



PARTS CATALOGUE

F100BET'04 (60C4)

FOREWORD

This Parts Catalogue is related to the parts for the model(s) on the cover page. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after the issue of the Parts Catalogue will be announced in the Parts News.
It is advisable that you make the necessary corrections to the Parts Catalogue according to the Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

“UR” Use specified parts number.

“UN” Use as many as needed.

“AP” Alternate Parts

“LM” Locally Made (Parts need to be ordered locally)

“F#” Frame No. (Applicable machine No.)

“O/S” Over Size

3. The number of components for assembly

- Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.
- The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

PART NO.	DESCRIPTION	Q'TY	REMARKS
2F5-83310-60	FRONT FLASHER LIGHT ASSY	2	
115-83311-60	.BULB (6V-18W)	1	

4. Applicable colours of graphics are represented in the “REMARKS” as shown below.

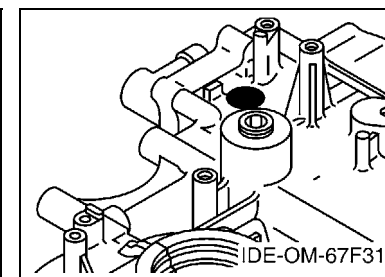
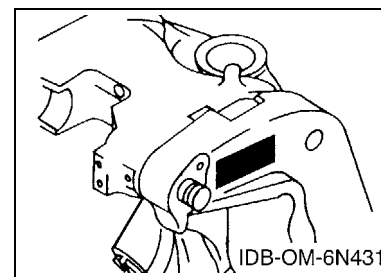
PART NO.	DESCRIPTION	Q'TY	REMARKS
2N4-24110-00-X5	FUEL TANK COMP.	2	MXR
3J1-24240-10	.GRAPHIC, FUEL TANK	1	FOR MXR

5. Note that the illustrations for reference in finding parts numbers are not to be used for assembling. When assembling, please use the applicable service manual.

6. The asterisk (*) before a reference number indicates modified items after the first edition.

7. Applicable Serial No.

Engine Serial No.



8. Applicable Engine Starting Serial No.

Model	Serial No.	Model	Serial No.
F100B	60C-1000374		

9. Applicable Colour Code

Abbreviation	Colour Name	Colour Code
DBNM2	DARK BLUISH GRAY METALLIC 2	004D

10. Quantity Column Information

Column No.	Name Of Q'ty Column	Applicable Model
1	60C4	F100BET

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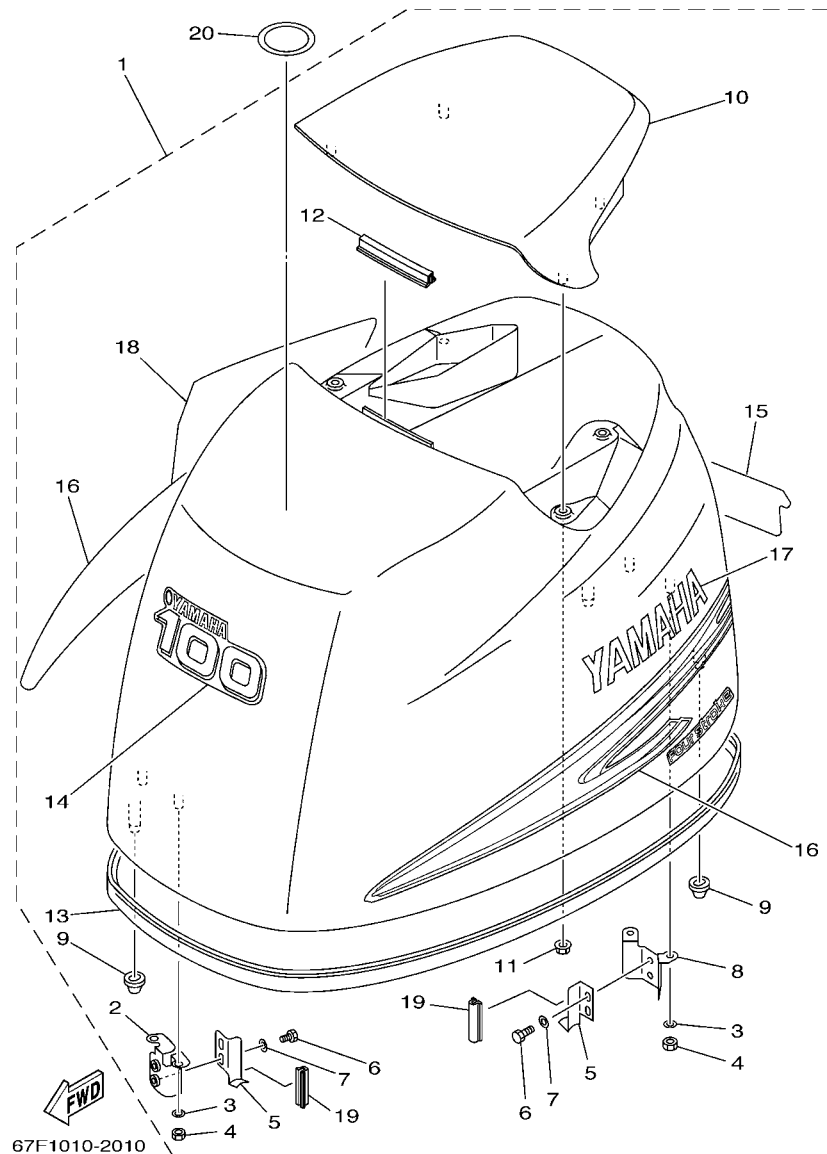


FIG. 1 TOP COWLING

REF. NO.	PART NO.	DESCRIPTION	6004				REMARKS
1	67F-42610-10-4D	TOP COWLING ASSY	1				
2	67F-42647-00	.HOLDER, CLAMP BAND	1				
3	92990-06100	.WASHER, SPRING	4				
4	95380-06600	.NUT, HEXAGON	4				
5	67F-42652-00	.HOOK	2				
6	97095-06012	.BOLT	4				
7	92995-06600	.WASHER	4				
8	67F-42649-00	.HOLDER, CLAMP BAND	1				
9	67F-42662-00	.DAMPER	3				
10	67F-42613-00-4D	.MOLDING, AIR DUCT	1				
11	90179-06M24	.NUT	4				
12	61N-42628-00	.SEAL	1				
13	67F-42615-00	.SEAL	1				
14	67F-42677-10	.GRAPHIC, FRONT	1				
15	67F-42678-10	.GRAPHIC, REAR	1				
16	67F-W0070-10	.GRAPHIC SET	1				
17	67F-42681-10	.MARK, COWLING	1				
18	67F-42682-10	.MARK, COWLING	1				
19	67F-42628-00	.SEAL	2				
20	67F-13434-02	LABEL, CAUTION	1				

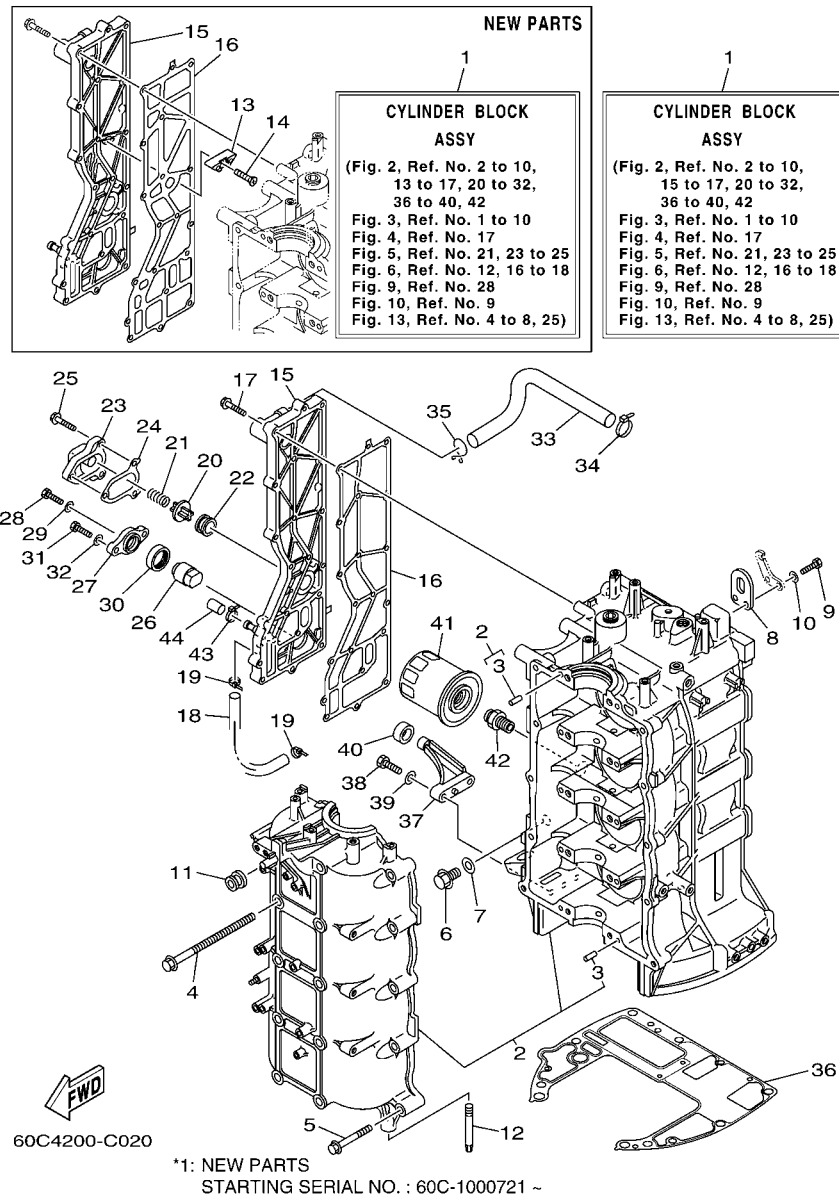
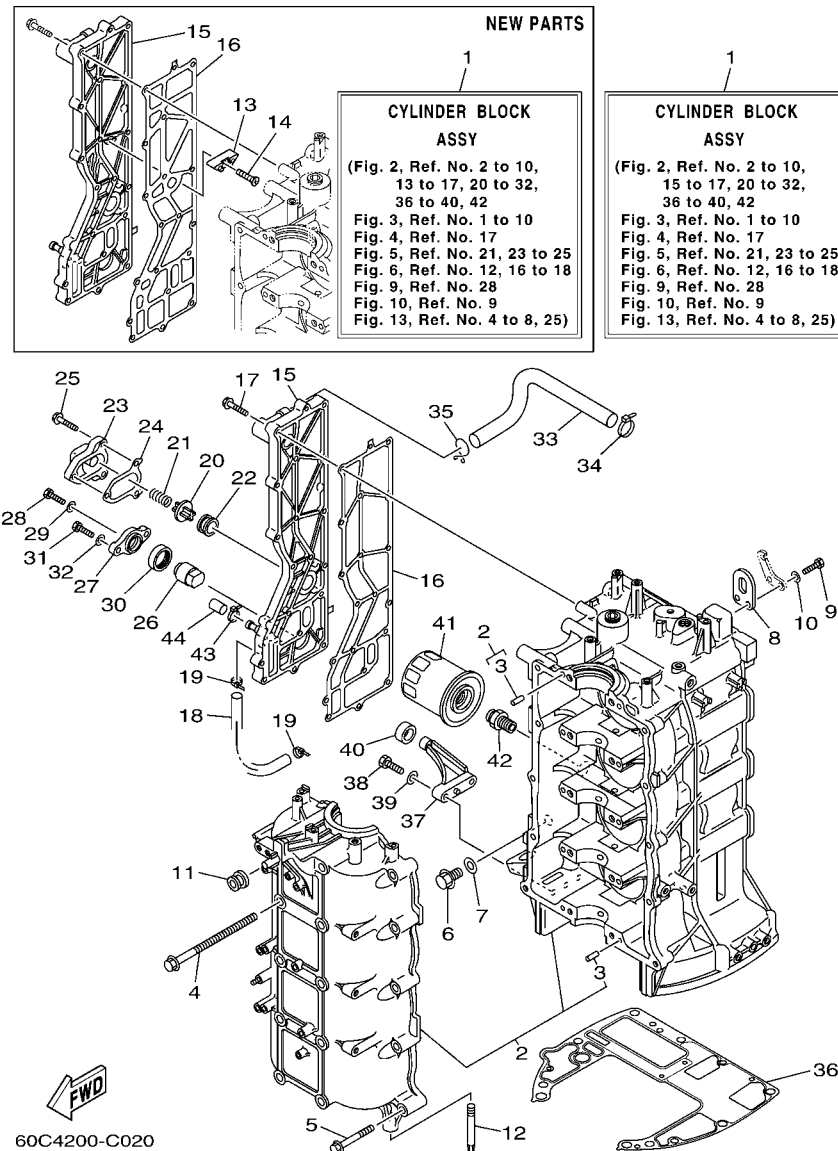


FIG. 2 CYLINDER & CRANKCASE 1

REF. NO.	PART NO.	DESCRIPTION	60C4				REMARKS
1	60C-W009B-01-1S	CYLINDER BLOCK ASSY	1				
	60C-W009B-02-1S	CYLINDER BLOCK ASSY	1				NEW PARTS *1
2	67F-15100-03-1S	CRANKCASE ASSY	1				
3	93606-12019	.PIN, DOWEL	10				
4	90119-10M88	BOLT, WITH WASHER	10				
5	90119-08M66	BOLT, WITH WASHER	10				
6	90340-14M06	PLUG, STRAIGHT SCREW	1				
7	90430-14115	GASKET	1				
8	62Y-11119-00	HANGER, ENGINE	2				
9	97095-06020	BOLT	4				
10	92995-06600	WASHER	4				
11	90480-12072	GROMMET	1				
12	67F-15142-00	GUIDE 1	2				
13	6E5-11325-00	ANODE	3				NEW PARTS *1
14	98780-04016	SCREW, FLAT HEAD	3				NEW PARTS *1
15	67F-41113-01-1S	OUTER COVER, EXHAUST	1				
	67F-41113-02-1S	OUTER COVER, EXHAUST	1				NEW PARTS *1
16	67F-41114-A0	GASKET, EXHAUST OUTER COVER	1				
	67F-41114-A1	GASKET, EXHAUST OUTER COVER	1				NEW PARTS *1
17	90119-06MA4	BOLT, WITH WASHER	18				
18	90445-10M40	HOSE (L330)	1				
19	90465-11M10	CLAMP	2				
20	6G5-12416-00	VALVE, PRESSURE CONTROL	1				
21	90501-16M11	SPRING, COMPRESSION	1				
22	90480-20M05	GROMMET	1				
23	67F-1246A-00-1S	COVER 1	1				
24	67F-12435-A0	GASKET	1				



*1: NEW PARTS
STARTING SERIAL NO. : 60C-1000721 ~

FIG. 2 CYLINDER & CRANKCASE 1

REF. NO.	PART NO.	DESCRIPTION	60C4				REMARKS
25	90119-06MA2	BOLT, WITH WASHER	3				
26	68V-11325-00	ANODE	1				
27	67F-11327-00-94	COVER, ANODE	1				
28	97075-06020	BOLT	1				
29	92995-06600	WASHER	1				
30	67F-11328-00	GROMMET, ANODE	1				
31	97075-08025	BOLT	2				
32	92995-08600	WASHER	2				
33	67F-1243A-00	HOSE 1	1				
34	90465-11M10	CLAMP	1				
35	90467-20M15	CLIP	1				
36	68V-11351-00	GASKET, CYLINDER	1				
37	67F-42761-00-94	STOPPER	2				
38	97095-06025	BOLT	4				
39	92995-06600	WASHER	4				
40	68F-44533-00	DAMPER, UPPER MOUNT RUBBER	2				
41	5GH-13440-00	ELEMENT ASSY, OIL CLEANER	1				
42	90401-20145	BOLT, UNION	1				
43	90465-11M10	CLAMP	1				
44	67F-13448-00	CAP	1				



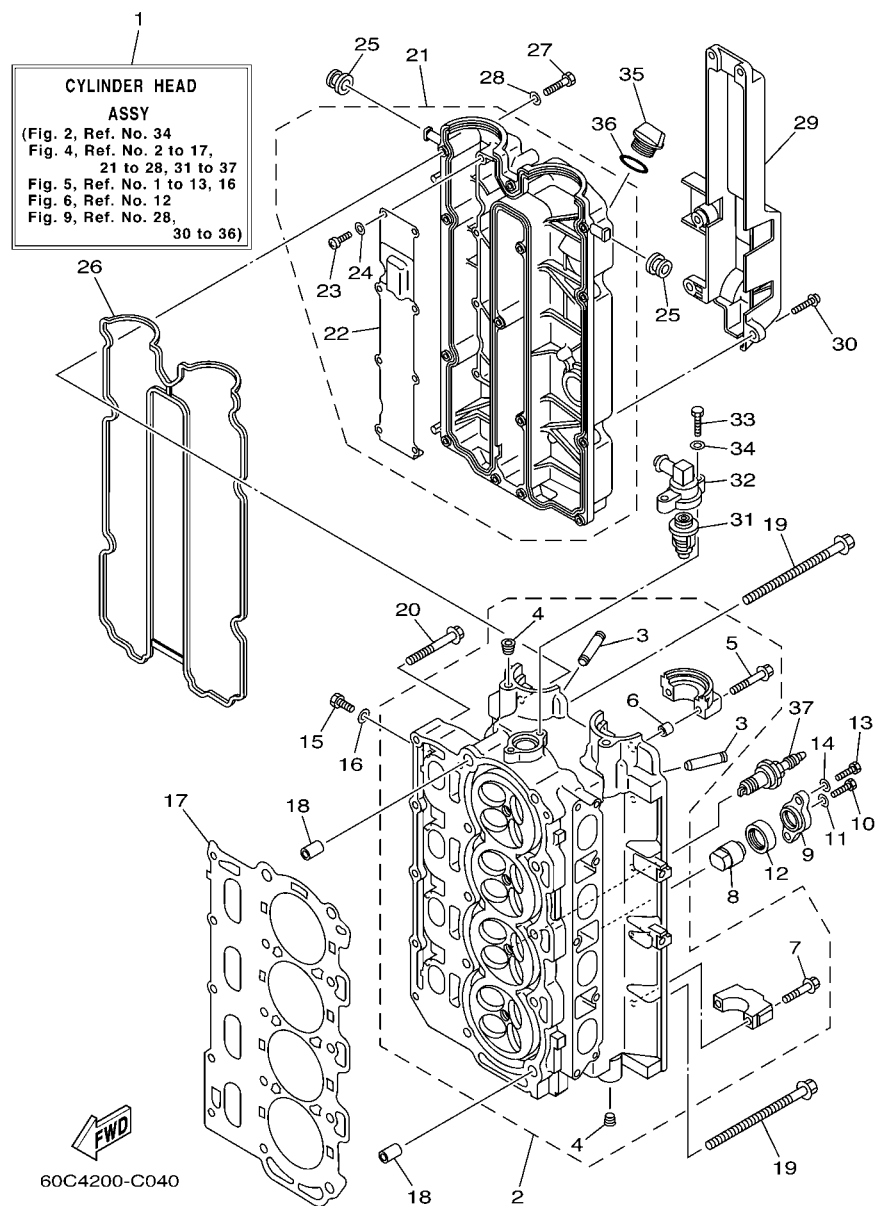


FIG. 4 CYLINDER & CRANKCASE 2

REF. NO.	PART NO.	DESCRIPTION	60C4				REMARKS
1	60C-W009A-02-1S	CYLINDER HEAD ASSY	1				
2	67F-11110-11-94	CYLINDER HEAD ASSY	1				
3	67F-11133-10	.GUIDE, VALVE 1	16				
4	90344-51019	.PLUG, TAPER SCREW	4				
5	90119-07235	.BOLT/WASHER-CAM CAPS	4				
6	91809-08006	.SLEEVE GUIDE-DOWEL	4				
7	90119-07234	.BOLT, WITH WASHER	16				
8	68V-11325-00	ANODE	2				
9	67F-11327-00-94	COVER, ANODE	2				
10	97075-06020	BOLT	2				
11	92995-06600	WASHER	2				
12	67F-11328-00	GROMMET, ANODE	2				
13	97075-08025	BOLT	4				
14	92995-08600	WASHER	4				
15	97095-08014	BOLT	4				
16	90430-08143	GASKET	4				
17	67F-11181-02	GASKET, CYLINDER HEAD 1	1				
18	90387-10M08	COLLAR	2				
19	90105-10M89	BOLT, FLANGE	10				
20	90119-08M91	BOLT, WITH WASHER	5				
21	68V-11191-00-1S	COVER, CYLINDER HEAD 1	1				
22	67F-11168-00	.COVER, BREATHER	1				
23	98507-04008	.SCREW, PAN HEAD	8				
24	92907-04600	.WASHER	8				
25	90480-12072	GROMMET	2				
26	67F-11356-00	SEAL, CYLINDER 2	1				
27	97095-06030	BOLT	14				

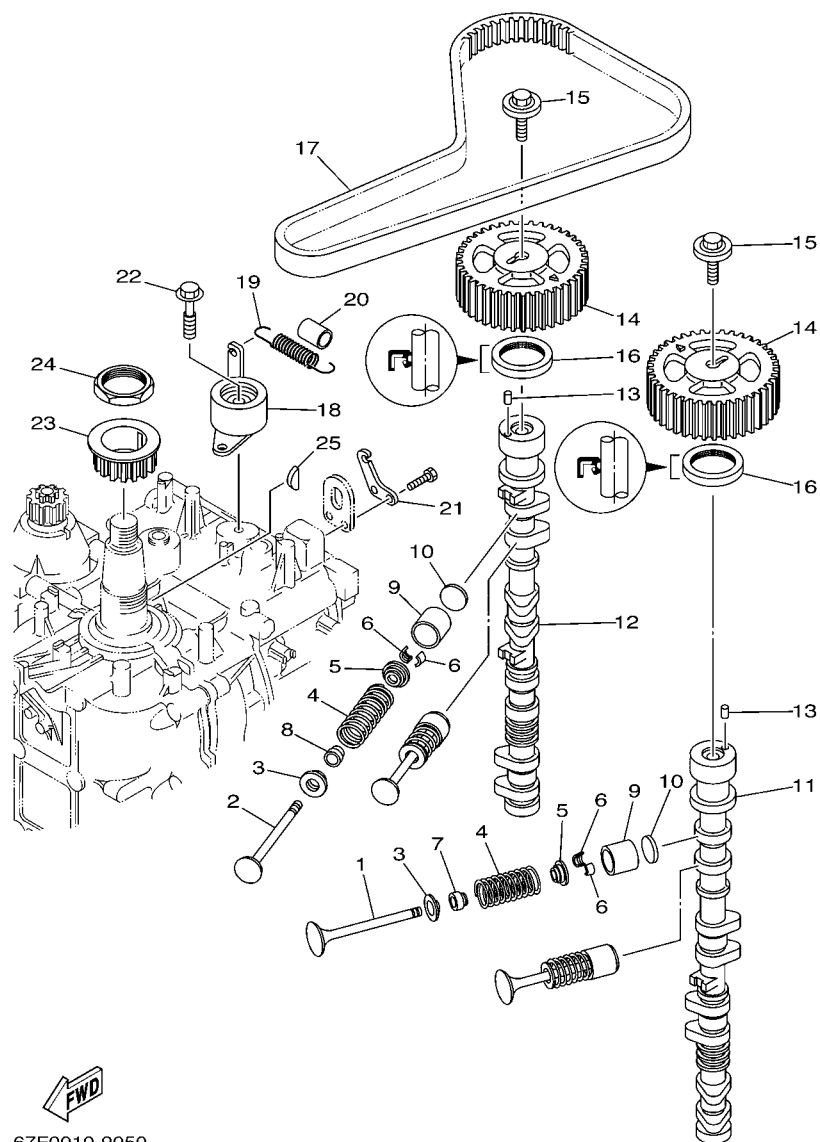


FIG. 5 VALVE

REF. NO.	PART NO.	DESCRIPTION	6004				REMARKS
1	68V-12111-00	VALVE, INTAKE	8				
2	68V-12121-00	VALVE, EXHAUST	8				
3	67F-12116-00	SEAT, VALVE SPRING	16				
4	67F-12114-00	SPRING, VALVE OUTER	16				
5	67F-12117-00	RETAINER, VALVE SPRING	16				
6	67F-12118-00	COTTER, VALVE	32				
7	K0A-A3721-00	SEAL, VALVE STEM	8				
8	K0A-A3722-00	SEAL, VALVE STEM 2	8				
9	67F-12153-00	LIFTER, VALVE	16				
10	67F-12168-00	PAD, ADJUSTING (2.000)	16				UR
	67F-12168-10	PAD, ADJUSTING (2.025)	16				UR
	67F-12168-20	PAD, ADJUSTING (2.050)	16				UR
	67F-12168-30	PAD, ADJUSTING (2.075)	16				UR
	67F-12168-40	PAD, ADJUSTING (2.100)	16				UR
	67F-12168-50	PAD, ADJUSTING (2.125)	16				UR
	67F-12168-60	PAD, ADJUSTING (2.150)	16				UR
	67F-12168-70	PAD, ADJUSTING (2.175)	16				UR
	67F-12168-80	PAD, ADJUSTING (2.200)	16				UR
	67F-12168-A0	PAD, ADJUSTING (2.225)	16				UR
	67F-12168-B0	PAD, ADJUSTING (2.250)	16				UR
	67F-12168-C0	PAD, ADJUSTING (2.275)	16				UR
	67F-12168-D0	PAD, ADJUSTING (2.300)	16				UR
	67F-12168-E0	PAD, ADJUSTING (2.325)	16				UR
	67F-12168-F0	PAD, ADJUSTING (2.350)	16				UR
	67F-12168-G0	PAD, ADJUSTING (2.375)	16				UR
	67F-12168-H0	PAD, ADJUSTING (2.400)	16				UR
	67F-12168-J0	PAD, ADJUSTING (2.425)	16				UR

