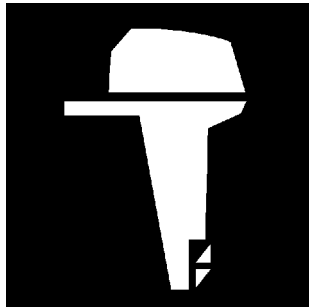




**PARTS
CATALOGUE
CATALOGUE
DE PIÈCES DETACHÉES**

250BETO '02_(65L1)

L250BETO'02_(65M1)

YAMAHA
GENUINE
Parts & Accessories

2A65L-300F1

FOREWORD

This Parts Catalogue is related to the parts for the model(s) in the below frame. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

250BETO'02(65L1), L250BETO'02(65M1)

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
It is advisable that you make necessary corrections to the Parts Catalogue according to the Yamaha Parts News.

2. Abbreviations

The Following abbreviations are used in this Parts Catalogue.

“UR” Use specified parts number.

“UN” Use as many as needed.

“AP” Alternate Parts

“LM” Local Made

(Parts need to be ordered locally)

“O/S” Over Size

3. Parts, which are to be supplied in an assembly, are listed with a dot(.) in front of the part name as shown below.

EXAMPLE

CARBURETOR ASSY

.JET, PILOT

.NOZZLE, MAIN

4. Number of component for assembly

The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

EXAMPLE

PART NO.	DESCRIPTION	1	2	3	4	5	REMARKS
6E0-85500-70	C.D.I. MAGNETO ASSY	1					
6E0-85550-70	.ROTOR ASSY	1					
6E0-15723-00-94..	PULLY, STARTER	1					

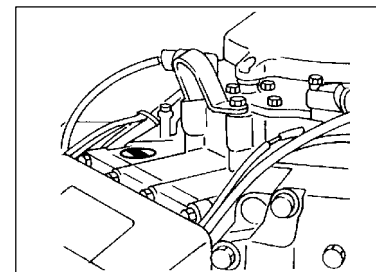
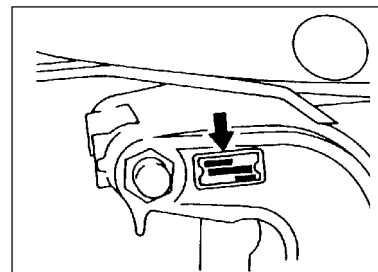
5. Quantity Column Information

NAME for Q'TY COLUMN	APPLICABLE MODEL
250B	250BETO
L250	L250BETO

6. Applicable Starting Serial No. and Color Code

1) Engine Starting Serial No.

250BETO 61A X : 107516	L250BETO 61B X : 104063
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2) Color Code

Color Code	Color Name	Abbreviation
004D	DARK BLUISH GRAY METALLIC 2	DBNM2

7. Note that the illustrations for reference in finding parts numbers, not to be used for assembling. When assembling, please use the applicable service manual.

8. The asterisk (*) before a reference number indicates modification items after the first edition.

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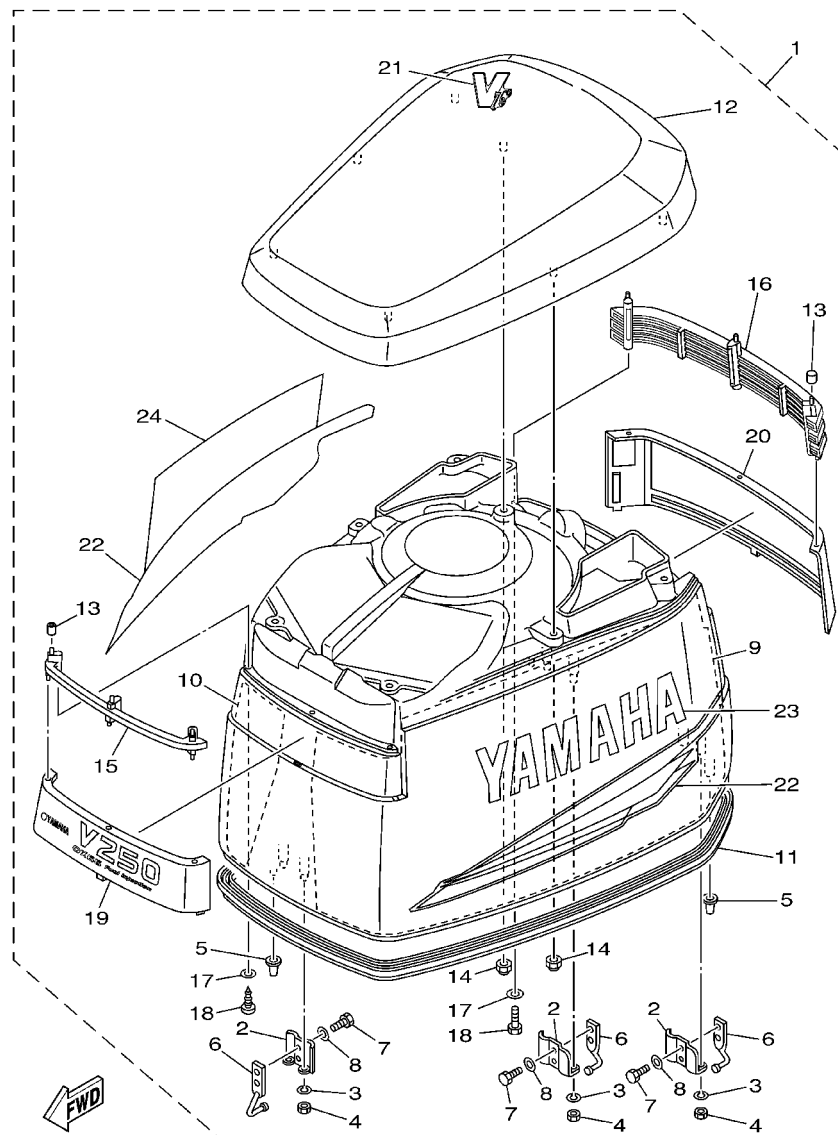
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STEERING GUIDE ATTACHMENT 1	C5*
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REMOTE CONTROL BOX	C7*
REMOTE CONTROL ASSY 1	D1*
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METER	D7*
SWITCH. PANEL	E2*
REPAIR KIT 1	E3*
REPAIR KIT 2	E4*

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65L1300-2010

FIG. 1 TOP COWLING

CAPOT SUPERIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	250B	L250			REMARKS REMARQUES
1	65L-42610-40-4D	TOP COWLING ASSY CAPOT (ENS.)	1	1			
2	6R3-42647-00	.HOLDER, CLAMP BAND .SUPPORT, SANDOW DE SERRAGE	3	3			
3	92990-06100	.WASHER, SPRING .RONDELLE, GROWER	6	6			
4	95380-06600	.NUT, HEXAGON .ECROU	6	6			
5	6R3-42662-00	.DAMPER AMORTISSEUR	3	3			
6	6R3-42814-00	.HOOK, CLAMP .CROCHET DE BRIDE	3	3			
7	97095-06012	.BOLT .BOULON	6	6			
8	92995-06600	.WASHER .RONDELLE	6	6			
9	61A-42619-02	.DAMPER, FORM .BOURRELET, CAOUTCHOUC	1	1			
10	61A-42627-02	.DAMPER, FORM .BOURRELET, CAOUTCHOUC	1	1			
11	61A-42615-01	.SEAL .JOINT	1	1			
12	61A-42613-01-4D	.MOLDING, AIR DUCT .MANCHON A AIR	1	1			
13	90385-04M05	.BUSH .DOUILLE	6	6			
14	90179-06M24	.NUT .ECROU	7	7			
15	61A-42626-00	.LOUVER, 1 PLAQUE INSONOR.	1	1			
16	61A-42636-00	.LOUVER 2 .VOLET 2	1	1			
17	92990-04600	.WASHER, PLATE .RONDELLE, PLATE	6	6			
18	97780-40520	.SCREW, TAPPING .VIS, TETE FRAISEE	6	6			
19	65L-42686-00	.EMBLEM, FRONT .EMBLEME, AVANT	1	1			
20	65L-42687-31	.EMBLEM, REAR .EMBLEME, ARRIERE	1	1			
21	65L-42683-S0	.MARK, COWLING ADHESIF, CAPOT	1	1			
22	61A-W0070-30	.GRAPHIC SET JEU DIEMBLEMES	1	1			
23	61A-42681-30	.MARK, COWLING ADHESIF, CAPOT	1	1			
24	61A-42682-30	.MARK, COWLING ADHESIF, CAPOT	1	1			

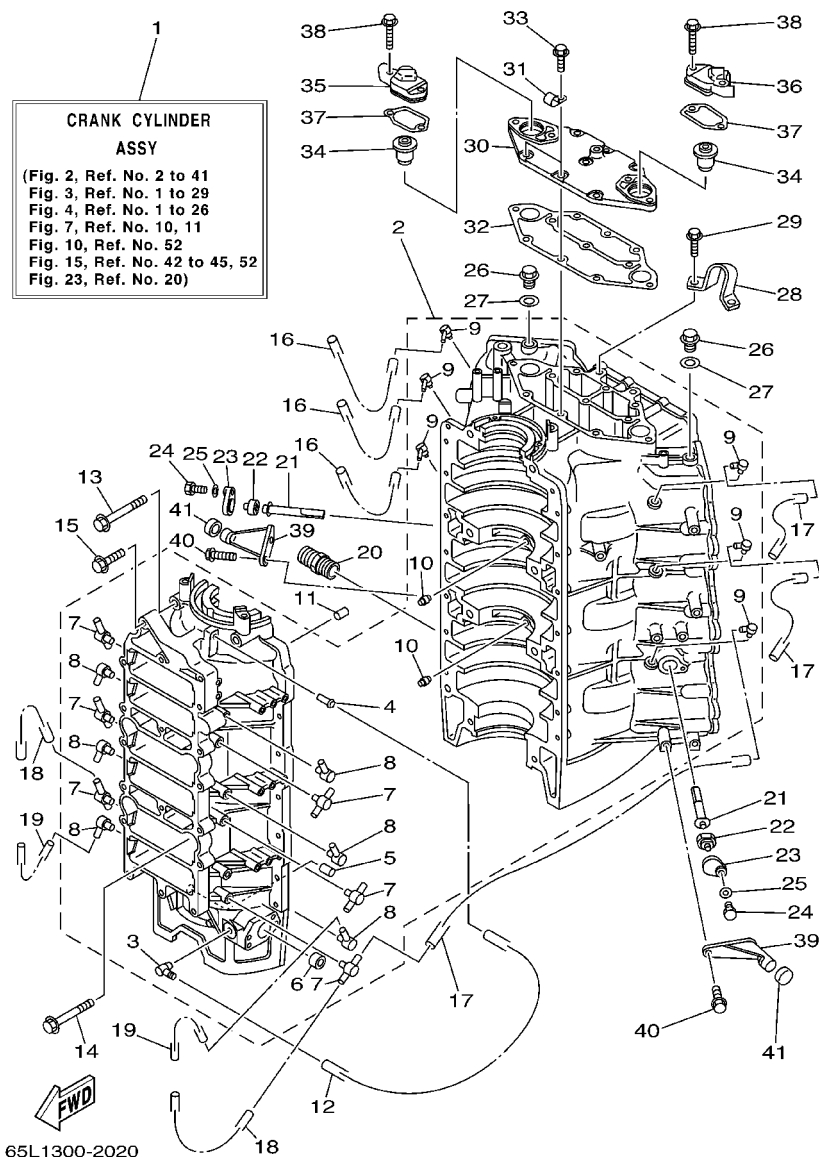


FIG. 2 CYLINDER. CRANKCASE 1 CYLINDRE. CARTER 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	250B	L250			REMARKS REMARQUES
1	65L-W0090-13-1S	CRANK CYLINDER ASSY EMBIELLAGE CYLINDRE (ENS.)	1	1			
2	65L-15100-02-1S	CRANKCASE ASSY CARTER DE MOTEUR COMPLET	1	1			
3	6E5-11372-00	.NIPPLE, HOSE .RACCORD, TUYAU	1	1			
4	624-14485-00	.PIPE, JOINT .DURITE	1	1			
5	90384-06M07	.BUSH, BIMETAL FORMED .DOUILLE, BIMETAL MISE EN FORM	1	1			
6	90383-16M01	.BUSH, FORMED .DOUILLE, MISE EN FORME	1	1			
7	6F6-11372-00	.NIPPLE, HOSE .RACCORD, TUYAU	6	6			
8	650-11372-00	.NIPPLE, HOSE .RACCORD, TUYAU	6	6			
9	6E5-11372-00	.NIPPLE, HOSE .RACCORD, TUYAU	6	6			
10	663-11518-01	.LOCK, BEARING .CENTREUR, ROULEMENT	2	2			
11	93608-12063	PIN, DOWEL GOUJON	2	2			
12	90445-07M11	HOSE (L610) DURITE (L610)	1	1			
13	90105-10M62	BOLT, FLANGE BOULON	4	4			
14	90105-10M75	BOLT, FLANGE BOULON	4	4			
15	90119-06M13	BOLT, WITH WASHER BOULON, AVEC RONDELLE	14	14			
16	90445-07M44	HOSE (L250) DURITE (L250)	3	3			
17	90445-07M40	HOSE (L225) DURITE (L225)	3	3			
18	90445-07MA6	HOSE (L90) DURITE (L90)	6	6			
19	90445-07MA6	HOSE (L90) DURITE (L90)	6	6			
20	6G5-12581-00	JOINT, HOSE 1 JOINT DE TUYAU	1	1			
21	61A-11325-00	ANODE ANODE	2	2			
22	6H3-11328-00	GROMMET, ANODE PASSE-FIL	2	2			
23	6H3-11327-00-1S	COVER, ANODE COUVERCLE	2	2			
24	97013-06016	BOLT BOULON	2	2			
25	92903-06600	WASHER, PLATE RONDELLE, PLATE	2	2			
26	90340-14M00	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	2	2			
27	90430-14115	GASKET JOINT	2	2			

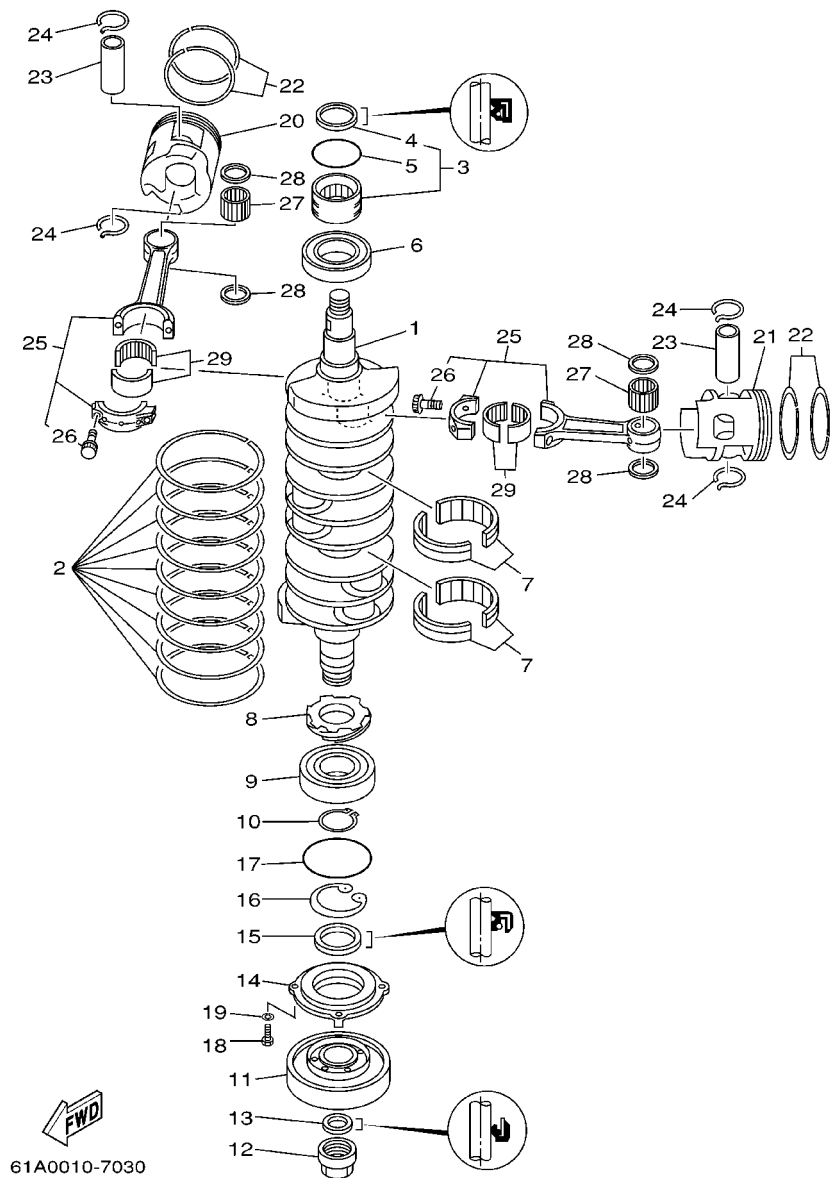


FIG. 3 CRANKSHAFT. PISTON

VILEBREQUIN. PISTON

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	250B	L250			REMARKS REMARQUES
1	61A-11411-00	CRANKSHAFT VILEBREQUIN COMPLET	1	1			
2	61A-11447-00	SEAL, CRANK JOINT, VILEBREQUIN	9	9			
3	93311-940V0	BEARING ROULEMENT	1	1			
4	93102-40M38	.OIL SEAL .JOINT SPY	1	1			
5	93210-54M54	O-RING JOINT TORIQUE	1	1			
6	93306-209U1	BEARING ROULEMENT	1	1			
7	93310-959U0	BEARING ROULEMENT	2	2			
8	61A-11536-00	GEAR, DRIVE ENGRENAGE, MENANT	1	1			
9	93306-308U0	BEARING ROULEMENT	1	1			
10	93410-40M03	CIRCLIP CIRCLIP, TYPE S	1	1			
11	61A-11586-01	PULLEY, CRANKSHAFT BALANCE POULIE D'EQUILIB, VILEBREQUIN	1	1			
12	61A-11555-01	NUT, CRANKSHAFT 1 ECROU, VILEBREQUIN 1	1	1			
13	93104-22M07	OIL SEAL JOINT SPY	1	1			
14	61A-15359-00-94	HOUSING, OIL SEAL LOGEMENT, BAGUE D'ETANCHEITE	1	1			
15	93102-40M36	OIL SEAL JOINT SPY	1	1			
16	93420-61M07	CIRCLIP CIRCLIP, TYPE S	1	1			
17	93210-81MA6	O-RING JOINT TORIQUE	1	1			
18	97095-06020	BOLT BOULON	4	4			
19	92995-06100	WASHER, SPRING RONDELLE, GROWER	4	4			
20	69L-11631-00-85	PISTON (STD) PISTON (STD)	3	3			
69L-11635-00	PISTON (0.25MM O/S) PISTON (0.25MM O/S)		3	3			AP
69L-11636-00	PISTON (0.50MM O/S) PISTON (0.50MM O/S)		3	3			AP
21	69L-11642-00-85	PISTON 2 (STD) PISTON 2 (STD)	3	3			
69L-11645-00	PISTON 2 (0.25MM O/S) PISTON 2 (0.25MM O/S)		3	3			AP
69L-11646-00	PISTON 2 (0.50MM O/S) PISTON 2 (0.50MM O/S)		3	3			AP
22	64D-11603-01	PISTON RING SET (STD) JUE DE SEGMENTS (STD)	6	6			
64D-11604-01	PISTON RING SET (0.25MM O/S) JUE DE SEGMENTS (0.25MM O/S)		6	6			AP

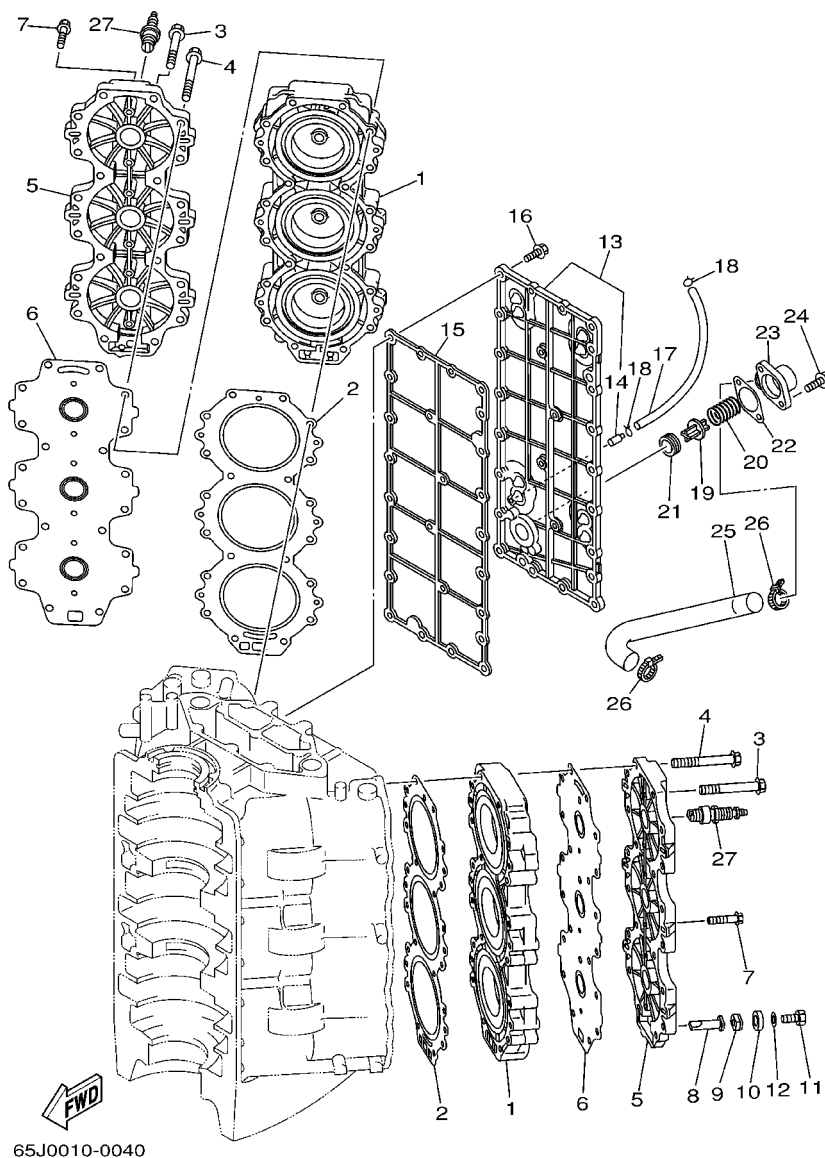
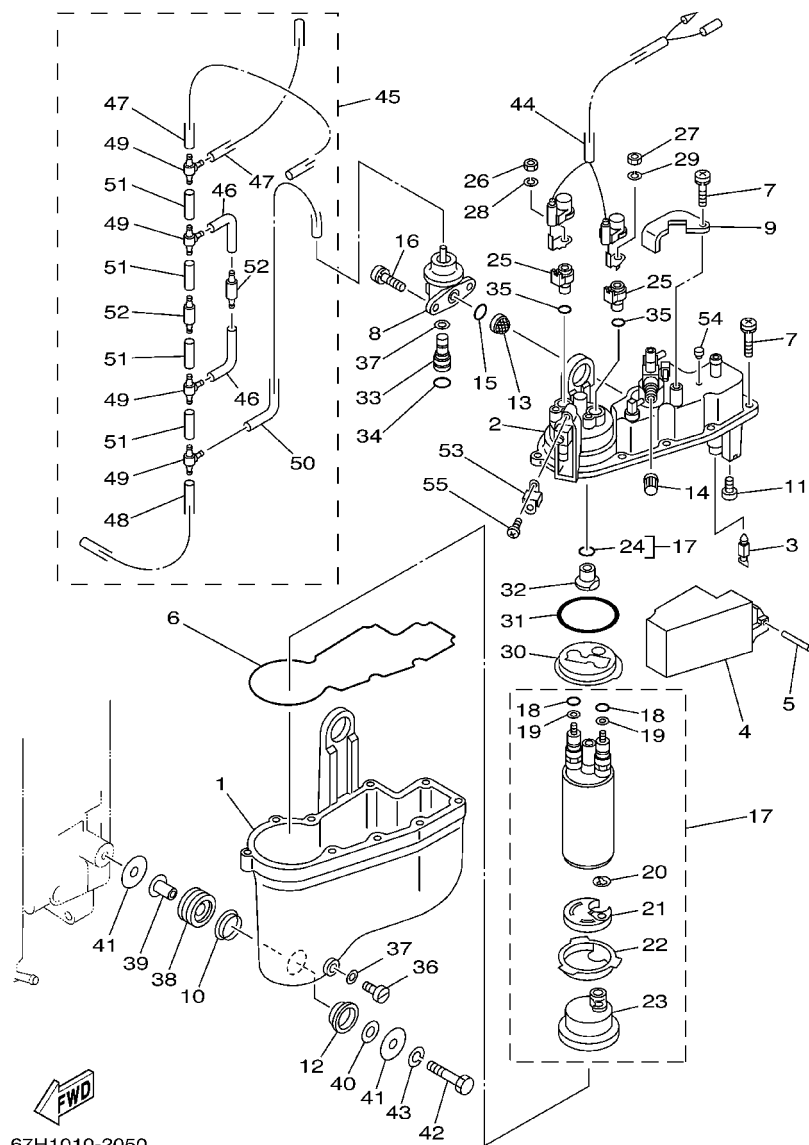


FIG. 4 CYLINDER. CRANKCASE 2 CYLINDRE. CARTER 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	250B	L250			REMARKS REMARQUES
1	62J-11111-01-1S	HEAD, CYLINDER 1 CULASSE	2	2			
2	69L-11181-00	GASKET, CYLINDER HEAD 1 JOINT, DE CULASSE 1	2	2			
3	90119-08MA5	BOLT, WITH WASHER BOULON, AVEC RONDELLE	3	3			
4	90119-08M99	BOLT, WITH WASHER BOULON, AVEC RONDELLE	37	37			
5	61A-11191-00-1S	COVER, CYLINDER HEAD 1 COUVERCLE, CULASSE 1	2	2			
6	61A-11193-A1	GASKET, HEAD COVER 1 JOINT, COUVERCLE DE CULASSE 1	2	2			
7	90119-06MA5	BOLT, WITH WASHER BOULON, AVEC RONDELLE	12	12			
8	6J8-11325-00	ANODE ANODE	2	2			
9	6H3-11328-00	GROMMET, ANODE PASSE-FIL	2	2			
10	6H3-11327-00-1S	COVER, ANODE COUVERCLE	2	2			
11	97013-06016	BOLT BOULON	2	2			
12	92903-06600	WASHER, PLATE RONDELLE, PLATE	2	2			
13	61A-41113-00-1S	OUTER COVER, EXHAUST COUVERCLE, ECHAPPEMENT	1	1			
14	650-24378-00	.PIPE, JOINT 4 .DURITE RACCORDEMENT 4	1	1			
15	61A-41112-A0	GASKET, EXHAUST INNER COVER JOINT, PLAQUE D'ECHAPPEMENT	1	1			
16	90119-06MA3	BOLT, WITH WASHER BOULON, AVEC RONDELLE	25	25			
17	90445-09M25	HOSE (L600) DURITE (L600)	1	1			
18	90467-08004	CLIP JONC	2	2			
19	6G5-12416-00	VALVE, PRESSURE CONTROL SOUPAPE DE CONTROLEUR PRESS	1	1			
20	90501-16M11	SPRING, COMPRESSION RESSORT, COMPRESSION	1	1			
21	90480-20M05	GROMMET PASSE-FIL	1	1			
22	6G5-11382-A1	GASKET 2 JOINT 2	1	1			
23	6G5-11372-00-1S	COVER, BYPASS 2 CONVERCLE	1	1			
24	90119-06MA2	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2			
25	61A-12576-00	HOSE 1 TUYAU 1	1	1			
26	90465-13M18	CLAMP BRIDE	2	2			
27	94702-00309	PLUG, SPARK (NGK BR9HS-10) BOUGIE D'ALLUMAGE (NGK BR9HS-10)	6	6			

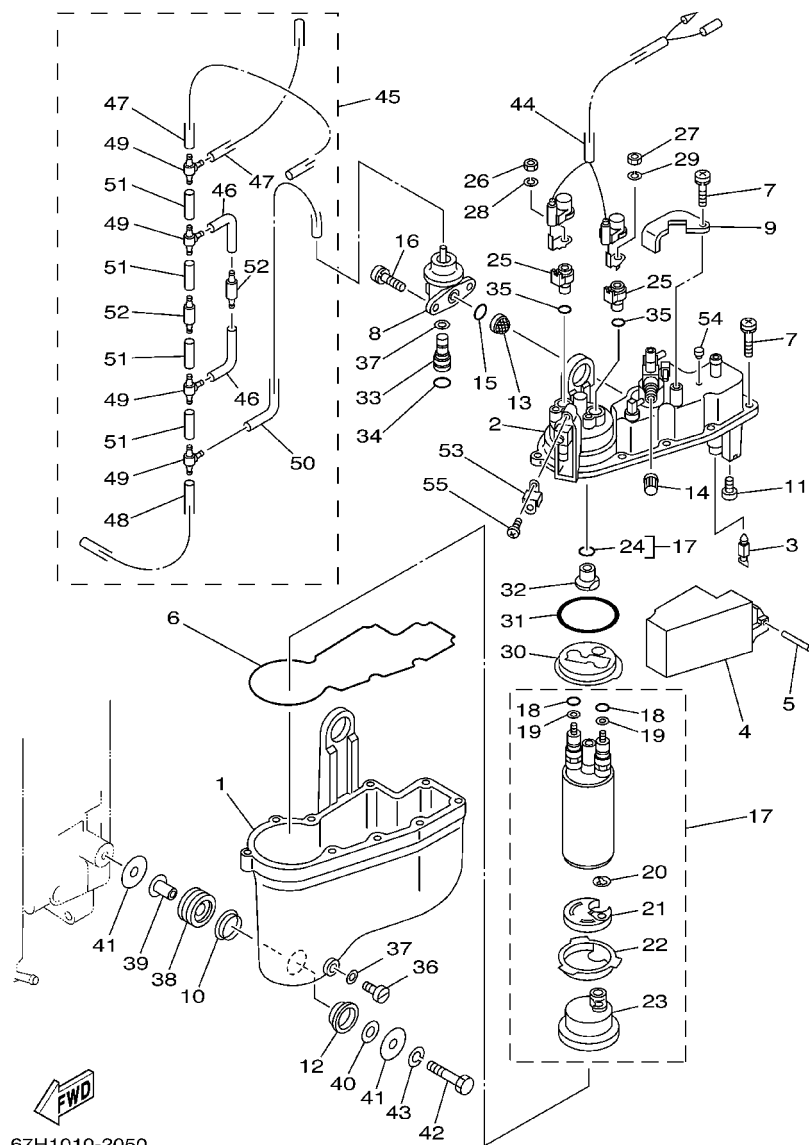


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FIG. 5 FUEL INJECTION PUMP

FUEL INJECTION PUMP

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	250B	L250			REMARKS REMARQUES
1	66K-14980-00	BODY, FLOAT CHAMBER CORPS, CUVE DE FLOTTEUR	1	1			
2	67H-14182-00	COVER, FLOAT CHAMBER COUVERCLE, CUVE DE FLOTTEUR	1	1			
3	65L-14546-00	VALVE, NEEDLE POINTEAU	1	1			
4	66K-14985-00	FLOAT FLOTTEUR	1	1			
5	66K-14548-01	PIN, FLOAT ARM AXE, BRAS DE FLOTTEUR	1	1			
6	66K-14984-00	GASKET, FLOAT CHAMBER JOINT, CUVE DE FLOTTEUR	1	1			
7	65L-14125-00	SCREW VIS	10	10			
8	66K-13906-00	REGULATOR, PRESSURE REGULATEUR DE PRESSION	1	1			
9	66K-14255-00	PLATE PLAQUE	1	1			
10	66K-14239-00	SEAL JOINT	3	3			
11	66K-14325-01	SCREW, PAN HEAD VIS TETE CONIQUE	2	2			
12	66K-14163-00	SPACER ENTRETOISE	3	3			
13	65L-13905-00	FILTER COMP ENS FILTRE	1	1			
14	65L-14966-00	CAP CAPUCHON	1	1			
15	65L-24486-00	O-RING JOINT TORIQUE	1	1			
16	66K-14245-00	SCREW, GUIDE GUIDE DE VIS	2	2			
17	67H-13907-00	FUEL PUMP COMP. POMPE A CARBURANT COMP.	1	1			
18	65L-14227-00	.O-RING .JOINT TORIQUE	2	2			
19	65L-14194-00	.RING .BAGUE	2	2			
20	65L-14159-00	.CLIP .JONC	1	1			
21	66K-13781-00	.DAMPER, PUMP .AMORTISSEUR, POMPE	1	1			
22	66K-13844-00	.PLATE 2 .PLAQUE 2	1	1			
23	66K-13915-00	.FILTER .FILTRE	1	1			
24	65L-1416A-00	.O-RING .JOINT TORIQUE	1	1			
25	66K-14271-00	INSULATOR ISOLATEUR	2	2			
26	65L-8182A-00	NUT ECROU	1	1			
27	65L-8182K-00	NUT ECROU	1	1			



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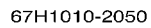
FIG. 5 FUEL INJECTION PUMP

