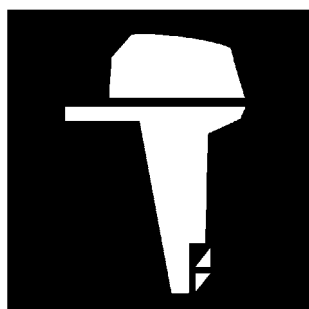




**PARTS  
CATALOGUE  
CATALOGUE  
DE PIÉCES DÉTACHÉES**

**F115A'04** (68V3)

**FL115A'04** (68W3)



1C68V-300F2

( 2C68V-300F2 )

# FOREWORD

This Parts Catalogue is related to the parts for the model(s) on the cover page. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after the issue of the Parts Catalogue will be announced in the Parts News.  
It is advisable that you make the necessary corrections to the Parts Catalogue according to the Parts News.

## 2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

“UR” Use specified parts number.

“UN” Use as many as needed.

“AP” Alternate Parts

“LM” Locally Made (Parts need to be ordered locally)

“F#” Frame No. (Applicable machine No.)

“O/S” Over Size

## 3. The number of components for assembly

- Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.
- The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

| PART NO.     | DESCRIPTION              | Q'TY | REMARKS |
|--------------|--------------------------|------|---------|
| 2F5-83310-60 | FRONT FLASHER LIGHT ASSY | 2    |         |
| 115-83311-60 | .BULB (6V-18W)           | 1    |         |

## 4. Applicable colours of graphics are represented in the “REMARKS” as shown below.

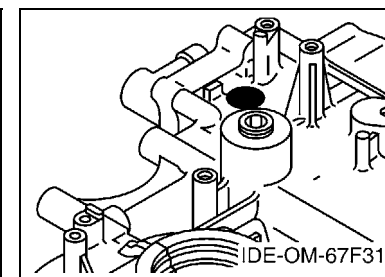
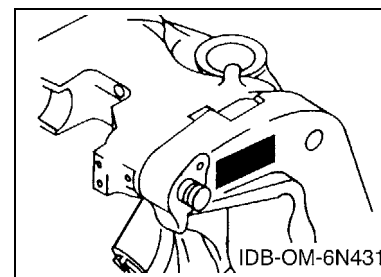
| PART NO.        | DESCRIPTION         | Q'TY | REMARKS |
|-----------------|---------------------|------|---------|
| 2N4-24110-00-X5 | FUEL TANK COMP.     | 2    | MXR     |
| 3J1-24240-10    | .GRAPHIC, FUEL TANK | 1    | FOR MXR |

5. Note that the illustrations for reference in finding parts numbers are not to be used for assembling. When assembling, please use the applicable service manual.

6. The asterisk (\*) before a reference number indicates modified items after the first edition.

## 7. Applicable Serial No.

Engine Serial No.



## 8. Applicable Engine Starting Serial No.

| Model | Serial No.  | Model  | Serial No.  |
|-------|-------------|--------|-------------|
| F115A | 68V-1016859 | FL115A | 68W-1000743 |
|       |             |        |             |
|       |             |        |             |
|       |             |        |             |

## 9. Applicable Colour Code

| Abbreviation | Colour Name                 | Colour Code |
|--------------|-----------------------------|-------------|
| DBNM2        | DARK BLUISH GRAY METALLIC 2 | 004D        |

## 10. Quantity Column Information

| Column No. | Name Of Q'ty Column | Applicable Model |
|------------|---------------------|------------------|
| 1          | 68V3                | F115AET          |
| 2          | 68W3                | FL115AET         |
|            |                     |                  |
|            |                     |                  |

## AVANT-PROPOS

Ce catalogue de pièces détachées concerne les pièces pour le(s) modèle(s) indiqué(s) sur la page de couverture. Lorsque vous commandez des pièces de rechange, veuillez vous référer à ce catalogue de pièces détachées et indiquer clairement les numéros et les noms des pièces détachées.

1. Les modifications ou ajouts ayant été effectués après la parution du catalogue de pièces détachées seront décrits dans les Bulletins d'information concernant les pièces détachées.  
Il est recommandé que vous apportiez les corrections nécessaires au catalogue des pièces détachées en vous référant aux Bulletins d'information.

### 2. Abréviations

Dans ce catalogue, les abréviations suivantes sont utilisées:

“UR” Utiliser le numéro de pièces spécifié.

“UN” Utiliser autant que nécessaire.

“AP” Pièces de substitution

“LM” Fabrication locale (les pièces doivent être commandées localement.)

“F#” N° de cadre (applicable au N° de série)

“O/S” Surdimensionné

### 3. Nombre de pièces d'un assemblage

- Les pièces fournies comme composants d'un assemblage sont précédées d'un point (.) de la manière indiquée ci-dessous.
- Le chiffre apparaissant à la droite de chaque composant indique la quantité de pièces pour chaque unité d'assemblage.

| N° PIECES    | DESCRIPTION           | QTE | REMARQUES |
|--------------|-----------------------|-----|-----------|
| 2F5-83310-60 | ENS. CLIGNOTANT AVANT | 2   |           |
| 115-83311-60 | .AMPOULE (6V-18W)     | 1   |           |

4. Les couleurs concernant les graphiques sont indiquées dans la colonne “REMARQUES”, comme indiqué ci-dessous.

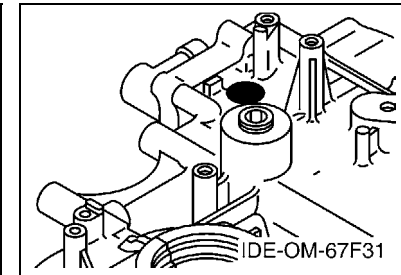
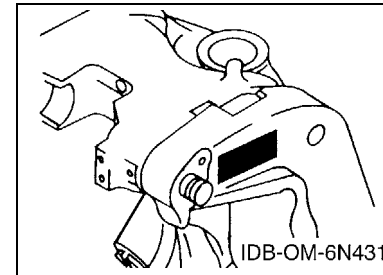
| N° PIECES       | DESCRIPTION          | QTE | REMARQUES |
|-----------------|----------------------|-----|-----------|
| 2N4-24110-00-X5 | RESERVOIR A ESSENCE. | 2   | MXR       |
| 3J1-24240-10    | .GRAPHIQUE           | 1   | POUR MXR  |

5. Veuillez noter que les illustrations sont indiquées à titre de référence pour trouver les numéros de pièces, non pour être utilisées lors de l'assemblage. Lors de l'assemblage, veuillez utiliser le manuel d'entretien adéquat.

6. L'astérisque (\*) placé devant un numéro de référence indique des éléments qui ont été modifiés après la première édition.

### 7. N° de série applicable

N° de Série du moteur



### 8. N° de série initial du moteur applicable

| Modèle | N° de série | Modèle | N° de série |
|--------|-------------|--------|-------------|
| F115A  | 68V-1016859 | FL115A | 68W-1000743 |
|        |             |        |             |
|        |             |        |             |
|        |             |        |             |
|        |             |        |             |

### 9. Code couleur applicable

| Abréviation | Nom de la couleur           | Code couleur |
|-------------|-----------------------------|--------------|
| DBNM2       | DARK BLUISH GRAY METALLIC 2 | 004D         |

### 10. Informations relatives à la colonne Quantité

| N° de la colonne | Nom de la colonne Qté | Modèle applicable |
|------------------|-----------------------|-------------------|
| 1                | 68V3                  | F115AET           |
| 2                | 68W3                  | FL115AET          |
|                  |                       |                   |
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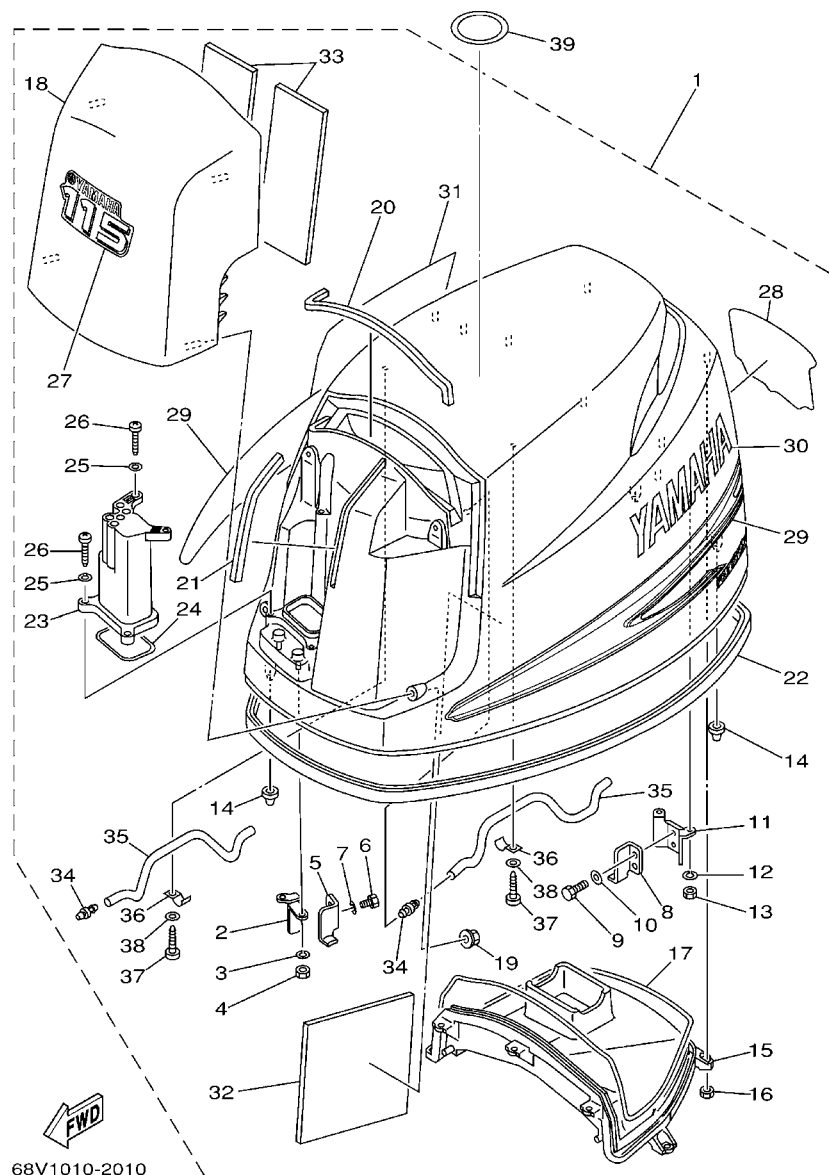
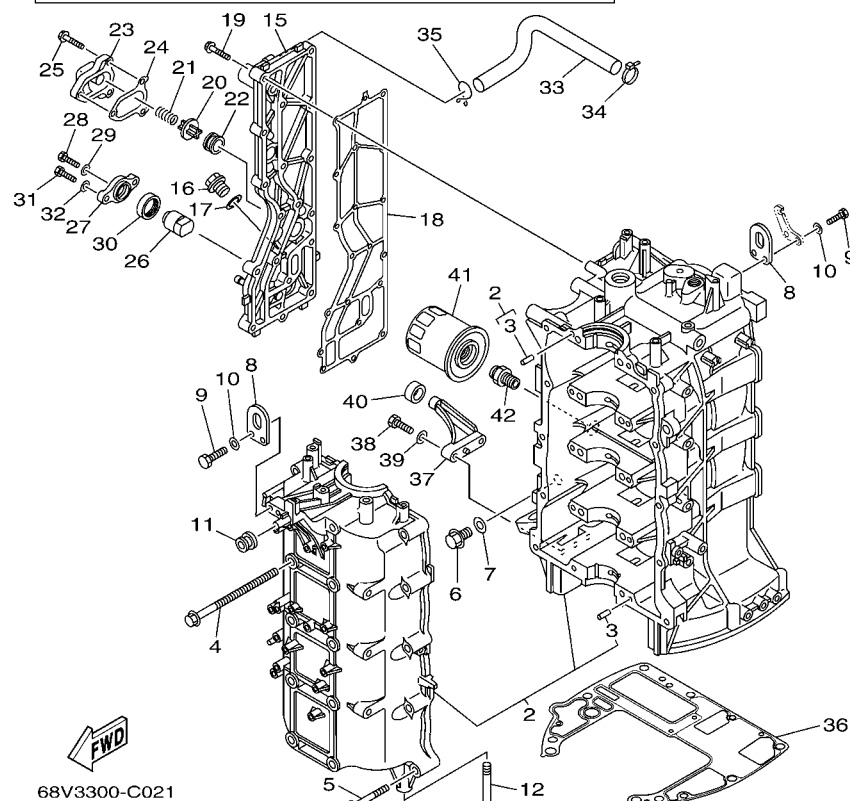
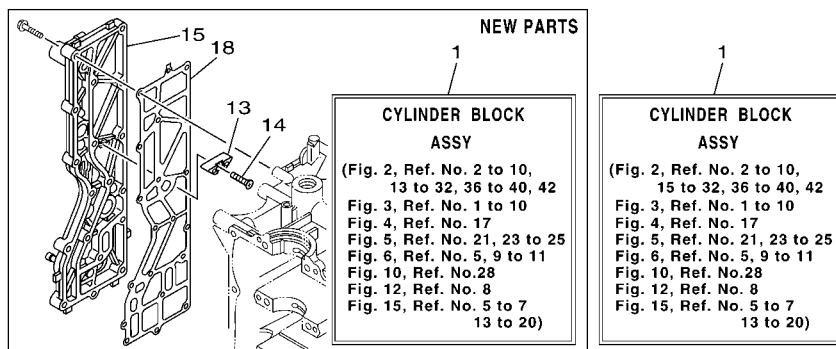


FIG. 1 TOP COWLING

CAPOT SUPERIEUR

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                              | 68V3 | 68W3 |  |  | REMARKS REMARQUES |
|----------|--------------------|------------------------------------------------------|------|------|--|--|-------------------|
| 1        | 68V-42610-10-8D    | TOP COWLING ASSY<br>CAPOT (ENS.)                     | 1    | 1    |  |  |                   |
| 2        | 68V-42647-00       | .HOLDER, CLAMP BAND<br>.SUPPORT, SANDOW DE SERRAGE   | 1    | 1    |  |  |                   |
| 3        | 92990-06100        | .WASHER, SPRING<br>.RONDELLE, GROWER                 | 2    | 2    |  |  |                   |
| 4        | 95380-06600        | .NUT, HEXAGON<br>.ECROU                              | 2    | 2    |  |  |                   |
| 5        | 68V-42651-00       | .HOOK<br>.CROCHET                                    | 1    | 1    |  |  |                   |
| 6        | 97095-06012        | .BOLT<br>.BOULON                                     | 2    | 2    |  |  |                   |
| 7        | 92995-06600        | .WASHER<br>.RONDELLE                                 | 2    | 2    |  |  |                   |
| 8        | 68V-42652-00       | .HOOK<br>.CROCHET                                    | 1    | 1    |  |  |                   |
| 9        | 97095-06012        | .BOLT<br>.BOULON                                     | 2    | 2    |  |  |                   |
| 10       | 92995-06600        | .WASHER<br>.RONDELLE                                 | 2    | 2    |  |  |                   |
| 11       | 67F-42649-00       | .HOLDER, CLAMP BAND<br>.SUPPORT, SANDOW DE SERRAGE   | 1    | 1    |  |  |                   |
| 12       | 92990-06100        | .WASHER, SPRING<br>.RONDELLE, GROWER                 | 2    | 2    |  |  |                   |
| 13       | 95380-06600        | .NUT, HEXAGON<br>.ECROU                              | 2    | 2    |  |  |                   |
| 14       | 67F-42662-00       | .DAMPER<br>.AMORTISSEUR                              | 3    | 3    |  |  |                   |
| 15       | 68V-42613-00       | .MOLDING, AIR DUCT<br>.MANCHON A AIR                 | 1    | 1    |  |  |                   |
| 16       | 95380-06600        | .NUT, HEXAGON<br>.ECROU                              | 7    | 7    |  |  |                   |
| 17       | 68V-42629-00       | .SEAL<br>.JOINT                                      | 1    | 1    |  |  |                   |
| 18       | 68V-42612-00-8D    | .AIR DUCT, TOP COWLING<br>.FLASQUE, PLATEAU D'AVANCE | 1    | 1    |  |  |                   |
| 19       | 90179-06M28        | .NUT<br>.ECROU                                       | 4    | 4    |  |  |                   |
| 20       | 68V-42628-00       | .SEAL<br>.JOINT                                      | 1    | 1    |  |  |                   |
| 21       | 68V-42718-00       | .RUBBER, SEAL 3<br>.JOINT                            | 1    | 1    |  |  |                   |
| 22       | 68V-42615-00       | .SEAL<br>.JOINT                                      | 1    | 1    |  |  |                   |
| 23       | 68V-42632-00       | .WINDOW<br>.FENETRE                                  | 1    | 1    |  |  |                   |
| 24       | 68V-42634-00       | .SEAL, WINDOW<br>.JOINT                              | 1    | 1    |  |  |                   |
| 25       | 92990-05200        | .WASHER, PLAIN<br>.RONDELLE, PLATE                   | 4    | 4    |  |  |                   |
| 26       | 97780-50625        | .SCREW, TAPPING<br>.VIS, TETE BOMBEE                 | 4    | 4    |  |  |                   |
| 27       | 68V-42677-10       | .GRAPHIC, FRONT<br>.ADHESIF, AVANT                   | 1    | 1    |  |  |                   |





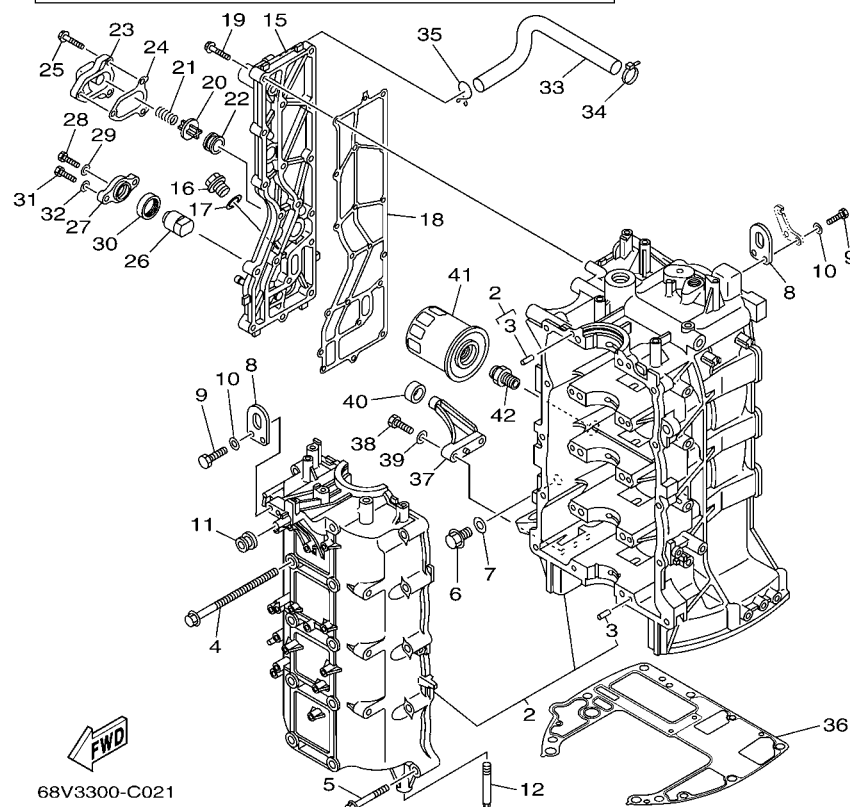
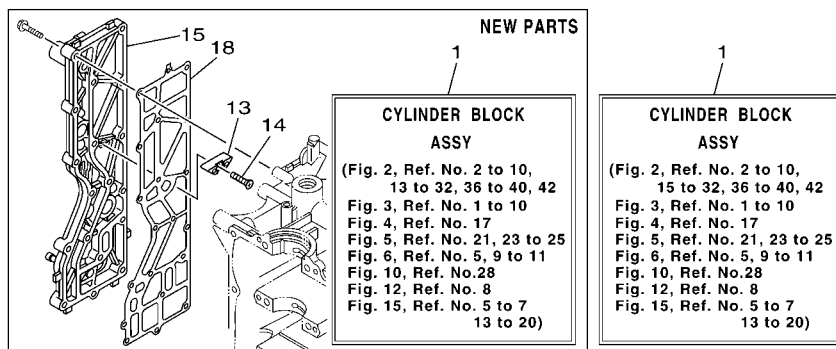
68V3300-C021

\*1: NEW PARTS  
STARTING SERIAL NO. : 68V-1027680 ~ , 68W-1001172~

## FIG. 2 CYLINDER & CRANKCASE 1 CYLINDRE & CARTER 1

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                       | 68V3 | 68W3 | REMARKS REMARQUES                                            |
|----------|--------------------|---------------------------------------------------------------|------|------|--------------------------------------------------------------|
| 1        | 68V-W009B-04-1S    | CYLINDER BLOCK ASSY<br>CYLINDRE GROUPE (ENS.)                 | 1    | 1    | NEW PARTS *1<br>NEW PARTS *1                                 |
|          | 68V-W009B-05-1S    | CYLINDER BLOCK ASSY<br>CYLINDRE GROUPE (ENS.)                 | 1    | 1    |                                                              |
| 2        | 68V-15100-01-1S    | CRANKCASE ASSY<br>CARTER DE MOTEUR COMPLET                    | 1    | 1    |                                                              |
| 3        | 93606-12019        | .PIN, DOWEL<br>.GOUPILLE                                      | 10   | 10   |                                                              |
| 4        | 90119-10M88        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE                    | 10   | 10   | NEW PARTS *1<br>NEW PARTS *1                                 |
| 5        | 90119-08M66        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE                    | 10   | 10   |                                                              |
| 6        | 90340-14M06        | PLUG, STRAIGHT SCREW<br>PLOT, FILETE DROIT                    | 1    | 1    |                                                              |
| 7        | 90430-14115        | GASKET<br>JOINT                                               | 1    | 1    |                                                              |
| 8        | 62Y-11119-00       | HANGER, ENGINE<br>ANNEAU, LEVAGE                              | 2    | 2    | NEW PARTS *1<br>NEW PARTS *1<br>NEW PARTS *1<br>NEW PARTS *1 |
| 9        | 97095-06020        | BOLT<br>BOULON                                                | 4    | 4    |                                                              |
| 10       | 92995-06600        | WASHER<br>RONDELLE                                            | 4    | 4    |                                                              |
| 11       | 90480-12072        | GROMMET<br>PASSE-FIL                                          | 1    | 1    |                                                              |
| 12       | 67F-15142-00       | GUIDE 1<br>GUIDE 1                                            | 2    | 2    | NEW PARTS *1<br>NEW PARTS *1<br>NEW PARTS *1<br>NEW PARTS *1 |
| 13       | 6E5-11325-00       | ANODE<br>ANODE                                                | 3    | 3    |                                                              |
| 14       | 98780-04016        | SCREW, FLAT HEAD<br>VIS A TETE FRAISEE                        | 3    | 3    |                                                              |
| 15       | 68V-41113-00-1S    | OUTER COVER, EXHAUST<br>COUVERCLE, ECHAPPEMENT                | 1    | 1    |                                                              |
|          | 68V-41113-01-1S    | OUTER COVER, EXHAUST<br>COUVERCLE, ECHAPPEMENT                | 1    | 1    | NEW PARTS *1<br>NEW PARTS *1<br>NEW PARTS *1<br>NEW PARTS *1 |
| 16       | 90340-18M09        | PLUG, STRAIGHT SCREW<br>PLOT, FILETE DROIT                    | 1    | 1    |                                                              |
| 17       | 90430-18130        | GASKET<br>JOINT                                               | 1    | 1    |                                                              |
| 18       | 67F-41114-A0       | GASKET, EXHAUST OUTER COVER<br>JOINT, COUVERCLE D'ECHAPPEMENT | 1    | 1    |                                                              |
|          | 67F-41114-A1       | GASKET, EXHAUST OUTER COVER<br>JOINT, COUVERCLE D'ECHAPPEMENT | 1    | 1    | NEW PARTS *1<br>NEW PARTS *1<br>NEW PARTS *1<br>NEW PARTS *1 |
| 19       | 90119-06MA4        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE                    | 18   | 18   |                                                              |
| 20       | 6G5-12416-00       | VALVE, PRESSURE CONTROL<br>SOUPAPE DE CONTROLEUR PRESS        | 1    | 1    |                                                              |
| 21       | 90501-16M11        | SPRING, COMPRESSION<br>RESSORT, COMPRESSION                   | 1    | 1    |                                                              |
| 22       | 90480-20M05        | GROMMET<br>PASSE-FIL                                          | 1    | 1    | NEW PARTS *1<br>NEW PARTS *1<br>NEW PARTS *1<br>NEW PARTS *1 |
| 23       | 67F-1246A-00-1S    | COVER 1<br>COUVERCLE 1                                        | 1    | 1    |                                                              |
| 24       | 67F-12435-A0       | GASKET<br>JOINT                                               | 1    | 1    |                                                              |
|          |                    |                                                               |      |      |                                                              |

