



# 225DETO'04 (64F3)



	1C64F-664E1
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### **FOREWORD**

This Parts Catalogue is related to the parts for the model(s) on the cover page. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

 Modifications or additions which have been made after the issue of the Parts Catalogue will be announced in the Parts News.

It is advisable that you make the necessary corrections to the Parts Catalogue according to the Parts News.

#### 2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

"UR" Use specified parts number.

"UN" Use as many as needed.

"AP" Alternate Parts

"LM" Locally Made (Parts need to be ordered locally)

"F#" Frame No. (Applicable machine No.)

"O/S" Over Size

- 3. The number of components for assembly
  - Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.
  - The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

PART NO.	DESCRIPTION	Q'TY REMARKS
2F5-83310-60	FRONT FLASHER LIGHT ASSY	2
115-83311-60	.BULB (6V-18W)	1

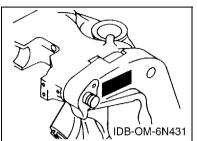
4. Applicable colours of graphics are represented in the "REMARKS" as shown below.

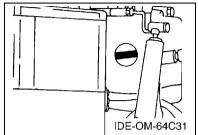
PART NO.	DESCRIPTION	Q'TY	REMARKS
2N4-24110-00-X5	FUEL TANK COMP.	2	MXR
3J1-24240-10	.GRAPHIC, FUEL TANK	1	FOR MXR

5. Note that the illustrations for reference in finding parts numbers are not to be used for assembling. When assembling, please use the applicable service manual.

- 6. The asterisk (\*) before a reference number indicates modified items after the first edition.
- 7. Applicable Serial No.

Engine Serial No.





8. Applicable Engine Starting Serial No.

Model	Serial No.	Model	Serial No.
225D	6K7-1000080		

9. Applicable Colour Code

Abbreviation Colour Name		Colour Code
DBNM2	DARK BLUISH GRAY METALLIC 2	004D

10. Quantity Column Information

Column No.	Name Of Q'ty Column	Applicable Model
1	225D	225DETO

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STARTING MOTOR		
BOTTOM COWLING		
CONTROL		_
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POWER TRIM & TILT ASSY 1		
POWER TRIM & TILT ASSY 2		
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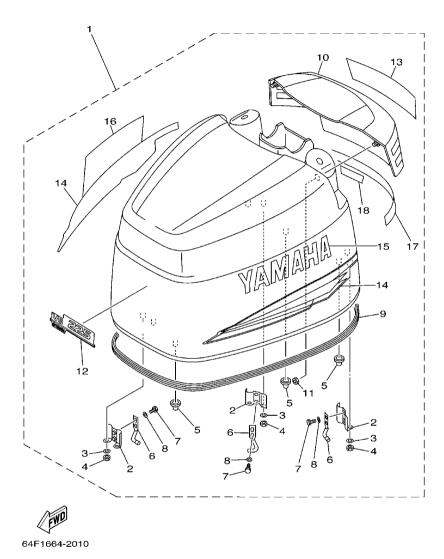


FIG. 1 TOP COWLING

riu	. I TOP COW	reining				
REF NO.	PART NO.	DESCRIPTION	225D			REMARKS
1	64F-42610-50-4D	TOP COWLING ASSY	1			
2	6R3-42647-00	.HOLDER, CLAMP BAND	3			
3	92990-06100	.WASHER, SPRING	6			
4	95380-06600	.NUT, HEXAGON	6			
5	64D-42662-00	.DAMPER	3			
6	64D-42814-00	.HOOK, CLAMP	3	- -	  -	
7	97095-06012	.BOLT	6			
8	92995-06600	.WASHER	6			
9	64D-42615-00	.SEAL	1			
10	64D-42613-00-4D	.MOLDING, AIR DUCT	1			
11	90179–06M24	 .NUT	4	- -	  -	
12	64F-42677-50	.GRAPHIC, FRONT	1			
13	64F-42687-30	.EMBLEM, REAR	1			
14	64D-W0070-30	.GRAPHIC SET	1			
15	64C-42681-30	.MARK, COWLING	1			
16	64C-42682-30	MARK, COWLING	1	- -	 -  -	
17	64D-4267A-30	.GRAPHIC, REAR 2	1			
18	64D-42678-30	.GRAPHIC, REAR	1			
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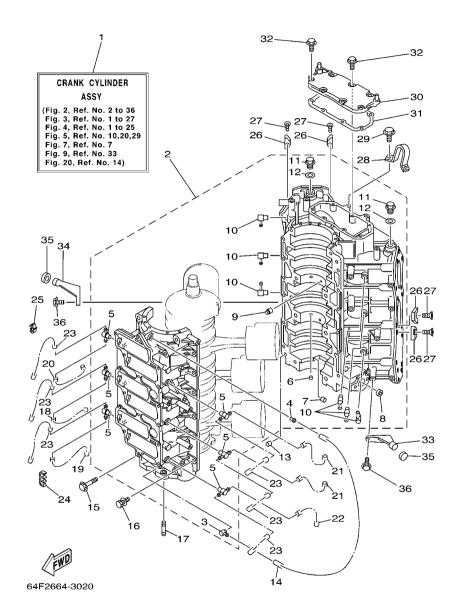


FIG. 2 CYLINDER & CRANKCASE 1

REF	PART NO.	DESCRIPTION	225D		REMARKS
1	64F-W0090-13-1S	CRANK CYLINDER ASSY	1		
2	64F-15100-00-1S	CRANKCASE ASSY	1		
3	6E5-11372-01	.NIPPLE, HOSE	1		
4	624-14485-00	.PIPE, JOINT	1		
5	6F6-11372-01	.NIPPLE, HOSE	6	5	
6	624–11379–00	.VALVE, CHECK	- 2		  -
7	90384-06M07	.BUSH, BIMETAL FORMED	1		
8	90384-14M09	.BUSH, BIMETAL FORMED	1		
9	663-11518-01	.LOCK, BEARING	2	2	
10	646-11370-01	.CHECK VALVE ASSY	6	3	
11	90340–14M00	.PLUG, STRAIGHT SCREW	- 2		  -
12	90430-14115	.GASKET	2	2	
13	93608–12063	PIN, DOWEL	2	2	
14	90445-07M10	HOSE (L510)	1		
15	90105-10M20	BOLT, FLANGE	8	3	
1 <u>6</u>	90119–08M94	BOLT, WITH WASHER	12	-   -	  -
17	90116-08M45	BOLT, STUD	2	2	
18	90445-07M11	HOSE (L610)	1		
19	90445-07M09	HOSE (L380)	1		
20	90445-07M12	HOSE (L300)	1		
21	90445-07M08	HOSE (L220)	- 2	-   -	  -
22	90445-07M90	HOSE (L390)	1		
23	90445-07M34	HOSE (L260)	6	<b>s</b>	
24	90464-07M05	CLAMP	1		
25	90464-07M20	CLAMP	1		
26	6E5-11325-00	ANODE		-  -	  -
27	98780-04015	SCREW, FLAT HEAD	8	3	

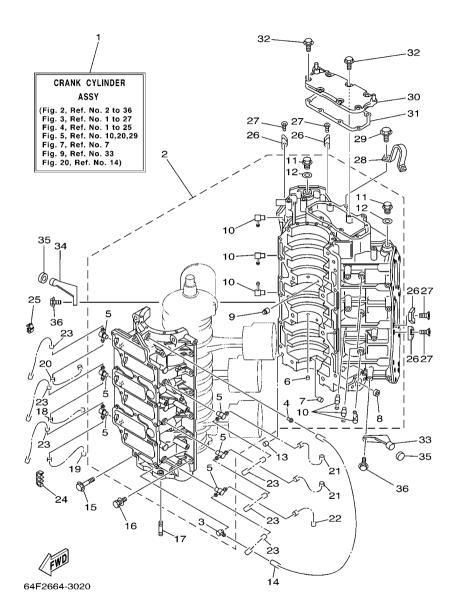
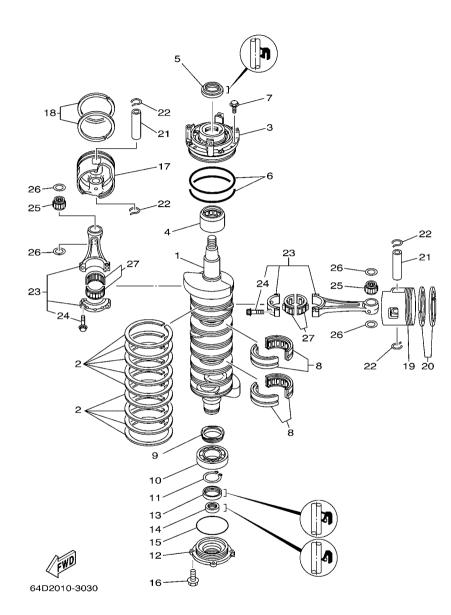


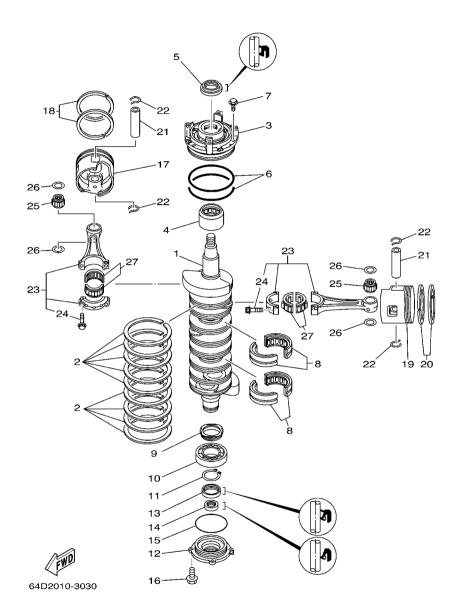
FIG. 2 CYLINDER & CRANKCASE 1

REF	PART NO.	DESCRIPTION	225D				REMARKS
28	67H-11119-01	HANGER, ENGINE	1				
29	90119-08MA3	BOLT, WITH WASHER	2				
30	6K7-11371-01-1S	COVER	1				
31	6E5-11381-A2	GASKET 1	1				
32	90119-06MA2	BOLT, WITH WASHER	7				
33	6E5-42761-00-1S	STOPPER	1	. –	-	<del> </del>	
34	6E5-42762-00-1S	STOPPER	1				
35	68F-44533-00	DAMPER, UPPER MOUNT RUBBER	2				
36	90119-06MA2	BOLT, WITH WASHER	4				
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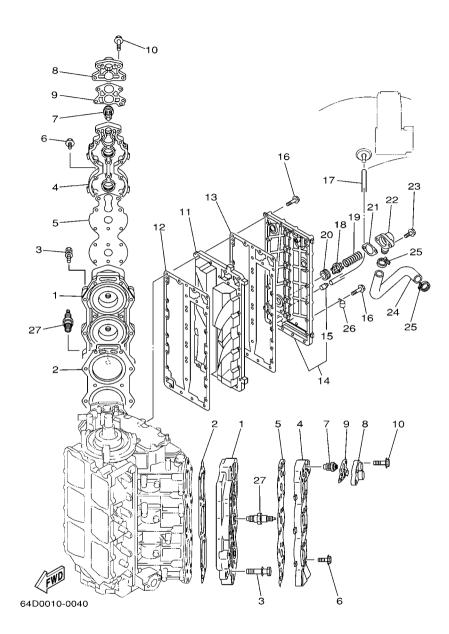
#### FIG. 3 CRANKSHAFT & PISTON

					1 1		
REF NO.	PART NO.	DESCRIPTION	1	7250			REMARKS
1	6G5-11411-02	CRANKSHAFT		1			
2	6E5-11447-00	SEAL, CRANK		9			
3	6R3-15163-00-1S	HOUSING, BEARING 1		1			
4	93311-940U3	BEARING		1			
5	93102-40M14	OIL SEAL		1			
6	93211-04001	O-RING	-	2	1	- †	
7	90119-06MA2	BOLT, WITH WASHER		3			
8	93310-954U1	BEARING		2			
9	6R3-11536-00	GEAR, DRIVE		1			
10	93306-208U0	BEARING		1			
11	93410–40M03	CIRCLIP	·  -	1		- †	-
12	6G5-15359-00-94	HOUSING, OIL SEAL		1			
13	93102-35M13	OIL SEAL		1			
14	93101-22M15	OIL SEAL		1			
15	93210-74M35	O-RING		1			
16	90119–06MA2	BOLT, WITH WASHER	·  -	4		- †	-
17	64D-11631-02-90	PISTON (STD)		3			
	64D-11635-02	PISTON (0.25MM O/S)		3			AP
	64D-11636-02	PISTON (0.50MM O/S)		3			AP
18	64D-11603-01	PISTON RING SET (STD)		3			
	64D-11604-01	PISTON RING SET (0.25MM O/S)	·  -	3		- †	- -AP
	64D-11605-01	PISTON RING SET (0.50MM O/S)		3			AP
19	64D-11642-02-90	PISTON 2 (STD)		3			
	64D-11645-02	PISTON 2 (0.25MM O/S)		3			AP
	64D-11646-02	PISTON 2 (0.50MM O/S)		3			AP
20	64D-11603-01	PISTON RING SET (STD)	. – – –	3	+ +	-	-
	64D-11604-01	PISTON RING SET (0.25MM O/S)		3			AP



#### FIG. 3 CRANKSHAFT & PISTON

REF NO.	PART NO.	DESCRIPTION	225D			REMARKS
20	64D-11605-01	PISTON RING SET (0.50MM O/S)	3			AP
21	6R5-11633-10	PIN, PISTON	6			
22	6R5-11634-10	CLIP, PISTON PIN	12			
23	6R5-11650-10	CONNECTING ROD ASSY	6			
24	90109-08022	.BOLT	2			
25	93310–32337	BEARING		<del>  -</del>	-	
26	90201-23M01	WASHER, PLATE	12			
27	93310-836V2	BEARING	6			
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#### FIG. 4 CYLINDER & CRANKCASE 2

riG	IG. 4 CILINDEN & CHANKGASE 2						
REF NO.	PART NO.	DESCRIPTION	225D		REMARKS		
1	64E-11111-00-1S	HEAD, CYLINDER 1	2				
2	6G5-11181-A2	GASKET, CYLINDER HEAD 1	2				
3	90119-08MA8	BOLT, WITH WASHER	28				
4	6G5-11191-00-1S	COVER, CYLINDER HEAD 1	2				
5	6G5-11193-A0	GASKET, HEAD COVER 1	2				
6	90119–06MA4	BOLT, WITH WASHER	36	- + -	-		
7	6E5-12411-30	THERMOSTAT	2				
8	688-12413-00-1S	COVER, THERMOSTAT	2				
9	688-12414-A1	GASKET, COVER	2				
10	90119-06MA6	BOLT, WITH WASHER	8				
11	64D-41111-00-1S	INNER COVER, EXHAUST			-		
12	6G5-41112-A1	GASKET, EXHAUST INNER COVER	1				
13	6G5-41114-A0	GASKET, EXHAUST OUTER COVER	1				
14	6R3-41113-00-1S	OUTER COVER, EXHAUST	1				
15	650-24378-00	.PIPE, JOINT 4	1				
16	90119-06MA5	BOLT, WITH WASHER	29				
17	90445-09097	HOSE (L250)	1				
18	6G5-12416-00	VALVE, PRESSURE CONTROL	1				
19	90501-16M11	SPRING, COMPRESSION	1				
20	90480-20M05	GROMMET	1				
21	6G5-11382-A1	GASKET 2					
22	6G5-11372-00-1S	COVER, BYPASS 2	1				
23	90119-06MA2	BOLT, WITH WASHER	2				
24	6G5-12576-00	HOSE 1	1				
25	90465-13M18	CLAMP	2				
26	90465-06M86	CLAMP			-		
27	94702-00247	PLUG, SPARK (NGK BR8HS-10)	6				

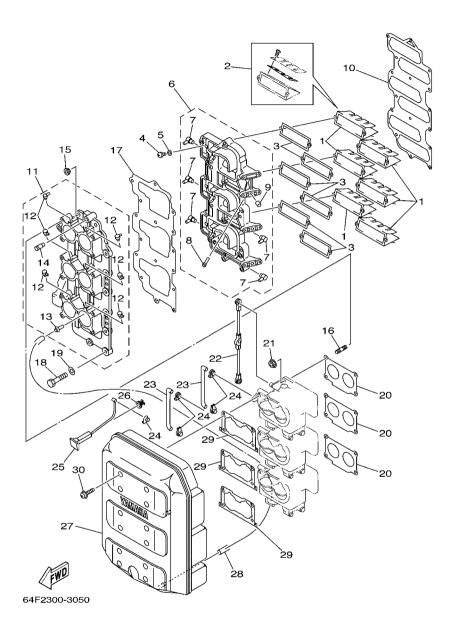


FIG. 5 INTAKE

			1				
REF NO.	PART NO.	DESCRIPTION	225D				REMARKS
1	6K7-13610-00	REED VALVE ASSY	6				
2	6E5-W0004-00	.REED SET	1				
3	6K7-13621-A1	GASKET, VALVE SEAT	6				
4	97880-05016	SCREW, PAN HEAD	12				
5	92990-05600	WASHER, PLATE	12				
6	64E-13624-00-1S	PLATE,REED VALVE	1	-	-	† -	
7	688-11372-01	.NIPPLE, HOSE	5				
8	6R5-14485-00	.PIPE, JOINT	1				
9	90336-08M06	.PLUG, TAPER	1				
10	6K7-13646-A2	GASKET, MANIFOLD 2	1				
11	64E-13641-00-1S	MANIFOLD 1	1	-	-	†-	
12	6E5-13552-01	.NOZZLE	6				
13	624-14485-00	.PIPE, JOINT	1				
14	6K7-81338-01	.CLAMP, LEAD	1				
15	90480-10M28	GROMMET	6				
16	90116-06M30	BOLT, STUD	12	-	- -	† -	
17	64E-13645-A0	GASKET, MANIFOLD 1	1				
18	97013-06050	BOLT	16				
19	92903-06600	WASHER, PLATE	16				
20	6E5-14198-A2	GASKET	3				
21	90179–06M28		12	-	- -	† -	
22	6G5-41217-01	ROD, ACCEL. LEVER	1				
23	6E5-41256-01	ROD, CHOKE 1	2				
24	661-41262-02	JOINT, CHOKE LEVER	5				
25	61H-41271-10	KNOB, CHOKE	1				
_ <u>_</u> 26	689–41273–00	GROMMET	1 -	-	-	+-	
27	64D-14440-00	SILENCER ASSY, INTAKE	1				