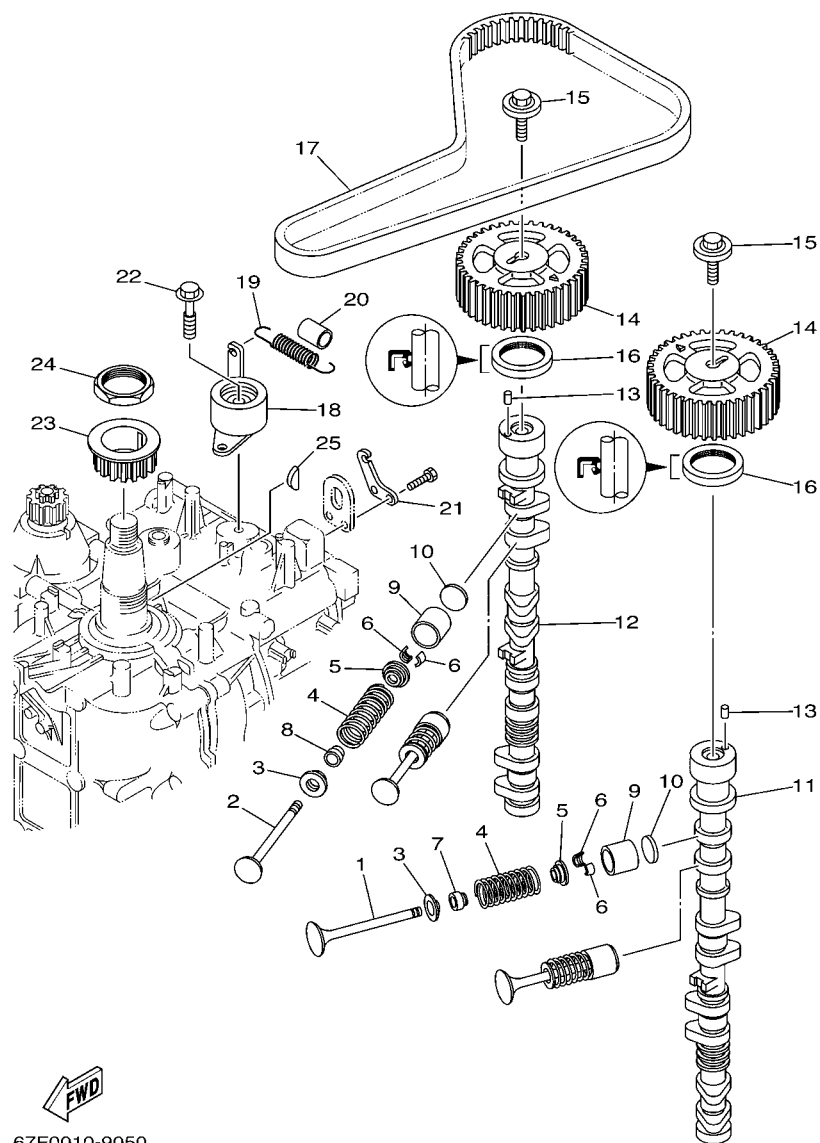


FIG. 5 VALVE

REF. NO.	PART NO.	DESCRIPTION	6004				REMARKS
10	67F-12168-K0	PAD, ADJUSTING (2.450)	16				UR
	67F-12168-L0	PAD, ADJUSTING (2.475)	16				UR
	67F-12168-M0	PAD, ADJUSTING (2.500)	16				UR
	67F-12168-N0	PAD, ADJUSTING (2.525)	16				UR
	67F-12168-P0	PAD, ADJUSTING (2.550)	16				UR
- -	67F-12168-R0	PAD, ADJUSTING (2.575)	16				UR
	67F-12168-S0	PAD, ADJUSTING (2.600)	16				UR
	67F-12168-T0	PAD, ADJUSTING (2.625)	16				UR
	67F-12168-U0	PAD, ADJUSTING (2.650)	16				UR
	67F-12168-V0	PAD, ADJUSTING (2.675)	16				UR
- -	67F-12168-W0	PAD, ADJUSTING (2.700)	16				UR
	67F-12168-X0	PAD, ADJUSTING (2.725)	16				UR
	67F-12168-Y0	PAD, ADJUSTING (2.750)	16				UR
	67F-12169-00	PAD, ADJUSTING (2.775)	16				UR
	67F-12169-10	PAD, ADJUSTING (2.800)	16				UR
- -	67F-12169-20	PAD, ADJUSTING (2.825)	16				UR
	67F-12169-30	PAD, ADJUSTING (2.850)	16				UR
	67F-12169-40	PAD, ADJUSTING (2.875)	16				UR
	67F-12169-50	PAD, ADJUSTING (2.900)	16				UR
	67F-12169-60	PAD, ADJUSTING (2.925)	16				UR
- -	67F-12169-70	PAD, ADJUSTING (2.950)	16				UR
	67F-12169-80	PAD, ADJUSTING (2.975)	16				UR
	67F-12169-A0	PAD, ADJUSTING (3.000)	16				UR
	67F-12169-B0	PAD, ADJUSTING (3.025)	16				UR
	67F-12169-C0	PAD, ADJUSTING (3.050)	16				UR
- -	67F-12169-D0	PAD, ADJUSTING (3.075)	16				UR
	67F-12169-E0	PAD, ADJUSTING (3.100)	16				UR

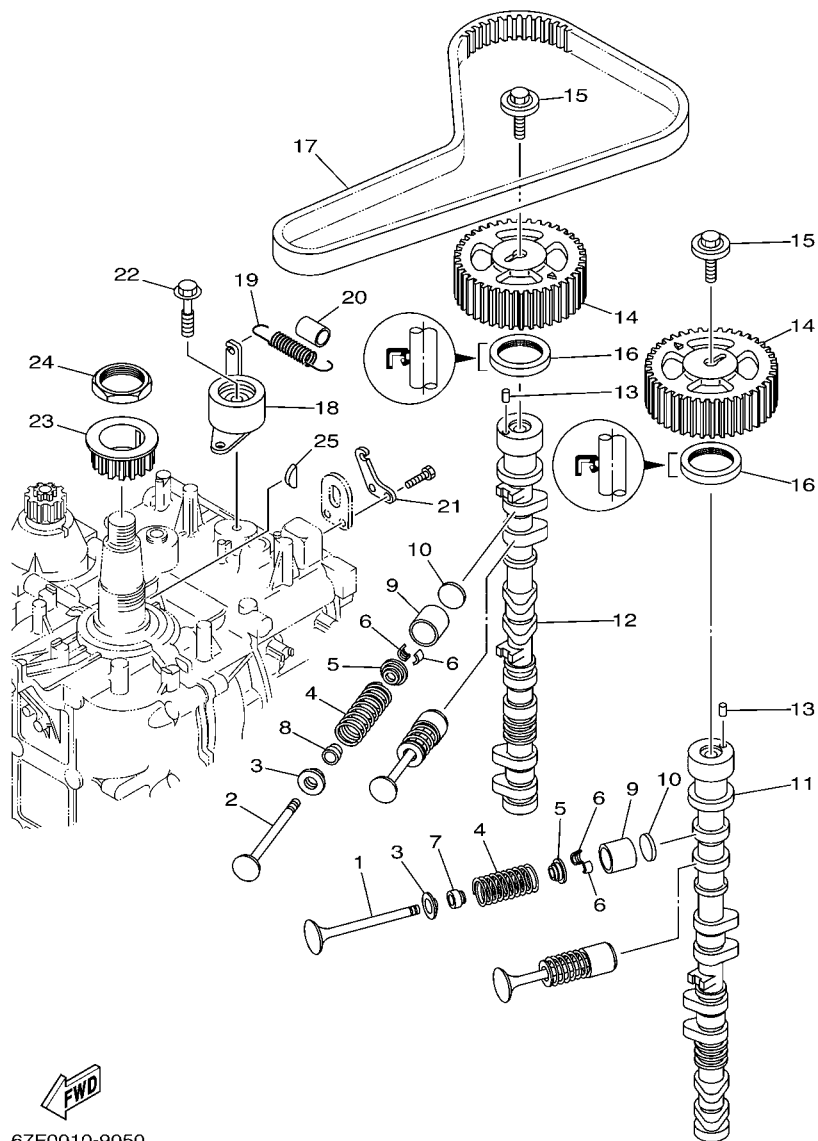


FIG. 5 VALVE

REF. NO.	PART NO.	DESCRIPTION	6004				REMARKS
10	67F-12169-F0	PAD, ADJUSTING (3.125)	16				UR
	67F-12169-G0	PAD, ADJUSTING (3.150)	16				UR
	67F-12169-H0	PAD, ADJUSTING (3.175)	16				UR
	67F-12169-J0	PAD, ADJUSTING (3.200)	16				UR
	67F-12169-K0	PAD, ADJUSTING (3.225)	16				UR
	67F-12169-L0	PAD, ADJUSTING (3.250)	16				UR
	67F-12169-M0	PAD, ADJUSTING (3.275)	16				UR
	67F-12169-N0	PAD, ADJUSTING (3.300)	16				UR
11	67F-12171-00	CAMSHAFT 1	1				
12	67F-12181-00	CAMSHAFT 2	1				
13	93605-10108	PIN, DOWEL	2				
14	67F-11537-00	GEAR, DRIVEN	2				
15	90119-10M06	BOLT, WITH WASHER	2				
16	93102-38M59	OIL SEAL	2				
17	67F-46241-00	BELT	1				
18	67F-11590-00	TENSIONER ASSY	1				
19	90506-16M39	SPRING, TENSION	1				
20	90445-15M03	HOSE (L23)	1				
21	67F-11595-00	PLATE, VALVE	1				
22	90119-10M72	BOLT, WITH WASHER	1				
23	67F-11536-00	GEAR, DRIVE	1				
24	90170-40003	NUT	1				
25	90280-04008	KEY, WOODRUFF	1				

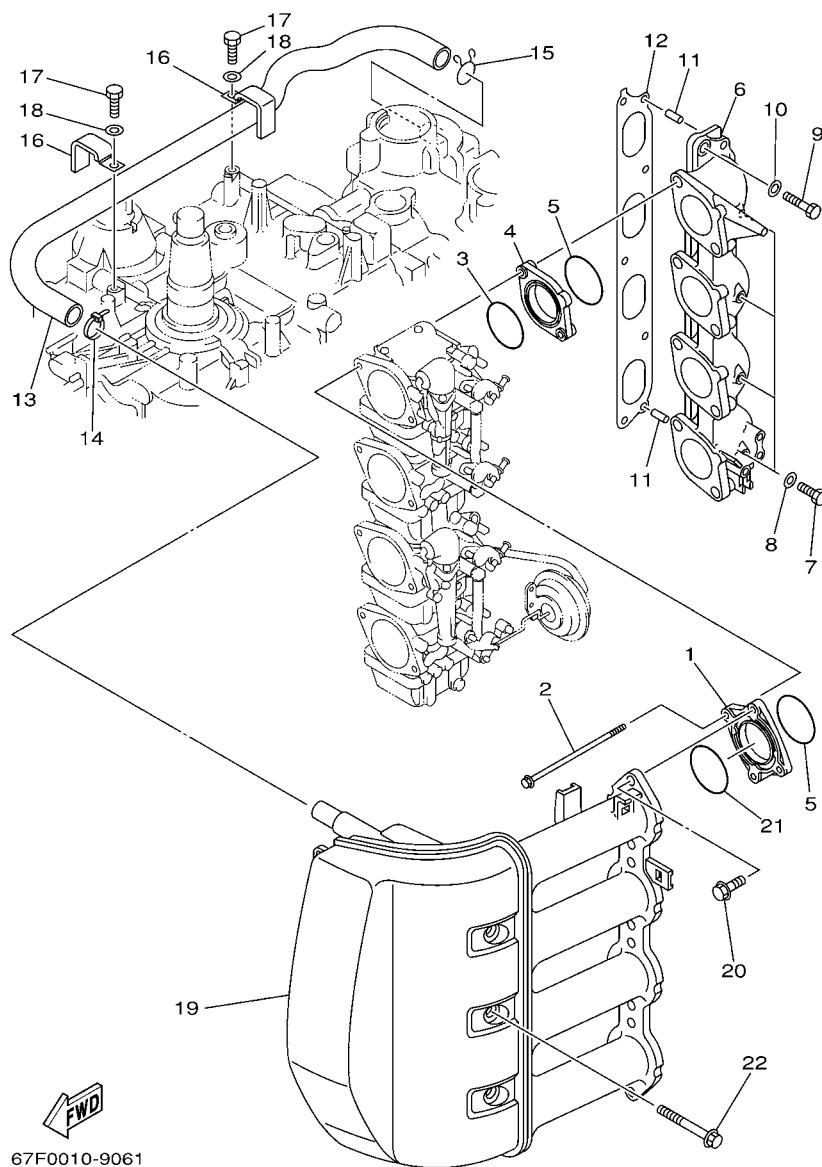


FIG. 6 INTAKE

REF. NO.	PART NO.	DESCRIPTION	80C4				REMARKS
1	67F-14243-00	PLATE	4				
2	67F-14216-00	BOLT	8				
3	67F-14239-00	SEAL	4				
4	67F-14271-00	INSULATOR	4				
5	93210-40M10	O-RING	8				
6	67F-13641-00-94	MANIFOLD 1	1				
7	97095-06010	BOLT	4				
8	90430-06014	GASKET	4				
9	97075-08035	BOLT	5				
10	92995-08600	WASHER	5				
11	91690-50014	PIN, SPRING	2				
12	67F-13645-00	GASKET, MANIFOLD 1	1				
13	67F-15373-00	PIPE, BREATHER	1				
14	90465-11M10	CLAMP	1				
15	90467-20M15	CLIP	1				
16	90465-12M03	CLAMP	2				
17	97095-06012	BOLT	2				
18	92995-06600	WASHER	2				
19	67F-14440-00	SILENCER ASSY, INTAKE	1				
20	90119-06M82	BOLT, WITH WASHER	8				
21	93210-41MJ2	O-RING	4				
22	90119-08M59	BOLT, WITH WASHER	3				

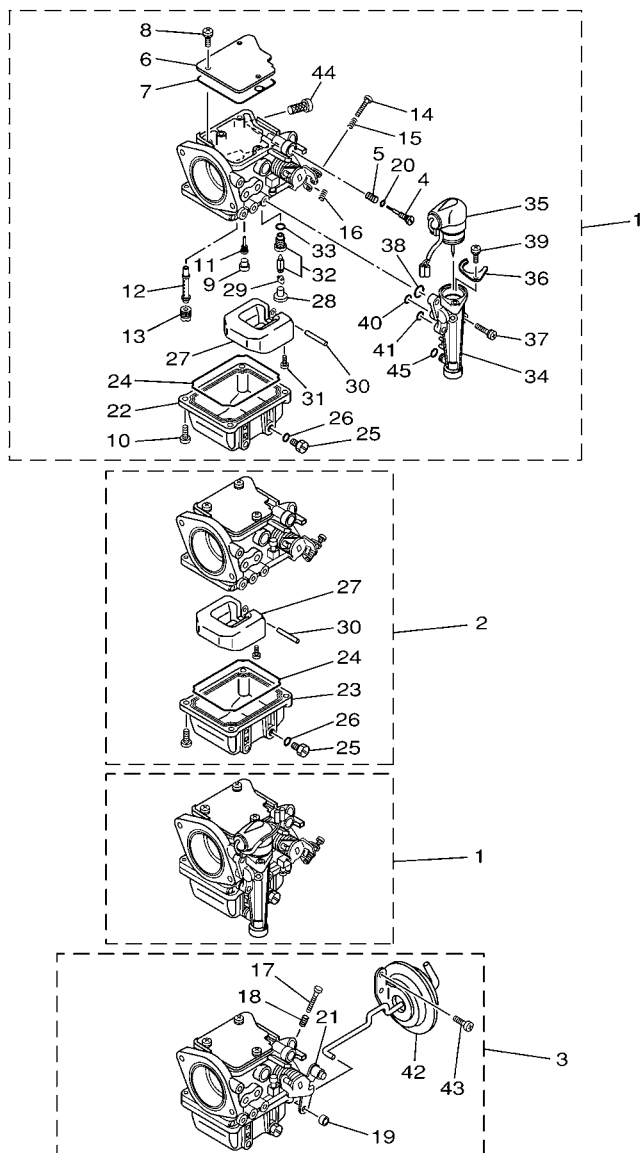


FIG. 7 CARBURETOR 1

REF. NO.	PART NO.	DESCRIPTION	60C4				REMARKS
1	60C-14901-00	CARBURETOR ASSY 1	2				#1,3
2	60C-14902-00	CARBURETOR ASSY 2	1				#2
3	60C-14904-00	CARBURETOR ASSY 4	1				#4
4	67F-14923-00	.SCREW, PILOT	4				
5	697-14555-00	.SPRING	4				
6	67F-14146-00	.PLATE	4				
7	67F-14147-00	.O-RING	4				
8	97803-04010	.SCREW, PAN HEAD	12				
9	676-14966-00	.CAP	4				
10	97980-04114	.SCREW, WITH WASHER	16				
11	67F-14948-04	.JET (#42)	4				
12	67F-14947-00	.JET, NEEDLE	4				
13	67F-14943-83	.JET, MAIN (#128)	4				
14	67F-14567-00	.SCREW	3				#1,2,3
15	67F-14555-00	.SPRING	3				#1,2,3
16	67F-14556-00	.SPRING	3				#1,2,3
17	63V-14523-00	.SCREW, STOP	1				#4
18	90501-10326	.SPRING, COMPRESSION	1				#4
19	67F-14998-00	.BUSH	1				#4
20	67F-14397-00	.O-RING	4				
21	6H2-14578-00	.COLLAR	1				#4
22	67F-14980-00	.BODY, FLOAT CHAMBER	2				#1,3
23	67F-14980-10	.BODY, FLOAT CHAMBER	2				#2,4
24	67F-14984-00	.GASKET, FLOAT CHAMBER	4				
25	6H3-14992-00	.SCREW, DRAIN	4				
26	93210-04230	.O-RING	4				
27	6H4-14985-01	.FLOAT	4				

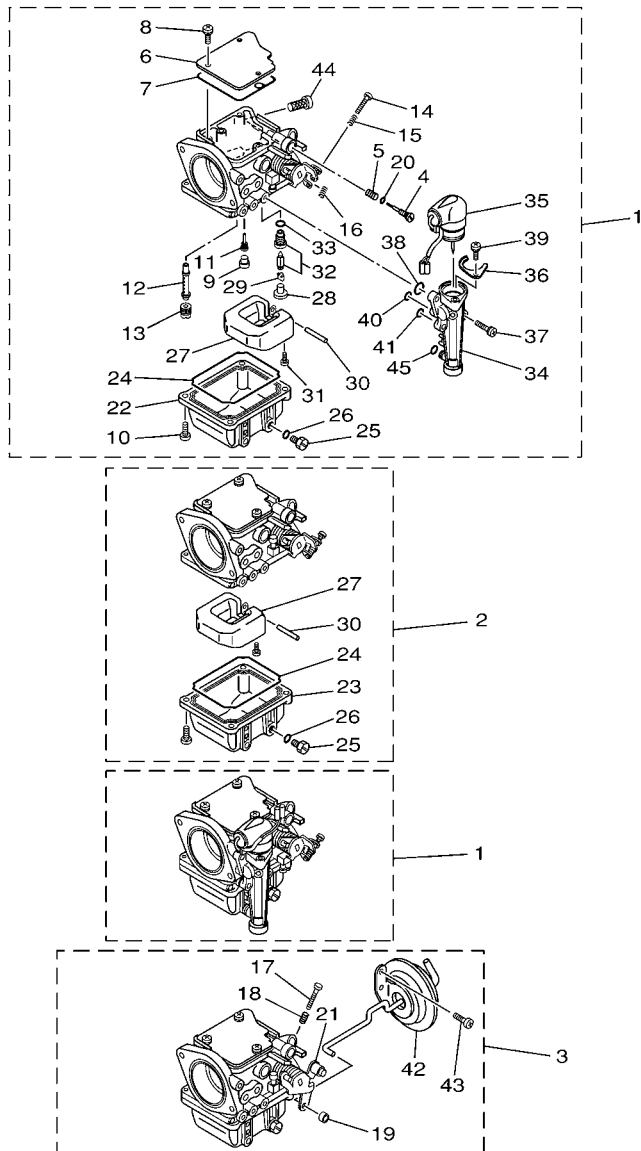


FIG. 7 CARBURETOR 1

REF. NO.	PART NO.	DESCRIPTION	60C4				REMARKS
28	676-14186-00	.PIN, FLOAT	4				
29	67F-14159-00	.CLIP	4				
30	6H4-14548-00	.PIN, FLOAT ARM	4				
31	98580-04008	.SCREW, PAN HEAD	4				
32	60C-14590-01	.NEEDLE VALVE ASSY	4				
33	93210-04228	.O-RING	4				
34	67F-14378-00	.BODY, STARTER	2				#1,3
35	67F-14380-01	.PRIME STARTER ASSY	2				#1,3
36	67F-14178-00	.PLATE, STARTER LEVER	2				#1,3
37	67F-14592-00	.SCREW	6				#1,3
38	67F-14398-00	.O-RING	2				#1,3
39	67F-14565-00	.SCREW	2				#1,3
40	67F-14398-10	.O-RING	2				#1,3
41	67F-14398-20	.O-RING	2				#1,3
42	67F-14369-00	.DIAPHRAGM ASSY 2	1				#4
43	67F-14325-00	.SCREW, PAN HEAD	2				#4
44	67F-14371-01	.ELEMENT, FILTER	4				
45	67F-14398-30	.O-RING	2				#1,3

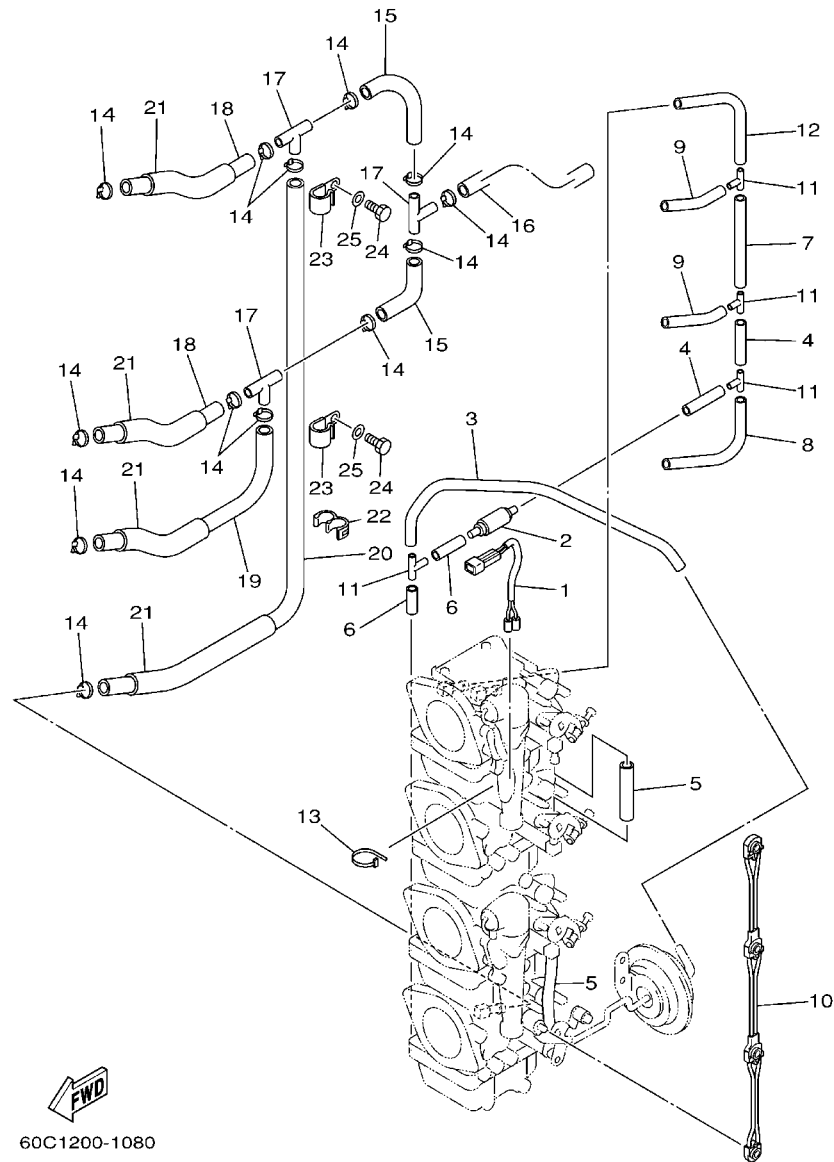


FIG. 8 CARBURETOR 2

REF. NO.	PART NO.	DESCRIPTION	60C4				REMARKS
1	67F-1412A-00	WIRE HARNESS ASSY	1				
2	67F-13183-00	VALVE, CHECK	1				
3	67F-14349-00	PIPE	1				
4	67F-14349-10	PIPE	2				
5	67F-14349-20	PIPE	2				
6	67F-14349-30	PIPE	2				
7	67F-14349-40	PIPE	1				
8	67F-14349-50	PIPE	1				
9	67F-14349-60	PIPE	2				
10	67F-14585-00	ROD, CHOKE	1				
11	67F-14189-00	CONNECTOR	4				
12	67F-14349-70	PIPE	1				
13	90465-11M59	CLAMP	1				
14	68F-24356-00	CLIP, PIPE 1	13				
15	60C-14294-00	HOSE	2				
16	60C-14298-00	PIPE	1				
17	688-24378-00	PIPE, JOINT 4	3				
18	90445-10M16	HOSE (L120)	2				
19	90445-10MG6	HOSE (L180)	1				
20	90445-10MG7	HOSE (L350)	1				
21	90445-16M07	HOSE (L80)	4				
22	90464-10M57	CLAMP	1				
23	90465-08M83	CLAMP	2				
24	97095-06012	BOLT	2				
25	92995-06600	WASHER	2				