FUEL INJECTION PUMP

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	250B	L250				REMARKS REMARQUES
28	65L-8182E-00	WASHER RONDELLE	1	1				
29	65L-8182F-00	WASHER RONDELLE	1	1				
30	66K-13843-00	PLATE 1 PLAQUE 1	1	1				
31	65L-14147-00	O-RING JOINT TORIQUE	1	1				
32	65L-14274-00	CONNECTOR CONNECTEUR	1	1				
33	66K-24376-00	PIPE, JOINT 1 DURITE 1, RACCORDEMENT	1	1				
34	66K-24489-00	O-RING JOINT TORIQUE	1	1				
35	65L-14397-00	O-RING JOINT TORIQUE	3	3				
36	65L-14992-00	ROD TRINGLE	1	1				
37	65L-14997-00	SEAL DURITE	2	2				
38	65L-24375-00	GROMMET OEILLET CAOUTCHOUC	3	3				
39	65L-24397-00	COLLAR COLLIER	3	3				
40	65L-24576-00	WASHER RONDELLE	3	3				
41	66K-24579-00	WASHER 2 RONDELLE 2	6	6				
42	65L-24592-00	BOLT BOLTE	3	3				
43	65L-24169-00	WASHER, LOCK RONDELLE-FREIN	3	3				
44	67H-82507-00	WIRE, LEAD FIL	1	1				
45	67H-13490-00	RELIEF VALVE ASSY SOUPAPE DE SECURITE COMPLET	1	1				
46	66K-13542-00	.HOSE, VACUUM SENSING 1 .DURITE 1	2	2				
47	67H-13544-00	.HOSE, VACUUM SENSING 2 .DURITE 2	2	2				
48	66K-13532-00	.HOSE, VACUUM SENSING 3 .DURITE 3	1	1				
49	65L-24461-00	.PIPE, JOINT .DURITE, RACCORDEMENT	4	4				
50	66K-13533-00	.HOSE, VACUUM SENSING 4 .DURITE 4	1	1				
51	67H-13534-00	.HOSE, VACUUM SENSING 5 .DURITE 5	4	4				
52	67H-13183-00	.VALVE, CHECK .SOUPAPE DE RATANUE	2	2				
53	66K-13898-00	HOLDER SUPPORT	1	1				
54	6G1-14966-00	CAP CAPUCHON	1	1				

FUEL INJECTION PUMP

B5



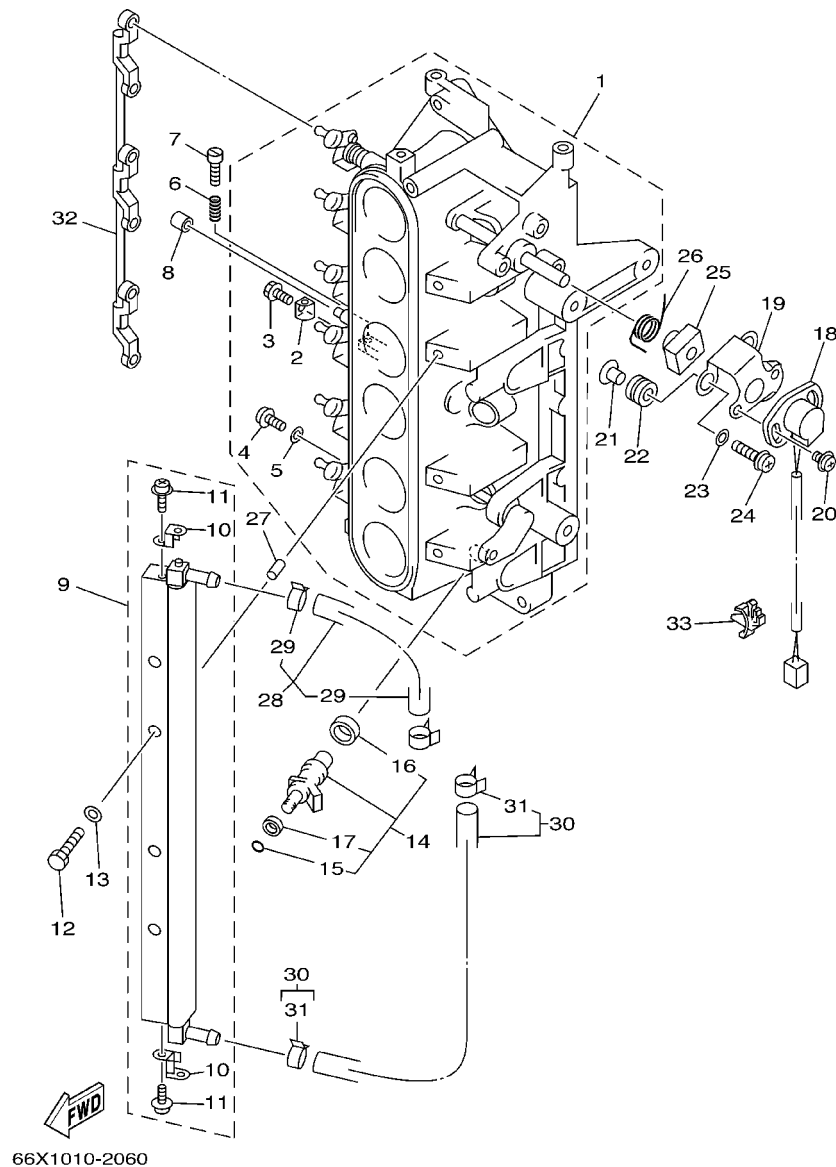


FIG. 6 FUEL INJECTION NOZZLE

FUEL INJECTION NOZZLE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	250B	L250				REMARKS REMARQUES
1	67H-13751-00	BODY, THROTTLE 1 CARTER 1	1	1				
2	65L-14527-00	.PLATE .PLAQUE	1	1				
3	65L-14565-00	.SCREW .VIS	1	1				
4	6K5-14592-00	.SCREW .VIS	6	6				
5	90201-05552	.WASHER, PLATE .RONDELLE, PLATE	6	6				
6	65L-14334-00	SPRING, AIR ADJUSTING RESSORT, VIS DE DOSEUR D'AIR	1	1				
7	65L-14523-00	SCREW, STOP VIS, BUTEE	1	1				
8	65L-14578-00	COLLAR COLLERETTE	1	1				
9	67H-13938-00	PIPE DURITE	1	1				
10	67H-13898-00	.HOLDER .SUPPORT	2	2				
11	65L-14565-00	.SCREW .VIS	2	2				
12	65L-13573-00	BOLT 1 BOULON 1	4	4				
13	65L-13995-00	WASHER RONDELLE	4	4				
14	65L-13761-00	INJECTOR ASSY INJECTEUR	6	6				
15	65L-13769-00	.O-RING .JOINT TORIQUE	1	1				
16	65L-13764-00	.GASKET .JOINT	1	1				
17	65L-13766-00	.RUBBER, INJECTOR .RONDELLE CAOUTCHOUC	1	1				
18	61A-85885-00	THROTTLE SENSOR ASSY SENSITOMETRE (ENS.)	1	1				
19	6K7-85886-00	BRACKET SUPPORT	1	1				
20	97985-05212	SCREW, WITH WASHER VIS, AVEC RONDELLE	2	2				
21	90387-05M00	COLLAR COLLERETTE	3	3				
22	90480-10M23	GROMMET PASSE-FIL	3	3				
23	65L-14596-00	WASHER RONDELLE	3	3				
24	97985-05330	SCREW, WITH WASHER VIS, AVEC RONDELLE	3	3				
25	65L-14573-00	LEVER LEVIER	1	1				
26	65L-14579-00	SPRING RESSORT	1	1				
27	65L-13996-00	INSERT CUVETTE	2	2				

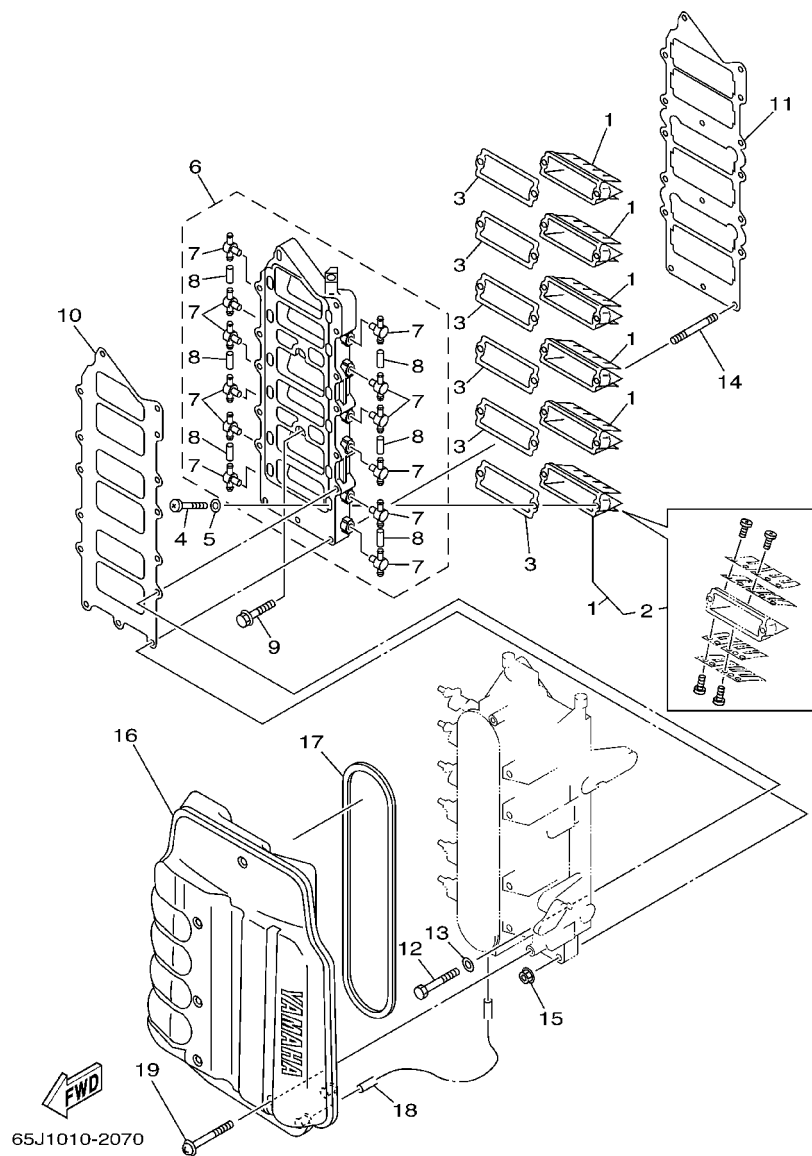
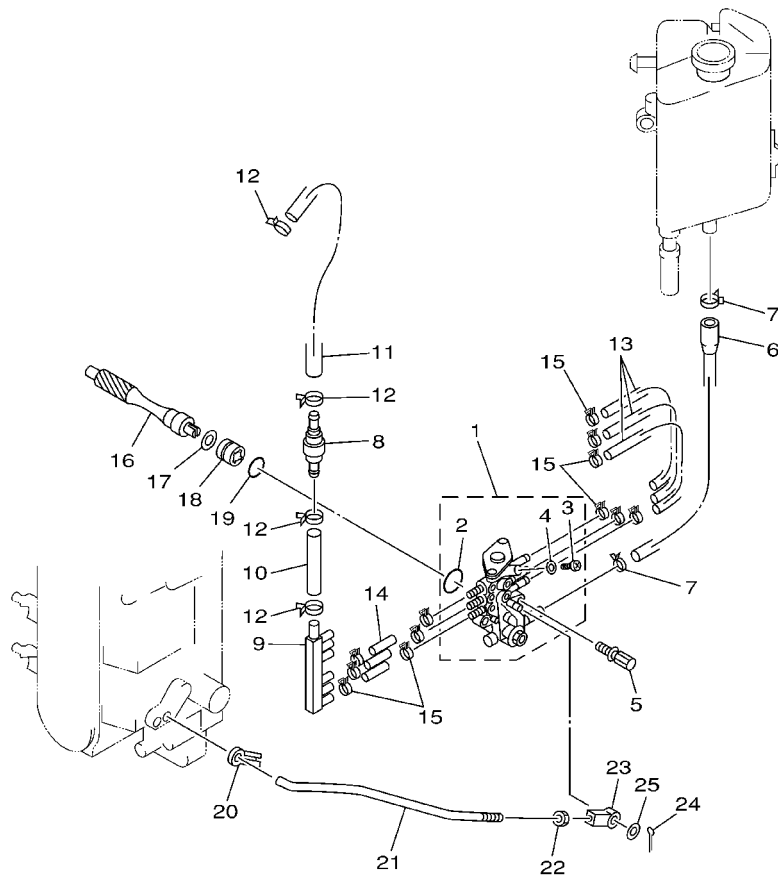


FIG. 7 INTAKE

ADMISSION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	250B	L250				REMARKS REMARQUES
1	65L-13610-01	REED VALVE ASSY CLAPET COMPLET	6	6				
2	65J-W0004-01	.REED SET .JEU DE CLAPETS	1	1				
3	61A-13621-A0	GASKET, VALVE SEAT JOINT, SIEGE DE CLAPET	6	6				
4	97880-05016	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	12	12				
5	92990-05600	WASHER, PLATE RONDELLE, PLATE	12	12				
6	65L-13624-01-1S	PLATE, REED VALVE PLAQUE DE CLAPET	1	1				
7	6F6-11372-00	.NIPPLE, HOSE .RACCORD, TUYAU	12	12				
8	90445-07M03	.HOSE (L34) .DURITE (L34)	6	6				
9	90105-06028	BOLT, FLANGE BOULON	2	2				
10	65L-13646-00	GASKET, MANIFOLD 2 JOINT, TUBULURE 2	1	1				
11	65L-13645-00	GASKET, MANIFOLD 1 JOINT, TUBULURE 1	1	1				
12	97013-06060	BOLT BOULON	12	12				
13	92903-06600	WASHER, PLATE RONDELLE, PLATE	12	12				
14	95670-06655	BOLT, STUD GOUJON	2	2				
15	90179-06M24	NUT ECROU	2	2				
16	65L-14440-00	SILENCER ASSY, INTAKE SIENCIEUX D'ADMISSION	1	1				
17	65L-14483-00	GASKET JOINT	1	1				
18	90445-07M44	HOSE (L250) DURITE (L250)	1	1				
19	90159-06M16	SCREW, WITH WASHER VIS, AVEC RONDELLE	6	6				



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FIG. 8 OIL PUMP

POMPE A HUILE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	250B	L250				REMARKS REMARQUES
1	65L-13200-00	OIL INJECTION PUMP ASSY POMPE A HUILE COMPLET	1	1				
2	93210-19M82	.O-RING .JOINT TORIQUE	1	1				
3	6R3-13471-00	.PLUG, DRAIN .PLOT, VIDANGE	1	1				
4	6L2-13475-00	.GASKET .JOINT	1	1				
5	90109-06M40	BOLT BOULON	2	2				
6	61A-13416-00	PIPE, OIL 1 DURITE A HUILE	1	1				
7	90465-11M10	CLAMP BRIDE	2	2				
8	65L-13183-00	VALVE, CHECK S'OUPAPE DE RATANUE	1	1				
9	65L-24378-00	PIPE, JOINT 4 DURITE RACCORDEMENT 4	1	1				
10	90445-09220	HOSE DURITE	1	1				
11	90446-09M69	HOSE DURITE	1	1				
12	90465-11M10	CLAMP BRIDE	4	4				
13	90445-07M02	HOSE (L167) DURITE (L167)	3	3				
14	90445-07M03	HOSE (L34) DURITE (L34)	3	3				
15	90468-07M02	CLIP JONC	12	12				
16	61A-11537-00	GEAR, DRIVEN PIGNON SECONDAIRE	1	1				
17	90201-09M01	WASHER, PLATE RONDELLE, PLATE	1	1				
18	61A-13117-00	COLLAR, DISTANCE ENTRETOISE	1	1				
19	93210-18MA9	O-RING JOINT TORIQUE	1	1				
20	6R5-41237-00	JOINT, LINK RACCORD	1	1				
21	65L-41241-00	ROD, LINK BIELLETTTE	1	1				
22	95380-05600	NUT ECROU	1	1				
23	6H1-41237-00	JOINT, LINK RACCORD	1	1				
24	91490-12012	PIN, COTTER GOUPILLE, FENDUE	1	1				
25	90202-05088	WASHER, PLATE RONDELLE, PLATE	1	1				

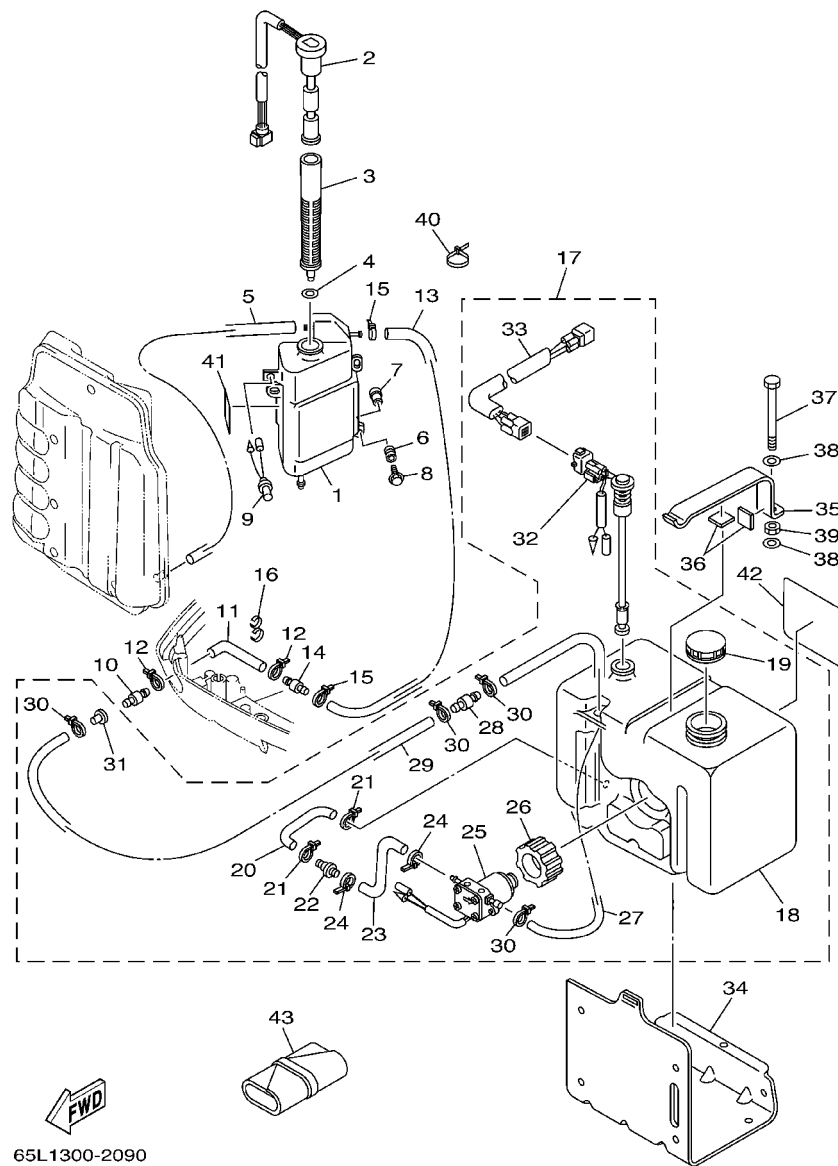
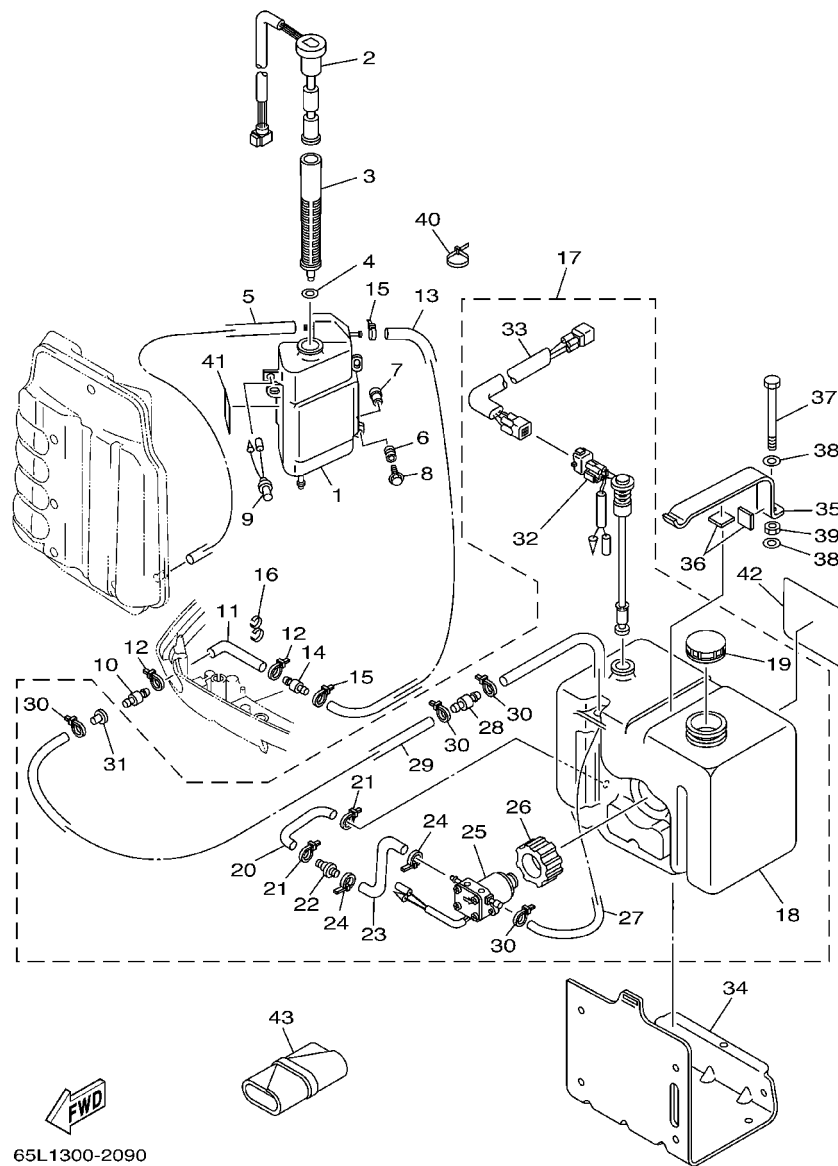


FIG. 9 OIL TANK

RESERVOIR A PETROLE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	250B	L250			REMARKS REMARQUES
1	61A-21750-00	OIL TANK ASSY RESERVOIR A HUILE	1	1			
2	61A-85730-01	OIL LEVEL GAUGE ASSY VIEUX	1	1			
3	61A-13411-00	STRAINER, OIL FILTRE, HUILE	1	1			
4	6E5-13414-00	GASKET, STRAINER COVER JOINT, COUVERCLE DE FILTRE	1	1			
5	90445-05M07	HOSE (L700) DURITE (L700)	1	1			
6	6A0-82317-00	DAMPER, IGNITION COIL AMORTISSEUR, BOBINE D'ALLUM	3	3			
7	624-42542-00	PIPE TUYAU	3	3			
8	90119-06M65	BOLT, WITH WASHER BOULON, AVEC RONDELLE	3	3			
9	6R3-8259E-00	SWITCH ASSY COMMUTATEUR	1	1			
10	6E5-24379-00	PIPE, JOINT 4 DURITE RACCORDEMENT 4	1	1			
11	90445-12M04	HOSE (L1900) DURITE (L1900)	1	1			
12	90465-11M10	CLAMP BRIDE	2	2			
13	6E5-24323-00	PIPE 12 DURITE	1	1			
14	6E5-24379-00	PIPE, JOINT 4 DURITE RACCORDEMENT 4	1	1			
15	90465-11M10	CLAMP BRIDE	2	2			
16	90464-13M34	CLAMP BRIDE	1	1			
17	61A-21708-03	OIL TANK SUB-ASSY RESERVOIR A PETROLE (ENS.)	1	1			
18	6E5-21733-02	.SUB TANK, OIL (10.5L) .RESERVOIR A HUILE SECOURS:10.5L	1	1			
19	6E5-21770-03	.OIL TANK CAP ASSY .CABOCHON DE RESERVOIR A HUILE	1	1			
20	6E5-24322-00	.PIPE 11 .DURITE	1	1			
21	90465-11M10	.CLAMP .BRIDE	2	2			
22	646-24251-02	.STRAINER 1 .FILTRE 1	1	1			
23	6E5-24319-01	.PIPE, OIL .DURITE A HUILE	1	1			
24	90465-11M10	.CLAMP .BRIDE	2	2			
25	6E5-81900-01	.OIL FEED PUMP ASSY .VIEUX	1	1			
26	6E5-81922-00	.GROMMET .OEILLET CAOUTCHOUC	1	1			
27	6E5-24321-01	.PIPE 10 .DURITE	1	1			

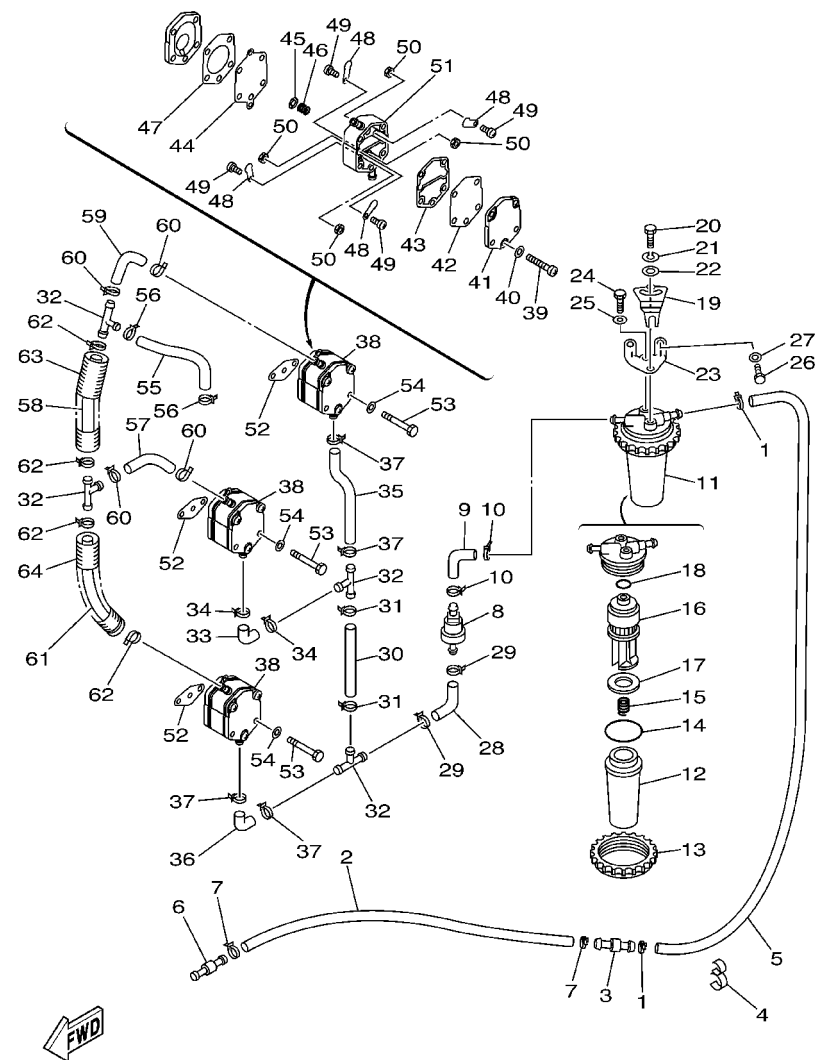


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FIG. 9 OIL TANK

RESERVOIR A PETROLE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	250B	L250			REMARKS REMARQUES
28	6E5-24379-00	.PIPE, JOINT 4 .DURITE RACCORDEMENT 4	1	1			
29	90445-11M26	.HOSE (L8000) .DURITE (L8000)	1	1			
30	90465-11M10	.CLAMP .BRIDE	4	4			
31	90480-06M19	.GROMMET .PASSE-FIL	1	1			
32	6E5-85720-04	.OIL LEVEL GAUGE ASSY .JAUGE A HUILE CPLT	1	1			
33	6R3-85721-80	.WIRE, LEAD .FIL, SECONDAIRE	1	1			
34	6E5-21734-01-33	HOLDER, OIL SUB TANK SUPPORT, RESERV AUXIL A HUILE	1	1			
35	6E5-21798-01-33	BRACKET, DAMPER SUPPORT, AMORTISSEUR	1	1			
36	6E5-21746-00	DAMPER AMORTISSEUR	2	2			
37	97080-06100	BOLT BOULON	1	1			
38	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	2			
39	95380-06600	NUT, HEXAGON ECROU	1	1			
40	90465-13M11	CLAMP BRIDE	2	2			
41	6E5-85711-60	MARK, CAUTION MAKER	1	1			
42	6E5-13437-62	MARK, CAUTION MAKER	1	1			
43	656-W2810-02	TOOL KIT TROUSSE A OUTILS	1	1			

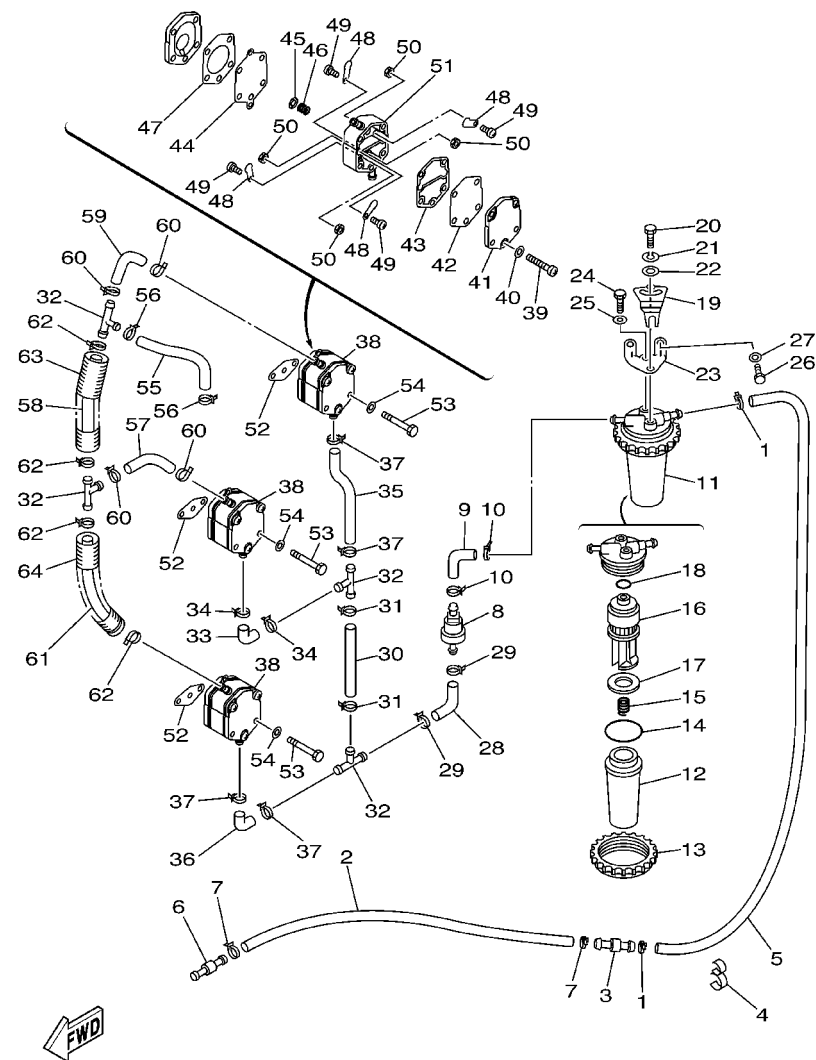


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FIG. 10 FUEL 1

CARBURANT 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	250B	L250			REMARKS REMARQUES
1	90465-11M10	CLAMP BRIDE	2	2			
2	90445-13M17	HOSE (L2700) DURITE (L2700)	1	1			
3	6R3-24377-00	PIPE, JOINT 3 DURITE RACCORDEMENT 3	1	1			
4	90464-13M34	CLAMP BRIDE	2	2			
5	61A-24313-00	PIPE 3 DURITE 3	1	1			
6	6R3-24377-00	PIPE, JOINT 3 DURITE RACCORDEMENT 3	1	1			
7	90465-11M10	CLAMP BRIDE	2	2			
8	6R5-24408-00	FUEL FEED ASSY ALIMENT D'ESSENCE	1	1			
9	61A-24311-00	PIPE, FUEL 1 DURITE A ESSENCE	1	1			
10	90465-11M10	CLAMP BRIDE	2	2			
11	65L-24560-00	FILTER ASSY ENS FILTRE	1	1			
12	61A-24521-00	.CUP, FILTER .CUVETTE, FILTRE	1	1			
13	65L-24531-01	.NUT .ECROU	1	1			
14	61A-24564-00	.O-RING .JOINT TORIQUE	1	1			
15	65L-24577-00	.SPRING .RESSORT	1	1			
16	65L-24563-00	.ELEMENT, FILTER .ELEMENT, FILTRE	1	1			
17	61A-24469-00	.FLOAT, WATER LEVEL .FLOTTEUR	1	1			
18	65L-24564-00	.O-RING .JOINT TORIQUE	1	1			
19	65L-24558-00	HOLDER, FILTER SUPPORT, FILTRE	1	1			
20	97095-06016	BOLT BOULON	1	1			
21	92995-06100	WASHER, SPRING RONDELLE, GROWER	1	1			
22	90201-06068	WASHER, PLATE RONDELLE, PLATE	1	1			
23	61A-24566-00	BRACKET, FILTER SUPPORT, FILTRE	1	1			
24	97095-06014	BOLT BOULON	1	1			
25	92995-06600	WASHER RONDELLE	1	1			
26	97095-06016	BOLT BOULON	2	2			
27	92995-06600	WASHER RONDELLE	2	2			