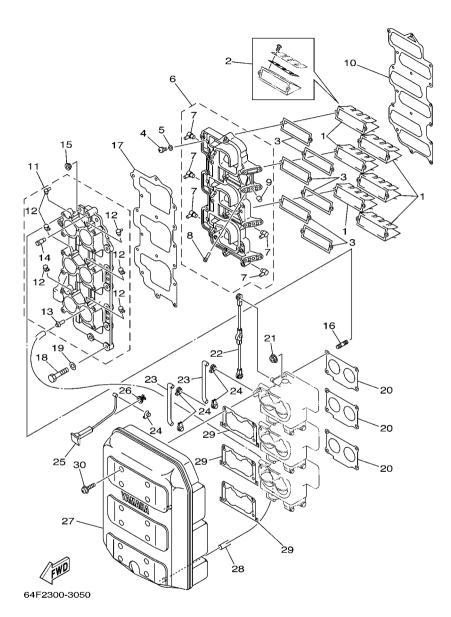
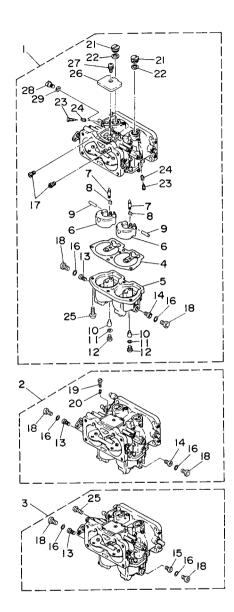


FIG. 5 INTAKE

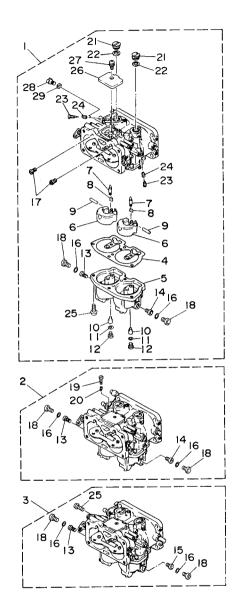
REF. NO. PAR	T NO. DESCR	RIPTION	225D		REMARKS
28 90445–07M	A3 HOSE (L200)		1		
29 6K7-14483-	-00 GASKET		3		
30 90159-06M	08 SCREW, WITH	I WASHER	12		
. – – – – –				- - -	
			_   _   _		
			-		





#### FIG. 6 CARBURETOR

1 10	rid. 0 CARBONETON							
REF NO.		DESCRIPTION	225D		REMARKS			
1	64F-14301-02	CARBURETOR ASSY 1	1					
2	64F-14302-02	CARBURETOR ASSY 2	1					
3	64F-14303-02	CARBURETOR ASSY 3	1					
4	64D-14384-01	.GASKET, FLOAT CHAMBER	3					
5	64D-14381-00	.BODY, FLOAT CHAMBER	3					
6	6E5-14385-02	.FLOAT	6	- - -				
7	6E5-14546-00	.VALVE, NEEDLE	6					
8	6E5-14159-00	.CLIP	6					
9	6E5-14386-02	.PIN, FLOAT	6					
10	64D-1492F-40	.JET, AIR SLOW (#80)	6					
11	61U-14959-00	GASKET	6	- - -	-			
12	64D-14394-00	.VALVE, DRAIN	6					
13	64D-1492E-75	.JET, MAIN (#150)	3					
14	64D-1492E-77	.JET, MAIN (#154)	2					
15	64D-1492E-79	.JET, MAIN (#158)	1					
16	6E5-14398-01	GASKET	6	- - -	-			
17	61A-1492H-12	.JET, SLOW AIR BLEED (#60)	6					
18	61A-14383-01	.SCREW, DRAIN	6					
19	6E5-14321-00	.SCREW, THROTTLE	1		#2			
20	6J8-14334-00	.SPRING, THROTTLE	1		#2			
21	6E5-14328-01		6	- - -	-			
22	6E5-14979-00	.GASKET	6					
23	6E5-14323-03	.SCREW, AIR ADJUSTING	6					
24	6E5-14223-00	.SPRING, AIR ADJUSTING	6					
25	97980-05116	.SCREW, WITH WASHER	13					
26	6E5-14527-01		3	- - -	-			
27	97980-05108	.SCREW, WITH WASHER	3					





#### FIG. 6 CARBURETOR

REF NO.	PART NO.	DESCRIPTION	225D		REMARKS
	6E5-14324-00	.SCREW, FLAT HEAD	3		
29	6J8-14959-00	.GASKET	3		
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			 	_   -	 

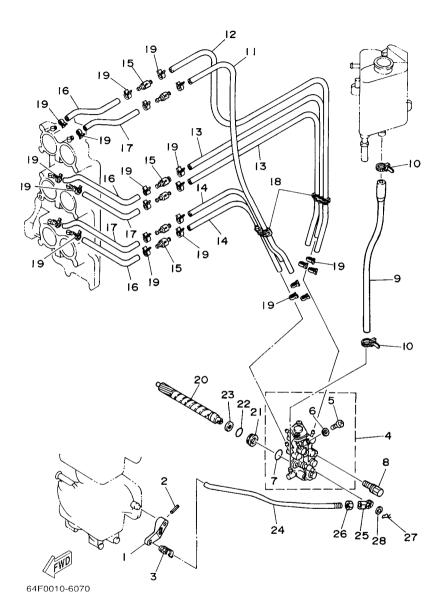


FIG. 7 OIL PUMP

REF. NO.         PART NO.         DESCRIPTION         □ </th <th>REMARKS</th>	REMARKS
2 91690–30016 PIN, SPRING 1 3 6R5–41237–00 JOINT, LINK 1 4 6R5–13200–10 OIL INJECTION PUMP ASSY 1 5 6R3–13471–00 .PLUG, DRAIN 1 6 6L2–13475–00 .GASKET 1 7 93210–19MA7 .O-RING 1 8 90109–06M40 BOLT 2 9 6R3–13416–00 PIPE, OIL 1 1 10 90465–11M10 CLAMP 2 11 90445–07M77 HOSE (L350) 1 12 90445–07M72 HOSE (L350) 2 14 90445–07196 HOSE (L250) 2 15 6R3–13183–10 VALVE, CHECK 6 16 90445–07M07 HOSE (L180) 3 17 90445–07M07 HOSE (L180) 3	
3 6R5-41237-00 JOINT, LINK 4 6R5-13200-10 OIL INJECTION PUMP ASSY 1 5 6R3-13471-00 .PLUG, DRAIN 1 6 6L2-13475-00 .GASKET 7 93210-19MA7 .O-RING 1 8 90109-06M40 BOLT 2 9 6R3-13416-00 PIPE, OIL 1 10 90465-11M10 CLAMP 2 11 90445-07M77 HOSE (L350) 12 90445-07M85 HOSE (L330) 13 90445-07M72 HOSE (L250) 2 14 90445-07196 HOSE (L160) 2 15 6R3-13183-10 VALVE, CHECK 6 16 90445-07M07 HOSE (L110) 3 17 90445-07M07 HOSE (L180) 3 18 90464-07M05 CLAMP 2 2	
4 6R5-13200-10 OIL INJECTION PUMP ASSY  5 6R3-13471-00 .PLUG, DRAIN  6 6L2-13475-00 .GASKET  7 93210-19MA7 .O-RING  8 90109-06M40 BOLT  9 6R3-13416-00 PIPE, OIL 1  10 90465-11M10 CLAMP  2 11 90445-07M77 HOSE (L350)  1 2 90445-07M72 HOSE (L350)  1 3 90445-07M72 HOSE (L250)  1 4 90445-07196 HOSE (L160)  1 5 6R3-13183-10 VALVE, CHECK  1 6 90445-07M87 HOSE (L110)  17 90445-07M07 HOSE (L180)  3 1 90445-07M07 CLAMP  2 2 3 4 5 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6	
5 6R3-13471-00       .PLUG, DRAIN       1         6 6L2-13475-00       .GASKET       1         7 93210-19MA7       .O-RING       1         8 90109-06M40       BOLT       2         9 6R3-13416-00       PIPE, OIL 1       1         10 90465-11M10       CLAMP       2         11 90445-07M77       HOSE (L350)       1         12 90445-07M85       HOSE (L330)       1         13 90445-07M72       HOSE (L250)       2         14 90445-07196       HOSE (L160)       2         15 6R3-13183-10       VALVE, CHECK       6         16 90445-07M87       HOSE (L110)       3         17 90445-07M07       HOSE (L180)       3         18 90464-07M05       CLAMP       2	
6       6L2-13475-00       .GASKET       1         7       93210-19MA7       .O-RING       1         8       90109-06M40       BOLT       2         9       6R3-13416-00       PIPE, OIL 1       1         10       90465-11M10       CLAMP       2         11       90445-07M77       HOSE (L350)       1         12       90445-07M85       HOSE (L330)       1         13       90445-07M72       HOSE (L250)       2         14       90445-07H96       HOSE (L160)       2         15       6R3-13183-10       VALVE, CHECK       6         16       90445-07M87       HOSE (L110)       3         17       90445-07M07       HOSE (L180)       3         18       90464-07M05       CLAMP       2	
7 93210–19MA7 .O-RING 1 8 90109–06M40 BOLT 2 9 6R3–13416–00 PIPE, OIL 1 1 10 90465–11M10 CLAMP 2 11 90445–07M77 HOSE (L350) 1 12 90445–07M85 HOSE (L330) 1 13 90445–07M72 HOSE (L250) 2 14 90445–07196 HOSE (L160) 2 15 6R3–13183–10 VALVE, CHECK 6 16 90445–07M87 HOSE (L110) 3 17 90445–07M07 HOSE (L180) 3 18 90464–07M05 CLAMP 2	
8       90109–06M40       BOLT       2         9       6R3–13416–00       PIPE, OIL 1       1         10       90465–11M10       CLAMP       2         11       90445–07M77       HOSE (L350)       1         12       90445–07M85       HOSE (L330)       1         13       90445–07M72       HOSE (L250)       2         14       90445–07196       HOSE (L160)       2         15       6R3–13183–10       VALVE, CHECK       6         16       90445–07M87       HOSE (L110)       3         17       90445–07M07       HOSE (L180)       3         18       90464–07M05       CLAMP       2	
9 6R3–13416–00 PIPE, OIL 1 1 10 90465–11M10 CLAMP 2 11 90445–07M77 HOSE (L350) 1 12 90445–07M85 HOSE (L330) 1 13 90445–07M72 HOSE (L250) 2 14 90445–07196 HOSE (L160) 2 15 6R3–13183–10 VALVE, CHECK 6 16 90445–07M87 HOSE (L110) 3 17 90445–07M07 HOSE (L180) 3 18 90464–07M05 CLAMP 2	
10 90465–11M10 CLAMP 2  11 90445–07M77 HOSE (L350) 1  12 90445–07M85 HOSE (L330) 1  13 90445–07M72 HOSE (L250) 2  14 90445–07196 HOSE (L160) 2  15 6R3–13183–10 VALVE, CHECK 6  16 90445–07M87 HOSE (L110) 3  17 90445–07M07 HOSE (L180) 3  18 90464–07M05 CLAMP 2	
11 90445-07M77 HOSE (L350) 1 12 90445-07M85 HOSE (L330) 1 13 90445-07M72 HOSE (L250) 2 14 90445-07196 HOSE (L160) 2 15 6R3-13183-10 VALVE, CHECK 6 16 90445-07M87 HOSE (L110) 3 17 90445-07M07 HOSE (L180) 3 18 90464-07M05 CLAMP 2	
12 90445–07M85 HOSE (L330) 1 13 90445–07M72 HOSE (L250) 2 14 90445–07196 HOSE (L160) 2 15 6R3–13183–10 VALVE, CHECK 6 16 90445–07M87 HOSE (L110) 3 17 90445–07M07 HOSE (L180) 3 18 90464–07M05 CLAMP 2	
13 90445-07M72 HOSE (L250)  14 90445-07196 HOSE (L160)  2 2  15 6R3-13183-10 VALVE, CHECK  6 6  16 90445-07M87 HOSE (L110)  17 90445-07M07 HOSE (L180)  18 90464-07M05 CLAMP  2 2	-
14 90445–07196 HOSE (L160) 2 1 6 6 6 7 7 7 90445–07M87 HOSE (L110) 3 1 8 90464–07M05 CLAMP 2 2	
15 6R3–13183–10 VALVE, CHECK 6  16 90445–07M87 HOSE (L110) 3  17 90445–07M07 HOSE (L180) 3  18 90464–07M05 CLAMP 2	
16 90445-07M87	
17 90445–07M07 HOSE (L180) 3 18 90464–07M05 CLAMP 2	
18 90464-07M05 CLAMP 2	-
19 90468–07M02 CLIP 24	
20 6R3–11537–00 GEAR, DRIVEN 1	
21 6R3-13117-00 COLLAR, DISTANCE	-
22 93210–13M04 O-RING 1	
23 90202–08M44 WASHER, PLATE 1	
24 6R5-41241-00 ROD, LINK 1	
25 6H1–41237–00 JOINT, LINK 1	
26 95380-05600 NUT	-
27 90468-05M03 CLIP 1	

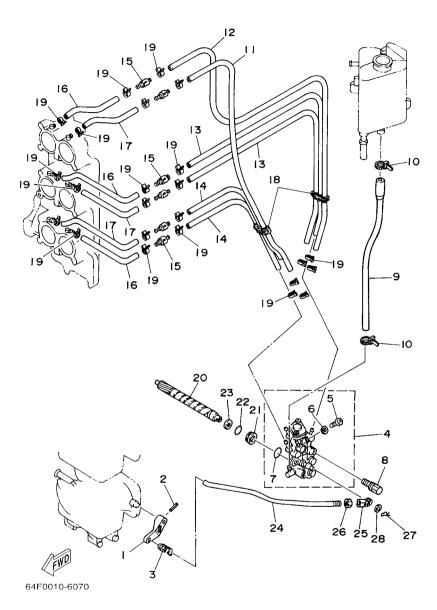


FIG. 7 OIL PUMP

REF NO.	PART NO.	DESCRIPTION	225D			REMARKS
28	90202-05088	WASHER, PLATE	1			
			 	-  -		 
			 	-  -	-	 
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			 		-	 

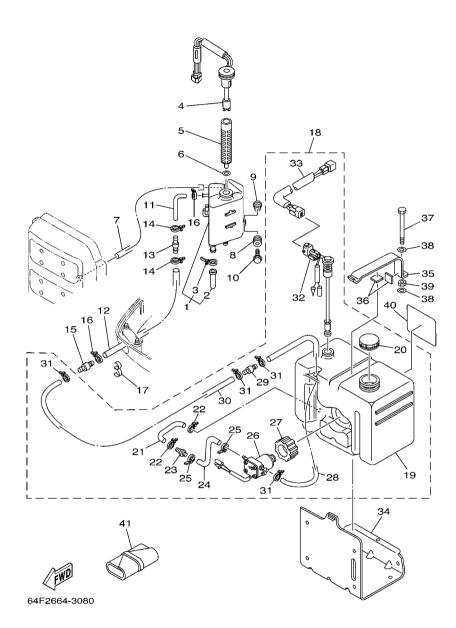


FIG. 8 OIL TANK

	•					
PART NO.	DESCRIPTION	225D				REMARKS
6E5-21750-05	OIL TANK ASSY	_				
6E5-13448-00	.CAP	1				
90465-13M11	.CLAMP	1				
6R3-85730-03	OIL LEVEL GAUGE ASSY	1				
6E5-13411-00	STRAINER, OIL	1				
6E5-13414-00	GASKET, STRAINER COVER	1	-		- † -	
90445-05M02	HOSE (L380)	1				
6A0-82317-00	DAMPER, IGNITION COIL	3				
624-42542-00	PIPE	3				
90119-06M65	BOLT, WITH WASHER	3				
64E-24323-00	PIPE 12	-  - 1	-	-	- † -	
90445-12M13	HOSE (L880)	1				
6E5-24379-00	PIPE, JOINT 4	1				
90465-11M10	CLAMP	2				
6E5-24379-00	PIPE, JOINT 4	1				
90465-11M10	CLAMP	2	-		- † -	
90464-13M34	CLAMP	1				
6E5-21708-10	SUB OIL TANK ASSY	1				
6E5-21733-20	.SUB TANK, OIL (10.5L)	1				
6E5-21770-03	OIL TANK CAP ASSY	1				
6E5-24322-00		-  - 1	-		- † -	
90465-11M10	.CLAMP	2				
646–24251–02	.STRAINER 1	1				
6E5-24319-01	.PIPE, OIL	1				
90465-11M10	.CLAMP	2				
6E5-81900-01	OIL FEED PUMP ASSY	-  - 1	-		- † -	
6E5-81922-00	.GROMMET	1				
	6E5-21750-05 6E5-13448-00 90465-13M11 6R3-85730-03 6E5-13411-00 6E5-13414-00 90445-05M02 6A0-82317-00 624-42542-00 90119-06M65 64E-24323-00 90445-12M13 6E5-24379-00 90465-11M10 6E5-24379-00 90465-11M10 90464-13M34 6E5-21708-10 6E5-21773-20 6E5-21770-03 6E5-24322-00 90465-11M10 646-24251-02 6E5-24319-01 90465-11M10	EPART NO. DESCRIPTION  6E5-21750-05 OIL TANK ASSY  6E5-13448-00 .CAP  90465-13M11 .CLAMP  6R3-85730-03 OIL LEVEL GAUGE ASSY  6E5-13411-00 STRAINER, OIL  6E5-13414-00 GASKET, STRAINER COVER  90445-05M02 HOSE (L380)  6A0-82317-00 DAMPER, IGNITION COIL  624-42542-00 PIPE  90119-06M65 BOLT, WITH WASHER  64E-24323-00 PIPE 12  90445-12M13 HOSE (L880)  6E5-24379-00 PIPE, JOINT 4  90465-11M10 CLAMP  6E5-24379-00 PIPE, JOINT 4  90465-11M10 CLAMP  6E5-21708-10 SUB OIL TANK ASSY  6E5-21733-20 .SUB TANK, OIL (10.5L)  6E5-21770-03 .OIL TANK CAP ASSY  6E5-24319-01 .PIPE 11  90465-11M10 .CLAMP  646-24251-02 .STRAINER 1  6E5-24319-01 .PIPE, OIL  90465-11M10 .CLAMP  6E5-24319-01 .PIPE, OIL  90465-11M10 .CLAMP	PART NO.         DESCRIPTION           6E5-21750-05         OIL TANK ASSY         1           6E5-13448-00         .CAP         1           90465-13M11         .CLAMP         1           6R3-85730-03         OIL LEVEL GAUGE ASSY         1           6E5-13411-00         STRAINER, OIL         1           6E5-13414-00         GASKET, STRAINER COVER         1           90445-05M02         HOSE (L380)         1           6A0-82317-00         DAMPER, IGNITION COIL         3           624-42542-00         PIPE         3           90119-06M65         BOLT, WITH WASHER         3           64E-24323-00         PIPE 12         1           90445-12M13         HOSE (L880)         1           6E5-24379-00         PIPE, JOINT 4         1           90465-11M10         CLAMP         2           6E5-24379-00         PIPE, JOINT 4         1           90465-11M10         CLAMP         1           6E5-21708-10         SUB OIL TANK ASSY         1           6E5-21770-03         .OIL TANK CAP ASSY         1           6E5-24322-00         .PIPE 11         1           90465-11M10         .CLAMP         2           6	EPART NO. DESCRIPTION  6E5-21750-05 OIL TANK ASSY 1  6E5-13448-00 .CAP 1  90465-13M11 .CLAMP 1  6R3-85730-03 OIL LEVEL GAUGE ASSY 1  6E5-13411-00 STRAINER, OIL 1  6E5-13414-00 GASKET, STRAINER COVER 1  90445-05M02 HOSE (L380) 1  6A0-82317-00 DAMPER, IGNITION COIL 3  624-42542-00 PIPE 3  90119-06M65 BOLT, WITH WASHER 3  64E-24323-00 PIPE 12 1  90445-12M13 HOSE (L880) 1  6E5-24379-00 PIPE, JOINT 4 1  90465-11M10 CLAMP 2  6E5-24379-00 PIPE, JOINT 4 1  90465-11M10 CLAMP 1  6E5-21708-10 SUB OIL TANK ASSY 1  6E5-21708-10 SUB OIL TANK ASSY 1  6E5-21770-03 .OIL TANK CAP ASSY 1  6E5-24322-00 .PIPE 11  90465-11M10 .CLAMP 2  6E5-24319-01 .PIPE 11  90465-11M10 .CLAMP 2  6E5-24322-00 .PIPE 11  90465-11M10 .CLAMP 2  6E5-24319-01 .PIPE, OIL 1  90465-11M10 .CLAMP 2  6E5-81900-01 .OIL FEED PUMP ASSY 1	PART NO.   DESCRIPTION   GES	PART NO.   DESCRIPTION