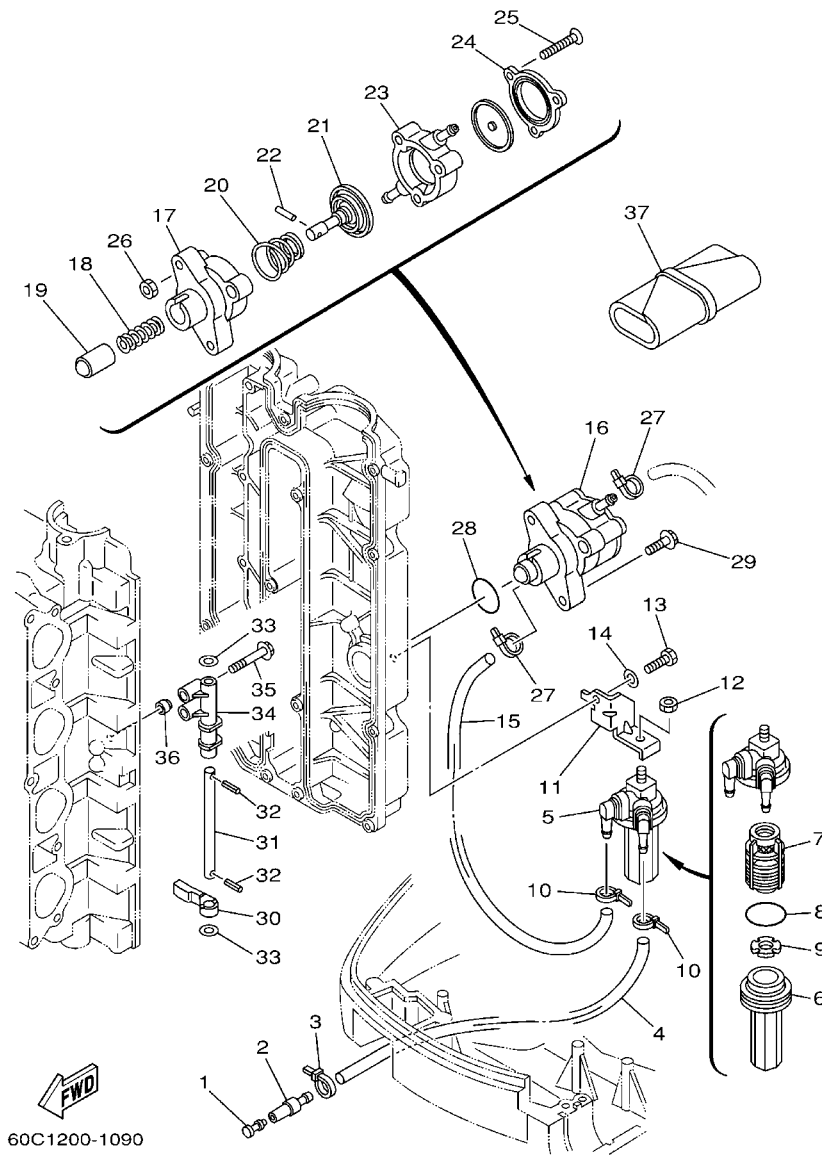


FIG. 9 FUEL

REF. NO.	PART NO.	DESCRIPTION	60C4				REMARKS
1	689-85547-00	DAMPER	1				
2	6R3-24377-00	PIPE, JOINT 3	1				
3	90465-11M10	CLAMP	1				
4	90445-13M27	HOSE (L950)	1				
5	60C-24560-00	FILTER ASSY	1				
6	68V-24521-01	.CUP, FILTER	1				
7	61N-24563-00	.ELEMENT, FILTER	1				
8	93210-32738	.O-RING	1				
9	68V-24469-01	.FLOAT, WATER LEVEL	1				
10	90465-11M10	CLAMP	2				
11	68V-24566-00	BRACKET, FILTER	1				
12	95380-08600	NUT	1				
13	97095-06016	BOLT	1				
14	92995-06600	WASHER	1				
15	90445-13M11	HOSE (L300)	1				
16	68V-24410-00	FUEL PUMP ASSY	1				
17	68V-24412-00	.BODY 1	1				
18	68V-24454-00	.SPRING	1				
19	68V-13131-00	.PLUNGER	1				
20	68V-24423-00	.SPRING, DIAPHRAGM	1				
21	68V-24411-00	.DIAPHRAGM	1				
22	68V-24374-00	.PIN	1				
23	68V-24413-00	.BODY 2	1				
24	68V-24414-00	.BODY 3	1				
25	68V-24444-00	.SCREW	3				
26	68V-24149-00	.NUT	3				
27	90465-11M10	CLAMP	2				

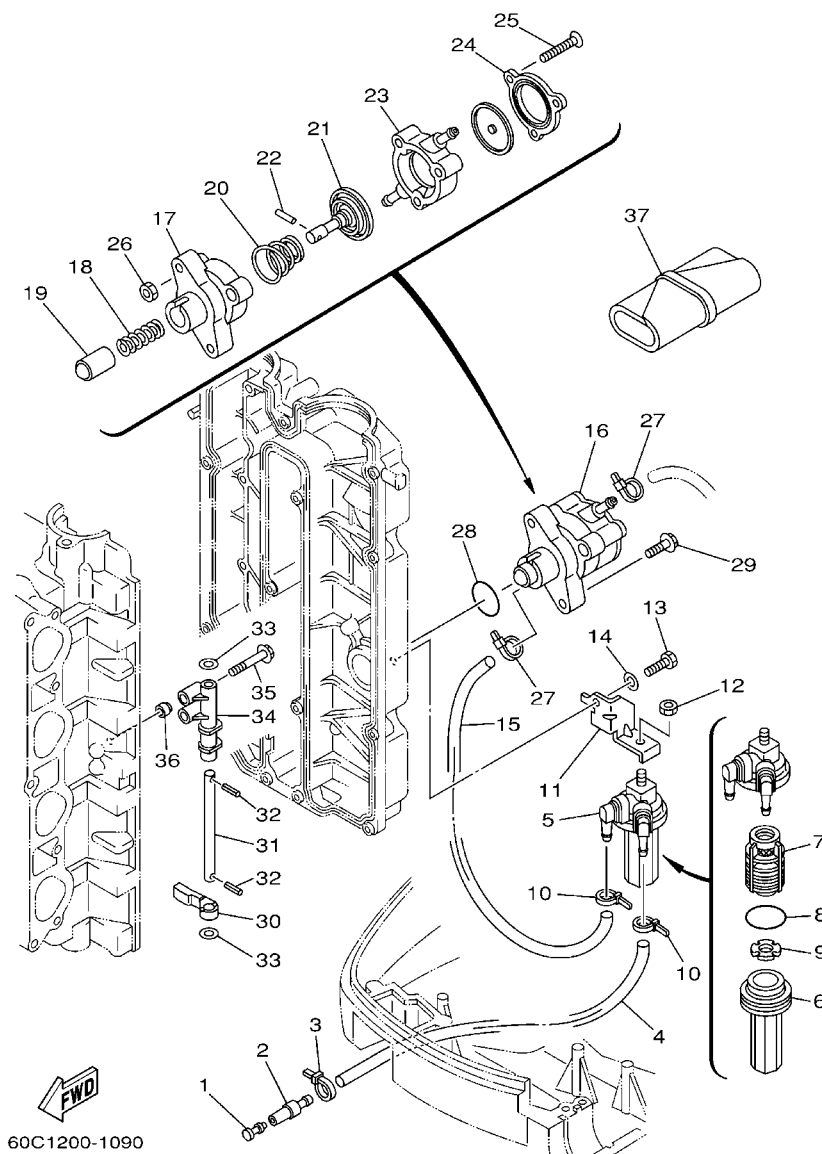


FIG. 9 FUEL

[illegible]

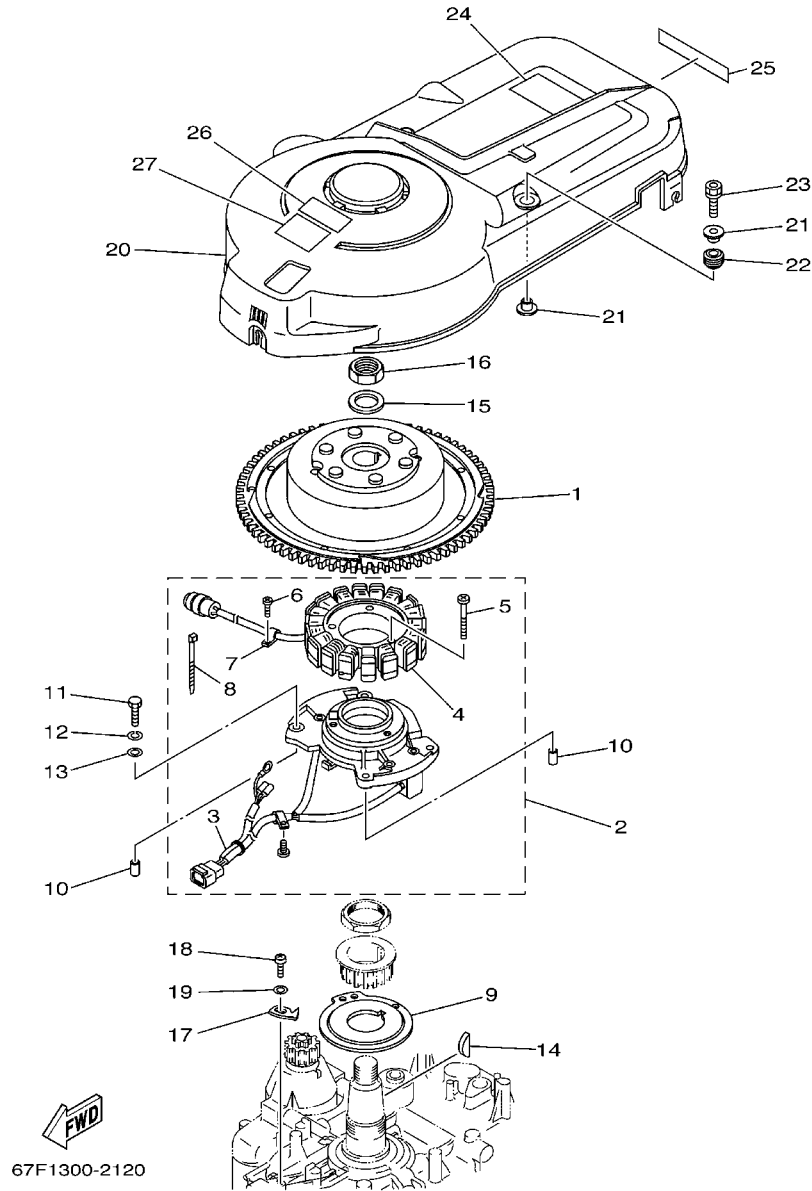


FIG. 10 GENERATOR

REF. NO.	PART NO.	DESCRIPTION	60C4				REMARKS
1	67F-85550-00	ROTOR ASSY	1				
2	67F-85560-01	BASE ASSY	1				
3	67F-85580-00	.COIL, PULSER	1				
4	67F-85510-01	.STATOR ASSY	1				
5	63D-81345-20	.SCREW, WITH WASHER (M6X30)	3				
6	97607-04110	.SCREW, WITH WASHER	1				
7	445-81328-20	.CLAMP	1				
8	66T-81328-00	.CLAMP	1				
9	67F-81673-00	ROTOR	1				
10	99530-08012	PIN, DOWEL	2				
11	97095-06030	BOLT	4				
12	92995-06100	WASHER, SPRING	4				
13	92995-06600	WASHER	4				
14	90280-05015	KEY, WOODRUFF	1				
15	90201-24014	WASHER, PLATE	1				
16	90179-24002	NUT	1				
17	67F-81332-00	PLATE, TIMING	1				
18	97885-06010	SCREW, PAN HEAD	1				
19	92995-06600	WASHER	1				
20	67F-81337-01	COVER, FLYWHEEL	1				
21	90387-06M71	COLLAR	4				
22	90480-15M31	GROMMET	2				
23	90119-06M92	BOLT, WITH WASHER	2				
24	67F-12138-60	MARK, CAUTION	1				
25	68V-13437-60	MARK, CAUTION	1				
26	6A1-83625-41	MARK 5	1				
27	6A1-83625-51	MARK 5	1				

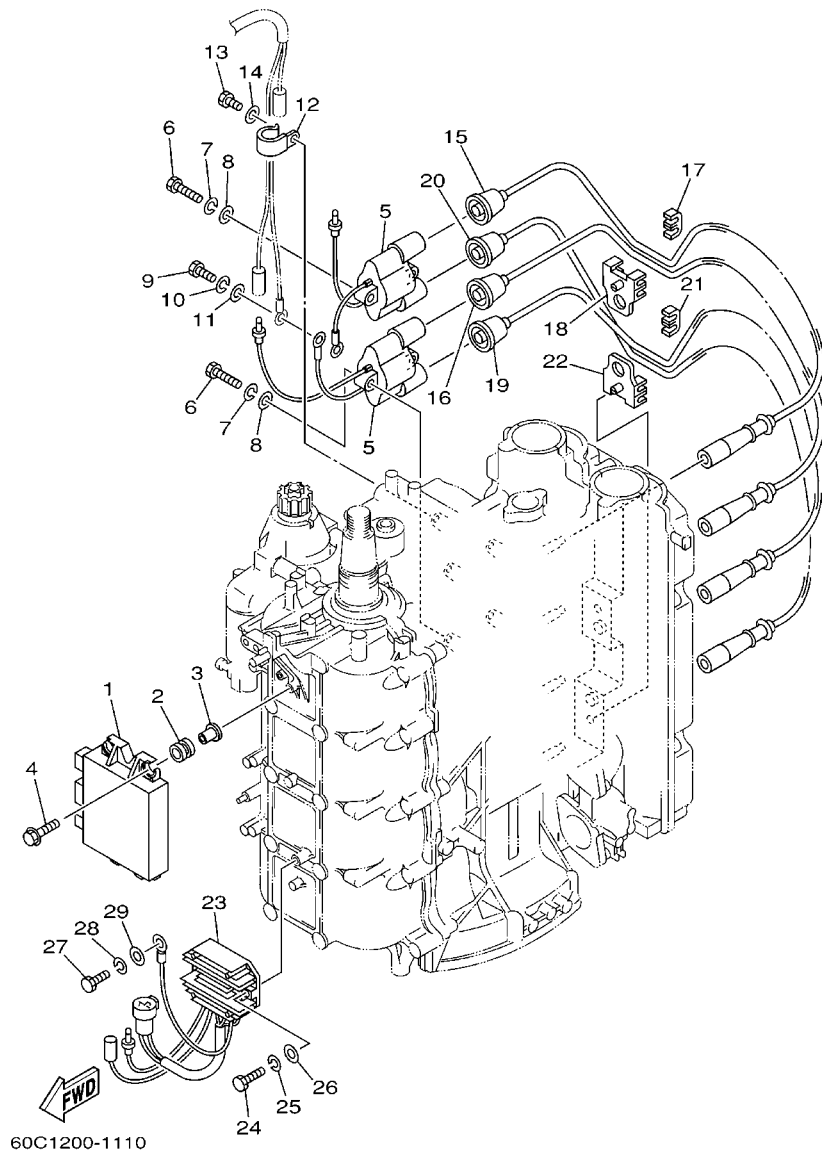


FIG. 11 ELECTRICAL 1

REF. NO.	PART NO.	DESCRIPTION	60C4				REMARKS
1	67F-85540-03	C.D.I. UNIT ASSY	1				
2	68V-82317-00	DAMPER, IGNITION COIL	4				
3	624-42542-00	PIPE	4				
4	90119-06M59	BOLT, WITH WASHER	4				
5	67F-85570-00	IGNITION COIL ASSY	2				
6	97095-06030	BOLT	4				
7	92995-06100	WASHER, SPRING	4				
8	92995-06600	WASHER	4				
9	97095-06020	BOLT	1				
10	92995-06100	WASHER, SPRING	1				
11	92995-06600	WASHER	1				
12	90465-06M86	CLAMP	1				
13	97095-06012	BOLT	1				
14	92995-06600	WASHER	1				
15	67F-82341-00	CORD, HIGH TENSION 1	1				#1
16	67F-82342-00	CORD, HIGH TENSION 2	1				#2
17	67F-82361-00	CLAMP, CORD	1				
18	67F-82362-00	CLAMP, CORD 2	1				
19	67F-82343-00	CORD, HIGH TENSION 3	1				#3
20	67F-82344-00	CORD, HIGH TENSION 4	1				#4
21	67F-82361-00	CLAMP, CORD	1				
22	67F-82362-00	CLAMP, CORD 2	1				
23	67F-81960-11	RECTIFIER & REGULATOR ASSY	1				
24	97095-06025	BOLT	2				
25	92995-06100	WASHER, SPRING	2				
26	92995-06600	WASHER	2				
27	97095-06020	BOLT	1				

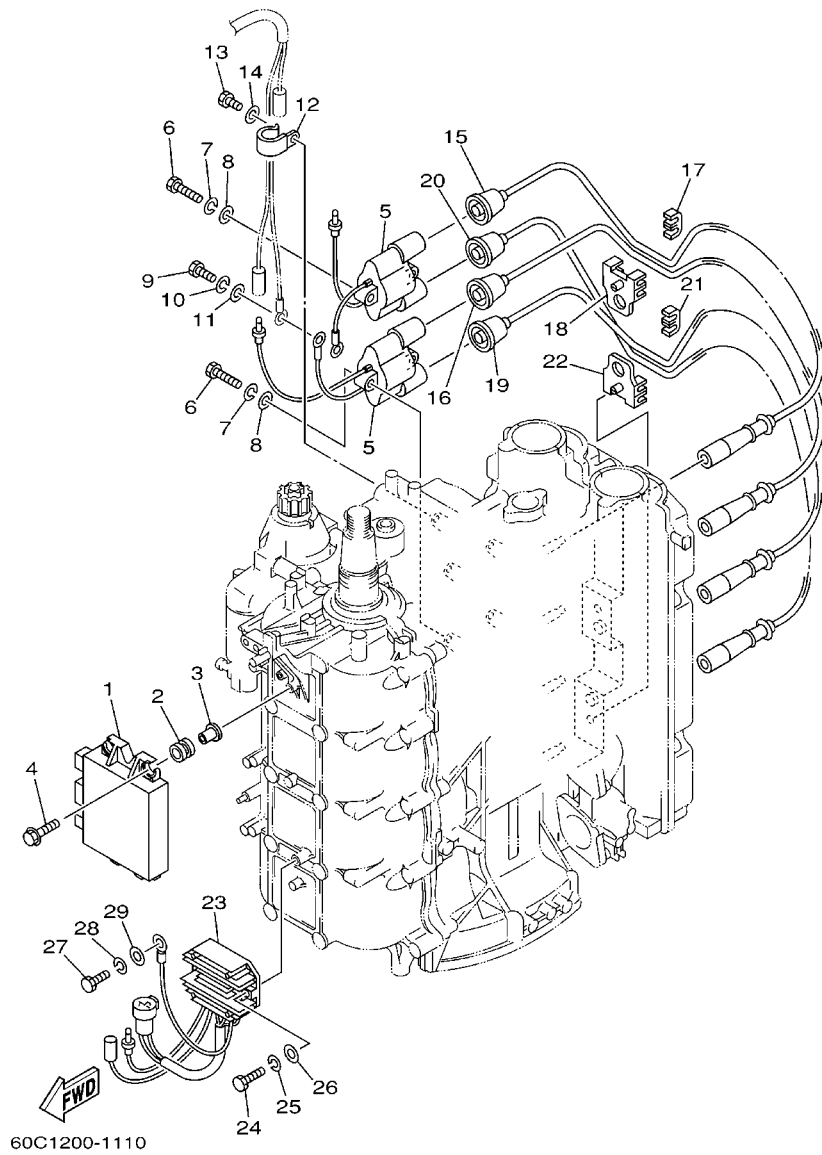


FIG. 11 ELECTRICAL 1

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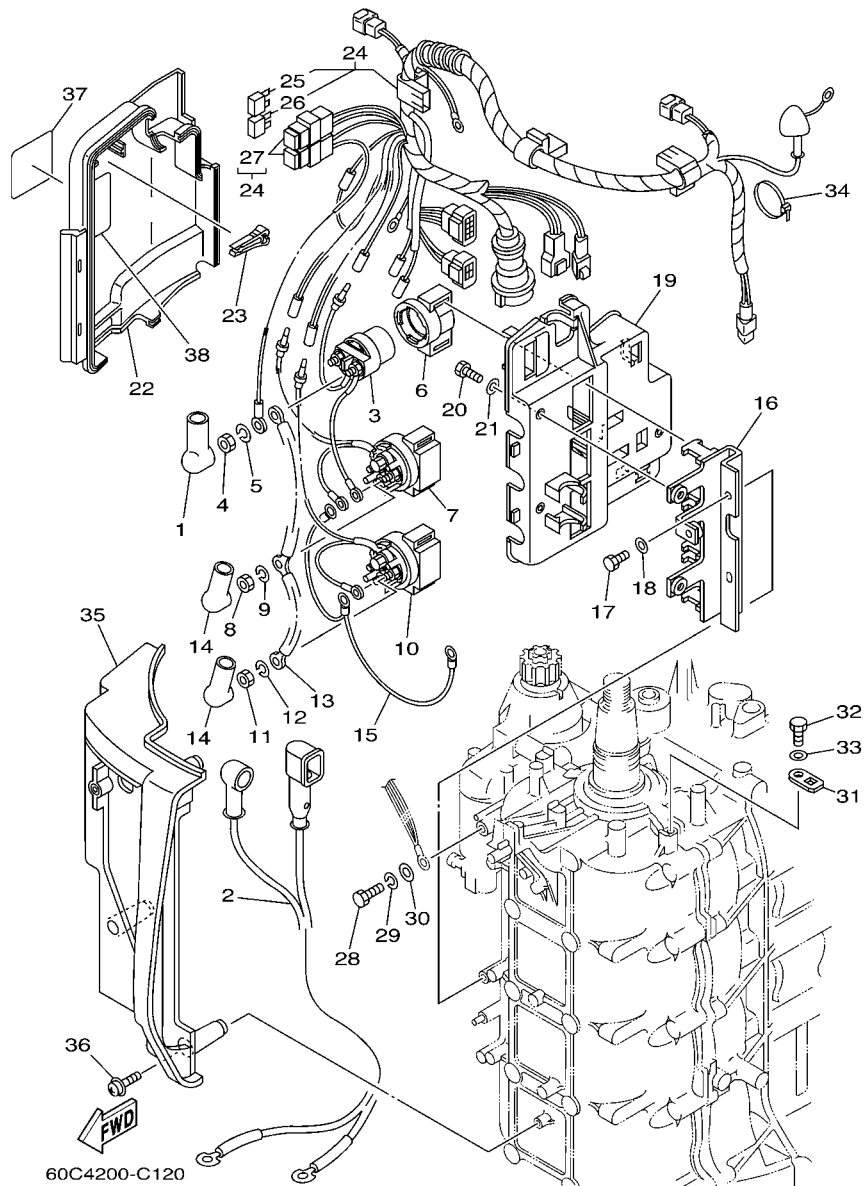


FIG. 12 ELECTRICAL 2

REF. NO.	PART NO.	DESCRIPTION	60C4				REMARKS
1	682-82119-01	COVER, LEAD WIRE	2				
2	67F-82105-00	WIRE HARNESS	1				
3	6G1-8194A-10	RELAY	1				
4	90170-06M30	NUT	2				
5	90204-06M00	WASHER, SPRING	2				
6	6G1-81952-00	HOLDER, RELAY	1				
7	6E5-8195B-01	RELAY ASSY	1				
8	90170-06M30	NUT	3				
9	90204-06M00	WASHER, SPRING	3				
10	6E5-8195C-01	RELAY ASSY	1				
11	90170-06M30	NUT	3				
12	90204-06M00	WASHER, SPRING	3				
13	66T-87149-00	CONNECTOR	1				
14	6G5-82119-00	COVER, LEAD WIRE	2				
15	67F-82116-00	WIRE, MINUS LEAD	1				
16	67F-81953-00	STAY, RELAY	1				
17	97095-06016	BOLT	2				
18	92995-06600	WASHER	2				
19	67F-81948-00	BRACKET	1				
20	97095-06016	BOLT	3				
21	92995-06600	WASHER	3				
22	67F-81942-00	COVER	1				
23	67F-2812A-00	PULLER, FUSE	1				
24	67F-82590-03	WIRE HARNESS ASSY	1				
25	67F-82151-00	.FUSE (20A)	2				
26	67F-82151-10	.FUSE (30A)	2				
27	67F-8215B-00	.CAP (BLACK)	2				