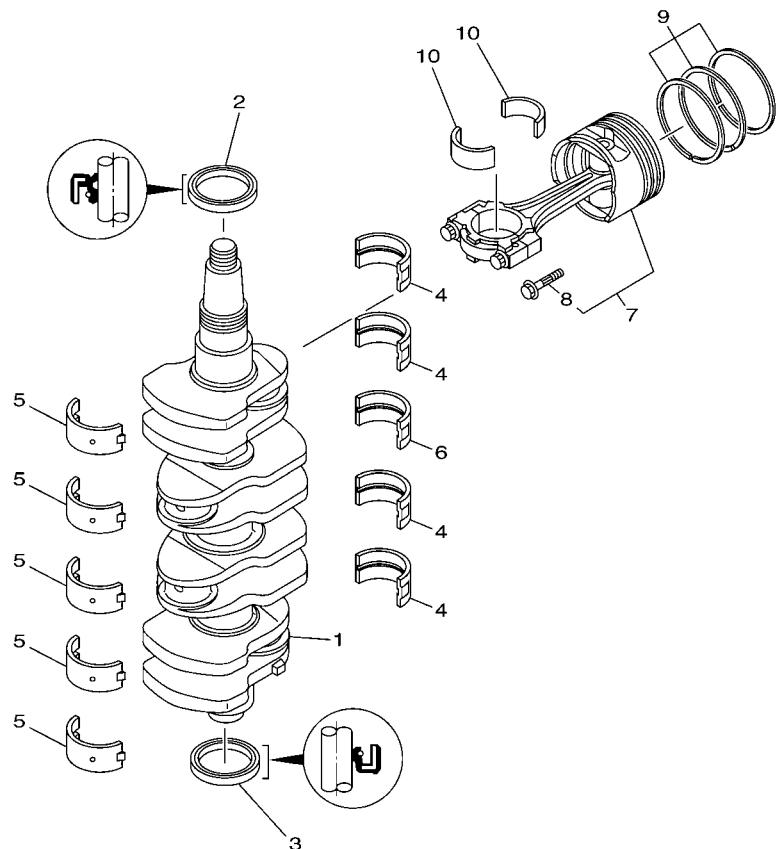




\*1: NEW PARTS  
STARTING SERIAL NO. : 68V-1027680 ~ , 68W-1001172~

FIG. 2 CYLINDER & CRANKCASE 1 CYLINDRE & CARTER 1

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                      | 68V3 | 68W3 |  |  | REMARKS REMARQUES |
|----------|--------------------|--------------------------------------------------------------|------|------|--|--|-------------------|
| 25       | 90119-06MA2        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE                   | 3    | 3    |  |  |                   |
| 26       | 68V-11325-00       | ANODE<br>ANODE                                               | 1    | 1    |  |  |                   |
| 27       | 67F-11327-00-94    | COVER, ANODE<br>COUVERCLE                                    | 1    | 1    |  |  |                   |
| 28       | 97075-06020        | BOLT<br>BOULON                                               | 1    | 1    |  |  |                   |
| 29       | 92995-06600        | WASHER<br>RONDELLE                                           | 1    | 1    |  |  |                   |
| 30       | 67F-11328-00       | GROMMET, ANODE<br>PASSE-FIL                                  | 1    | 1    |  |  |                   |
| 31       | 97075-08025        | BOLT<br>BOULON                                               | 2    | 2    |  |  |                   |
| 32       | 92995-08600        | WASHER<br>RONDELLE                                           | 2    | 2    |  |  |                   |
| 33       | 67F-1243A-00       | HOSE 1<br>DURITE 1                                           | 1    | 1    |  |  |                   |
| 34       | 90465-11M10        | CLAMP<br>BRIDE                                               | 1    | 1    |  |  |                   |
| 35       | 90467-20M15        | CLIP<br>JONC                                                 | 1    | 1    |  |  |                   |
| 36       | 68V-11351-00       | GASKET, CYLINDER<br>JOINT, D'EMBASE                          | 1    | 1    |  |  |                   |
| 37       | 67F-42761-00-94    | STOPPER<br>PLAQUETTE                                         | 2    | 2    |  |  |                   |
| 38       | 97095-06025        | BOLT<br>BOULON                                               | 4    | 4    |  |  |                   |
| 39       | 92995-06600        | WASHER<br>RONDELLE                                           | 4    | 4    |  |  |                   |
| 40       | 68F-44533-00       | DAMPER, UPPER MOUNT RUBBER<br>COUVERCLE, SUSPENSION INFERIEU | 2    | 2    |  |  |                   |
| 41       | 5GH-13440-00       | ELEMENT ASSY, OIL CLEANER<br>ELEMENT, FILTRE A HUILE         | 1    | 1    |  |  |                   |
| 42       | 90401-20145        | BOLT, UNION<br>BOULON, RACCORD                               | 1    | 1    |  |  |                   |
|          |                    |                                                              |      |      |  |  |                   |
|          |                    |                                                              |      |      |  |  |                   |
|          |                    |                                                              |      |      |  |  |                   |
|          |                    |                                                              |      |      |  |  |                   |



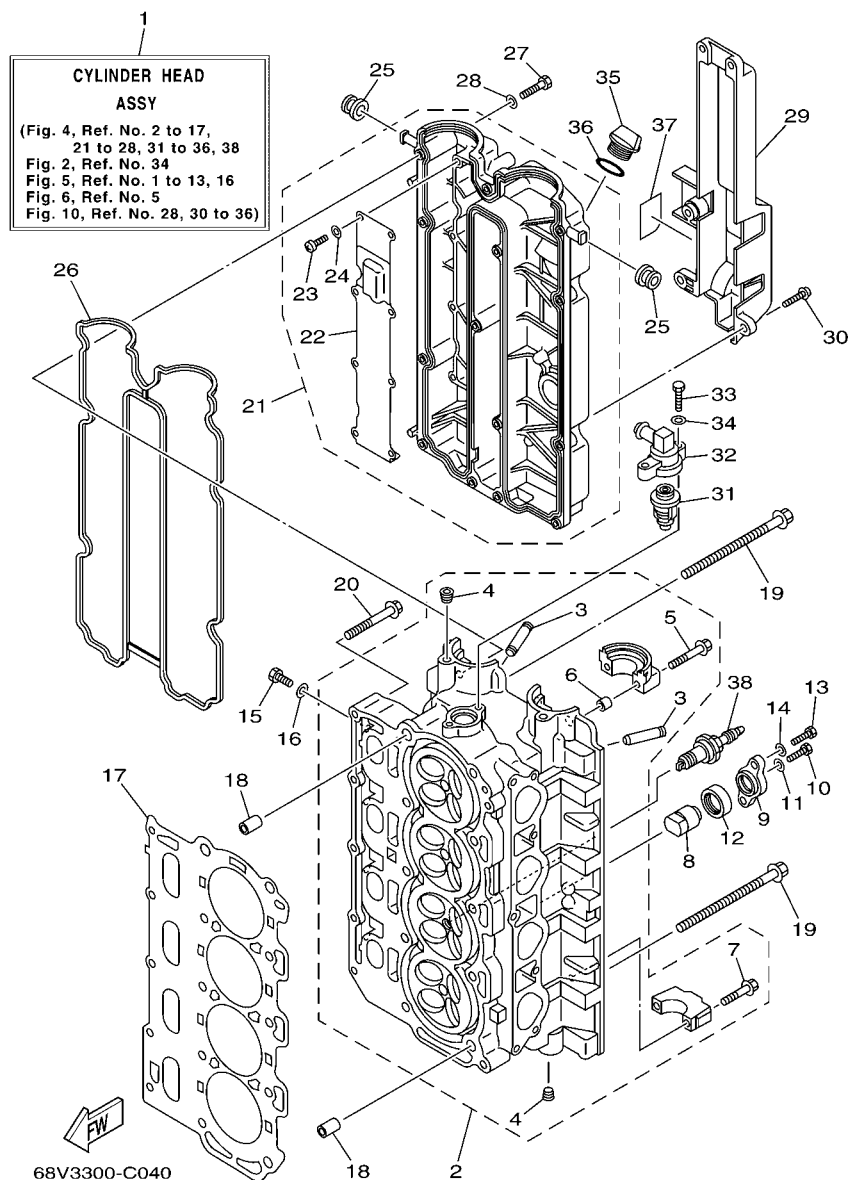
68V0010-0031

FIG. 3 CRANKSHAFT & PISTON

VILEBREQUIN & PISTON

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                         | 68V3 | 68W3 |  |  | REMARKS REMARQUES      |
|----------|--------------------|-----------------------------------------------------------------|------|------|--|--|------------------------|
| 1        | 68V-11411-00       | CRANKSHAFT<br>VILEBREQUIN COMPLET                               | 1    | 1    |  |  |                        |
| 2        | 93102-48009        | OIL SEAL<br>JOINT SPY                                           | 1    | 1    |  |  |                        |
| 3        | 93101-48002        | OIL SEAL<br>JOINT SPY                                           | 1    | 1    |  |  |                        |
| 4        | 67F-11416-00       | PLANE BEARING, CRANKSHAFT 1<br>COUSSINET DE VILEBREQUIN 1       | 4    | 4    |  |  | UR GREEN<br>UR GREEN   |
|          | 67F-11416-10       | PLANE BEARING, CRANKSHAFT 1<br>COUSSINET DE VILEBREQUIN 1       | 4    | 4    |  |  | UR BLUE<br>UR BLUE     |
|          | 67F-11416-20       | PLANE BEARING, CRANKSHAFT 1<br>COUSSINET DE VILEBREQUIN 1       | 4    | 4    |  |  | UR RED<br>UR RED       |
| 5        | 67F-11417-00       | PLANE BEARING, CRANKSHAFT 2<br>COUSSINET DE VILEBREQUIN 2       | 5    | 5    |  |  | UR YELLOW<br>UR YELLOW |
|          | 67F-11417-10       | PLANE BEARING, CRANKSHAFT 2<br>COUSSINET DE VILEBREQUIN 2       | 5    | 5    |  |  | UR GREEN<br>UR GREEN   |
|          | 67F-11417-20       | PLANE BEARING, CRANKSHAFT 2<br>COUSSINET DE VILEBREQUIN 2       | 5    | 5    |  |  | UR BLUE<br>UR BLUE     |
|          | 67F-11417-30       | PLANE BEARING, CRANKSHAFT 2<br>COUSSINET DE VILEBREQUIN 2       | 5    | 5    |  |  | UR RED<br>UR RED       |
| 6        | 67F-11418-00       | PLANE BEARING, CRANKSHAFT 3<br>COUSSINET DE VILEBREQUIN 3       | 1    | 1    |  |  | UR GREEN<br>UR GREEN   |
|          | 67F-11418-10       | PLANE BEARING, CRANKSHAFT 3<br>COUSSINET DE VILEBREQUIN 3       | 1    | 1    |  |  | UR BLUE<br>UR BLUE     |
|          | 67F-11418-20       | PLANE BEARING, CRANKSHAFT 3<br>COUSSINET DE VILEBREQUIN 3       | 1    | 1    |  |  | UR RED<br>UR RED       |
| 7        | 68V-W1164-00       | PISTON/CON-ROD ASSY(STD)<br>PISTON/BIELLE COMPLETE(STD)         | 4    | 4    |  |  |                        |
|          | 68V-W1164-10       | PISTON/CON-ROD ASSY(0.25MM OS)<br>PISTON/BIELLE COMPLETE:0.25MM | 4    | 4    |  |  | AP<br>AP               |
| 8        | K1C-A3275-00       | .BOLT, CONNECTING ROD<br>.BOULON, BIELLE                        | 2    | 2    |  |  |                        |
| 9        | 67F-11603-01       | PISTON RING SET (STD)<br>JEU DE SEGMENTS (STD)                  | 4    | 4    |  |  |                        |
|          | 67F-11604-01       | PISTON RING SET (0.25MM O/S)<br>JEU DE SEGMENTS (0.25MM O/S)    | 4    | 4    |  |  | AP<br>AP               |
| 10       | 68V-11656-00       | PLANE BEARING, CONNECTING ROD<br>ROULEMENT DE BIELLE            | 8    | 8    |  |  | UR YELLOW<br>UR YELLOW |
|          | 68V-11656-10       | PLANE BEARING, CONNECTING ROD<br>ROULEMENT DE BIELLE            | 8    | 8    |  |  | UR GREEN<br>UR GREEN   |
|          | 68V-11656-20       | PLANE BEARING, CONNECTING ROD<br>ROULEMENT DE BIELLE            | 8    | 8    |  |  | UR BLUE<br>UR BLUE     |
|          | 68V-11656-30       | PLANE BEARING, CONNECTING ROD<br>ROULEMENT DE BIELLE            | 8    | 8    |  |  | UR RED<br>UR RED       |

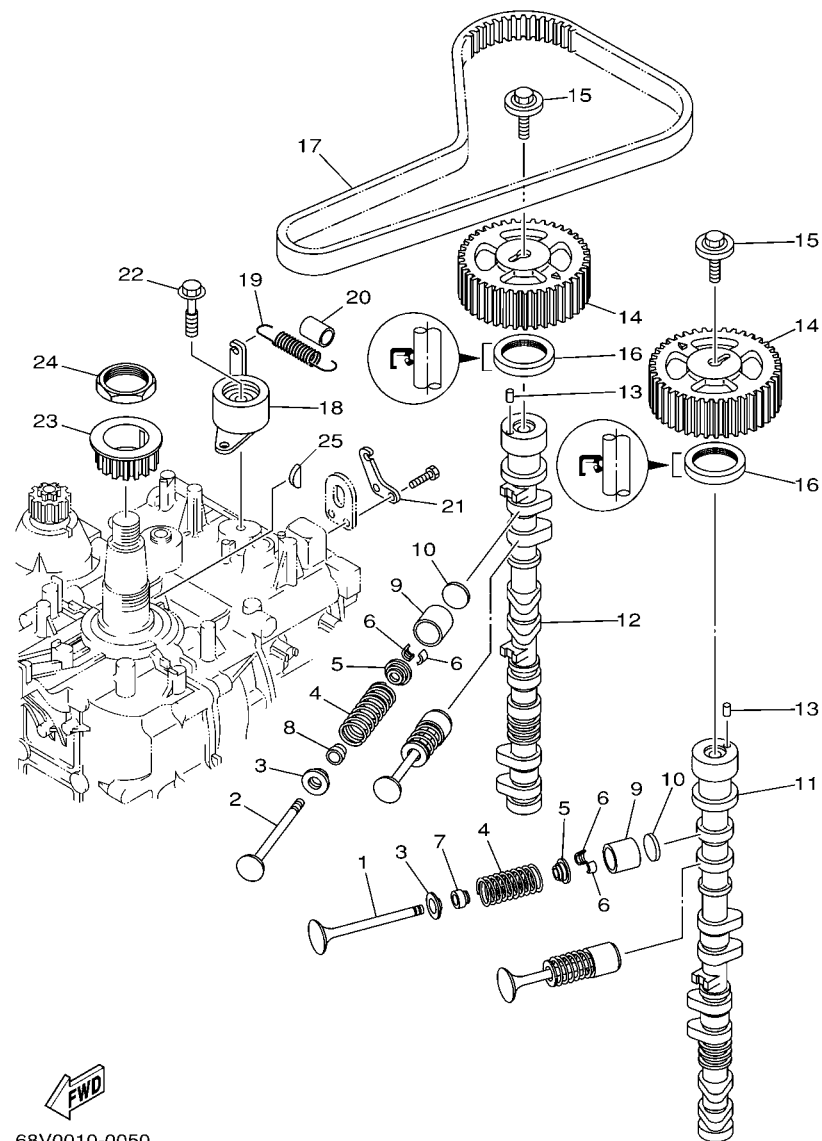
B1



**FIG. 4 CYLINDER & CRANKCASE 2 CYLINDRE & CARTER 2**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                         | 68V3 | 68W3 |  |  | REMARKS REMARQUES |
|----------|--------------------|-------------------------------------------------|------|------|--|--|-------------------|
| 1        | 68V-W009A-03-1S    | CYLINDER HEAD ASSY<br>CULASSE (ENS.)            | 1    | 1    |  |  |                   |
| 2        | 68V-11110-01-94    | CYLINDER HEAD ASSY<br>JEU DE CULASSE            | 1    | 1    |  |  |                   |
| 3        | 67F-11133-10       | .GUIDE, VALVE 1<br>.GUIDE, SOUPAPE 1            | 16   | 16   |  |  |                   |
| 4        | 90344-51019        | .PLUG, TAPER SCREW<br>.PLOT, FILETE CONIQUE     | 4    | 4    |  |  |                   |
| 5        | 90119-07235        | .BOLT/WASHER-CAM CAPS<br>.BOULON, AVEC RONDELLE | 4    | 4    |  |  |                   |
| 6        | 91809-08006        | .SLEEVE GUIDE-DOWEL<br>.GOIJON, D'ASSEMBLAGE    | 4    | 4    |  |  |                   |
| 7        | 90119-07234        | .BOLT, WITH WASHER<br>.BOULON, AVEC RONDELLE    | 16   | 16   |  |  |                   |
| 8        | 68V-11325-00       | ANODE<br>ANODE                                  | 2    | 2    |  |  |                   |
| 9        | 67F-11327-00-94    | COVER, ANODE<br>COUVERCLE                       | 2    | 2    |  |  |                   |
| 10       | 97075-06020        | BOLT<br>BOULON                                  | 2    | 2    |  |  |                   |
| 11       | 92995-06600        | WASHER<br>RONDELLE                              | 2    | 2    |  |  |                   |
| 12       | 67F-11328-00       | GROMMET, ANODE<br>PASSE-FIL                     | 2    | 2    |  |  |                   |
| 13       | 97075-08025        | BOLT<br>BOULON                                  | 4    | 4    |  |  |                   |
| 14       | 92995-08600        | WASHER<br>RONDELLE                              | 4    | 4    |  |  |                   |
| 15       | 97095-08014        | BOLT<br>BOULON                                  | 4    | 4    |  |  |                   |
| 16       | 90430-08143        | GASKET<br>JOINT                                 | 4    | 4    |  |  |                   |
| 17       | 67F-11181-02       | GASKET, CYLINDER HEAD 1<br>JOINT, DE CULASSE 1  | 1    | 1    |  |  |                   |
| 18       | 90387-10M08        | COLLAR<br>COLLERETTE                            | 2    | 2    |  |  |                   |
| 19       | 90105-10M89        | BOLT, FLANGE<br>BOULON                          | 10   | 10   |  |  |                   |
| 20       | 90119-08M91        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE      | 5    | 5    |  |  |                   |
| 21       | 68V-11191-00-1S    | COVER, CYLINDER HEAD 1<br>COUVERCLE, CULASSE 1  | 1    | 1    |  |  |                   |
| 22       | 67F-11168-00       | .COVER, BREATHER<br>.COUVERCLE, RENIFLARD       | 1    | 1    |  |  |                   |
| 23       | 98507-04008        | .SCREW, PAN HEAD<br>.VIS, TETE TRONCONIQUE      | 8    | 8    |  |  |                   |
| 24       | 92907-04600        | .WASHER<br>.RONDELLE                            | 8    | 8    |  |  |                   |
| 25       | 90480-12072        | GROMMET<br>PASSE-FIL                            | 2    | 2    |  |  |                   |
| 26       | 67F-11356-00       | SEAL, CYLINDER 2<br>JOINT, SPY CYLINDRE         | 1    | 1    |  |  |                   |
| 27       | 97095-06030        | BOLT<br>BOULON                                  | 14   | 14   |  |  |                   |