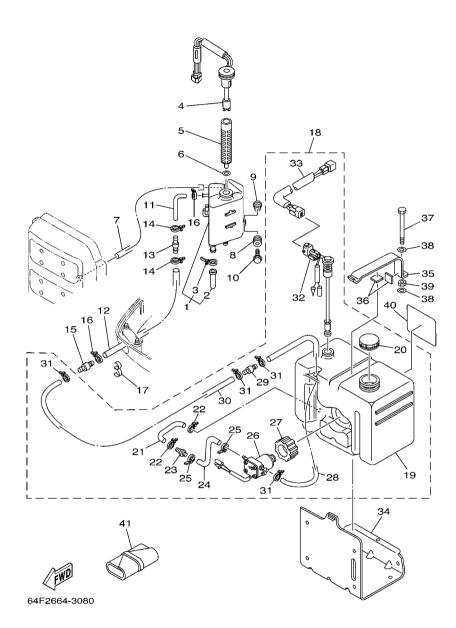


FIG. 8 OIL TANK

FIG	. 8 OIL IANK	<u> </u>				
REF.	PART NO.	DESCRIPTION	225D			REMARKS
28	6E5-24321-01	.PIPE 10	1			
29	6E5-24379-00	.PIPE, JOINT 4	1			
30	90445-11M81	.HOSE (L3000)	1			
31	90465-11M10	.CLAMP	4			
32	6E5-85720-05	.OIL LEVEL GAUGE ASSY	1			
33	6R3-85721-30	.WIRE, LEAD (3M)		- -	-	
34	6E5-21734-01-33	HOLDER, OIL SUB TANK	1			
35	6E5-21798-01-33	BRACKET, DAMPER	1			
36	6E5-21746-00	DAMPER	2			
37	97080-06100	BOLT	1			
38	92990-06600	WASHER, PLATE		- -	-	
39	95380-06600	NUT, HEXAGON	1			
40	6E5-13437-62	MARK, CAUTION	1			
41	656-W2810-02	TOOL KIT	1			
				- -	-	
				-	-	
				- -	-	

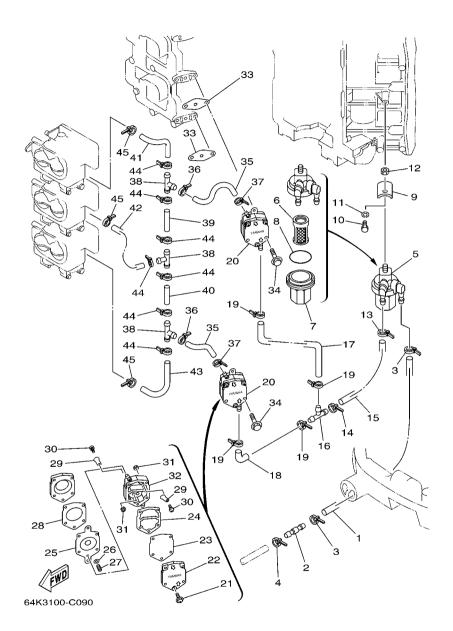


FIG. 9 FUEL

						T		
REF NO.	PART NO.	DESCRIPTION		225D				REMARKS
1	6R3-24313-01	PIPE 3 (L:880)		1				
2	6R3-24377-00	PIPE, JOINT 3		1				
3	90465-11M10	CLAMP		2				
4	90465-11M10	CLAMP		1				
5	6R3-24560-00	FILTER ASSY		1				
6	6R3-24563-00	ELEMENT, FILTER		1	. –	-	† –	
7	61N-24521-00	.CUP, FILTER		1				
8	93210-32738	.O-RING		1				
9	648-24566-02	BRACKET, FILTER		1				
10	97013-06014	BOLT		1				
11	92903–06100	WASHER, SPRING		1	-	-	<del> </del>	
12	95380-08600	NUT		1				
13	90465-11M10	CLAMP		1				
14	90465-11M10	CLAMP		1				
15	6G5-24314-00	PIPE 4		1				
16	6E5-24378-00	PIPE, JOINT 3		- <sub>-</sub>	. –	-	<del> </del>	
17	6K7-24315-00	PIPE 5		1				
18	6E5-24315-00	PIPE 5		1				
19	90465-11M10	CLAMP		4				
20	6E5-24410-03	FUEL PUMP ASSY		2				
21	6E5-24444-00	SCREW		3	. –	-	<del> </del>	
22	6E5-24413-00	.BODY 2		1				
23	6E5-24471-00	.DIAPHRAGM		1				
24	6E5-24435-00	.GASKET, BODY 2		1				
25	6E5-24411-00	.DIAPHRAGM		1				
26	648–24424–00	.SEAT, SPRING		 1	-  -	-	† –	
27	6E5-24423-00	.SPRING, DIAPHRAGM		1				

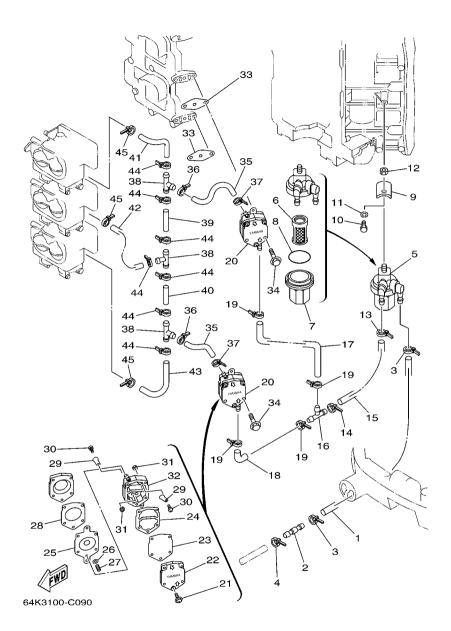


FIG. 9 FUEL

1 10	rig. 9 FOEL						
REF. NO.	PART NO.	DESCRIPTION	225D			REMARKS	
28	6E5-24434-02	.GASKET, BODY	1				
29	6A0-24421-01	.VALVE, CHECK	4				
30	6A0-14325-00	.SCREW, PAN HEAD	4				
31	95380-03600	.NUT	4				
32	6E5-24412-10	.BODY 1	1				
33	650–24431–A0	GASKET, FUEL PUMP 1	2				
34	97595-06550	BOLT, WITH WASHER	4				
35	6G5-24316-10	PIPE 6	2				
36	90465-11M10	CLAMP	2				
37	90465-11M10	CLAMP	2				
38	6E5-24378-00	PIPE, JOINT 3	3				
39	90445-13M03	HOSE (L50)	1				
40	90445-13M02	HOSE (L40)	1				
41	6K7-24317-00	PIPE 7	1				
42	6K7-24318-00	PIPE, OVERFLOW	1				
43	6K7-24319-00	PĪPĒ, ŌIL	1			<del> </del>	
44	90465-11M10	CLAMP	7				
45	90465-11M10	CLAMP	3				
						<del> </del>	
						<del> </del>	

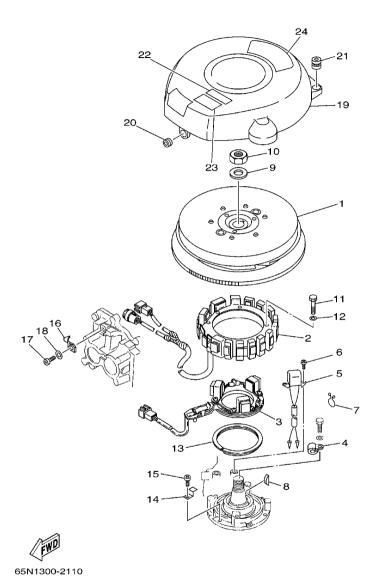
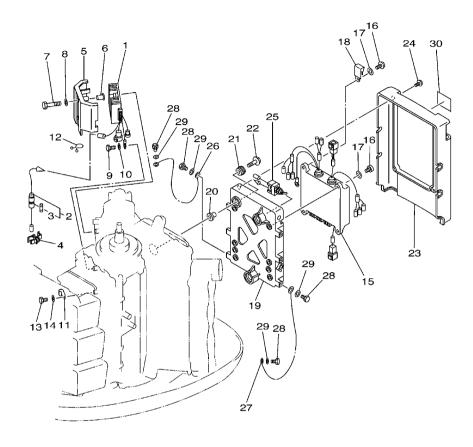


FIG. 10 GENERATOR

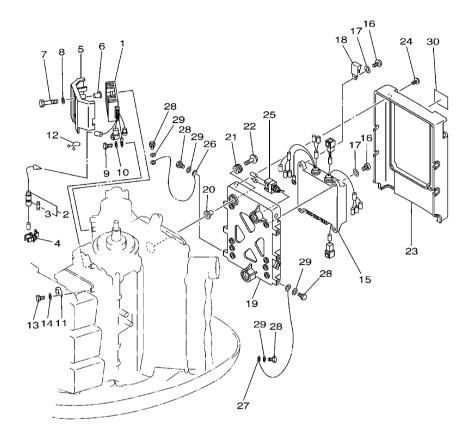
REF NO.	PART NO.	DESCRIPTION	225D			REMARKS
1	64D-85550-02	ROTOR ASSY	1			
2	6R3-85510-00	STATOR ASSY	1			
3	64D-85580-00	COIL, PULSER	1			
4	90465-06M86	CLAMP	1			
5	6R5-85895-01	CRANK POSITION SENDER	1			
6	97885–05012	SCREW, PAN HEAD			-	
7	90464-15M11	CLAMP	1			
8	90280-05015	KEY, WOODRUFF	1			
9	90201-21M18	WASHER, PLATE	1			
10	90170-20137	NUT	1			
11	97013–06070	BOLT		- -	-	
12	92903-06600	WASHER, PLATE	4			
13	688-41611-00	RETAINER, MAGNETO BASE	1			
14	688-41612-00	RETAINER, MAGNETO BASE	4			
15	97880-06018	SCREW, PAN HEAD	4			
16	6E5-81332-00	PLATE, TIMING			-	
17	97885-06010	SCREW, PAN HEAD	1			
18	92995-06600	WASHER	1			
19	64D-81337-01	COVER, FLYWHEEL	1			
20	90480-13M24	GROMMET	1			
21	663–82317–01	DAMPER, IGNITION COIL		- -	-	
22	6A1-83625-51	MARK 5	1			
23	6A1-83625-41	MARK 5	1			
24	64E-14488-00	LABEL, CAUTION	1			
				- -	-	





#### FIG. 11 ELECTRICAL 1

TIG. II ELLOIIII			
REF. NO. PART NO.	DESCRIPTION	225D	REMARKS
1 6R3-81960-10	RECTIFIER & REGULATOR ASSY	1	
2 6R3-82150-00	FUSE HOLDER ASSY	1	
3 705-82151-00	.FUSE (30A)	1	
4 6G5-82152-00	HOLDER, FUSE	1	
5 64D-81942-00	COVER	1	
6 90387–06M66	COLLAR		-
7 97013–06055	BOLT	2	
8 92903–06600	WASHER, PLATE	2	
9 97095–06012	BOLT	1	
10 92995–06600	WASHER	1	
11 90465–06M88	CLAMP	-1 -	-
12 90464–15M11	CLAMP	1	
13 97095–06012	BOLT	1	
14 92995–06600	WASHER	1	
15 64E-85540-01	C.D.I. UNIT ASSY	1	
16 97880-06020	SCREW, PAN HEAD		-
17 92990–06600	WASHER, PLATE	4	
18 90465–05M87	CLAMP	1	
19 6R3-85542-03-1S	BRACKET	1	
20 90387–06M03	COLLAR	3	
21 90480-09M12	GROMMET		
22 90119-06M61	BOLT, WITH WASHER	3	
23 64D-85537-00	COVER	1	
24 90159-06M11	SCREW, WITH WASHER	4	
25 6R3-8259E-00	SWITCH ASSY	1	
26 662-82519-00	WIRE, EARTH LEAD		-
27 6R3-82519-00	WIRE, EARTH LEAD	1	





#### FIG. 11 ELECTRICAL 1

EF. IO. PART NO. DESCRIPTION	225D	REMARKS
28 97095–06012 BOLT	5	
29 92995–06600 WASHER	5	
80 6E5-85711-60 MARK, CAUTION	1	
	-   -  -  -   -	
	-   -  -  -   -	
	-   -  -  -   -	

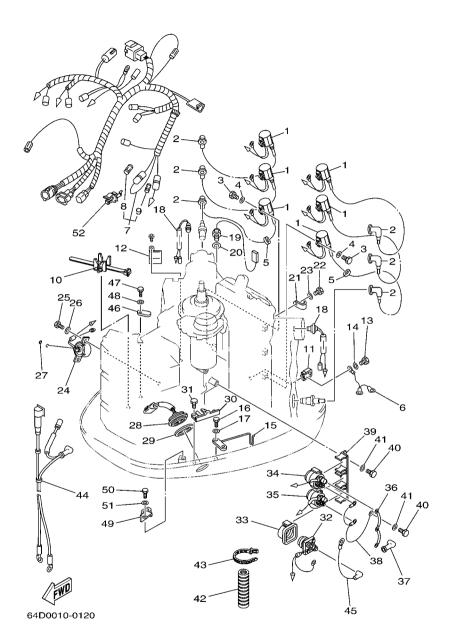


FIG. 12 ELECTRICAL 2

REF	<u> </u>							
NO.	PART NO.	DESCRIPTION		225D				REMARKS
1	6R3-85570-01	IGNITION COIL ASSY		6				
2	6E3-82370-21	PLUG CAP ASSY		6				
3	97095-06020	BOLT		6				
4	92995-06600	WASHER		6				
5	90480-25161	GROMMET		2				
6	6E5-82531-10	WIRE, LEAD	. – – – – –	1	-		† –	
7	64D-82590-00	WIRE HARNESS ASSY		1				
8	663-82151-00	.FUSE (12V-20A)		1				
9	705–82151–00	.FUSE (30A)		1				
10	688-82594-00	CLAMP		1				
11	90465-05M87	CLAMP		1	-	-	<del> </del>	
12	90465-08M89	CLAMP		1				
13	97095-06012	BOLT		1				
14	92995-06600	WASHER		1				
15	6K7-82588-00	PLATE		1				
16	97095-06020	BOLT		- 1	-	-	<del> </del>	
17	92995-06600	WASHER		1				
18	688-82560-10	THERMO SWITCH ASSY		2				
19	61A-85790-00	THERMOSENSOR ASSY		1				
20	92990-10600	WASHER, PLATE		1				
21	90465–06M86	CLAMP		1	-	-		
22	97095–06012	BOLT		1				
23	92995-06600	WASHER		1				
24	64E-86110-01	SOLENOID		1				
25	97095–06016	BOLT		2				
<u>_</u> 26	92995-06600	WASHER	. – – – – –	2	-   -	-	<del> </del>	
27	93210-03261	O-RING		1				

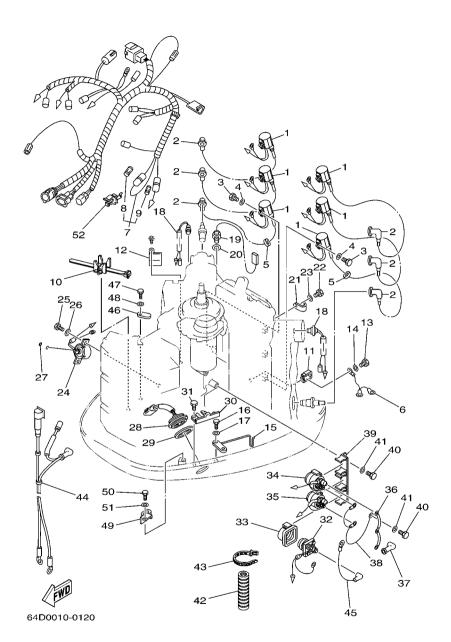


FIG. 12 ELECTRICAL 2

REF NO.	PART NO.	DESCRIPTION	225D	REMARKS
28	6R3-82563-00	TRIM & TILT SWITCH ASSY	1	
29	6E5-82587-00	GASKET	1	
30	6R3-83614-00	BRACKET	1	
31	97095-06012	BOLT	2	
32	61A-81941-00	STARTER RELAY ASSY	1	
33	689–81952–10	HOLDER, RELAY		
34	6E5-81950-00	RELAY ASSY	1	
35	6E5-8195A-00	RELAY ASSY	1	
36	6G5-87149-10	CONNECTOR	1	
37	6G5-82119-00	COVER, LEAD WIRE	2	
38	6E5-82116-00	WIRE, MINUS LEAD		
39	6G5-81948-11	BRACKET	1	
40	97095-06016	BOLT	2	
41	92995-06600	WASHER	2	
42	6E9-83557-70	TUBE	1	
4 <del>3</del>	90465–13M18	CLAMP		
44	6R3-82105-02	WIRE HARNESS	1	
45	6K7-82117-00	WIRE, LEAD	1	
46	6E5-82588-00	PLATE	1	
47	97095-06020	BOLT	1	
<u>-</u> 48	92995-06600	WASHER		
49	90465-12M25	CLAMP	1	
50	97095-06012	BOLT	1	
51	92995-06600	WASHER	1	
52	6G5-82152-00	HOLDER, FUSE	2	
_				