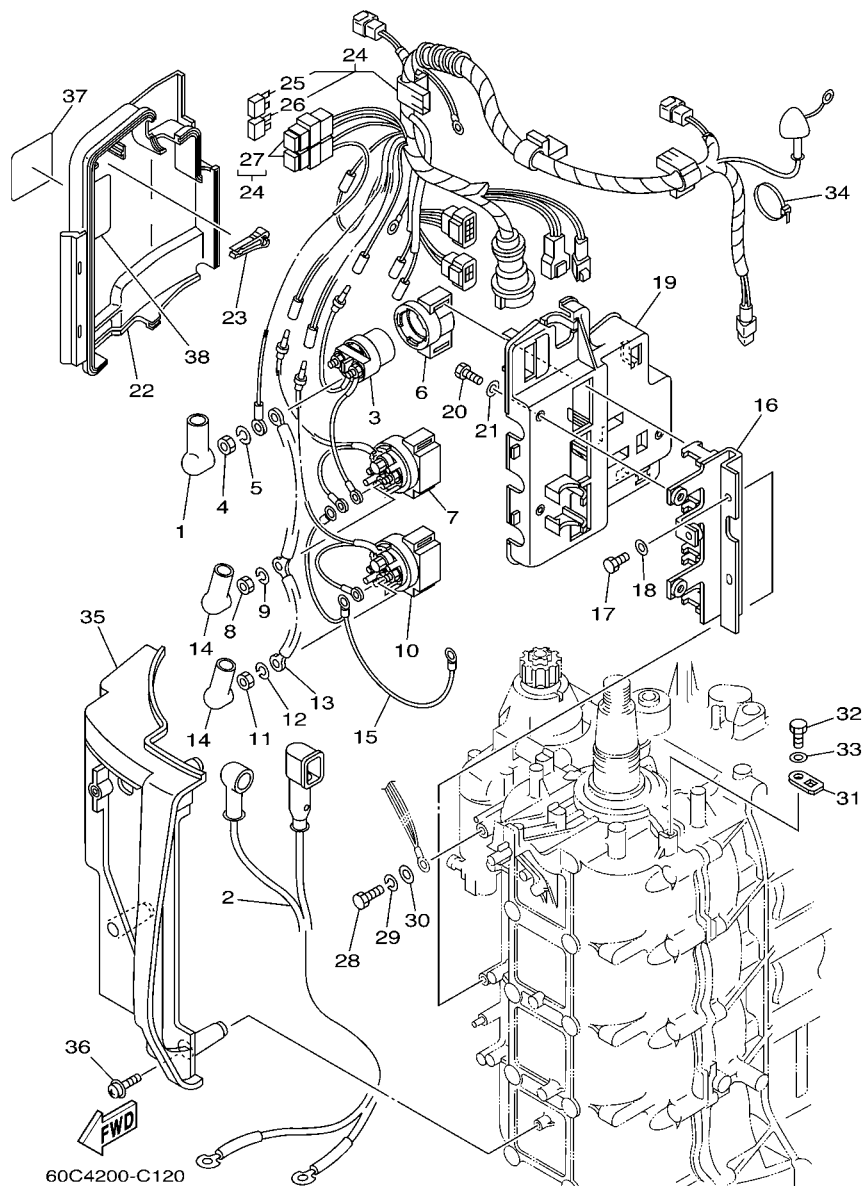
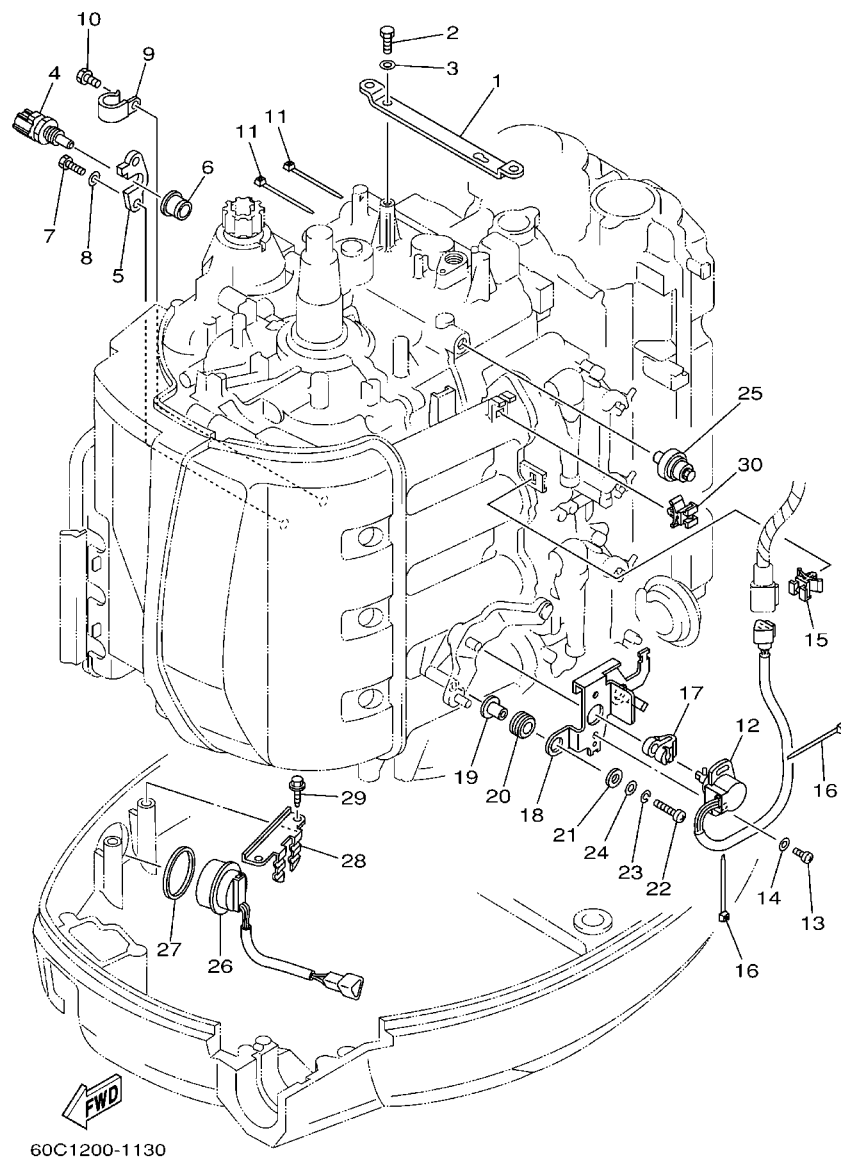


FIG. 12 ELECTRICAL 2

[illegible]



60C1200-1130

FIG. 13 ELECTRICAL 3

REF. NO.	PART NO.	DESCRIPTION	60C4				REMARKS
1	67F-8132G-01	PLATE	1				
2	97095-06016	BOLT	2				
3	92995-06600	WASHER	2				
4	67F-85790-00	THERMOSENSOR ASSY	1				
5	67F-85757-00	RETAINER	1				
6	68V-85753-00	GASKET, SENDER UNIT	1				
7	97095-06016	BOLT	2				
8	92995-06600	WASHER	2				
9	90465-06M86	CLAMP	1				
10	97095-06010	BOLT	1				
11	90465-11M10	CLAMP	2				
12	61A-85885-00	THROTTLE SENSOR ASSY	1				
13	97885-05010	SCREW, PAN HEAD	2				
14	92995-05600	WASHER	2				
15	90464-09M47	CLAMP	1				
16	90465-11M10	CLAMP	2				
17	6K7-14573-00	LEVER	1				
18	67F-83635-00	BRACKET	1				
19	90387-05M00	COLLAR	2				
20	90480-10M23	GROMMET	2				
21	90201-05M03	WASHER, PLATE	2				
22	97885-05025	SCREW, PAN HEAD	2				
23	92995-05100	WASHER	2				
24	92995-05600	WASHER	2				
25	68V-82504-00	OIL PRESSURE SWITCH ASSY	1				
26	63D-82563-10	TRIM & TILT SWITCH ASSY	1				
27	6E5-82587-00	GASKET	1				

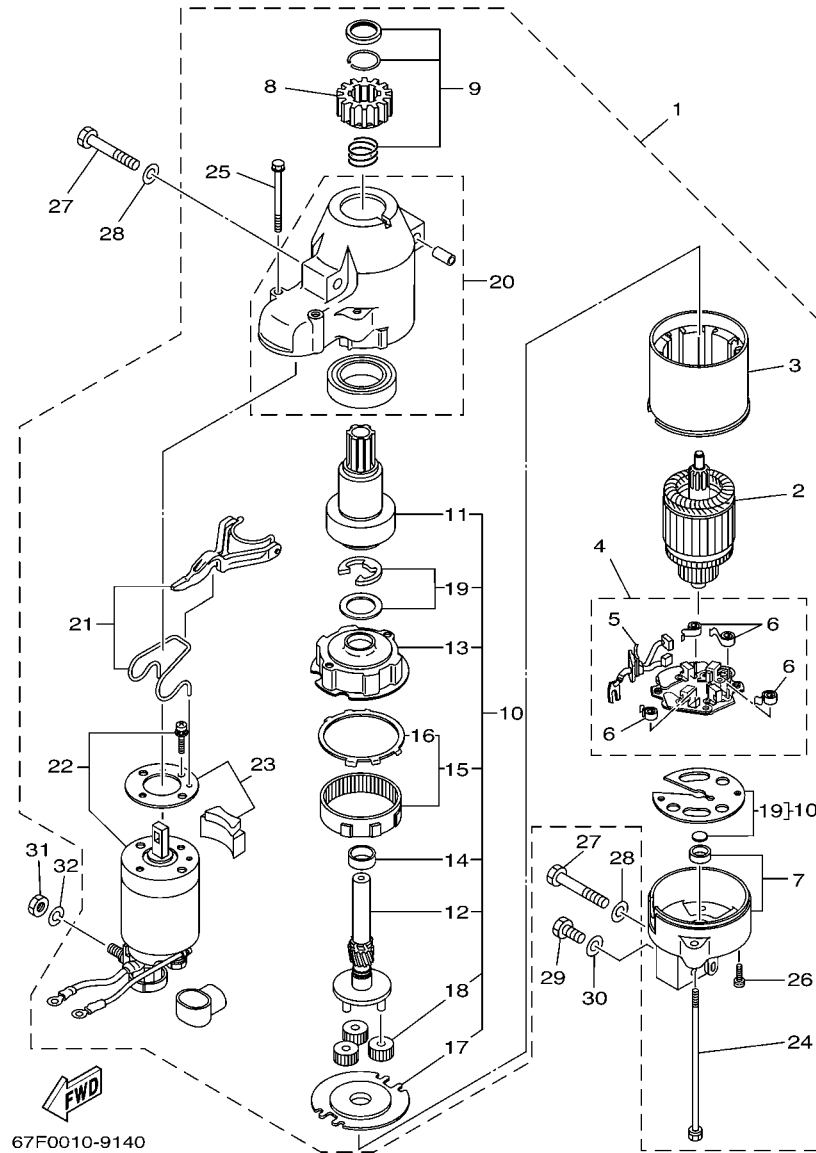


FIG. 15 STARTING MOTOR

REF. NO.	PART NO.	DESCRIPTION	6004				REMARKS
1	67F-81800-02	STARTING MOTOR ASSY	1				
2	67F-81850-00	.ARMATURE ASSY	1				
3	67F-81810-00	.STATOR ASSY	1				
4	67F-81840-00	.BRUSH HOLDER ASSY	1				
5	67F-81801-00	..BRUSH SET	1				
6	67F-81813-00	..SPRING, BRUSH	4				
7	67F-81820-00	.REAR BRACKET ASSY	1				
8	67F-81808-00	.PINION ASSY	1				
9	67F-81857-00	.PINION STOPPER SET	1				
10	67F-81807-00	.GEAR ASSY, STARTING MOTOR	1				
11	67F-81832-00	..CLUTCH, OVER RUN	1				
12	67F-81836-00	..SHAFT, PINION	1				
13	67F-81821-00	..BRACKET, CENTER 1	1				
14	67F-81841-00	..BEARING	1				
15	67F-81891-00	..GEAR, RING	1				
16	67F-8183R-00	...GASKET	1				
17	67F-81830-00	..BRACKET, CENTER 2	1				
18	67F-8183T-00	..GEAR, IDLER	3				
19	67F-81809-00	..WASHER KIT	1				
20	67F-81842-00	.COVER	1				
21	67F-81839-00	.LEVER ASSY	1				
22	67F-81941-01	.STARTER RELAY ASSY	1				
23	67F-81869-00	.COVER, DUST	1				
24	6K7-81826-10	.BOLT	2				
25	67F-81828-00	.BOLT 2	2				
26	67F-81846-00	.SCREW	2				
27	97013-08045	BOLT	3				

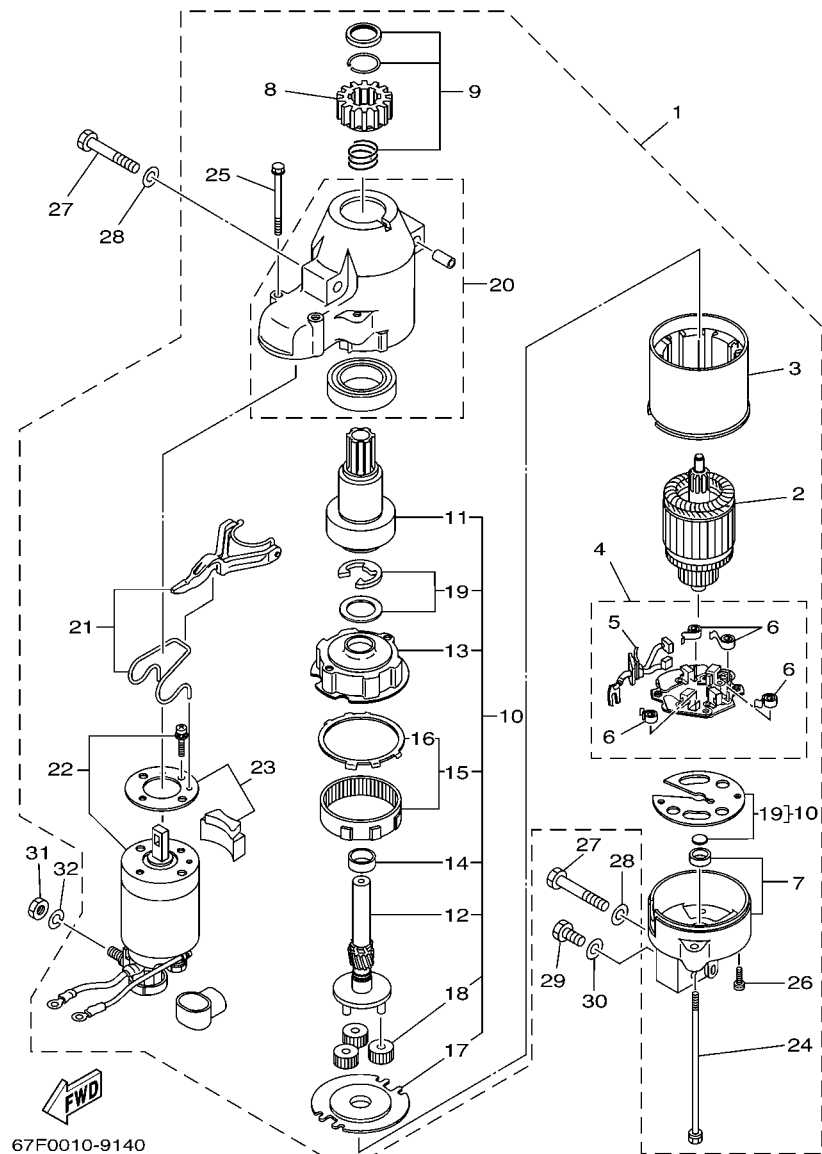


FIG. 15 STARTING MOTOR

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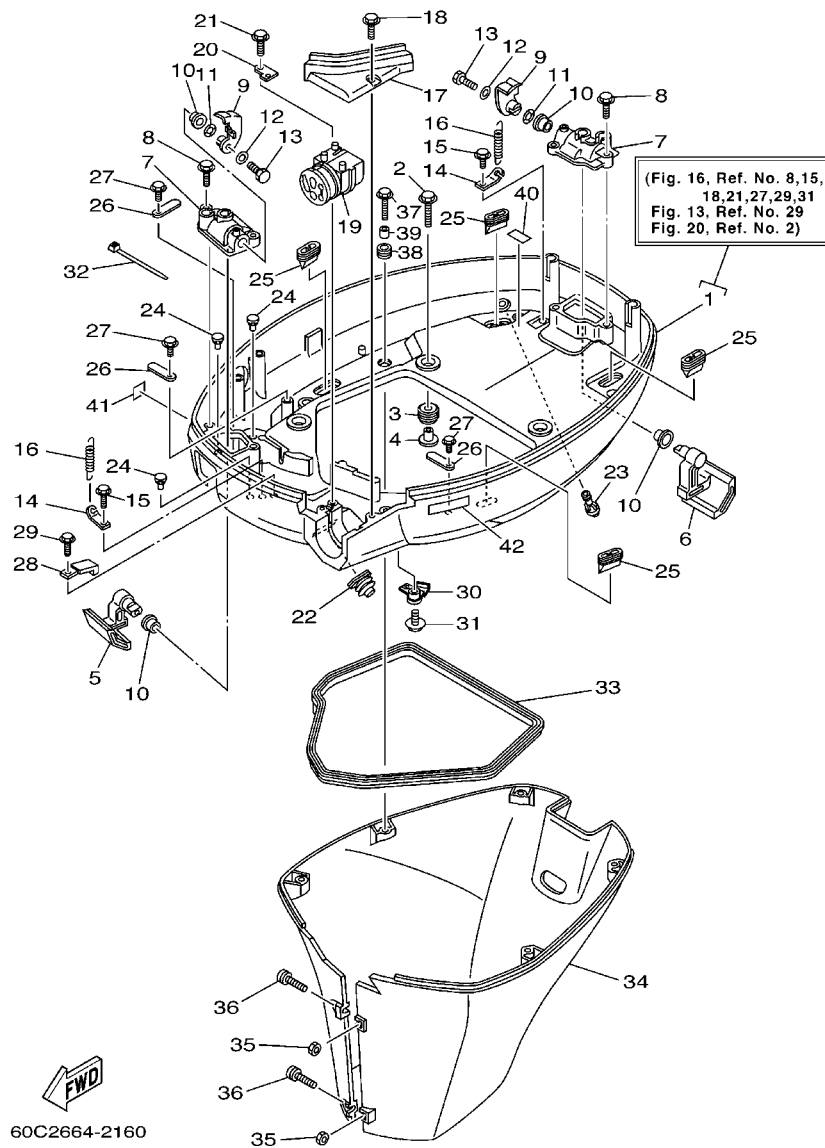


FIG. 16 BOTTOM COWLING

REF. NO.	PART NO.	DESCRIPTION	60C4				REMARKS
1	67F-42710-01-4D	BOTTOM COWLING ASSY	1				
2	90119-08M22	BOLT, WITH WASHER	4				
3	90480-22M15	GROMMET	4				
4	90387-08M37	COLLAR	4				
5	67F-42815-00-4D	LEVER, CLAMP	1				
6	67F-42816-00-4D	LEVER, CLAMP	1				
7	67F-42828-00-5B	PLATE, CLAMP	2				
8	90109-06M82	BOLT	4				
9	67F-42818-00	LEVER, CLAMP	2				
10	90386-15M73	BUSH	4				
11	90206-15M18	WASHER, WAVE	2				
12	90201-06068	WASHER, PLATE	2				
13	97095-06016	BOLT	2				
14	64D-43144-00	HOOK, SPRING	2				
15	90109-06M86	BOLT	2				
16	90506-16M34	SPRING, TENSION	2				
17	67F-42738-00-5B	PLATE, FITTING	1				
18	90109-06M96	BOLT	2				
19	68V-42725-10	GROMMET	1				
20	67F-42756-00	STAY, CLAMP	1				
21	90109-06M86	BOLT	1				
22	688-42726-10	GROMMET	1				
23	6H3-44391-01	NIPPLE, HOSE	1				
24	6H4-42748-00	GROMMET	3				
25	67F-42717-00	RUBBER, SEAL 2	4				
26	6E5-82588-00	PLATE	3				
27	90109-06M81	BOLT	3				

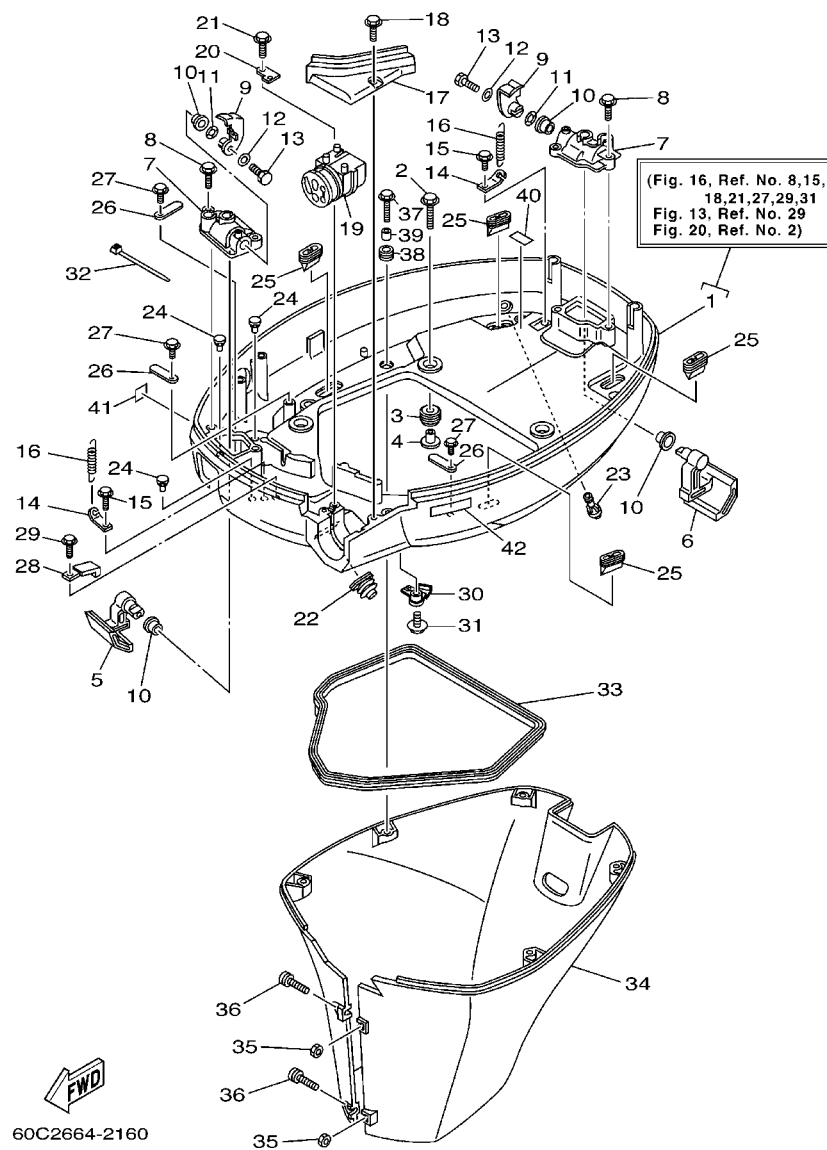


FIG. 16 BOTTOM COWLING

[illegible]

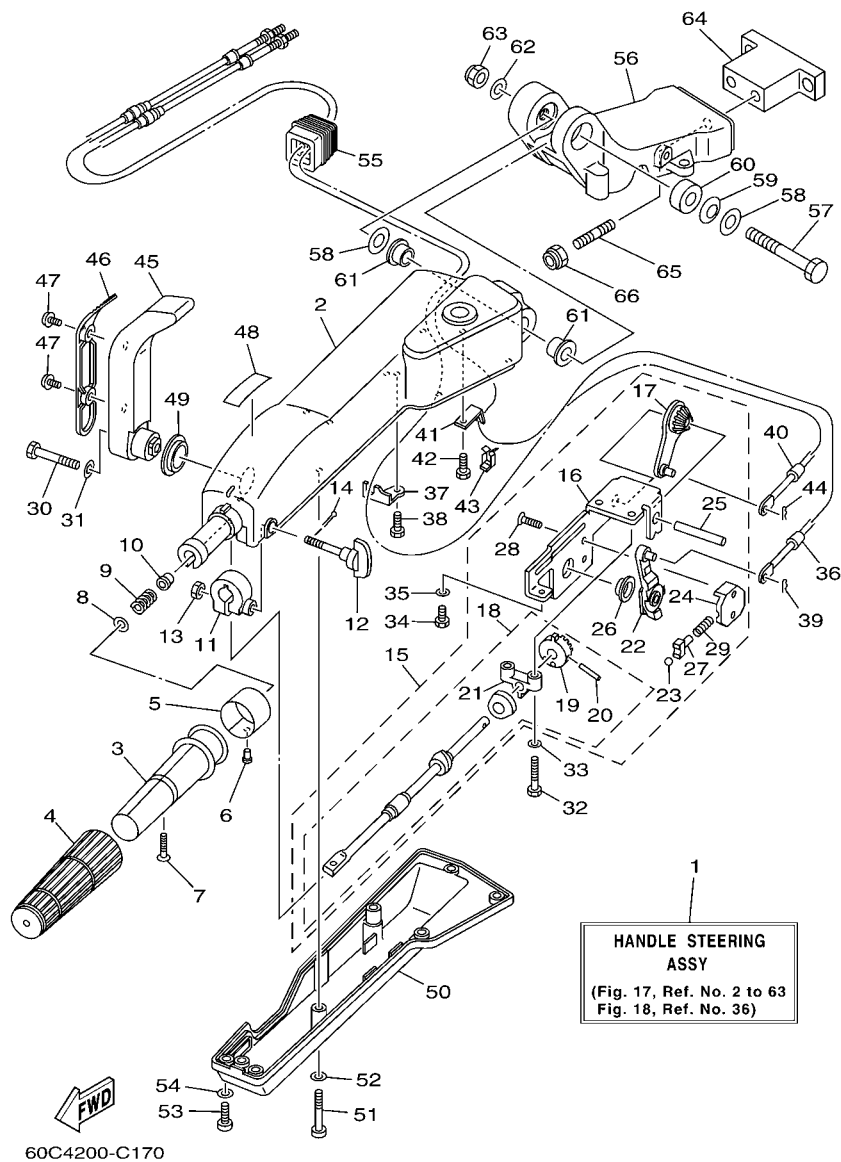


FIG. 17 STEERING 1

REF. NO.	PART NO.	DESCRIPTION	60C4				REMARKS
1	67G-W0084-02-4D	HANDLE STEERING ASSY	1				AP
2	67G-42111-00-4D	HANDLE, STEERING	1				
3	664-42119-00	GRIP, STEERING HANDLE	1				
4	6G1-42177-00	RUBBER, HANDLE	1				
5	6H2-42137-00	INDICATOR, THROTTLE	1				
6	90269-02M09	RIVET	1				
7	90149-05M13	SCREW	1				
8	92903-10600	WASHER, PLATE	1				
9	90501-23215	SPRING, COMPRESSION	1				
10	90386-08032	BUSH	1				
11	63D-42126-00	FRICTION, STEERING HANDLE GRIP	1				
12	63D-48154-00	KNOB, THROTTLE	1				
13	95380-06600	NUT, HEXAGON	1				
14	91490-20010	PIN, COTTER	1				
15	67G-44100-00	SHIFT LINK ASSY	1				
16	67G-44104-00	.PLATE COMP.	1				
17	67G-48261-00	.ARM, THROTTLE	1				
18	67G-42115-00	.SHAFT, STEERING HANDLE	1				
19	650-42152-00-94	..GEAR	1				
20	91690-30025	..PIN, SPRING	1				
21	67G-42159-00	..STAY	1				
22	67G-44113-00	.CAM PLATE, HANDLE	1				
23	63D-48236-00	.ROLLER, DETENT	1				
24	63D-48119-00	.COVER	1				
25	67G-42153-00	.SHAFT, THROTTLE CONTROL	1				
26	67G-44132-00	.BUSHING	1				
27	63D-48237-00	.ADAPTOR	1				