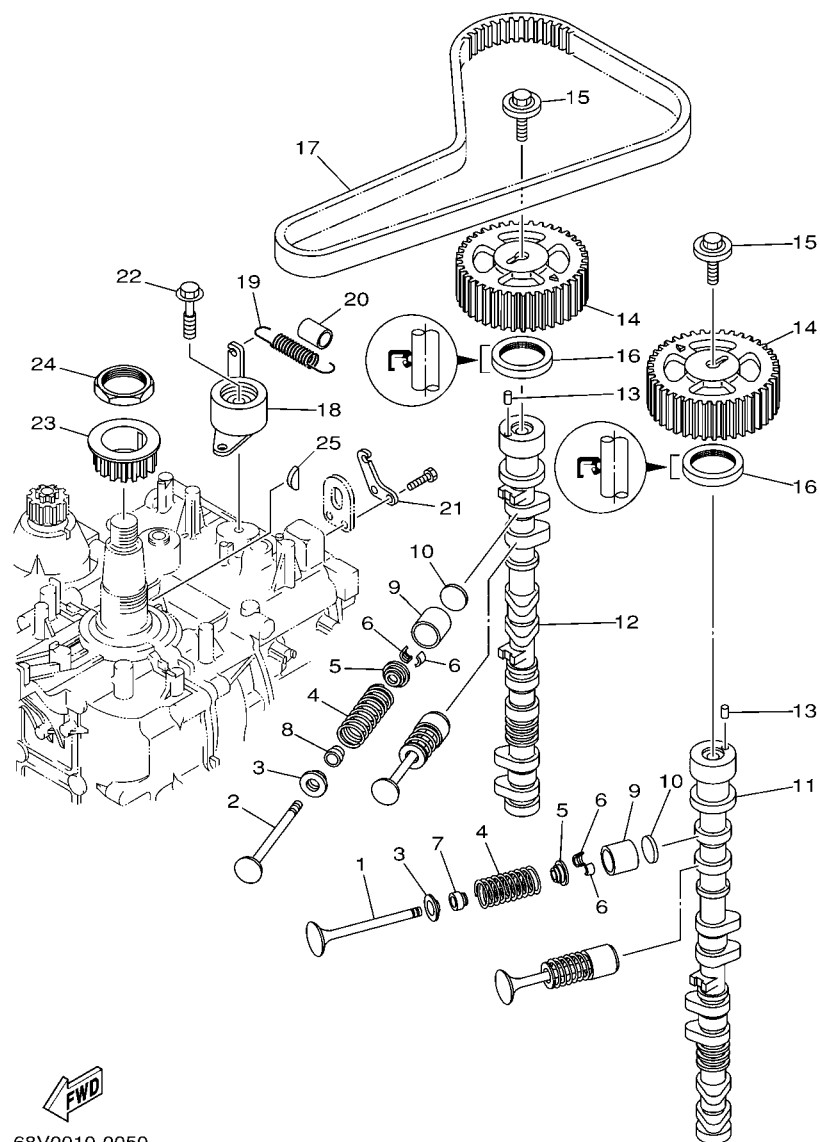


68V0010-0050

FIG. 5 VALVE

SOUPAPE

| REF. NO. | PART NO.<br>N° PIECES | DESCRIPTION<br>DESCRIPTION                             | 68V3 | 68W3 |  |  | REMARKS<br>REMARQUES |
|----------|-----------------------|--------------------------------------------------------|------|------|--|--|----------------------|
| 1        | 68V-12111-00          | VALVE, INTAKE<br>SOUPAPE, ADMISSION                    | 8    | 8    |  |  |                      |
| 2        | 68V-12121-00          | VALVE, EXHAUST<br>SOUPAPE, ECHAPPEMENT                 | 8    | 8    |  |  |                      |
| 3        | 67F-12116-00          | SEAT, VALVE SPRING<br>SIEGE, RESSORT DE SOUPAPE        | 16   | 16   |  |  |                      |
| 4        | 67F-12114-00          | SPRING, VALVE OUTER<br>RESSORT DE SOUPAPE, EXTERNE     | 16   | 16   |  |  |                      |
| 5        | 67F-12117-00          | RETAINER, VALVE SPRING<br>BUTEE DE RESSORT DE SOUPAPE  | 16   | 16   |  |  |                      |
| 6        | 67F-12118-00          | COTTER, VALVE<br>FRAISE, SOUPAPE                       | 32   | 32   |  |  |                      |
| 7        | K0A-A3721-00          | SEAL, VALVE STEM<br>JOINT, QUEUE DE SOUPAPE            | 8    | 8    |  |  |                      |
| 8        | K0A-A3722-00          | SEAL, VALVE STEM 2<br>JOINT, QUEUE DE SOUPAPE 2        | 8    | 8    |  |  |                      |
| 9        | 67F-12153-00          | LIFTER, VALVE<br>LEVE-SOUPAPE                          | 16   | 16   |  |  |                      |
| 10       | 67F-12168-00          | PAD, ADJUSTING (2.000)<br>PASTILLE, DE REGLAGE (2.000) | 16   | 16   |  |  | UR                   |
|          | 67F-12168-10          | PAD, ADJUSTING (2.025)<br>PASTILLE, DE REGLAGE (2.025) | 16   | 16   |  |  | UR                   |
|          | 67F-12168-20          | PAD, ADJUSTING (2.050)<br>PASTILLE, DE REGLAGE (2.050) | 16   | 16   |  |  | UR                   |
|          | 67F-12168-30          | PAD, ADJUSTING (2.075)<br>PASTILLE, DE REGLAGE (2.075) | 16   | 16   |  |  | UR                   |
|          | 67F-12168-40          | PAD, ADJUSTING (2.100)<br>PASTILLE, DE REGLAGE (2.100) | 16   | 16   |  |  | UR                   |
|          | 67F-12168-50          | PAD, ADJUSTING (2.125)<br>PASTILLE, DE REGLAGE (2.125) | 16   | 16   |  |  | UR                   |
|          | 67F-12168-60          | PAD, ADJUSTING (2.150)<br>PASTILLE, DE REGLAGE (2.150) | 16   | 16   |  |  | UR                   |
|          | 67F-12168-70          | PAD, ADJUSTING (2.175)<br>PASTILLE, DE REGLAGE (2.175) | 16   | 16   |  |  | UR                   |
|          | 67F-12168-80          | PAD, ADJUSTING (2.200)<br>PASTILLE, DE REGLAGE (2.200) | 16   | 16   |  |  | UR                   |
|          | 67F-12168-A0          | PAD, ADJUSTING (2.225)<br>PASTILLE, DE REGLAGE (2.225) | 16   | 16   |  |  | UR                   |
|          | 67F-12168-B0          | PAD, ADJUSTING (2.250)<br>PASTILLE, DE REGLAGE (2.250) | 16   | 16   |  |  | UR                   |
|          | 67F-12168-C0          | PAD, ADJUSTING (2.275)<br>PASTILLE, DE REGLAGE (2.275) | 16   | 16   |  |  | UR                   |
|          | 67F-12168-D0          | PAD, ADJUSTING (2.300)<br>PASTILLE, DE REGLAGE (2.300) | 16   | 16   |  |  | UR                   |
|          | 67F-12168-E0          | PAD, ADJUSTING (2.325)<br>PASTILLE, DE REGLAGE (2.325) | 16   | 16   |  |  | UR                   |
|          | 67F-12168-F0          | PAD, ADJUSTING (2.350)<br>PASTILLE, DE REGLAGE (2.350) | 16   | 16   |  |  | UR                   |
|          | 67F-12168-G0          | PAD, ADJUSTING (2.375)<br>PASTILLE, DE REGLAGE (2.375) | 16   | 16   |  |  | UR                   |
|          | 67F-12168-H0          | PAD, ADJUSTING (2.400)<br>PASTILLE, DE REGLAGE (2.400) | 16   | 16   |  |  | UR                   |
|          | 67F-12168-J0          | PAD, ADJUSTING (2.425)<br>PASTILLE, DE REGLAGE (2.425) | 16   | 16   |  |  | UR                   |



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FIG. 5 VALVE

SOUPAPE

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                | 68V3 | 68W3 |  |  | REMARKS REMARQUES |
|----------|--------------------|--------------------------------------------------------|------|------|--|--|-------------------|
| 10       | 67F-12168-K0       | PAD, ADJUSTING (2.450)<br>PASTILLE, DE REGLAGE (2.450) | 16   | 16   |  |  | UR<br>UR          |
|          | 67F-12168-L0       | PAD, ADJUSTING (2.475)<br>PASTILLE, DE REGLAGE (2.475) | 16   | 16   |  |  | UR<br>UR          |
|          | 67F-12168-M0       | PAD, ADJUSTING (2.500)<br>PASTILLE, DE REGLAGE (2.500) | 16   | 16   |  |  | UR<br>UR          |
|          | 67F-12168-N0       | PAD, ADJUSTING (2.525)<br>PASTILLE, DE REGLAGE (2.525) | 16   | 16   |  |  | UR<br>UR          |
|          | 67F-12168-P0       | PAD, ADJUSTING (2.550)<br>PASTILLE, DE REGLAGE (2.550) | 16   | 16   |  |  | UR<br>UR          |
| - -      | 67F-12168-R0       | PAD, ADJUSTING (2.575)<br>PASTILLE, DE REGLAGE (2.575) | 16   | 16   |  |  | UR<br>UR          |
|          | 67F-12168-S0       | PAD, ADJUSTING (2.600)<br>PASTILLE, DE REGLAGE (2.600) | 16   | 16   |  |  | UR<br>UR          |
|          | 67F-12168-T0       | PAD, ADJUSTING (2.625)<br>PASTILLE, DE REGLAGE (2.625) | 16   | 16   |  |  | UR<br>UR          |
|          | 67F-12168-U0       | PAD, ADJUSTING (2.650)<br>PASTILLE, DE REGLAGE (2.650) | 16   | 16   |  |  | UR<br>UR          |
|          | 67F-12168-V0       | PAD, ADJUSTING (2.675)<br>PASTILLE, DE REGLAGE (2.675) | 16   | 16   |  |  | UR<br>UR          |
| - -      | 67F-12168-W0       | PAD, ADJUSTING (2.700)<br>PASTILLE, DE REGLAGE (2.700) | 16   | 16   |  |  | UR<br>UR          |
|          | 67F-12168-X0       | PAD, ADJUSTING (2.725)<br>PASTILLE, DE REGLAGE (2.725) | 16   | 16   |  |  | UR<br>UR          |
|          | 67F-12168-Y0       | PAD, ADJUSTING (2.750)<br>PASTILLE, DE REGLAGE (2.750) | 16   | 16   |  |  | UR<br>UR          |
|          | 67F-12169-00       | PAD, ADJUSTING (2.775)<br>PASTILLE, DE REGLAGE (2.775) | 16   | 16   |  |  | UR<br>UR          |
|          | 67F-12169-10       | PAD, ADJUSTING (2.800)<br>PASTILLE, DE REGLAGE (2.800) | 16   | 16   |  |  | UR<br>UR          |
| - -      | 67F-12169-20       | PAD, ADJUSTING (2.825)<br>PASTILLE, DE REGLAGE (2.825) | 16   | 16   |  |  | UR<br>UR          |
|          | 67F-12169-30       | PAD, ADJUSTING (2.850)<br>PASTILLE, DE REGLAGE (2.850) | 16   | 16   |  |  | UR<br>UR          |
|          | 67F-12169-40       | PAD, ADJUSTING (2.875)<br>PASTILLE, DE REGLAGE (2.875) | 16   | 16   |  |  | UR<br>UR          |
|          | 67F-12169-50       | PAD, ADJUSTING (2.900)<br>PASTILLE, DE REGLAGE (2.900) | 16   | 16   |  |  | UR<br>UR          |
|          | 67F-12169-60       | PAD, ADJUSTING (2.925)<br>PASTILLE, DE REGLAGE (2.925) | 16   | 16   |  |  | UR<br>UR          |
| - -      | 67F-12169-70       | PAD, ADJUSTING (2.950)<br>PASTILLE, DE REGLAGE (2.950) | 16   | 16   |  |  | UR<br>UR          |
|          | 67F-12169-80       | PAD, ADJUSTING (2.975)<br>PASTILLE, DE REGLAGE (2.975) | 16   | 16   |  |  | UR<br>UR          |
|          | 67F-12169-A0       | PAD, ADJUSTING (3.000)<br>PASTILLE, DE REGLAGE (3.000) | 16   | 16   |  |  | UR<br>UR          |
|          | 67F-12169-B0       | PAD, ADJUSTING (3.025)<br>PASTILLE, DE REGLAGE (3.025) | 16   | 16   |  |  | UR<br>UR          |
|          | 67F-12169-C0       | PAD, ADJUSTING (3.050)<br>PASTILLE, DE REGLAGE (3.050) | 16   | 16   |  |  | UR<br>UR          |
| - -      | 67F-12169-D0       | PAD, ADJUSTING (3.075)<br>PASTILLE, DE REGLAGE (3.075) | 16   | 16   |  |  | UR<br>UR          |
|          | 67F-12169-E0       | PAD, ADJUSTING (3.100)<br>PASTILLE, DE REGLAGE (3.100) | 16   | 16   |  |  | UR<br>UR          |

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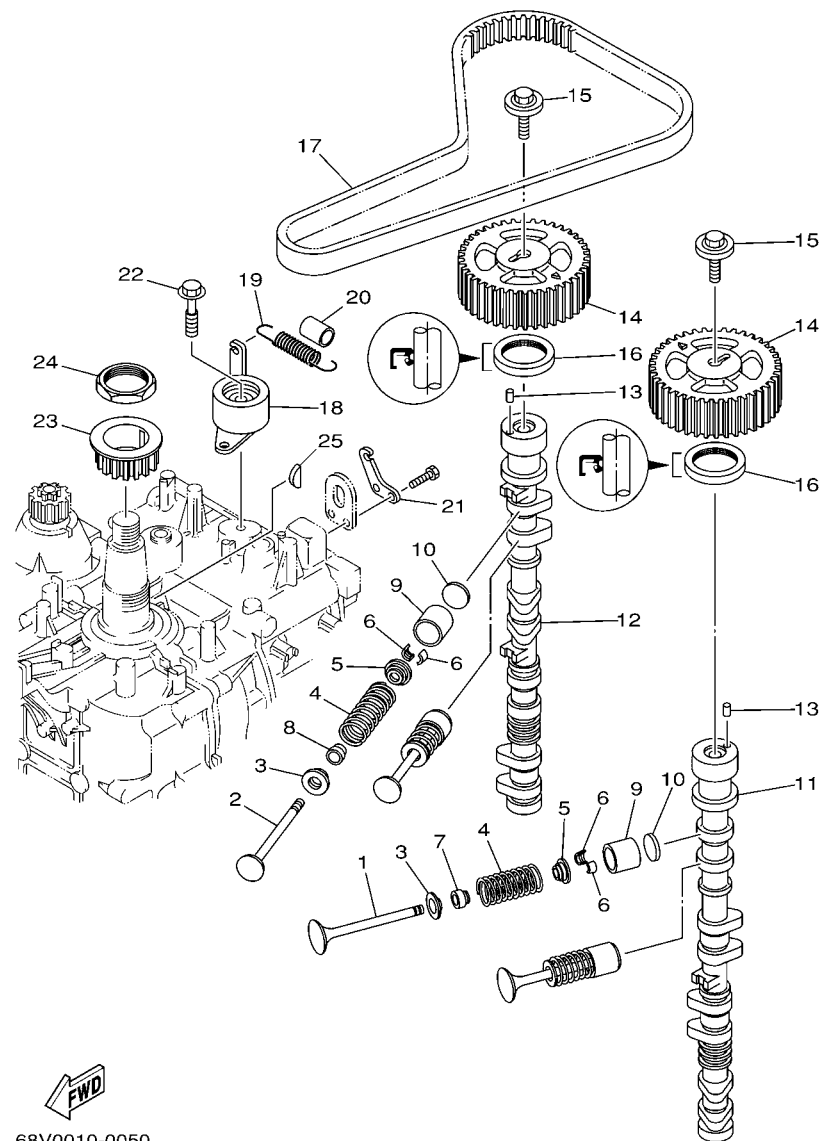
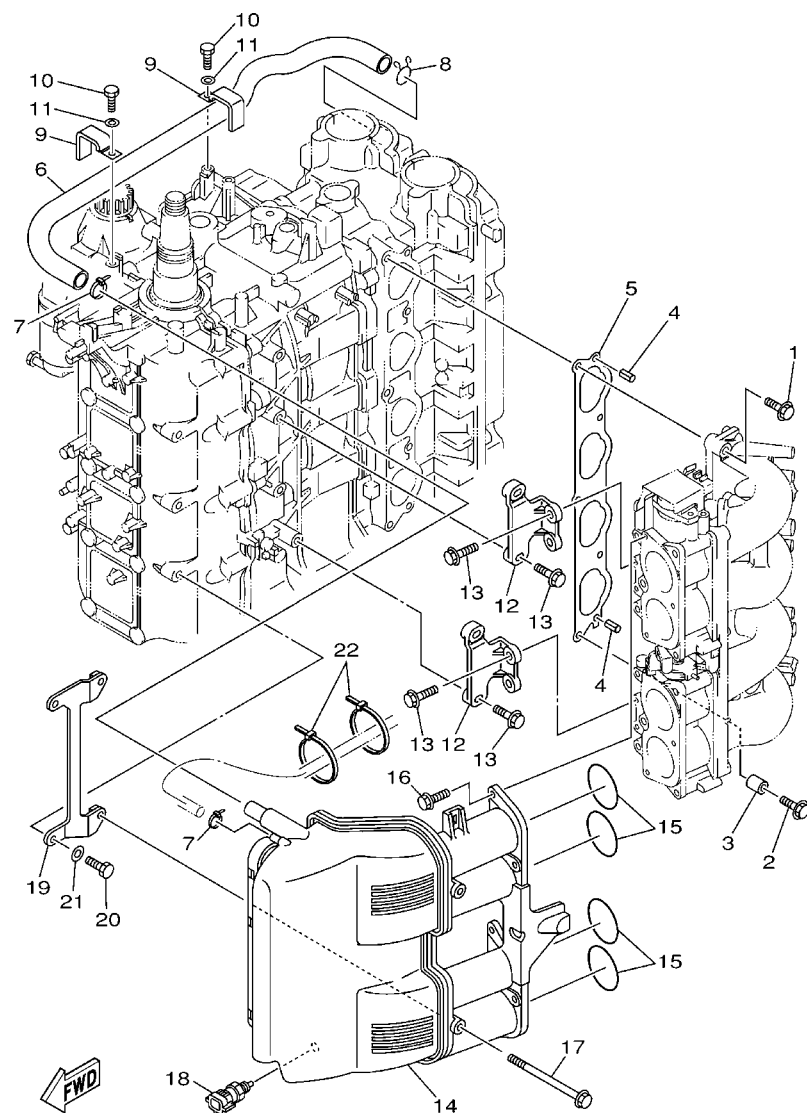


FIG. 5 VALVE

SOUPAPE

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                | 68V3 | 68W3 |  |  | REMARKS REMARQUES |
|----------|--------------------|--------------------------------------------------------|------|------|--|--|-------------------|
| 10       | 67F-12169-F0       | PAD, ADJUSTING (3.125)<br>PASTILLE, DE REGLAGE (3.125) | 16   | 16   |  |  | UR<br>UR          |
|          | 67F-12169-G0       | PAD, ADJUSTING (3.150)<br>PASTILLE, DE REGLAGE (3.150) | 16   | 16   |  |  | UR<br>UR          |
|          | 67F-12169-H0       | PAD, ADJUSTING (3.175)<br>PASTILLE, DE REGLAGE (3.175) | 16   | 16   |  |  | UR<br>UR          |
|          | 67F-12169-J0       | PAD, ADJUSTING (3.200)<br>PASTILLE, DE REGLAGE (3.200) | 16   | 16   |  |  | UR<br>UR          |
|          | 67F-12169-K0       | PAD, ADJUSTING (3.225)<br>PASTILLE, DE REGLAGE (3.225) | 16   | 16   |  |  | UR<br>UR          |
|          | 67F-12169-L0       | PAD, ADJUSTING (3.250)<br>PASTILLE, DE REGLAGE (3.250) | 16   | 16   |  |  | UR<br>UR          |
|          | 67F-12169-M0       | PAD, ADJUSTING (3.275)<br>PASTILLE, DE REGLAGE (3.275) | 16   | 16   |  |  | UR<br>UR          |
|          | 67F-12169-N0       | PAD, ADJUSTING (3.300)<br>PASTILLE, DE REGLAGE (3.300) | 16   | 16   |  |  | UR<br>UR          |
| 11       | 67F-12171-00       | CAMSHAFT 1<br>ARBRE A CAMES 1                          | 1    | 1    |  |  |                   |
| 12       | 67F-12181-00       | CAMSHAFT 2<br>ARBRE A CAMES 2                          | 1    | 1    |  |  |                   |
| 13       | 93605-10108        | PIN, DOWEL<br>AXE                                      | 2    | 2    |  |  |                   |
| 14       | 67F-11537-00       | GEAR, DRIVEN<br>PIGNON SECONDAIRE                      | 2    | 2    |  |  |                   |
| 15       | 90119-10M06        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE             | 2    | 2    |  |  |                   |
| 16       | 93102-38M59        | OIL SEAL<br>JOINT SPY                                  | 2    | 2    |  |  |                   |
| 17       | 67F-46241-00       | BELT<br>COURROIE TRAPEZOIDALE                          | 1    | 1    |  |  |                   |
| 18       | 67F-11590-00       | TENSIONER ASSY<br>TENDEUR (ENS.)                       | 1    | 1    |  |  |                   |
| 19       | 90506-16M39        | SPRING, TENSION<br>RESSORT, TENSION                    | 1    | 1    |  |  |                   |
| 20       | 90445-15M03        | HOSE (L23)<br>DURITE (L23)                             | 1    | 1    |  |  |                   |
| 21       | 67F-11595-00       | PLATE, VALVE<br>PLAQUE DE SOUPAPE                      | 1    | 1    |  |  |                   |
| 22       | 90119-10M72        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE             | 1    | 1    |  |  |                   |
| 23       | 67F-11536-00       | GEAR, DRIVE<br>ENGRENAGE, MENANT                       | 1    | 1    |  |  |                   |
| 24       | 90170-40003        | NUT<br>ECROU                                           | 1    | 1    |  |  |                   |
| 25       | 90280-04008        | KEY, WOODRUFF<br>CLAVETTE, DEMI-LUNE                   | 1    | 1    |  |  |                   |



68V1010-2060

FIG. 6 INTAKE 1

ADMISSION 1

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                         | 68V3 | 68W3 |  |  | REMARKS REMARQUES |
|----------|--------------------|-------------------------------------------------|------|------|--|--|-------------------|
| 1        | 97575-08540        | BOLT, WITH WASHER<br>VIS HEXAGONAL AVC RONDELLE | 4    | 4    |  |  |                   |
| 2        | 90119-08M68        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE      | 1    | 1    |  |  |                   |
| 3        | 90387-08M32        | COLLAR<br>COLLERETTE                            | 1    | 1    |  |  |                   |
| 4        | 91690-50014        | PIN, SPRING<br>AGRAFFE                          | 2    | 2    |  |  |                   |
| 5        | 68V-13645-00       | GASKET, MANIFOLD 1<br>JOINT, TUBULURE 1         | 1    | 1    |  |  |                   |
| 6        | 67F-15373-00       | PIPE, BREATHER<br>DURITE DE RENIFLARD           | 1    | 1    |  |  |                   |
| 7        | 90465-11M10        | CLAMP<br>BRIDE                                  | 2    | 2    |  |  |                   |
| 8        | 90467-20M15        | CLIP<br>JONC                                    | 1    | 1    |  |  |                   |
| 9        | 90465-12M03        | CLAMP<br>BRIDE                                  | 2    | 2    |  |  |                   |
| 10       | 97095-06012        | BOLT<br>BOULON                                  | 2    | 2    |  |  |                   |
| 11       | 92995-06600        | WASHER<br>RONDELLE                              | 2    | 2    |  |  |                   |
| 12       | 68V-14291-00-94    | BRACKET 1<br>SUPPORT 1                          | 2    | 2    |  |  |                   |
| 13       | 90119-06M49        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE      | 8    | 8    |  |  |                   |
| 14       | 68V-14440-00       | SILENCER ASSY, INTAKE<br>SIENCIEUX D'ADMISSION  | 1    | 1    |  |  |                   |
| 15       | 93210-48MJ9        | O-RING<br>JOINT TORIQUE                         | 4    | 4    |  |  |                   |
| 16       | 90119-06M82        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE      | 6    | 6    |  |  |                   |
| 17       | 90119-06ME1        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE      | 2    | 2    |  |  |                   |
| 18       | 65L-85886-00       | THERMOSENSOR<br>SENSITOMETRE                    | 1    | 1    |  |  |                   |
| 19       | 68V-14292-00       | BRACKET 2<br>SUPPORT 2                          | 1    | 1    |  |  |                   |
| 20       | 97095-08020        | BOLT<br>BOULON                                  | 2    | 2    |  |  |                   |
| 21       | 92995-08600        | WASHER<br>RONDELLE                              | 2    | 2    |  |  |                   |
| 22       | 90465-13M18        | CLAMP<br>BRIDE                                  | 2    | 2    |  |  |                   |