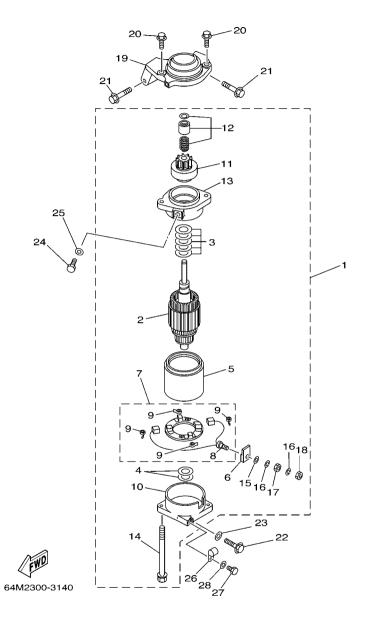


FIG. 13 STARTING MOTOR

FIG	I. IS STANTIN	G WOTON		
REF NO.	PART NO.	DESCRIPTION	225D	REMARKS
1	6N7-81800-10	STARTING MOTOR ASSY	1	
2	6N7-81850-10	.ARMATURE ASSY	1	
3	61A-81809-00	.WASHER KIT	1	
4	61A-81824-00	.WASHER 2	2	
5	6N7-81810-00	.STATOR ASSY	1	
6	6K7-8182G-10	.BUSH, TERMINAL		
7	6N7-81840-00	.BRUSH HOLDER ASSY	1	
8	6N7-81801-00	BRUSH SET	1	
9	6N7-81813-00	SPRING, BRUSH	4	
10	6N7-81820-10	.REAR BRACKET ASSY	1	
11	6N7-81807-00	.GEAR ASSY, STARTING MOTOR		
12	6N7-81857-00	.RETAINER	1	
13	6N7-81830-00	.FRONT BRACKET ASSY	1	
14	6K7-81826-10	.BOLT	2	
15	6E5-8182E-10	.WASHER	1	
16	6E5-8182F-10	.WASHER		
17	6E5-8182A-10	.NUT	1	
18	6E5-8182K-10	.NUT	1	
19	6K7-81822-00-94	BRACKET, STARTING MOTOR	1	
20	90119-08M76	BOLT, WITH WASHER	2	
21	90119–08M77	BOLT, WITH WASHER		
22	90119-08M57	BOLT, WITH WASHER	1	
23	92990-08600	WASHER, PLATE	1	
24	97095–08016	BOLT	1	
25	92995-08600	WASHER	1	
26	90465–06M86	CLAMP		
27	97095-06012	BOLT	1	

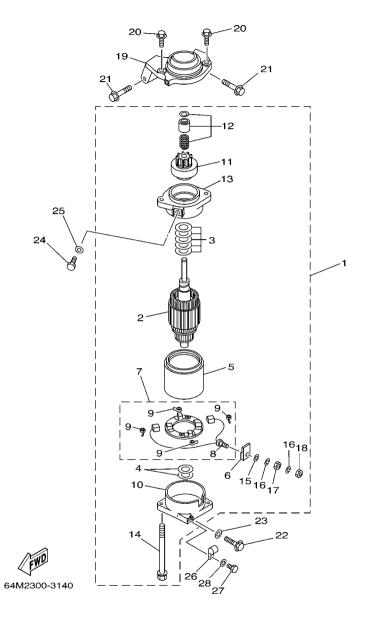


FIG. 13 STARTING MOTOR

<b>1</b> O.		DESCRIPTION		7250			REMARKS
28 92995	-06600 V	/ASHER		1			
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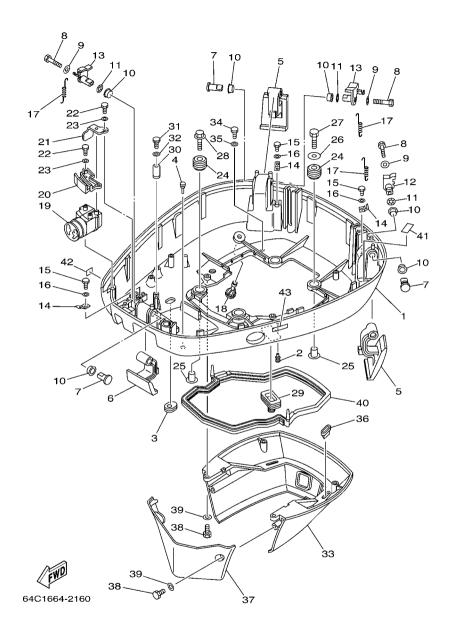
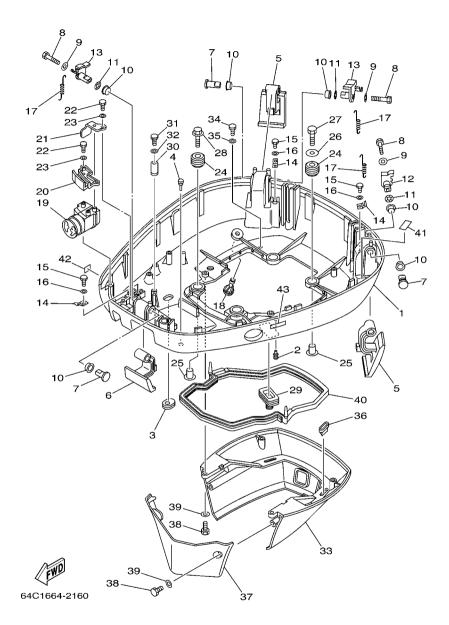


FIG. 14 BOTTOM COWLING

FIG	. 14 BOTTOW	COWLING			
REF NO.	PART NO.	DESCRIPTION	225D		REMARKS
1	64D-42711-01-8D	COWLING, BOTTOM	1		
2	90480-06M19	GROMMET	1		
3	61A-42727-00	GROMMET	1		
4	6H4-42748-00	GROMMET	1		
5	64D-42815-00-4D	LEVER, CLAMP	2		
6	64D-42816-00-4D	LEVER, CLAMP	1	- -	 † -
7	64D-42835-00	PIN, SET 1	3		
8	97095-06040	BOLT	3		
9	90201-06068	WASHER, PLATE	3		
10	90386-15M73	BUSH	6		
11	90206–15M18	WASHER, WAVE	3	- -	 † -
12	64D-42818-20	LEVER, CLAMP	1		
13	64D-42818-30	LEVER, CLAMP	2		
14	64D-43144-00	HOOK, SPRING	3		
15	97090-06012	BOLT	3		
16	92990-06600	WASHER, PLATE	3		 +-
17	90506-16M34	SPRING, TENSION	3		
18	6E5-44391-00	NIPPLE, HOSE	1		
19	64D-42725-20	GROMMET	1		
20	64D-42738-00-5B	PLATE, FITTING	1		
21	64D-42738-10-5B	PLATE, FITTING	1		 +-
22	97095–06016	BOLT	3		
23	92995-06600	WASHER	3		
24	90480-22M15	GROMMET	4		
25	90387-08M37	COLLAR	4		
26	90201–08M54	WASHER, PLATE	1	- -	 +-
27	97075-08035	BOLT	1		



#### FIG. 14 BOTTOM COWLING

1 10	. 14 BOTTOW	OOWEING					
REF NO.	PART NO.	DESCRIPTION	225D				REMARKS
28	90119-08M22	BOLT, WITH WASHER	3				
29	688-42726-10	GROMMET	1				
30	6E5-82588-00	PLATE	1				
31	97095-06020	BOLT	1				
32	92995-06600	WASHER	1				
33	6R3-42741-02-8D	APRON	1	-			
34	97095-06020	BOLT	2				
35	92995-06600	WASHER	2				
36	64D-42717-00	RUBBER, SEAL 2	2				
37	6R3-42771-01-8D	APRON	1				
38	97095–06020	BOLT	4	. –			
39	92995-06600	WASHER	4				
40	6E5-42716-10	RUBBER, SEAL 1	1				
41	6G5-42791-10	MARK 1	1				
42	6A1-28176-00	LABEL, CAUTION	1				
43	6E3-8257H-00	PLATE, MARK	- <sub>1</sub>	-			
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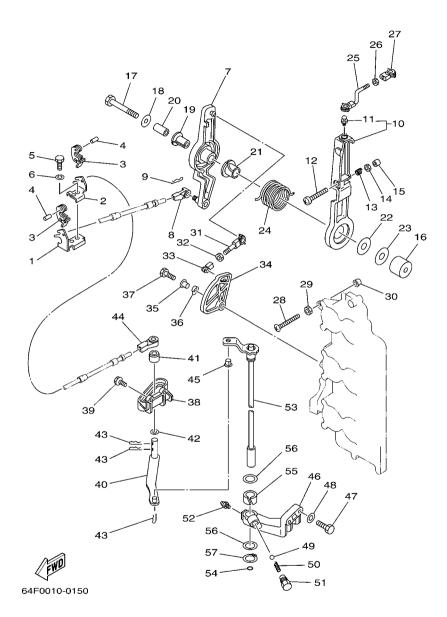


FIG. 15 CONTROL

REF.   PART NO.   DESCRIPTION   G   REMARKS		. 10 00111110	<b>-</b>				
1 640-48531-00		PART NO.	DESCRIPTION	225D		REMAR	RKS
3 6E5-48538-00 CLAMP, CABLE 2 4 91690-30012 PIN, SPRING 2 5 97095-08020 BOLT 1 6 92995-08100 WASHER 1 7 61H-41632-02-1S LEVER, MAGNETO CONTROL 1 8 6E5-48344-00 CABLE END, REMOTE CONTROL 1 10 6G5-41631-01-1S LEVER, MAGNETO CONTROL 1 11 663-85518-00 JOINT, BALL 1 12 90157-08013 SCREW, PAN HEAD 1 13 90501-16M12 SPRING, COMPRESSION 1 14 95303-06600 NUT 1 15 688-44194-00 CAP 1 16 90387-08M17 COLLAR 1 17 90101-08M14 BOLT 1 18 90201-08M23 WASHER, PLATE 1 19 90386-22M13 BUSH 1 20 90387-08M16 COLLAR 1 21 90386-22M13 BUSH 1 22 90202-12092 WASHER, PLATE 1 24 90508-29M12 SPRING, TORSION 1 25 6G5-41636-01 ROD, MAGNETO CONTROL 1 26 95380-05600 NUT 1	1	64D-48531-00	BRACKET, REMOTE CONTROL 1				
4 91690-30012 PIN, SPRING 5 97095-08020 BOLT 1 6 92995-08100 WASHER 7 61H-41632-02-1\$ LEVER, MAGNETO CONTROL 1 8 6E5-48344-00 CABLE END, REMOTE CONTROL 1 10 6G5-41631-01-1\$ LEVER, MAGNETO CONTROL 1 1 663-85518-00 JOINT, BALL 1 90157-06013 SCREW, PAN HEAD 1 1 1 95303-06600 NUT 1 99303-06600 NUT 1 1 6 90387-08M17 COLLAR 1 90101-08M14 BOLT 1 90388-12089 BUSH 1 90388-12089 BUSH 2 90202-12092 WASHER, PLATE 1 90308-29M12 SPRING, TORSION 1 1 2 90508-29M12 SPRING, TORSION 1 1 2 95380-05600 NUT	2	64D-48532-00	BRACKET, REMOTE CONTROL 2	1			
5       97095–08020       BOLT       1         6       9295–08100       WASHER       1         7       61H–41632–02–1S       LEVER, MAGNETO CONTROL       1         8       6E5–48344–00       CABLE END, REMOTE CONTROL       1         9       90468–18008       CLIP       1         10       6G5–41631–01–1S       LEVER, MAGNETO CONTROL       1         11       663–85518–00       JOINT, BALL       1         12       90157–06013       SCREW, PAN HEAD       1         13       90501–16M12       SPRING, COMPRESSION       1         14       95303–06600       NUT       1         15       688–44194–00       CAP       1         16       90387–08M17       COLLAR       1         17       90101–08M14       BOLT       1         18       90201–08M23       WASHER, PLATE       1         20       90386–12089       BUSH       1         21       90386–22M13       BUSH       1         22       90202–12092       WASHER, PLATE       1         23       90201–08M13       WASHER, PLATE       1         24       90508–29M12       SPRING, TORSION       <	3	6E5-48538-00	CLAMP, CABLE	2			
6 92995-08100 WASHER 7 61H-41632-02-1S LEVER, MAGNETO CONTROL 8 6E5-48344-00 CABLE END, REMOTE CONTROL 1 1 9 90468-18008 CLIP 10 6G5-41631-01-1S LEVER, MAGNETO CONTROL 11 663-85518-00 JOINT, BALL 12 90157-06013 SCREW, PAN HEAD 13 90501-16M12 SPRING, COMPRESSION 14 95303-06600 NUT 15 688-44194-00 CAP 16 90387-08M17 COLLAR 17 90101-08M14 BOLT 18 90201-08M23 WASHER, PLATE 19 90386-12089 BUSH 10 90387-08M16 COLLAR 11 12 90386-22M13 BUSH 11 22 90202-12092 WASHER, PLATE 11 903086-29M12 SPRING, TORSION 11 12 90508-29M12 SPRING, TORSION 11 12 15 6G5-41636-01 ROD, MAGNETO CONTROL 11 15 665-41636-01 ROD, MAGNETO CONTROL 12 15 665-41636-01 ROD, MAGNETO CONTROL 12 15 665-41636-01 ROD, MAGNETO CONTROL 12 15 665-41636-01 ROD, MAGNETO CONTROL	4	91690–30012	PIN, SPRING	2			
7 61H-41632-02-1S LEVER, MAGNETO CONTROL 8 6E5-48344-00 CABLE END, REMOTE CONTROL 1 1 9 90468-18008 CLIP 10 6G5-41631-01-1S LEVER, MAGNETO CONTROL 11 663-85518-00 .JOINT, BALL 12 90157-06013 SCREW, PAN HEAD 13 90501-16M12 SPRING, COMPRESSION 14 95303-06600 NUT 15 688-44194-00 CAP 16 90387-08M17 COLLAR 17 90101-08M14 BOLT 18 90201-08M23 WASHER, PLATE 19 90386-12089 BUSH 10 90387-08M16 COLLAR 11 12 90386-22M13 BUSH 11 22 90202-12092 WASHER, PLATE 11 12 90368-29M12 SPRING, TORSION 11 12 90508-29M12 SPRING, TORSION 11 12 90508-29M12 SPRING, TORSION 11 12 90508-29M12 SPRING, TORSION 11 12 95380-05600 NUT 11 12 95380-05600 NUT 11 12 95380-05600 NUT 11 12 12 95380-05600 NUT	5	97095-08020	BOLT	1			
8 6E5-48344-00 CABLE END, REMOTE CONTROL 1 9 90468-18008 CLIP 1 10 6G5-41631-01-1S LEVER, MAGNETO CONTROL 1 11 663-85518-00 JOINT, BALL 1 12 90157-06013 SCREW, PAN HEAD 1 13 90501-16M12 SPRING, COMPRESSION 1 14 95303-06600 NUT 1 15 688-44194-00 CAP 1 16 90387-08M17 COLLAR 1 17 90101-08M14 BOLT 1 18 90201-08M23 WASHER, PLATE 1 19 90386-12089 BUSH 1 20 90387-08M16 COLLAR 1 21 90386-22M13 BUSH 1 22 90202-12092 WASHER, PLATE 1 23 90201-08M13 WASHER, PLATE 1 24 90508-29M12 SPRING, TORSION 1 25 6G5-41636-01 ROD, MAGNETO CONTROL 1 26 95380-05600 NUT 1	6	92995–08100	WASHER			+-	
9 90468–18008 CLIP 1 10 6G5–41631–01–1S LEVER, MAGNETO CONTROL 1 11 663–85518–00 JOINT, BALL 1 12 90157–06013 SCREW, PAN HEAD 1 13 90501–16M12 SPRING, COMPRESSION 1 14 95303–06600 NUT 1 15 688–44194–00 CAP 1 16 90387–08M17 COLLAR 1 17 90101–08M14 BOLT 1 18 90201–08M23 WASHER, PLATE 1 19 90386–12089 BUSH 1 20 90387–08M16 COLLAR 1 21 90386–22M13 BŪSH 1 22 90202–12092 WASHER, PLATE 1 23 90201–08M13 WASHER, PLATE 1 24 90508–29M12 SPRING, TORSION 1 26 95380–05600 NŪT 1 1 1	7	61H-41632-02-1S	LEVER, MAGNETO CONTROL	1			
10 6G5-41631-01-1S LEVER, MAGNETO CONTROL 1 11 663-85518-00	8	6E5-48344-00	CABLE END, REMOTE CONTROL	1			
11 663-85518-00	9	90468-18008	CLIP	1			
12 90157-06013 SCREW, PAN HEAD 1 13 90501-16M12 SPRING, COMPRESSION 1 14 95303-06600 NUT 1 15 688-44194-00 CAP 1 16 90387-08M17 COLLAR 1 17 90101-08M14 BOLT 1 18 90201-08M23 WASHER, PLATE 1 19 90386-12089 BUSH 1 20 90387-08M16 COLLAR 1 21 90386-22M13 BÜSH 1 22 90202-12092 WASHER, PLATE 1 23 90201-08M13 WASHER, PLATE 1 24 90508-29M12 SPRING, TORSION 1 25 6G5-41636-01 ROD, MAGNETO CONTROL 1 26 95380-05600 NUT 1	10	6G5-41631-01-1S	LEVER, MAGNETO CONTROL	1			
13 90501–16M12 SPRING, COMPRESSION 1 14 95303–06600 NUT 1 15 688–44194–00 CAP 1 16 90387–08M17 COLLAR 1 17 90101–08M14 BOLT 1 18 90201–08M23 WASHER, PLATE 1 19 90386–12089 BUSH 1 20 90387–08M16 COLLAR 1 21 90386–22M13 BUSH 1 22 90202–12092 WASHER, PLATE 1 23 90201–08M13 WASHER, PLATE 1 24 90508–29M12 SPRING, TORSION 1 25 6G5–41636–01 ROD, MAGNETO CONTROL 1 26 95380–05600 NUT 1	11	663–85518–00	.JOINT, BALL		-  -  -	+-	
14       95303-06600       NUT       1         15       688-44194-00       CAP       1         16       90387-08M17       COLLAR       1         17       90101-08M14       BOLT       1         18       90201-08M23       WASHER, PLATE       1         19       90386-12089       BUSH       1         20       90387-08M16       COLLAR       1         21       90386-22M13       BUSH       1         22       90202-12092       WASHER, PLATE       1         23       90201-08M13       WASHER, PLATE       1         24       90508-29M12       SPRING, TORSION       1         25       6G5-41636-01       ROD, MAGNETO CONTROL       1         26       95380-05600       NUT       1	12	90157–06013	SCREW, PAN HEAD	1			
15 688-44194-00 CAP 1 16 90387-08M17 COLLAR 17 90101-08M14 BOLT 1 18 90201-08M23 WASHER, PLATE 1 19 90386-12089 BUSH 1 20 90387-08M16 COLLAR 1 21 90386-22M13 BUSH 1 22 90202-12092 WASHER, PLATE 1 23 90201-08M13 WASHER, PLATE 1 24 90508-29M12 SPRING, TORSION 1 25 6G5-41636-01 ROD, MAGNETO CONTROL 1 26 95380-05600 NUT 1	13	90501-16M12	SPRING, COMPRESSION	1			
16 90387-08M17 COLLAR 17 90101-08M14 BOLT 18 90201-08M23 WASHER, PLATE 19 90386-12089 BUSH 1 20 90387-08M16 COLLAR 21 90386-22M13 BUSH 22 90202-12092 WASHER, PLATE 11 23 90201-08M13 WASHER, PLATE 1 1 24 90508-29M12 SPRING, TORSION 1 1 25 6G5-41636-01 ROD, MAGNETO CONTROL 1 1 26 95380-05600 NUT	14	95303-06600	NUT	1			
17 90101-08M14 BOLT 1 18 90201-08M23 WASHER, PLATE 1 19 90386-12089 BUSH 1 20 90387-08M16 COLLAR 1 21 90386-22M13 BUSH 1 22 90202-12092 WASHER, PLATE 1 23 90201-08M13 WASHER, PLATE 1 24 90508-29M12 SPRING, TORSION 1 25 6G5-41636-01 ROD, MAGNETO CONTROL 1 26 95380-05600 NUT 1	15	688–44194–00	CAP	1			
18 90201–08M23 WASHER, PLATE 1 19 90386–12089 BUSH 1 20 90387–08M16 COLLAR 1 21 90386–22M13 BUSH 1 22 90202–12092 WASHER, PLATE 1 23 90201–08M13 WASHER, PLATE 1 24 90508–29M12 SPRING, TORSION 1 25 6G5–41636–01 ROD, MAGNETO CONTROL 1 26 95380–05600 NUT 1	16	90387–08M17	COLLAR			+-	
19 90386–12089 BUSH 1 20 90387–08M16 COLLAR 1 21 90386–22M13 BUSH 1 22 90202–12092 WASHER, PLATE 1 23 90201–08M13 WASHER, PLATE 1 24 90508–29M12 SPRING, TORSION 1 25 6G5–41636–01 ROD, MAGNETO CONTROL 1 26 95380–05600 NUT 1	17	90101-08M14	BOLT	1			
20 90387-08M16 COLLAR 1 21 90386-22M13 BUSH 1 22 90202-12092 WASHER, PLATE 1 23 90201-08M13 WASHER, PLATE 1 24 90508-29M12 SPRING, TORSION 1 25 6G5-41636-01 ROD, MAGNETO CONTROL 1 26 95380-05600 NUT 1	18	90201-08M23	WASHER, PLATE	1			
21 90386–22M13 BUSH 1 1 1 2 2 90202–12092 WASHER, PLATE 1 1 2 90201–08M13 WASHER, PLATE 1 1 2 90508–29M12 SPRING, TORSION 1 1 2 6 665–41636–01 ROD, MAGNETO CONTROL 1 1 2 6 95380–05600 NUT 1 1	19	90386–12089	BUSH	1			
22 90202–12092 WASHER, PLATE 1 23 90201–08M13 WASHER, PLATE 1 24 90508–29M12 SPRING, TORSION 1 25 6G5–41636–01 ROD, MAGNETO CONTROL 1 26 95380–05600 NUT 1	20	90387-08M16	COLLAR	1			
23 90201-08M13 WASHER, PLATE 1 24 90508-29M12 SPRING, TORSION 1 25 6G5-41636-01 ROD, MAGNETO CONTROL 1 26 95380-05600 NUT 1	21	90386–22M13	BUSH			+-	
24 90508–29M12 SPRING, TORSION 1 1 25 6G5–41636–01 ROD, MAGNETO CONTROL 1 1 26 95380–05600 NUT 1 1	22	90202-12092	WASHER, PLATE	1			
25 6G5-41636-01 ROD, MAGNETO CONTROL 1 1 26 95380-05600 NUT	23	90201-08M13	WASHER, PLATE	1			
26 95380-05600 - NUT	24	90508-29M12	SPRING, TORSION	1			
	25	6G5-41636-01	ROD, MAGNETO CONTROL	1			
27 662–41237–01 JOINT, LINK	26	95380-05600	NUT		-   -   -	+-	
	27	662-41237-01	JOINT, LINK	1			