66X1100-2101

FIG. 10 FUEL 1

CARBURANT 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	250B	L250				REMARKS REMARQUES
28	61A-24311-00	PIPE, FUEL 1 DURITE A ESSENCE	1	1				
29	90465-11M10	CLAMP BRIDE	2	2				
30	6G5-24317-01	PIPE 7 DURITE 7	1	1				
31	90465-11M10	CLAMP BRIDE	2	2				
32	6E5-24378-00	PIPE, JOINT 3 DURITE, RACCORDEMENT 3	4	4				
33	6E5-24315-00	PIPE 5 DURITE 5	1	1				
34	90465-11M10	CLAMP BRIDE	2	2				
35	6G5-24315-00	PIPE 5 DURITE 5	1	1				
36	6E5-24315-00	PIPE 5 DURITE 5	1	1				
37	90465-11M10	CLAMP BRIDE	4	4				
38	6E5-24410-03	FUEL PUMP ASSY POMPE A ESSENCE	3	3				
39	98503-05035	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE	3	3				
40	92903-05600	.WASHER, PLATE .RONDELLE, PLATE	3	3				
41	6E5-24413-00	.BODY 2 .CORPS 2	1	1				
42	6E5-24471-00	.DIAPHRAGM .DIAPHRAGME	1	1				
43	6E5-24435-00	.GASKET, BODY 2 .JOINT, CORPS 2	1	1				
44	6E5-24411-00	.DIAPHRAGM .DIAPHRAGME	1	1				
45	648-24424-00	.SEAT, SPRING .SIEGE, RESSORT	1	1				
46	6E5-24423-00	.SPRING, DIAPHRAGM .RESSORT, DIAPHRAGME	1	1				
47	6E5-24434-02	.GASKET, BODY .JOINT, CORPS	1	1				
48	6A0-24421-01	.VALVE, CHECK .SOUPAPE, RETENUE	4	4				
49	6A0-14325-00	.SCREW, PAN HEAD .VIS TETE CONIQUE	4	4				
50	95380-03600	.NUT .ECROU	4	4				
51	6E5-24412-10	.BODY 1 .CORPS 1	1	1				
52	650-24431-A0	GASKET, FUEL PUMP 1 JOINT 1 DE POMPE A ESSENCE	3	3				
53	97095-06050	BOLT BOULON	6	6				
54	92995-06600	WASHER RONDELLE	6	6				

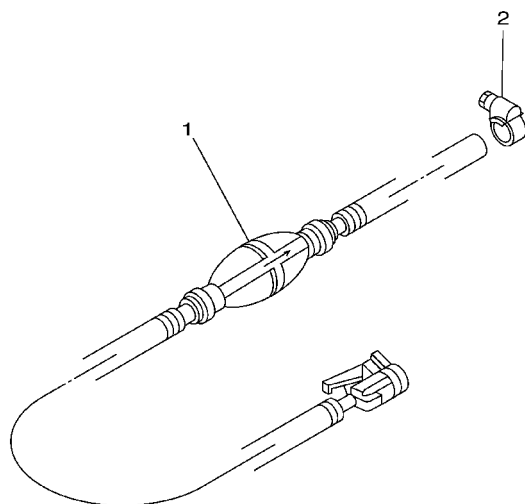


CARBURANT 1

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FIG. 11 FUEL 2

CARBURANT 2

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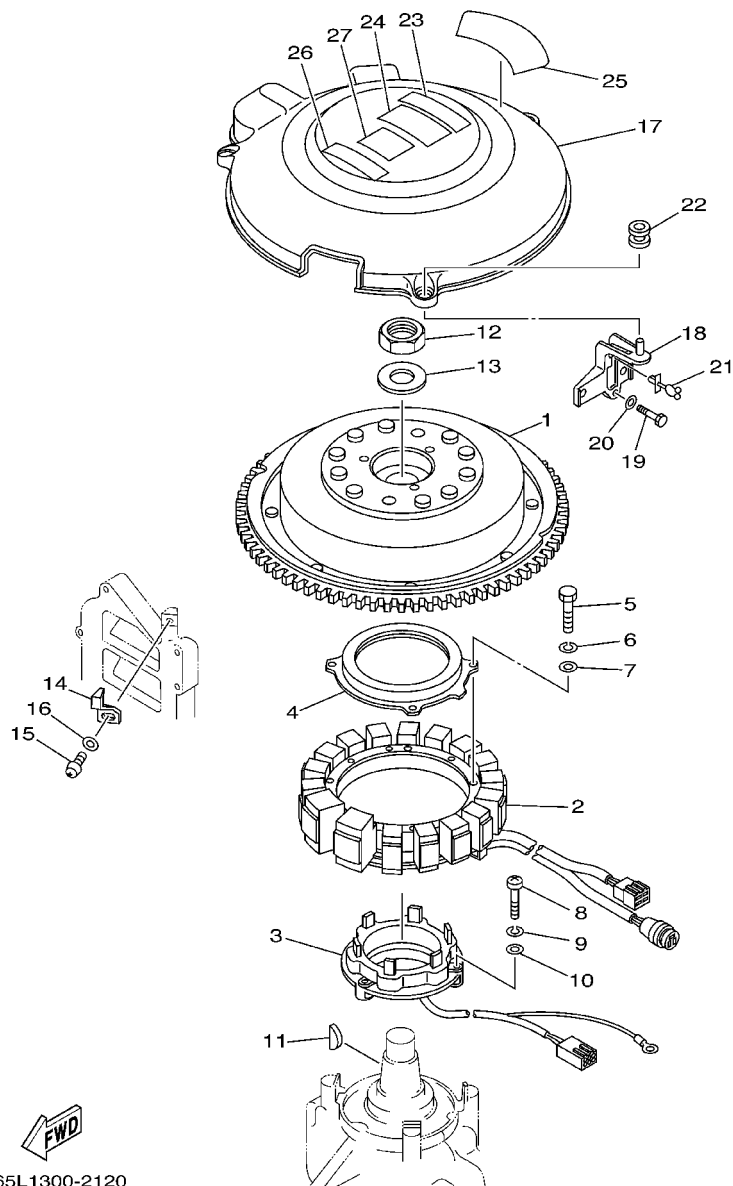
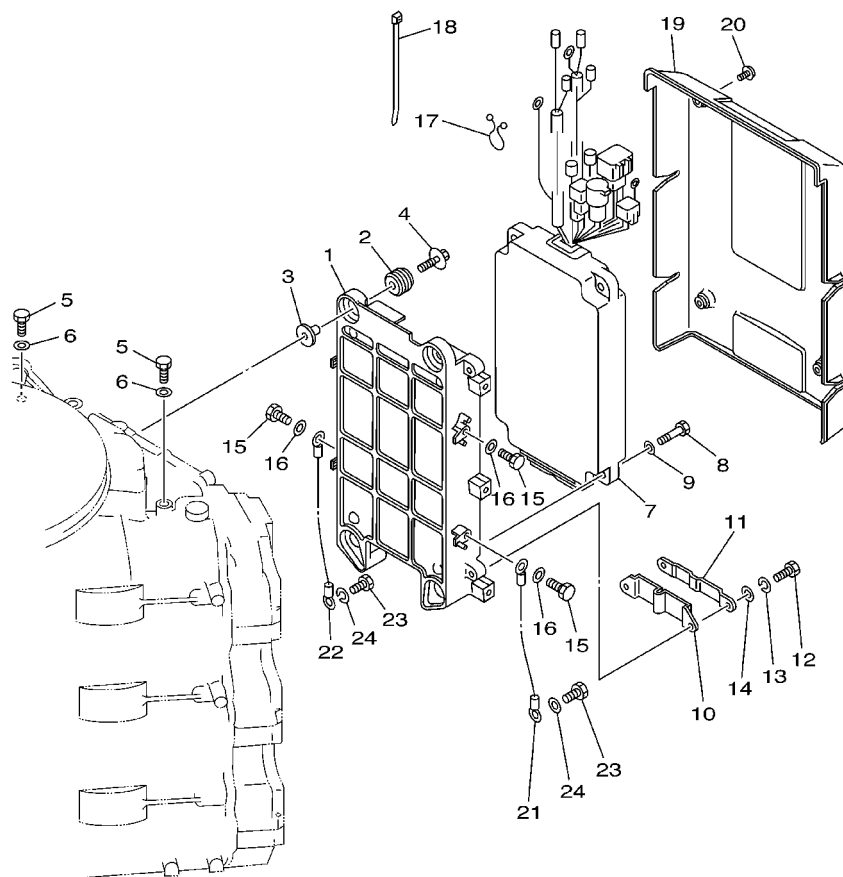


FIG. 12 GENERATOR

GENERATRICE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	250B	L250			REMARKS REMARQUES
1	61A-85550-01	ROTOR ASSY ROTOR CPLT	1	1			
2	65L-85510-10	STATOR ASSY STATOR CPLT	1	1			
3	61A-85580-01	COIL, PULSER BOBINE, PULSEUR	1	1			
4	61A-83721-00	COVER COUVERCLE	1	1			
5	97013-06035	BOLT BOULON	4	4			
6	92903-06100	WASHER, SPRING RONDELLE, GROWER	4	4			
7	92903-06600	WASHER, PLATE RONDELLE, PLATE	4	4			
8	97885-05030	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	3	3			
9	92995-05100	WASHER RONDELLE	3	3			
10	92995-05600	WASHER RONDELLE	3	3			
11	90280-05015	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1	1			
12	90170-24M22	NUT ECROU	1	1			
13	90201-25M02	WASHER, PLATE RONDELLE, PLATE	1	1			
14	6E5-81332-00	PLATE, TIMING PLATEAU, ALLUMAGE	1	1			
15	97885-06010	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1	1			
16	92995-06600	WASHER RONDELLE	1	1			
17	61A-81337-01	COVER, FLYWHEEL COUVERCLE, VOLANT	1	1			
18	65L-81338-00-1S	CLAMP, LEAD COLLIER, FIL	1	1			
19	97013-06025	BOLT BOULON	1	1			
20	92903-06600	WASHER, PLATE RONDELLE, PLATE	1	1			
21	90464-18M46	CLAMP BRIDE	1	1			
22	663-82317-01	DAMPER, IGNITION COIL AMORTISSEUR, BOBINE D'ALLUM	3	3			
23	6A1-83625-41	MARK 5 ETIQUETTE 5	1	1			
24	6A1-83625-51	MARK 5 ETIQUETTE 5	1	1			
25	65L-14488-00	LABEL, CAUTION ETIQUETTE, RECOMMANDATION	1	1			
26	6K1-83623-41	MARK 3 ETIQUETTE 3		1			
27	6K1-83623-50	MARK 3 ETIQUETTE 3		1			




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FIG. 13 ELECTRICAL 1

PARTIE ELECTRIQUE 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	250B	L250			REMARKS REMARQUES
1	61A-85542-01-94	BRACKET SUPPORT	1	1			
2	90480-09M12	GROMMET PASSE-FIL	4	4			
3	90387-06M03	COLLAR COLLERETTE	4	4			
4	90119-06M28	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4	4			
5	97013-06016	BOLT BOULON	2	2			
6	92903-06600	WASHER, PLATE RONDELLE, PLATE	2	2			
7	65L-85540-02	C.D.I. UNIT ASSY BLOC C.D.I.	1	1			
8	97013-06025	BOLT BOULON	4	4			
9	92903-06600	WASHER, PLATE RONDELLE, PLATE	4	4			
10	61A-85548-00	HOLDER SUPPORT	1	1			
11	61A-85525-00	COVER CAPUCHON	1	1			
12	97095-06016	BOLT BOULON	2	2			
13	92995-06100	WASHER, SPRING RONDELLE, GROWER	2	2			
14	92995-06600	WASHER RONDELLE	2	2			
15	97013-06014	BOLT BOULON	4	4			
16	92903-06600	WASHER, PLATE RONDELLE, PLATE	4	4			
17	90464-15M11	CLAMP BRIDE	1	1			
18	90465-11M52	CLAMP BRIDE	1	1			
19	61A-85537-00	COVER COUVERCLE	1	1			
20	90159-06M03	SCREW, WITH WASHER VIS, AVEC RONDELLE	4	4			
21	61A-82519-00	WIRE, EARTH LEAD FIL, MASSE	1	1			
22	6G0-82519-00	WIRE, EARTH LEAD FIL, MASSE	1	1			
23	97095-06012	BOLT BOULON	2	2			
24	92995-06600	WASHER RONDELLE	2	2			

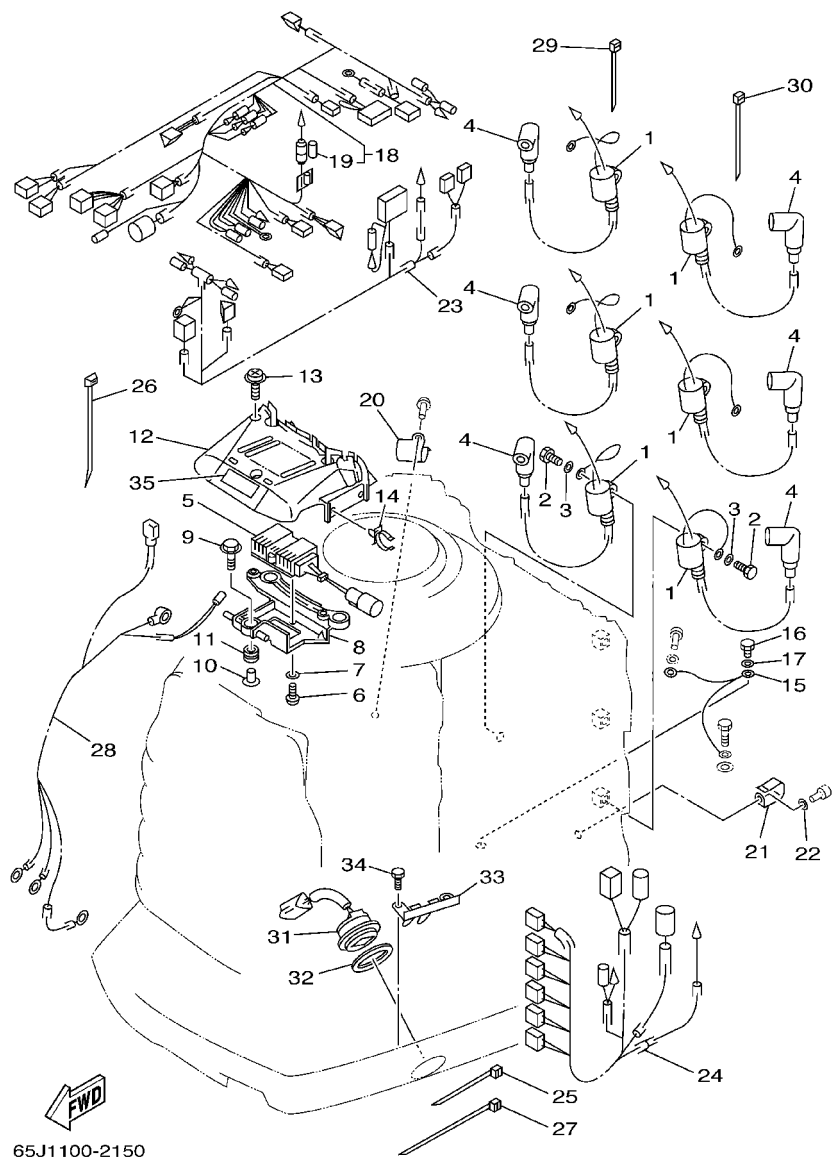


FIG. 14 ELECTRICAL 2

PARTIE ELECTRIQUE 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	250B	L250			REMARKS REMARQUES
1	61A-85570-00	IGNITION COIL ASSY BOBINE D'ALLUMAGE (ENS.)	6	6			
2	97013-06020	BOLT BOULON	6	6			
3	92903-06600	WASHER, PLATE RONDELLE, PLATE	6	6			
4	6E3-82370-21	PLUG CAP ASSY ANTIPARASITE	6	6			
5	65L-85370-00	RESISTOR ASSY RESISTANCE CPLT	1	1			
6	97885-05010	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	2	2			
7	92995-05600	WASHER RONDELLE	2	2			
8	65L-81915-00-94	PLATE, REGULATOR FITTING PLAQUE, FIXATION DE REGULATEUR	1	1			
9	90119-06M65	BOLT, WITH WASHER BOULON, AVEC RONDELLE	3	3			
10	90387-06M60	COLLAR COLLERETTE	3	3			
11	90480-10M23	GROMMET PASSE-FIL	3	3			
12	65L-81916-00	COVER, TERMINAL COUVERCLE, BORNE	1	1			
13	90159-06M03	SCREW, WITH WASHER VIS, AVEC RONDELLE	2	2			
14	90464-19M45	CLAMP BRIDE	2	2			
15	61A-82531-00	WIRE, LEAD FIL	1	1			
16	97095-06012	BOLT BOULON	1	1			
17	92995-06600	WASHER RONDELLE	1	1			
18	65L-82590-10	WIRE HARNESS ASSY FAISCEAU DE FILS COMPLET	1	1			
19	65L-82151-00	.FUSE .FUSIBLE	1	1			
20	90465-08M89	CLAMP BRIDE	1	1			
21	90465-05M87	CLAMP BRIDE	1	1			
22	92903-06600	WASHER, PLATE RONDELLE, PLATE	1	1			
23	65L-8259M-00	WIRE HARNESS ASSY 2 FAISCEAU DE FILS	1	1			
24	65L-8259N-01	WIRE HARNESS ASSY 3 FAISCEAU DE FILS	1	1			
25	90465-11M10	CLAMP BRIDE	1	1			
26	90465-11M52	CLAMP BRIDE	1	1			
27	90465-13M18	CLAMP BRIDE	1	1			

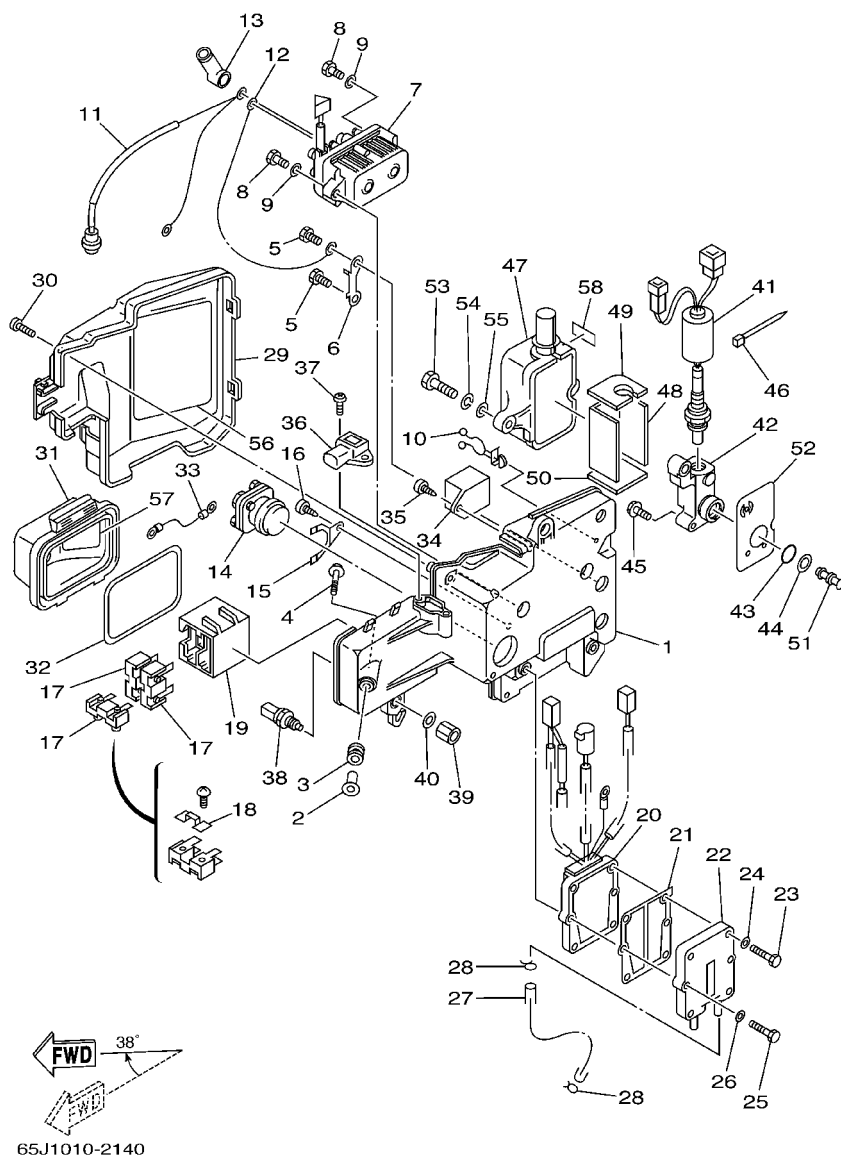


FIG. 15 ELECTRICAL 3

PARTIE ELECTRIQUE 3

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	250B	L250			REMARKS REMARQUES
1	65L-81948-00	BRACKET JOINT TORIQUE	1	1			
2	624-42542-00	PIPE TUYAU	5	5			
3	6A0-82317-00	DAMPER, IGNITION COIL AMORTISSEUR, BOBINE D'ALLUM	5	5			
4	90119-06M65	BOLT, WITH WASHER BOULON, AVEC RONDELLE	5	5			
5	97013-06014	BOLT BOULON	2	2			
6	61A-87149-00	CONNECTOR RACCORD	1	1			
7	61A-81950-00	RELAY ASSY RELAIS COMPLET	1	1			
8	97013-06030	BOLT BOULON	2	2			
9	92903-06600	WASHER, PLATE RONDELLE, PLATE	2	2			
10	90464-18M46	CLAMP BRIDE	1	1			
11	61A-81949-10	WIRE, LEAD FIL	1	1			
12	61A-81949-00	WIRE, LEAD FIL	1	1			
13	6G5-82119-00	COVER, LEAD WIRE GARNITURE, FIL	1	1			
14	61A-81941-00	STARTER RELAY ASSY LANCEUR RELAIS (ENS.)	1	1			
15	61A-81952-00	HOLDER, RELAY SUPPORT, RELAIS	1	1			
16	97780-50612	SCREW, TAPPING VIS, TETE FRAISEE	1	1			
17	61A-82150-00	FUSE HOLDER ASSY SUPPORT DE FUSIBLE	3	3			
18	61A-82151-00	.FUSE (12V-80A) .FUSIBLE (12V-80A)	1	1			
19	61A-82153-00	STAY, FUSE HOLDER SUPPORT, PORTE-FUSIBLE	1	1			
20	61A-81960-02	RECTIFIER & REGULATOR ASSY REDRESSEUR REGULATEUR CPLT	1	1			
21	69J-81975-A0	PLATE, RECTIFIER FITTING PLAQUE, FIXATION DU REDRESSEUR	1	1			
22	69J-81972-01-1S	COVER, RECTIFIER COUVERCLE, REDRESSEUR	1	1			
23	97013-06025	BOLT BOULON	4	4			
24	92903-06600	WASHER, PLATE RONDELLE, PLATE	4	4			
25	97013-06030	BOLT BOULON	2	2			
26	92903-06600	WASHER, PLATE RONDELLE, PLATE	2	2			
27	90445-09224	HOSE DURITE	1	1			

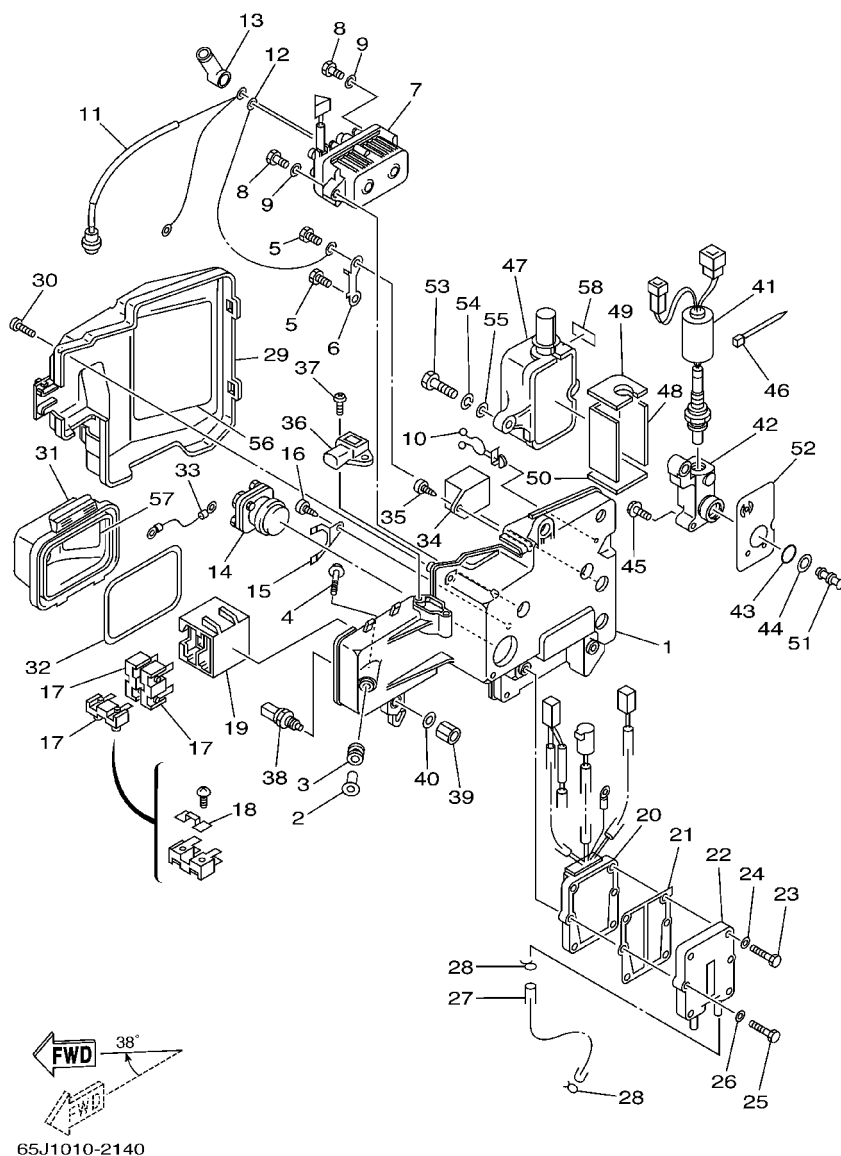


FIG. 15 ELECTRICAL 3

PARTIE ELECTRIQUE 3

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	250B	L250			REMARKS REMARQUES
28	90467-08004	CLIP JONC	2	2			
29	65L-81942-00	COVER COUVERCLE	1	1			
30	90169-05M00	SCREW, TRUSS HEAD TAPPING VIS, TETE FRAISEE	2	2			
31	61A-82154-01	CASE CAISSE	1	1			
32	61A-82176-00	DAMPER AMORTISSEUR	1	1			
33	61A-82117-00	WIRE, LEAD FIL	1	1			
34	65L-81950-00	RELAY ASSY RELAIS COMPLET	1	1			
35	97780-60625	SCREW, TAPPING VIS, TETE FRAISEE	1	1			
36	67H-82380-00	SENSOR, PRESSURE SONDE DE PRESSION	1	1			
37	97780-60625	SCREW, TAPPING VIS, TETE FRAISEE	2	2			
38	65L-85886-00	THERMOSENSOR SENSITOMETRE	1	1			
39	90170-12M36	NUT ECROU	1	1			
40	90201-12M34	WASHER, PLATE RONDELLE, PLATE	1	1			
41	65L-8592A-01	SENSOR SONDE	1	1			
42	69L-11395-00	HOLDER SUPPORT	1	1			
43	93210-17003	O-RING JOINT TORIQUE	1	1			
44	69L-11397-00	GASKET JOINT	1	1			
45	90119-06M74	BOLT, WITH WASHER BOULON, AVEC RONDELLE	3	3			
46	90465-13M18	CLAMP BRIDE	1	1			
47	65L-85832-00	CASE, UNDER FOURREAU	1	1			
48	65L-11354-00	GASKET JOINT	1	1			
49	65L-1131N-00	GASKET, HOLDER JOINT, SUPPORT	1	1			
50	65L-11396-00	GASKET, HOLDER JOINT, SUPPORT	1	1			
51	65L-11353-11	JOINT JOINT	1	1			
52	69L-11357-00	SEAL, CYLINDER 3 JOINT, SPY CYLINDRE	1	1			
53	97095-06030	BOLT BOULON	2	2			
54	92995-06100	WASHER, SPRING RONDELLE, GROWER	2	2			

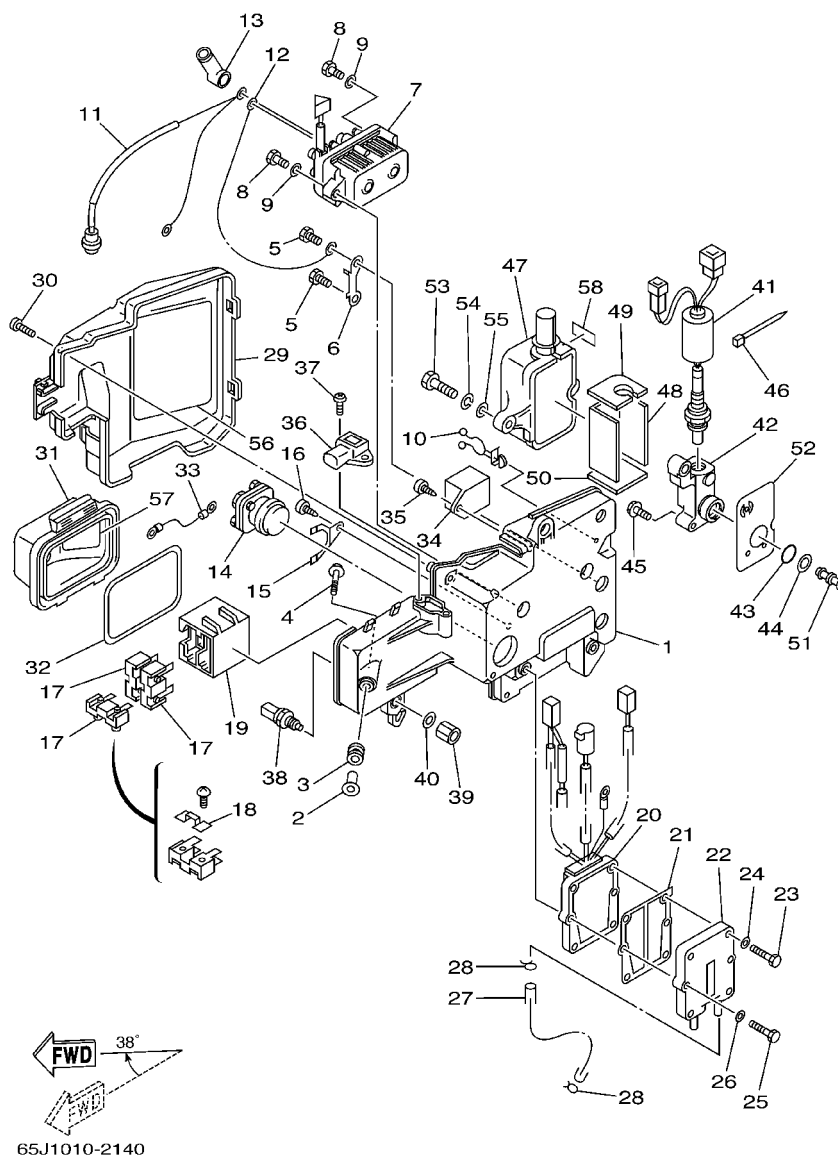
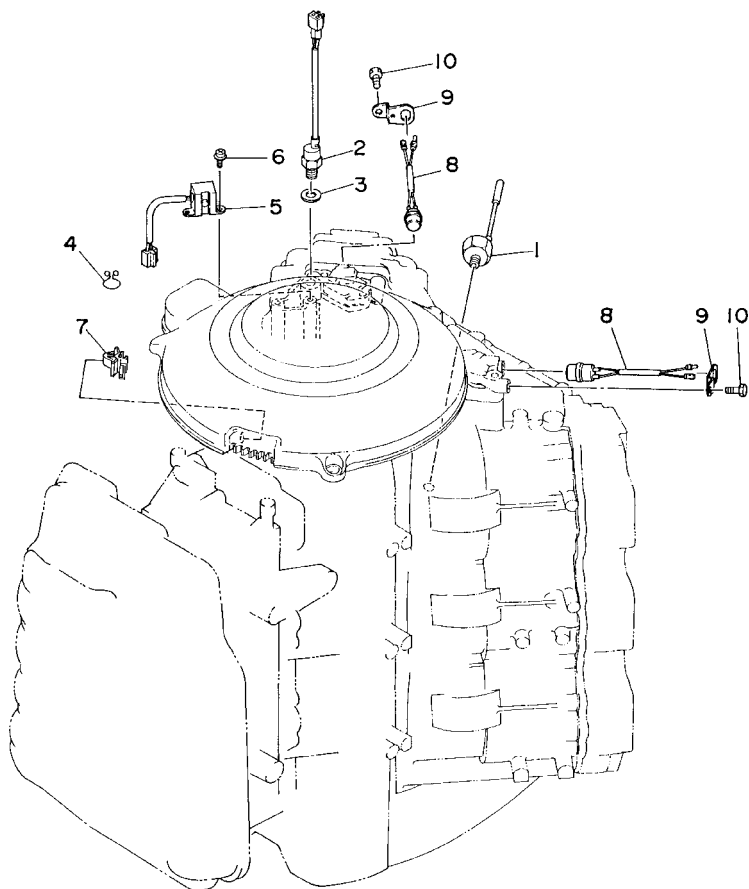


FIG. 15 ELECTRICAL 3

[illegible]