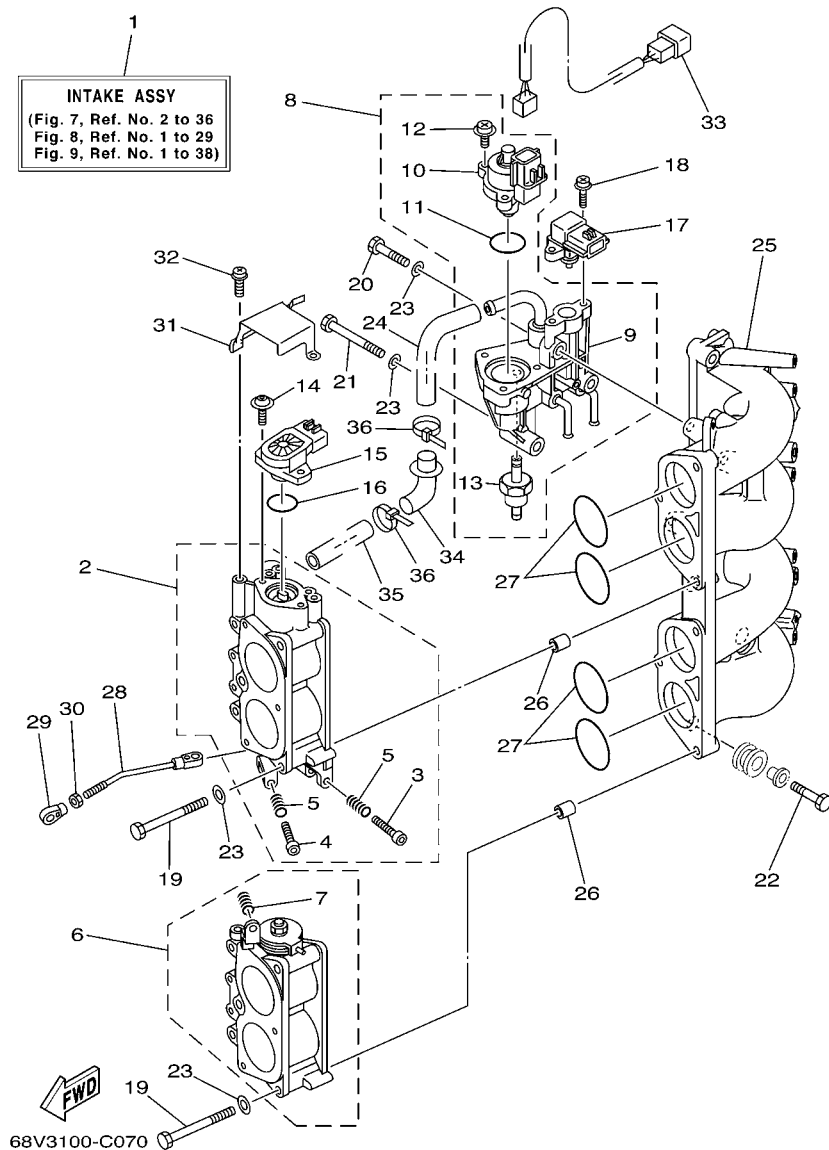
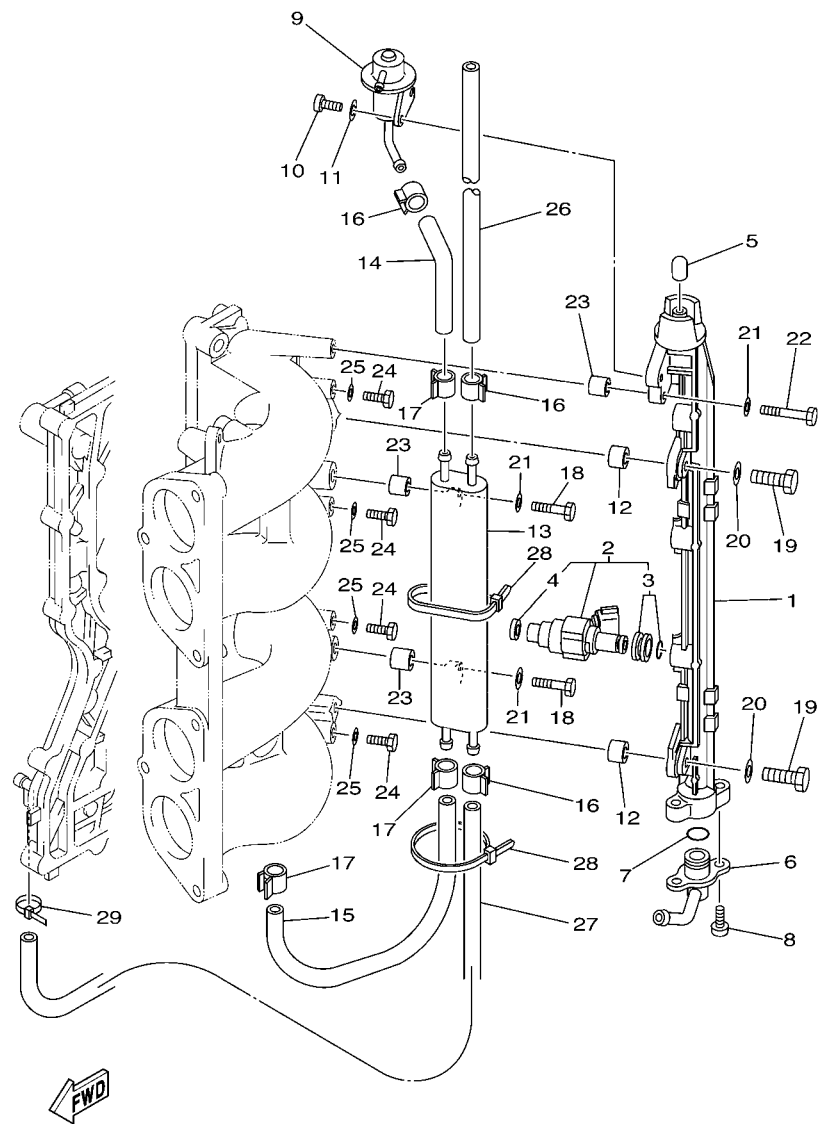


FIG. 7 INTAKE 2

ADMISSION 2

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                           | 68V3 | 68W3 |  |  | REMARKS REMARQUES |
|----------|--------------------|---------------------------------------------------|------|------|--|--|-------------------|
| 1        | 68V-14200-03       | INTAKE ASSY<br>ADMISSION (ENS.)                   | 1    | 1    |  |  |                   |
| 2        | 68V-13751-01       | BODY, THROTTLE 1<br>CARTER 1                      | 1    | 1    |  |  |                   |
| 3        | 68V-14323-00       | .SCREW, AIR ADJUSTING<br>.VIS DE DOSEUR D'AIR     | 1    | 1    |  |  |                   |
| 4        | 68V-14321-00       | .SCREW, THROTTLE<br>.VIS, ACCELERATEUR            | 1    | 1    |  |  |                   |
| 5        | 68V-14331-00       | .SPRING, THROTTLE VALVE<br>.RESSORT, BOISSEAU     | 2    | 2    |  |  |                   |
| 6        | 68V-13752-01       | BODY, THROTTLE 2<br>CARTER 2                      | 1    | 1    |  |  |                   |
| 7        | 68V-14331-00       | .SPRING, THROTTLE VALVE<br>.RESSORT, BOISSEAU     | 1    | 1    |  |  |                   |
| 8        | 68V-13105-00       | CONTROL VALVE ASSY<br>SOUPAPE DE CONTROLE COMPLET | 1    | 1    |  |  |                   |
| 9        | 68V-14960-00       | .BODY ASSY<br>.CARTER (ENS.)                      | 1    | 1    |  |  |                   |
| 10       | 68V-1312A-00       | .VALVE, CONTROL<br>.EMBLEME, YAMAHA               | 1    | 1    |  |  |                   |
| 11       | 68V-13473-00       | .O-RING<br>.JOINT TORIQUE                         | 1    | 1    |  |  |                   |
| 12       | 68V-81146-01       | .SCREW 2<br>.VIS 2                                | 3    | 3    |  |  |                   |
| 13       | 68V-14511-00       | .FILTER ASSY<br>.ENS FILTRE                       | 1    | 1    |  |  |                   |
| 14       | 68V-81145-01       | SCREW 1<br>VIS 1                                  | 2    | 2    |  |  |                   |
| 15       | 68V-85885-00       | THROTTLE SENSOR ASSY<br>SENSITOMETRE (ENS.)       | 1    | 1    |  |  |                   |
| 16       | 68V-8182L-00       | .O-RING 1<br>JOINT TORIQUE 1                      | 1    | 1    |  |  |                   |
| 17       | 68V-82380-00       | SENSOR, PRESSURE<br>SONDE DE PRESSION             | 1    | 1    |  |  |                   |
| 18       | 68V-81147-00       | SCREW 3<br>VIS 3                                  | 2    | 2    |  |  |                   |
| 19       | 68V-14496-00       | BOLT<br>BOULON                                    | 6    | 6    |  |  |                   |
| 20       | 68V-13574-00       | BOLT 2<br>BOULON 2                                | 1    | 1    |  |  |                   |
| 21       | 68V-13573-00       | BOLT 1<br>BOULON 1                                | 2    | 2    |  |  |                   |
| 22       | 68V-14777-00       | BOLT<br>BOULON                                    | 3    | 3    |  |  |                   |
| 23       | 68V-14475-00       | WASHER<br>RONDELLE                                | 9    | 9    |  |  |                   |
| 24       | 68V-14419-10       | PIPE<br>DURITE                                    | 1    | 1    |  |  |                   |
| 25       | 68V-13641-00-94    | MANIFOLD 1<br>TUBULURE 1                          | 1    | 1    |  |  |                   |
| 26       | 99530-10114        | PIN, DOWEL<br>GOUJON, D'ASSEMBLAGE                | 4    | 4    |  |  |                   |
| 27       | 93210-48MG8        | O-RING<br>JOINT TORIQUE                           | 4    | 4    |  |  |                   |





68V1010-2080

FIG. 8 FUEL INJECTION NOZZLE

FUEL INJECTION NOZZLE

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                            | 68V3 | 68W3 |  |  | REMARKS REMARQUES |
|----------|--------------------|----------------------------------------------------|------|------|--|--|-------------------|
| 1        | 68V-13160-00       | DELIVERY PIPE ASSY 1<br>ENS. TUBE DE REFOULEMENT 1 | 1    | 1    |  |  |                   |
| 2        | 68V-8A360-00       | INJECTOR UNIT<br>INJECTEUR                         | 4    | 4    |  |  |                   |
| 3        | 68V-1410B-00       | .PACKING KIT<br>.POCHETTE DE JOINTS                | 1    | 1    |  |  |                   |
| 4        | 68V-13766-00       | .RUBBER, INJECTOR<br>.RONDELLE CAOUTCHOUC          | 1    | 1    |  |  |                   |
| 5        | 68V-14225-00       | CAP<br>COUVERCLE                                   | 1    | 1    |  |  |                   |
| 6        | 68V-13435-00       | NIPPLE<br>RACCORD                                  | 1    | 1    |  |  |                   |
| 7        | 68V-14397-00       | O-RING<br>JOINT TORIQUE                            | 1    | 1    |  |  |                   |
| 8        | 68V-81147-00       | SCREW 3<br>VIS 3                                   | 2    | 2    |  |  |                   |
| 9        | 68V-13906-00       | REGULATOR, PRESSURE<br>REGULATEUR DE PRESSION      | 1    | 1    |  |  |                   |
| 10       | 68V-14565-00       | SCREW<br>VIS                                       | 2    | 2    |  |  |                   |
| 11       | 68V-14356-00       | WASHER, SPRING<br>RONDELLE                         | 2    | 2    |  |  |                   |
| 12       | 68V-14264-00       | COLLAR<br>COLLERETTE                               | 2    | 2    |  |  |                   |
| 13       | 68V-21841-00       | COOLER<br>RADIATEUR                                | 1    | 1    |  |  |                   |
| 14       | 68V-13971-00       | PIPE, FUEL 1<br>TUBE 1, CARBURANT                  | 1    | 1    |  |  |                   |
| 15       | 68V-13972-00       | PIPE, FUEL 2<br>TUBE 2, CARBURANT                  | 1    | 1    |  |  |                   |
| 16       | 68V-24519-00       | CLIP<br>JONC                                       | 3    | 3    |  |  |                   |
| 17       | 68V-2411M-00       | CLIP<br>JONC                                       | 3    | 3    |  |  |                   |
| 18       | 68V-14777-00       | BOLT<br>BOULON                                     | 2    | 2    |  |  |                   |
| 19       | 68V-14428-00       | BOLT<br>BOULON                                     | 2    | 2    |  |  |                   |
| 20       | 68V-14475-00       | WASHER<br>RONDELLE                                 | 2    | 2    |  |  |                   |
| 21       | 68V-14357-00       | WASHER, PLAIN<br>RONDELLE PLATE                    | 3    | 3    |  |  |                   |
| 22       | 68V-14446-00       | BOLT<br>BOULON                                     | 1    | 1    |  |  |                   |
| 23       | 68V-14265-00       | COLLAR<br>COLLERETTE                               | 3    | 3    |  |  |                   |
| 24       | 97095-06010        | BOLT<br>BOULON                                     | 4    | 4    |  |  |                   |
| 25       | 90430-06014        | GASKET<br>JOINT                                    | 4    | 4    |  |  |                   |
| 26       | 68V-2447A-00       | HOSE 1<br>DURITE 1                                 | 1    | 1    |  |  |                   |
| 27       | 68V-2247B-00       | HOSE 2<br>DURITE 2                                 | 1    | 1    |  |  |                   |



**C4**

## FUEL INJECTION NOZZLE

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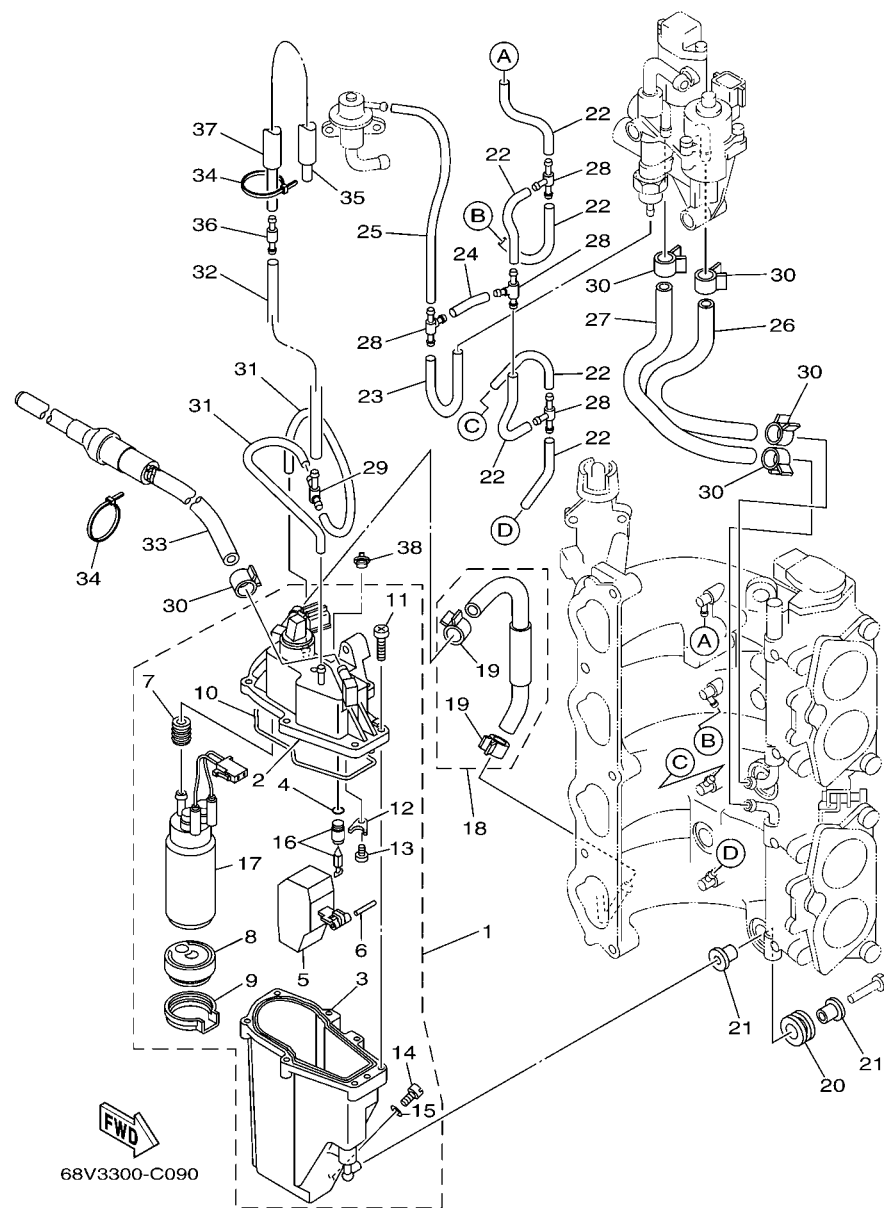
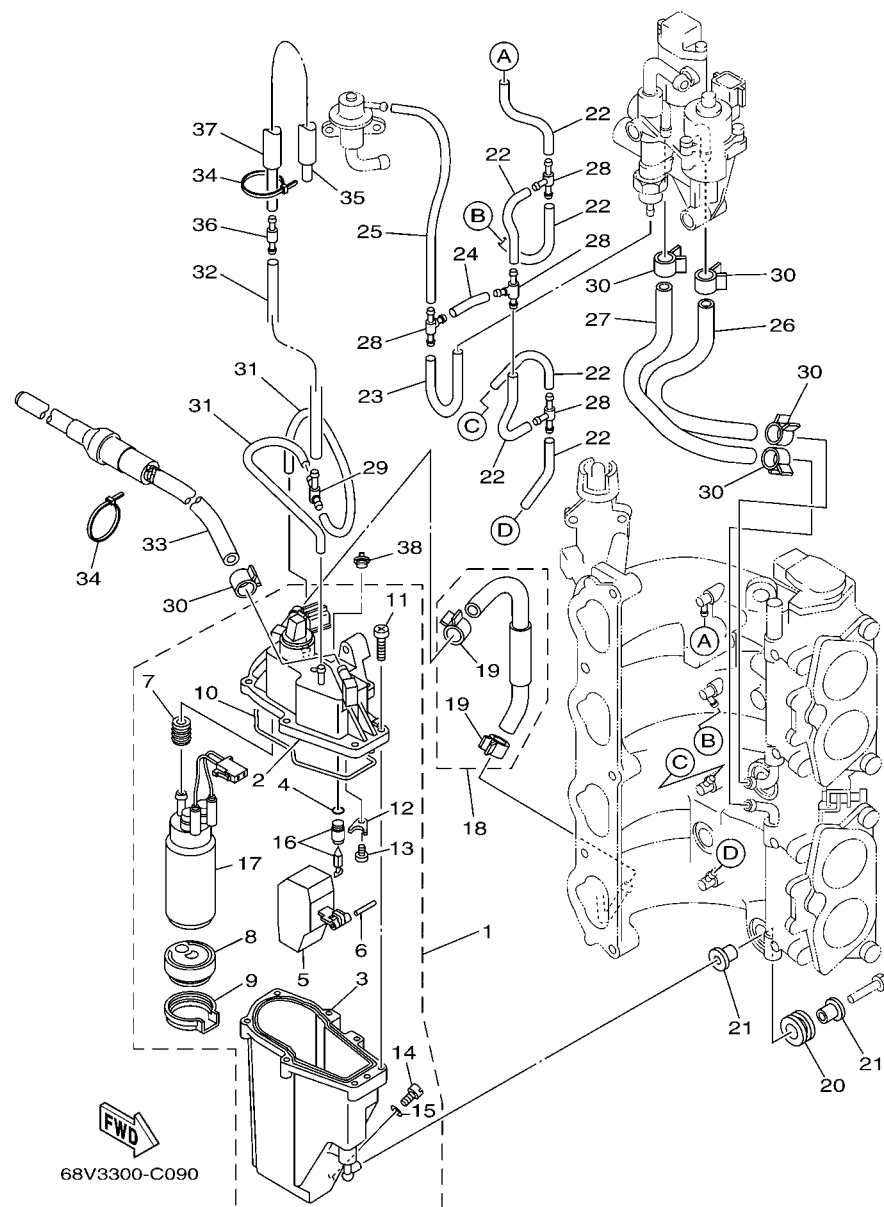


FIG. 9 FUEL INJECTION PUMP

FUEL INJECTION PUMP

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                               | 68V3 | 68W3 |  |  | REMARKS REMARQUES |
|----------|--------------------|-------------------------------------------------------|------|------|--|--|-------------------|
| 1        | 68V-14180-02       | FLOAT CHAMBER ASSY<br>CUVE DE FLOTTEUR                | 1    | 1    |  |  |                   |
| 2        | 68V-14182-01       | .COVER, FLOAT CHAMBER<br>.COUVERCLE, CUVE DE FLOTTEUR | 1    | 1    |  |  |                   |
| 3        | 68V-14181-00       | .BODY, FLOAT CHAMBER 1<br>.CORPS, CUVE DE FLOTTEUR 1  | 1    | 1    |  |  |                   |
| 4        | 68V-13769-00       | .O-RING<br>.JOINT TORIQUE                             | 1    | 1    |  |  |                   |
| 5        | 68V-14985-00       | .FLOAT<br>.FLOTTEUR                                   | 1    | 1    |  |  |                   |
| 6        | 68V-14386-00       | .PIN, FLOAT<br>.AXE, FLOTTEUR                         | 1    | 1    |  |  |                   |
| 7        | 68V-13781-00       | .DAMPER, PUMP<br>.AMORTISSEUR, POMPE                  | 1    | 1    |  |  |                   |
| 8        | 68V-13915-00       | .FILTER<br>.FILTRE                                    | 1    | 1    |  |  |                   |
| 9        | 68V-13784-00       | .COVER, PUMP<br>.COUVERCLE, POMPE                     | 1    | 1    |  |  |                   |
| 10       | 68V-14984-00       | .GASKET, FLOAT CHAMBER<br>.JOINT, CUVE DE FLOTTEUR    | 1    | 1    |  |  |                   |
| 11       | 68V-14567-00       | .SCREW<br>.VIS                                        | 7    | 7    |  |  |                   |
| 12       | 68V-14255-00       | .PLATE<br>.PLAQUE                                     | 1    | 1    |  |  |                   |
| 13       | 68V-14592-00       | .SCREW<br>.VIS                                        | 1    | 1    |  |  |                   |
| 14       | 68V-14191-00       | .PLUG, DRAIN<br>.PLOT, VIDANGE                        | 1    | 1    |  |  |                   |
| 15       | 68V-14126-00       | .GASKET<br>.JOINT                                     | 1    | 1    |  |  |                   |
| 16       | 68V-14546-00       | .VALVE, NEEDLE<br>.POINTEAU                           | 1    | 1    |  |  |                   |
| 17       | 68V-13907-01       | .FUEL PUMP COMP.<br>.POMPE A CARBURANT COMP.          | 1    | 1    |  |  |                   |
| 18       | 68V-14807-00       | HOSE COMP.<br>DURITE (ENS.)                           | 1    | 1    |  |  |                   |
| 19       | 68V-24387-00       | .CLIP<br>.SANDOW                                      | 2    | 2    |  |  |                   |
| 20       | 68V-13593-00       | DAMPER<br>AMORTISSEUR                                 | 3    | 3    |  |  |                   |
| 21       | 68V-13716-00       | COLLAR<br>COLLERETTE                                  | 6    | 6    |  |  |                   |
| 22       | 68V-13542-00       | HOSE, VACUUM SENSING 1<br>DURITE 1                    | 6    | 6    |  |  |                   |
| 23       | 68V-13533-00       | HOSE, VACUUM SENSING 4<br>DURITE 4                    | 1    | 1    |  |  |                   |
| 24       | 68V-13544-00       | HOSE, VACUUM SENSING 2<br>DURITE 2                    | 1    | 1    |  |  |                   |
| 25       | 68V-13532-00       | HOSE, VACUUM SENSING 3<br>DURITE 3                    | 1    | 1    |  |  |                   |
| 26       | 68V-13545-00       | HOSE 1<br>DURITE 1                                    | 1    | 1    |  |  |                   |
| 27       | 68V-13546-00       | HOSE 2<br>DURITE 2                                    | 1    | 1    |  |  |                   |



**FIG. 9 FUEL INJECTION PUMP**

## FUEL INJECTION PUMP

[illegible]