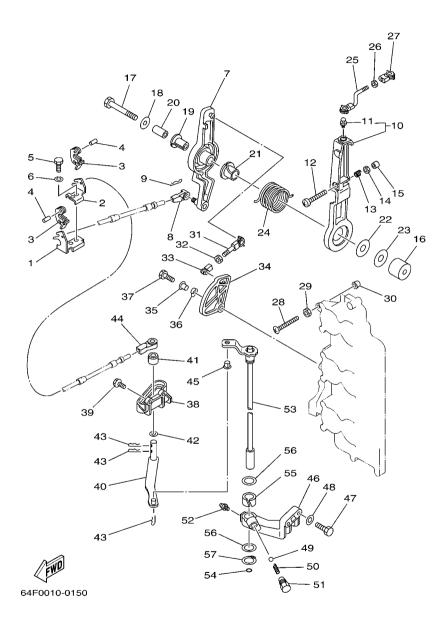


FIG. 15 CONTROL

		_			_		
REF NO.	PART NO.	DESCRIPTION	225D				REMARKS
28	90157-06M07	SCREW, PAN HEAD	1				
29	95303-06600	NUT	1				
30	688–44194–00	CAP	1				
31	682-41237-50	JOINT, LINK	1				
32	95380-05600	NUT	1				
33	662-41237-01	JOINT, LINK	1	-  -	1-	† –	
34	61H-41213-00	CAM, ACCEL.	1				
35	90387-06M29	COLLAR	1				
36	90206-10M04	WASHER, WAVE	1				
37	97095-06025	BOLT	1				
38	6E5-44117-00-1S	BRACKET	1	-  -	1-	-	
39	90119-06MA2	BOLT, WITH WASHER	2				
40	68F-44121-00	LEVER, SHIFT ROD	1				
41	6E5-44122-00	BUSHING, SHIFT ROD LEVER	1				
42	90202-08M20	WASHER, PLATE	1				
43	90468–18008	-CLIP	3	-  -	-	<del> </del>	
44	6E5-48344-00	CABLE END, REMOTE CONTROL	1				
45	90386-06M12	BUSH	1				
46	6E5-44118-01-94	BRACKET	1				
47	97013-08030	BOLT	2				
48	92903-08600	WASHER, PLATE		-  -	-	<del> </del>	
49	93501-04M02	BALL	1				
50	90501-12082	SPRING, COMPRESSION	1				
51	648-42715-00	BUSHING	1				
52	93700-06M03	NIPPLE, GREASE	1				
53	6E5-44120-03	HANDLE GEAR SHIFT ASSY	1		-	<del> </del>	
54	93210-09165	O-RING	1				

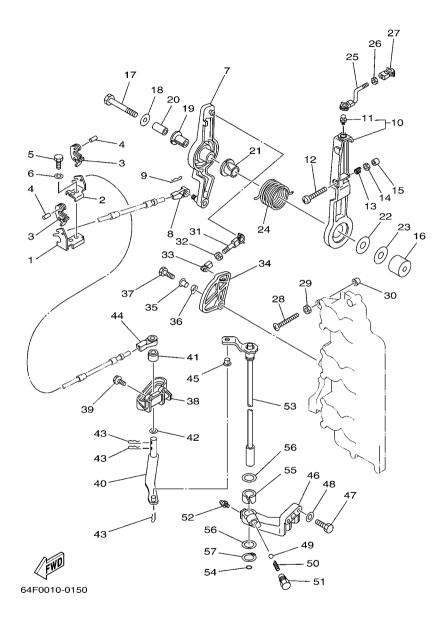


FIG. 15 CONTROL

REF NO.	PART NO.	DESCRIPTION	225D				REMARKS
	90386-16M66	BUSH	1				
56	90202-16061	WASHER, PLATE	2				
57	93410-16006	CIRCLIP	1				
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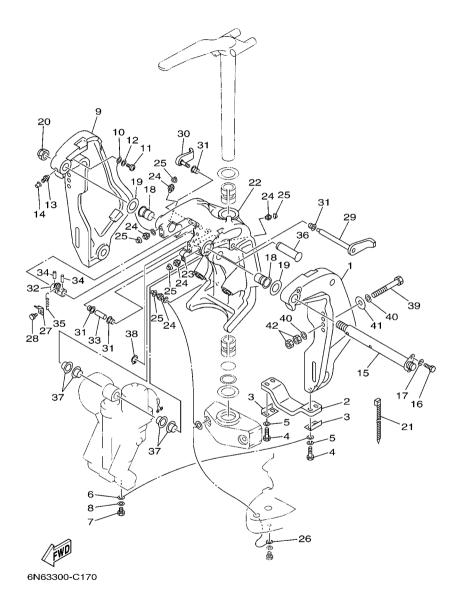


FIG. 16 BRACKET 1

FIG	. 10 BRACKE	1 1				
REF NO.	PART NO.	DESCRIPTION	225D			REMARKS
1	64E-43111-02-8D	BRACKET, CLAMP	1			
2	6G5-45251-02	ANODE	1			
3	6G5-44526-00	PLATE	2			
4	97095-06030	BOLT	4			
5	92995-06100	WASHER, SPRING	4			
6	6E5-82148-00	WIRE, LEAD 4	1	- -	† –	
7	97095-06010	BOLT	1			
8	92995-06600	WASHER	1			
9	64E-43112-02-8D	BRACKET, CLAMP	1			
10	6E5-82148-00	WIRE, LEAD 4	1			
11	97880-06012	SCREW, PAN HEAD	1	- -	<del> </del> -	
12	92990-06600	WASHER, PLATE	1			
13	93700-06M03	NIPPLE, GREASE	1			
14	663-45119-00	CAP, GREASE NIPPLE	1			AP
15	64E-43131-01	BOLT, CLAMP BRACKET	1			
1 <u>6</u>	97095–08020	BOLT	1	- -	† -	
17	92995-08100	WASHER	1			
18	90386-25M31	BUSH	2			
19	90201-26M59	WASHER, PLATE	2			
20	90185-22M11	NUT, SELF-LOCKING	1			
21	90465–11M10	CLAMP	1	- -	† -	
22	64E-43311-10-8D	BRACKET, SWIVEL 1	1			L
23	90465-08M63	CLAMP	1			
24	93700-06M03	NIPPLE, GREASE	5			
25	663-45119-00	CAP, GREASE NIPPLE	5			AP
26	6E5-82147-00	WIRE, LEAD 4	1	- -	† -	
27	6G5-43144-00	HOOK, SPRING	1			

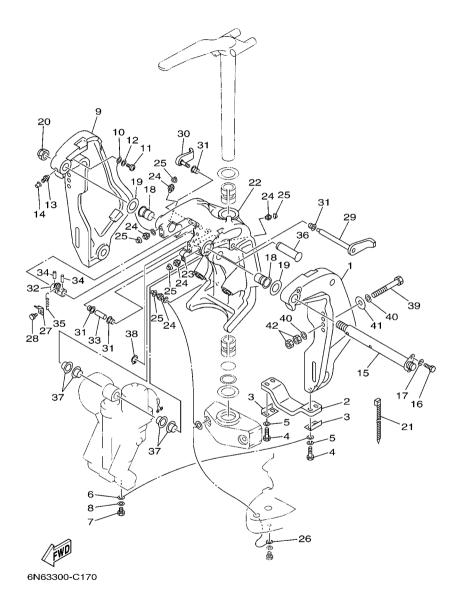


FIG. 16 BRACKET 1

FIG	. 16 BRACKE	Т 1					
REF	PART NO.	DESCRIPTION	225D				REMARKS
28	97095–06010	BOLT	1				
29	6G5-43181-02	LEVER, TILT STOP	1				
30	6G5-43185-02	LEVER, TILT STOP	1				
31	90386-10M16	BUSH	4				
32	6G5-43148-10	COLLAR, DISTANCE	1				
33	90387–10M05	COLLAR	1			- + -	
34	91690-30020	PIN, SPRING	2				
35	90506–20011	SPRING, TENSION	1				
36	64E-43126-00	PIN, UPPER SHOCK MOUNT	1				
37	90386-22M98	BUSH	4				
38	93410–22M11	CIRCLIP	1		-	- + -	
39	90101-12M03	BOLT (L:115MM)	4				
40	90201-13M01	WASHER, PLATE	8				
41	90201-12M05	WASHER, PLATE	4				
42	95380-12600	NUT	8				
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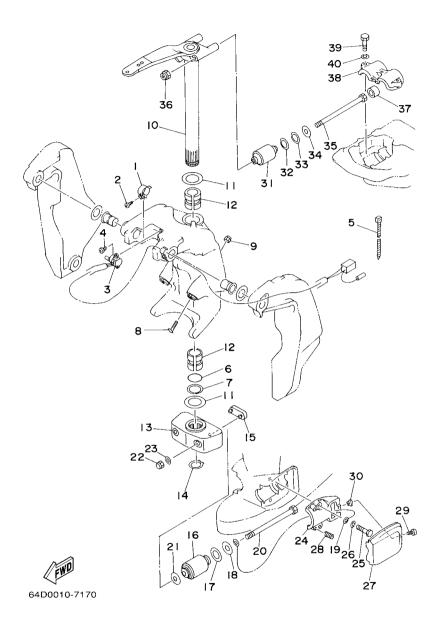


FIG. 17 BRACKET 2

1 10	. II BRACKE	1 <b>6</b>			
REF NO.	PART NO.	DESCRIPTION	225D		REMARKS
1	64E-43139-02	CAM, TRIM SENDER	1		
2	97780-60525	SCREW, TAPPING	1		
3	64E-83672-02	TRIM SENDER	1		
4	97885–06016	SCREW, PAN HEAD	2		
5	90465-11M10	CLAMP	3		
6	93210–37MH7	O-RING	1	1- -	 
7	90202-40M47	WASHER, PLATE	1		
8	61A-43376-00	BOLT, THRUST RECEIVER	2		
9	95780-10300	NUT, FLANGE	2		
10	6E5-42510-A1-8D	STEERING BRACKET ASSY	1		L
11	90201–38M60	WASHER, PLATE	2	1 -	 
12	90386-38M32	BUSH	2		
13	6G5-44551-01-8D	HOUSING, LOWER MOUNT RUBBER	1		
14	93410-37M04	CIRCLIP	1		
15	6E5-44575-00	DAMPER, LOWER MOUNT RUBBER	1		
16	6G5-44555-00-94	MOUNT DAMPER, LOWER SIDE	2	<del> </del>	  -
17	90202-32M19	WASHER, PLATE	2		
18	90201-16M55	WASHER, PLATE	2		
19	6E5-82149-00	WIRE, LEAD 3	1		
20	90109-14M34	BOLT	2		
21	90201–15M58	WASHER, PLATE	2	- -	  -
22	95380–14800	NUT	2		
23	92995–14600	WASHER	2		
24	6E5-44552-01-94	HOUSING, LOWER MOUNT RUBBER	2		
25	97095–10045	BOLT	4		
26	92995–10100	WASHER	4	- -	  -
27	6E5-44553-01-8D	COVER, LOWER MOUNT	2		

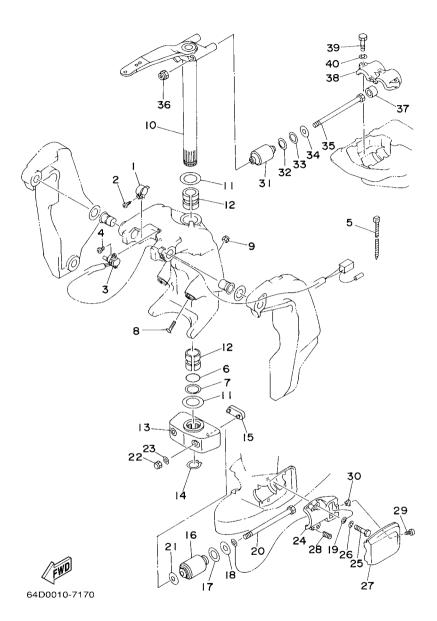


FIG. 17 BRACKET 2

FIG	. 17 BRACKE	1 2				
REF.	PART NO.	DESCRIPTION	225D			REMARKS
28	90501-16M28	SPRING, COMPRESSION	4			
29	97885-06016	SCREW, PAN HEAD	2			
30	90179-06066	NUT	2			
31	6G5-44514-00-94	MOUNT DAMPER, UPPER SIDE	2			
32	90201-26M57	WASHER, PLATE	2			
33	90202–26M18	WASHER, PLATE	2	-	-	
34	90201-14M56	WASHER, PLATE	2			
35	90109-12M37	BOLT	2			
36	90185-12M12	NUT, SELF-LOCKING	2			
37	663-44575-00	DAMPER, LOWER MOUNT RUBBER	2			
38	6E5-44511-00-5B	COVER, UPPER MOUNT	1	-	-	
39	97095–10045	BOLT	3			
40	92995–10100	WASHER	3			
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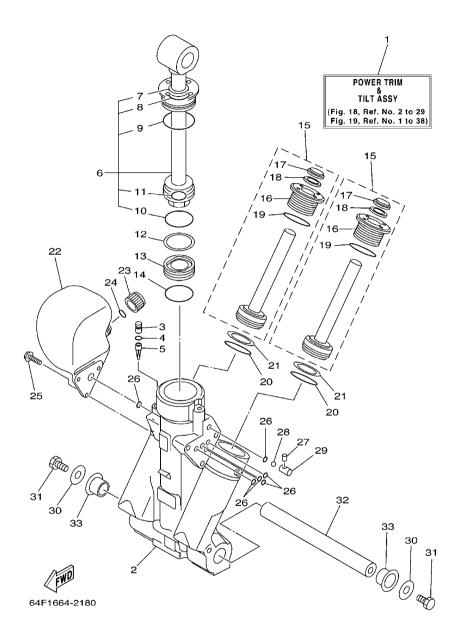


FIG. 18 POWER TRIM & TILT ASSY 1

REF. NO.	PART NO.	DESCRIPTION	225D				REMARKS
1	64E-43800-02-4D	POWER TRIM & TILT ASSY	1				
2	64E-43825-01	HOUSING, TRIM & TILT	1				
3	64E-4388J-00	PLUG 2	1				
4	93210-10M74	O-RING	1				
5	64E-43817-00	FILTER 2	1				
6	64E-43810-00	TILT PISTON SUB ASSY	1	-		- † -	-
7	64E-43898-00	.SEAL ,DUST 2	1				
8	64E-43867-00	.O-RING	1				
9	64E-43866-00	.O-RING	1				
10	6E5-43862-00	.O-RING	1				
11	64E-43883-00	.O-RING	1	-		- † -	-
12	6E5-43872-00	RING, BACK UP	1				
13	6E5-43814-02	PISTON, FREE	1				
14	6E5-43862-00	O-RING	1				
15	64E-43820-00	TRIM PISTON SUB ASSY	2				
16	64E-43821-00	.SCREW, TRIM CYLINDER END	1	-		- + -	-
17	64E-43822-00	.SEAL, TRIM DUST	1				
18	64E-4384J-00	.SEAL, TRIM DOWN	1				
19	6G5-43864-00	.O-RING	1				
20	6E5-43864-00	O-RING	2				
21	6E5-43874-01	RING, BACK UP	2	-		- + -	-
22	64E-43828-00	BODY, RESERVOIR	1				
23	64E-43829-00	PLUG, RESERVOIR	1				
24	64E-43897-00	O-RING	1				
25	64E-4388E-00	BOLT ,SCREW (L:14MM)	3				
26	64E-43869-00	O-RING	-  - <sub>-</sub>	-	L _	- + -	-
27	64E-4381G-00	PIN	1				