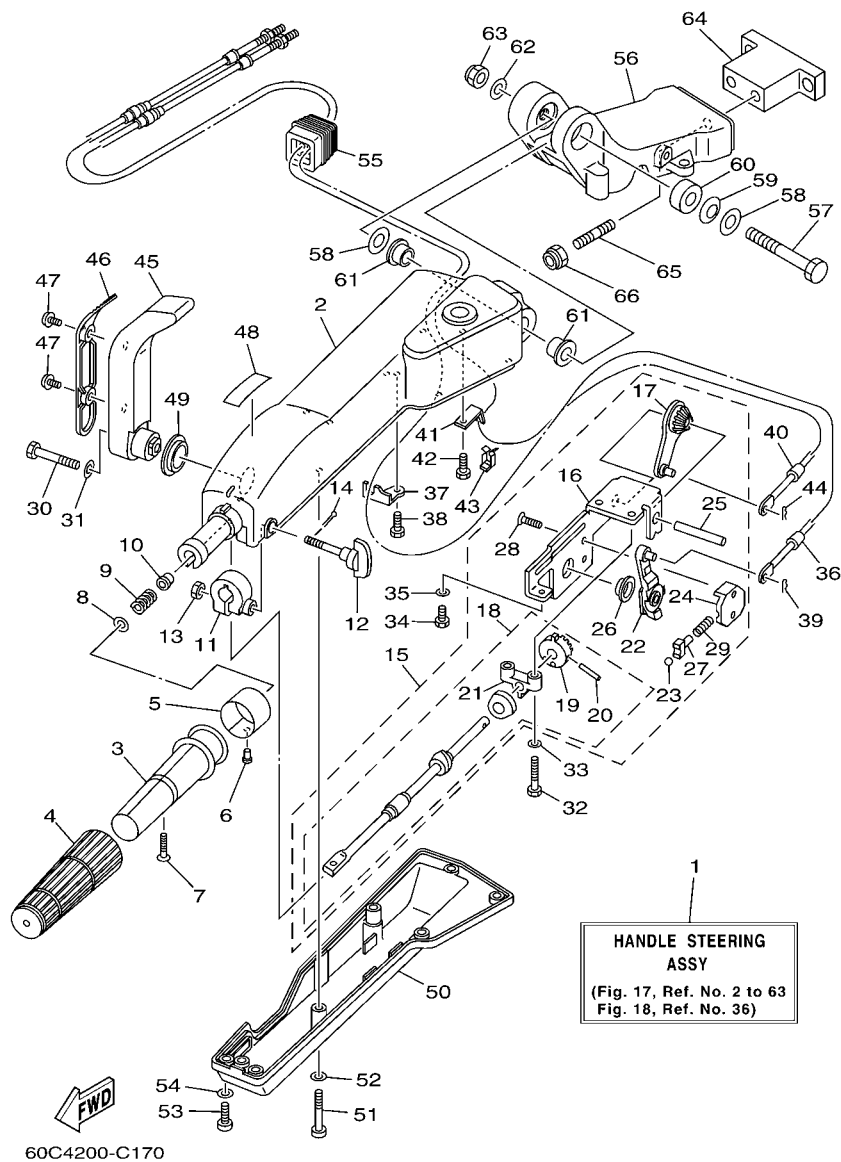


FIG. 17 STEERING 1

REF. NO.	PART NO.	DESCRIPTION	60C4				REMARKS
28	98785-05014	.SCREW, FLAT HEAD	2				
29	63D-48238-00	.SPRING, DETENT	1				
30	97095-08040	BOLT	1				
31	92995-08600	WASHER	1				
32	97095-06030	BOLT	2				
33	92995-06600	WASHER	2				
34	97095-06014	BOLT	1				
35	92995-06600	WASHER	1				
36	67G-48321-10	CABLE	1				
37	67G-48531-00	BRACKET, REMOTE CONTROL 1	1				
38	97095-06014	BOLT	1				
39	90468-10005	CLIP	1				
40	67G-26301-10	THROTTLE CABLE ASSY	1				
41	66R-48538-00	CLAMP, CABLE 1	1				
42	97095-06014	BOLT	1				
43	63D-48538-00	CLAMP, CABLE 1	1				
44	90468-10005	CLIP	1				
45	67G-44159-00-4D	HANDLE, GEAR SHIFT	1				
46	67G-44173-00	LEVER, SHIFT CONTROL	1				
47	90159-06M18	SCREW, WITH WASHER	2				
48	6G8-44191-00	INDICATOR, SHIFT	1				
49	90386-26MA3	BUSH	1				
50	67G-42131-00	COVER, HANDLE STEERING	1				
51	97885-06040	SCREW, PAN HEAD	2				
52	92995-06600	WASHER	2				
53	97885-06016	SCREW, PAN HEAD	5				
54	92995-06600	WASHER	5				

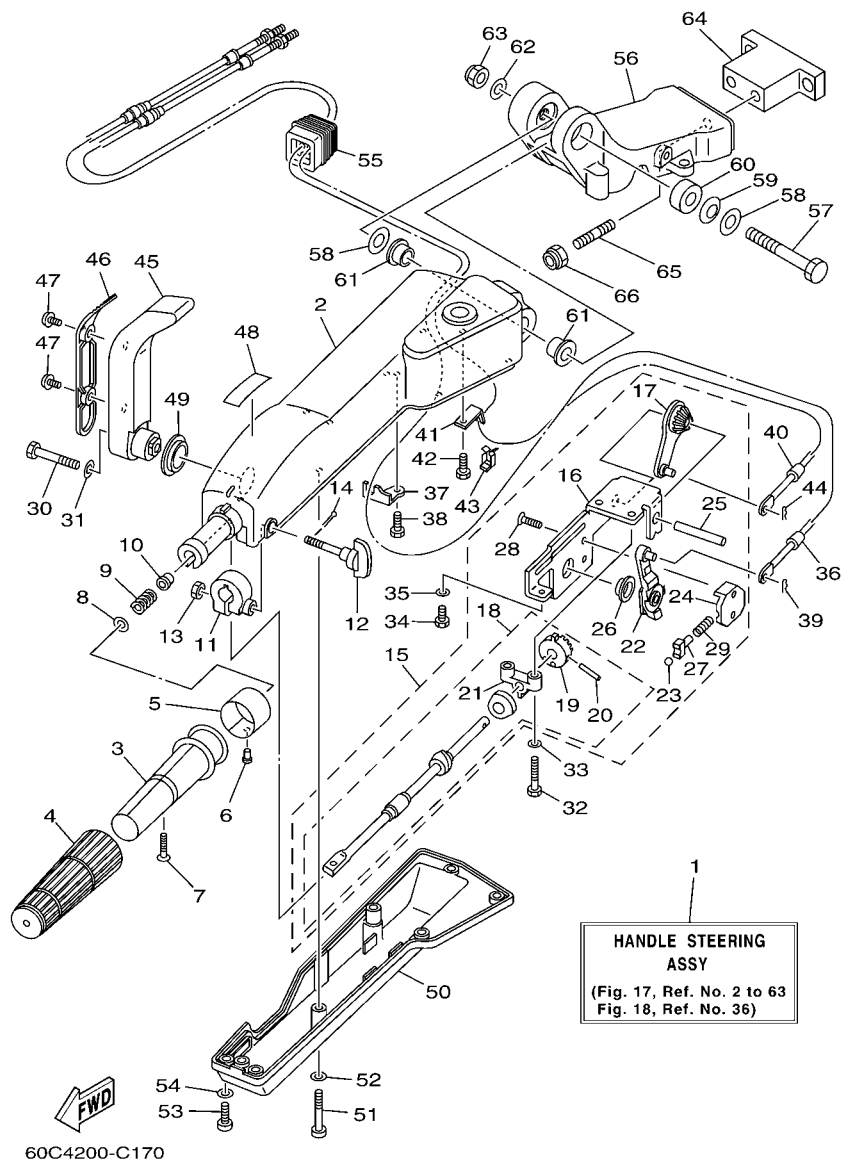


FIG. 17 STEERING 1

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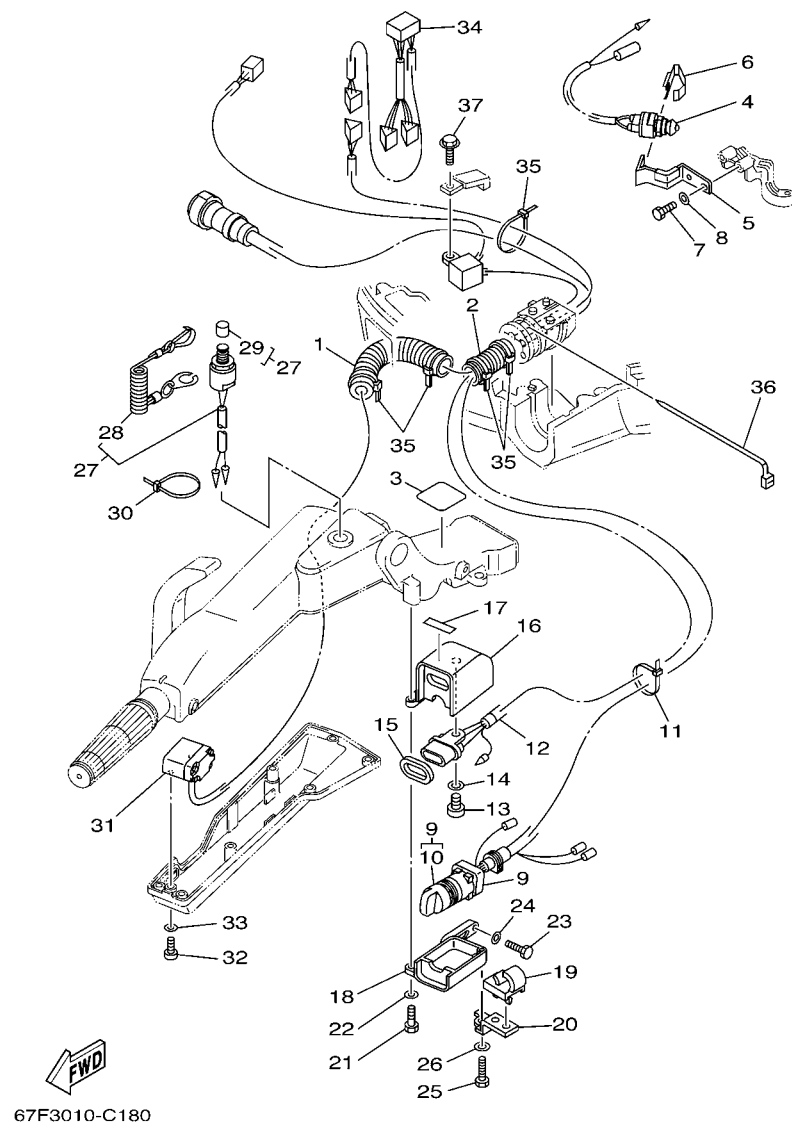
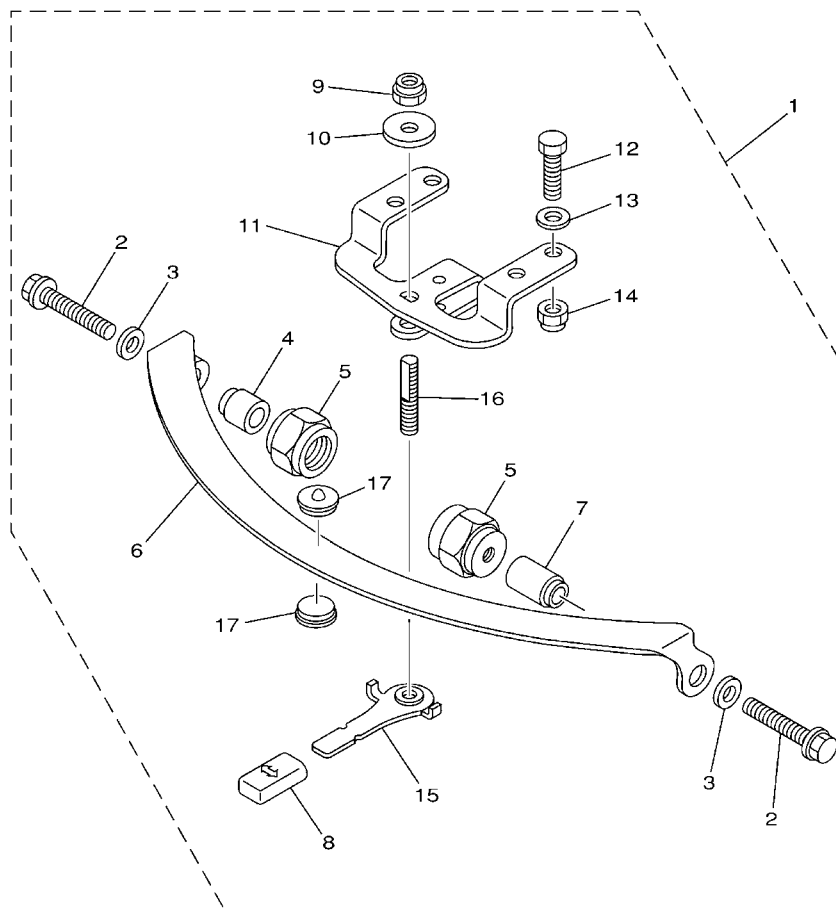


FIG. 18 STEERING 2

REF. NO.	PART NO.	DESCRIPTION	6004				REMARKS
1	90446-24M79	HOSE (L230)	1				AP
2	6G5-83557-00	TUBE	1				AP
3	67G-42735-00	PROTECTOR	1				AP
4	688-82540-11	NEUTRAL SWITCH ASSY	1				AP
5	67G-82554-01	STAY, NEUTRAL SWITCH	1				AP
6	62Y-82555-00	DAMPER, MAIN SWITCH 1	1				AP
7	97095-06014	BOLT	2				AP
8	92995-06600	WASHER	2				AP
9	67G-82510-41	MAIN SWITCH ASSY	1				AP
10	676-82577-00	.CAP, KEY	1				
11	90465-13M11	CLAMP	1				AP
12	67G-84301-00	PILOT LIGHT ASSY 1	1				AP
13	97880-06012	SCREW, PAN HEAD	1				AP
14	92990-06600	WASHER, PLATE	1				AP
15	6H4-83589-00	GASKET	1				AP
16	67G-82568-00-4D	COVER, MAIN SWITCH	1				AP
17	67G-85415-00	MARK, SIGNAL LAMP	1				AP
18	63D-8252F-01-4D	COVER, MAIN SWITCH 2	1				AP
19	63D-24367-00	CLAMP, FUEL PIPE 2	1				AP
20	63D-24364-00	STAY	1				AP
21	97095-06025	BOLT	1				AP
22	92995-06600	WASHER	1				AP
23	97095-06020	BOLT	1				AP
24	92995-06600	WASHER	1				AP
25	97095-06030	BOLT	1				AP
26	92995-06600	WASHER	1				AP
27	69W-82575-00	ENGINE STOP SWITCH ASSY	1				AP



67F1100-2200

FIG. 19 STEERING FRICTION

REF. NO.	PART NO.	DESCRIPTION	6004				REMARKS
1	67G-42508-00	STEERING FRICTION ASSY	1				AP
2	90119-08M74	.BOLT, WITH WASHER	2				
3	90201-08M01	.WASHER, PLATE	2				
4	67G-42541-00	.DAMPER	1				
5	67G-42546-00	.NUT	2				
6	63D-42527-00	.PLATE, FRICTION	1				
7	67G-42541-10	.DAMPER	1				
8	682-43318-01	.COVER	1				
9	90185-10M14	.NUT, SELF-LOCKING	1				
10	90201-10M76	.WASHER, PLATE	1				
11	67G-42526-00	.PLATE, FRICTION	1				
12	97095-08025	.BOLT	2				
13	92995-08600	.WASHER	2				
14	90185-08057	.NUT, SELF-LOCKING	2				
15	67G-42561-00	.KNOB, STEERING LOCK	1				
16	67G-42562-00	.SHAFT, STEERING LOCK	1				
17	63D-42528-00	.PLATE, FRICTION	2				

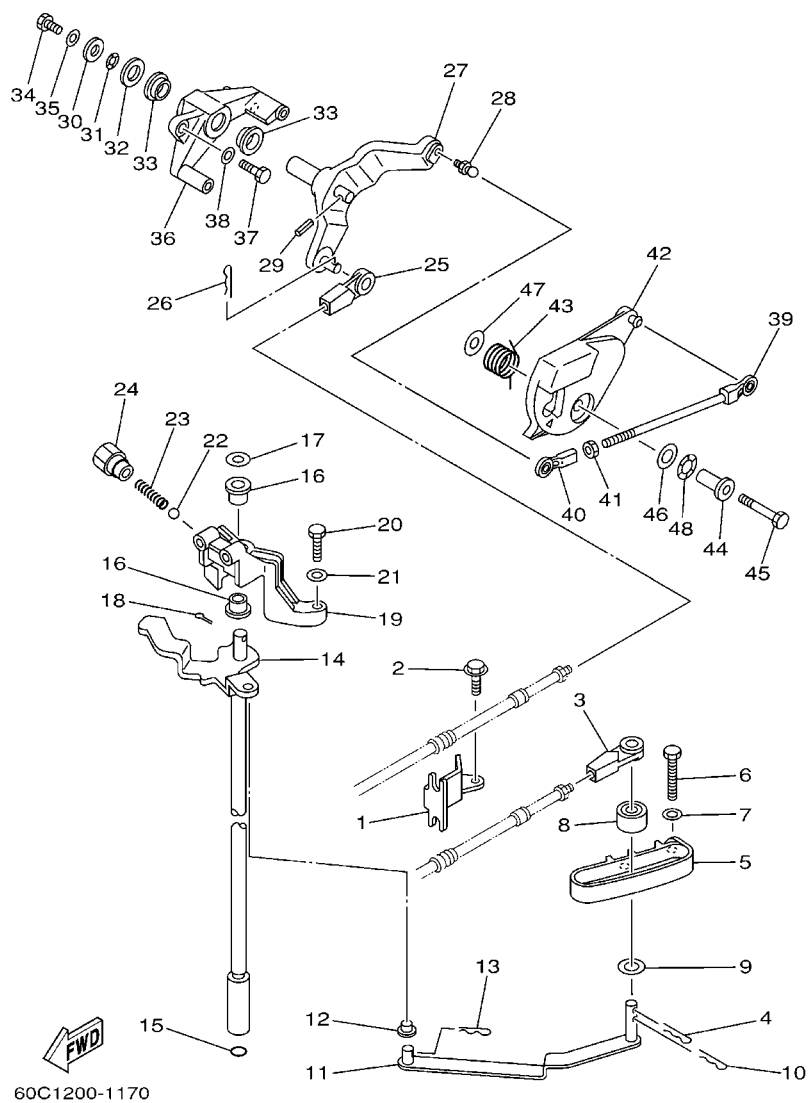


FIG. 20 CONTROL

REF. NO.	PART NO.	DESCRIPTION	60C4				REMARKS
1	67F-48538-00	CLAMP, CABLE 1	1				
2	90109-06M86	BOLT	1				
3	663-48344-00	CABLE END, REMOTE CONTROL	1				
4	90468-18008	CLIP	1				
5	67F-44117-00	BRACKET	1				
6	97095-06040	BOLT	2				
7	92995-06600	WASHER	2				
8	688-44122-00	BUSHING, SHIFT ROD LEVER	1				
9	90202-07M07	WASHER, PLATE	1				
10	90468-18008	CLIP	1				
11	67F-44121-00	LEVER, SHIFT ROD	1				
12	90386-06M12	BUSH	1				
13	90468-18008	CLIP	1				
14	60C-44120-30	HANDLE GEAR SHIFT ASSY	1				X
15	93210-09165	O-RING	1				
16	90386-90M90	BUSH	2				
17	90201-09M02	WASHER, PLATE	1				
18	91490-20015	PIN, COTTER	1				
19	68V-44118-00	BRACKET	1				
20	97075-06025	BOLT	2				
21	92995-06600	WASHER	2				
22	93501-04M02	BALL	1				
23	90501-12082	SPRING, COMPRESSION	1				
24	648-42715-00	BUSHING	1				
25	663-48344-00	CABLE END, REMOTE CONTROL	1				
26	90468-18008	CLIP	1				
27	67F-42154-00-94	LEVER, THROTTLE CONTROL	1				

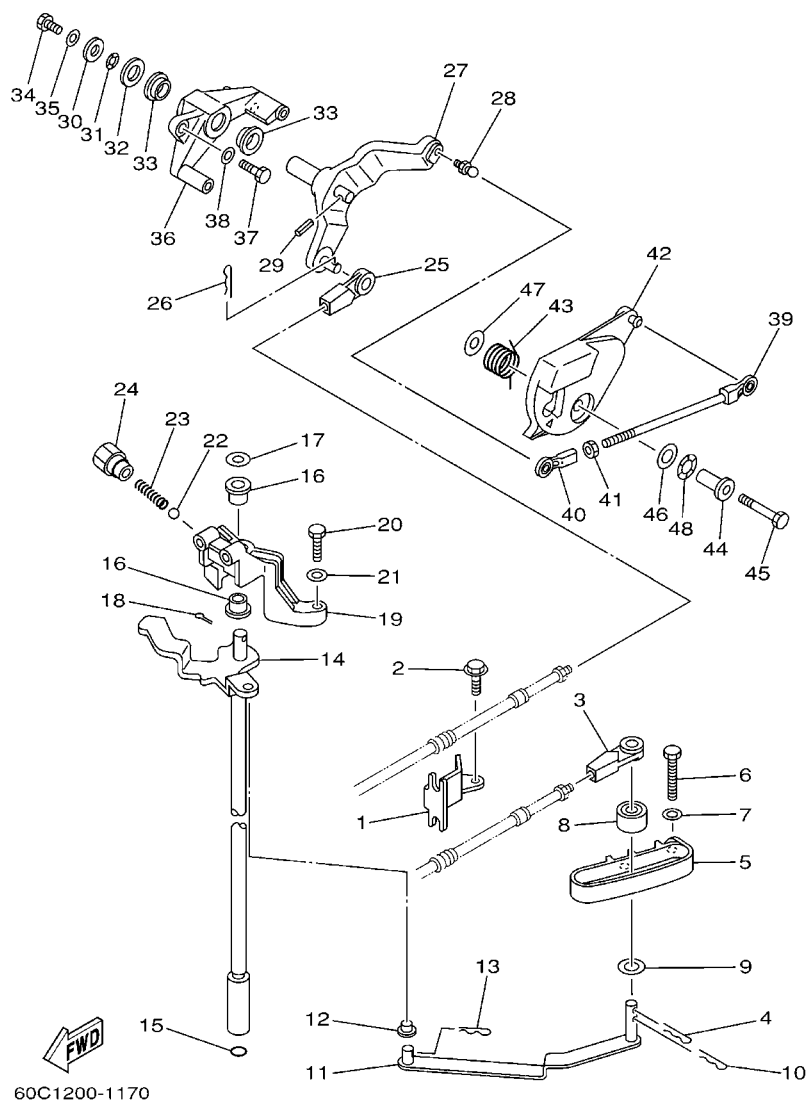
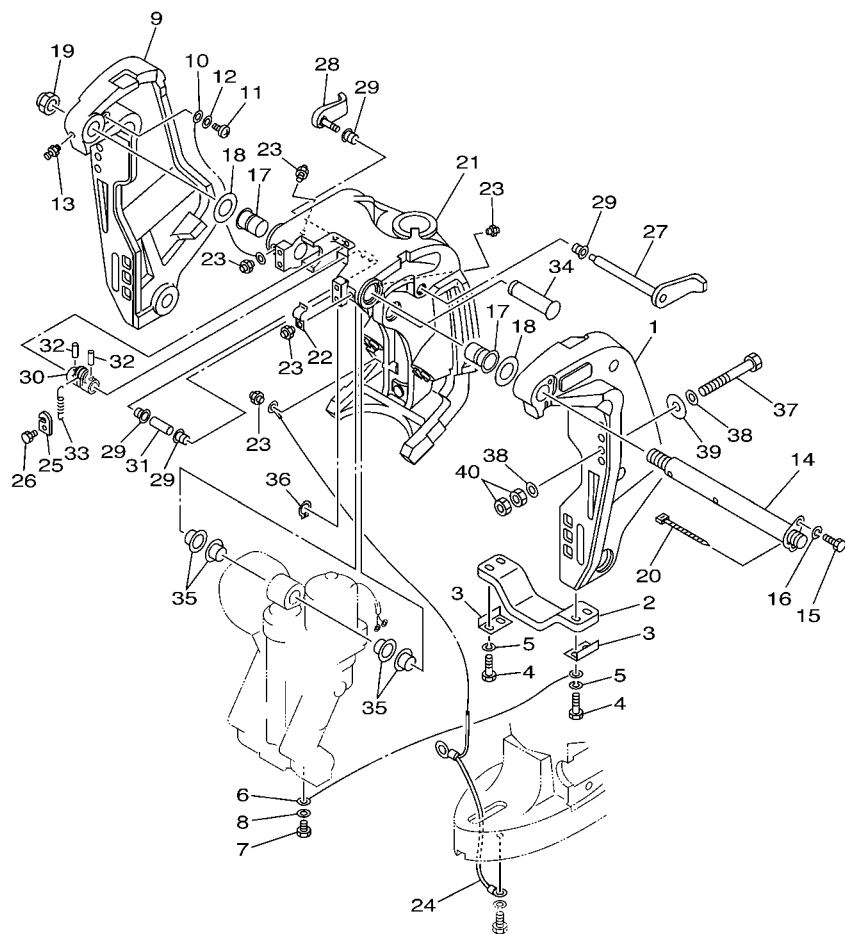