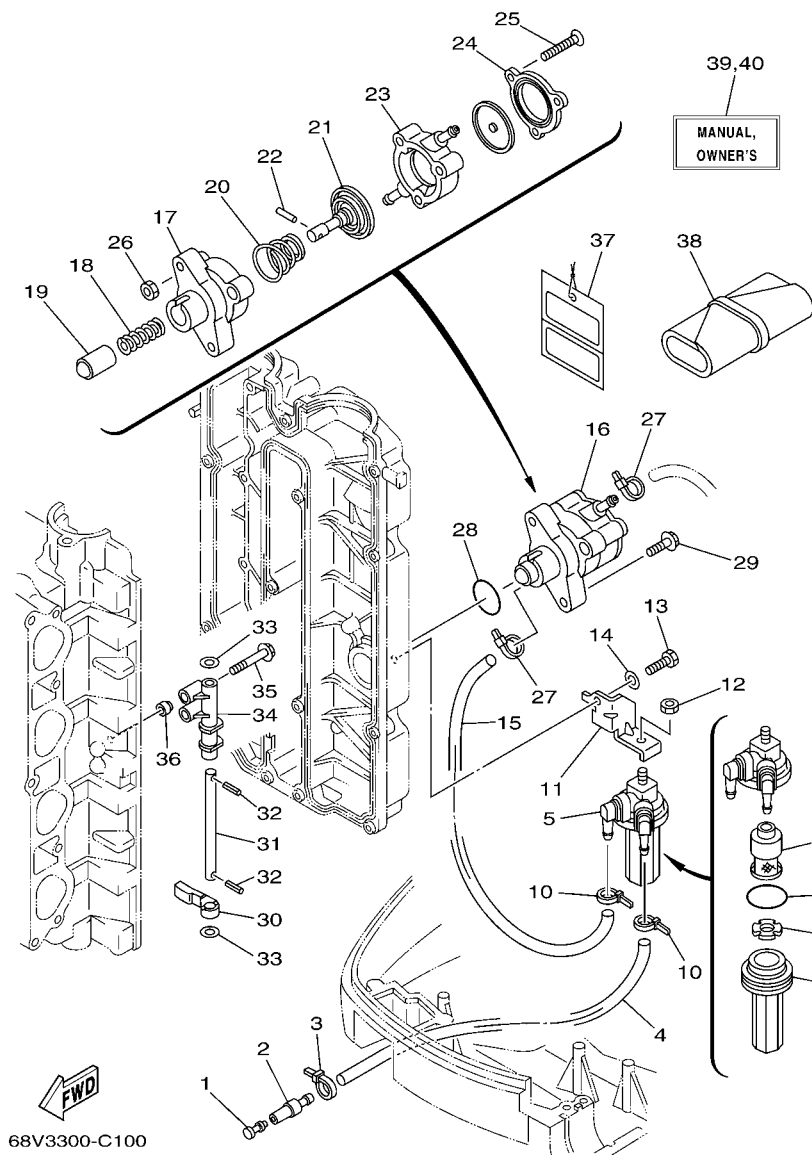


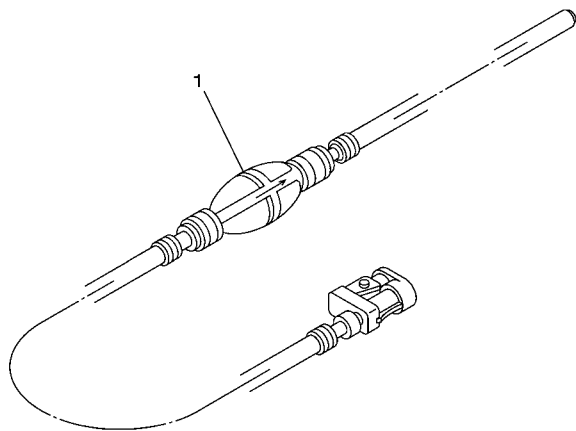
FIG. 10 FUEL 1

CARBURANT 1

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                 | 68V3 | 68W3 |  |  | REMARKS REMARQUES |
|----------|--------------------|-----------------------------------------|------|------|--|--|-------------------|
| 1        | 689-85547-00       | DAMPER AMORTISSEUR                      | 1    | 1    |  |  |                   |
| 2        | 6R3-24377-00       | PIPE, JOINT 3 DURITE RACCORDEMENT 3     | 1    | 1    |  |  |                   |
| 3        | 90465-11M10        | CLAMP BRIDE                             | 1    | 1    |  |  |                   |
| 4        | 90445-13M27        | HOSE (L950) DURITE (L950)               | 1    | 1    |  |  |                   |
| 5        | 68V-24560-01       | FILTER ASSY ENS FILTRE                  | 1    | 1    |  |  |                   |
| 6        | 68V-24521-01       | .CUP, FILTER .CUVETTE, FILTRE           | 1    | 1    |  |  |                   |
| 7        | 68V-24563-00       | .ELEMENT, FILTER .ELEMENT, FILTRE       | 1    | 1    |  |  |                   |
| 8        | 93210-32738        | .O-RING .JOINT TORIQUE                  | 1    | 1    |  |  |                   |
| 9        | 68V-24469-01       | .FLOAT, WATER LEVEL .FLOTTEUR           | 1    | 1    |  |  |                   |
| 10       | 90465-11M10        | CLAMP BRIDE                             | 2    | 2    |  |  |                   |
| 11       | 68V-24566-00       | BRACKET, FILTER SUPPORT, FILTRE         | 1    | 1    |  |  |                   |
| 12       | 95380-08600        | NUT ECROU                               | 1    | 1    |  |  |                   |
| 13       | 97095-06016        | BOLT BOULON                             | 1    | 1    |  |  |                   |
| 14       | 92995-06600        | WASHER RONDELLE                         | 1    | 1    |  |  |                   |
| 15       | 90445-13M11        | HOSE (L300) DURITE (L300)               | 1    | 1    |  |  |                   |
| 16       | 68V-24410-00       | FUEL PUMP ASSY POMPE A ESSENCE          | 1    | 1    |  |  |                   |
| 17       | 68V-24412-00       | .BODY 1 .CORPS 1                        | 1    | 1    |  |  |                   |
| 18       | 68V-24454-00       | .SPRING .RESSORT                        | 1    | 1    |  |  |                   |
| 19       | 68V-13131-00       | .PLUNGER .PLONGEUR                      | 1    | 1    |  |  |                   |
| 20       | 68V-24423-00       | .SPRING, DIAPHRAGM .RESSORT, DIAPHRAGME | 1    | 1    |  |  |                   |
| 21       | 68V-24411-00       | .DIAPHRAGM .DIAPHRAGME                  | 1    | 1    |  |  |                   |
| 22       | 68V-24374-00       | .PIN .GOUPILLE                          | 1    | 1    |  |  |                   |
| 23       | 68V-24413-00       | .BODY 2 .CORPS 2                        | 1    | 1    |  |  |                   |
| 24       | 68V-24414-00       | .BODY 3 .CORPS 3                        | 1    | 1    |  |  |                   |
| 25       | 68V-24444-00       | .SCREW .VIS                             | 3    | 3    |  |  |                   |
| 26       | 68V-24149-00       | .NUT .ECROU                             | 3    | 3    |  |  |                   |
| 27       | 90465-11M10        | CLAMP BRIDE                             | 2    | 2    |  |  |                   |







  
 67F3300-C110

FIG. 11 FUEL 2
 CARBURANT 2

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                 | 68V3 | 68W3 |  |  | REMARKS REMARQUES |
|----------|--------------------|-----------------------------------------|------|------|--|--|-------------------|
| 1        | 6YK-24306-43       | FUEL PIPE COMP. 1<br>DURITE A ESSENCE 1 | 1    | 1    |  |  | AP<br>AP          |
| -----    |                    |                                         |      |      |  |  |                   |
| -----    |                    |                                         |      |      |  |  |                   |
| -----    |                    |                                         |      |      |  |  |                   |
| -----    |                    |                                         |      |      |  |  |                   |
| -----    |                    |                                         |      |      |  |  |                   |
| -----    |                    |                                         |      |      |  |  |                   |
| -----    |                    |                                         |      |      |  |  |                   |
| -----    |                    |                                         |      |      |  |  |                   |
| -----    |                    |                                         |      |      |  |  |                   |
| -----    |                    |                                         |      |      |  |  |                   |
| -----    |                    |                                         |      |      |  |  |                   |

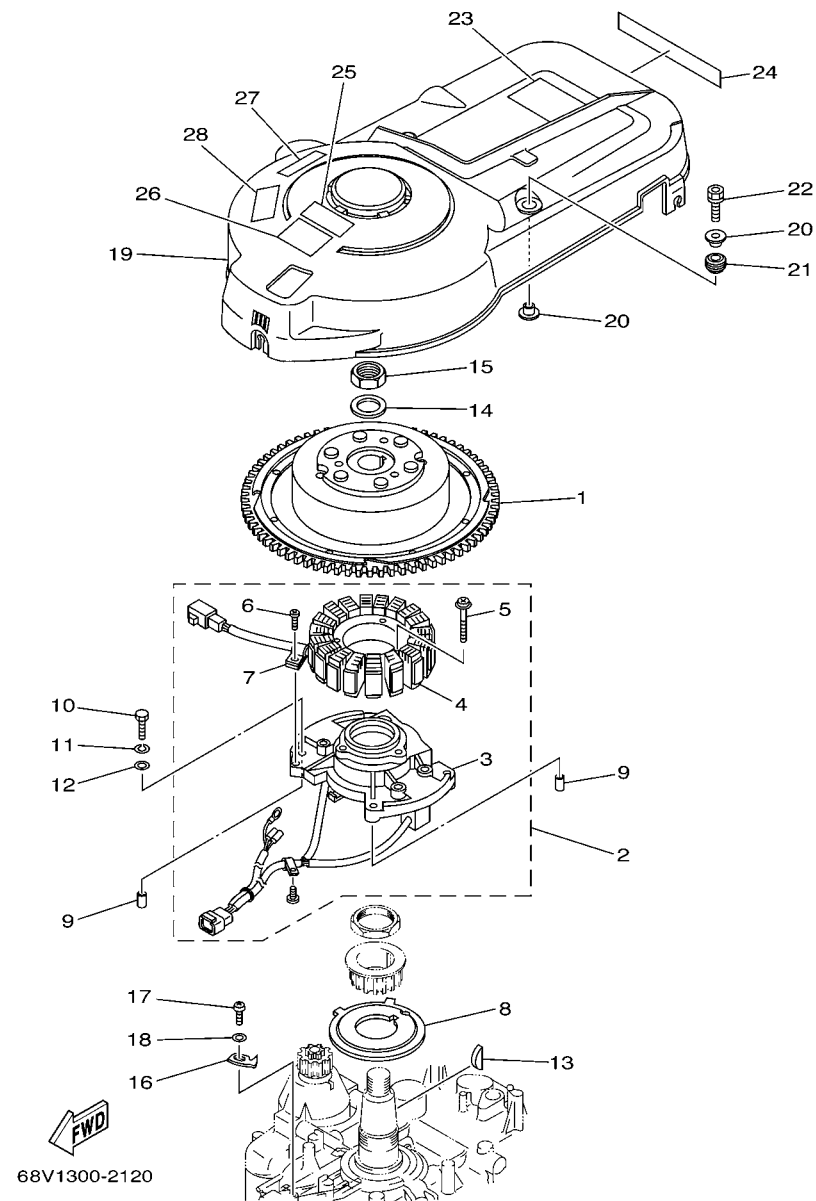


FIG. 12 GENERATOR

GENERATRICE

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                    | 68V3 | 68W3 |  |  |  | REMARKS REMARQUES |
|----------|--------------------|------------------------------------------------------------|------|------|--|--|--|-------------------|
| 1        | 68V-81450-00       | ROTOR ASSY<br>ROTOR COMPLET                                | 1    | 1    |  |  |  |                   |
| 2        | 68V-81460-00       | BASE ASSY<br>ENS. FLASQUE                                  | 1    | 1    |  |  |  |                   |
| 3        | 68V-85580-00       | .COIL, PULSER<br>.BOBINE, PULSEUR                          | 1    | 1    |  |  |  |                   |
| 4        | 68V-81410-00       | .STATOR ASSY<br>.STATOR COMPLET                            | 1    | 1    |  |  |  |                   |
| 5        | 63D-81345-20       | .SCREW, WITH WASHER (M6X30)<br>.VIS, AVEC RONDELLE (M6X30) | 3    | 3    |  |  |  |                   |
| 6        | 97607-04110        | .SCREW, WITH WASHER<br>.VIS HEXAGONAL                      | 1    | 1    |  |  |  |                   |
| 7        | 445-81328-20       | .CLAMP<br>.COLLIER                                         | 1    | 1    |  |  |  |                   |
| 8        | 68V-81673-00       | ROTOR<br>ROTOR                                             | 1    | 1    |  |  |  |                   |
| 9        | 99530-08012        | PIN, DOWEL<br>GOUJON, D'ASSEMBLAGE                         | 2    | 2    |  |  |  |                   |
| 10       | 97095-06030        | BOLT<br>BOULON                                             | 4    | 4    |  |  |  |                   |
| 11       | 92995-06100        | WASHER, SPRING<br>RONDELLE, GROWER                         | 4    | 4    |  |  |  |                   |
| 12       | 92995-06600        | WASHER<br>RONDELLE                                         | 4    | 4    |  |  |  |                   |
| 13       | 90280-04M08        | KEY, WOODRUFF<br>CLAVETTE, DEMI-LUNE                       | 1    | 1    |  |  |  |                   |
| 14       | 90201-24014        | WASHER, PLATE<br>RONDELLE, PLATE                           | 1    | 1    |  |  |  |                   |
| 15       | 90179-24002        | NUT<br>ECROU                                               | 1    | 1    |  |  |  |                   |
| 16       | 67F-81332-00       | PLATE, TIMING<br>PLATEAU, ALLUMAGE                         | 1    | 1    |  |  |  |                   |
| 17       | 97885-06010        | SCREW, PAN HEAD<br>VIS, A ENCOCHE                          | 1    | 1    |  |  |  |                   |
| 18       | 92995-06600        | WASHER<br>RONDELLE                                         | 1    | 1    |  |  |  |                   |
| 19       | 67F-81337-01       | COVER, FLYWHEEL<br>COUVERCLE, VOLANT                       | 1    | 1    |  |  |  |                   |
| 20       | 90387-06M71        | COLLAR<br>COLLERETTE                                       | 4    | 4    |  |  |  |                   |
| 21       | 90480-15M31        | GROMMET<br>PASSE-FIL                                       | 2    | 2    |  |  |  |                   |
| 22       | 90119-06M92        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE                 | 2    | 2    |  |  |  |                   |
| 23       | 67F-12138-60       | MARK, CAUTION<br>MAKER                                     | 1    | 1    |  |  |  |                   |
| 24       | 68V-13437-60       | MARK, CAUTION<br>MAKER                                     | 1    | 1    |  |  |  |                   |
| 25       | 6A1-83625-41       | MARK 5<br>ETIQUETTE 5                                      | 1    | 1    |  |  |  |                   |
| 26       | 6A1-83625-51       | MARK 5<br>ETIQUETTE 5                                      | 1    | 1    |  |  |  |                   |
| 27       | 6K1-83623-41       | MARK 3<br>ETIQUETTE 3                                      |      | 1    |  |  |  |                   |

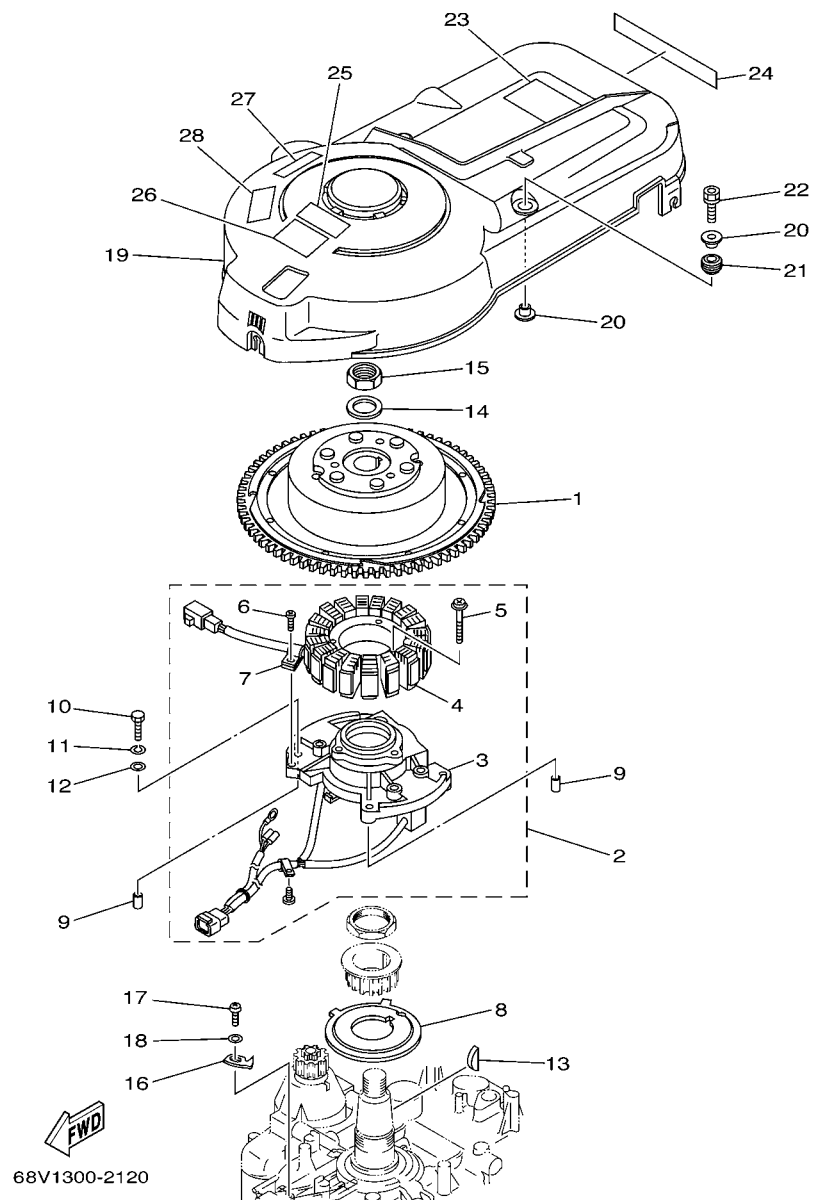
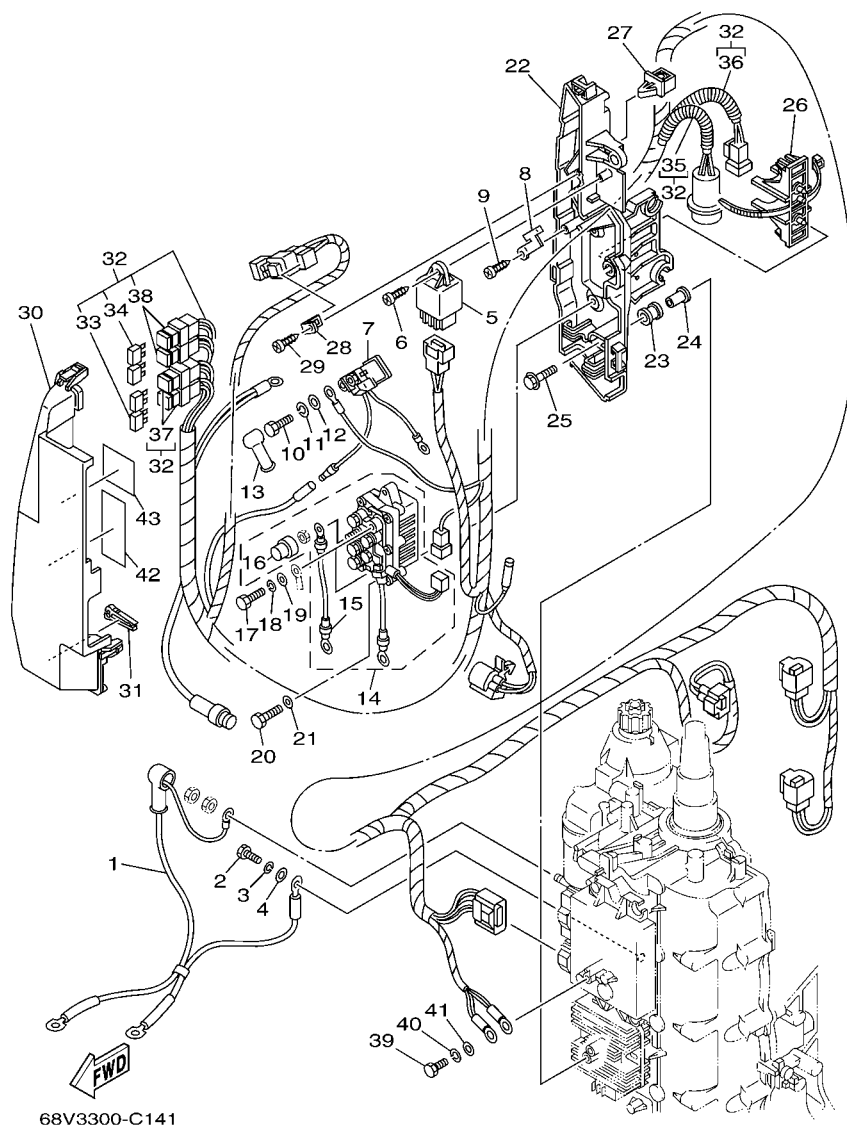


FIG. 12 GENERATOR

## GENERATRICE

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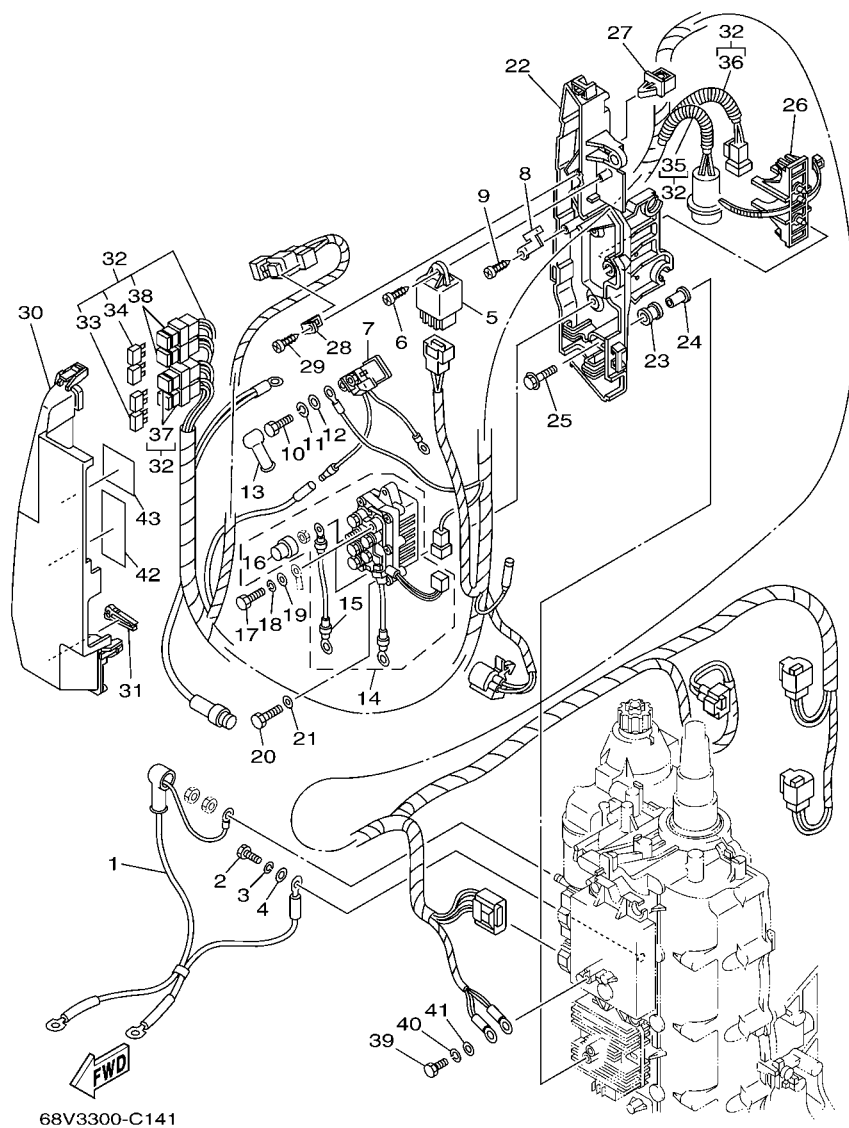