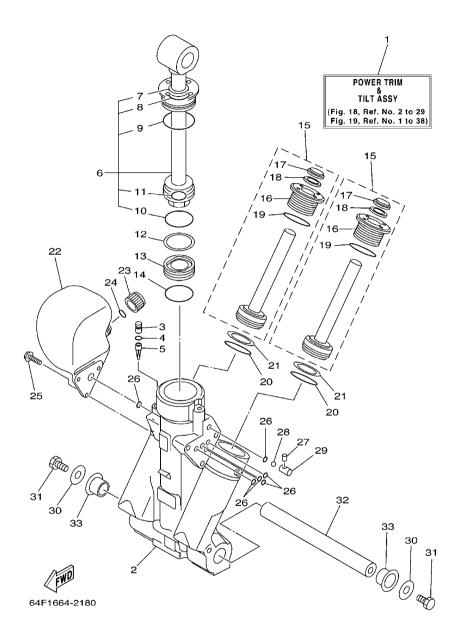


FIG. 18 POWER TRIM & TILT ASSY 1

REF NO.	PART NO.	DESCRIPTION	225D				REMARKS
	6E5-43858-00	BALL	1				
29	64E-4382G-00	VALVE, SEAT	1				
30	90201-08M14	WASHER, PLATE	2				
31	97080-08016	BOLT	2				
32	64E-43818-01	PIN, LOWER SHOCK MOUNT	1				
33	90386–22M98	BUSH	2			- † -	-
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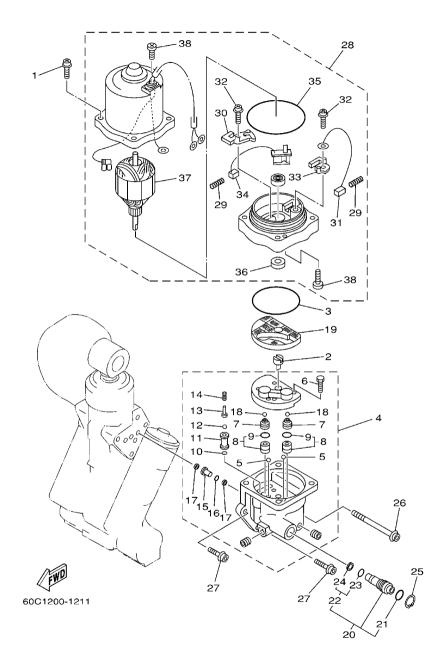


FIG. 19 POWER TRIM & TILT ASSY 2

D==	•		1				
REF NO.	PART NO.	DESCRIPTION	225D				REMARKS
1	64E-4388E-10	BOLT ,SCREW (L:34.7MM)	4				
2	64E-43831-00	CONNECTOR, SHAFT	1				
3	64E-43868-00	O-RING	1				
4	64E-43830-00	GEAR PUMP ASSY	1				
5	72X-43858-00	.BALL	2				
6	64E-43843-00	.SCREW, VALVE LOCK	4		-	- †	-
7	64E-43841-00	.PISTON, SHUTTLE	2				
8	64E-43802-00	.VALVE SUB ASSY	2				
9	6E5-43896-00	O-RING	1				
10	6G5-43863-00	.O-RING	1				
11	64E-43851-00	.SEAT, RELIEF VALVE	1	-	-	- †	-
12	64E-43858-00	.BALL	1				
13	64E-43859-00	.PIN, VALVE SUPPORT	1				
14	64E-43855-00	.SPRING, UP RELIEF	1				
15	64E-43850-00	.VALVE SUB ASSY	1				
16	64E-43865-00		1			- †	-
17	64E-43816-00	.FILTER 1	2				
18	64E-43858-00	.BALL	2				
19	64E-43817-10	FILTER 2	1				
20	64E-43860-00	MANUAL VALVE SUB-ASSY	1				
21	72X-85075-L0	.o-RING	1			- †	-
22	64E-43827-00	.RING SET	1				
23	64E-4387A-00	O-RING	1				
24	64E-43873-00	RING, BACK UP	1				
25	64E-43875-00	RING, SNAP	1				
<u>_</u> 26	64E-43879-10	SCREW, WITH WASHER	1	-	-	-	-
27	64E-43879-00	SCREW, WITH WASHER	2				

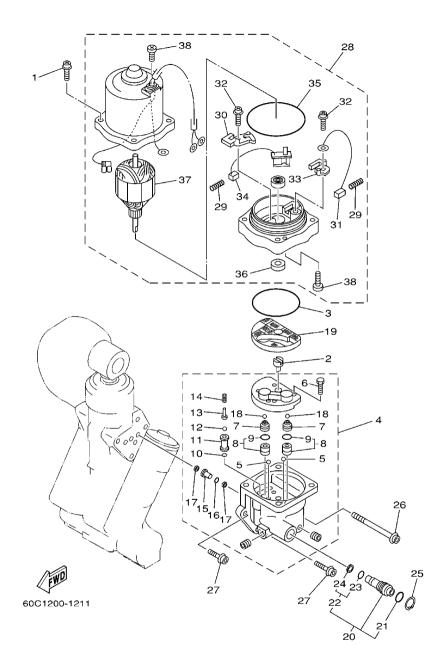
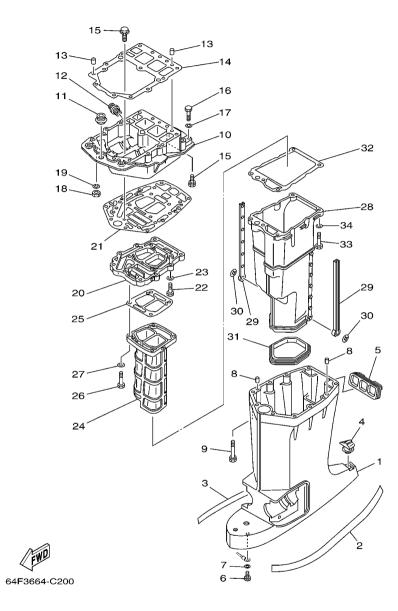


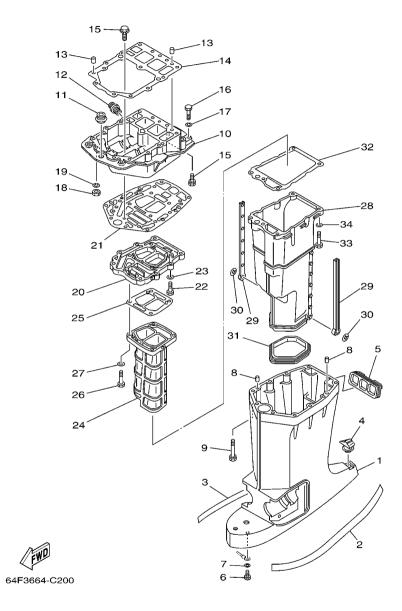
FIG. 19 POWER TRIM & TILT ASSY 2

REF NO.	PART NO.	DESCRIPTION		225D			REMARKS
	64E-43880-01	MOTOR ASSY		1			
29	6H1-4386K-10	.SPRING, BRUSH		2			
30	64E-4380J-00	.HOLDER, BRUSH		1			
31	64E-43891-00	.BRUSH 1		1			
32	97607–04310	.SCREW,WITH WASHER		2			
33	64E-4380F-00	.HOLDER, BRUSH 2		1	-		 
34	64E-43892-00	.BRUSH 2		1			
35	6G5-43865-00	.O-RING		1			
36	93102-08M43	.OIL SEAL		1			
37	64E-43805-00	.ARMATURE ASSY		1			
38	64E-43843-10	.SCREW, VALVE LOCK		3	-	-	 
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# FIG. 20 UPPER CASING

	. 20 011 211 0					
REF NO.	PART NO.	DESCRIPTION	225D			REMARKS
1	6E5-45111-02-8D	CASING, UPPER	1			L
2	6R3-42791-41	MARK 1	1			
3	6R3-42792-41	MARK	1			
4	6E5-45155-00	CAP	1			
5	6E5-42769-00	SEAL, RUBBER	1			
6	97095–06010	BOLT		1-1		<del>                                     </del>
7	92995-06600	WASHER	1			
8	93608-12M05	PIN, DOWEL	2	2		
9	90119-08027	BOLT, WITH WASHER	6	6		
10	6G5-41137-02-94	GUIDE, EXHAUST	1			
11	6E5-42724-00	GROMMET	- 1	<del>  -  </del>		<del>  -   </del>
12	6G5-12581-00	JOINT, HOSE 1	1			
13	93608-12M05	PIN, DOWEL	2	2		
14	68F-45113-00	GASKET, UPPER CASING	1			
15	90119-08M79	BOLT, WITH WASHER	6	5		
16	97095–08045	BOLT	- 2	-	-  -	+-
17	92995-08100	WASHER	2	2		
18	95380-08700	NUT	2	2		
19	92995-08100	WASHER	2	2		
20	6G5-41131-01-5B	MANIFOLD, EXT. 1	1			
21	6G5-45114-A1	GASKET, UPPER CASING		1-1		+-
22	97095-08030	BOLT	4	1		
23	92995-08600	WASHER	4			
24	64D-41132-00-5B	MANIFOLD, EXHAUST	1			
25	6G5-41134-A1	GASKET, EXHAUST MANIFOLD	1			
26	97095–08045	BOLT		-	-  -	<del>  -  </del>
27	92995-08600	WASHER	4			



# FIG. 20 UPPER CASING

REF.	PART NO.	DESCRIPTION		225D				REMARKS
28	6E5-14711-01-5B	MUFFLER 1		1				
29	6E5-14737-00	DAMPER, MUFFLER		2				
30	90183-05M02	NUT, SPRING		2				
31	6E5-45123-00	GASKET, MUFFLER		1				
32	6E5-41135-A0	GASKET, EXHAUST MANIFOLD		1				
33	97095–08045	BOLT	. – – – –  -	5	-   -			
34	92995-08600	WASHER		5				
		. – – – – – – – – – – – –	. – – – –  -	- 4				
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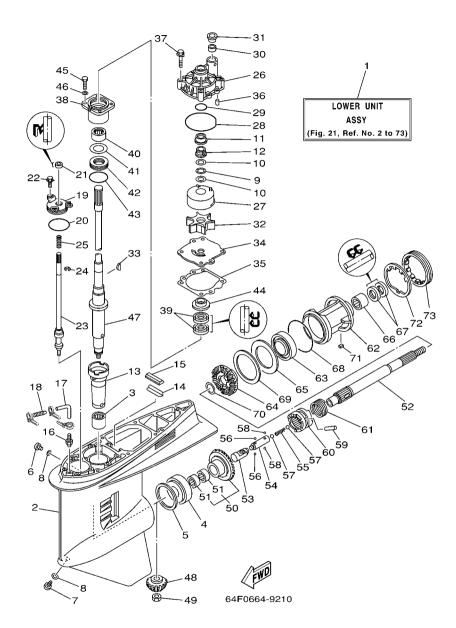


FIG. 21 LOWER CASING & DRIVE 1

1 10	I. ZI LOWEN	CASING & DRIVE I					
REF NO.	PART NO.	DESCRIPTION	225D				REMARKS
1	64F-45300-02-8D	LOWER UNIT ASSY	1				L
2	6J9-45301-05-8D	CASING, LOWER	1				
3	93311–928U5	BEARING	1				
4	93332-000V3	BEARING	1				
5	6G5-45567-01-10	SHIM (T:0.10MM)	1				UR
	6G5-45567-01-12	SHIM (T:0.12MM)	1	1 -		<del> </del>	UR
	6G5-45567-01-15	SHIM (T:0.15MM)	1				UR
	6G5-45567-01-18	SHIM (T:0.18MM)	1				UR
	6G5-45567-01-30	SHIM (T:0.30MM)	1				UR
	6G5-45567-01-40	SHIM (T:0.40MM)	1				UR
	6G5-45567-01-50	SHIM (T:0.50MM)	1	1 -	-	<del> </del>	UR
6	90340-08002	PLUG, STRAIGHT SCREW	1				
7	688-45341-10	PLUG, DRAIN	1				
8	90430-08020	GASKET	2				
9	90206-22M19	WASHER, WAVE	1				
10	90201–22M01	WASHER, PLATE	2	1	-	-	
11	61A-45527-00	COLLAR, DRIVE SHAFT	1				
12	61A-45538-00	SPACER 1	1				
13	6G5-45536-01	SLEEVE, DRIVE SHAFT	1				
14	663-45376-00-94	GUIDE, SEAL DAMPER	1				L
15	688–45375–00	DAMPER, SEAL	1	1	-	-	
16	6E5-45378-00	NIPPLE, HOSE	1				
17	90445-07ME8	HOSE (L80)	1				L
18	6E5-83558-10	END, NIPPLE	1				
19	6E5-45321-00	PLATE	1				
20	93210–58144	O-RING	1	- -	-	<del> </del>	
21	93106-09014	OIL SEAL	1				

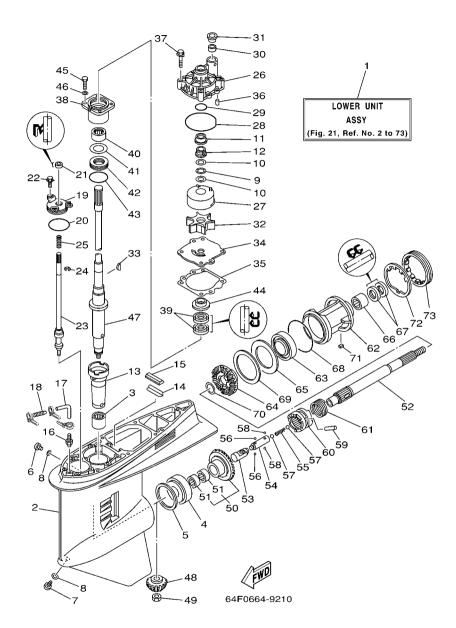


FIG. 21 LOWER CASING & DRIVE 1

REF						
NO.	PART NO.	DESCRIPTION	225D			REMARKS
22	90119-06M10	BOLT, WITH WASHER	3			
23	6G5-44150-02	SHIFT CAM ASSY	1			
24	99001-08600	CIRCLIP	1			
25	90501-11M10	SPRING, COMPRESSION	1			
26	61A-44311-01	HOUSING, WATER PUMP	1			
27	61A-44322-02	INSERT, CARTRIDGE	-   - 1		- †	
28	93210-86M38	O-RING	1			
29	93210-37160	O-RING	1			
30	6E5-44365-00	DAMPER, WATER SEAL	1			
31	6E5-44312-00	COVER, WATER PUMP HOUSING	1			
32	6E5-44352-01	IMPELLER	-   - 1	-	- †	
33	90280-04M05	KEY, WOODRUFF	1			
34	6G5-44323-00	OUTER PLATE, CARTRIDGE	1			
35	6E5-44315-A0	GASKET, WATER PUMP	1			
36	93606–12019	PIN, DOWEL	2			
37	90119–08M14	BOLT, WITH WASHER	-   - 4	-  -	- †	
38	6E5-45331-00-94	HOUSING, BEARING	1			
39	93101-28M16	OIL SEAL	2			
40	93317-330U2	BEARING	1			
41	6E5-45587-01-10	SHIM (T:0.10MM)	1			UR
	6E5-45587-01-12	SHIM (T:0.12MM)	-   - 1	-  -	- †	
	6E5-45587-01-15	SHIM (T:0.15MM)	1			UR
	6E5-45587-01-18	SHIM (T:0.18MM)	1			UR
	6E5-45587-01-30	SHIM (T:0.30MM)	1			UR
	6E5-45587-01-40	SHIM (T:0.40MM)	1			UR
	6E5-45587-01-50	SHIM (T:0.50MM)	-   - 1	-	- †	
42	93341-930V2	BEARING	1			

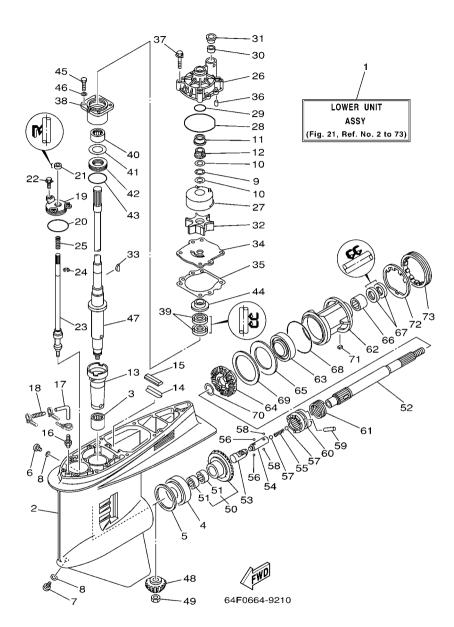


FIG. 21 LOWER CASING & DRIVE 1

REF	DADTNO	DECODIDE					DEMARKS
NO.	PART NO.	DESCRIPTION	225D				REMARKS
43	93210-55M14	O-RING					
44	6E5-45344-00	COVER, OIL SEAL	-				
45	97095–08025	BOLT	4	ŀ			
46	92995-08600	WASHER	4	ŀ			
47	6G5-45501-01	DRIVE SHAFT COMP.	-				L
48	61H-45551-00	PINION		7 - 1		†-	
49	90170-16M01	NUT	-				
50	61H-45560-00	GEAR					
51	93315-425V3	.BEARING	2	2			
52	6J9-45611-01	SHAFT, PROPELLER					
53	6E5-45641-03	SHIFTER		-	-	+-	
54	6E5-45634-01	SLIDE, SHIFT					
55	90501-16M37	SPRING, COMPRESSION					
56	93507–32009	BALL	2	2			
57	93511–32017	BALL	2	2			
<u>-</u> 58	93503–16003	BALL				+-	
59	90250-08M07	PIN, STRAIGHT					
60	6G5-45631-10	CLUTCH, DOG					
61	6E5-45633-01	RING, CROSS PIN					
62	6J9-45332-00-94	HOUSING, BEARING					
<u>-</u> 63	93306–209U0	BEARING				+-	
64	61H-45571-01	GEAR					
65	6G5-45576-10	WASHER, THRUST					
66	93315-43061	BEARING					
67	93101–30M17	OIL SEAL	2	2			
68	93210–97M55	O-RING		-		+-	
69	6G5-45577-02-10	SHIM (T:0.10MM)					UR