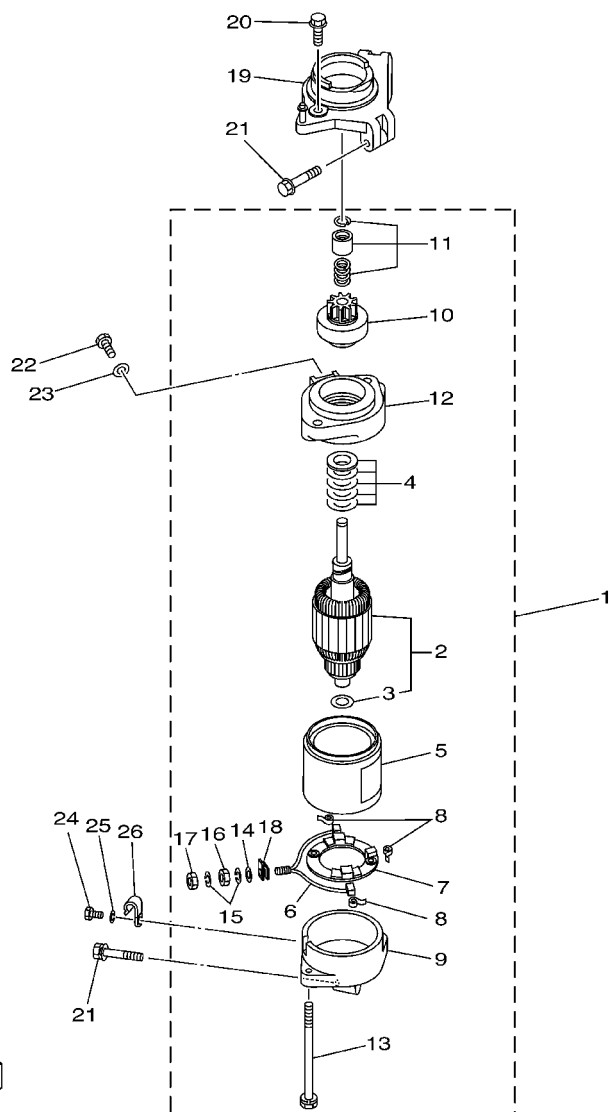


65J0010-7150

FIG. 16 ELECTRICAL 4

PARTIE ELECTRIQUE 4

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	250B	L250				REMARKS REMARQUES
1	61A-85780-00	SENSOR, KNOCK SONDE DE COGNEMENT	1	1				
2	61A-85790-00	THERMOSENSOR ASSY SENSITOMETRE	1	1				
3	92990-10600	WASHER, PLATE RONDELLE, PLATE	1	1				
4	90464-12M48	CLAMP BRIDE	1	1				
5	61A-85895-00	CRANK POSITION SENDER SONDE, REGLAGE DE_VILEBREQUIN	1	1				
6	97885-05012	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	2	2				
7	90464-09M47	CLAMP BRIDE	1	1				
8	61A-82560-00	THERMO SWITCH ASSY THERMO-CONTACT COMPLET	2	2				
9	61A-8252U-00	COVER COUVERCLE	2	2				
10	97080-06012	BOLT BOULON	2	2				

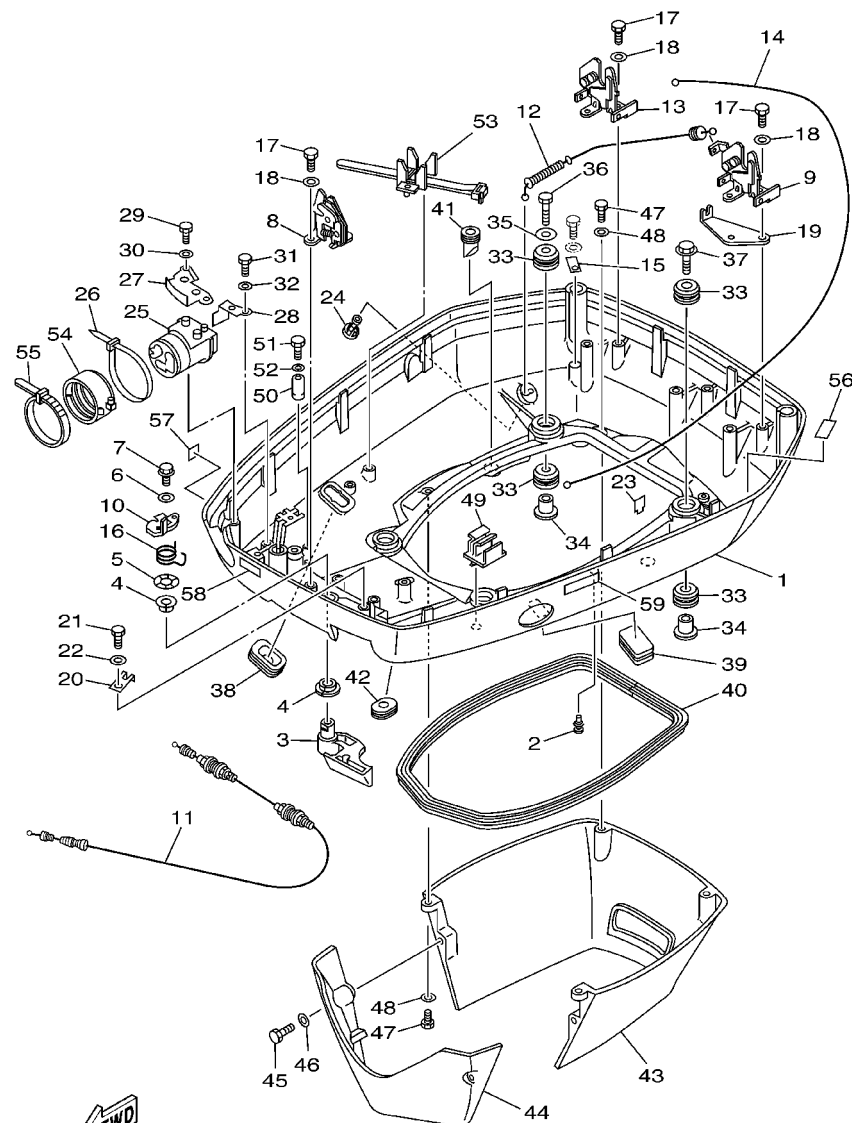


69L1110-1170

FIG. 17 STARTING MOTOR

DEMARREUR ELECTRIQUE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	250B	L250			REMARKS REMARQUES
1	61A-81800-01	STARTING MOTOR ASSY DEMARREUR ELECTRIQUE COMPLET	1	1			
2	61A-81850-01	.ARMATURE ASSY .INDUIT	1	1			
3	61A-81824-00	.WASHER 2 .RONDELLE 2	1	1			
4	61A-81809-00	.WASHER KIT .JEU DE RONDELLES	1	1			
5	6K7-81810-10	.STATOR ASSY .STATOR COMPLET	1	1			
6	6K7-81801-10	.BRUSH SET .CHARBON	1	1			
7	61A-81840-00	.BRUSH HOLDER ASSY .SUPPORT DE CHARBON	1	1			
8	6E5-81813-10	.SPRING, BRUSH .RESSORT, DE CHARBON	3	3			
9	61A-81820-00	.REAR BRACKET ASSY .SUPPORT ARRIERE COMPLET	1	1			
10	61A-81807-00	.GEAR ASSY, STARTING MOTOR .PIGNON, DEMARREUR ELECTRIQUE	1	1			
11	61H-81857-00	.RETAINER .ARRETOIR	1	1			
12	61A-81830-00	.FRONT BRACKET ASSY .SUPPORT AVANT	1	1			
13	6K7-81826-10	.BOLT .BOULON	2	2			
14	6E5-8182E-10	.WASHER .RONDELLE	1	1			
15	6E5-8182F-10	.WASHER .RONDELLE	2	2			
16	6E5-8182A-10	.NUT .ECROU	1	1			
17	6E5-8182K-10	.NUT .ECROU	1	1			
18	6K7-8182G-10	.BUSH, TERMINAL .DOUILLE	1	1			
19	61A-81822-00-94	BRACKET, STARTING MOTOR SUPPORT, DEMARREUR ELECTRIQUE	1	1			
20	90119-08M76	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2			
21	90119-08M77	BOLT, WITH WASHER BOULON, AVEC RONDELLE	3	3			
22	97095-08016	BOLT BOULON	1	1			
23	92995-08600	WASHER RONDELLE	1	1			
24	97095-06012	BOLT BOULON	1	1			
25	92995-06600	WASHER RONDELLE	1	1			
26	90465-06M86	CLAMP BRIDE	1	1			

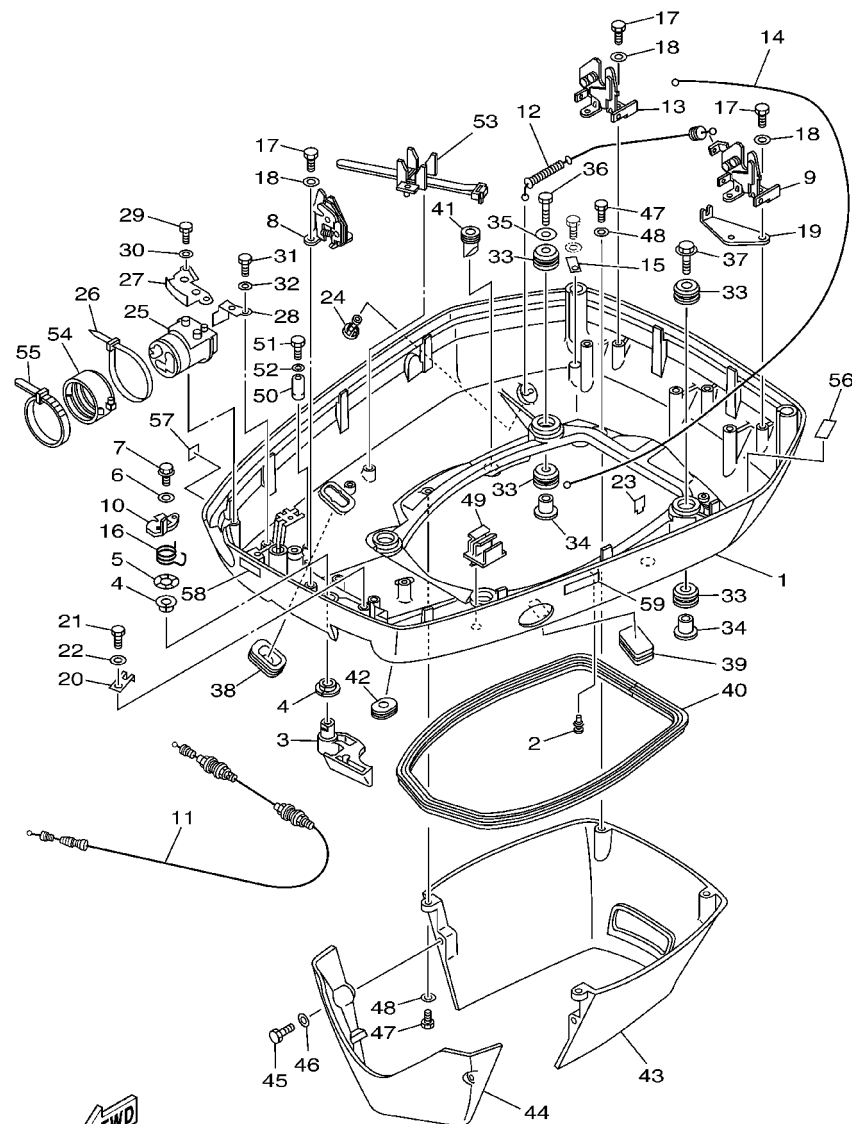


65L1300-2180

FIG. 18 BOTTOM COWLING

CAPOT INFERIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	250B	L250			REMARKS REMARQUES
1	61A-42711-05-8D	COWLING, BOTTOM CUVETTE	1	1			
2	90480-06M19	GROMMET PASSE-FIL	1	1			
3	61A-42815-01-8D	LEVER, CLAMP LEVIER, PRESSE	1	1			
4	90386-13M88	BUSH DOUILLE	2	2			
5	90206-13M10	WASHER, WAVE RONDELLE, ONDULEE	1	1			
6	90201-06M30	WASHER, PLATE RONDELLE, PLATE	1	1			
7	90109-06M50	BOLT BOULON	1	1			
8	6R3-42824-00	BASE, CLAMP LEVER BASE, BIRDE LEVIER	1	1			
9	6R3-42811-01	STAY SUPPORT	1	1			
10	6R3-42816-00	LEVER, CLAMP LEVIER, PRESSE	1	1			
11	6R3-42850-10	WIRE COMPLETE FIL COMPLET	1	1			
12	61A-42850-01	WIRE COMPLETE FIL COMPLET	1	1			
13	6R3-42811-10	STAY SUPPORT	1	1			
14	61A-42850-20	WIRE COMPLETE FIL COMPLET	1	1			
15	682-44117-00	BRACKET SUPPORT	1	1			
16	6R3-42813-00	SPRING, CLAMP LEVER RESSORT	1	1			
17	97095-06016	BOLT BOULON	6	6			
18	92995-06600	WASHER RONDELLE	6	6			
19	6N7-42828-00	PLATE, CLAMP PLAQUE, PRESSE	1	1			
20	6R3-42828-00	PLATE, CLAMP PLAQUE, PRESSE	1	1			
21	97095-06010	BOLT BOULON	1	1			
22	92995-06600	WASHER RONDELLE	1	1			
23	6N7-42841-00	MARK, CLAMP ADHESIF, BRIDE	1	1			
24	6E5-44391-00	NIPPLE, HOSE RACCORD D'ESSENCE	1	1			
25	61A-42725-31	GROMMET PASSE-FIL	1	1			
26	90465-13M30	CLAMP BRIDE	1	1			
27	61A-42738-02-5B	PLATE, FITTING ETRIER	1	1			

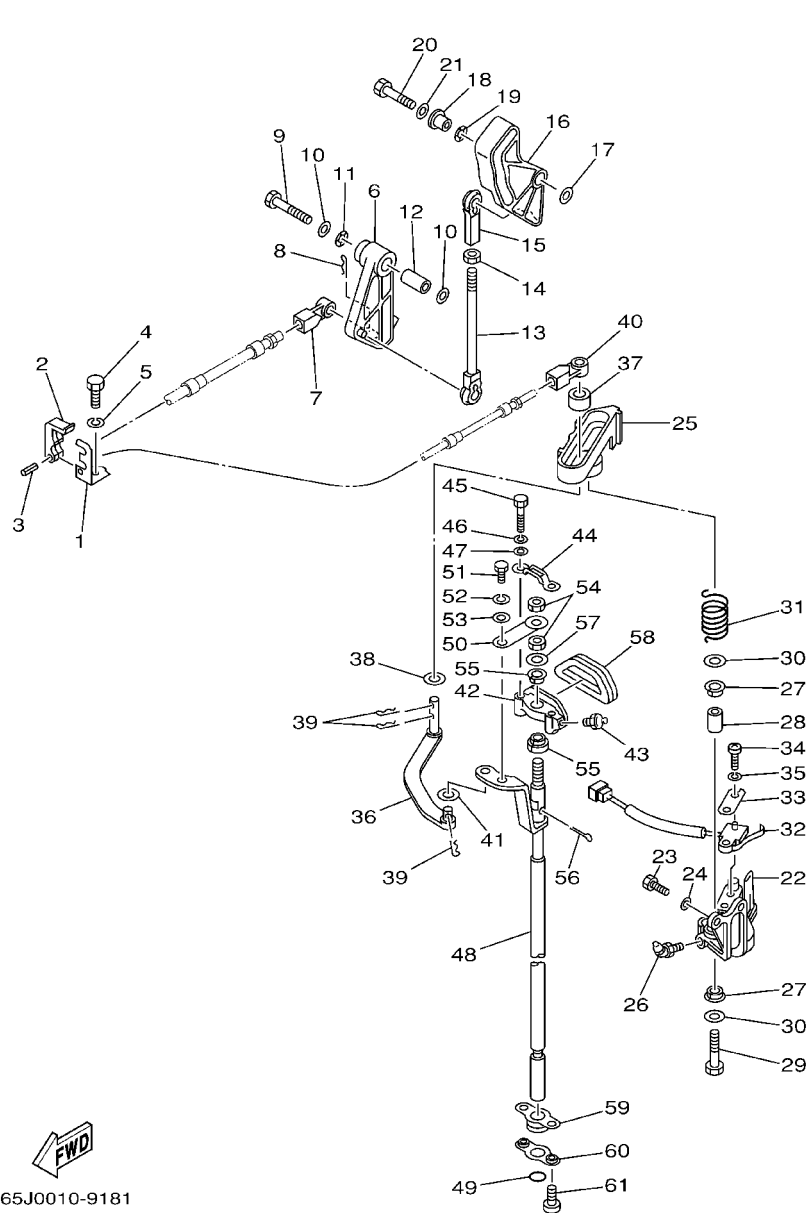


65L1300-2180

FIG. 18 BOTTOM COWLING

CAPOT INFERIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	250B	L250				REMARKS REMARQUES
28	64D-42738-10-5B	PLATE, FITTING ETRIER	1	1				
29	97095-06016	BOLT BOULON	2	2				
30	92995-06600	WASHER RONDELLE	2	2				
31	97095-06012	BOLT BOULON	1	1				
32	92995-06600	WASHER RONDELLE	1	1				
33	90480-22M81	GROMMET PASSE-FIL	8	8				
34	90387-08M37	COLLAR COLLERETTE	4	4				
35	90201-08M54	WASHER, PLATE RONDELLE, PLATE	1	1				
36	97075-08035	BOLT BOULON	1	1				
37	90119-08M22	BOLT, WITH WASHER BOULON, AVEC RONDELLE	3	3				
38	688-42726-10	GROMMET PASSE-FIL	1	1				
39	6H4-42726-00	GROMMET PASSE-FIL	1	1				
40	61A-42716-00	RUBBER, SEAL 1 JOINT EN CAOUTCHOUC 1	1	1				
41	61A-42717-00	RUBBER, SEAL 2 JOINT EN CAOUTCHOUC 2	4	4				
42	61A-42727-00	GROMMET PASSE-FIL	1	1				
43	61A-42741-01-8D	APRON CAPOT LATERAL	1	1				
44	61A-42771-01-8D	APRON CAPOT LATERAL	1	1				
45	97095-06030	BOLT BOULON	2	2				
46	92995-06600	WASHER RONDELLE	2	2				
47	97095-06020	BOLT BOULON	4	4				
48	92995-06600	WASHER RONDELLE	4	4				
49	6E5-82594-00	CLAMP BRIDE	1	1				
50	6E5-82588-00	PLATE PLAQUE	1	1				
51	97095-06020	BOLT BOULON	1	1				
52	92995-06600	WASHER RONDELLE	1	1				
53	688-82594-00	CLAMP BRIDE	1	1				
54	68F-42753-00	FASTNER ATTACHE	1	1				

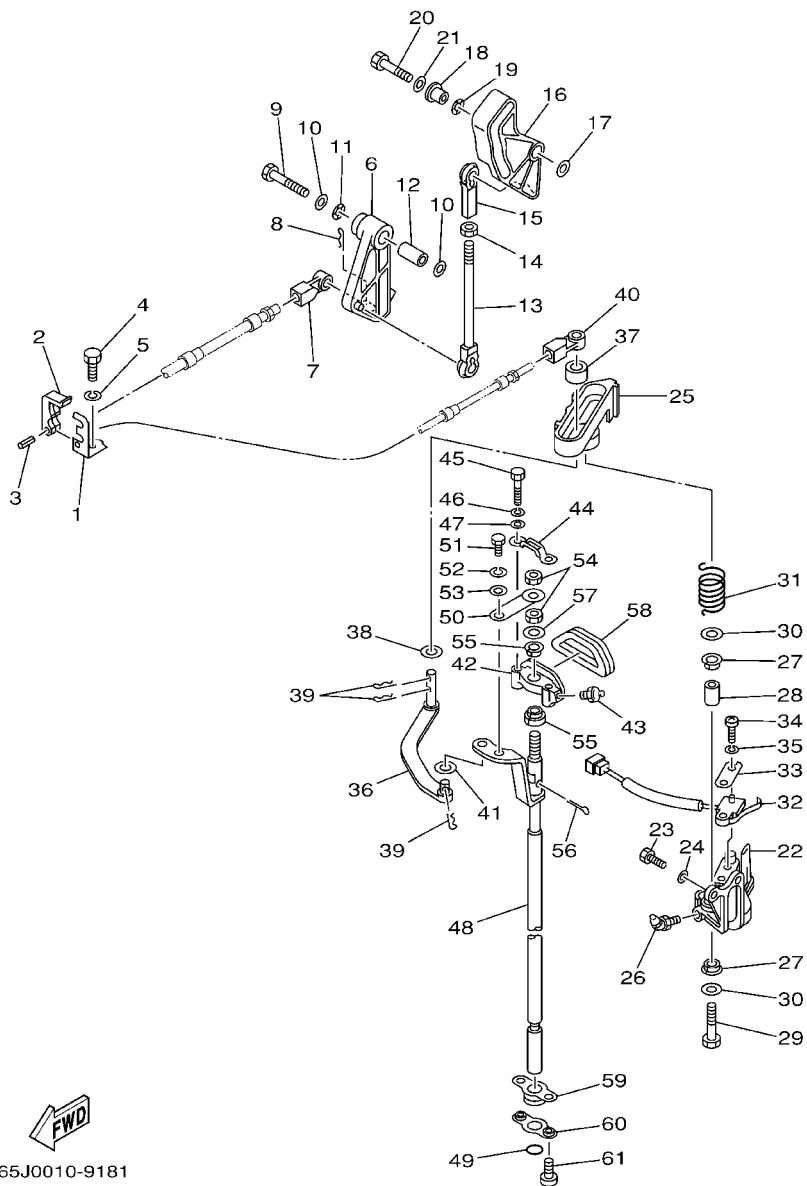


65J0010-9181

FIG. 19 CONTROL

COMMANDE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	250B	L250				REMARKS REMARQUES
1	65L-48531-00	BRACKET, REMOTE CONTROL 1 ETRIER 1, COMMANDE A DISTANCE	1	1				
2	663-48538-00	CLAMP, CABLE 1 COLLIER	1	1				
3	91690-30010	PIN, SPRING GOUPILLE, ELASTIQUE	1	1				
4	97095-08020	BOLT BOULON	1	1				
5	92995-08100	WASHER RONDELLE	1	1				
6	65L-41632-00	LEVER, MAGNETO CONTROL LEVIER, COMMANDE D'AVANCE	1	1				
7	6E5-48344-00	CABLE END, REMOTE CONTROL CHAPE CABLE	1	1				
8	90468-18008	CLIP JONC	1	1				
9	97013-08045	BOLT BOULON	1	1				
10	92990-08200	WASHER, PLAIN RONDELLE, PLATE	2	2				
11	90206-12M00	WASHER, WAVE RONDELLE, ONDULEE	1	1				
12	90387-08M16	COLLAR COLLERETTE	1	1				
13	61A-41237-00	JOINT, LINK RACCORD	1	1				
14	95380-05600	NUT ECROU	1	1				
15	682-41237-00	JOINT, LINK RACCORD	1	1				
16	65L-41213-00	CAM, ACCEL. CAME, ACCELERATION	1	1				
17	90201-06M31	WASHER, PLATE RONDELLE, PLATE	1	1				
18	90387-06M29	COLLAR COLLERETTE	1	1				
19	90206-10M04	WASHER, WAVE RONDELLE, ONDULEE	1	1				
20	97013-06030	BOLT BOULON	1	1				
21	92903-06600	WASHER, PLATE RONDELLE, PLATE	1	1				
22	61A-44117-01-1S	BRACKET SUPPORT	1	1				
23	97095-06016	BOLT BOULON	2	2				
24	92995-06600	WASHER RONDELLE	2	2				
25	61A-44176-00-1S	BRACKET SUPPORT	1	1				
26	93700-06M01	NIPPLE, GREASE GRAISSEUR	1	1				
27	90386-12069	BUSH DOUILLE	2	2				



65J0010-9181

FIG. 19 CONTROL

COMMANDE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	250B	L250				REMARKS REMARQUES
28	90387-08M09	COLLAR COLLERETTE	1	1				
29	97095-08035	BOLT BOULON	1	1				
30	92995-08200	WASHER RONDELLE	2	2				
31	90508-20M31	SPRING, TORSION RESSORT, TORSION	1	1				
32	61A-8259F-00	SWITCH ASSY COMMUTATEUR	1	1				
33	61A-82588-00	PLATE PLAQUE	1	1				
34	97885-04016	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	2	2				
35	92995-04100	WASHER RONDELLE	2	2				
36	61A-44121-00	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1	1				
37	6E5-44122-00	BUSHING, SHIFT ROD LEVER DOUILLE, LEVIER D'EMBRAYAGE	1	1				
38	90202-08M20	WASHER, PLATE RONDELLE, PLATE	1	1				
39	90468-18008	CLIP JONC	3	3				
40	6E5-48344-00	CABLE END, REMOTE CONTROL CHAPE CABLE	1	1				
41	90202-06007	WASHER, PLATE RONDELLE, PLATE	1	1				
42	61A-44118-00-8D	BRACKET SUPPORT	1	1				
43	93700-06M03	NIPPLE, GREASE GRAISSEUR	1	1				
44	61A-44116-00	SPRING RESSORT	1	1				
45	97095-06030	BOLT BOULON	2	2				
46	92995-06100	WASHER, SPRING RONDELLE, GROWER	2	2				
47	92995-06600	WASHER RONDELLE	2	2				
48	61A-44120-22	HANDLE GEAR SHIFT ASSY LEVIER D'EMBRAYAGE	1	1				X
49	93210-09165	O-RING JOINT TORIQUE	1	1				
50	61A-44112-00	STAY, HANDLE GEAR SHIFT PLAQUE	1	1				
51	97013-06012	BOLT BOULON	1	1				
52	92903-06100	WASHER, SPRING RONDELLE, GROWER	1	1				
53	92903-06600	WASHER, PLATE RONDELLE, PLATE	1	1				
54	95313-08600	NUT ECROU	2	2				

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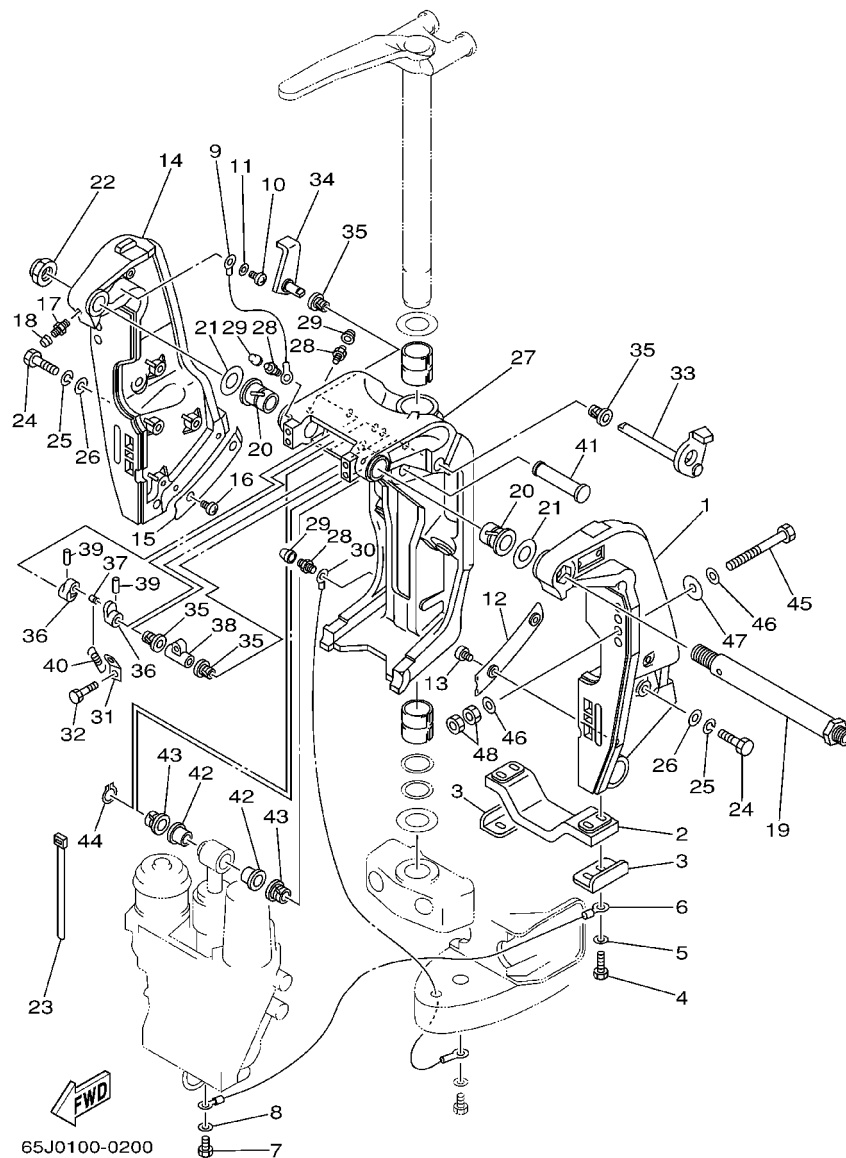


FIG. 20 BRACKET 1

SUPPORT 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	250B	L250				REMARKS REMARQUES
1	61A-43111-23-8D	BRACKET, CLAMP PRESSE	1	1				
2	6G5-45251-02	ANODE ANODE	1	1				
3	6G5-44526-00	PLATE PLAQUE	2	2				
4	97095-06025	BOLT BOULON	4	4				
5	92995-06600	WASHER RONDELLE	4	4				
6	6H1-82148-00	WIRE, LEAD 4 FIL 4	1	1				
7	97095-06010	BOLT BOULON	1	1				
8	92995-06600	WASHER RONDELLE	1	1				
9	6E5-82148-00	WIRE, LEAD 4 FIL 4	1	1				
10	97885-06012	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1	1				
11	92995-06600	WASHER RONDELLE	1	1				
12	61A-43132-00	WASHER, FRICTION RONDELLE, FRICTION	1	1				
13	97885-06010	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	2	2				
14	61A-43112-23-8D	BRACKET, CLAMP PRESSE	1	1				
15	61A-43133-00	WASHER, FRICTION RONDELLE	1	1				
16	97885-06010	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	2	2				
17	93700-06M03	NIPPLE, GREASE GRAISSEUR	1	1				
18	663-45119-00	CAP, GREASE NIPPLE CAPUCHON, GRAISSEUR	1	1				
19	6R3-43131-00	BOLT, CLAMP BRACKET BOULON, PRESSE	1	1				
20	90386-25M31	BUSH DOUILLE	2	2				
21	90201-26M59	WASHER, PLATE RONDELLE, PLATE	2	2				
22	90185-22M11	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	1	1				
23	90465-11M10	CLAMP BRIDE	2	2				
24	97095-10045	BOLT BOULON	8	8				
25	92995-10100	WASHER RONDELLE	8	8				
26	92995-10600	WASHER RONDELLE	8	8				
27	61A-43311-21-8D	BRACKET, SWIVEL 1 SUPPORT, PIVOT 1	1	1				X

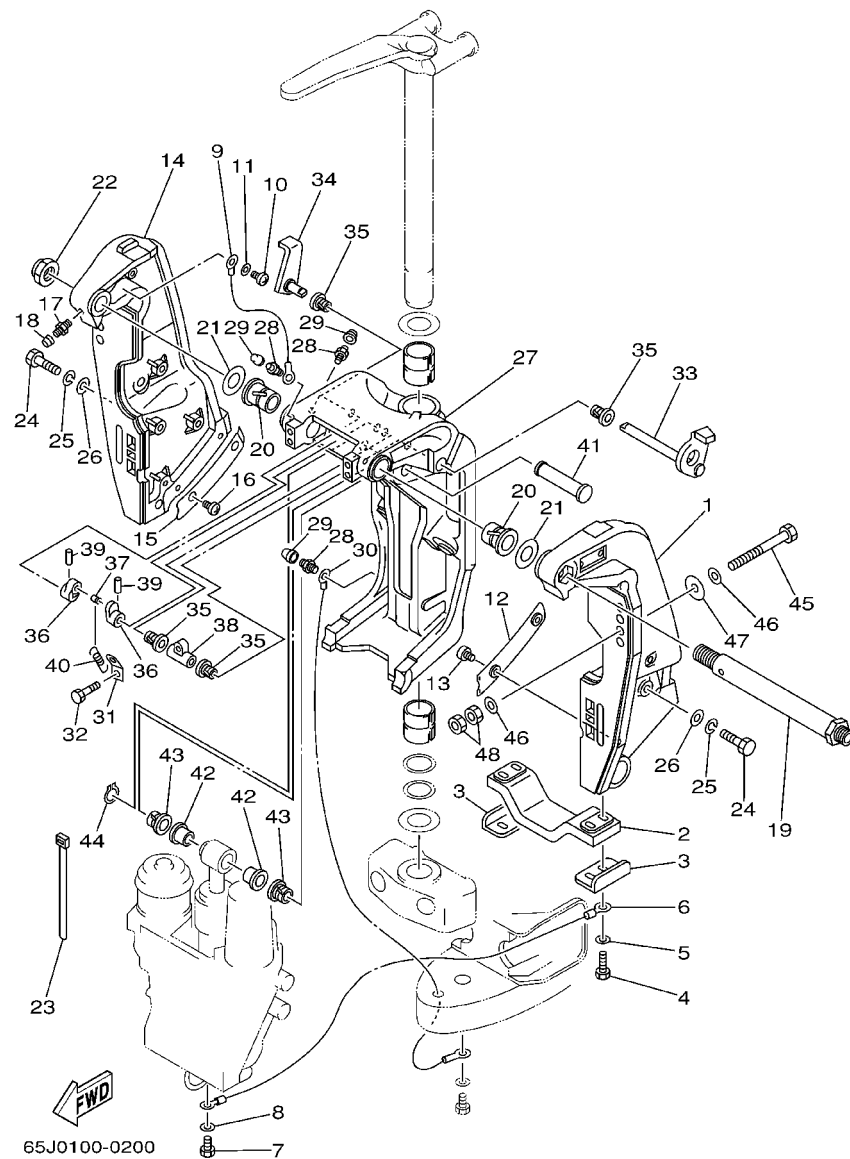
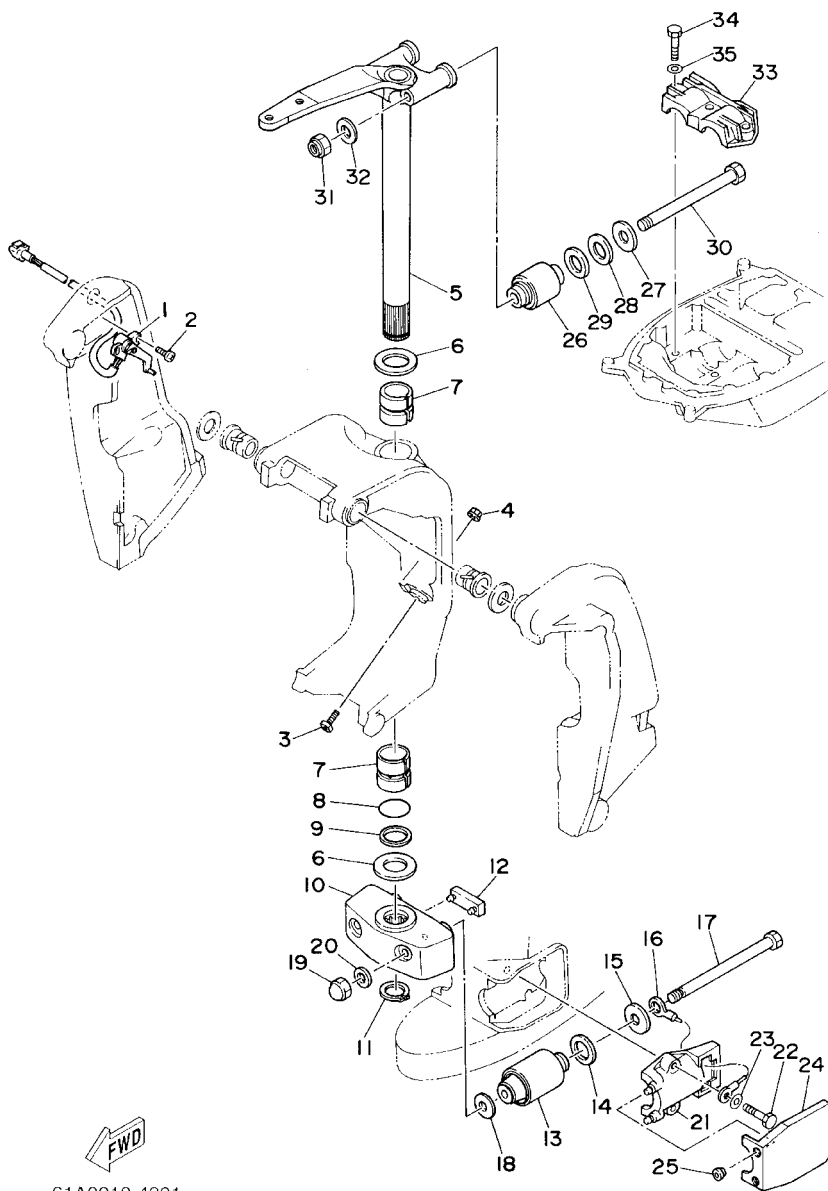