\*1: NEW PARTS  
STARTING SERIAL NO. : 68V-1019035 ~ , 68W-1000857~

FIG. 14 ELECTRICAL 2

PARTIE ELECTRIQUE 2

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                              | 68V3 | 68W3 |  |  | REMARKS REMARQUES |
|----------|--------------------|------------------------------------------------------|------|------|--|--|-------------------|
| 1        | 68V-82105-00       | WIRE HARNESS<br>FAISCEAU DE FILS                     | 1    | 1    |  |  |                   |
| 2        | 97013-06020        | BOLT<br>BOULON                                       | 1    | 1    |  |  |                   |
| 3        | 92903-06100        | WASHER, SPRING<br>RONDELLE, GROWER                   | 1    | 1    |  |  |                   |
| 4        | 92903-06600        | WASHER, PLATE<br>RONDELLE, PLATE                     | 1    | 1    |  |  |                   |
| 5        | 68V-81950-00       | RELAY ASSY<br>RELAIS COMPLET                         | 1    | 1    |  |  |                   |
| 6        | 97780-60625        | SCREW, TAPPING<br>VIS, TETE BOMBEE                   | 1    | 1    |  |  |                   |
| 7        | 68V-8194A-00       | RELAY<br>RELAIS                                      | 1    | 1    |  |  |                   |
| 8        | 68V-81953-00       | STAY, RELAY<br>SUPPORT, RELAIS                       | 1    | 1    |  |  |                   |
| 9        | 97780-60620        | SCREW, TAPPING<br>VIS, TETE BOMBEE                   | 1    | 1    |  |  |                   |
| 10       | 97095-06010        | BOLT<br>BOULON                                       | 2    | 2    |  |  |                   |
| 11       | 92995-06100        | WASHER, SPRING<br>RONDELLE, GROWER                   | 2    | 2    |  |  |                   |
| 12       | 92995-06600        | WASHER<br>RONDELLE                                   | 2    | 2    |  |  |                   |
| 13       | 6G5-82119-00       | COVER, LEAD WIRE<br>GARNITURE, FIL                   | 2    | 2    |  |  |                   |
| 14       | 68V-8195B-01       | RELAY ASSY<br>RELAIS COMPLET                         | 1    | 1    |  |  |                   |
| 15       | 68V-81949-00       | .WIRE, LEAD<br>.FIL                                  | 1    | 1    |  |  |                   |
| 16       | 68V-82532-00       | .CAP<br>.COUVERCLE                                   | 1    | 1    |  |  |                   |
| 17       | 97095-06010        | BOLT<br>BOULON                                       | 2    | 2    |  |  |                   |
| 18       | 92995-06100        | WASHER, SPRING<br>RONDELLE, GROWER                   | 2    | 2    |  |  |                   |
| 19       | 92995-06600        | WASHER<br>RONDELLE                                   | 2    | 2    |  |  |                   |
| 20       | 97013-06020        | BOLT<br>BOULON                                       | 2    | 2    |  |  |                   |
| 21       | 92903-06600        | WASHER, PLATE<br>RONDELLE, PLATE                     | 2    | 2    |  |  |                   |
| 22       | 68V-81948-00       | BRACKET<br>JOINT TORIQUE                             | 1    | 1    |  |  |                   |
|          | 68V-81948-01       | BRACKET<br>JOINT TORIQUE                             | 1    | 1    |  |  | NEW PARTS *1      |
| 23       | 6A0-82317-00       | DAMPER, IGNITION COIL<br>AMORTISSEUR, BOBINE D'ALLUM | 5    | 5    |  |  |                   |
| 24       | 624-42542-00       | PIPE<br>TUYAU                                        | 5    | 5    |  |  |                   |
| 25       | 90119-06M59        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE           | 5    | 5    |  |  |                   |
| 26       | 68V-82594-00       | CLAMP<br>BRIDE                                       | 1    | 1    |  |  |                   |



68V3300-C141

\*1: NEW PARTS  
STARTING SERIAL NO. : 68V-1019035 ~ , 68W-1000857~

FIG. 14 ELECTRICAL 2

PARTIE ELECTRIQUE 2

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                     | 68V3 | 68W3 |  |  | REMARKS REMARQUES            |
|----------|--------------------|---------------------------------------------|------|------|--|--|------------------------------|
| 27       | 90464-12M58        | CLAMP BRIDE                                 | 1    | 1    |  |  |                              |
| 28       | 68V-85548-00       | HOLDER SUPPORT                              | 1    | 1    |  |  |                              |
| 29       | 97780-60620        | SCREW, TAPPING VIS, TETE BOMBEE             | 1    | 1    |  |  |                              |
| 30       | 68V-81942-00       | COVER COUVERCLE                             | 1    | 1    |  |  |                              |
|          | 68V-81942-01       | COVER COUVERCLE                             | 1    | 1    |  |  | NEW PARTS *1<br>NEW PARTS *1 |
| 31       | 67F-2812A-00       | PULLER, FUSE TENDEUR, FUSIBLE               | 1    | 1    |  |  |                              |
| 32       | 68V-82590-10       | WIRE HARNESS ASSY FAISCEAU DE FILS COMPLET  | 1    | 1    |  |  |                              |
| 33       | 67F-82151-00       | .FUSE (20A)<br>.FUSIBLE (20A)               | 4    | 4    |  |  |                              |
| 34       | 67F-82151-10       | .FUSE (30A)<br>.FUSIBLE (30A)               | 4    | 4    |  |  |                              |
| 35       | 90447-10003        | .HOSE, WITH SPRING<br>.DURITE, AVEC RESSORT | 1    | 1    |  |  |                              |
| 36       | 90447-07007        | .HOSE, WITH SPRING<br>.DURITE, AVEC RESSORT | 1    | 1    |  |  |                              |
| 37       | 67F-8215B-10       | .CAP (YELLOW)<br>.BOUCHON (YELLOW)          | 2    | 2    |  |  |                              |
| 38       | 67F-8215B-20       | .CAP (GREEN)<br>.BOUCHON (GREEN)            | 2    | 2    |  |  |                              |
| 39       | 97095-06020        | BOLT BOULON                                 | 1    | 1    |  |  |                              |
| 40       | 92995-06100        | WASHER, SPRING RONDELLE, GROWER             | 1    | 1    |  |  |                              |
| 41       | 92995-06600        | WASHER RONDELLE                             | 1    | 1    |  |  |                              |
| 42       | 68V-81919-00       | GRAPHIC, REGULATOR ADHESIF, REGULATEUR      | 1    | 1    |  |  |                              |
| 43       | 68V-81919-10       | GRAPHIC, REGULATOR ADHESIF, REGULATEUR      | 1    | 1    |  |  |                              |
|          |                    |                                             |      |      |  |  |                              |
|          |                    |                                             |      |      |  |  |                              |
|          |                    |                                             |      |      |  |  |                              |
|          |                    |                                             |      |      |  |  |                              |

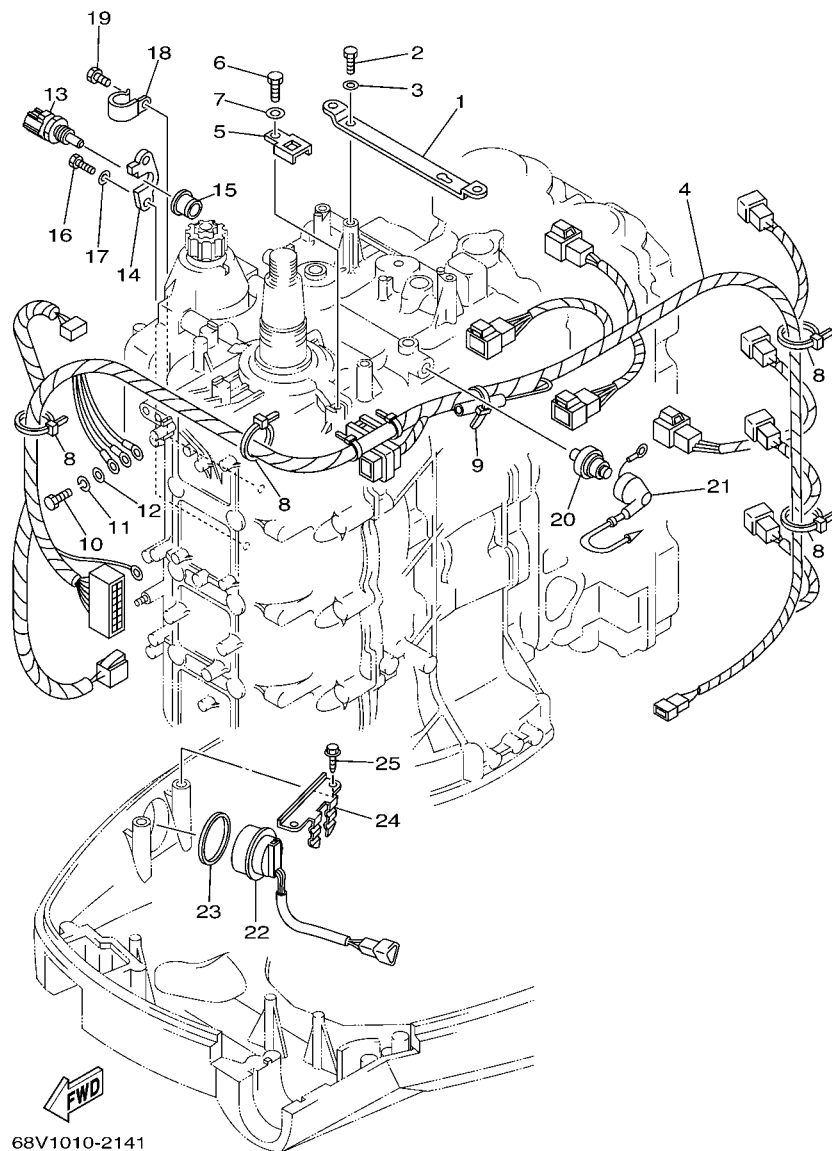


FIG. 15 ELECTRICAL 3

PARTIE ELECTRIQUE 3

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                 | 68V3 | 68W3 |  |  | REMARKS REMARQUES |
|----------|--------------------|---------------------------------------------------------|------|------|--|--|-------------------|
| 1        | 67F-8132G-01       | PLATE PLAQUE                                            | 1    | 1    |  |  |                   |
| 2        | 97095-06016        | BOLT BOULON                                             | 2    | 2    |  |  |                   |
| 3        | 92995-06600        | WASHER RONDELLE                                         | 2    | 2    |  |  |                   |
| 4        | 68V-8259M-00       | WIRE HARNESS ASSY 2 FAISCEAU DE FILS                    | 1    | 1    |  |  |                   |
| 5        | 68V-82588-00       | PLATE PLAQUE                                            | 1    | 1    |  |  |                   |
| 6        | 97095-06012        | BOLT BOULON                                             | 1    | 1    |  |  |                   |
| 7        | 92995-06600        | WASHER RONDELLE                                         | 1    | 1    |  |  |                   |
| 8        | 90465-13M18        | CLAMP BRIDE                                             | 7    | 7    |  |  |                   |
| 9        | 90465-11M10        | CLAMP BRIDE                                             | 1    | 1    |  |  |                   |
| 10       | 97095-06020        | BOLT BOULON                                             | 1    | 1    |  |  |                   |
| 11       | 92995-06100        | WASHER, SPRING RONDELLE, GROWER                         | 1    | 1    |  |  |                   |
| 12       | 92995-06600        | WASHER RONDELLE                                         | 1    | 1    |  |  |                   |
| 13       | 67F-85790-00       | THERMOSENSOR ASSY SENSITOMETRE                          | 1    | 1    |  |  |                   |
| 14       | 67F-85757-00       | RETAINER ARRETOIR                                       | 1    | 1    |  |  |                   |
| 15       | 68V-85753-00       | GASKET, SENDER UNIT JOINT, DE PERCEPTION                | 1    | 1    |  |  |                   |
| 16       | 97095-06016        | BOLT BOULON                                             | 2    | 2    |  |  |                   |
| 17       | 92995-06600        | WASHER RONDELLE                                         | 2    | 2    |  |  |                   |
| 18       | 90465-06M86        | CLAMP BRIDE                                             | 1    | 1    |  |  |                   |
| 19       | 97095-06010        | BOLT BOULON                                             | 1    | 1    |  |  |                   |
| 20       | 68V-82504-00       | OIL PRESSURE SWITCH ASSY CONTACTEUR DE PRESSION D'HUILE | 1    | 1    |  |  |                   |
| 21       | 68V-81315-00       | LEAD WIRE ASSY FIL                                      | 1    | 1    |  |  |                   |
| 22       | 63D-82563-10       | TRIM & TILT SWITCH ASSY INCLINER ET PARER COMMUTATEUR   | 1    | 1    |  |  |                   |
| 23       | 6E5-82587-00       | GASKET JOINT                                            | 1    | 1    |  |  |                   |
| 24       | 67F-83614-00       | BRACKET SUPPORT                                         | 1    | 1    |  |  |                   |
| 25       | 90109-06M86        | BOLT BOULON                                             | 2    | 2    |  |  |                   |

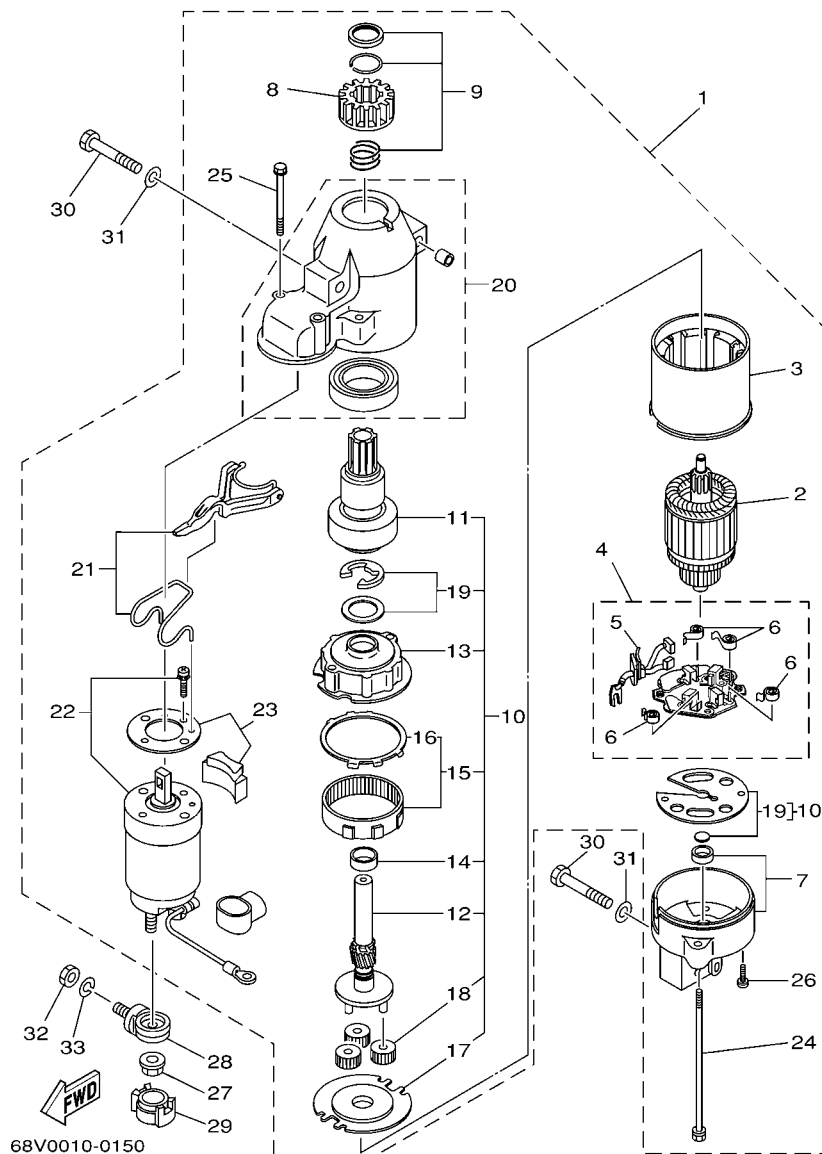


FIG. 16 STARTING MOTOR

DEMARREUR ELECTRIQUE

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                     | 68V3 | 68W3 |  |  |  | REMARKS REMARQUES |
|----------|--------------------|-------------------------------------------------------------|------|------|--|--|--|-------------------|
| 1        | 68V-81800-01       | STARTING MOTOR ASSY<br>DEMARREUR ELECTRIQUE COMPLET         | 1    | 1    |  |  |  |                   |
| 2        | 67F-81850-00       | .ARMATURE ASSY<br>.INDUIT                                   | 1    | 1    |  |  |  |                   |
| 3        | 67F-81810-00       | .STATOR ASSY<br>.STATOR COMPLET                             | 1    | 1    |  |  |  |                   |
| 4        | 68F-81840-00       | .BRUSH HOLDER ASSY<br>.SUPPORT DE CHARBON                   | 1    | 1    |  |  |  |                   |
| 5        | 67F-81801-00       | .BRUSH SET<br>.CHARBON                                      | 1    | 1    |  |  |  |                   |
| 6        | 67F-81813-00       | .SPRING, BRUSH<br>.RESSORT, DE CHARBON                      | 4    | 4    |  |  |  |                   |
| 7        | 68F-81820-00       | .REAR BRACKET ASSY<br>.SUPPORT ARRIERE COMPLET              | 1    | 1    |  |  |  |                   |
| 8        | 67F-81808-00       | .PINION ASSY<br>.PIGNON                                     | 1    | 1    |  |  |  |                   |
| 9        | 67F-81857-00       | .PINION STOPPER SET<br>.BUTEE PIGNON                        | 1    | 1    |  |  |  |                   |
| 10       | 67F-81807-00       | .GEAR ASSY, STARTING MOTOR<br>.PIGNON, DEMARREUR ELECTRIQUE | 1    | 1    |  |  |  |                   |
| 11       | 67F-81832-00       | .CLUTCH, OVER RUN<br>.EMBRAYAGE, ROUE LIBRE                 | 1    | 1    |  |  |  |                   |
| 12       | 67F-81836-00       | .SHAFT, PINION<br>.AXE, PIGNON                              | 1    | 1    |  |  |  |                   |
| 13       | 67F-81821-00       | .BRACKET, CENTER 1<br>.SUPPORT, CENTRE 1                    | 1    | 1    |  |  |  |                   |
| 14       | 67F-81841-00       | .BEARING<br>.ROULEMENT                                      | 1    | 1    |  |  |  |                   |
| 15       | 67F-81891-00       | .GEAR, RING<br>.ROUE DENTEE                                 | 1    | 1    |  |  |  |                   |
| 16       | 67F-8183R-00       | .GASKET<br>.JOINT                                           | 1    | 1    |  |  |  |                   |
| 17       | 67F-81830-00       | .BRACKET, CENTER 2<br>.SUPPORT, CENTRE 2                    | 1    | 1    |  |  |  |                   |
| 18       | 67F-8183T-00       | .GEAR, IDLER<br>.PIGNON, INTERMEDIAIRE                      | 3    | 3    |  |  |  |                   |
| 19       | 67F-81809-00       | .WASHER KIT<br>.JEU DE RONDELLES                            | 1    | 1    |  |  |  |                   |
| 20       | 67F-81842-00       | .COVER<br>.COUVERCLE                                        | 1    | 1    |  |  |  |                   |
| 21       | 67F-81839-00       | .LEVER ASSY<br>.LEVIER COMPLET                              | 1    | 1    |  |  |  |                   |
| 22       | 68V-81941-01       | .STARTER RELAY ASSY<br>.LANCEUR RELAIS (ENS.)               | 1    | 1    |  |  |  |                   |
| 23       | 67F-81869-00       | .COVER, DUST<br>.COUVERCLE, POUSSIERE                       | 1    | 1    |  |  |  |                   |
| 24       | 6K7-81826-10       | .BOLT<br>.BOULON                                            | 2    | 2    |  |  |  |                   |
| 25       | 67F-81828-00       | .BOLT 2<br>.RONDELLE, BUTEE 2                               | 2    | 2    |  |  |  |                   |
| 26       | 67F-81846-00       | .SCREW<br>.VIS                                              | 2    | 2    |  |  |  |                   |
| 27       | 90179-08003        | NUT<br>ECROU                                                | 1    | 1    |  |  |  |                   |





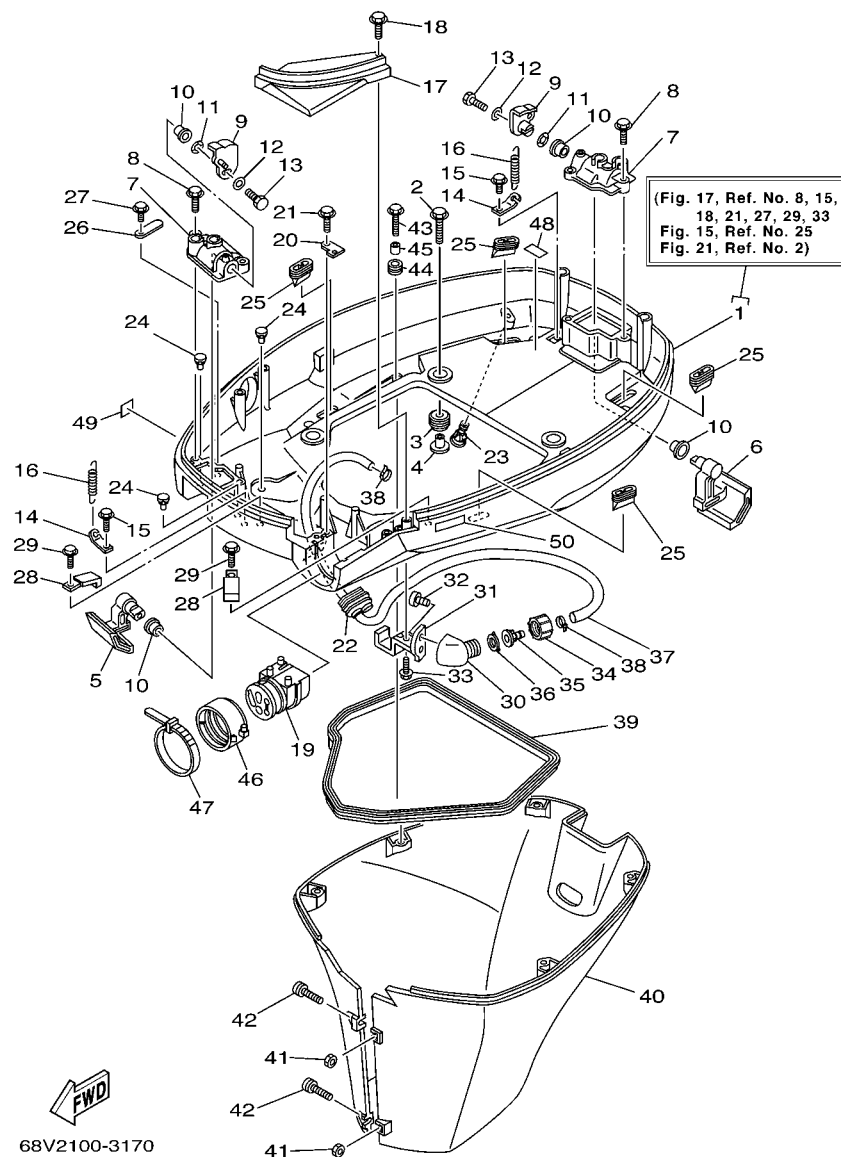


FIG. 17 BOTTOM COWLING

CAPOT INFERIEUR

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                    | 68V3 | 68W3 |  |  | REMARKS REMARQUES            |
|----------|--------------------|--------------------------------------------|------|------|--|--|------------------------------|
| 1        | 68V-42710-01-8D    | BOTTOM COWLING ASSY<br>ENS. EMBASE         | 1    | 1    |  |  |                              |
| 2        | 90119-08M22        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE | 4    | 4    |  |  |                              |
| 3        | 90480-22M15        | GROMMET<br>PASSE-FIL                       | 4    | 4    |  |  |                              |
| 4        | 90387-08M37        | COLLAR<br>COLLERETTE                       | 4    | 4    |  |  |                              |
| 5        | 67F-42815-00-8D    | LEVER, CLAMP<br>LEVIER, PRESSE             | 1    | 1    |  |  |                              |
| 6        | 67F-42816-00-8D    | LEVER, CLAMP<br>LEVIER, PRESSE             | 1    | 1    |  |  |                              |
| 7        | 67F-42828-00-5B    | PLATE, CLAMP<br>PLAQUE, PRESSE             | 2    | 2    |  |  |                              |
| 8        | 90109-06M82        | BOLT<br>BOULON                             | 4    | 4    |  |  |                              |
| 9        | 68V-42818-00       | LEVER, CLAMP<br>LEVIER, PRESSE             | 2    | 2    |  |  |                              |
| 10       | 90386-15M73        | BUSH<br>DOUILLE                            | 4    | 4    |  |  |                              |
| 11       | 90206-15M18        | WASHER, WAVE<br>RONDELLE, ONDULEE          | 2    | 2    |  |  |                              |
| 12       | 90201-06068        | WASHER, PLATE<br>RONDELLE, PLATE           | 2    | 2    |  |  |                              |
| 13       | 97095-06016        | BOLT<br>BOULON                             | 2    | 2    |  |  |                              |
| 14       | 64D-43144-00       | HOOK, SPRING<br>CROCHET                    | 2    | 2    |  |  |                              |
| 15       | 90109-06M80        | BOLT<br>BOULON                             | 2    | 2    |  |  |                              |
| 16       | 90506-16M34        | SPRING, TENSION<br>RESSORT, TENSION        | 2    | 2    |  |  |                              |
| 17       | 68V-42738-00-5B    | PLATE, FITTING<br>ETRIER                   | 1    | 1    |  |  |                              |
| 18       | 90109-06M82        | BOLT<br>BOULON                             | 2    | 2    |  |  |                              |
| 19       | 68V-42725-00       | GROMMET<br>PASSE-FIL                       | 1    | 1    |  |  |                              |
| 20       | 67F-42756-00       | STAY, CLAMP<br>SUPPORT, COLLIER            | 1    | 1    |  |  |                              |
| 21       | 90109-06M86        | BOLT<br>BOULON                             | 1    | 1    |  |  |                              |
| 22       | 6H1-42726-21       | GROMMET<br>PASSE-FIL                       | 1    | 1    |  |  | FLUSHING KIT<br>FLUSHING KIT |
| 23       | 6H3-44391-01       | NIPPLE, HOSE<br>RACCORD D'ESSENCE          | 1    | 1    |  |  |                              |
| 24       | 6H4-42748-00       | GROMMET<br>PASSE-FIL                       | 3    | 3    |  |  |                              |
| 25       | 67F-42717-00       | RUBBER, SEAL 2<br>JOINT EN CAOUTCHOUC 2    | 4    | 4    |  |  |                              |
| 26       | 6E5-82588-00       | PLATE<br>PLAQUE                            | 1    | 1    |  |  |                              |
| 27       | 90109-06M81        | BOLT<br>BOULON                             | 1    | 1    |  |  |                              |