FIG. 20 CONTROL

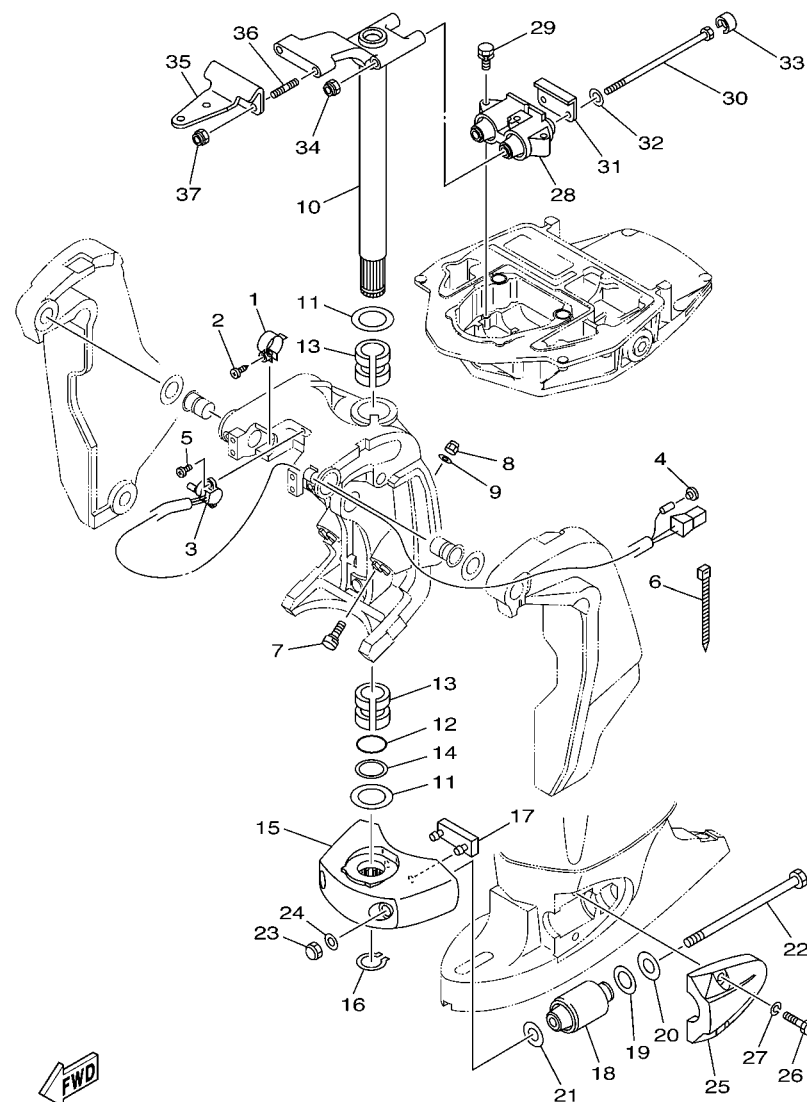
REF. NO.	PART NO.	DESCRIPTION	QTY	UNIT	PRICE	TOTAL	REMARKS
28	663-85518-00	JOINT, BALL	1				
29	91690-30018	PIN, SPRING	1				
30	90201-06068	WASHER, PLATE	1				
31	90206-12M00	WASHER, WAVE	1				
32	92990-12600	WASHER, PLATE	1				
33	90386-12069	BUSH	2				
34	97095-06012	BOLT	1				
35	92995-06600	WASHER	1				
36	67F-41661-00-94	BRACKET	1				
37	97095-06025	BOLT	2				
38	92995-06600	WASHER	2				
39	67F-41237-00	JOINT, LINK	1				
40	682-41237-00	JOINT, LINK	1				
41	95380-05600	NUT	1				
42	67F-41213-01	CAM, ACCEL.	1				
43	67F-44135-00	SPRING	1				
44	90387-06M82	COLLAR	1				
45	97095-06035	BOLT	1				
46	90201-10M02	WASHER, PLATE	1				
47	90201-06M31	WASHER, PLATE	1				
48	90206-10M04	WASHER, WAVE	1				




 60C4200-C210

FIG. 21 BRACKET 1

REF. NO.	PART NO.	DESCRIPTION	60C4				REMARKS
1	68V-43111-01-8D	BRACKET, CLAMP	1				
2	6G5-45251-02	ANODE	1				
3	6G5-44526-00	PLATE	2				
4	97095-06030	BOLT	4				
5	92995-06100	WASHER, SPRING	4				
6	6E5-82148-00	WIRE, LEAD 4	1				
7	97095-06010	BOLT	1				
8	92995-06600	WASHER	1				
9	68V-43112-01-8D	BRACKET, CLAMP	1				
10	6E5-82148-00	WIRE, LEAD 4	1				
11	97880-06012	SCREW, PAN HEAD	1				
12	92990-06600	WASHER, PLATE	1				
13	93700-06M03	NIPPLE, GREASE	1				
14	64E-43131-01	BOLT, CLAMP BRACKET	1				
15	97095-08020	BOLT	1				
16	92995-08100	WASHER	1				
17	90386-25M31	BUSH	2				
18	90201-26M59	WASHER, PLATE	2				
19	90185-22M11	NUT, SELF-LOCKING	1				
20	90465-11M10	CLAMP	1				
21	64E-43311-20-4D	BRACKET, SWIVEL 1	1				X
22	90465-08M63	CLAMP	1				
23	93700-06M03	NIPPLE, GREASE	5				
24	68V-82149-30	WIRE, LEAD 3	1				X
25	66T-43144-00	HOOK, SPRING	1				
26	97095-06010	BOLT	1				
27	6G5-43181-02	LEVER, TILT STOP	1				



60C4200-C220

FIG. 22 BRACKET 2

REF. NO.	PART NO.	DESCRIPTION	60C4				REMARKS
1	64E-43139-02	CAM, TRIM SENDER	1				
2	97780-60525	SCREW, TAPPING	1				
3	64E-83672-02	TRIM SENDER	1				
4	703-82119-00	COVER, LEAD WIRE	1				
5	97885-06016	SCREW, PAN HEAD	2				
6	90465-11M10	CLAMP	3				
7	63P-43376-00	BOLT, THRUST RECEIVER	2				
8	95780-10300	NUT, FLANGE	2				
9	92995-10600	WASHER	2				
10	68V-42510-30-8D	STEERING BRACKET ASSY	1				X
11	90201-38M60	WASHER, PLATE	2				
12	93210-37MH7	O-RING	1				
13	90386-38M32	BUSH	2				
14	90202-40M47	WASHER, PLATE	1				
15	68V-44551-00-8D	HOUSING, LOWER MOUNT RUBBER	1				
16	93410-37M04	CIRCLIP	1				
17	61A-44575-00	DAMPER, LOWER MOUNT RUBBER	1				
18	61A-44555-01-94	MOUNT DAMPER, LOWER SIDE	2				
19	90202-32M19	WASHER, PLATE	2				
20	90201-16M55	WASHER, PLATE	2				
21	90201-15M58	WASHER, PLATE	2				
22	90109-14MA7	BOLT	2				
23	95380-14600	NUT	2				
24	92995-14600	WASHER	2				
25	68V-44553-00-8D	COVER, LOWER MOUNT	2				
26	97075-10040	BOLT	4				
27	92995-10100	WASHER	4				

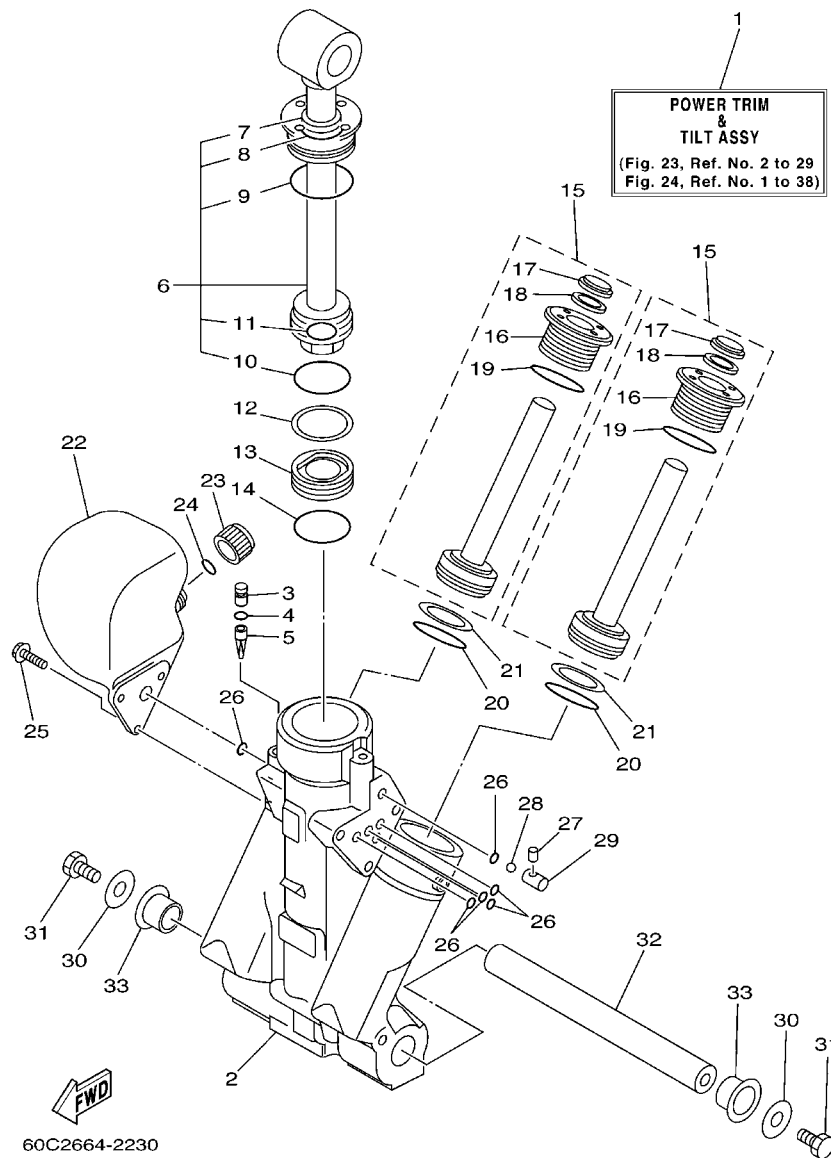


FIG. 23 POWER TRIM & TILT ASSY 1

REF. NO.	PART NO.	DESCRIPTION	60C4				REMARKS
1	68V-43800-01-4D	POWER TRIM & TILT ASSY	1				
2	64E-43825-01	HOUSING, TRIM & TILT	1				
3	64E-4388J-00	PLUG 2	1				
4	93210-10M74	O-RING	1				
5	64E-43817-00	FILTER 2	1				
6	64E-43810-00	TILT PISTON SUB ASSY	1				
7	64E-43898-00	.SEAL ,DUST 2	1				
8	64E-43867-00	.O-RING	1				
9	64E-43866-00	.O-RING	1				
10	6E5-43862-00	.O-RING	1				
11	64E-43883-00	.O-RING	1				
12	6E5-43872-00	RING, BACK UP	1				
13	6E5-43814-02	PISTON, FREE	1				
14	6E5-43862-00	O-RING	1				
15	64E-43820-00	TRIM PISTON SUB ASSY	2				
16	64E-43821-00	.SCREW, TRIM CYLINDER END	1				
17	64E-43822-00	.SEAL, TRIM DUST	1				
18	64E-4384J-00	.SEAL, TRIM DOWN	1				
19	6G5-43864-00	.O-RING	1				
20	6E5-43864-00	O-RING	2				
21	6E5-43874-01	RING, BACK UP	2				
22	64E-43828-00	BODY, RESERVOIR	1				
23	64E-43829-00	PLUG, RESERVOIR	1				
24	64E-43897-00	O-RING	1				
25	64E-4388E-00	BOLT ,SCREW (L:14MM)	3				
26	64E-43869-00	O-RING	6				
27	64E-4381G-00	PIN	1				

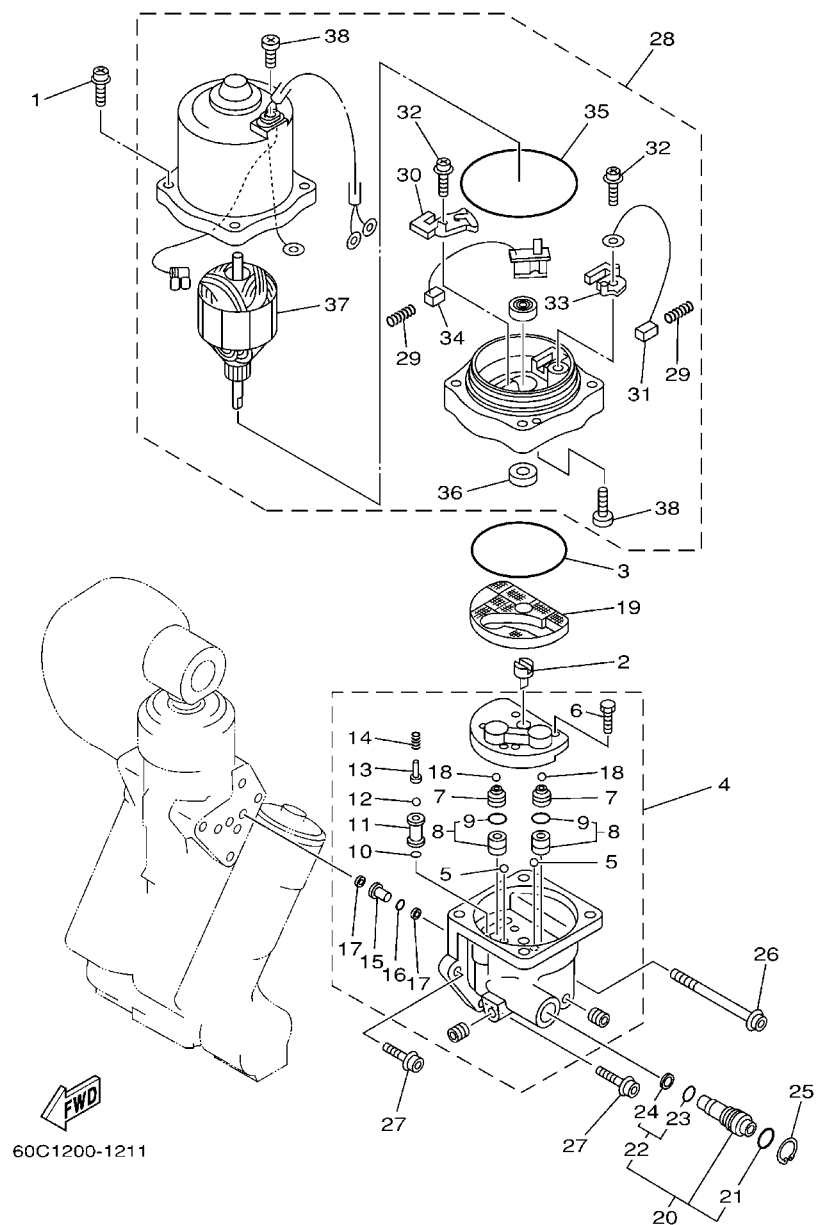


FIG. 24 POWER TRIM & TILT ASSY 2

REF. NO.	PART NO.	DESCRIPTION	60C4				REMARKS
1	64E-4388E-10	BOLT ,SCREW (L:34.7MM)	4				
2	64E-43831-00	CONNECTOR, SHAFT	1				
3	64E-43868-00	O-RING	1				
4	68V-43830-00	GEAR PUMP ASSY	1				
5	72X-43858-00	.BALL	2				
6	64E-43843-00	.SCREW, VALVE LOCK	4				
7	64E-43841-00	.PISTON, SHUTTLE	2				
8	64E-43802-00	.VALVE SUB ASSY	2				
9	6E5-43896-00	..O-RING	1				
10	6G5-43863-00	.O-RING	1				
11	66Y-43851-00	.SEAT, RELIEF VALVE	1				
12	64E-43858-00	.BALL	1				
13	64E-43859-00	.PIN, VALVE SUPPORT	1				
14	68V-43855-00	.SPRING, UP RELIEF	1				
15	64E-43850-00	.VALVE SUB ASSY	1				
16	64E-43865-00	.O-RING	1				
17	64E-43816-00	.FILTER 1	2				
18	64E-43858-00	.BALL	2				
19	64E-43817-10	FILTER 2	1				
20	64E-43860-00	MANUAL VALVE SUB-ASSY	1				
21	72X-85075-L0	.O-RING	1				
22	64E-43827-00	.RING SET	1				
23	64E-4387A-00	..O-RING	1				
24	64E-43873-00	..RING, BACK UP	1				
25	64E-43875-00	RING, SNAP	1				
26	64E-43879-10	SCREW, WITH WASHER	1				
27	64E-43879-00	SCREW, WITH WASHER	2				

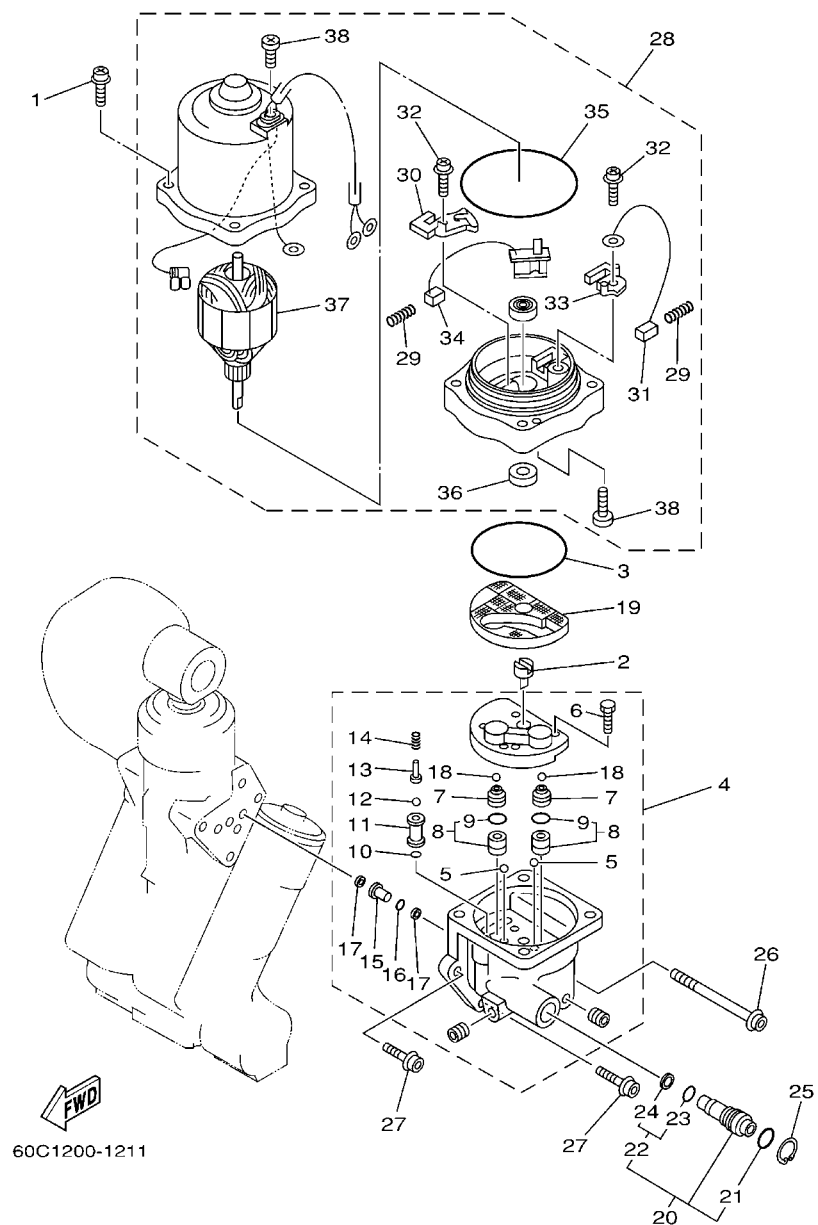


FIG. 24 POWER TRIM & TILT ASSY 2

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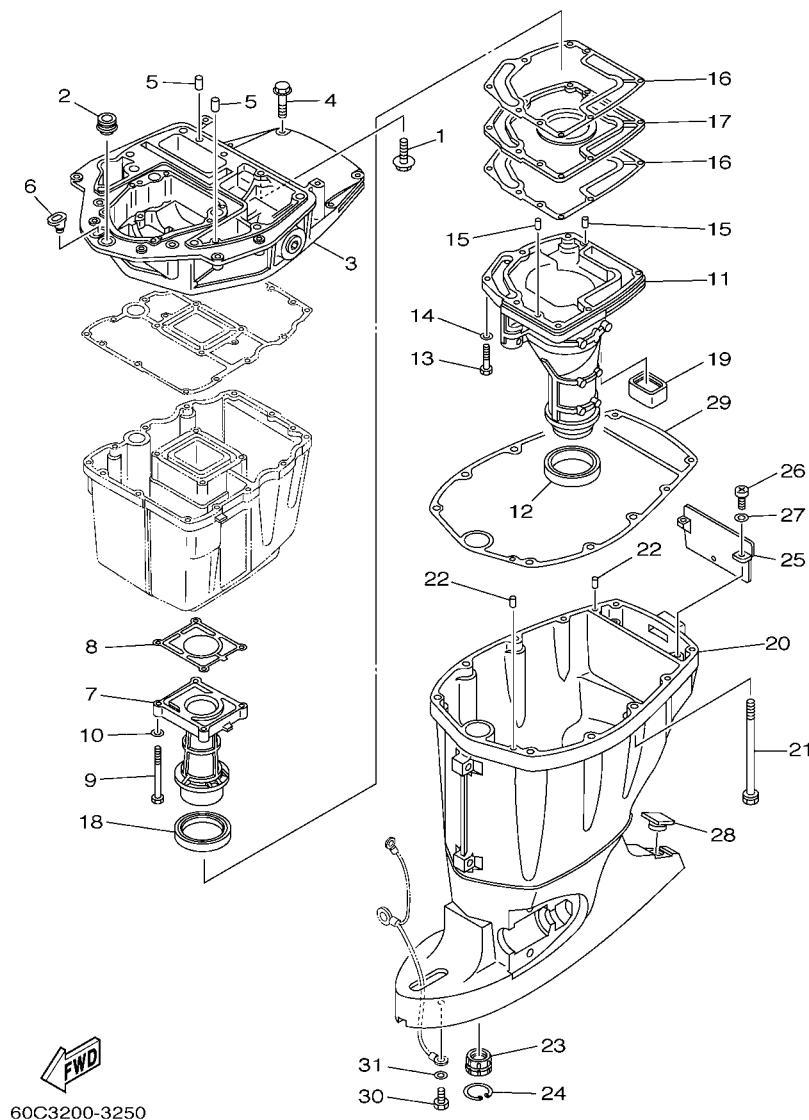


FIG. 25 UPPER CASING

REF. NO.	PART NO.	DESCRIPTION	60C4				REMARKS
1	90119-08M58	BOLT, WITH WASHER	2				
2	67F-42724-00	GROMMET	1				
3	67F-41137-02-94	GUIDE, EXHAUST	1				
4	97575-08540	BOLT, WITH WASHER	4				
5	93608-16M16	PIN, DOWEL	2				
6	6G1-42727-00	GROMMET	1				
7	60C-41131-01-5B	MANIFOLD, EXT. 1	1				
8	67F-41133-A1	GASKET, EXHAUST MANIFOLD 1	1				
9	97075-06070	BOLT	4				
10	92995-06600	WASHER	4				
11	60C-14711-30-5B	MUFFLER 1	1				X
12	68V-45123-00	GASKET, MUFFLER	1				
13	97075-06030	BOLT	7				
14	92995-06600	WASHER	7				
15	93606-19M23	PIN, DOWEL	2				
16	67F-41134-A0	GASKET, EXHAUST MANIFOLD	2				
17	67F-45181-00-5B	PLATE	1				
18	67F-41138-00	SEAL, EXT. 1	1				
19	67F-45127-00	SEAL	1				
20	68V-45111-31-8D	CASING, UPPER	1				X
21	90119-10M08	BOLT, WITH WASHER	6				
22	93608-16M16	PIN, DOWEL	2				
23	6E5-45318-00	BUSHING, DRIVE SHAFT	1				
24	93420-36M01	CIRCLIP	1				
25	67F-45151-00	COVER, UPPER CASING	1				
26	97880-06016	SCREW, PAN HEAD	2				
27	92990-06600	WASHER, PLATE	2				

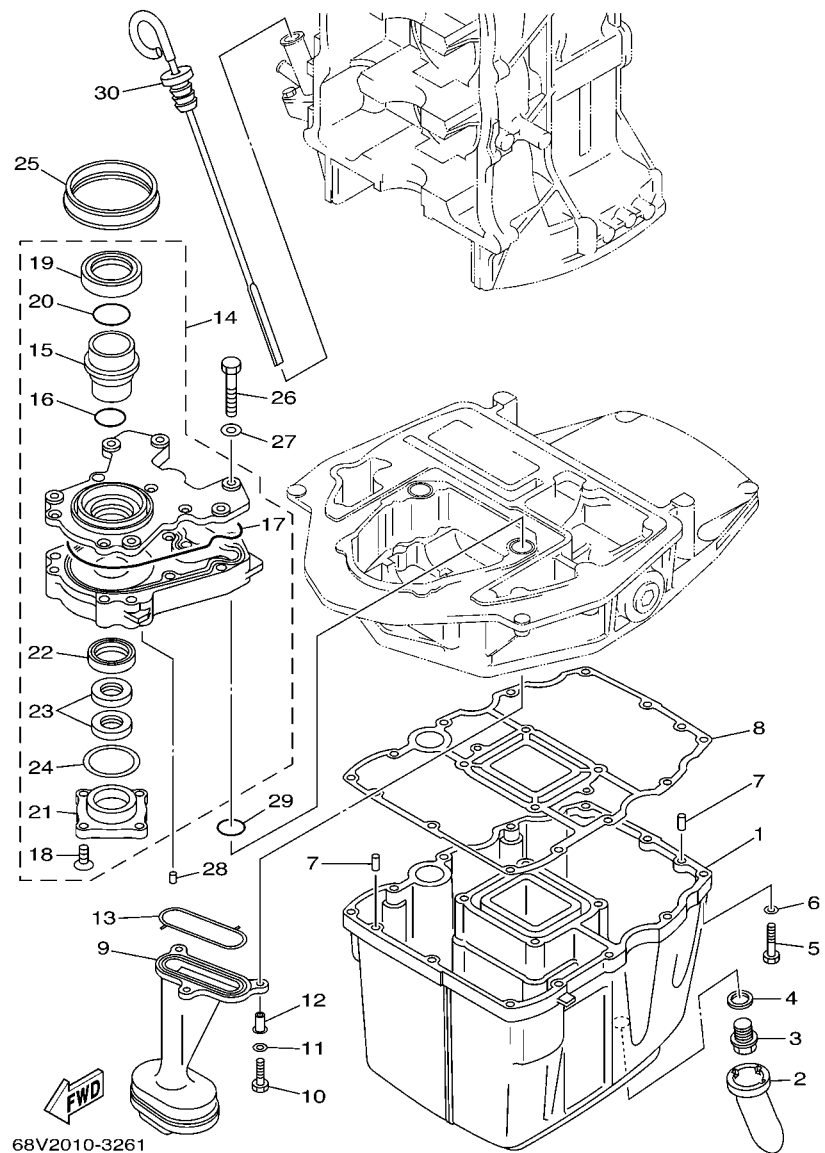


FIG. 26 OIL PAN

REF. NO.	PART NO.	DESCRIPTION	6004				REMARKS
1	67F-15311-01-5B	OIL PAN	1				
2	67F-15316-00	DAMPER 1	1				
3	90340-14M06	PLUG, STRAIGHT SCREW	1				
4	90430-14M09	GASKET	1				
5	97075-06025	BOLT	12				
6	92995-06600	WASHER	12				
7	93606-12019	PIN, DOWEL	2				
8	68V-15312-00	GASKET, OIL PAN	1				
9	67F-13411-00	STRAINER, OIL	1				
10	97027-06025	BOLT	3				
11	92907-06600	WASHER, PLATE	3				
12	90387-06M64	COLLAR	3				
13	67F-13415-00	SEAL, OIL STRAINER	1				
14	67F-13300-10	OIL PUMP ASSY	1				
15	67F-13314-02	.SHAFT, PUMP	1				
16	67F-13473-01	.O-RING	1				
17	67F-13329-00	.GASKET, PUMP COVER	1				
18	67F-13495-00	.SCREW	1				
19	67F-13119-01	.OIL SEAL	1				
20	67F-13769-00	.O-RING	1				
21	67F-13914-00	.HOUSING, PUMP	1				
22	67F-13631-03	.OIL SEAL	1				
23	67F-13149-00	.OIL SEAL	2				
24	67F-13339-00	.GASKET, PUMP COVER	1				
25	67F-13338-00	SEAL	1				
26	97095-06045	BOLT	6				
27	92995-06600	WASHER	6				