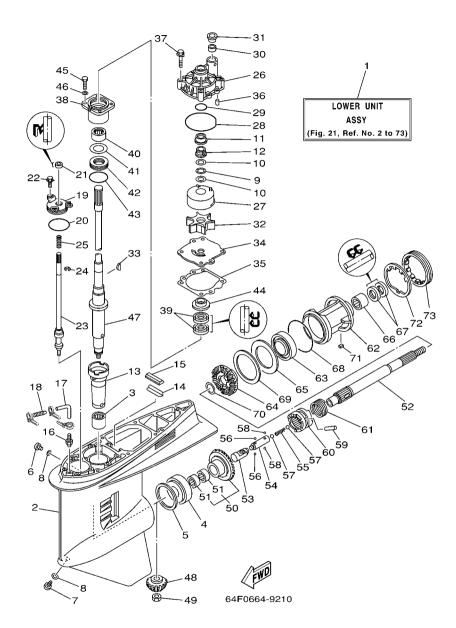


FIG. 21 LOWER CASING & DRIVE 1

REF NO.	PART NO.	DESCRIPTION	225D		REMARKS
69	6G5-45577-02-12	SHIM (T:0.12MM)	1		UR
	6G5-45577-02-15	SHIM (T:0.15MM)	1		UR
	6G5-45577-02-18	SHIM (T:0.18MM)	1		UR
	6G5-45577-02-30	SHIM (T:0.30MM)	1		UR
	6G5-45577-02-40	SHIM (T:0.40MM)	1		UR
_	6G5-45577-02-50	SHIM (T:0.50MM)		+-	UR
70	90201-30M92	WASHER, PLATE	1		
71	90282-04M00	KEY, STRAIGHT	1		
72	6G5-45383-01	WASHER, CLAW	1		
73	6G5-45384-00	NUT	1		
		. – – – – – – – – – – – – – – – – – – –			

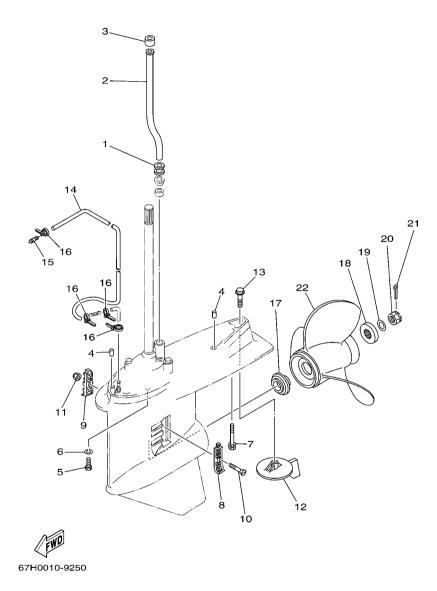


FIG. 22 LOWER CASING & DRIVE 2

REF NO.	PART NO.	DESCRIPTION	7262				REMARKS
1	6E5-44366-00	DAMPER, WATER SEAL		1			
2	6E5-44361-00	TUBE, WATER		1			L
3	6E5-44365-00	DAMPER, WATER SEAL		1			
4	93608-12M05	PIN, DOWEL	:	2			
5	97075–10045	BOLT		6			
6	92995–10100	WASHER		3 -		 	
7	90119-10M89	BOLT, WITH WASHER		1			
8	6J9-45214-00	COVER, WATER INLET		1			
9	6J9-45215-00	COVER, WATER INLET		1			
10	90152-05M08	SCREW, COUNTERSUNK		1			
11	90185-05002	NUT, SELF-LOCKING		- 1		 	
12	6J9-45371-01	TAB-TRIM		1			
13	90105-10M00	BOLT, FLANGE		1			
14	90445-07M33	HOSE (L1080)		1			
15	6E5-83558-00	END, NIPPLE		1			
16	90465–11M10	CLAMP		1 -	-	 	
17	6E5-45987-01	SPACER		1			
18	688-45997-01	SPACER		1			
19	92990-18200	WASHER		1			
20	90171-18M04	NUT, CASTLE		1			
21	91490–40030	PIN, COTTER		-	-	 	
22	6G5-45941-00-98	PROPELLER (3X15-1/4"X15"-M)		1			UR
	6G5-45943-01-98	PROPELLER (3X13-3/4"X21"-M)		1			UR
	6G5-45945-01-98	PROPELLER (3X14"X19"-M)		1			UR
	6G5-45947-01-98	PROPELLER (3X14-1/2"X17"-M)		1			UR
	6G5-45949-00-98	PROPELLER (3X13-1/2"X23"-M)		-	<u> </u>	   -	
	6G5-45952-00-98	PROPELLER (3X14-5/8"X16"-M)		1			UR

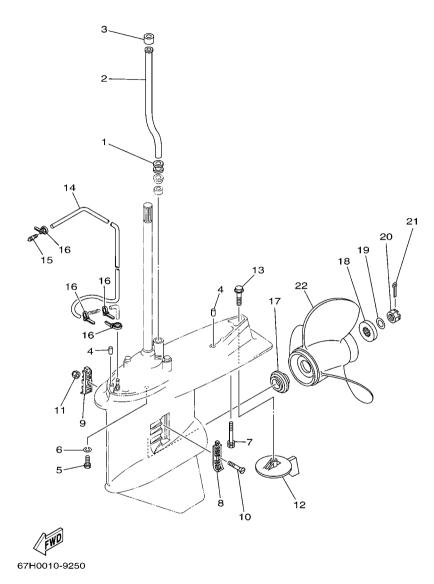


FIG. 22 LOWER CASING & DRIVE 2

REF NO.	PART NO.	DESCRIPTION	225D	REMARKS
22	6G5-45930-00-98	PROPELLER (3X13-3/8"X25"-M)	1	UR
	6G5-45932-00-98	PROPELLER (3X15-3/4"X13"-M)	1	UR
	6G5-45970-02-98	PROPELLER (3X15-1/4"X15"-M)	1	UR
	6G5-45972-02-98	PROPELLER (3X13-3/4"X21"-M)	1	UR
	6G5-45974-03-98	PROPELLER (3X13-3/4"X19"-M2)	1	UR
	6G5-45976-01-98	PROPELLER (3X13-3/8"X23"-M)	-   -   -	
	6G5-45978-03-98	PROPELLER (3X13-3/4"X17"-M2)	1	UR
			. – – – – – – –	-  -
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			. – – – – – – –	-

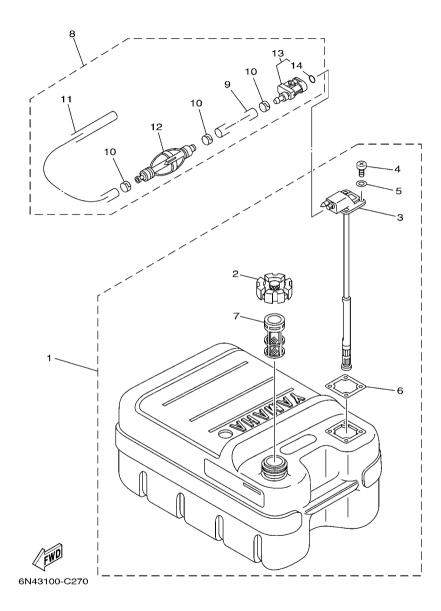
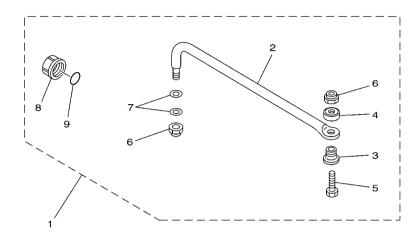


FIG. 23 FUEL TANK

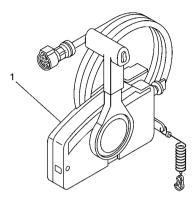
FIG	. 23 FUEL IA	NK					
REF NO.	PART NO.	DESCRIPTION	225D				REMARKS
1	6YJ-24201-10	FUEL TANK ASSY (24L)	1				AP
2	6YJ-24610-01	.CAP ASSY	1				
3	6Y1-24260-12	.FUEL METER ASSY	1				WITH INDICATOR
4	98586-05016	.SCREW, PAN HEAD	4				
5	6Y1-24329-00	.SEAL	4				
6	6Y1-24268-00	.GASKET, FUEL METER	 1	-  -	-	† –	
7	6YJ-24167-00	.STRAINER	1				
8	6Y2-24306-44	FUEL PIPE COMP. 1	1				AP
9	90445-13M01	.HOSE (L2050)	1				
10	6E5-24351-51	.BAND 1	3				
11	90445–13M35	.HOSE (L250)	 1	-  -	-	<del> </del>	
12	6Y2-24360-60	.PRIMER PUMP ASSY	1				
13	6Y2-24305-05	.FUEL PIPE JOINT COMP. 2	1				
14	93210-08287	O-RING	1				
			 	-	-	<del> </del>	
			 - 1	-	-	<del> </del>	
			 - +	-  -	-	<del> </del>	

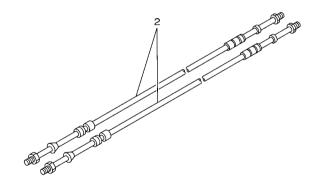


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# FIG. 24 STEERING GUIDE

FIG. 24	STEERING	GOIDE					
REF. NO.	PART NO.	DESCRIPTION	225D				REMARKS
1 6E5–61	1350–02	STEERING GUIDE ATTACHMENT KIT	1				AP
2 6E5-61	1351–01	.ROD, STEERING LINK	1				
3 90387-	-10M61	.COLLAR	1				
4 90560-	-12M01	.SPACER	1				
5 6E5-61	1355–00	.BOLT	1				
6 90185-	-09M01	NUT, SELF-LOCKING	2	-		<del> </del>	
7 90201-	-10M20	.WASHER, PLATE	2				
8 6E5–43	3145–01	.CAP, CLAMP BRACKET	1				
9 93210-	-16275	.O-RING	1				
				-		<del> </del>	
						+ - -	
					- :	<del> </del>	
			<u> </u>	_		ļ _ -	







# FIG. 25 REMOTE CONTROL BOX

REF NO.	PART NO.	DESCRIPTION		225D			REMARKS
1	703–48205–17	REMOTE CONTROL ASSY (10P)		1			AP WITH PT/T SW.
2	701-48320-50	CABLE, REMOTE CONTROL L=15F		2			UR
	701-48320-60	CABLE, REMOTE CONTROL L=16F		2			UR
	701–48320–80	CABLE, REMOTE CONTROL L=17F		2			UR
	701–48350–00	CABLE, REMOTE CONTROL L=21F		2			UR
-	701–48350–20	CABLE, REMOTE CONTROL L=23F	-	2	<del> </del>	- + -	UR
-				-	<del> </del>	- + -	
_					L	-	
_				. ]_		<u> </u>	L
_			-	1-		- † -	

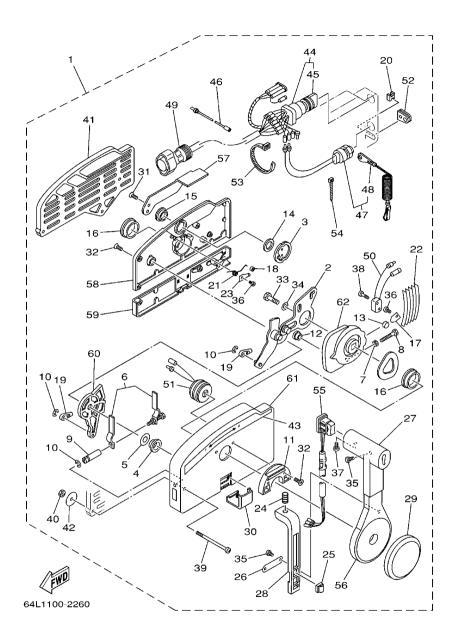


FIG. 26 REMOTE CONTROL ASSY

	. 20 HEMOTE	OOMINGE AGO!		
REF NO.	PART NO.	DESCRIPTION	225D	REMARKS
1	703–48205–17	REMOTE CONTROL ASSY (10P)	1	AP WITH PT/T SW.
2	703-48261-01	.ARM, THROTTLE	1	
3	703–48153–00	.SHAFT, FREE ACCEL.	1	
4	703-48235-00	.BUSHING	1	
5	703-48268-00	.SPACER	1	
6	703–48264–00	.THROTTLE, FRICTION		-
7	95380-05600	.NUT	1	
8	97380-05025	.BOLT	1	
9	703-48265-00	.SHAFT, FRICTION	1	
10	93430-06024	.CIRCLIP	3	
11	703–48245–00	.PLATE, LOCK		-
12	703-48252-00	.ROLLER, CAM	1	
13	701-48248-00	.ROLLER, FREE ACCEL.	1	
14	703–48198–00	.WASHER, WAVE	1	
15	703-48243-00	.BUSHING	1	
16	703–48236–00	.BUSHING 1		-
17	703–48189–00	.RETAINER	1	
18	703–48234–00	ROLLER, DETENT	1	
19	703-48345-01	.CABLE END, REMOTE CONTROL 2	2	
20	703-48358-00	.ANCHOR, CABLE	1	
21	703–48244–00	.SPRING, FREE ACCEL.		-
22	703-48238-00	.SPRING, DETENT	5	
23	703-48246-00	.SPACER	1	
24	703–48227–00	.SPRING, NEUTRAL LOCK	1	
25	703-82594-00	.CLAMP	1	WITH PT/T SW.
26	703–48226–00	.PLATE, STOPPER		-
27	703–48222–00	.GRIP, CONTROL LEVER	1	SINGLE

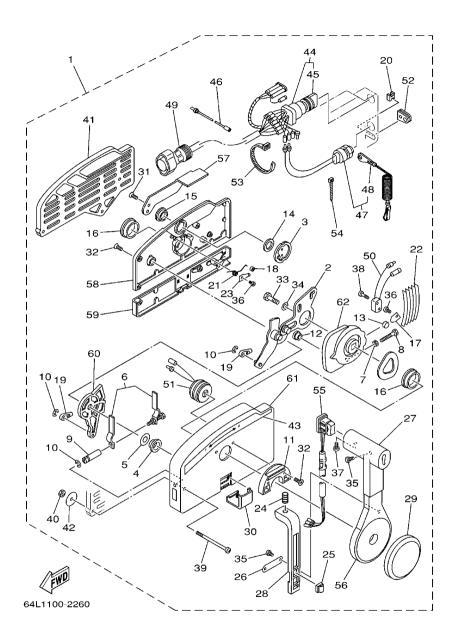


FIG. 26 REMOTE CONTROL ASSY

REF.	PART NO.	DESCRIPTION	225D			REMARKS
28	703-48223-00	.LOCK, NEUTRAL	1			
29	703-48225-00	.COVER	1			
30	703-48219-00	.COVER, LEAD	1			
31	703-48281-00	.SCREW	2			
32	703-48282-00	.SCREW	7			
33	97380-08030	BOLT	1			-
34	92990-08600	.WASHER, PLATE	1			
35	98580-04010	.SCREW, PAN HEAD	3			
36	98580-04006	.SCREW, PAN HEAD	2			
37	98580-05010	.SCREW, PAN HEAD	1			
38	98580-03015	.SCREW, PAN HEAD	2	- -		-
39	703-48291-10	.SCREW (M6)	3			
40	95380-06600	.NUT, HEXAGON	3			
41	703-48293-10	.SPACER, REMOTE CONTROL	1			SINGLE
42	701–48287–00	.WASHER	3			
43	703–48215–00	GRĀPHIC	1			<del> </del>
44	703-82510-43	.MAIN SWITCH ASSY	1			
45	703-82577-00	CAP, KEY	1			
46	703-82531-00	.WIRE, LEAD	1			
47	688-82575-01	.ENGINE STOP SWITCH ASSY	1			
48	682-82556-00	STOPPER	1			<del> </del>
49	688-8258A-20	.EXTENSION, WIRE HARNESS	1			L:5M (10P)
50	703-82540-00	.NEUTRAL SWITCH ASSY	1			
51	703–83383–02	.BUZZER	1			
52	703-48284-00	.GROMMET	1			
53	703–82591–00	.BAND	1	- -		-
54	703–82592–00	.BAND	1			

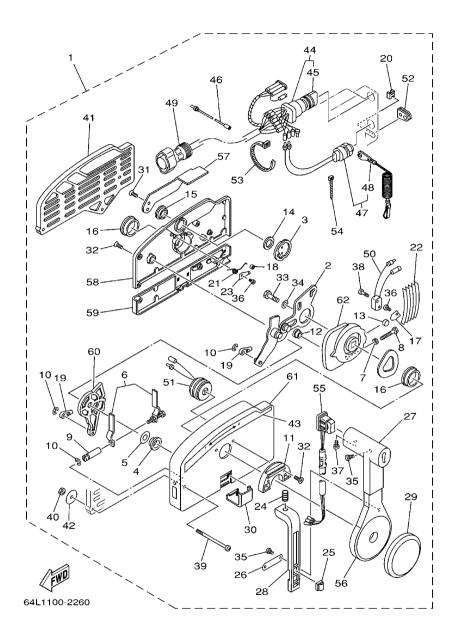
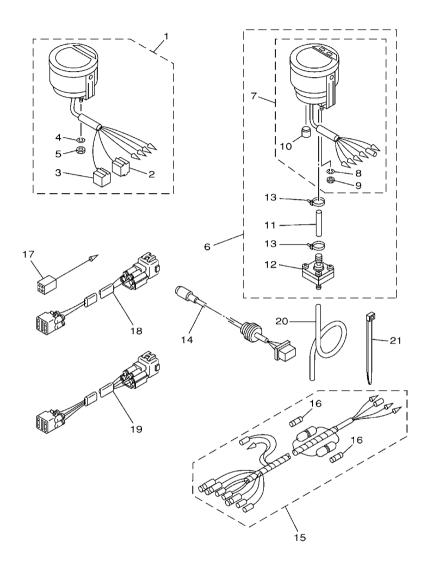


FIG. 26 REMOTE CONTROL ASSY

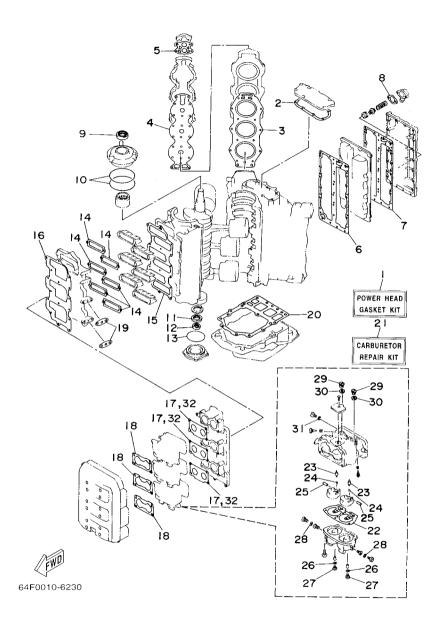
		00111102 A001						
REF NO.	PART NO.	DESCRIPTION		225D				REMARKS
55	703–82563–02	.TRIM & TILT SWITCH ASSY		1				WITH PT/T SW.
56	703-48221-00	.LEVER, CONTROL		1				
57	703-48152-00	.KNOB, FREE ACCEL.		1				
58	703-48212-00	.BACK PLATE 1		1				
59	703–48213–00	.BACK PLATE 2		1				
60	703–48271–00	.ARM, SHIFT		1	-  -	-		
61	703–48211–01	.HOUSING,1		1				
62	703–48232–00	.GEAR		1				
					-  -			
					-  -	-	-	