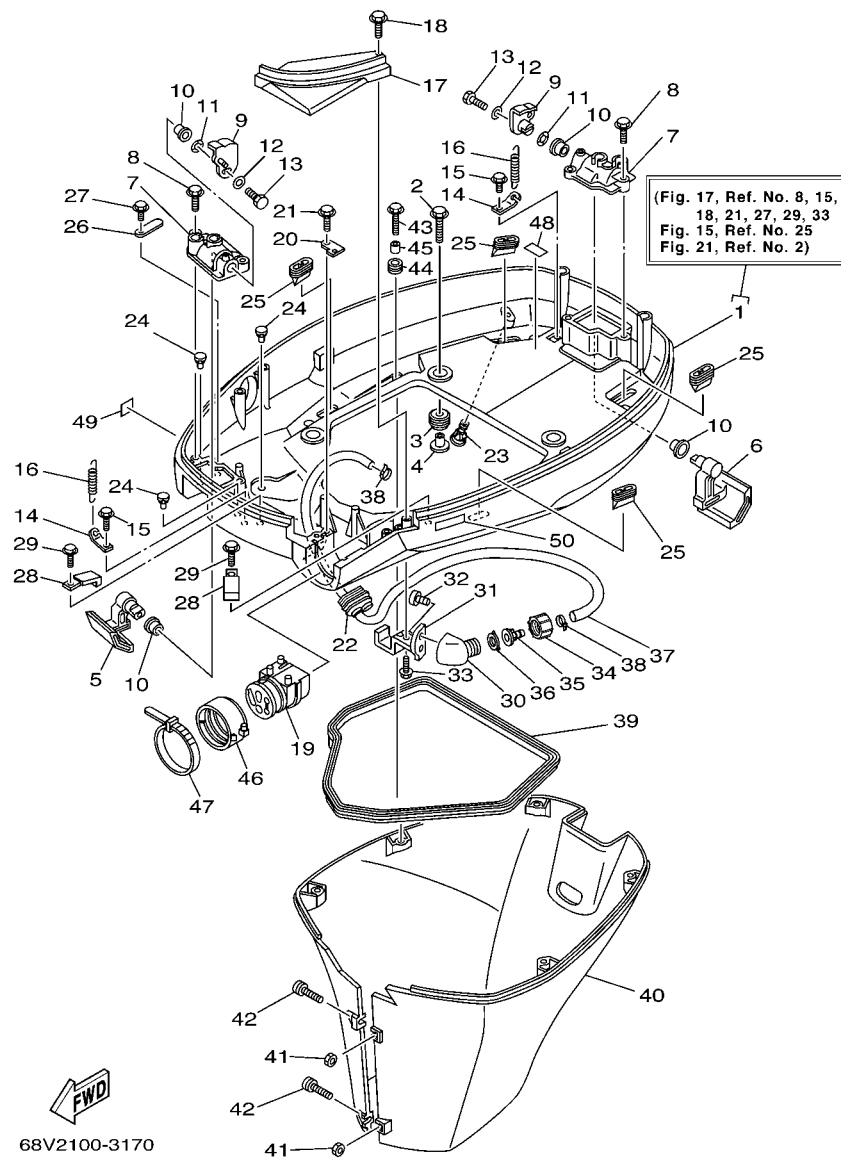
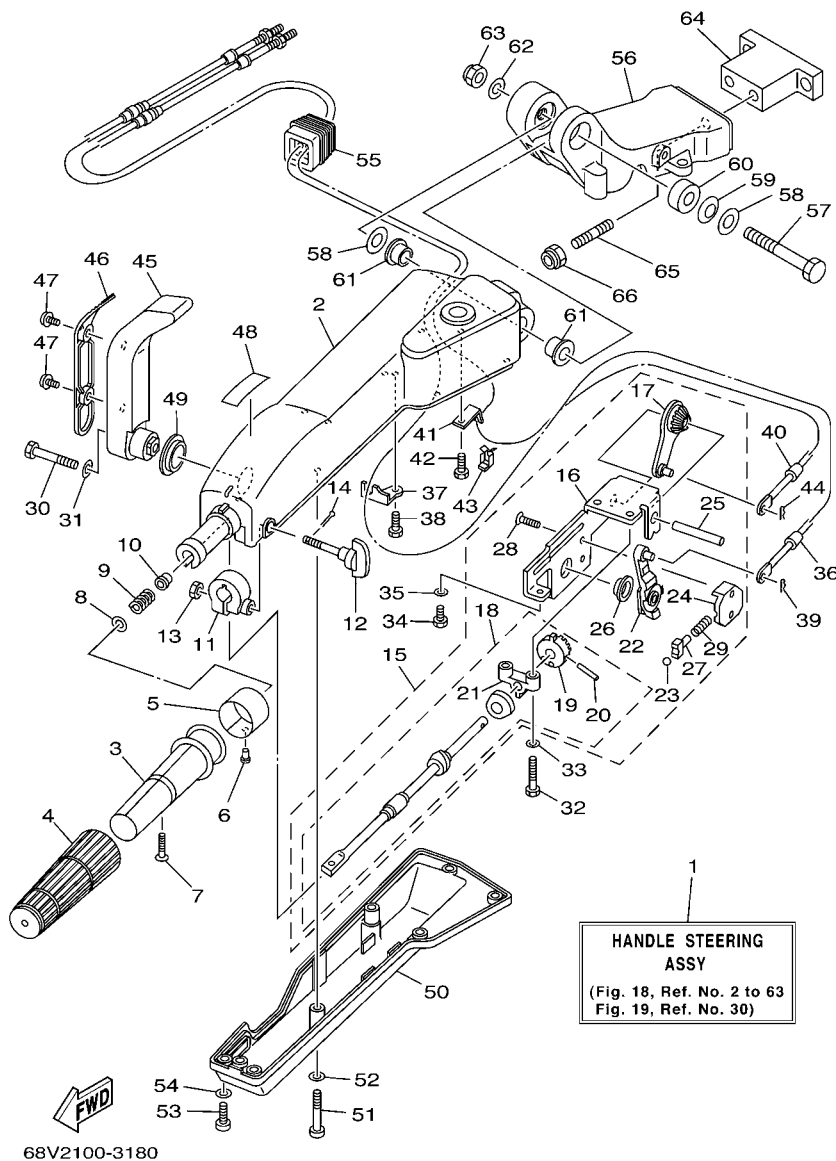


FIG. 17 BOTTOM COWLING

CAPOT INFERIEUR

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                  | 68V3 | 68W3 |  |  | REMARKS REMARQUES |
|----------|--------------------|------------------------------------------|------|------|--|--|-------------------|
| 28       | 90465-08M23        | CLAMP BRIDE                              | 2    | 2    |  |  |                   |
| 29       | 90109-06M80        | BOLT BOULON                              | 2    | 2    |  |  |                   |
| 30       | 68T-12572-00       | ADAPTER ADAPTATEUR                       | 1    | 1    |  |  | FLUSHING KIT      |
| 31       | 67F-12535-00       | PLATE PLAQUE                             | 1    | 1    |  |  | FLUSHING KIT      |
| 32       | 90167-06002        | SCREW, TAPPING VIS, TETE FRAISEE         | 2    | 2    |  |  | FLUSHING KIT      |
| 33       | 90109-06M86        | BOLT BOULON                              | 1    | 1    |  |  | FLUSHING KIT      |
| 34       | 6R3-12581-00       | JOINT, HOSE 1 JOINT DE TUYAU             | 1    | 1    |  |  | FLUSHING KIT      |
| 35       | 6R3-12582-00       | JOINT, HOSE 2 RACCORD DE TUYAU 1         | 1    | 1    |  |  | FLUSHING KIT      |
| 36       | 6R3-12583-00       | GASKET, HOSE JOINT JOINT                 | 1    | 1    |  |  | FLUSHING KIT      |
| 37       | 68V-24312-00       | PIPE 2 DURITE 2                          | 1    | 1    |  |  | FLUSHING KIT      |
| 38       | 90465-11M10        | CLAMP BRIDE                              | 2    | 2    |  |  | FLUSHING KIT      |
| 39       | 61A-42716-00       | RUBBER, SEAL 1 JOINT EN CAOUTCHOUC 1     | 1    | 1    |  |  | FLUSHING KIT      |
| 40       | 67F-42741-00-8D    | APRON CAPOT LATERAL                      | 1    | 1    |  |  |                   |
| 41       | 95380-06600        | NUT, HEXAGON ECROU                       | 2    | 2    |  |  |                   |
| 42       | 90159-06M28        | SCREW, WITH WASHER VIS, AVEC RONDELLE    | 2    | 2    |  |  |                   |
| 43       | 90109-06M80        | BOLT BOULON                              | 5    | 5    |  |  |                   |
| 44       | 90480-13M24        | GROMMET PASSE-FIL                        | 5    | 5    |  |  |                   |
| 45       | 90387-06M43        | COLLAR COLLERETTE                        | 5    | 5    |  |  |                   |
| 46       | 68F-42753-00       | FASTNER ATTACHE                          | 1    | 1    |  |  | AP                |
| 47       | 90464-20258        | CLAMP BRIDE                              | 1    | 1    |  |  | AP                |
| 48       | 68V-82377-00       | LABEL ETIQUETTE                          | 1    | 1    |  |  |                   |
| 49       | 6A1-28176-00       | LABEL, CAUTION ETIQUETTE, RECOMMANDATION | 1    | 1    |  |  |                   |
| 50       | 6E3-8257H-00       | PLATE, MARK PLAQUE, ADHESIF              | 1    | 1    |  |  |                   |



**FIG. 18 STEERING 1**

**DIRECTION 1**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                         | 68V3 | 68W3 |  |  | REMARKS REMARQUES |
|----------|--------------------|-----------------------------------------------------------------|------|------|--|--|-------------------|
| 1        | 67G-W0084-12-4D    | HANDLE STEERING ASSY<br>BARRE FRANCHE (ENS.)                    | 1    |      |  |  | AP<br>AP          |
| 2        | 67G-42111-00-4D    | HANDLE, STEERING<br>POIGNEE                                     | 1    |      |  |  |                   |
| 3        | 664-42119-00       | GRIP, STEERING HANDLE<br>POIGNEE, BARRE FRANCHE                 | 1    |      |  |  |                   |
| 4        | 6G1-42177-00       | RUBBER, HANDLE<br>CAOUTCHOUC, POIGNEE                           | 1    |      |  |  |                   |
| 5        | 6H2-42137-00       | INDICATOR, THROTTLE<br>INDICATEUR, ACCELERATION                 | 1    |      |  |  |                   |
| 6        | 90269-02M09        | RIVET<br>RIVET                                                  | 1    |      |  |  |                   |
| 7        | 90149-05M13        | SCREW<br>VIS                                                    | 1    |      |  |  |                   |
| 8        | 92903-10600        | WASHER, PLATE<br>RONDELLE, PLATE                                | 1    |      |  |  |                   |
| 9        | 90501-23215        | SPRING, COMPRESSION<br>RESSORT, COMPRESSION                     | 1    |      |  |  |                   |
| 10       | 90386-08032        | BUSH<br>DOUILLE                                                 | 1    |      |  |  |                   |
| 11       | 63D-42126-00       | FRICTION, STEERING HANDLE GRIP<br>CUVETTE, POIGNEE DE DIRECTION | 1    |      |  |  |                   |
| 12       | 63D-48154-00       | KNOB, THROTTLE<br>BOUTON, ACCELERATEUR                          | 1    |      |  |  |                   |
| 13       | 95380-06600        | NUT, HEXAGON<br>ECROU                                           | 1    |      |  |  |                   |
| 14       | 91490-20010        | PIN, COTTER<br>GOUPILLE                                         | 1    |      |  |  |                   |
| 15       | 67G-44100-10       | SHIFT LINK ASSY<br>MAILLOIN DE SELECTEUR                        | 1    |      |  |  |                   |
| 16       | 67G-44104-00       | .PLATE COMP.<br>.PLAQUE COMPLET                                 | 1    |      |  |  |                   |
| 17       | 67G-48261-00       | .ARM, THROTTLE<br>.BRAS, ACCELERATION                           | 1    |      |  |  |                   |
| 18       | 67G-42115-10       | .SHAFT, STEERING HANDLE<br>.AXE, BARRE FRANCHE                  | 1    |      |  |  |                   |
| 19       | 650-42152-00-94    | ..GEAR<br>..PIGNON                                              | 1    |      |  |  |                   |
| 20       | 91690-30025        | ..PIN, SPRING<br>..AGRAFFE                                      | 1    |      |  |  |                   |
| 21       | 67G-42159-00       | ..STAY<br>..SUPPORT                                             | 1    |      |  |  |                   |
| 22       | 67G-44113-00       | .CAM PLATE, HANDLE<br>.CAME, VERROUILLAGE                       | 1    |      |  |  |                   |
| 23       | 63D-48236-00       | .ROLLER, DETENT<br>.POULIE                                      | 1    |      |  |  |                   |
| 24       | 63D-48119-00       | .COVER<br>.COQUILLE                                             | 1    |      |  |  |                   |
| 25       | 67G-42153-00       | .SHAFT, THROTTLE CONTROL<br>.AXE, COMMANDE D'ACCELERATION       | 1    |      |  |  |                   |
| 26       | 67G-44132-00       | .BUSHING<br>.COUSSINET                                          | 1    |      |  |  |                   |
| 27       | 63D-48237-00       | .ADAPTOR<br>.ADAPTEUR                                           | 1    |      |  |  |                   |

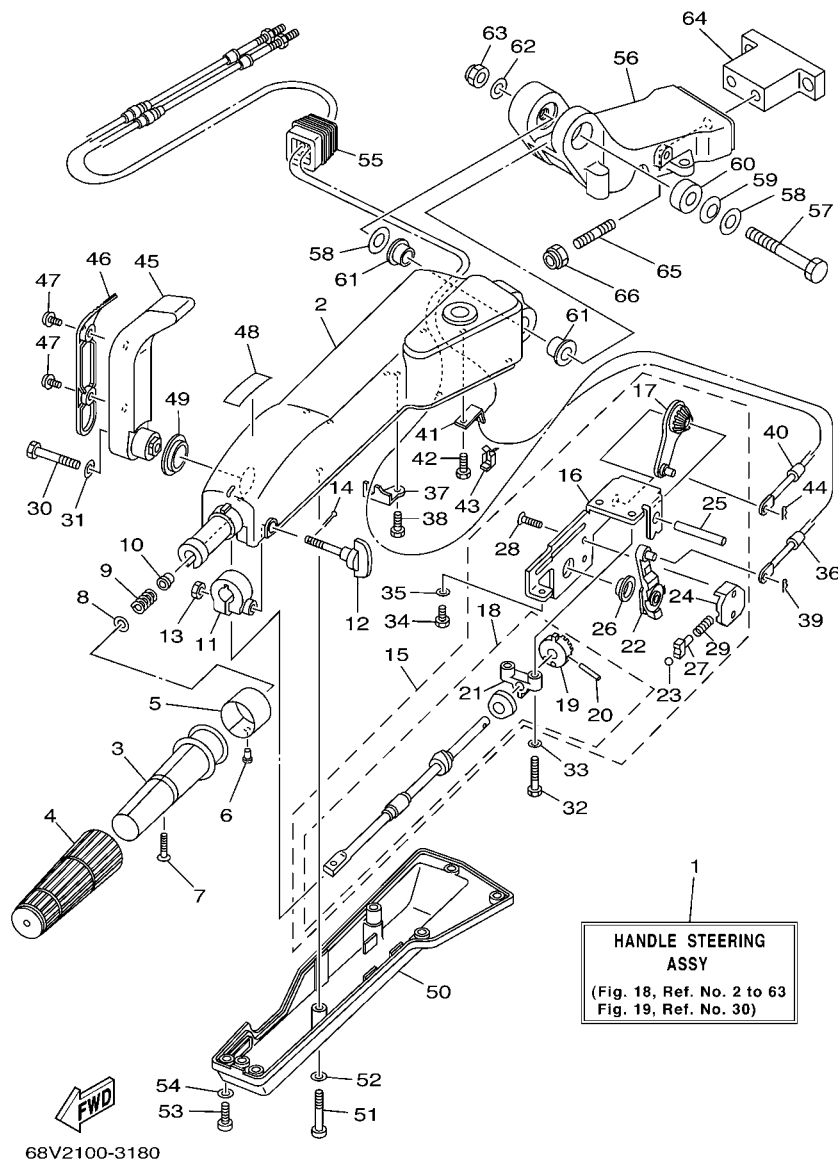


FIG. 18 STEERING 1

DIRECTION 1

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                    | 68V3 | 68W3 |  |  | REMARKS REMARQUES |
|----------|--------------------|------------------------------------------------------------|------|------|--|--|-------------------|
| 28       | 98785-05014        | .SCREW, FLAT HEAD<br>.VIS, TETE PLATE                      | 2    |      |  |  |                   |
| 29       | 63D-48238-00       | .SPRING, DETENT<br>.RESSORT                                | 1    |      |  |  |                   |
| 30       | 97095-08040        | BOLT<br>BOULON                                             | 1    |      |  |  |                   |
| 31       | 92995-08600        | WASHER<br>RONDELLE                                         | 1    |      |  |  |                   |
| 32       | 97095-06030        | BOLT<br>BOULON                                             | 2    |      |  |  |                   |
| 33       | 92995-06600        | WASHER<br>RONDELLE                                         | 2    |      |  |  |                   |
| 34       | 97095-06014        | BOLT<br>BOULON                                             | 1    |      |  |  |                   |
| 35       | 92995-06600        | WASHER<br>RONDELLE                                         | 1    |      |  |  |                   |
| 36       | 67G-48321-10       | CABLE<br>CABLE                                             | 1    |      |  |  |                   |
| 37       | 67G-48531-00       | BRACKET, REMOTE CONTROL 1<br>ETRIER 1, COMMANDE A DISTANCE | 1    |      |  |  |                   |
| 38       | 97095-06014        | BOLT<br>BOULON                                             | 1    |      |  |  |                   |
| 39       | 90468-10005        | CLIP<br>JONC                                               | 1    |      |  |  |                   |
| 40       | 67G-26301-10       | THROTTLE CABLE ASSY<br>CABLE D'ACCELERATEUR                | 1    |      |  |  |                   |
| 41       | 66R-48538-00       | CLAMP, CABLE 1<br>COLLIER                                  | 1    |      |  |  |                   |
| 42       | 97095-06014        | BOLT<br>BOULON                                             | 1    |      |  |  |                   |
| 43       | 63D-48538-00       | CLAMP, CABLE 1<br>COLLIER                                  | 1    |      |  |  |                   |
| 44       | 90468-10005        | CLIP<br>JONC                                               | 1    |      |  |  |                   |
| 45       | 67G-44159-00-4D    | HANDLE, GEAR SHIFT<br>POIGNEE, LEVIER D'EMBRAYAGE          | 1    |      |  |  |                   |
| 46       | 67G-44173-00       | LEVER, SHIFT CONTROL<br>POIGNEE, INVERSION                 | 1    |      |  |  |                   |
| 47       | 90159-06M18        | SCREW, WITH WASHER<br>VIS, AVEC RONDELLE                   | 2    |      |  |  |                   |
| 48       | 6G8-44191-00       | INDICATOR, SHIFT<br>ETIQUETTE, EMBRAYAGE                   | 1    |      |  |  |                   |
| 49       | 90386-26MA3        | BUSH<br>DOUILLE                                            | 1    |      |  |  |                   |
| 50       | 67G-42131-00       | COVER, HANDLE STEERING<br>COUVERCLE                        | 1    |      |  |  |                   |
| 51       | 97885-06040        | SCREW, PAN HEAD<br>VIS, A ENCOCHE                          | 2    |      |  |  |                   |
| 52       | 92995-06600        | WASHER<br>RONDELLE                                         | 2    |      |  |  |                   |
| 53       | 97885-06016        | SCREW, PAN HEAD<br>VIS, A ENCOCHE                          | 5    |      |  |  |                   |
| 54       | 92995-06600        | WASHER<br>RONDELLE                                         | 5    |      |  |  |                   |