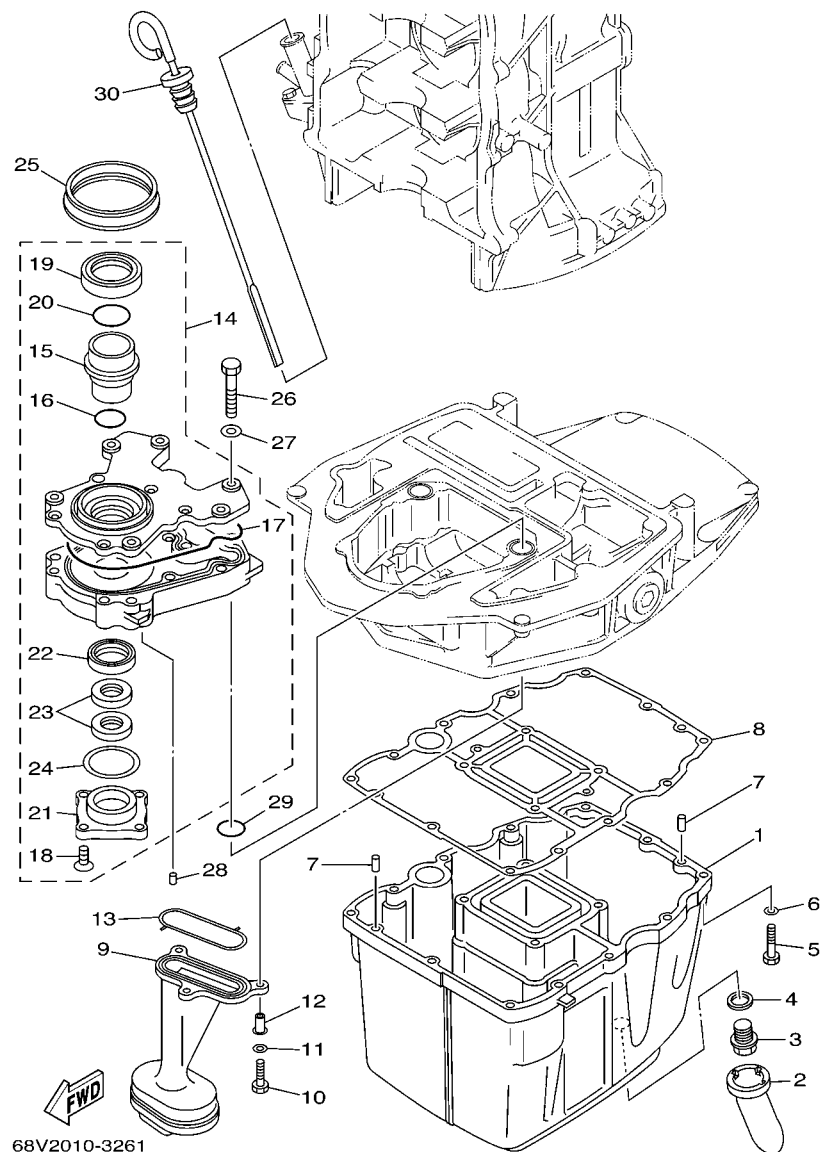


FIG. 26 OIL PAN

[illegible]

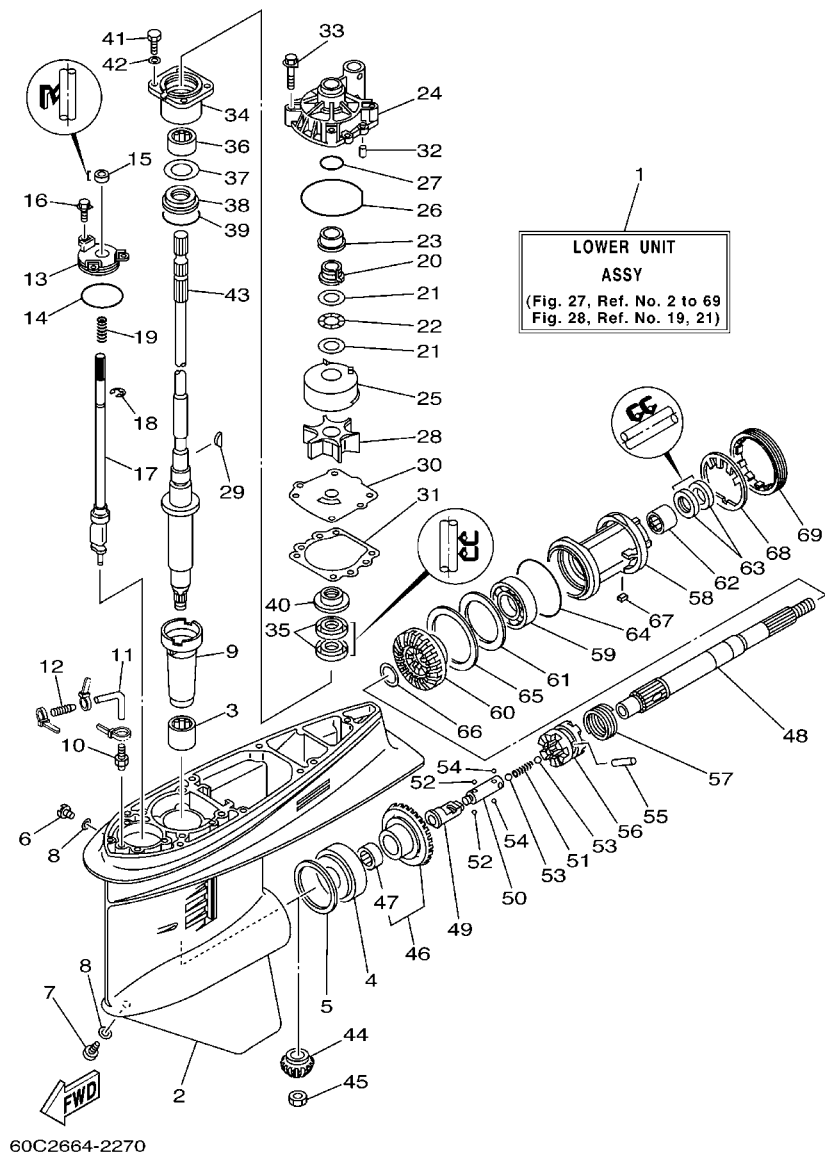


FIG. 27 LOWER CASING & DRIVE 1

REF. NO.	PART NO.	DESCRIPTION	60C4				REMARKS
1	60C-45300-31-4D	LOWER UNIT ASSY	1				X
2	6E5-45301-05-8D	CASING, LOWER	1				
3	93315-628U9	BEARING	1				
4	93332-000U7	BEARING	1				
5	6E5-45567-01-10	SHIM (T:0.10MM)	1				UR
6	6E5-45567-01-12	SHIM (T:0.12MM)	1				UR
7	6E5-45567-01-15	SHIM (T:0.15MM)	1				UR
8	6E5-45567-01-18	SHIM (T:0.18MM)	1				UR
9	6E5-45567-01-30	SHIM (T:0.30MM)	1				UR
10	6E5-45567-01-40	SHIM (T:0.40MM)	1				UR
11	6E5-45567-01-50	SHIM (T:0.50MM)	1				UR
12	90340-08002	PLUG, STRAIGHT SCREW	1				
13	688-45341-10	PLUG, DRAIN	1				
14	90430-08020	GASKET	2				
15	6E5-45536-00	SLEEVE, DRIVE SHAFT	1				
16	6E5-45378-00	NIPPLE, HOSE	1				
17	90445-07ME9	HOSE (L120)	1				X
18	6E5-83558-10	END, NIPPLE	1				
19	6E5-45321-00	PLATE	1				
20	93210-58144	O-RING	1				
21	93106-09014	OIL SEAL	1				
22	90119-06M10	BOLT, WITH WASHER	3				
23	6L6-44150-01	SHIFT CAM ASSY	1				
24	99001-08600	CIRCLIP	1				
25	90501-11M10	SPRING, COMPRESSION	1				
26	61A-45538-00	SPACER 1	1				
27	90201-22M01	WASHER, PLATE	2				

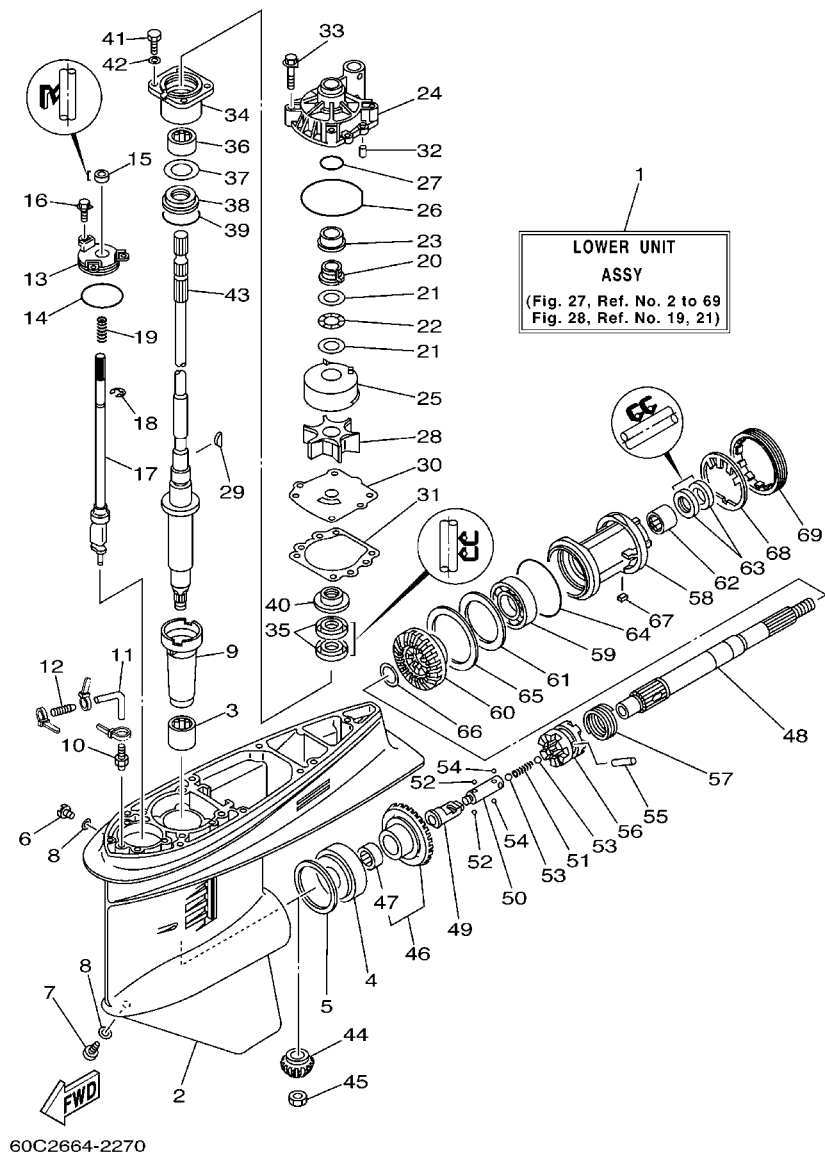
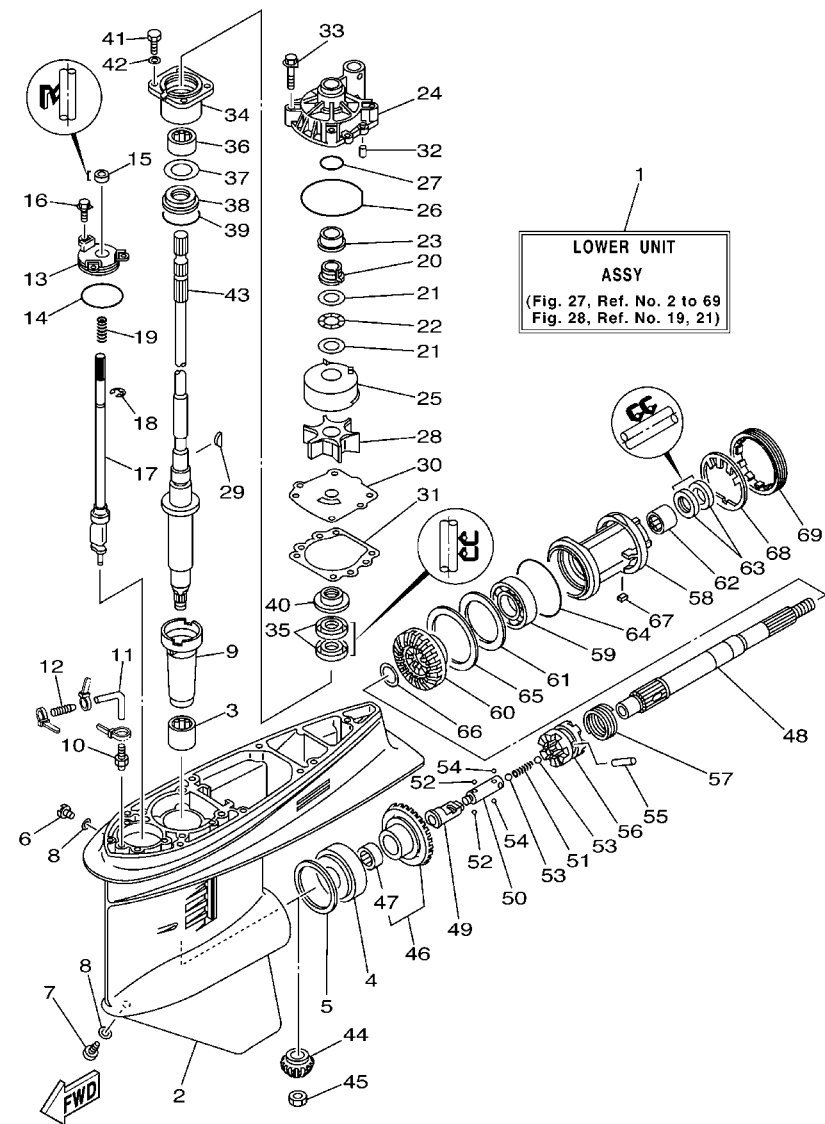


FIG. 27 LOWER CASING & DRIVE 1

REF. NO.	PART NO.	DESCRIPTION	60C4				REMARKS
22	90206-22M19	WASHER, WAVE	1				
23	61A-45527-00	COLLAR, DRIVE SHAFT	1				
24	61A-44311-01	HOUSING, WATER PUMP	1				
25	6R3-44322-42	INSERT, CARTRIDGE	1				FOR CHROMATE
26	93210-86M38	O-RING	1				
27	93210-37160	O-RING	1				
28	6E5-44352-01	IMPELLER	1				
29	90280-04M05	KEY, WOODRUFF	1				
30	60C-44323-40	OUTER PLATE, CARTRIDGE	1				FOR CHROMATE
31	6E5-44315-A0	GASKET, WATER PUMP	1				
32	93606-12019	PIN, DOWEL	2				
33	90119-08M14	BOLT, WITH WASHER	4				
34	6E5-45331-00-94	HOUSING, BEARING	1				
35	93101-28M16	OIL SEAL	2				
36	93317-330U2	BEARING	1				
37	6E5-45587-01-10	SHIM (T:0.10MM)	1				UR
	6E5-45587-01-12	SHIM (T:0.12MM)	1				UR
	6E5-45587-01-15	SHIM (T:0.15MM)	1				UR
	6E5-45587-01-18	SHIM (T:0.18MM)	1				UR
	6E5-45587-01-30	SHIM (T:0.30MM)	1				UR
	6E5-45587-01-40	SHIM (T:0.40MM)	1				UR
	6E5-45587-01-50	SHIM (T:0.50MM)	1				UR
38	93341-930V2	BEARING	1				
39	93210-55M14	O-RING	1				
40	6E5-45344-00	COVER, OIL SEAL	1				
41	97095-08025	BOLT	4				
42	92995-08600	WASHER	4				



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FIG. 27 LOWER CASING & DRIVE 1

REF. NO.	PART NO.	DESCRIPTION	60C4				REMARKS
43	68V-45501-30	DRIVE SHAFT COMP.	1				X
44	68V-45551-00	PINION	1				
45	90170-16M01	NUT	1				
46	68V-45560-00	GEAR	1				
47	93315-425U7	.BEARING	1				
48	6E5-45611-01	SHAFT, PROPELLER	1				
49	6K1-45641-01	SHIFTER	1				
50	6E5-45634-01	SLIDE, SHIFT	1				
51	90501-16M37	SPRING, COMPRESSION	1				
52	93507-32009	BALL	2				
53	93511-32017	BALL	2				
54	93503-16003	BALL	2				
55	90250-08M07	PIN, STRAIGHT	1				
56	68V-45631-01	CLUTCH, DOG	1				
57	6E5-45633-01	RING, CROSS PIN	1				
58	6E5-45332-00-94	HOUSING, BEARING	1				
59	93306-208U0	BEARING	1				
60	68V-45571-00	GEAR	1				
61	6E5-45576-00	WASHER, THRUST	1				
62	93315-430U8	BEARING	1				
63	93101-30M17	OIL SEAL	2				
64	93210-86M39	O-RING	1				
65	6L6-45577-00-10	SHIM (T:0.10MM)	1				UR
	6L6-45577-00-12	SHIM (T:0.12MM)	1				UR
	6L6-45577-00-15	SHIM (T:0.15MM)	1				UR
	6L6-45577-00-18	SHIM (T:0.18MM)	1				UR
	6L6-45577-00-30	SHIM (T:0.30MM)	1				UR

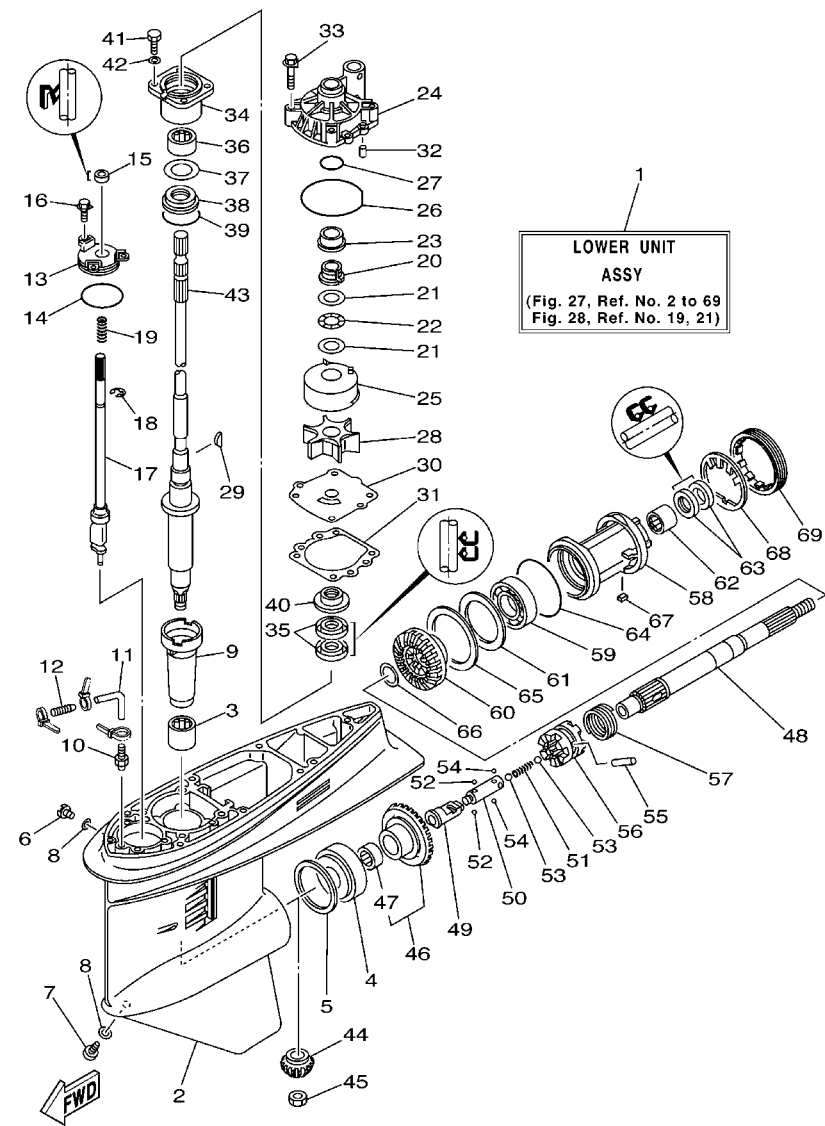
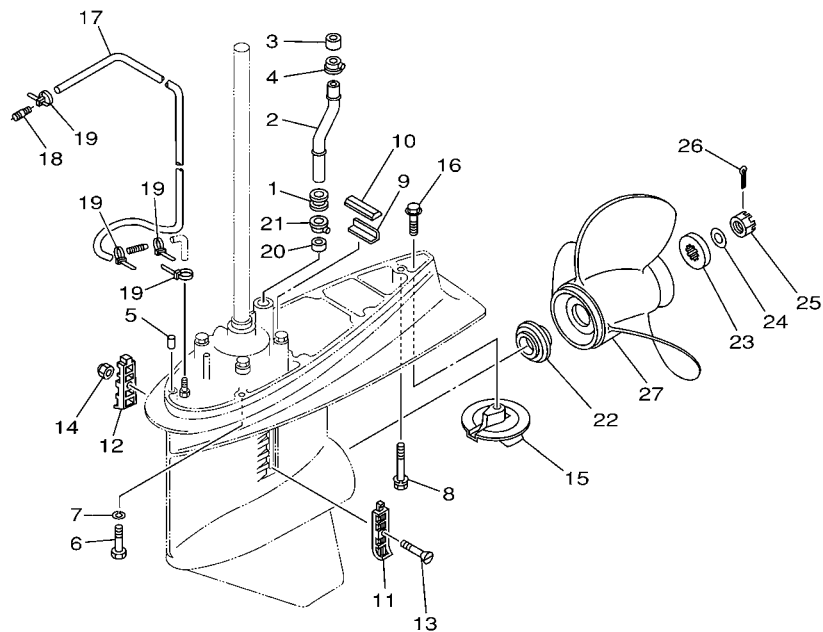


FIG. 27 LOWER CASING & DRIVE 1

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68V0010-0280

FIG. 28 LOWER CASING & DRIVE 2

REF. NO.	PART NO.	DESCRIPTION	6004				REMARKS
1	6E5-44366-00	DAMPER, WATER SEAL	1				
2	68V-44361-30	TUBE, WATER	1				X
3	6E5-44365-00	DAMPER, WATER SEAL	1				
4	6E5-44312-00	COVER, WATER PUMP HOUSING	1				
5	93608-12M05	PIN, DOWEL	2				
6	97075-10045	BOLT	6				
7	92995-10100	WASHER	6				
8	90119-10M89	BOLT, WITH WASHER	1				
9	663-45376-00-94	GUIDE, SEAL DAMPER	1				
10	688-45375-00	DAMPER, SEAL	1				
11	688-45214-02	COVER, WATER INLET	1				
12	688-45215-02	COVER, WATER INLET	1				
13	90152-05M07	SCREW, COUNTERSUNK	1				
14	90185-05002	NUT, SELF-LOCKING	1				
15	6E5-45371-01	TAB-TRIM	1				
16	90105-10M00	BOLT, FLANGE	1				
17	90445-076K2	HOSE (L1550)	1				
18	6E5-83558-00	END, NIPPLE	1				
19	90465-11M10	CLAMP	4				
20	6E5-44365-00	DAMPER, WATER SEAL	1				
21	6E5-44312-00	COVER, WATER PUMP HOUSING	1				
22	6E5-45987-01	SPACER	1				
23	688-45997-01	SPACER	1				
24	92990-18200	WASHER	1				
25	90171-18M04	NUT, CASTLE	1				
26	91490-40030	PIN, COTTER	1				
27	6E5-45941-00-EL	PROPELLER (3X13"X19"-K)	1				UR



REF. NO.	PART NO.	DESCRIPTION	60C4				REMARKS
27	6E5-45943-00-EL	PROPELLER (3X12-5/8"X21"-K)	1				UR
	6E5-45945-01-EL	PROPELLER (3X13-1/4"X17"-K)	1				UR
	6E5-45947-00-EL	PROPELLER (3X13-1/2"X15"-K)	1				UR
	6E5-45949-00-EL	PROPELLER (3X13-5/8"X13"-K)	1				UR
	6E5-45952-00-EL	PROPELLER (3X13"X23"-K)	1				UR
	6E5-45954-00-EL	PROPELLER (3X14"X11"-K)	1				UR
	6E5-45956-00-EL	PROPELLER (3X13"X25"-K)	1				UR
	688-45930-02-98	PROPELLER (3X13"X17"-K)	1				UR
	688-45932-60-98	PROPELLER (3X13-1/2"X14"-K)	1				UR
	688-45970-03-98	PROPELLER (3X13"X19"-K)	1				UR
	688-45972-02-98	PROPELLER (3X13"X21"-K)	1				UR
	688-45974-02-98	PROPELLER (3X13"X23"-K)	1				UR
	688-45976-01-98	PROPELLER (3X13"X25"-K)	1				UR
	688-45978-60-98	PROPELLER (3X13-1/2"X16"-K)	1				UR