FIG. 20 BRACKET 1

SUPPORT 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	250B	L250			REMARKS REMARQUES
28	93700-06M03	NIPPLE, GREASE GRAISSEUR	5	5			
29	663-45119-00	CAP, GREASE NIPPLE CAPUCHON, GRAISSEUR	5	5			
30	61A-82147-20	WIRE, LEAD 4 FIL 4	1	1			X
31	6G5-43144-00	HOOK, SPRING CROCHET	1	1			
32	97095-06010	BOLT BOULON	1	1			
33	61A-43181-01	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	1	1			
34	6G5-43185-02	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	1	1			
35	90386-10M16	BUSH DOUILLE	4	4			
36	6G5-43148-00	COLLAR, DISTANCE ENTRETOISE	2	2			
37	90249-06M19	PIN GOUPILLE	1	1			
38	90387-10M02	COLLAR COLLERETTE	1	1			
39	91690-30020	PIN, SPRING GOUPILLE, ELASTIQUE	2	2			
40	90506-14M24	SPRING, TENSION RESSORT, TENSION	1	1			
41	6E5-43126-02	PIN, UPPER SHOCK MOUNT AXE, SUPERIEUR AMORTISSEUR	1	1			
42	90386-18M63	BUSH DOUILLE	2	2			
43	90386-18M14	BUSH DOUILLE	2	2			
44	93410-18M02	CIRCLIP CIRCLIP, TYPE S	1	1			
45	90101-12M05	BOLT (L:130MM) BOULON (L:130MM)	4	4			
46	90201-13M01	WASHER, PLATE RONDELLE, PLATE	8	8			
47	90201-12M05	WASHER, PLATE RONDELLE, PLATE	4	4			
48	95380-12600	NUT ECROU	8	8			



61A0010-4201

FIG. 21 BRACKET 2

SUPPORT 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	250B	L250			REMARKS REMARQUES
1	61A-83672-02	TRIM SENDER INCLINER RACCORD	1	1			
2	97885-06016	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	2	2			
3	61A-43376-00	BOLT, THRUST RECEIVER BOULON	2	2			
4	95780-10300	NUT, FLANGE ECROU, A COLLERETTE	2	2			
5	61A-42510-21-8D	STEERING BRACKET ASSY DIRECTION SUPPORT.(ENS.)	1	1			X
6	90201-40M00	WASHER, PLATE RONDELLE, PLATE	2	2			
7	90386-39M89	BUSH DOUILLE	2	2			
8	93210-35321	O-RING JOINT TORIQUE	1	1			
9	90202-40M47	WASHER, PLATE RONDELLE, PLATE	1	1			
10	61A-44551-01-8D	HOUSING, LOWER MOUNT RUBBER BOITIER, SILENT-BLOC INFERIEUR	1	1			
11	93410-37M04	CIRCLIP CIRCLIP, TYPE S	1	1			
12	61A-44575-00	DAMPER, LOWER MOUNT RUBBER SILENT-BLOC, INFERIEUR	1	1			
13	61A-44555-01-94	MOUNT DAMPER, LOWER SIDE SILENT-BLOC, INFERIEUR LATERAL	2	2			
14	90202-32M19	WASHER, PLATE RONDELLE, PLATE	2	2			
15	90201-16M55	WASHER, PLATE RONDELLE, PLATE	2	2			
16	6E5-82149-00	WIRE, LEAD 3 FIL 3	1	1			
17	90109-14M48	BOLT BOULON	2	2			
18	90201-15M58	WASHER, PLATE RONDELLE, PLATE	2	2			
19	95380-14800	NUT ECROU	2	2			
20	92995-14600	WASHER RONDELLE	2	2			
21	61A-44552-01-94	HOUSING, LOWER MOUNT RUBBER BOITIER, SILENT-BLOC INFERIEUR	2	2			
22	97095-10045	BOLT BOULON	4	4			
23	92995-10600	WASHER RONDELLE	4	4			
24	61A-44553-00-8D	COVER, LOWER MOUNT COUVERCLE, SUSPENSION INFERIEUR	2	2			
25	6A0-15789-00	DAMPER AMORTISSEUR	4	4			
26	61A-44514-00-94	MOUNT DAMPER, UPPER SIDE SILENT-BLOC, SUPERIEUR LATERAL	2	2			
27	90201-16M01	WASHER, PLATE RONDELLE, PLATE	2	2			

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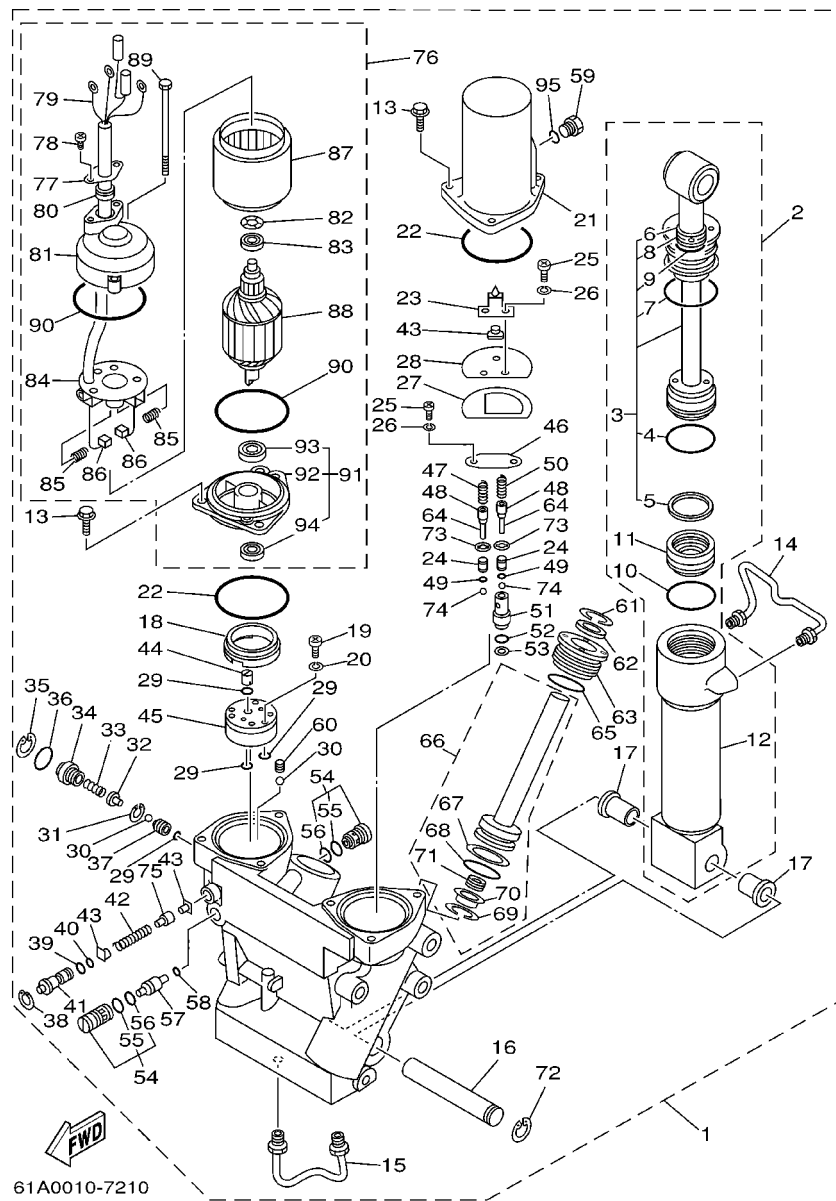


FIG. 22 POWER TRIM & TILT ASSY

PUISSANCE PARER ET INCLINER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	250B	L250			REMARKS REMARQUES
1	61A-43800-25-4D	POWER TRIM & TILT ASSY PUISSANCE PARER ET INCLINER (ENS.)	1	1			
2	61A-43840-01	.POWER TILT ASSY .PUISSANCE INCLINER (ENS.)	1	1			
3	61A-43810-00	.TILT PISTON SUB ASSY .INCLINER PISTON AUXILIAIRE (ENS.)	1	1			
4	61A-43861-00	...O-RING ...JOINT TORIQUE	1	1			
5	61A-43871-00	...RING, BACK UP ...SEGMENT	1	1			
6	93106-19N50	...OIL SEAL ...JOINT SPY	1	1			
7	6H1-43861-00	...O-RING ...JOINT TORIQUE	1	1			
8	6H1-43872-00	...RING, BACK UP ...RESSORT	1	1			
9	61A-4389H-00	...O-RING ...JOINT TORIQUE	1	1			
10	61A-43861-00	...O-RING ...JOINT TORIQUE	1	1			
11	6H1-43814-00	..PISTON, FREE ..PISTON	1	1			
12	61A-43813-01	..CYLINDER, TILT ..CYLINDRE	1	1			
13	97595-06420	.BOLT, WITH WASHER .VIS HEXAGONAL AVC RONDELLE	6	6			
14	61A-43835-01	.PIPE .TUYAU	1	1			
15	61A-43833-01	.PIPE .TUYAU	1	1			
16	61A-43818-00	.PIN, LOWER SHOCK MOUNT .AXE, INFERIEUR AMORTISSEUR	1	1			
17	90386-18M14	.BUSH .DOUILLE	2	2			
18	6H1-43817-00	.FILTER 2 .FILTRE 2	1	1			
19	98501-04030	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE	3	3			
20	92901-04100	.WASHER, SPRING .RONDELLE, GROWER	3	3			
21	61A-43828-00	.BODY, RESERVOIR .CORPS	1	1			
22	6H1-43869-00	.O-RING ...JOINT TORIQUE	2	2			
23	61A-4384L-00	.SPRING, TRIM DOWN ...RESSORT	1	1			
24	6T4-43851-00	.SEAT, RELIEF VALVE ...SIEGE	2	2			
25	98501-05010	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE	4	4			
26	92901-05100	.WASHER, SPRING .RONDELLE, GROWER	4	4			
27	61A-4384K-00	.PLATE, TRIM DOWN ...PLAQUE	1	1			

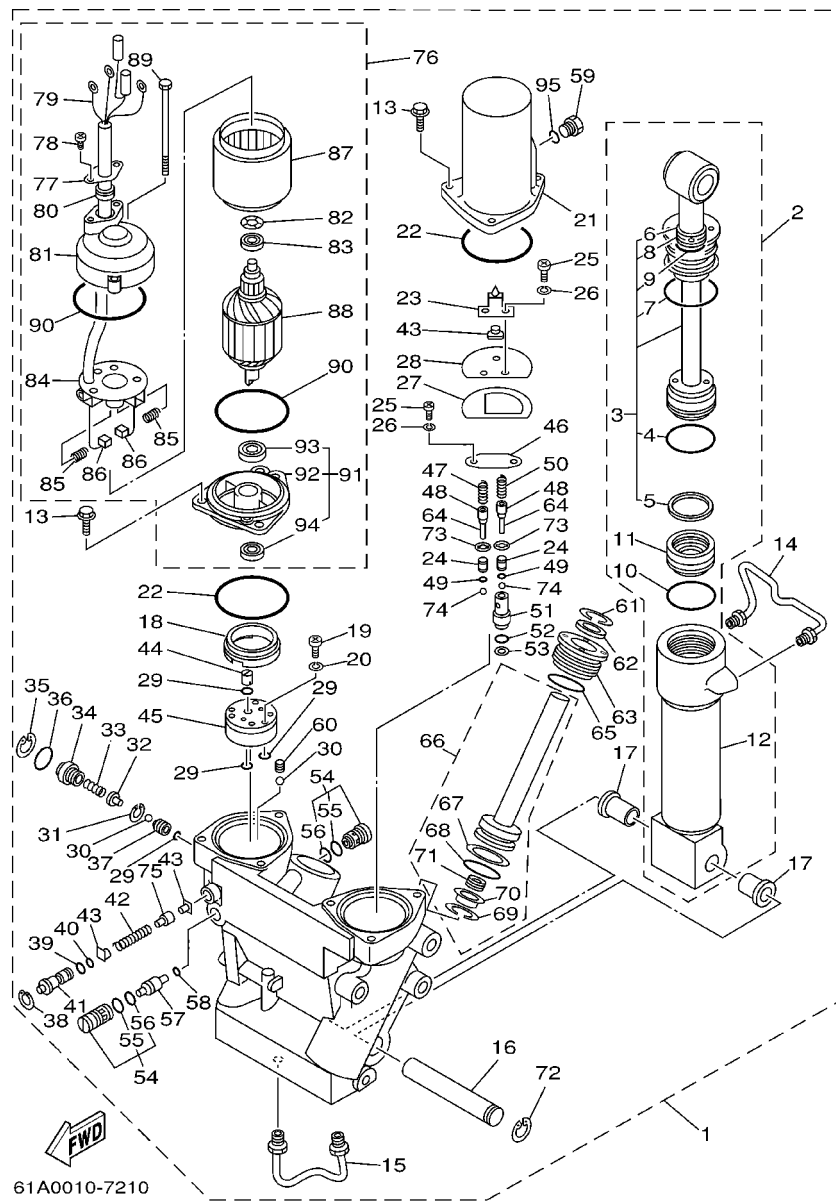


FIG. 22 POWER TRIM & TILT ASSY

PUISSANCE PARER ET INCLINER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	250B	L250				REMARKS REMARQUES
28	61A-4384J-00	.SEAL, TRIM DOWN .JOINT	1	1				
29	93210-064A5	.O-RING .JOINT TORIQUE	4	4				
30	93505-32038	.BALL .BILLE	2	2				
31	61A-43875-00	.RING, SNAP .RESSORT	1	1				
32	61A-43848-00	.ROD, MANUAL RELEASE .TIGE	1	1				
33	61A-43854-00	.SPRING, MANUAL RELEASE .RESSORT	1	1				
34	61A-43845-00	.SCREW, MANUAL RELEASE .VIS	1	1				
35	6H1-43875-00	.RING, SNAP .RESSORT	1	1				
36	93210-18397	.O-RING .JOINT TORIQUE	1	1				
37	61A-43847-00	.SEAT, MANUAL VALVE .SIEGE	1	1				
38	6T4-43876-00	.RING, SNAP .RESSORT	1	1				
39	93210-07003	.O-RING .JOINT TORIQUE	1	1				
40	93210-06001	.O-RING .JOINT TORIQUE	1	1				
41	6T4-43849-00	.PIN, VALVE SUPPORT .GOUPILLE	1	1				
42	61A-4385H-00	.SPRING, SEAL .RESSORT	1	1				
43	6H1-4384F-00	.SEAL, MAIN VALVE .SIGGE	3	3				
44	6H1-43831-00	.CONNECTOR, SHAFT .RACCORD	1	1				
45	6T4-43830-00	.GEAR PUMP ASSY .POMPE A PIGNON (ENS.)	1	1				
46	61A-4382K-00	.CAP, RELIEF VALVE .CHAPEAU	1	1				
47	6H1-43856-10	.SPRING, DOWN RELIEF .RESSORT	1	1				
48	6T4-43844-00	.PIN, VALVE SUPPORT .GOUPILLE	2	2				
49	6T4-4384G-00	.SEAL, RELIEF VALVE .JOINT	2	2				
50	6T4-43855-00	.SPRING, UP RELIEF .RESSORT	1	1				
51	6T4-43895-00	.SEAT, RELIEF VALVE .SIEGE	1	1				
52	93210-10M74	.O-RING .JOINT TORIQUE	1	1				
53	6H1-43816-00	.FILTER 1 .FILTRE 1	1	1				
54	6T4-43802-03	.VALVE SUB ASSY .CLAPET AUXILIAIRE (ENS.)	2	2				

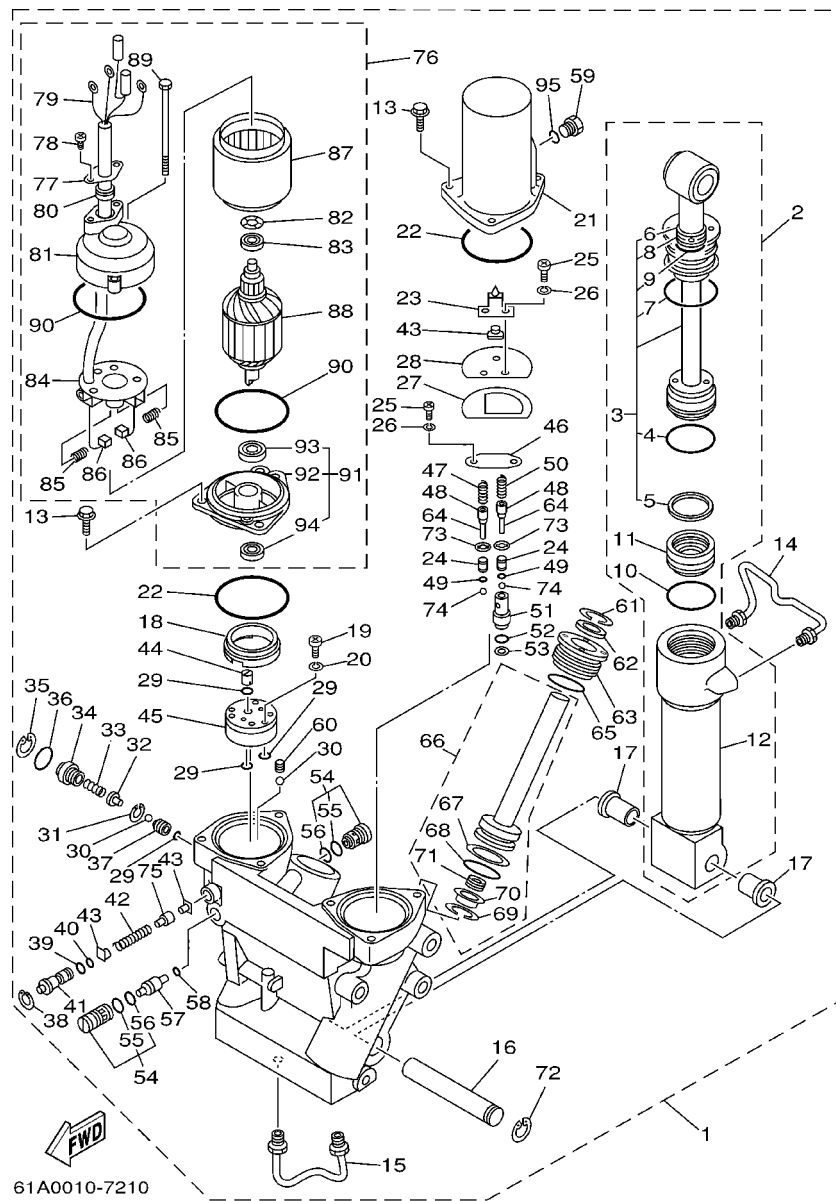


FIG. 22 POWER TRIM & TILT ASSY

PUISSANCE PARER ET INCLINER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	250B	L250				REMARKS REMARQUES
55	6H1-43866-00	..O-RING ..JOINT TORIQUE	1	1				
56	6H1-43867-00	..O-RING ..JOINT TORIQUE	1	1				
57	6T4-43841-00	..PISTON, SHUTTLE ..PISTON	1	1				
58	93210-09165	..O-RING ..JOINT TORIQUE	1	1				
59	6H1-43829-00	..PLUG, RESERVOIR ..BOUCHON	1	1				
60	61A-43878-00	..BOLT, SOCKET ..BOULON	1	1				
61	6T4-43875-00	..RING, SNAP ..RESSORT	2	2				
62	61A-43822-00	..SEAL, TRIM DUST ..JOINT	2	2				
63	61A-43821-00	..SCREW, TRIM CYLINDER END ..VIS	2	2				
64	91609-10014	..PIN, SPRING ..GOUPILLE, ELASTIQUE	2	2				
65	61A-43861-00	..O-RING ..JOINT TORIQUE	2	2				
66	61A-43820-10	..TRIM PISTON SUB ASSY ..PARER PISTON AUXILIAIRE (ENS.)	2	2				
67	61A-43874-00	..RING, BACK UP ..RESSORT	1	1				
68	61A-43864-00	..O-RING ..JOINT TORIQUE	1	1				
69	61A-43875-10	..RING, SNAP ..RESSORT	1	1				
70	61A-4383H-11	..HOSE, OIL 5 ..DRIE HUILE	1	1				
71	61A-4384H-10	..SPRING ..RESSORT	1	1				
72	61A-43876-00	..RING, SNAP ..RESSORT	1	1				
73	6T4-43893-00	..WASHER ..RONDELLE	2	2				
74	93501-08001	..BALL ..BILLE	2	2				
75	61A-4382A-00	..ADAPTOR 1 ..ADAPTEUR 1	1	1				
76	61A-43880-02	..MOTOR ASSY ..MOTEUR (ENS.)	1	1				
77	6T4-4386J-00	..WASHER, SPECIAL ..RONDELLE, SPECIAL	1	1				
78	90157-05107	..SCREW, PAN HEAD ..VIS, TETE TRONCONIQUE	2	2				
79	61A-43807-00	..WIRE SUB ASSY ..AUXILIAIRE CABLE (ENS.)	1	1				
80	6T4-43885-00	..GRÖMMET ..PASSE-FIL	1	1				
81	61A-43884-01	..FRAME, COMMUTATOR END ..BATI	1	1				

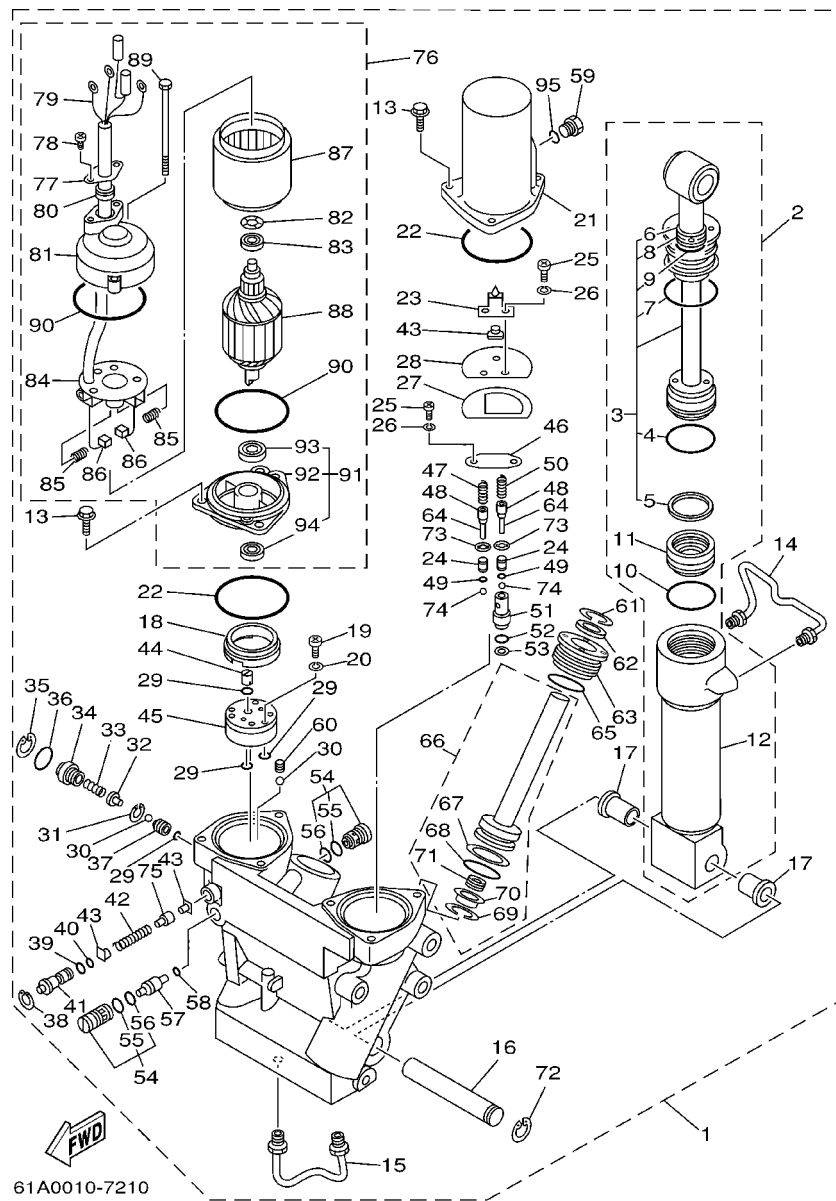


FIG. 22 POWER TRIM & TILT ASSY

PUISSANCE PARER ET INCLINER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	250B	L250		REMARKS REMARQUES
82	90206-14086	..WASHER, WAVE ..RONDELLE, ONDULEE	3	3		
83	93300-60820	..BEARING ..ROULEMENT	1	1		
84	61A-43806-00	..BRUSH HOLDER ASSY ..PORTE-BALAI (ENS.)	1	1		
85	61A-4386K-00	..SPRING, BRUSH ..RESSORT, BALAI	4	4		
86	61A-43891-00	..BRUSH 1 ..BALAI 1	2	2		
87	61A-43804-01	..STATOR ASSY ..STATOR (ENS.)	1	1		
88	61A-43805-01	..ARMATURE ASSY ..INDUIT (ENS.)	1	1		
89	61A-43887-00	..BOLT, THROUGH ..BOULON	2	2		
90	93210-72789	..O-RING ..JOINT TORIQUE	2	2		
91	61A-43881-01	..FRAME, END ..BATI	1	1		
92	61A-43881-11	..FRAME, END ..BATI	1	1		
93	93300-60820	..BEARING ..ROULEMENT	1	1		
94	93102-08414	..OIL SEAL ..JOINT SPY	1	1		
95	93210-09165	..O-RING ..JOINT TORIQUE	1	1		

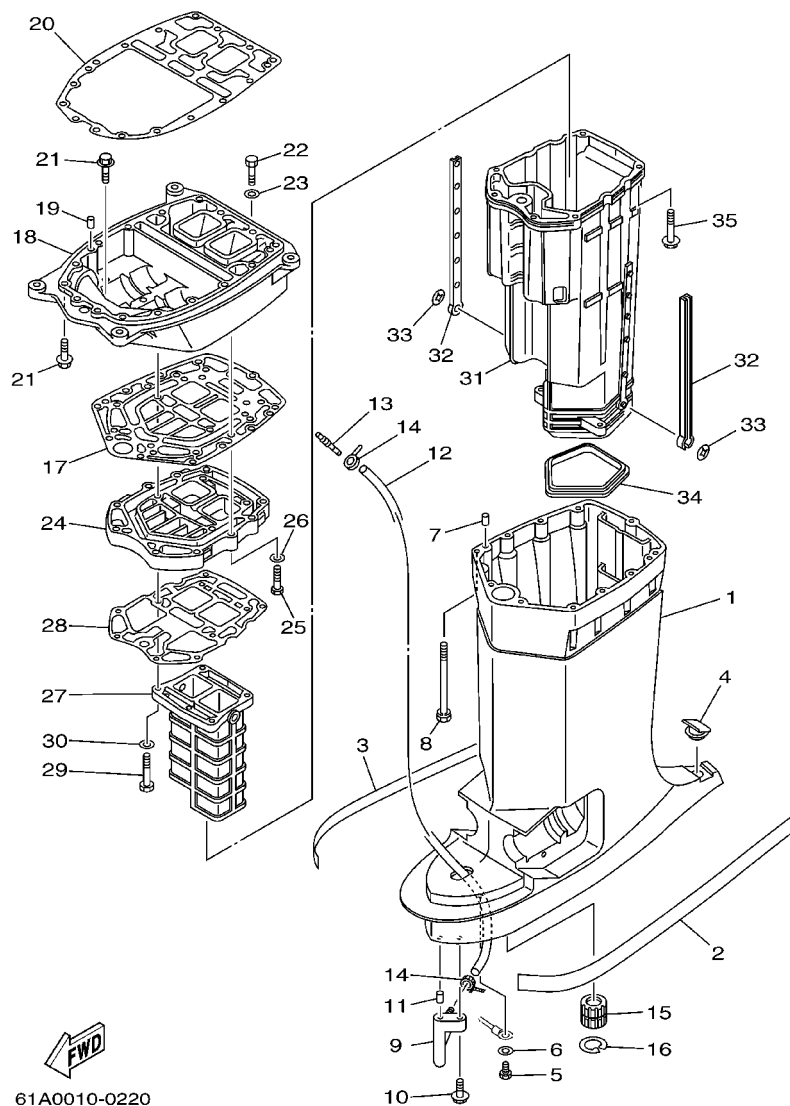


FIG. 23 UPPER CASING

FOURREAU

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	250B	L250			REMARKS REMARQUES
1	61A-45111-21-8D	CASING, UPPER FOURREAU	1	1			X
2	61A-42791-S0	MARK 1 ETIQUETTE 1	1	1			
3	61A-42792-S0	MARK ETIQUETTE	1	1			
4	61A-45155-00	CAP CAPUCHON	1	1			
5	97095-06010	BOLT BOULON	1	1			
6	92995-06600	WASHER RONDELLE	1	1			
7	93608-12M05	PIN, DOWEL GOUJON	2	2			
8	90119-08027	BOLT, WITH WASHER BOULON, AVEC RONDELLE	8	8			
9	61A-45378-00	NIPPLE, HOSE RACCORD, TUYAU	1	1			
10	90119-06M17	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	1			
11	93606-12019	PIN, DOWEL GOUJON	1	1			
12	90445-07MF0	HOSE (L1030) DURITE (L1030)	1	1			X
13	6E5-83558-00	END, NIPPLE RACCORD DE NIPPLE	1	1			
14	90465-11M10	CLAMP BRIDE	2	2			
15	6E5-45318-00	BUSHING, DRIVE SHAFT DOUILLE, ARBRE MOTEUR	1	1			
16	93420-36M01	CIRCLIP CIRCLIP, TYPE S	1	1			
17	61A-45114-A0	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	1	1			
18	61A-41137-03-94	GUIDE, EXHAUST COLLECTEUR D'ECHAPPEMENT	1	1			
19	93608-12M05	PIN, DOWEL GOUJON	2	2			
20	61A-45113-A0	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	1	1			
21	90119-08M79	BOLT, WITH WASHER BOULON, AVEC RONDELLE	8	8			
22	97095-08035	BOLT BOULON	1	1			
23	92995-08600	WASHER RONDELLE	1	1			
24	61A-41131-00-5B	MANIFOLD, EXT. 1 PIPE D'ECHAPPEMENT	1	1			
25	97095-08035	BOLT BOULON	4	4			
26	92995-08600	WASHER RONDELLE	4	4			
27	61A-41132-01-5B	MANIFOLD, EXHAUST PIPE D'ECHAPPEMENT	1	1			