65N0300-1250

FIG. 27 METER

	. 27 WEIER			
REF NO.	PART NO.	DESCRIPTION	225D	REMARKS
1	6Y5-8350T-03	TACHOMETER ASSY	1	AP
2	9E450-04433	.CONNECTOR	1	M-4-W
3	9E450-04533	.CONNECTOR	1	F-4-W
4	92990-04100	.WASHER, SPRING	2	
5	95380-04600	.NUT	2	
6	6Y5-83500-S5	DIGITAL SPEEDOMETER ASSY		+ -   - AP
7	6Y5-83570-S5	.SPEEDOMETER ASSY	1	
8	92990-04100	WASHER, SPRING	2	
9	95380-04600	NUT	2	
10	6Y5-83533-T2	GROMMET	1	
11	6Y5-83557-31	.TUBE		+-
12	6Y5-83728-00	.CONNECTOR ASSY	1	
13	90465-11M10	.CLAMP	2	
14	6Y5-87122-S0	CORD ASSY 1	1	AP
15	6Y5-83553-M0	WIRE, LEAD	1	AP
16	1E6-82151-00	.FUSE (10A)		<del>  -  </del>
17	6Y5-82117-00	WIRE, LEAD (BLACK)	1	AP
18	6R3-82521-70	WIRE, LEAD	1	AP 7M
19	6R3-82553-70	EXTENSION, WIRE LEAD	1	AP 4P,7M
20	6Y5-83557-00	TUBE (6M)	1	AP
21	90465–11M10	CLAMP		
			-   -  -  -	<b> - </b>



# FIG. 28 REPAIR KIT 1

REF	PART NO.	DESCRIPTION	S			REMARKS
NO.	64F-W0001-01	POWER HEAD GASKET KIT	025D	_		TEMATIKO
2	6E5-11381-A2	.GASKET 1				
3	6G5-11181-A2	.GASKET, CYLINDER HEAD 1		2		
4	6G5-11193-A0	.GASKET, HEAD COVER 1		2		
5	688-12414-A1	.GASKET, COVER		2		
- <u>-</u>	 6G5–41112–A1				 +-	
7	6G5-41114-A0	.GASKET, EXHAUST OUTER COVER		ı		
8	6G5-11382-A1	.GASKET 2				
9	93102-40M14	.OIL SEAL				
10	93211–04001	.O-RING		2		
	93102–35M13	OIL SEAL	_	-	 +-	
	93101–22M15	.OIL SEAL		ı		
	93210-74M35	.O-RING				
14	6K7-13621-A1	.GASKET, VALVE SEAT		6		
15	6K7-13646-A2	.GASKET, MANIFOLD 2				
	64E-13645-A0		L	-	 +-	
	6E5-14198-A2	.GASKET		3		
	6K7-14483-00	.GASKET		3		
19	650–24431–A0	.GASKET, FUEL PUMP 1				
20	68F-45113-00	.GASKET, UPPER CASING				
		CARBURETOR REPAIR KIT	_	<u> </u>	 <u> </u>	
	64D-14384-01	.GASKET, FLOAT CHAMBER				
	6E5-14546-00	.VALVE, NEEDLE		2		
	6E5-14159-00	.CLIP		2		
25	6E5-14386-02	.PIN, FLOAT		2		
	61U-14959-00	GASKET	L		 <u> </u>	
	64D-14394-00	.VALVE, DRAIN		2		
۷1	UTD-14034-00	.VALVE, DRAIIN	-   '			

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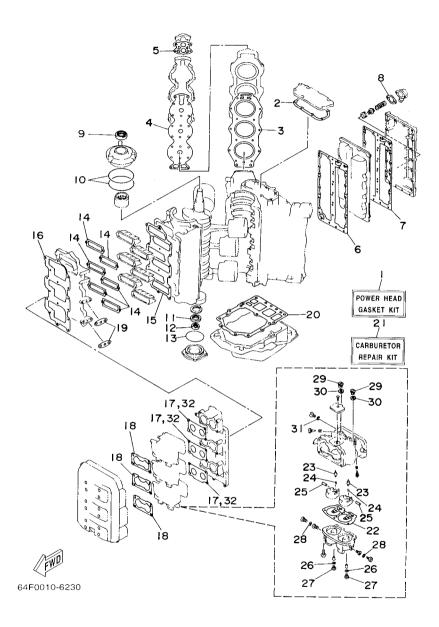


FIG. 28 REPAIR KIT 1

REF NO.	PART NO.	DESCRIPTION		225D				REMARKS
		.GASKET		2				
29	6E5-14328-01	.PLUG		2				
30	6E5-14979-00	.GASKET		2				
31	6J8-14959-00	.GASKET		1				
32	6E5-14198-A2	.GASKET		1				
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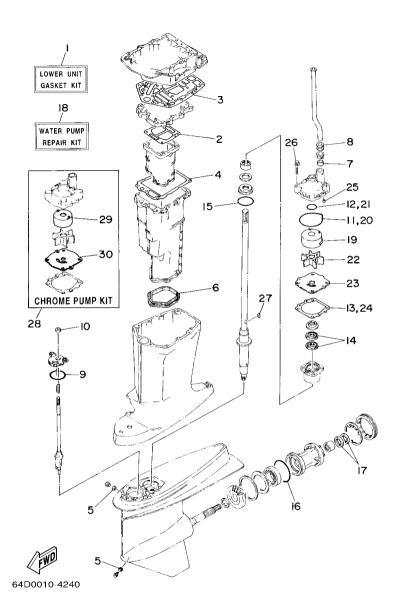
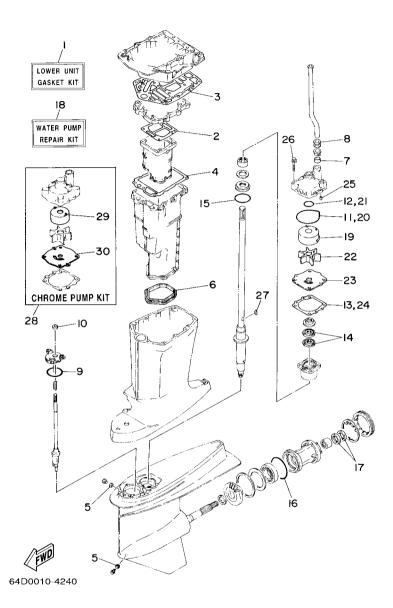


FIG. 29 REPAIR KIT 2

REF			۔ ا				
NO.	PART NO.	DESCRIPTION	0255	_			REMARKS
1	6G5-W0001-C1	LOWER UNIT GASKET KIT		1			
2	6G5-41134-A1	.GASKET, EXHAUST MANIFOLD		1			
3	6G5-45114-A1	.GASKET, UPPER CASING		1			
4	6E5-41135-A0	.GASKET, EXHAUST MANIFOLD		1			
5	90430-08020	.GASKET	:	2			
6	6E5-45123-00	.GASKET, MUFFLER		1	_   -   -	† -	
7	6E5-44365-00	.DAMPER, WATER SEAL		1			
8	6E5-44366-00	.DAMPER, WATER SEAL		1			
9	93210-58144	.O-RING		1			
10	93106-09014	.OIL SEAL		1			
11	93210-86M38	.O-RING		1	-  -  -	† - -	
12	93210-37160	.O-RING		1			
13	6E5-44315-A0	.GASKET, WATER PUMP		1			
14	93101-28M16	.OIL SEAL	:	2			
15	93210-55M14	.O-RING		1			
16	93210-97M55	.O-RING		1		<del> </del> - -	
17	93101-30M17	.OIL SEAL	:	2			
18	61A-W0078-A3	WATER PUMP REPAIR KIT		1			
19	61A-44322-02	.INSERT, CARTRIDGE		1			
20	93210-86M38	.O-RING		1			
21	93210–37160	.O-RING		1	-   -	<del> </del>	
22	6E5-44352-01	.IMPELLER		1			
23	6G5-44323-00	OUTER PLATE, CARTRIDGE		1			
24	6E5-44315-A0	.GASKET, WATER PUMP		1			
25	93606–12019	.PIN, DOWEL		2			
26	90119–08M14	.BOLT, WITH WASHER		4	-   -   -	+ - -	
27	90280-04M05	.KEY, WOODRUFF		1			

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# FIG. 29 REPAIR KIT 2

REF	PART NO.	DESCRIPTION	225D			REMARKS
	61A-W0078-2A	CHROME PUMP KIT	1			
29	6R3-44322-42	.INSERT, CARTRIDGE	1			
30	6G5-44323-40	.OUTER PLATE, CARTRIDGE	1			
			 	-	 	
			 	-	 	

PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.
64E-11111-00-1S	4 - 1	6R5-13200-10	7 – 4	6K7-14483-00	28 - 18	6E5-24322-00	8 – 21	662-41237-01	15 – 27	64D-42818-20	14 - 12
67H-11119-01	2 - 28	6E5-13411-00	8 - 5	624-14485-00	2 - 4	64E-24323-00	8 – 11		15 - 33	64D-42818-30	14 - 13
6G5-11181-A2	4 - 2	6E5-13414-00	8 - 6		5 - 13	6Y1-24329-00	23 - 5	682-41237-50	15 - 31	64D-42835-00	14 – 7
	28 - 3	6R3-13416-00	7 - 9	6R5-14485-00	5 – 8	6E5-24351-51	23 - 10	6R5-41241-00	7 - 24	64E-43111-02-8D	16 – 1
6G5-11191-00-1S	4 - 4	6E5-13437-62	8 - 40	64E-14488-00	10 - 24	6Y2-24360-60	23 - 12	6E5-41256-01	5 - 23	64E-43112-02-8D	16 - 9
6G5-11193-A0	4 - 5	6E5-13448-00	8 - 2	6E5-14527-01	6 - 26	6R3-24377-00	9 – 2	661-41262-02	5 - 24	64E-43126-00	16 - 36
	28 - 4	6R3-13471-00	7 – 5	6E5-14546-00	6 - 7	650-24378-00	4 - 15	61H-41271-10	5 - 25	64E-43131-01	16 - 15
6E5-11325-00	2 - 26	6L2-13475-00	7 – 6		28 - 23	6E5-24378-00	9 - 16	689-41273-00	5 - 26	64E-43139-02	17 – 1
646-11370-01	2 - 10	6E5-13552-01	5 - 12	6E5-14711-01-5B	20 - 28		9 - 38	688-41611-00	10 - 13	64D-43144-00	14 – 14
6K7-11371-01-1S	2 - 30	6K7-13610-00	5 – 1	6E5-14737-00	20 - 29	6E5-24379-00	8 – 13	688-41612-00	10 – 14	6G5-43144-00	16 – 27
6G5-11372-00-1S	4 - 22	6K7-13621-A1	5 - 3	64D-1492E-75	6 - 13		8 - 15	6G5-41631-01-1S	15 - 10	6E5-43145-01	24 - 8
688-11372-01	5 - 7		28 - 14	64D-1492E-77	6 - 14		8 - 29	61H-41632-02-1S	15 – 7	6G5-43148-10	16 - 32
6E5-11372-01	2 - 3	64E-13624-00-1S	5 – 6	64D-1492E-79	6 – 15	6E5-24410-03	9 - 20	6G5-41636-01	15 – 25	6G5-43181-02	16 – 29
6F6-11372-01	2 - 5	64E-13641-00-1S	5 – 11	64D-1492F-40	6 - 10	6E5-24411-00	9 – 25	6E5-42510-A1-8D	17 – 10	6G5-43185-02	16 - 30
624-11379-00	2 - 6	64E-13645-A0	5 – 17	61A-1492H-12	6 – 17	6E5-24412-10	9 - 32	624-42542-00	8 - 9	64E-43311-10-8D	16 – 22
6E5-11381-A2	2 - 31		28 - 16	61U-14959-00	6 – 11	6E5-24413-00	9 - 22	64F-42610-50-4D	1 – 1	61A-43376-00	17 – 8
	28 – 2	6K7-13646-A2	5 - 10		28 - 26	6A0-24421-01	9 - 29	64D-42613-00-4D	1 - 10	64E-43800-02-4D	18 – 1
6G5-11382-A1	4 – 21		28 – 15	6J8-14959-00	6 - 29	6E5-24423-00	9 – 27	64D-42615-00	1 – 9	64E-43802-00	19 – 8
	28 – 8	6E5-14159-00	6 - 8		28 - 31	648-24424-00	9 – 26	6R3-42647-00	1 – 2	64E-43805-00	19 – 37
6G5-11411-02	3 – 1		28 – 24	6E5-14979-00	6 – 22	650-24431-A0	9 - 33	64D-42662-00	1 – 5	64E-4380F-00	19 – 33
6E5-11447-00	3 – 2	6E5-14198-A2	5 - 20		28 - 30		28 – 19	64F-42677-50	1 – 12	64E-4380J-00	19 - 30
663-11518-01	2 - 9		28 - 17	64F-15100-00-1S	2 - 2	6E5-24434-02	9 – 28	64D-42678-30	1 – 18	64E-43810-00	18 – 6
6R3-11536-00	3 - 9		28 - 32	6R3-15163-00-1S	3 – 3	6E5-24435-00	9 – 24	64D-4267A-30	1 – 17	6E5-43814-02	18 – 13
6R3-11537-00	7 – 20	6E5-14223-00	6 - 24	6G5-15359-00-94	3 – 12	6E5-24444-00	9 – 21	64C-42681-30	1 – 15	64E-43816-00	19 – 17
64D-11603-01	3 – 18	6E5-14276-01	7 – 1	6E5-21708-10	8 – 18	6E5-24471-00	9 – 23	64C-42682-30	1 – 16	64E-43817-00	18 – 5
	3 - 20	64F-14301-02	6 – 1	6E5-21733-20	8 – 19	61N-24521-00	9 – 7	64F-42687-30	1 – 13	64E-43817-10	19 – 19
64D-11604-01	3 – 18	64F-14302-02	6 - 2	6E5-21734-01-33	8 - 34	6R3-24560-00	9 – 5	64D-42711-01-8D	14 – 1	64E-43818-01	18 – 32
	3 - 20	64F-14303-02	6 - 3	6E5-21746-00	8 - 36	6R3-24563-00	9 – 6	648-42715-00	15 – 51	64E-4381G-00	18 – 27
64D-11605-01	3 – 18	6E5-14321-00	6 - 19	6E5-21750-05	8 – 1	648-24566-02	9 – 9	6E5-42716-10	14 – 40	64E-43820-00	18 – 15
	3 - 20	6E5-14323-03	6 - 23	6E5-21770-03	8 - 20	6YJ-24610-01	23 – 2	64D-42717-00	14 – 36	64E-43821-00	18 – 16
64D-11631-02-90	3 - 17	6E5-14324-00	6 - 28	6E5-21798-01-33	8 - 35	6A1-28176-00	14 – 42	6E5-42724-00	20 – 11	64E-43822-00	18 – 17
6R5-11633-10	3 - 21	6A0-14325-00	9 - 30	6YJ-24167-00	23 - 7	64D-41111-00-1S	4 - 11	64D-42725-20	14 – 19	64E-43825-01	18 – 2
6R5-11634-10	3 - 22	6E5-14328-01	6 – 21	6YJ-24201-10	23 – 1	6G5-41112-A1	4 – 12	688-42726-10	14 – 29	64E-43827-00	19 – 22
64D-11635-02	3 - 17		28 – 29	646-24251-02	8 - 23		28 – 6	61A-42727-00	14 – 3	64E-43828-00	18 – 22
64D-11636-02	3 - 17	6J8-14334-00	6 - 20	6Y1-24260-12	23 – 3	6R3-41113-00-1S	4 - 14	64D-42738-00-5B	14 – 20	64E-43829-00	18 – 23
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90109-06M40 7 - 8 90201-08M14 18 - 30 90387-06M29 15 - 35 90465-08M89 12 - 12 91690-30016 7 - 2 21 - 46 90109-08022 3 - 24 90201-08M23 15 - 18 90387-06M66 11 - 6 90465-11M10 7 - 10 91690-30020 16 - 34 92995-10100 17 - 26 90109-12M37 17 - 35 90201-08M54 14 - 26 90387-08M16 15 - 20 8 - 14 92903-06100 9 - 11 17 - 40 90109-14M34 17 - 20 90201-10M00 24 - 7 90387-08M17 15 - 16 8 - 16 92903-06600 5 - 19 22 - 6 90116-06M30 5 - 16 90201-12M05 16 - 41 90387-08M37 14 - 25 8 - 22 10 - 12 92995-14600 17 - 23 90116-08M45 2 - 17 90201-13M01 16 - 40 90387-10M05 16 - 33 8 - 25 11 - 8 93101-22M15 3 - 14 90119-06M10 21 - 22 90201-14M56 17 - 34 90387-10M61 24 - 3 8 - 31 92903-08600 15 - 48 93101-22M15 3 - 14 90119-06M65 8 - 10 90201-16M55 17 - 18 29 - 5 9 - 4 27 - 8 29 - 14 90119-06M65 8 - 10 90201-16M55 17 - 18 29 - 5 9 - 4 27 - 8 29 - 14 90119-06M62 2 - 36 90201-22M01 21 - 10 90445-05M02 8 - 7 9 - 14 92990-06600 5 - 5 93101-30M17 21 - 67 3 - 7 90201-23M01 3 - 26 90445-07M07 7 - 17 9 - 36 11 - 17 93102-35M13 3 - 13												
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PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.						
93102-40M14	3 - 5	93507–32009	21 - 56	97095–06012	12 – 31	9E450-04533	27 - 3				
	28 - 9	93511-32017	21 - 57		12 - 50						
93106–09014	21 - 21	93606-12019	21 - 36		13 - 27						
	29 - 10		29 - 25	97095-06016	12 - 25						
93210-03261	12 - 27	93608-12063	2 - 13		12 - 40						
93210-08287	23 - 14	93608-12M05	20 - 8		14 - 22						
93210-09165	15 - 54		20 - 13	97095-06020	12 - 3						
93210-10M74	18 – 4		22 - 4		12 - 16						
93210-13M04	7 - 22	93700-06M03	15 - 52		12 - 47						
93210-16275	24 - 9		16 – 13		14 – 31						
93210-19MA7	7 – 7		16 - 24		14 - 34						
93210-32738	9 – 8	94702-00247	4 - 27		14 - 38						
93210-37160	21 - 29	95303-06600	15 - 14	97095-06025	15 - 37						
	29 - 12		15 - 29	97095-06030	16 – 4						
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	29 - 15	95380-05600	7 – 26		16 - 16						
93210-58144	21 - 20		15 - 26	97095-08025	21 - 45						
	29 - 9		15 - 32	97095-08030	20 - 22						
93210-74M35	3 - 15		26 - 7	97095-08045	20 - 16						
	28 - 13	95380-06600	1 – 4		20 - 26						
93210-86M38	21 – 28		8 - 39		20 - 33						
	29 - 11		26 - 40	97095-10045	17 - 25						
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93210-97M55	21 - 68	95380-08700	20 - 18	97380-05025	26 - 8						
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93503-16003	21 - 58		12 – 22	9E450-04433	27 – 2						

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PARTS CATALOGUE
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