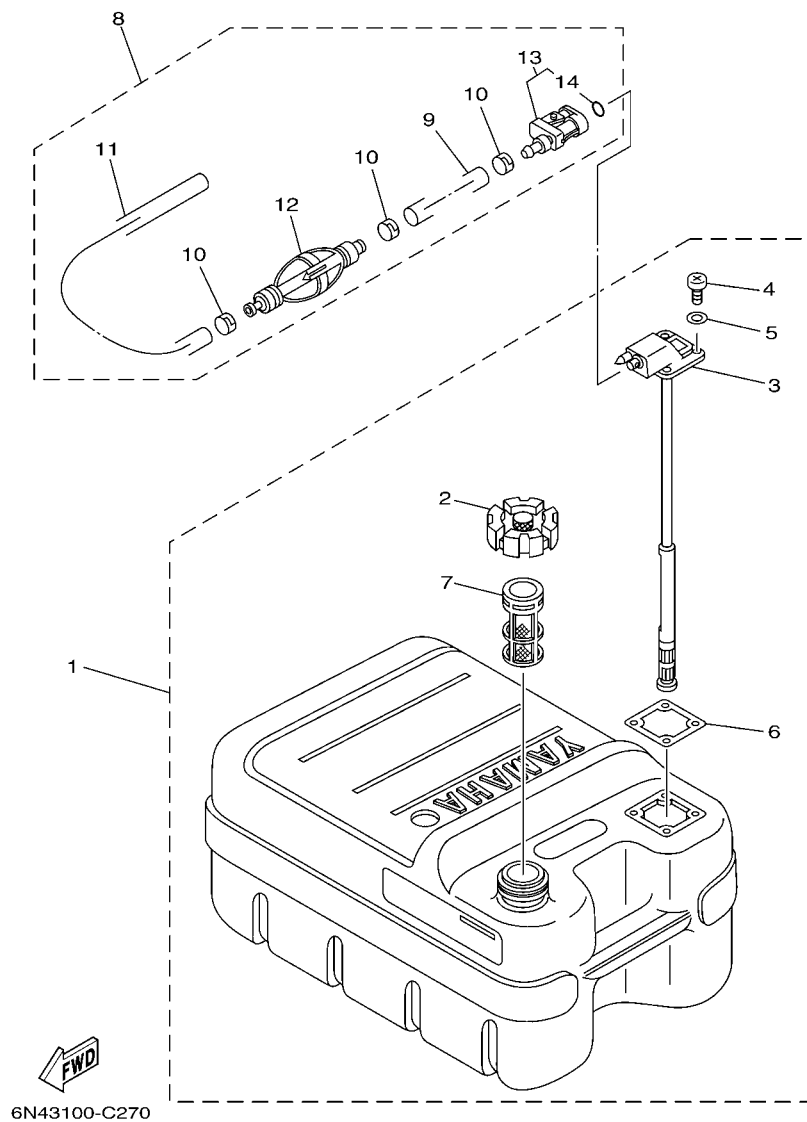
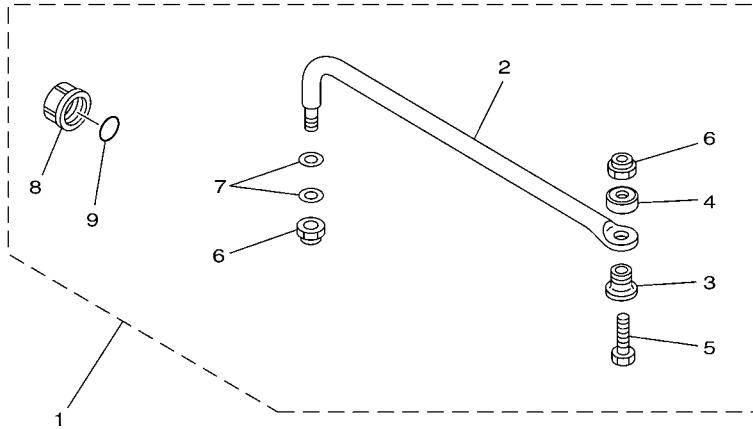


FIG. 29 FUEL TANK

REF. NO.	PART NO.	DESCRIPTION	60C4				REMARKS
1	6YJ-24201-10	FUEL TANK ASSY (24L)	1				AP
2	6YJ-24610-01	.CAP ASSY	1				
3	6Y1-24260-12	.FUEL METER ASSY	1				WITH INDICATOR
4	98586-05016	.SCREW, PAN HEAD	4				
5	6Y1-24329-00	.SEAL	4				
6	6Y1-24268-00	.GASKET, FUEL METER	1				
7	6YJ-24167-00	.STRAINER	1				
8	6Y2-24306-44	FUEL PIPE COMP. 1	1				AP
9	90445-13M01	.HOSE (L=2050)	1				
10	6E5-24351-51	.BAND 1	3				
11	90445-13M35	.HOSE (L250)	1				
12	6Y2-24360-60	.PRIMER PUMP ASSY	1				
13	6Y2-24305-05	.FUEL PIPE JOINT COMP. 2	1				
14	93210-08287	..O-RING	1				



67H0100-9290

FIG. 30 STEERING GUIDE

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67M0100-8280

FIG. 31 REMOTE CONTROL BOX

[illegible]

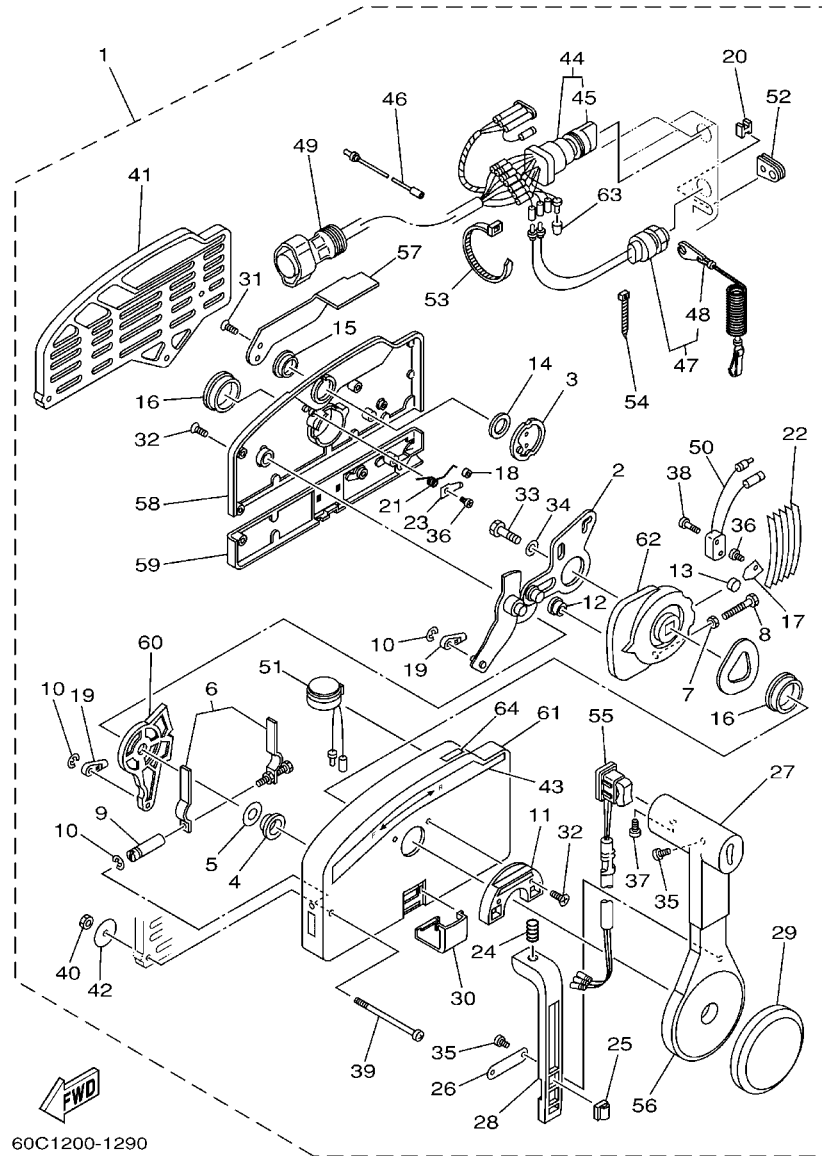


FIG. 32 REMOTE CONTROL ASSY

REF. NO.	PART NO.	DESCRIPTION	60C4				REMARKS
1	703-48205-A4	REMOTE CONTROL ASSY (10P)	1				AP WITH PT/T SW.
2	703-48261-01	.ARM, THROTTLE	1				
3	703-48153-00	.SHAFT, FREE ACCEL.	1				
4	703-48235-00	.BUSHING	1				
5	703-48268-00	.SPACER	1				
6	703-48264-00	.FRICTION, THROTTLE	1				
7	95380-05600	.NUT	1				
8	97380-05025	.BOLT	1				
9	703-48265-00	.SHAFT, FRICTION	1				
10	93430-06024	.CIRCLIP	3				
11	703-48245-00	.PLATE, LOCK	1				
12	703-48252-00	.ROLLER, CAM	1				
13	701-48248-00	.ROLLER, FREE ACCEL.	1				
14	703-48198-00	.WASHER, WAVE	1				
15	703-48243-00	.BUSHING	1				
16	703-48236-00	.BUSHING 1	2				
17	703-48189-00	.RETAINER	1				
18	703-48234-00	.ROLLER, DETENT	1				
19	703-48345-01	.CABLE END, REMOTE CONTROL 2	2				
20	703-48358-00	.ANCHOR, CABLE	1				
21	703-48244-00	.SPRING, FREE ACCEL.	1				
22	703-48238-00	.SPRING, DETENT	5				
23	703-48246-00	.SPACER	1				
24	703-48227-00	.SPRING, NEUTRAL LOCK	1				
25	703-82594-00	.CLAMP	1				WITH PT/T SW.
26	703-48226-00	.PLATE, STOPPER	1				
27	703-48222-00	.GRIP, CONTROL LEVER	1				SINGLE

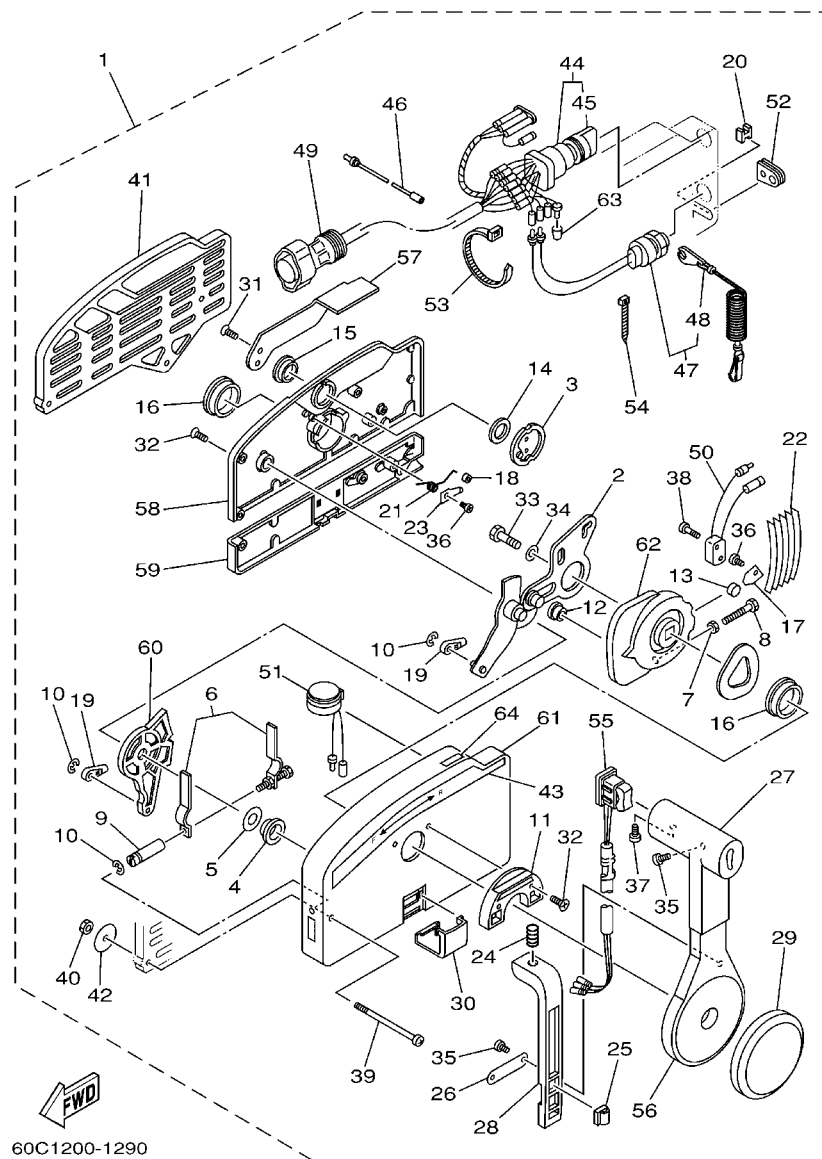


FIG. 32 REMOTE CONTROL ASSY

REF. NO.	PART NO.	DESCRIPTION	80C4				REMARKS
28	703-48223-00	.LOCK, NEUTRAL	1				
29	703-48225-00	.COVER	1				
30	703-48219-00	.COVER, LEAD	1				
31	703-48281-00	.SCREW	2				
32	703-48282-00	.SCREW	7				
33	97380-08030	.BOLT	1				
34	92990-08600	.WASHER, PLATE	1				
35	98580-04010	.SCREW, PAN HEAD	3				
36	98580-04006	.SCREW, PAN HEAD	2				
37	98580-05010	.SCREW, PAN HEAD	1				
38	98580-03015	.SCREW, PAN HEAD	2				
39	703-48291-10	.SCREW (M6)	3				
40	95380-06600	.NUT, HEXAGON	3				
41	703-48293-10	.SPACER, REMOTE CONTROL	1				SINGLE
42	701-48287-00	.WASHER	3				
43	703-48215-00	.GRAPHIC	1				
44	703-82510-12	.MAIN SWITCH ASSY	1				PRIME START
45	676-82577-00	..CAP, KEY	1				
46	703-82531-00	.WIRE, LEAD	1				
47	688-82575-01	.ENGINE STOP SWITCH ASSY	1				
48	682-82556-00	..STOPPER	1				
49	688-8258A-20	.EXTENSION, WIRE HARNESS	1				L:5M (10P)
50	703-82540-00	.NEUTRAL SWITCH ASSY	1				
51	703-83383-A0	.BUZZER	1				
52	703-48284-00	.GROMMET	1				
53	703-82591-00	.BAND	1				
54	703-82592-00	.BAND	1				

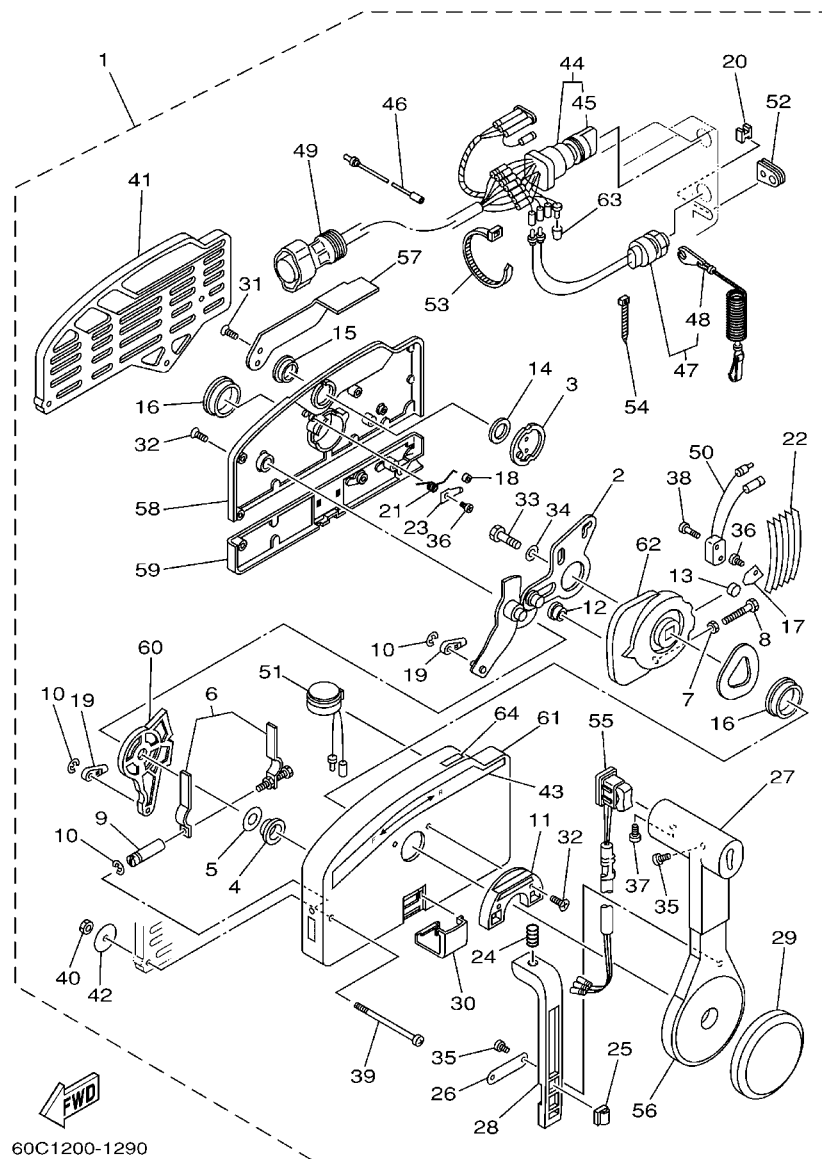
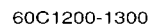
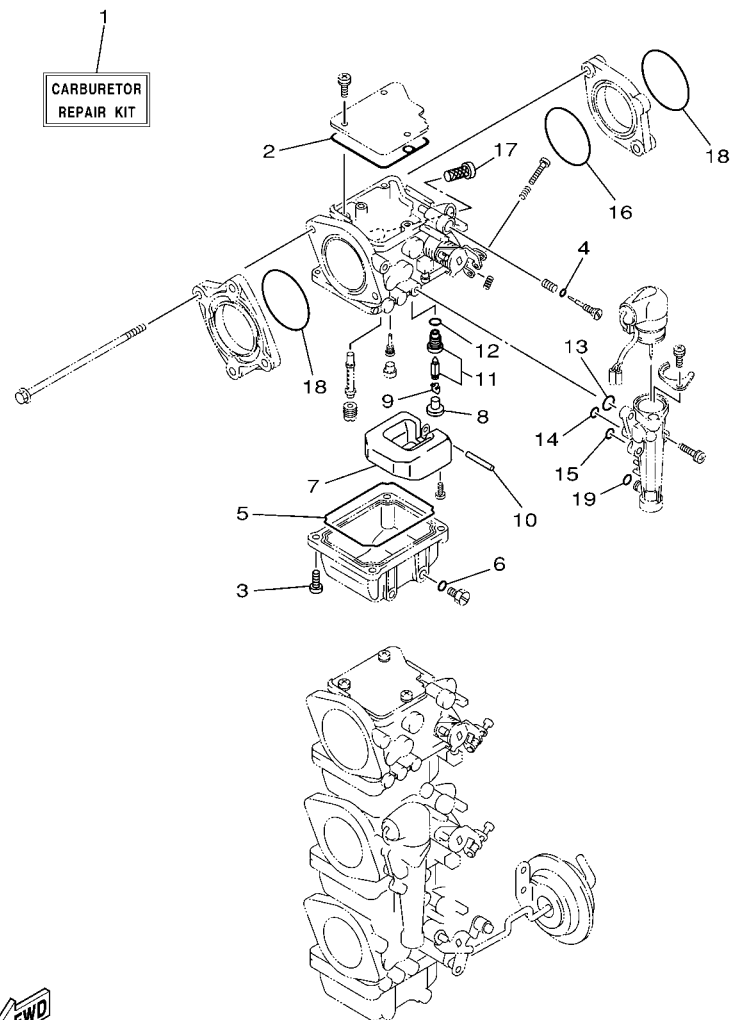


FIG. 32 REMOTE CONTROL ASSY

[illegible]

[illegible]



67F0100-9380

FIG. 35 REPAIR KIT 2

REF. NO.	PART NO.	DESCRIPTION	60C4				REMARKS
1	67F-W0093-01	CARBURETOR REPAIR KIT	1				
2	67F-14147-00	.O-RING	1				
3	97980-04114	.SCREW, WITH WASHER	4				
4	67F-14397-00	.O-RING	1				
5	67F-14984-00	.GASKET, FLOAT CHAMBER	1				
6	93210-04230	.O-RING	1				
7	6H4-14985-01	.FLOAT	1				
8	676-14186-00	.PIN, FLOAT	1				
9	67F-14159-00	.CLIP	1				
10	6H4-14548-00	.PIN, FLOAT ARM	1				
11	60C-14590-01	.NEEDLE VALVE ASSY	1				
12	93210-04228	.O-RING	1				
13	67F-14398-00	.O-RING	1				
14	67F-14398-10	.O-RING	1				
15	67F-14398-20	.O-RING	1				
16	67F-14239-00	.SEAL	1				
17	67F-14371-01	.ELEMENT, FILTER	1				
18	93210-40M10	.O-RING	2				
19	67F-14398-30	.O-RING	1				

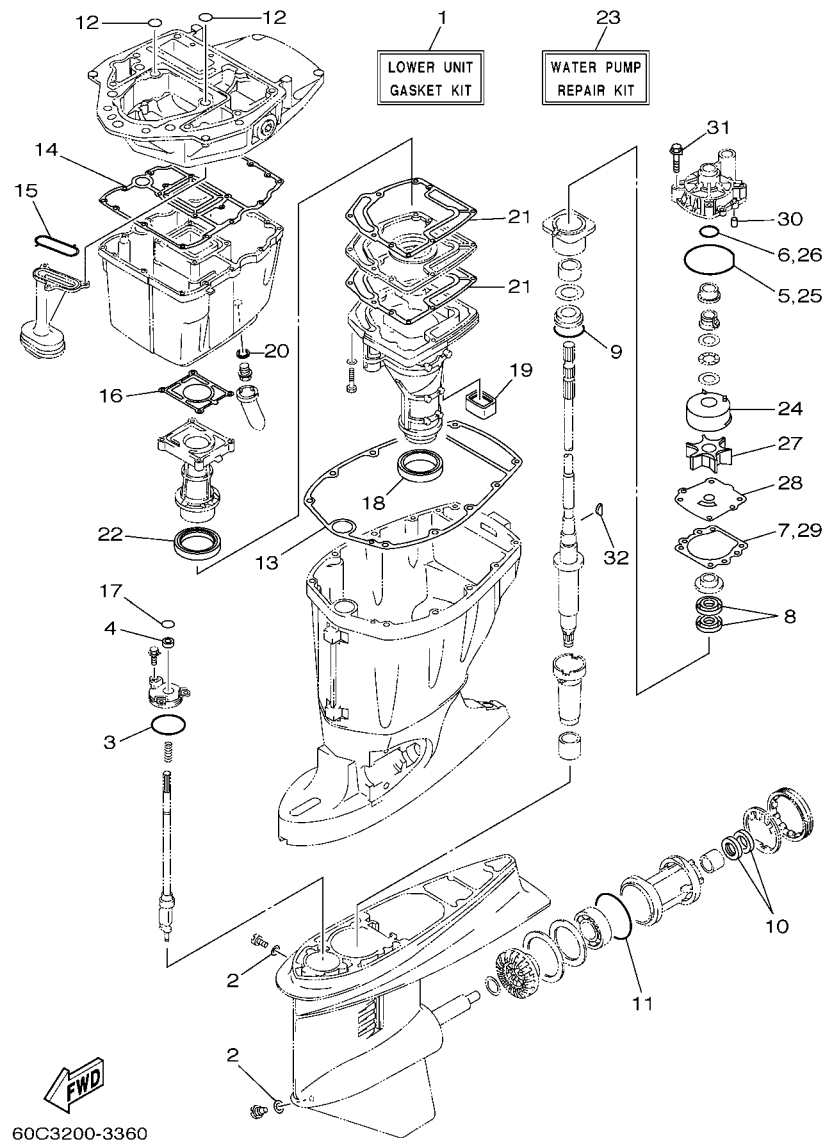


FIG. 36 REPAIR KIT 3

REF. NO.	PART NO.	DESCRIPTION	60C4				REMARKS
1	68V-W0001-21	LOWER UNIT GASKET KIT	1				
2	90430-08020	.GASKET	2				
3	93210-58144	.O-RING	1				
4	93106-09014	.OIL SEAL	1				
5	93210-86M38	.O-RING	1				
6	93210-37160	.O-RING	1				
7	6E5-44315-A0	.GASKET, WATER PUMP	1				
8	93101-28M16	.OIL SEAL	2				
9	93210-55M14	.O-RING	1				
10	93101-30M17	.OIL SEAL	2				
11	93210-86M39	.O-RING	1				
12	93210-19MJ1	.O-RING	2				
13	67F-45113-00	.GASKET, UPPER CASING	1				
14	68V-15312-00	.GASKET, OIL PAN	1				
15	67F-13415-00	.SEAL, OIL STRAINER	1				
16	67F-41133-A1	.GASKET, EXHAUST MANIFOLD 1	1				
17	93210-09165	.O-RING	1				
18	68V-45123-00	.GASKET, MUFFLER	1				
19	67F-45127-00	.SEAL	1				
20	90430-14M09	.GASKET	1				
21	67F-41134-A0	.GASKET, EXHAUST MANIFOLD	2				
22	67F-41138-00	.SEAL, EXT. 1	1				
23	60C-W0078-00	WATER PUMP REPAIR KIT	1				
24	6R3-44322-42	.INSERT, CARTRIDGE	1				
25	93210-86M38	.O-RING	1				
26	93210-37160	.O-RING	1				
27	6E5-44352-01	.IMPELLER	1				

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62Y-11119-00	2 - 8	67F-12168-00	5 - 10	67F-12169-J0	5 - 10	67F-14216-00	6 - 2	60C-14902-00	7 - 2	68V-24454-00	9 - 18
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67F-11168-00	4 - 22	67F-12168-20	5 - 10	67F-12169-L0	5 - 10		35 - 16	67F-14923-00	7 - 4	67F-24491-00	9 - 34
67F-11181-02	4 - 17	67F-12168-30	5 - 10	67F-12169-M0	5 - 10	67F-14243-00	6 - 1	67F-14943-83	7 - 13	68V-24495-00	9 - 31
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