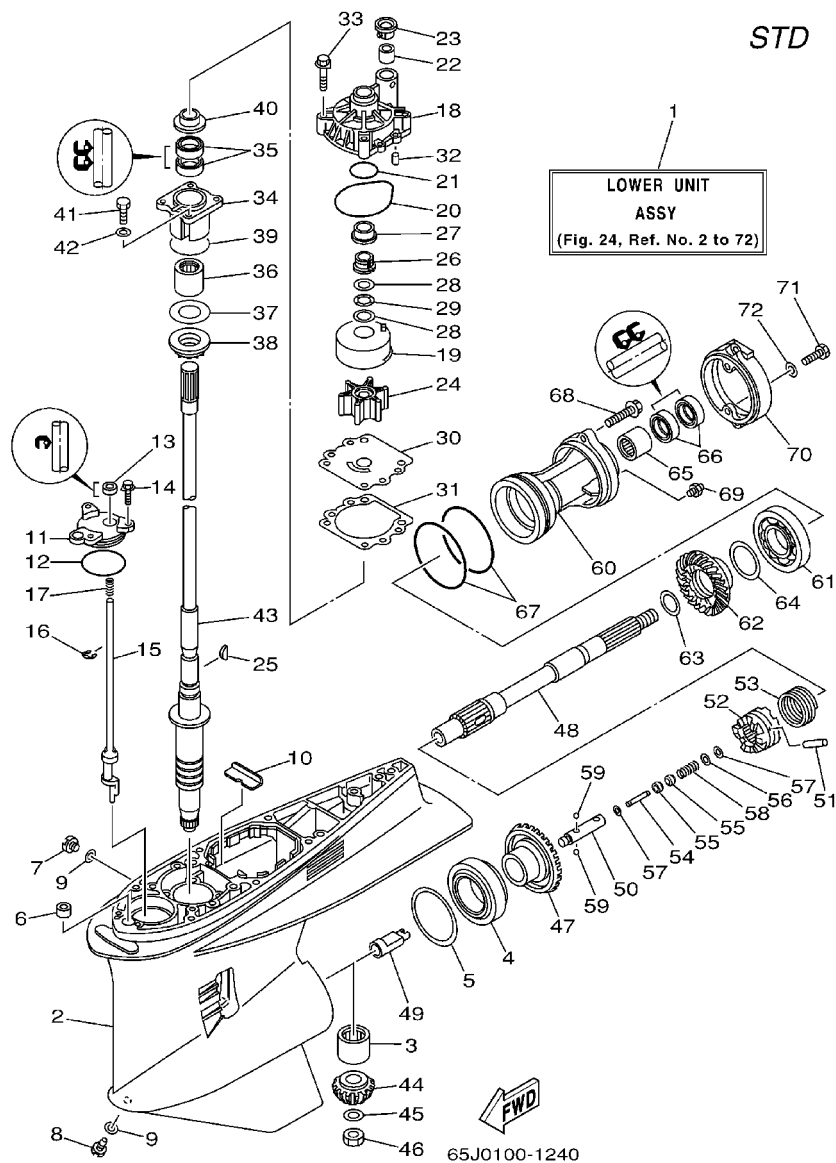


FIG. 24 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	250B	L250		REMARKS REMARQUES
1	65J-45300-20-8D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.)	1			X
2	61A-45301-03-8D	CASING, LOWER BEQUILLE	1			
3	93311-832V2	BEARING ROULEMENT	1			
4	93332-000W1	BEARING ROULEMENT	1			
5	61A-45567-00-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1			UR
6	61A-45567-00-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1			UR
7	61A-45567-00-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1			UR
8	61A-45567-00-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1			UR
9	61A-45567-00-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1			UR
10	61A-45567-00-40	SHIM (T:0.40MM) CALE (T:0.40MM)	1			UR
11	61A-45567-00-50	SHIM (T:0.50MM) CALE (T:0.50MM)	1			UR
12	663-44366-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1			
13	90340-08002	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	1			
14	688-45341-10	PLUG, DRAIN BOUCHON DE VIDANGE	1			
15	90430-08020	GASKET JOINT	2			
16	61A-45376-00-94	GUIDE, SEAL DAMPER BUTEE, JOINT CAOUTCHOUC	1			
17	61A-45321-01	PLATE PLAQUETTE	1			
18	93210-64488	O-RING JOINT TORIQUE	1			
19	93106-09014	OIL SEAL JOINT SPY	1			
20	90119-06M10	BOLT, WITH WASHER BOULON, AVEC RONDELLE	3			
21	61A-44150-01	SHIFT CAM ASSY CAME D'INVERSION	1			
22	99001-08600	CIRCLIP CIRCLIP	1			
23	90501-11M10	SPRING, COMPRESSION RESSORT, COMPRESSION	1			
24	61A-44311-01	HOUSING, WATER PUMP CORPS, POMPE A EAU	1			
25	61A-44322-02	INSERT, CARTRIDGE CUVETTE	1			
26	93210-86M38	O-RING JOINT TORIQUE	1			
27	93210-37160	O-RING JOINT TORIQUE	1			

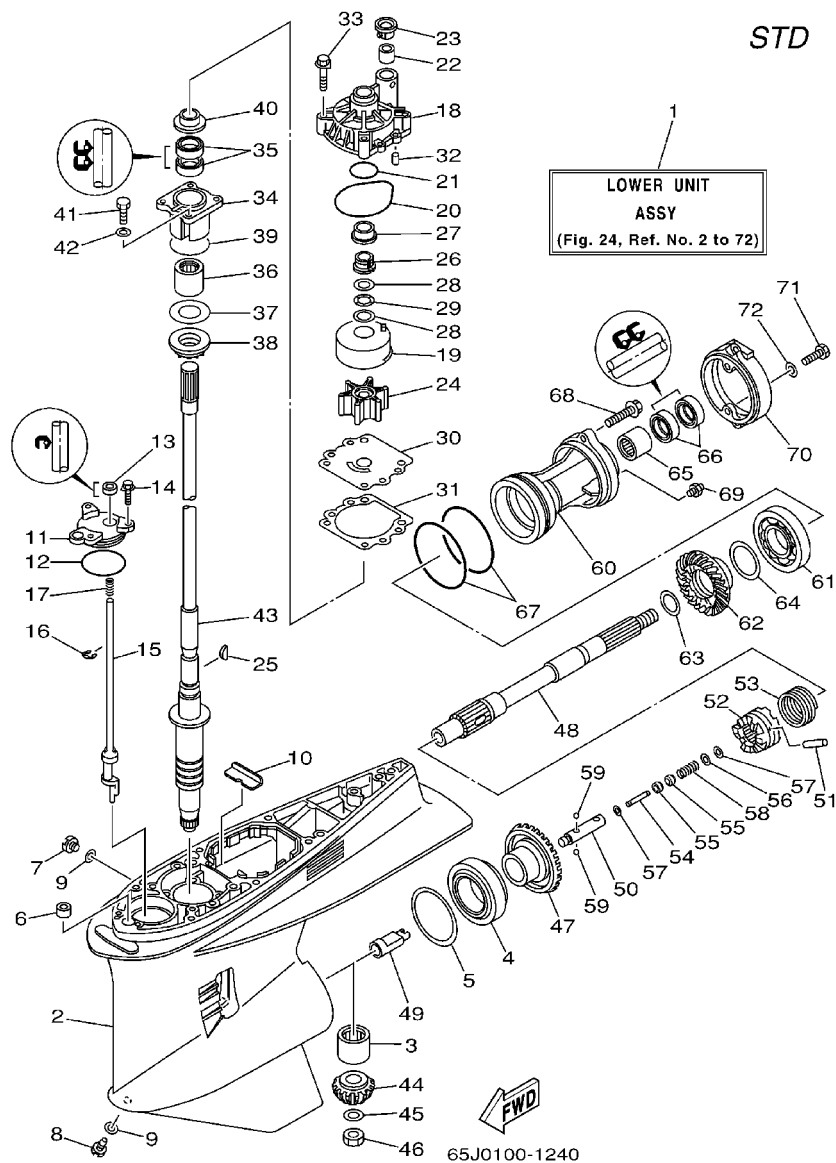


FIG. 24 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	250B	L250			REMARKS REMARQUES
22	6E5-44365-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1				
23	6E5-44312-00	COVER, WATER PUMP HOUSING COUVERCLE	1				
24	6E5-44352-01	IMPELLER TURBINE	1				
25	90280-04M05	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1				
26	61A-45538-00	SPACER 1 ENTRETOISE	1				
27	61A-45527-00	COLLAR, DRIVE SHAFT ENTRETOISE	1				
28	90201-22M01	WASHER, PLATE RONDELLE, PLATE	2				
29	90206-22M19	WASHER, WAVE RONDELLE, ONDULEE	1				
30	6G5-44323-00	OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE	1				
31	6E5-44315-A0	GASKET, WATER PUMP JOINT, POMPE A EAU	1				
32	93606-12019	PIN, DOWEL GOUJON	2				
33	90119-08M14	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4				
34	61A-45331-00-94	HOUSING, BEARING FLASQUE, ROULEMENT	1				
35	93101-28M16	OIL SEAL JOINT SPY	2				
36	93317-330U2	BEARING ROULEMENT	1				
37	61A-45587-00-10	SHIM (T:0.10MM)	1				UR
	61A-45587-00-12	CALE (T:0.10MM)	1				UR
	61A-45587-00-15	SHIM (T:0.12MM)	1				UR
	61A-45587-00-18	CALE (T:0.15MM)	1				UR
	61A-45587-00-30	SHIM (T:0.18MM)	1				UR
	61A-45587-00-40	CALE (T:0.30MM)	1				UR
	61A-45587-00-50	SHIM (T:0.40MM)	1				UR
	61A-45587-00-50	CALE (T:0.40MM)	1				UR
38	93341-930U9	BEARING ROULEMENT	1				
39	93210-55M14	O-RING JOINT TORIQUE	1				
40	6E5-45344-00	COVER, OIL SEAL FLASQUE, JOINT D'HUILE	1				
41	97095-08025	BOLT BOULON	4				
42	92995-08600	WASHER RONDELLE	4				

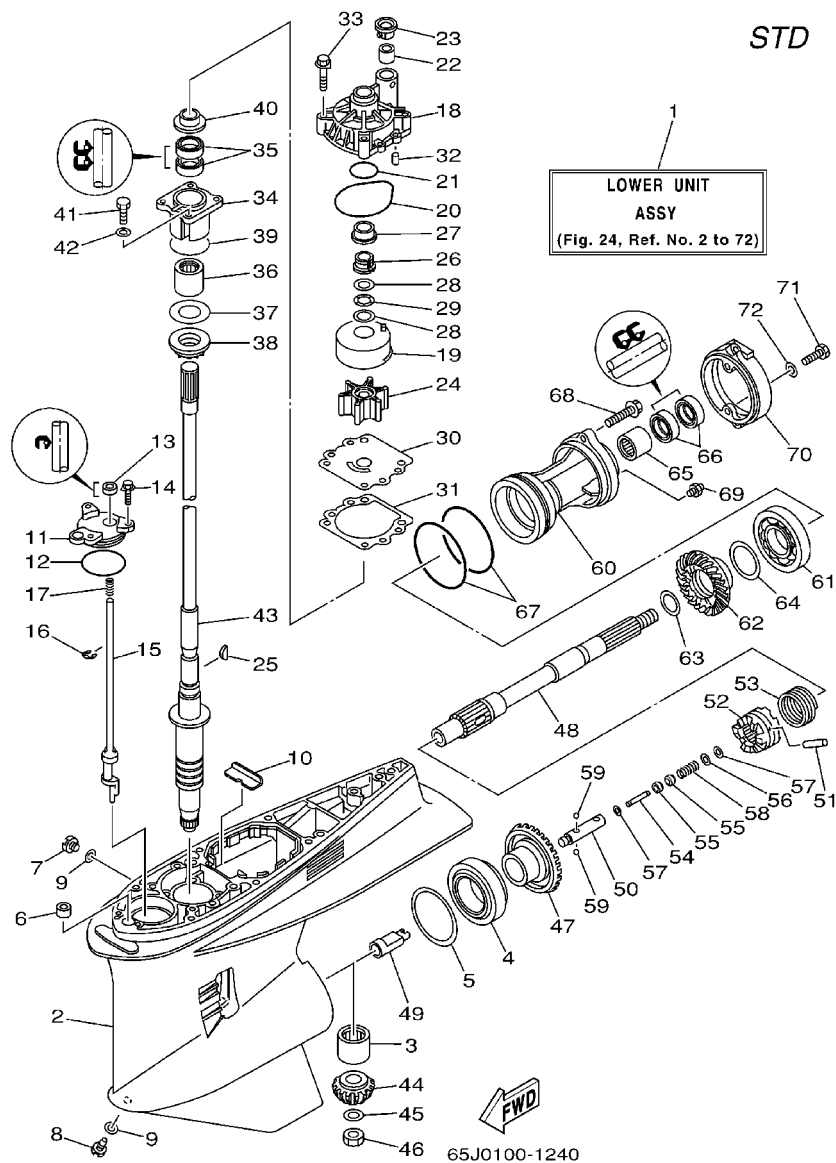


FIG. 24 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	250B	L250		REMARKS REMARQUES
43	61A-45501-20	DRIVE SHAFT COMP. ARBRE MOTEUR COMP.	1			X
44	61A-45551-03	PINION PIGNON D'ATTAQUE	1			
45	90201-16M00	WASHER, PLATE RONDELLE, PLATE	1			
46	90170-16M19	NUT ECROU	1			
47	61A-45560-03	GEAR PIGNON	1			
48	61A-45611-02	SHAFT, PROPELLER ARBRE, HELICE	1			
49	61A-45641-01	SHIFTER EMBRAYAGE	1			
50	61A-45634-01	SLIDE, SHIFT CONTRE-POUSOIR	1			
51	61A-45632-00	PIN, CROSS GOUPILLE DE CRABOT	1			
52	61A-45631-03	CLUTCH, DOG CRABOT	1			
53	61A-45633-00	RING, CROSS PIN JONC, GOUPILLE CRABOT	1			
54	6H1-45668-00	SHAFT, FREE AXE	1			
55	61A-45635-00	PLUNGER, SHIFT POUSOIR D'EMBAYAGE	2			
56	90201-02M00	WASHER, PLATE RONDELLE, PLATE	1			
57	90183-02M03	NUT, SPRING ECROU, RESSORT	2			
58	90501-10M77	SPRING, COMPRESSION RESSORT, COMPRESSION	1			
59	93501-04011	BALL BILLE	2			
60	61A-45332-02-94	HOUSING, BEARING FLASQUE, ROULEMENT	1			
61	93306-210U0	BEARING ROULEMENT	1			
62	61A-45571-00	GEAR PIGNON	1			
63	90201-31M00	WASHER, PLATE RONDELLE, PLATE	1			
64	61A-45577-00-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1			UR
	61A-45577-00-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1			UR
	61A-45577-00-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1			UR
	61A-45577-00-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1			UR
	61A-45577-00-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1			UR
	61A-45577-00-40	SHIM (T:0.40MM) CALE (T:0.40MM)	1			UR

STD

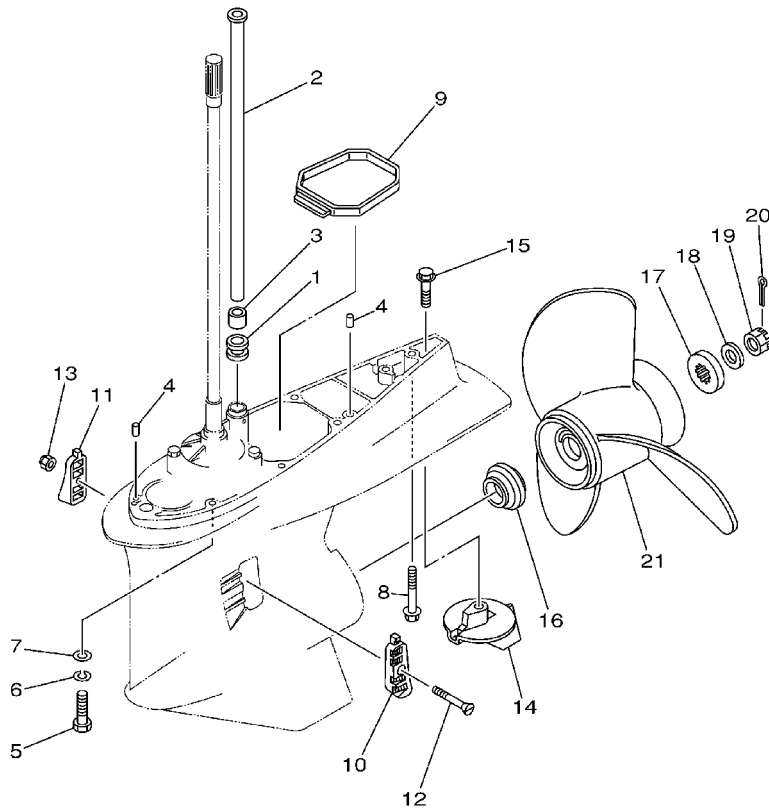


FIG. 25 LOWER CASING. DRIVE 2

BOITIER D'HELICE, TRANSMISSION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	250B	L250			REMARKS REMARQUES
1	6E5-44366-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1				X
2	61A-44361-20	TUBE, WATER TUBE D'EAU	1				
3	6E5-44365-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1				
4	93608-12M05	PIN, DOWEL GOUJON	2				
5	97095-10045	BOLT BOULON	7				
6	92995-10100	WASHER RONDELLE	7				
7	92995-10600	WASHER RONDELLE	7				
8	90119-10MA2	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1				
9	61A-45375-00	DAMPER, SEAL BOURRELET, CAOUTCHOUC	1				
10	61A-45214-00	COVER, WATER INLET GRILLE, ENTREE D'EAU	1				
11	61A-45215-00	COVER, WATER INLET GRILLE, ENTREE D'EAU	1				
12	90152-05M08	SCREW, COUNTERSUNK VIS, TETE NOYEE	1				
13	90185-05002	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	1				
14	61A-45371-00	TAB-TRIM ANODE DERIVE	1				
15	90105-10M00	BOLT, FLANGE BOULON	1				
16	6E5-45987-01	SPACER ENTRETOISE	1				
17	688-45997-01	SPACER ENTRETOISE	1				
18	92990-18200	WASHER RONDELLE	1				
19	90171-18M04	NUT, CASTLE ECROU, CRENELE	1				
20	91490-40030	PIN, COTTER GOUPILLE, FENDUE	1				
21	6G5-45970-02-98	PROPELLER (3X15-1/4"X15"-M) HELICE (3X15-1/4"X15"-M)	1				UR
	6G5-45972-02-98	PROPELLER (3X13-3/4"X21"-M) HELICE (3X13-3/4"X21"-M)	1				UR
	6G5-45974-03-98	PROPELLER (3X13-3/4"X19"-M2) HELICE (3X13-3/4"X19"-M2)	1				UR
	6G5-45978-03-98	PROPELLER (3X13-3/4"X17"-M2) HELICE (3X13-3/4"X17"-M2)	1				UR
	61A-45972-00-98	PROPELLER (3X14-1/2"X21"-T) HELICE (3X14-1/2"X21"-T)	1				UR
	61A-45974-00-98	PROPELLER (3X14-1/2"X19"-T) HELICE (3X14-1/2"X19"-T)	1				UR
	61A-45978-00-98	PROPELLER (3X15"X17"-T) HELICE (3X15"X17"-T)	1				UR

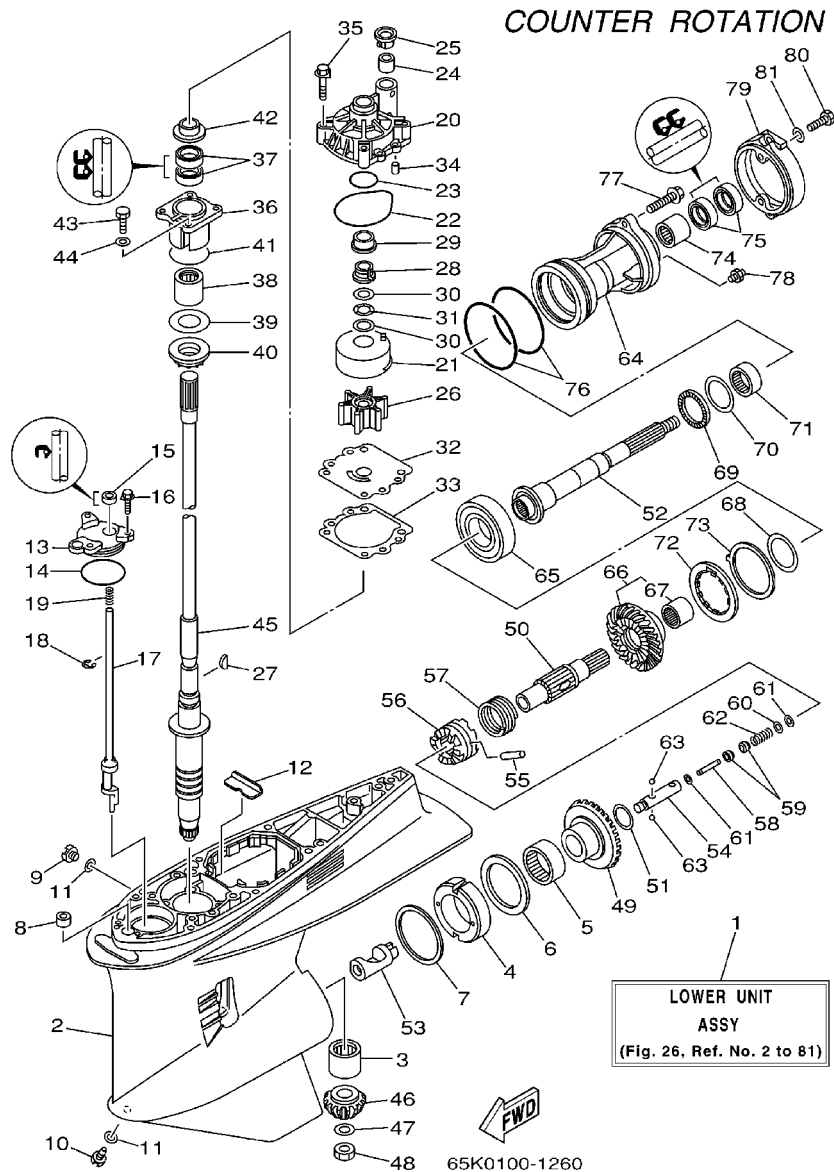


FIG. 26 LOWER CASING. DRIVE 3

BOITIER D'HELICE, TRANSMISSION 3

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	250B	L250		REMARKS REMARQUES
1	65K-45300-20-8D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.)		1		X
2	61A-45301-03-8D	CASING, LOWER BEQUILLE		1		
3	93311-832V2	BEARING ROULEMENT		1		
4	61B-45538-01	SPACER 1 ENTRETOISE		1		
5	93315-660W3	BEARING ROULEMENT		1		
6	93341-670V0	BEARING ROULEMENT		1		
7	61A-45567-00-10	SHIM (T:0.10MM) CALE (T:0.10MM)		1		UR
	61A-45567-00-12	SHIM (T:0.12MM) CALE (T:0.12MM)		1		UR
	61A-45567-00-15	SHIM (T:0.15MM) CALE (T:0.15MM)		1		UR
	61A-45567-00-18	SHIM (T:0.18MM) CALE (T:0.18MM)		1		UR
	61A-45567-00-30	SHIM (T:0.30MM) CALE (T:0.30MM)		1		UR
	61A-45567-00-40	SHIM (T:0.40MM) CALE (T:0.40MM)		1		UR
	61A-45567-00-50	SHIM (T:0.50MM) CALE (T:0.50MM)		1		UR
8	663-44366-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU		1		
9	90340-08002	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT		1		
10	688-45341-10	PLUG, DRAIN BOUCHON DE VIDANGE		1		
11	90430-08020	GASKET JOINT		2		
12	61A-45376-00-94	GUIDE, SEAL DAMPER BUTEE, JOINT CAOUTCHOUC		1		
13	61A-45321-01	PLATE PLAQUETTE		1		
14	93210-64488	O-RING JOINT TORIQUE		1		
15	93106-09014	OIL SEAL JOINT SPY		1		
16	90119-06M10	BOLT, WITH WASHER BOULON, AVEC RONDELLE		3		
17	61B-44150-00	SHIFT CAM ASSY CAME D'INVERSION		1		
18	99001-08600	CIRCLIP CIRCLIP		1		
19	90501-11M10	SPRING, COMPRESSION RESSORT, COMPRESSION		1		
20	61A-44311-01	HOUSING, WATER PUMP CORPS, POMPE A EAU		1		
21	61A-44322-02	INSERT, CARTRIDGE CUVETTE		1		

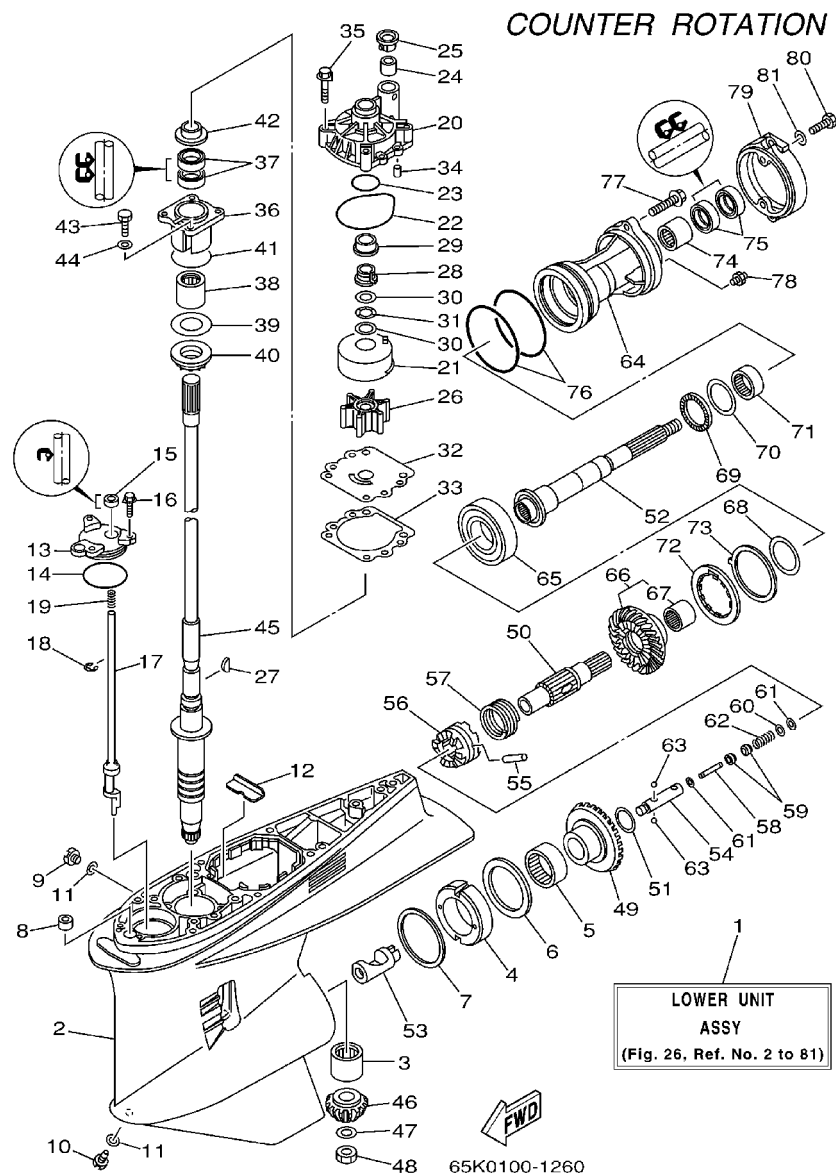


FIG. 26 LOWER CASING. DRIVE 3

BOITIER D'HELICE, TRANSMISSION 3

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	250B	L250		REMARKS REMARQUES
22	93210-86M38	O-RING JOINT TORIQUE		1		
23	93210-37160	O-RING JOINT TORIQUE		1		
24	6E5-44365-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU		1		
25	6E5-44312-00	COVER, WATER PUMP HOUSING COUVERCLE		1		
26	6E5-44352-01	IMPELLER TURBINE		1		
27	90280-04M05	KEY, WOODRUFF CLAVETTE, DEMI-LUNE		1		
28	61A-45538-00	SPACER 1 ENTRETOISE		1		
29	61A-45527-00	COLLAR, DRIVE SHAFT ENTRETOISE		1		
30	90201-22M01	WASHER, PLATE RONDELLE, PLATE		2		
31	90206-22M19	WASHER, WAVE RONDELLE, ONDULEE		1		
32	6G5-44323-00	OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE		1		
33	6E5-44315-A0	GASKET, WATER PUMP JOINT, POMPE A EAU		1		
34	93606-12019	PIN, DOWEL GOUJON		2		
35	90119-08M14	BOLT, WITH WASHER BOULON, AVEC RONDELLE		4		
36	61A-45331-00-94	HOUSING, BEARING FLASQUE, ROULEMENT		1		
37	93101-28M16	OIL SEAL JOINT SPY		2		
38	93317-330U2	BEARING ROULEMENT		1		
39	61A-45587-00-10	SHIM (T:0.10MM) CALE (T:0.10MM)		1		UR
	61A-45587-00-12	SHIM (T:0.12MM) CALE (T:0.12MM)		1		UR
	61A-45587-00-15	SHIM (T:0.15MM) CALE (T:0.15MM)		1		UR
	61A-45587-00-18	SHIM (T:0.18MM) CALE (T:0.18MM)		1		UR
	61A-45587-00-30	SHIM (T:0.30MM) CALE (T:0.30MM)		1		UR
	61A-45587-00-40	SHIM (T:0.40MM) CALE (T:0.40MM)		1		UR
	61A-45587-00-50	SHIM (T:0.50MM) CALE (T:0.50MM)		1		UR
40	93341-930U9	BEARING ROULEMENT		1		
41	93210-55M14	O-RING JOINT TORIQUE		1		
42	6E5-45344-00	COVER, OIL SEAL FLASQUE, JOINT D'HUILE		1		

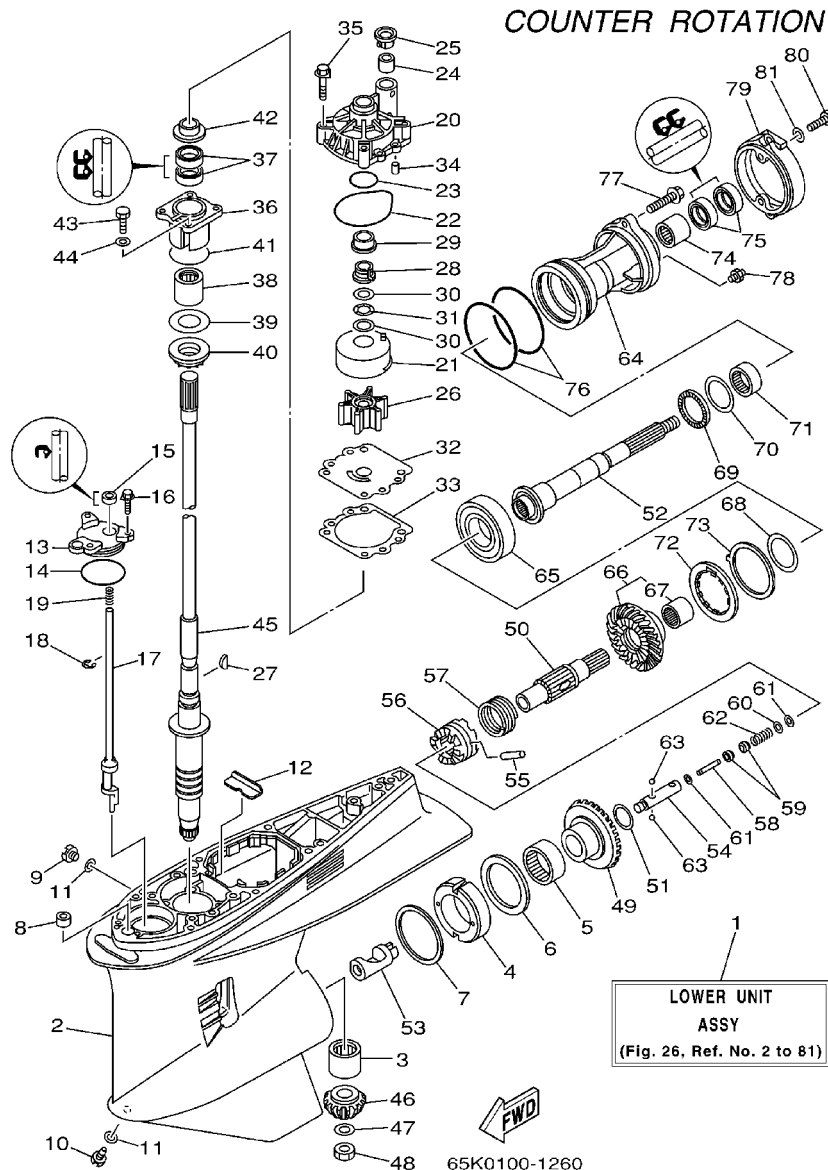


FIG. 26 LOWER CASING. DRIVE 3

BOITIER D'HELICE, TRANSMISSION 3

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	250B	L250		REMARKS REMARQUES
43	97095-08025	BOLT BOULON		4		
44	92995-08600	WASHER RONDELLE		4		
45	61A-45501-20	DRIVE SHAFT COMP. ARBRE MOTEUR COMP.		1		X
46	61A-45551-03	PINION PIGNON D'ATTAQUE		1		
47	90201-16M00	WASHER, PLATE RONDELLE, PLATE		1		
48	90170-16M19	NUT ECROU		1		
49	61B-45560-01	GEAR PIGNON		1		
50	61B-45611-01	SHAFT, PROPELLER ARBRE, HELICE		1		
51	90201-29M01	WASHER, PLATE RONDELLE, PLATE		1		
52	61B-45611-20	SHAFT, PROPELLER ARBRE, HELICE		1		
53	61B-45641-00	SHIFTER EMBRAYAGE		1		
54	61A-45634-01	SLIDE, SHIFT CONTRE-POUSOIR		1		
55	61A-45632-00	PIN, CROSS GOUPILLE DE CRABOT		1		
56	61A-45631-03	CLUTCH, DOG CRABOT		1		
57	61A-45633-00	RING, CROSS PIN JONC, GOUPILLE CRABOT		1		
58	6H1-45668-00	SHAFT, FREE AXE		1		
59	61A-45635-00	PLUNGER, SHIFT POUSOIR D'EMBRAYAGE		2		
60	90201-02M00	WASHER, PLATE RONDELLE, PLATE		1		
61	90183-02M03	NUT, SPRING ECROU, RESSORT		2		
62	90501-10M77	SPRING, COMPRESSION RESSORT, COMPRESSION		1		
63	93501-04011	BALL BILLE		2		
64	61B-45332-01-94	HOUSING, BEARING FLASQUE, ROULEMENT		1		
65	93332-000W2	BEARING ROULEMENT		1		
66	61B-45570-03	GEAR PIGNON		1		
67	93315-430U8	BEARING ROULEMENT		1		
68	61A-45577-00-10	SHIM (T:0.10MM) CALE (T:0.10MM)		1		UR
	61A-45577-00-12	SHIM (T:0.12MM) CALE (T:0.12MM)		1		UR

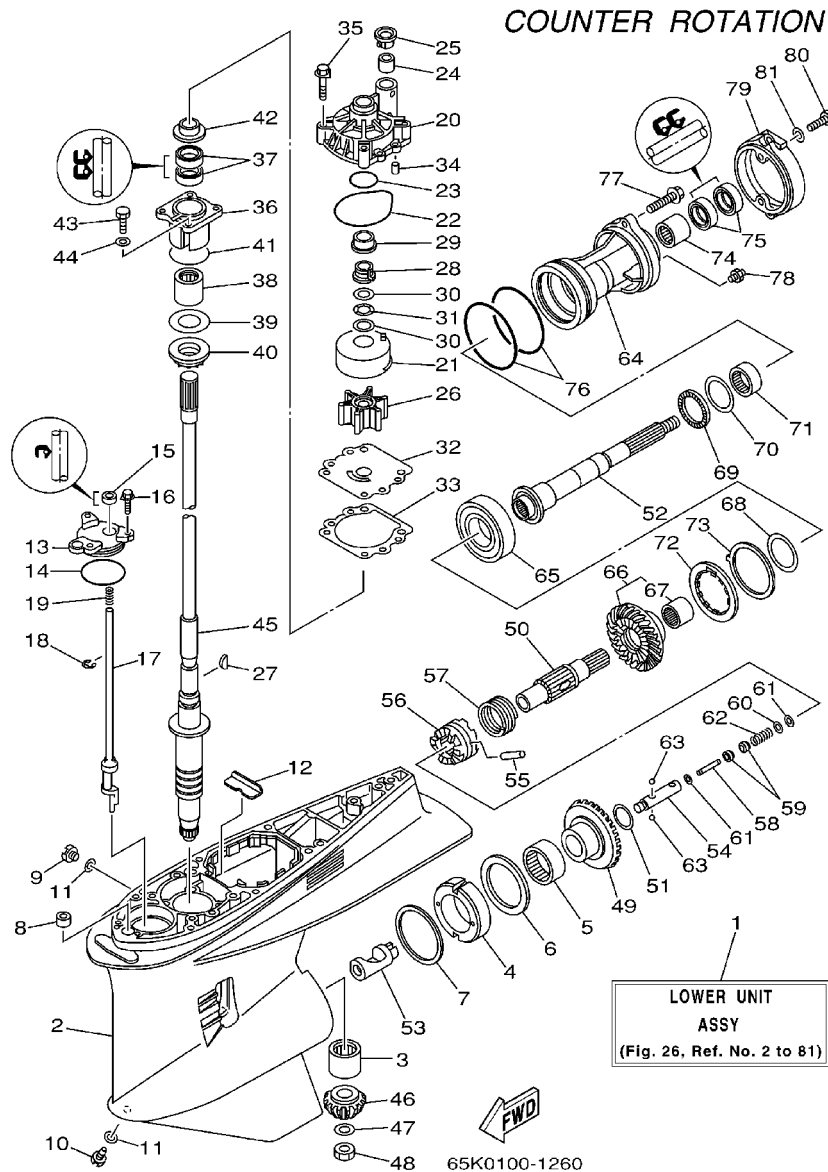
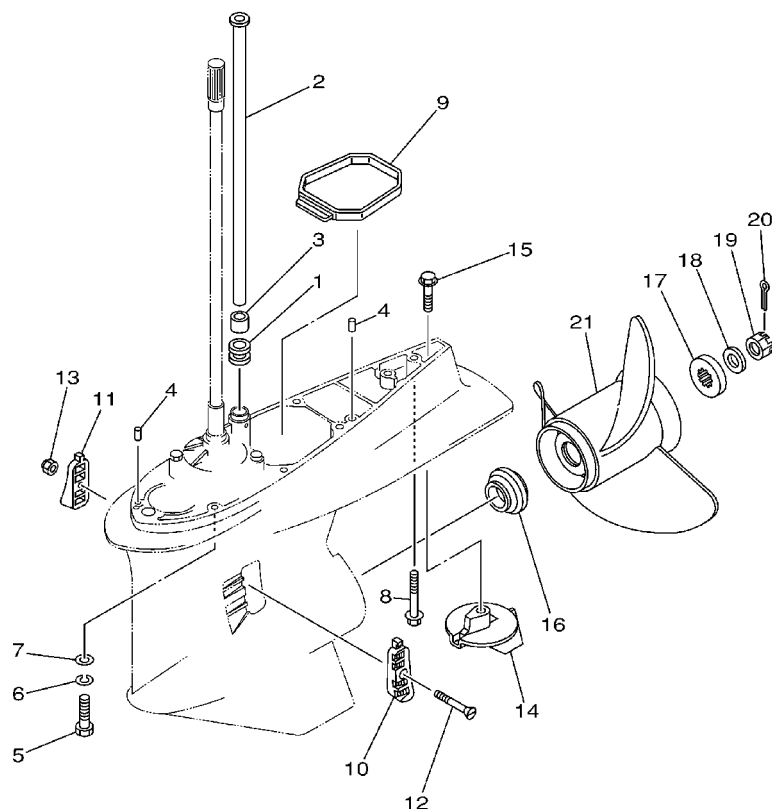


FIG. 26 LOWER CASING. DRIVE 3

BOITIER D'HELICE, TRANSMISSION 3

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	250B	L250		REMARKS REMARQUES
68	61A-45577-00-15	SHIM (T:0.15MM)		1		UR
	61A-45577-00-18	CALE (T:0.15MM)		1		UR
	61A-45577-00-30	SHIM (T:0.30MM)		1		UR
	61A-45577-00-40	CALE (T:0.40MM)		1		UR
	61A-45577-00-50	SHIM (T:0.50MM)		1		UR
		CALE (T:0.50MM)				
69	93341-440U5	BEARING ROULEMENT		1		
70	6K1-45578-01-10	SHIM (T:0.10MM)		1		UR
	6K1-45578-01-12	CALE (T:0.10MM)		1		UR
	6K1-45578-01-15	SHIM (T:0.15MM)		1		UR
	6K1-45578-01-18	CALE (T:0.15MM)		1		UR
	6K1-45578-01-30	SHIM (T:0.30MM)		1		UR
	6K1-45578-01-40	CALE (T:0.40MM)		1		UR
	6K1-45578-01-50	SHIM (T:0.50MM)		1		UR
		CALE (T:0.50MM)				
71	93315-440V6	BEARING ROULEMENT		1		
72	61B-45384-00	NUT ECROU		1		
73	61B-45383-00	WASHER, CLAW FREIN D'ECROU		1		
74	93317-330U5	BEARING ROULEMENT		1		
75	93101-30M17	OIL SEAL JOINT SPY		2		
76	93211-04384	O-RING JOINT TORIQUE		2		
77	90105-08M48	BOLT, FLANGE BOULON		2		
78	93700-09M00	NIPPLE, GREASE GRAISSEUR		1		
79	61A-45361-01-5B	CAP, LOWER CASING COUVERCLE, BOITIER D'HELICE		1		
80	97095-08020	BOLT BOULON		2		
81	92995-08600	WASHER RONDELLE		2		

COUNTER ROTATION



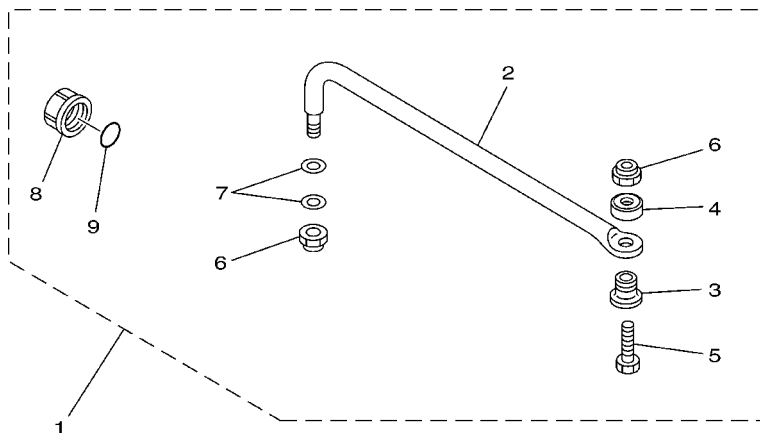
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FIG. 27 LOWER CASING. DRIVE 4

BOITIER D'HELICE, TRANSMISSION 4

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	250B	L250			REMARKS REMARQUES
1	6E5-44366-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU		1			X
2	61A-44361-20	TUBE, WATER TUBE D'EAU		1			
3	6E5-44365-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU		1			
4	93608-12M05	PIN, DOWEL GOUJON		2			
5	97095-10045	BOLT BOULON		7			
6	92995-10100	WASHER RONDELLE		7			
7	92995-10600	WASHER RONDELLE		7			
8	90119-10MA2	BOLT, WITH WASHER BOULON, AVEC RONDELLE		1			
9	61A-45375-00	DAMPER, SEAL BOURRELET, CAOUTCHOUC		1			
10	61A-45214-00	COVER, WATER INLET GRILLE, ENTREE D'EAU		1			
11	61A-45215-00	COVER, WATER INLET GRILLE, ENTREE D'EAU		1			
12	90152-05M08	SCREW, COUNTERSUNK VIS, TETE NOYEE		1			
13	90185-05002	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT		1			
14	61A-45371-00	TAB-TRIM ANODE DERIVE		1			
15	90105-10M00	BOLT, FLANGE BOULON		1			
16	6E5-45987-01	SPACER ENTRETOISE		1			
17	688-45997-01	SPACER ENTRETOISE		1			
18	92990-18200	WASHER RONDELLE		1			
19	90171-18M04	NUT, CASTLE ECROU, CRENELE		1			
20	91490-40030	PIN, COTTER GOUPILLE, FENDUE		1			
21	6K1-45970-01-98	PROPELLER (3X15-1/4"X15"-ML) HELICE (3X15-1/4"X15"-ML)		1			UR
	6K1-45972-01-98	PROPELLER (3X13-3/4"X21"-ML) HELICE (3X13-3/4"X21"-ML)		1			UR
	6K1-45974-02-98	PROPELLER (3X13-3/4"X19"-ML1) HELICE (3X13-3/4"X19"-ML1)		1			UR
	6K1-45978-02-98	PROPELLER (3X13-3/4"X17"-ML1) HELICE (3X13-3/4"X17"-ML1)		1			UR
	61B-45974-00-98	PROPELLER (3X14-1/2"X19"-TL) HELICE (3X14-1/2"X19"-TL)		1			UR
	61B-45978-00-98	PROPELLER (3X15"X17"-TL) HELICE (3X15"X17"-TL)		1			UR

DIRECTION GUIDE ACCESSOIRE 1

[illegible]

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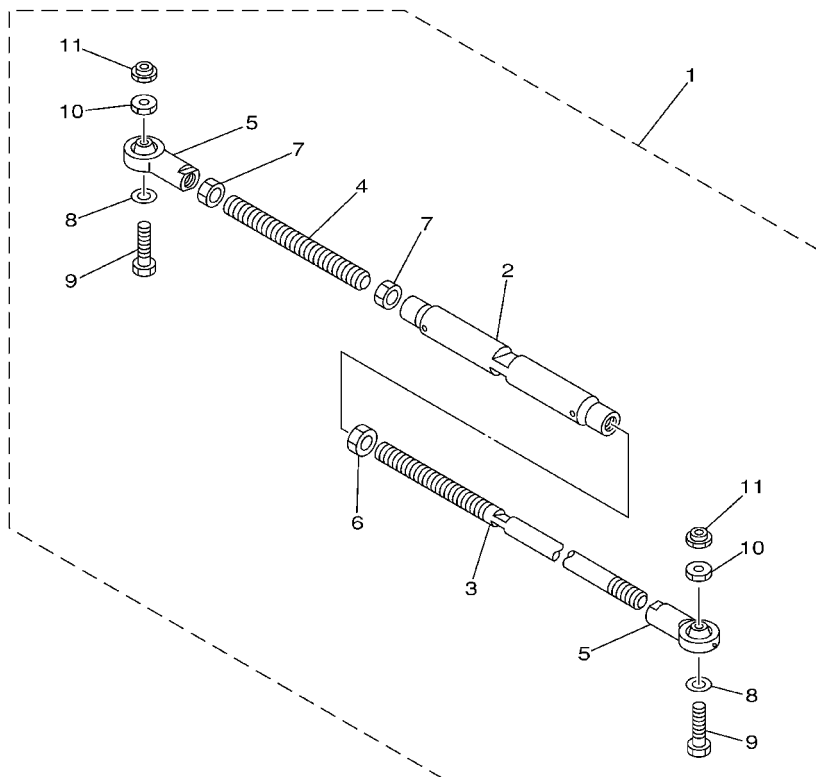


FIG. 29 STEERING GUIDE ATTACHMENT 2 DIRECTION GUIDE ACCESSOIRE 2

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FIG. 30 REMOTE CONTROL BOX

BOITIER DE COMMANDE A DISTANCE

[illegible]

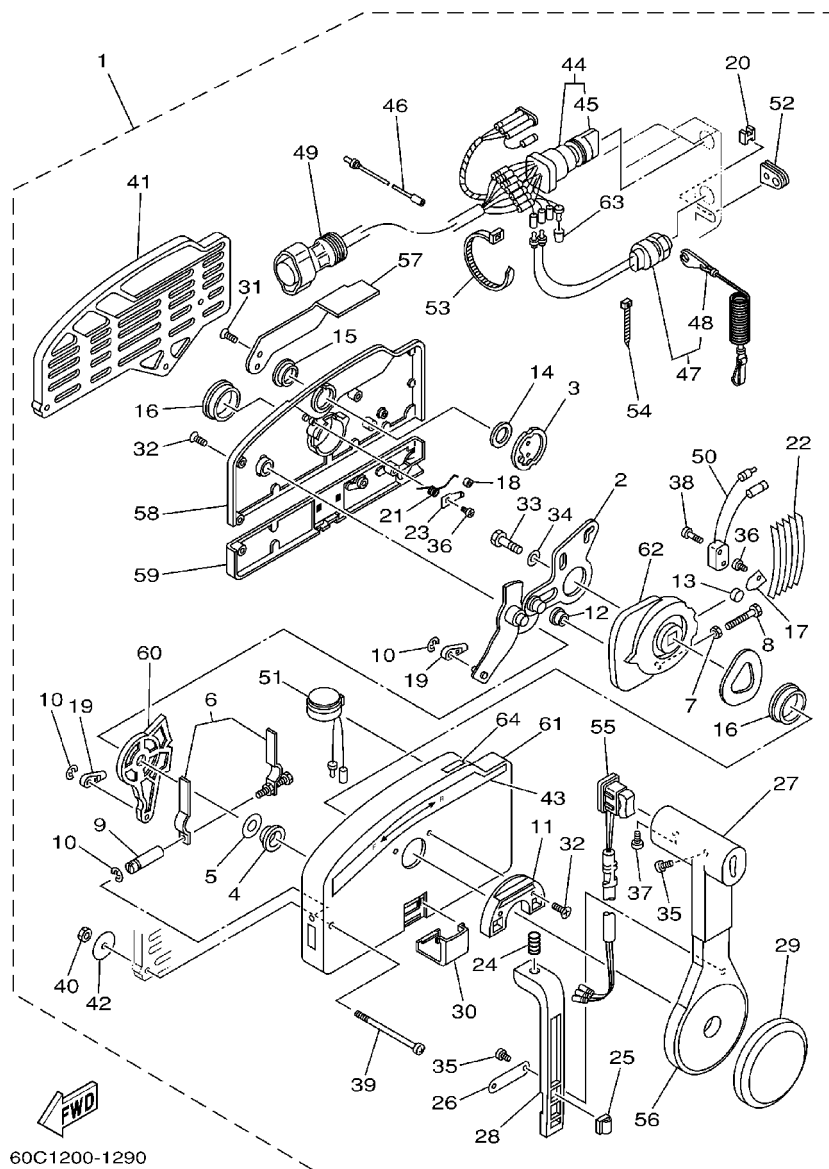


FIG. 31 REMOTE CONTROL ASSY 1 BOITIER DE COMMANDE A DISTANCE 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	250B	L250		REMARKS REMARQUES
1	703-48205-A4	REMOTE CONTROL ASSY BOITIER DE COMMANDE A DISTANCE	1			AP WITH PT/T SW.
2	703-48261-01	.ARM, THROTTLE .BRAS, ACCELERATION	1			
3	703-48153-00	.SHAFT, FREE ACCEL. .AXE	1			
4	703-48235-00	.BUSHING .COUSSINET	1			
5	703-48268-00	.SPACER .ENTRETOISE	1			
6	703-48264-00	.THROTTLE, FRICTION ACCELERATION	1			
7	95380-05600	.NUT .ECROU	1			
8	97380-05025	.BOLT .BOULON	1			
9	703-48265-00	.SHAFT, FRICTION .AXE, COPILOTE	1			
10	93430-06024	.CIRCLIP .CIRCLIP, TYPE S	3			
11	703-48245-00	.PLATE, LOCK .PLAQUE, VERROU	1			
12	703-48252-00	.ROLLER, CAM .POULIE	1			
13	701-48248-00	.ROLLER, FREE ACCEL. .POULIE	1			
14	703-48198-00	.WASHER, WAVE .RONDELLE, ELASTIQUE ONDULEE	1			
15	703-48243-00	.BUSHING .COUSSINET	1			
16	703-48236-00	.BUSHING 1 .POULIE	2			
17	703-48189-00	.RETAINER .FLASQUE	1			
18	703-48234-00	.ROLLER, DETENT .POULIE	1			
19	703-48345-01	.CABLE END, REMOTE CONTROL 2 .CHAPE CABLE	2			
20	703-48358-00	.ANCHOR, CABLE .COLLIER	1			
21	703-48244-00	.SPRING, FREE ACCEL. .RESSORT	1			
22	703-48238-00	.SPRING, DETENT .RESSORT	5			
23	703-48246-00	.SPACER .ENTRETOISE	1			
24	703-48227-00	.SPRING, NEUTRAL LOCK .RESSORT	1			
25	703-82594-00	.CLAMP .BRIDE	1			WITH PT/T SW.
26	703-48226-00	.PLATE, STOPPER .PLAQUETTE	1			
27	703-48222-00	.GRIP, CONTROL LEVER .POIGNEE, COMMANDE LEVIER	1			SINGLE

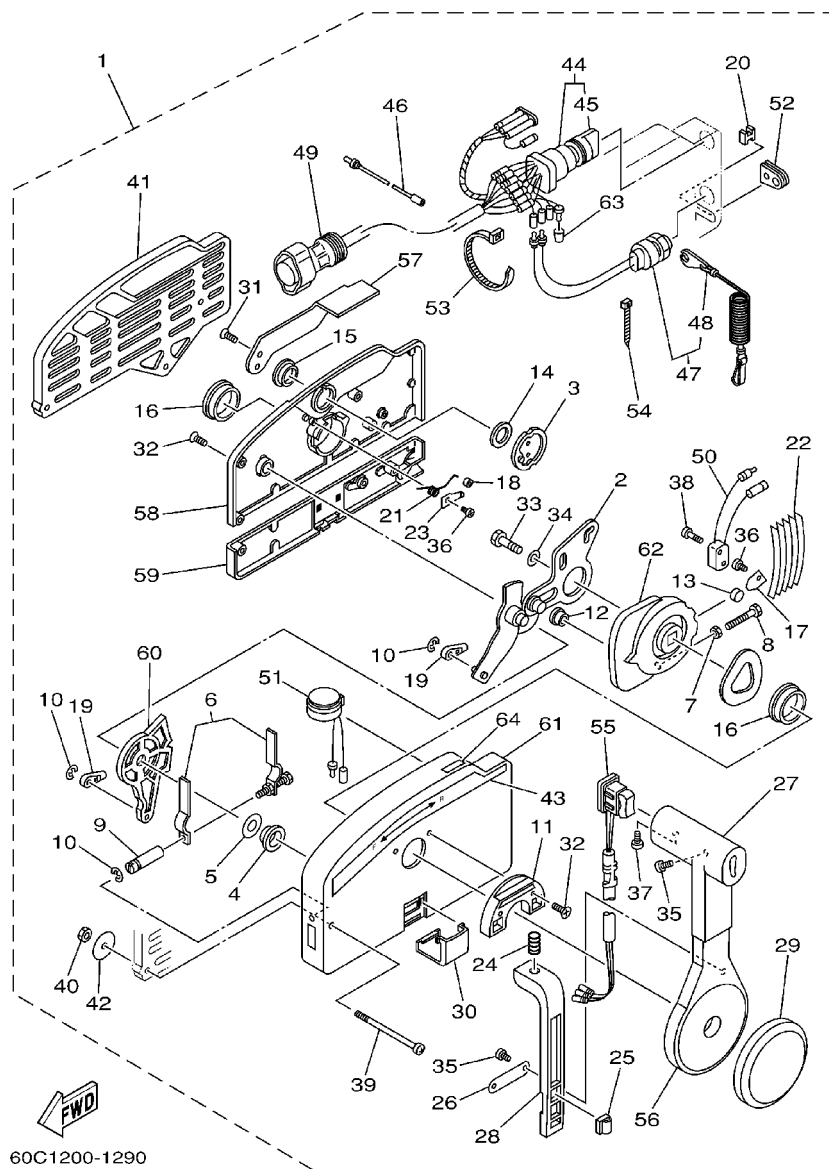


FIG. 31 REMOTE CONTROL ASSY 1 BOITIER DE COMMANDE A DISTANCE 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	250B	L250		REMARKS REMARQUES
28	703-48223-00	.LOCK, NEUTRAL .VERROU, NEUTRAL	1			
29	703-48225-00	.COVER .COUVERCLE	1			
30	703-48219-00	.COVER, LEAD .COUVERCLE	1			
31	703-48281-00	.SCREW .VIS	2			
32	703-48282-00	.SCREW .VIS	7			
33	97380-08030	.BOLT .BOULON	1			
34	92990-08600	.WASHER, PLATE .RONDELLE, PLATE	1			
35	98580-04010	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE	3			
36	98580-04006	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE	2			
37	98580-05010	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE	1			
38	98580-03015	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE	2			
39	703-48291-10	.SCREW (M6) .VIS (M6)	3			
40	95380-06600	.NUT, HEXAGON .ECROU	3			
41	703-48293-10	.SPACER, REMOTE CONTROL .ENTRETOISE	1			SINGLE
42	701-48287-00	.WASHER .RONDELLE	3			
43	703-48215-00	.GRAPHIC .ADHESIF	1			
44	703-82510-12	.MAIN SWITCH ASSY .CONTACTEUR A CLEF COMPLET	1			FOR PRIME START MODEL
45	676-82577-00	.CAP, KEY .CABOCHON	1			
46	703-82531-00	.WIRE, LEAD .FIL	1			
47	688-82575-01	.ENGINE STOP SWITCH ASSY .COUPE CIRCUIT CPLT	1			
48	682-82556-00	.STOPPER .PLAQUETTE	1			
49	688-8258A-20	.EXTENSION, WIRE HARNESS .EXTENSION, FAISCEAU DE FILS	1			L:5M (10P)
50	703-82540-00	.NEUTRAL SWITCH ASSY .CONTACTEUR DE POINT-MORT	1			
51	703-83383-A0	.BUZZER .RONFLEUR	1			
52	703-48284-00	.GROMMET .PASSE-FIL	1			
53	703-82591-00	.BAND .COLLIER	1			
54	703-82592-00	.BAND .COLLIER	1			

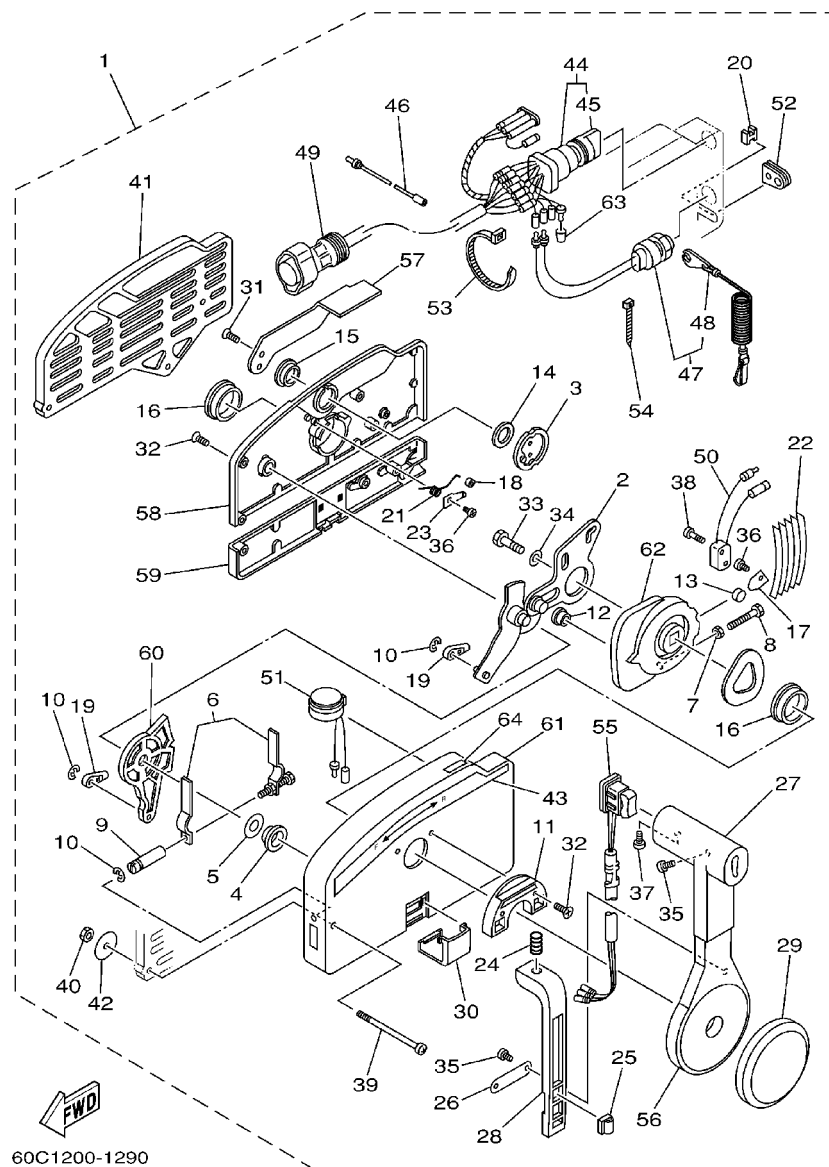


FIG. 31 REMOTE CONTROL ASSY 1 BOITIER DE COMMANDE A DISTANCE 1

[illegible]

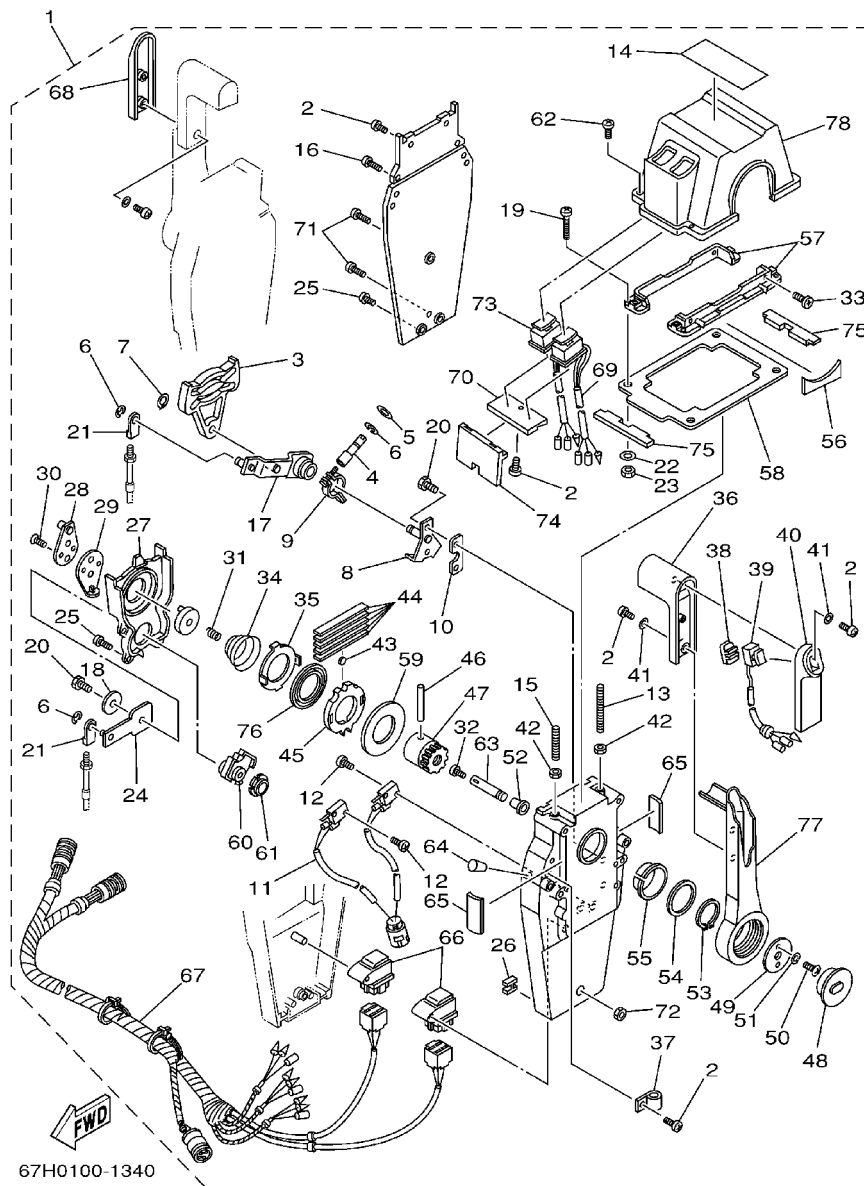


FIG. 32 REMOTE CONTROL ASSY 2 BOITIER DE COMMANDE A DISTANCE 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	250B	L250		REMARKS REMARQUES
1	704-48207-23	REMOTE CONTROL ASSY BOITIER DE COMMANDE A DISTANCE		1		AP WITH PT/T SW.
2	97890-05016	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE		12		
3	EL8-48251-00	.PLATE, CAM .PLAQUE, CAME		2		
4	704-48265-00	.SHAFT, FRICTION .AXE, COPILOTE		2		
5	701-48246-00	.SPACER .ENTRETOISE		2		
6	93430-06024	.CIRCLIP .CIRCLIP, TYPE S		8		
7	EL8-48259-00	.CIRCLIP 1 .CIRCLIP		2		
8	704-48262-00	.SHAFT, THROTTLE .AXE, ACCELERATION		2		
9	704-48264-00	.THROTTLE, FRICTION .ACCELERATION		2		
10	704-48266-00	.SPACER .ENTRETOISE		2		
11	704-82540-10	.NEUTRAL SWITCH ASSY .CONTACTEUR DE POINT-MORT		1		
12	6A5-48129-10	.SCREW 3 .VIS 3		4		
13	EL8-48281-00	.SCREW .VIS		2		
14	704-48215-10	.GRAPHIC .ADHESIF		1		
15	704-48281-00	.SCREW .VIS		2		
16	97890-05025	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE		4		
17	704-48261-00	.ARM, THROTTLE .BRAS, ACCELERATION		2		
18	EL8-48191-00	.WASHER 1 .RONDELLE		2		
19	704-48283-00	.SCREW .VIS		4		
20	97380-06018	.BOLT .BOULON		6		
21	703-48345-01	.CABLE END, REMOTE CONTROL 2 .CHAPE CABLE		4		
22	704-48287-00	.WASHER .RONDELLE		4		
23	95380-05600	.NUT .ECROU		4		
24	EL8-48271-00	.ARM, SHIFT .BRAS		2		
25	EL8-48127-00	.SCREW 1 .VIS 1		16		
26	703-48358-00	.ANCHOR, CABLE .COLLIER		2		
27	EL8-48231-00	.HOUSING, GEAR .CARTER, ENGRENAGE		2		

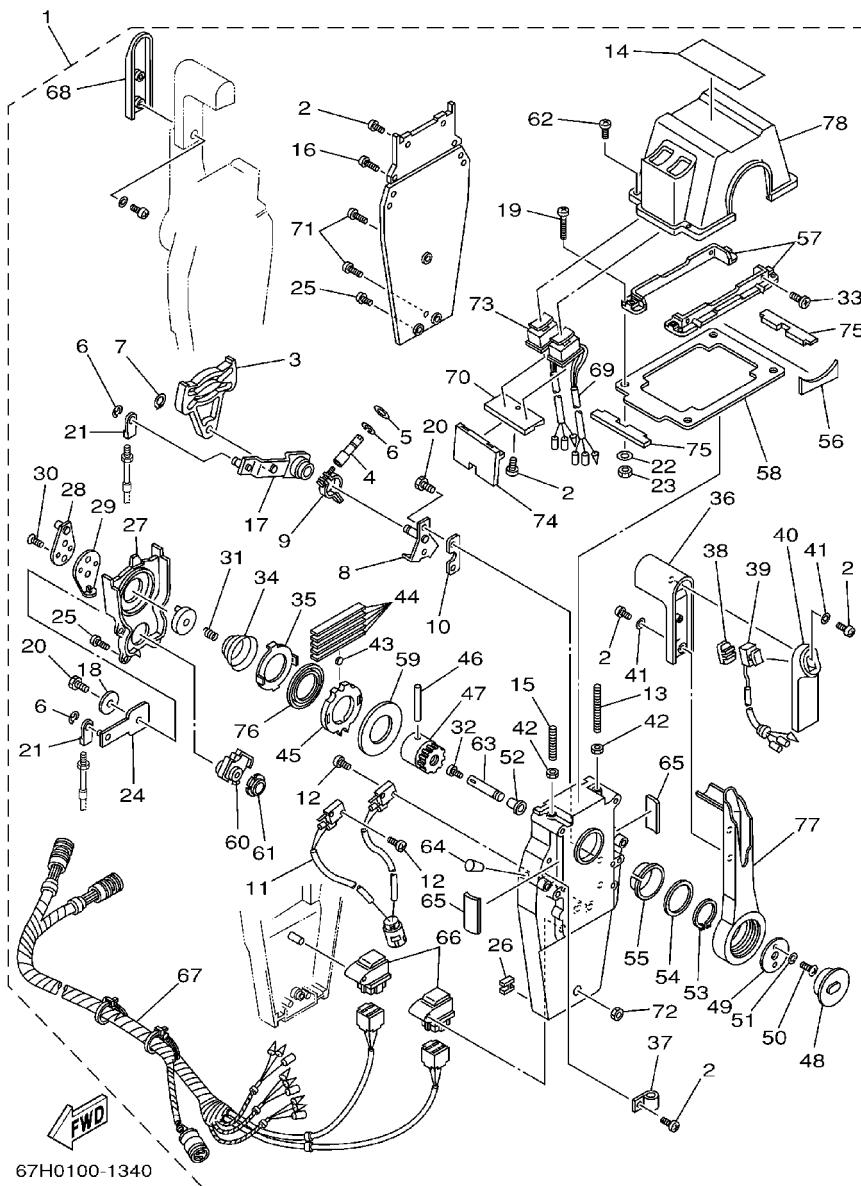


FIG. 32 REMOTE CONTROL ASSY 2 BOITIER DE COMMANDE A DISTANCE 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	250B	L250			REMARKS REMARQUES
28	EL8-48241-00	.ARM, DRIVE .BRAS, COMMANDE		2			
29	EL8-48254-00	.STOPPER, THROTTLE ADJUSTING .BUTEE		2			
30	92780-06020	.SCREW, FLAT HEAD .VIS, TETE PLATE		4			
31	EL8-48158-00	.SPRING 1 .RESSORT 1		2			
32	98580-04006	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE		2			
33	98780-05018	.SCREW, FLAT HEAD .VIS, TETE PLATE		4			
34	EL8-48244-00	.SPRING, FREE ACCEL. .RESSORT		2			
35	EL8-48245-00	.PLATE, LOCK .PLAQUE, VERROU		2			
36	704-48222-00	.GRIP, CONTROL LEVER .POIGNEE, COMMANDE LEVIER		2			
37	704-82594-00	.CLAMP .BRIDE		1			
38	704-48228-00	.HOLDER, SWITCH .SUPPORT		1			
39	704-82563-31	.TRIM & TILT SWITCH ASSY .INCLINER ET PARER COMMUTATEUR		1			
40	704-48229-00	.GRIP, CONTROL LEVER .POIGNEE, COMMANDE LEVIER		1			
41	92990-05300	.WASHER, INTERNAL TOOTH .RONDELLE, DENTURE INTERNE		6			
42	95380-06600	.NUT, HEXAGON .ECROU		4			
43	701-48248-00	.ROLLER, FREE ACCEL. .POULIE		2			
44	703-48238-00	.SPRING, DETENT .RESSORT		10			
45	EL8-48232-00	.GEAR 1 .PIGNON		2			
46	EL8-48164-00	.PIN 2 .PION 2		2			
47	704-48242-00	.SHAFT, DRIVE .ARBRE, MOTEUR		2			
48	704-48225-00	.COVER .COUVERCLE		2			
49	704-48192-00	.WASHER 2 .RONDELLE 2		2			
50	97890-06018	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE		4			
51	92990-06300	.WASHER, INTERNAL TOOTH .RONDELLE, DENTURE INTERNE		4			
52	702-48263-00	.BUSHING .COUSSINET		2			
53	EL8-48279-00	.CIRCLIP 2 .CIRCLIP 2		2			
54	704-48193-00	.WASHER 3 .RONDELLE 3		2			

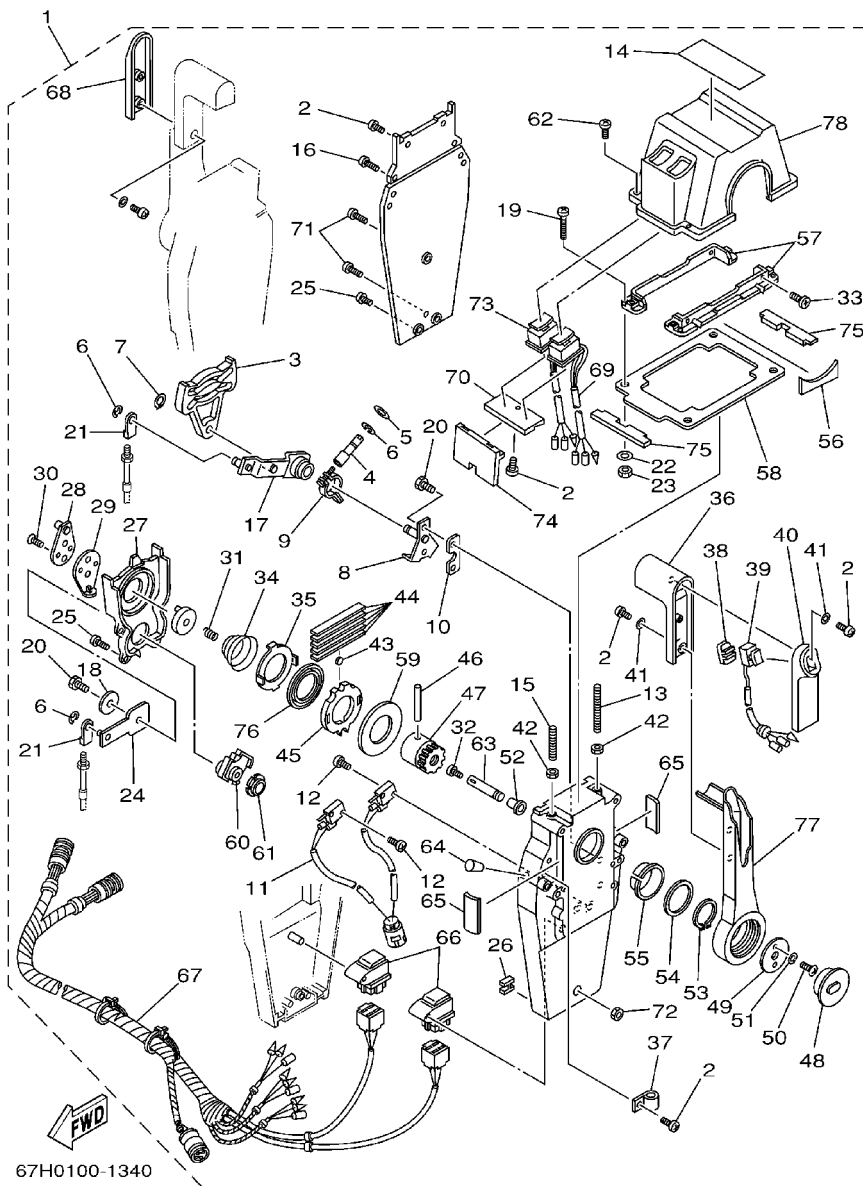
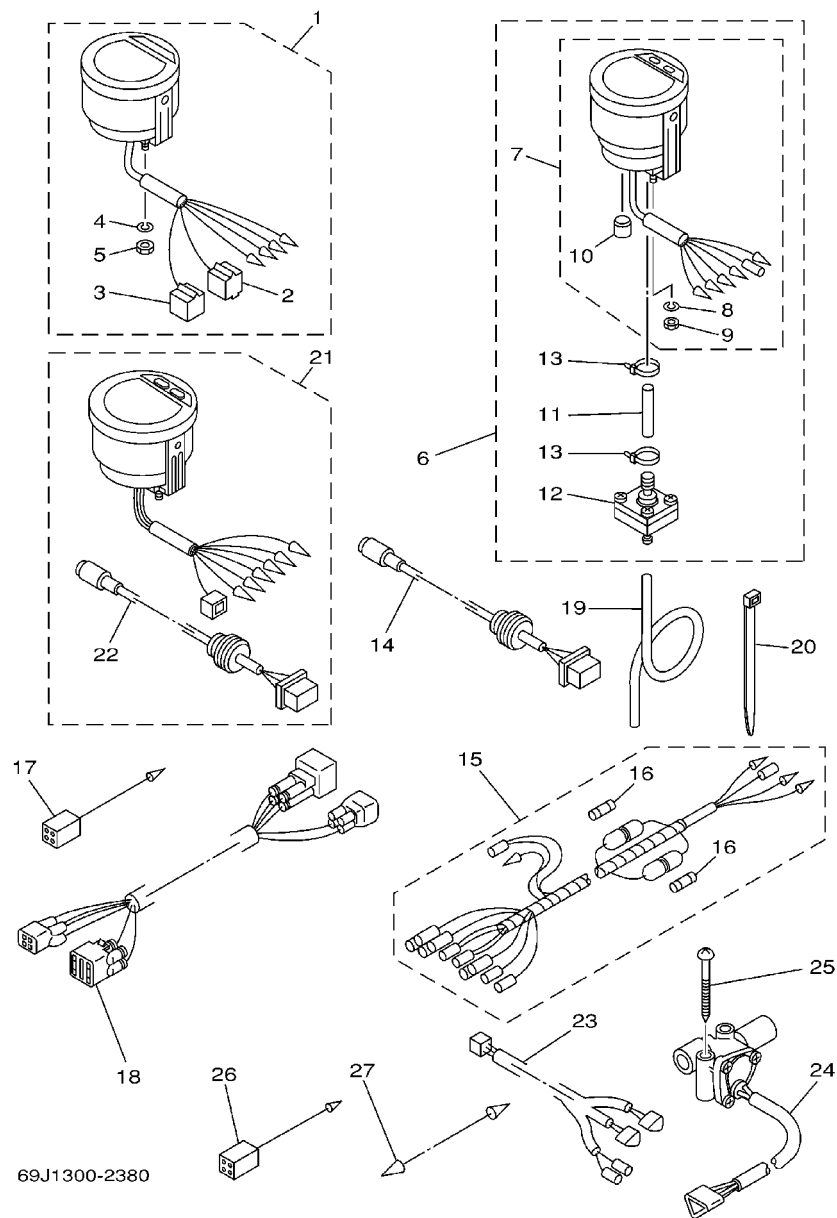


FIG. 32 REMOTE CONTROL ASSY 2 BOITIER DE COMMANDE A DISTANCE 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	250B	L250		REMARKS REMARQUES
55	EL8-48234-00	.BUSHING 1 .POULIE		2		
56	704-48219-00	.COVER, LEAD .COUVERCLE		2		
57	704-48144-00	.PLATE, STOPPER 2 .PLAQUETTE 2		2		
58	704-48176-10	.GROMMET .PASSE-FIL		1		
59	703-48192-00	.WASHER 2 .RONDELLE 2		2		
60	EL8-48233-00	.GEAR 2 .PIGNON 2		2		
61	703-48235-00	.BUSHING .COUSSINET		2		
62	704-48282-00	.SCREW .VIS		4		
63	EL8-48153-10	.SHAFT, FREE ACCEL. .AXE		2		
64	704-48166-00	.PLUG .BOUCHON		2		
65	704-48284-00	.GROMMET .PASSE-FIL		4		
66	704-81950-00	.RELAY ASSY .RELAIS COMPLET		2		
67	704-82590-10	.WIRE HARNESS ASSY .FAISCEAU DE FILS COMPLET		1		
68	704-48229-10	.GRIP, CONTROL LEVER .POIGNEE, COMMANDE LEVIER		1		
69	704-82563-E0	.TRIM & TILT SWITCH ASSY .INCLINER ET PARER COMMUTEUR		1		
70	704-48228-10	.HOLDER, SWITCH .SUPPORT		1		
71	704-48128-00	.SCREW 2 .VIS 2		3		
72	704-48156-00	.NUT 1 .ECROU 1		1		
73	704-82563-F0	.TRIM & TILT SWITCH ASSY .INCLINER ET PARER COMMUTEUR		1		
74	704-48285-00	.GROMMET 2 .PASSE-FIL 2		1		
75	704-48286-00	.GROMMET 3 .PASSE-FIL 3		2		
76	704-48178-00	.PLATE, SHIFT .PLAQUETTE		2		
77	704-48221-00	.LEVER, CONTROL .LEVIER, COMMANDE		2		
78	704-48119-20	.COVER .COQUILLE		1		



69J1300-2380

FIG. 33 METER

COMPTEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	250B	L250		REMARKS REMARQUES
1	6Y5-8350T-01	DIGITAL TACHOMETER ASSY COMPTE-TOURS NUMERIQUE CPLT	1	1		AP
2	9E450-04433	.CONNECTOR .CONNECTEUR	1	1		M-4-W
3	9E450-04533	.CONNECTOR .CONNECTEUR	1	1		F-4-W
4	92990-04100	.WASHER, SPRING .RONDELLE, GROWER	2	2		
5	95380-04600	.NUT .ECROU	2	2		
6	6Y5-83500-S5	DIGITAL SPEEDOMETER ASSY TACHYMETRE NUMERIQUE CPLT.	1			AP
7	6Y5-83570-S5	.SPEEDOMETER ASSY .COMPTEUR DE VITESSE CPLT	1			
8	92990-04100	.WASHER, SPRING .RONDELLE, GROWER	2			
9	95380-04600	.NUT .ECROU	2			
10	6Y5-83533-T2	.GROMMET .RONDELLE CAOUTCHOUC	1			
11	6Y5-83557-31	.TUBE .TUBE	1			
12	6Y5-83728-00	.CONNECTOR ASSY .CONNEXION COMPLET	1			
13	90465-11M10	.CLAMP .BRIDE	2			
14	6Y5-87122-S0	CORD ASSY 1 COPDON COMPLET	1			AP
15	6Y5-83553-M0	WIRE, LEAD FIL	1			AP
	6Y5-83553-00	WIRE, LEAD FIL	1			AP
16	1E6-82151-00	.FUSE (10A) .FUSIBLE (10A)	2			FOR 6Y5-83553-M0
	1E6-82151-00	.FUSE (10A) .FUSIBLE (10A)	1			FOR 6Y5-83553-00
17	6Y5-82117-00	WIRE, LEAD (BLACK) FIL (NOIR)	1			AP
18	68F-82553-80	EXTENSION, WIRE LEAD EXTENSION, FAISCEAU	1			AP
	68F-82553-90	EXTENSION, WIRE LEAD EXTENSION, FAISCEAU	1			AP
19	6Y5-83557-10	TUBE (8M) TUBE (8M)	1			AP
20	90465-11M10	CLAMP BRIDE	2			AP
21	6Y5-8350F-00	FUEL MANAGEMENT METER COMPT. DE GESTION DU CARBURANT	1			AP
22	6Y5-87122-S0	.CORD ASSY 1 .COPDON COMPLET	1			
23	6Y5-83553-F1	WIRE, LEAD FIL	1			AP
24	6Y5-85752-01	SENDER UNIT ASSY, FUEL METER PERCEPTION DE JAUGE A ESSENCE	2			AP

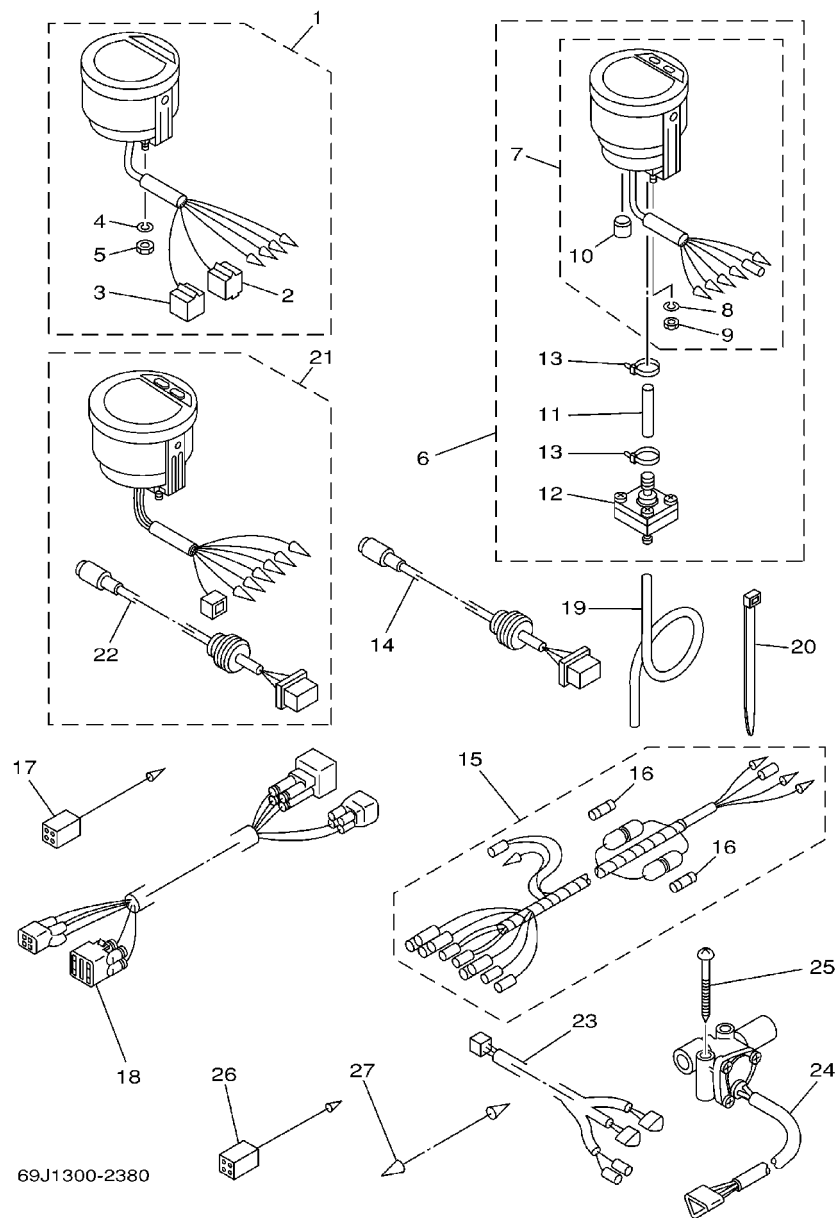


FIG. 33 METER

[illegible]

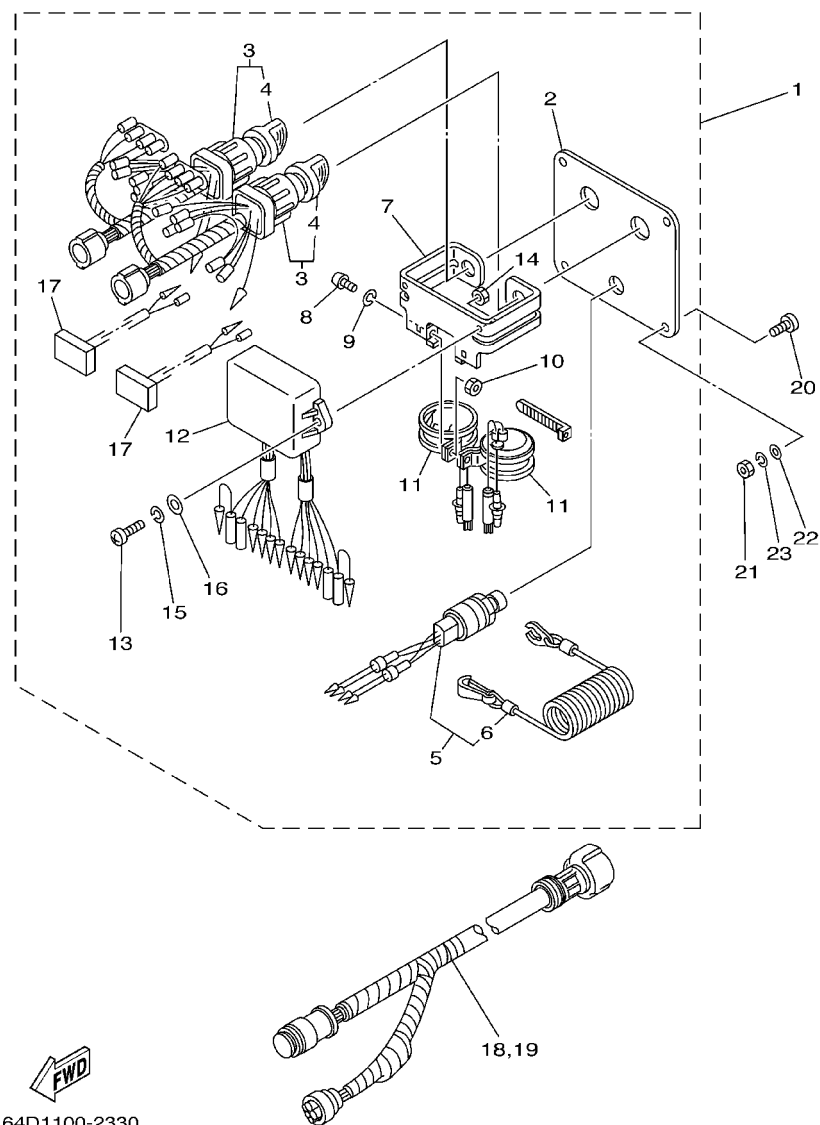


FIG. 34 SWITCH. PANEL

TABLEAU DE CONTACTEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	250B	L250			REMARKS REMARQUES
1	6K1-82570-07	PANEL SWITCH ASSY PLATINE D'INTERRUPEUR CPLT		1			AP
2	6K1-82571-01	.PANEL, SWITCH .TABLEAU, CONTACTEUR		1			
3	6K1-82510-06	.MAIN SWITCH ASSY .CONTACTEUR A CLEF COMPLET		2			
4	703-82577-00	..CAP, KEY ..CABOCHON		1			
5	6K1-82575-00	.ENGINE STOP SWITCH ASSY .COUPE CIRCUIT CPLT		1			
6	682-82556-00	..STOPPER ..PLAQUETTE		1			
7	6K1-83614-01	.BRACKET .SUPPORT		1			
8	98980-05010	.SCREW, BIND .VIS, DE PRESSION		2			
9	92990-05100	.WASHER, SPRING .RONDELLE, GROWER		2			
10	95380-05600	.NUT .ECROU		2			
11	688-83383-11	.BUZZER .RONFLEUR		2			
12	6K1-85830-01	.CONTROL UNIT ASSY .BLOC DE CONTROLE		1			
13	98980-06020	.SCREW, BIND .VIS, DE PRESSION		2			
14	95380-06600	.NUT, HEXAGON .ECROU		2			
15	92990-06100	.WASHER, SPRING .RONDELLE, GROWER		2			
16	92990-06600	.WASHER, PLATE .RONDELLE, PLATE		2			
17	6K1-81980-00	.DIODE ASSY .REDRESSEUR 2		2			
18	6K1-8258A-40	EXTENSION, WIRE HARNESS EXTENSION, FAISCEAU DE FILS		1			AP
19	61B-8258A-01	EXTENSION, WIRE HARNESS EXTENSION, FAISCEAU DE FILS		1			AP
20	90149-05M05	SCREW VIS		4			AP
21	95380-05600	NUT ECROU		4			AP
22	92990-05600	WASHER, PLATE RONDELLE, PLATE		4			AP
23	92990-05100	WASHER, SPRING RONDELLE, GROWER		4			AP

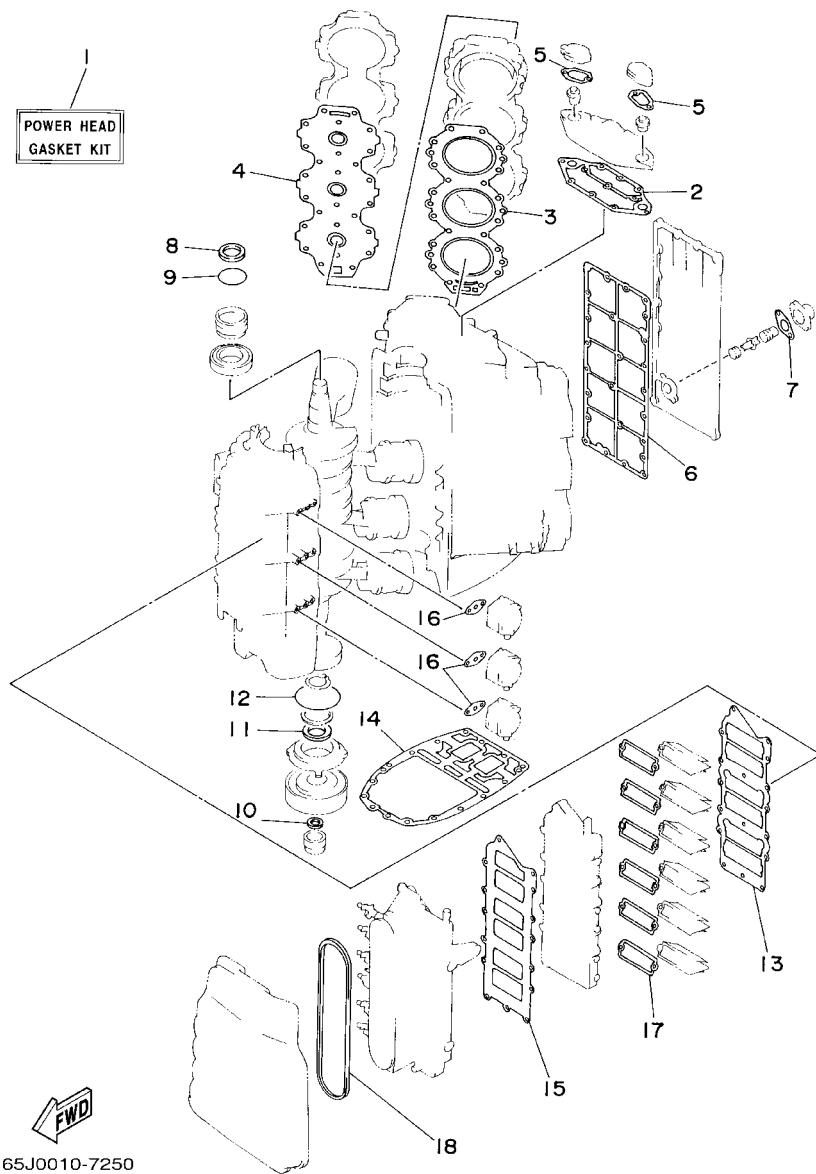


FIG. 35 REPAIR KIT 1

KITS DE REPARATION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	250B	L250			REMARKS REMARQUES
1	65L-W0001-02	POWER HEAD GASKET KIT POCHETTE DE JINTS TETE MOTRICE	1	1			
2	61A-11381-A0	.GASKET 1 .JOINT 1	1	1			
3	69L-11181-00	.GASKET, CYLINDER HEAD 1 .JOINT, DE CULASSE 1	2	2			
4	61A-11193-A1	.GASKET, HEAD COVER 1 .JOINT, COUVERCLE DE CULASSE 1	2	2			
5	61A-12414-A0	.GASKET, COVER .JOINT, COUVERCLE	2	2			
6	61A-41112-A0	.GASKET, EXHAUST INNER COVER .JOINT, PLAQUE D'ECHAPPEMENT	1	1			
7	6G5-11382-A1	.GASKET 2 .JOINT 2	1	1			
8	93102-40M38	.OIL SEAL .JOINT SPY	1	1			
9	93210-54M54	.O-RING .JOINT TORIQUE	1	1			
10	93104-22M07	.OIL SEAL .JOINT SPY	1	1			
11	93102-40M36	.OIL SEAL .JOINT SPY	1	1			
12	93210-81MA6	.O-RING .JOINT TORIQUE	1	1			
13	65L-13645-00	.GASKET, MANIFOLD 1 .JOINT, TUBULURE 1	1	1			
14	61A-45113-A0	.GASKET, UPPER CASING .JOINT, TUBE D'ARBRE	1	1			
15	65L-13646-00	.GASKET, MANIFOLD 2 .JOINT, TUBULURE 2	1	1			
16	650-24431-A0	.GASKET, FUEL PUMP 1 .JOINT 1 DE POMPE A ESSENCE	3	3			
17	61A-13621-A0	.GASKET, VALVE SEAT .JOINT, SIEGE DE CLAPET	6	6			
18	65L-14483-00	.GASKET .JOINT	1	1			

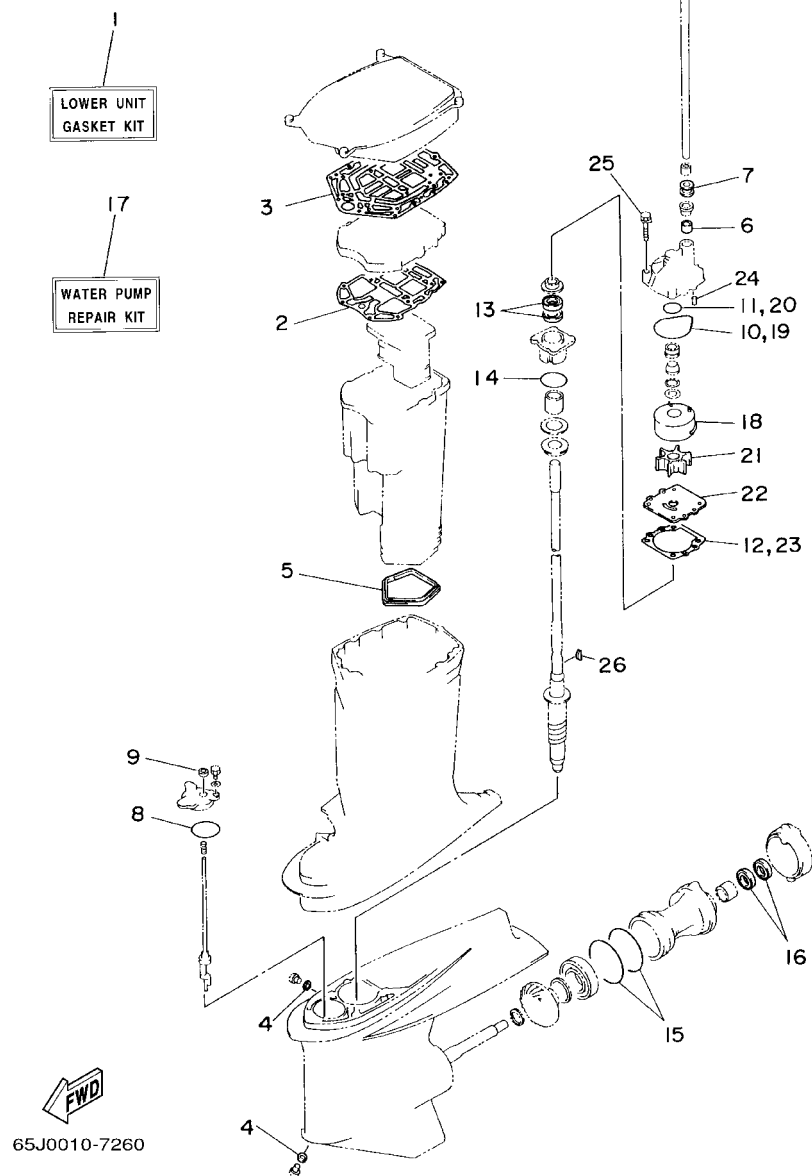


FIG. 36 REPAIR KIT 2

KITS DE REPARATION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	250B	L250				REMARKS REMARQUES
1	65L-W0001-C0	LOWER UNIT GASKET KIT POCHETTE DE JOINTS EMBASE	1	1				
2	61A-41134-A0	.GASKET, EXHAUST MANIFOLD .JOINT, PIPE D'ECHAPPEMENT	1	1				
3	61A-45114-A0	.GASKET, UPPER CASING .JOINT, TUBE D'ARBRE	1	1				
4	90430-08020	.GASKET .JOINT	2	2				
5	61A-45123-01	.GASKET, MUFFLER .JOINT, POT DE DETENTE	1	1				
6	6E5-44365-00	.DAMPER, WATER SEAL .JOINT, TUBE D'EAU	1	1				
7	6E5-44366-00	.DAMPER, WATER SEAL .JOINT, TUBE D'EAU	1	1				
8	93210-64488	.O-RING .JOINT TORIQUE	1	1				
9	93106-09014	.OIL SEAL .JOINT SPY	1	1				
10	93210-86M38	.O-RING .JOINT TORIQUE	1	1				
11	93210-37160	.O-RING .JOINT TORIQUE	1	1				
12	6E5-44315-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	1				
13	93101-28M16	.OIL SEAL .JOINT SPY	2	2				
14	93210-55M14	.O-RING .JOINT TORIQUE	1	1				
15	93211-04384	.O-RING .JOINT TORIQUE	2	2				
16	93101-30M17	.OIL SEAL .JOINT SPY	2	2				
17	61A-W0078-A3	WATER PUMP REPAIR KIT KIT DE REPARATION DE LA POMPE	1	1				
18	61A-44322-02	.INSERT, CARTRIDGE .CUVETTE	1	1				
19	93210-86M38	.O-RING .JOINT TORIQUE	1	1				
20	93210-37160	.O-RING .JOINT TORIQUE	1	1				
21	6E5-44352-01	.IMPELLER .TURBINE	1	1				
22	6G5-44323-00	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	1				
23	6E5-44315-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	1				
24	93606-12019	.PIN, DOWEL .GOUJON	2	2				
25	90119-08M14	.BOLT, WITH WASHER .BOULON, AVEC RONDELLE	4	4				
26	90280-04M05	.KEY, WOODRUFF .CLAVETTE, DEMI-LUNE	1	1				

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INDEX NUMERIQUE**

PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.
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