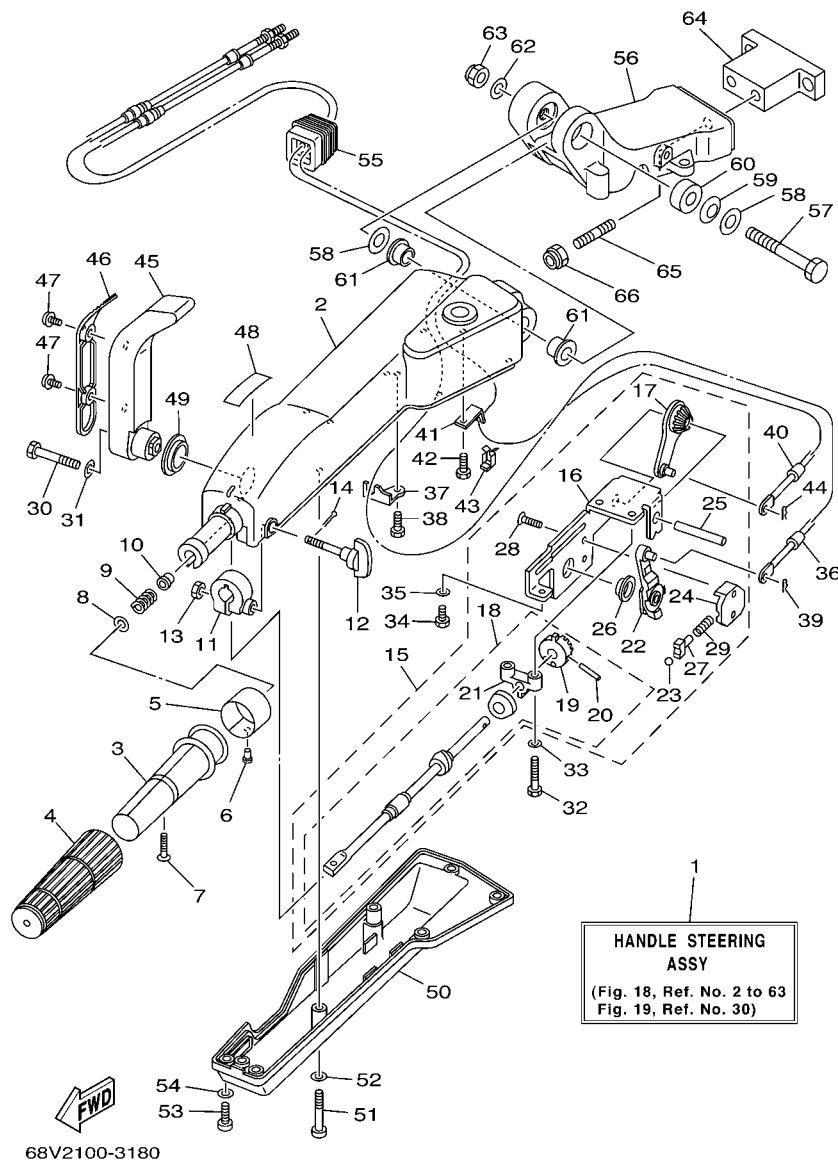


FIG. 18 STEERING 1

### DIRECTION 1

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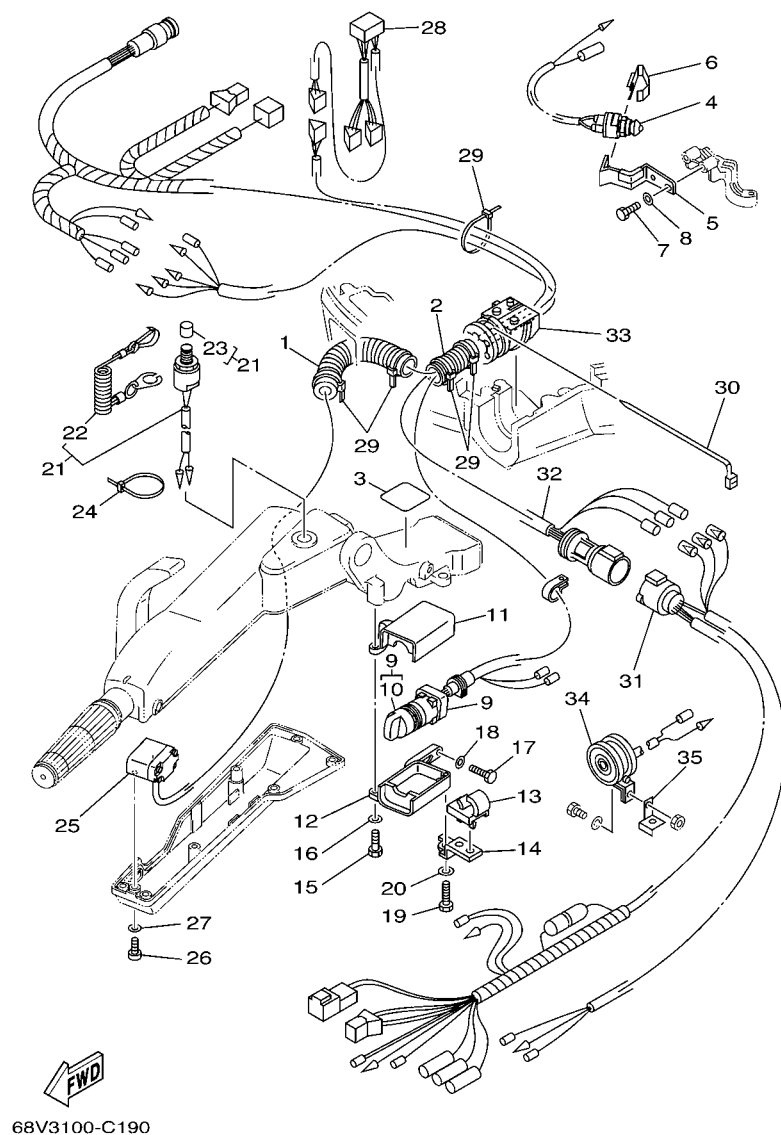


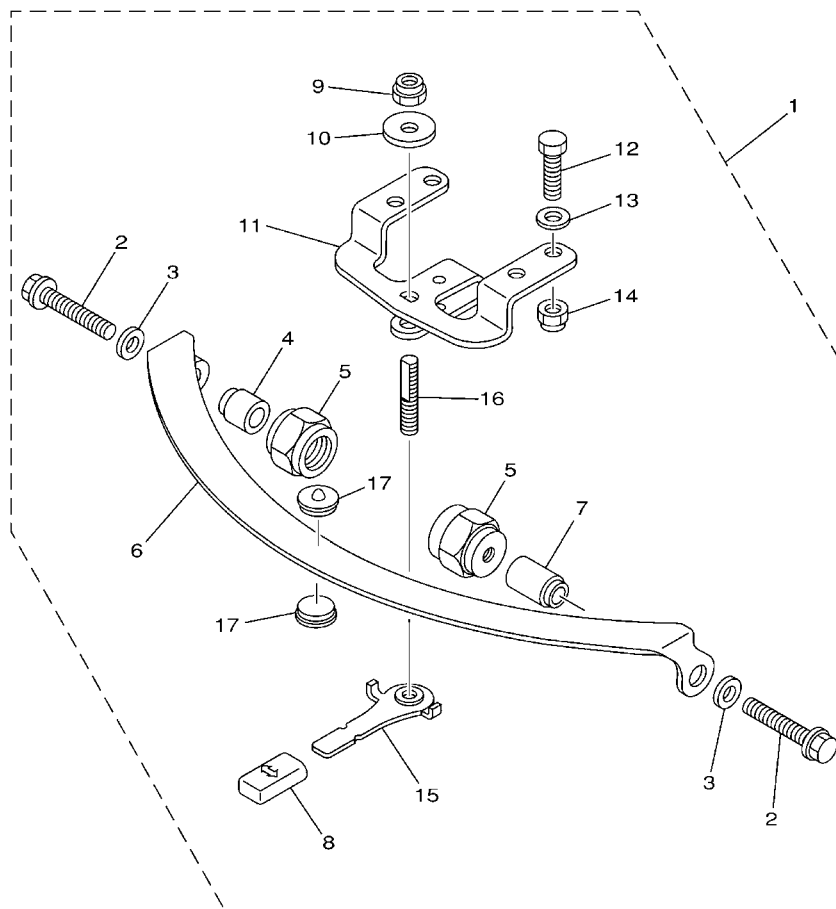
FIG. 19 STEERING 2

DIRECTION 2

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                  | 68V3 | 68W3 |  | REMARKS REMARQUES |
|----------|--------------------|----------------------------------------------------------|------|------|--|-------------------|
| 1        | 90446-24M79        | HOSE (L230)<br>DURITE (L230)                             | 1    |      |  | AP<br>AP          |
| 2        | 6K3-83557-00       | TUBE<br>TUBE                                             | 1    |      |  | AP<br>AP          |
| 3        | 67G-42735-00       | PROTECTOR<br>PROTECTEUR                                  | 1    |      |  | AP<br>AP          |
| 4        | 688-82540-11       | NEUTRAL SWITCH ASSY<br>CONTACTEUR DE POINT-MORT          | 1    |      |  | AP<br>AP          |
| 5        | 67G-82554-01       | STAY, NEUTRAL SWITCH<br>SUPPORT, CONT DE POINT-MORT      | 1    |      |  | AP<br>AP          |
| 6        | 62Y-82555-00       | DAMPER, MAIN SWITCH 1<br>AMORTISSEUR 1, CONTACT A CLEF   | 1    |      |  | AP<br>AP          |
| 7        | 97095-06014        | BOLT<br>BOULON                                           | 2    |      |  | AP<br>AP          |
| 8        | 92995-06600        | WASHER<br>RONDELLE                                       | 2    |      |  | AP<br>AP          |
| 9        | 67G-82510-50       | MAIN SWITCH ASSY<br>CONTACTEUR A CLEF COMPLET            | 1    |      |  | AP<br>AP          |
| 10       | 676-82577-00       | .CAP, KEY<br>.CABOCHON                                   | 1    |      |  |                   |
| 11       | 63D-8252E-01-4D    | COVER, MAIN SWITCH<br>COUVERCLE                          | 1    |      |  | AP<br>AP          |
| 12       | 63D-8252F-01-4D    | COVER, MAIN SWITCH 2<br>COUVERCLE 2                      | 1    |      |  | AP<br>AP          |
| 13       | 63D-24367-00       | CLAMP, FUEL PIPE 2<br>COLLIER DE DURITE A ESSENCE        | 1    |      |  | AP<br>AP          |
| 14       | 63D-24364-00       | STAY<br>SUPPORT                                          | 1    |      |  | AP<br>AP          |
| 15       | 97095-06025        | BOLT<br>BOULON                                           | 1    |      |  | AP<br>AP          |
| 16       | 92995-06600        | WASHER<br>RONDELLE                                       | 1    |      |  | AP<br>AP          |
| 17       | 97095-06020        | BOLT<br>BOULON                                           | 1    |      |  | AP<br>AP          |
| 18       | 92995-06600        | WASHER<br>RONDELLE                                       | 1    |      |  | AP<br>AP          |
| 19       | 97095-06030        | BOLT<br>BOULON                                           | 1    |      |  | AP<br>AP          |
| 20       | 92995-06600        | WASHER<br>RONDELLE                                       | 1    |      |  | AP<br>AP          |
| 21       | 69W-82575-00       | ENGINE STOP SWITCH ASSY<br>COUPE CIRCUIT CPLT            | 1    |      |  | AP<br>AP          |
| 22       | 682-82556-00       | .STOPPER<br>.PLAQUETTE                                   | 1    |      |  |                   |
| 23       | 689-8257Y-00       | .CAP<br>.CHAPEAU                                         | 1    |      |  |                   |
| 24       | 90465-13M11        | CLAMP<br>BRIDE                                           | 1    |      |  | AP<br>AP          |
| 25       | 67G-82563-00       | TRIM & TILT SWITCH ASSY<br>INCLINER ET PARER COMMUTATEUR | 1    |      |  | AP<br>AP          |
| 26       | 97885-06016        | SCREW, PAN HEAD<br>VIS, A ENCOCHE                        | 2    |      |  | AP<br>AP          |
| 27       | 92995-06600        | WASHER<br>RONDELLE                                       | 2    |      |  | AP<br>AP          |



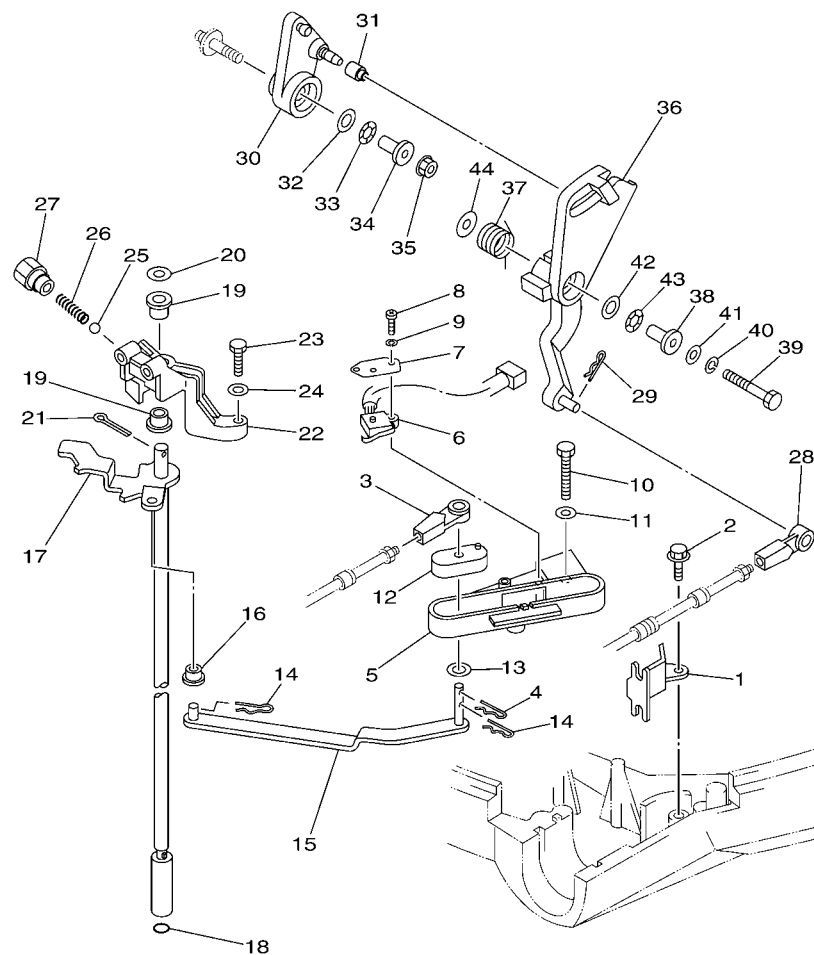




67F1100-2200

**FIG. 20 STEERING FRICTION**

| <b>REF.<br/>NO.</b> | <b>PART NO.<br/>N° PIECES</b> | <b>DESCRIPTION<br/>DESCRIPTION</b>                    | <b>68V3</b> | <b>68W3</b> |  |  | <b>REMARKS<br/>REMARQUES</b> |
|---------------------|-------------------------------|-------------------------------------------------------|-------------|-------------|--|--|------------------------------|
| 1                   | 67G-42508-00                  | STEERING FRICTION ASSY<br>.DIRECTION FRICTION (ENS.)  | 1           |             |  |  | AP<br>AP                     |
| 2                   | 90119-08M74                   | .BOLT, WITH WASHER<br>.BOULON, AVEC RONDELLE          | 2           |             |  |  |                              |
| 3                   | 90201-08M01                   | .WASHER, PLATE<br>.RONDELLE, PLATE                    | 2           |             |  |  |                              |
| 4                   | 67G-42541-00                  | .DAMPER<br>.AMORTISSEUR                               | 1           |             |  |  |                              |
| 5                   | 67G-42546-00                  | .NUT<br>.ECROU                                        | 2           |             |  |  |                              |
| -                   | 63D-42527-00                  | .PLATE, FRICTION<br>.PLAQUE, FRICTION                 | 1           |             |  |  |                              |
| 7                   | 67G-42541-10                  | .DAMPER<br>.AMORTISSEUR                               | 1           |             |  |  |                              |
| 8                   | 682-43318-01                  | .COVER<br>.CAPUCHON                                   | 1           |             |  |  |                              |
| 9                   | 90185-10M14                   | .NUT, SELF-LOCKING<br>.ECROU, AUTO-BLOCANT            | 1           |             |  |  |                              |
| 10                  | 90201-10M76                   | .WASHER, PLATE<br>.RONDELLE, PLATE                    | 1           |             |  |  |                              |
| -                   | 67G-42526-00                  | .PLATE, FRICTION<br>.PLAQUE, FRICTION                 | 1           |             |  |  |                              |
| 12                  | 97095-08025                   | .BOLT<br>.BOULON                                      | 2           |             |  |  |                              |
| 13                  | 92995-08600                   | .WASHER<br>.RONDELLE                                  | 2           |             |  |  |                              |
| 14                  | 90185-08057                   | .NUT, SELF-LOCKING<br>.ECROU, AUTO-BLOCANT            | 2           |             |  |  |                              |
| 15                  | 67G-42561-00                  | .KNOB, STEERING LOCK<br>.BOUTON                       | 1           |             |  |  |                              |
| -                   | 67G-42562-00                  | .SHAFT, STEERING LOCK<br>.ARBRE, ANTIVOL DE DIRECTION | 1           |             |  |  |                              |
| 17                  | 63D-42528-00                  | .PLATE, FRICTION<br>.PLAQUE, FRICTION                 | 2           |             |  |  |                              |
| -                   |                               |                                                       |             |             |  |  |                              |
| -                   |                               |                                                       |             |             |  |  |                              |
| -                   |                               |                                                       |             |             |  |  |                              |



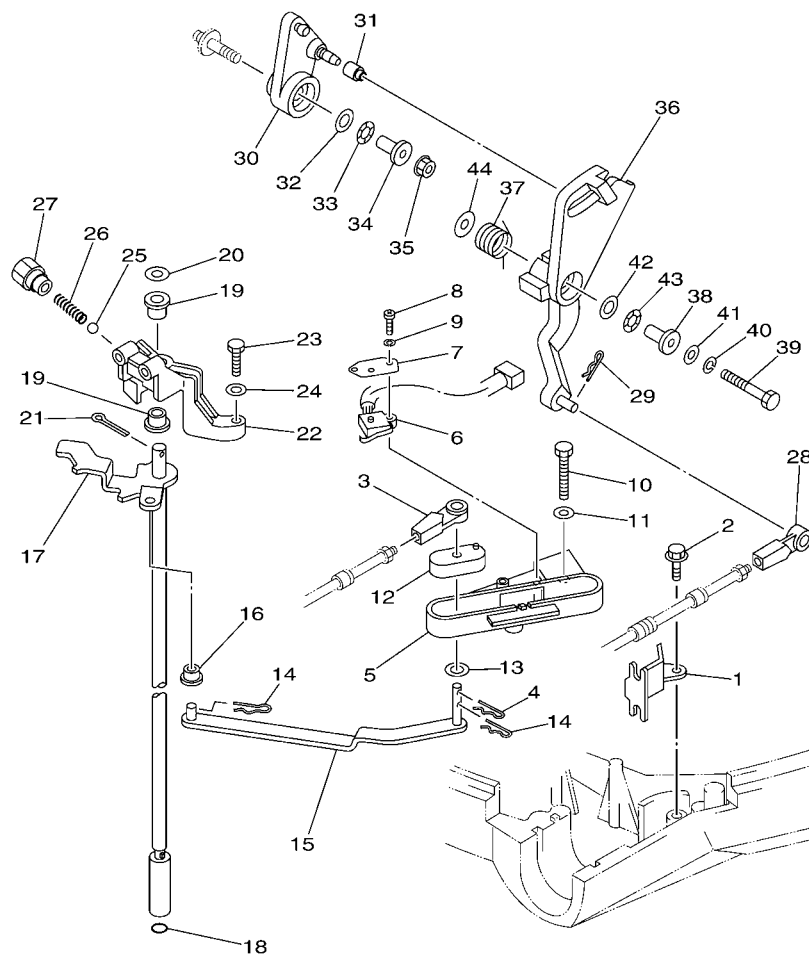
68V3100-C210

FIG. 21 CONTROL

COMMANDE

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                 | 68V3 | 68W3 |  |  |  | REMARKS REMARQUES |
|----------|--------------------|---------------------------------------------------------|------|------|--|--|--|-------------------|
| 1        | 67F-48538-00       | CLAMP, CABLE 1<br>COLLIER                               | 1    | 1    |  |  |  |                   |
| 2        | 90109-06M86        | BOLT<br>BOULON                                          | 1    | 1    |  |  |  |                   |
| 3        | 663-48344-00       | CABLE END, REMOTE CONTROL<br>CHAPE CABLE                | 1    | 1    |  |  |  |                   |
| 4        | 90468-18008        | CLIP<br>JONC                                            | 1    | 1    |  |  |  |                   |
| 5        | 68V-44117-00       | BRACKET<br>SUPPORT                                      | 1    | 1    |  |  |  |                   |
| 6        | 68F-8259F-00       | SWITCH ASSY<br>COMMUTEUR                                | 1    | 1    |  |  |  |                   |
| 7        | 61A-82588-01       | PLATE<br>PLAQUE                                         | 1    | 1    |  |  |  |                   |
| 8        | 97885-04016        | SCREW, PAN HEAD<br>VIS, A ENCOCHE                       | 2    | 2    |  |  |  |                   |
| 9        | 92995-04100        | WASHER<br>RONDELLE                                      | 2    | 2    |  |  |  |                   |
| 10       | 97095-06040        | BOLT<br>BOULON                                          | 2    | 2    |  |  |  |                   |
| 11       | 92995-06600        | WASHER<br>RONDELLE                                      | 2    | 2    |  |  |  |                   |
| 12       | 68V-44122-01       | BUSHING, SHIFT ROD LEVER<br>DOUILLE, LEVIER D'EMBRAYAGE | 1    | 1    |  |  |  |                   |
| 13       | 90202-07M07        | WASHER, PLATE<br>RONDELLE, PLATE                        | 1    | 1    |  |  |  |                   |
| 14       | 90468-18008        | CLIP<br>JONC                                            | 2    | 2    |  |  |  |                   |
| 15       | 68V-44121-00       | LEVER, SHIFT ROD<br>LEVIER, TIGE D'INVERSION            | 1    | 1    |  |  |  |                   |
| 16       | 90386-06M12        | BUSH<br>DOUILLE                                         | 1    | 1    |  |  |  |                   |
| 17       | 68V-44120-10       | HANDLE GEAR SHIFT ASSY<br>LEVIER D'EMBRAYAGE            | 1    |      |  |  |  | L                 |
|          | 68V-44120-30       | HANDLE GEAR SHIFT ASSY<br>LEVIER D'EMBRAYAGE            | 1    | 1    |  |  |  | L                 |
|          |                    |                                                         |      |      |  |  |  | X                 |
|          |                    |                                                         |      |      |  |  |  | X                 |
| 18       | 93210-09165        | O-RING<br>JOINT TORIQUE                                 | 1    | 1    |  |  |  |                   |
| 19       | 90386-90M90        | BUSH<br>DOUILLE                                         | 2    | 2    |  |  |  |                   |
| 20       | 90201-09M02        | WASHER, PLATE<br>RONDELLE, PLATE                        | 1    | 1    |  |  |  |                   |
| 21       | 91490-20015        | PIN, COTTER<br>GOUPILLE                                 | 1    | 1    |  |  |  |                   |
| 22       | 68V-44118-00       | BRACKET<br>SUPPORT                                      | 1    | 1    |  |  |  |                   |
| 23       | 97075-06025        | BOLT<br>BOULON                                          | 2    | 2    |  |  |  |                   |
| 24       | 92995-06600        | WASHER<br>RONDELLE                                      | 2    | 2    |  |  |  |                   |
| 25       | 93501-04M02        | BALL<br>BILLE                                           | 1    | 1    |  |  |  |                   |
| 26       | 90501-12082        | SPRING, COMPRESSION<br>RESSORT, COMPRESSION             | 1    | 1    |  |  |  |                   |

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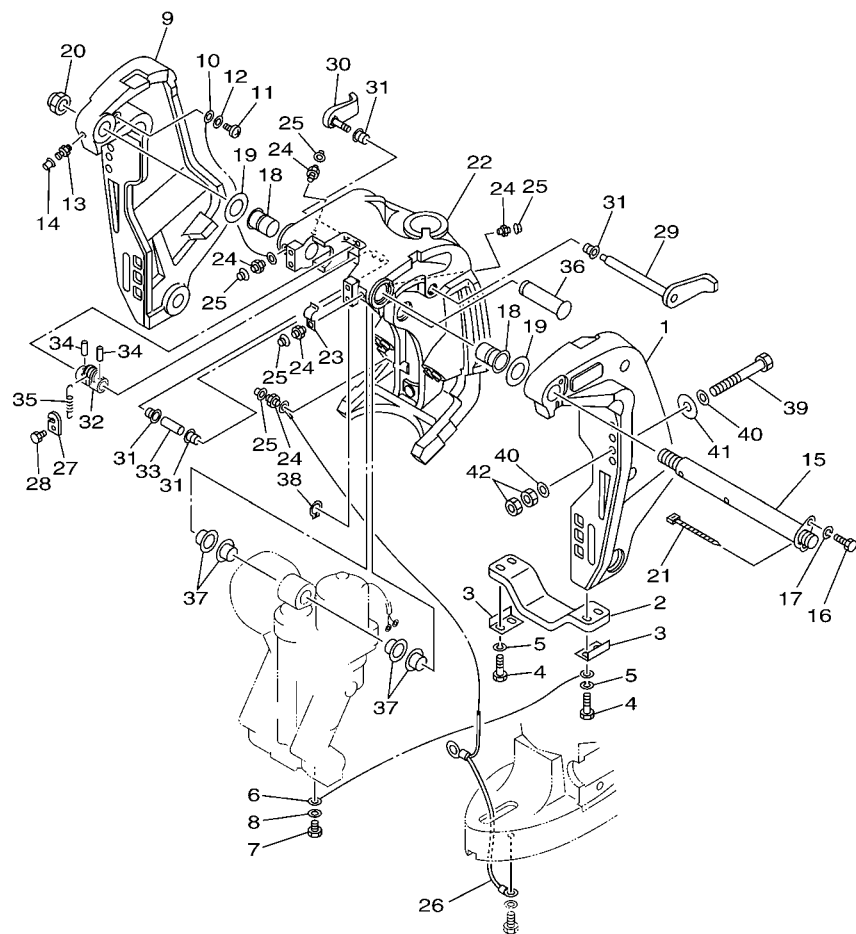


**FWD**  
68V3100-C210

FIG. 21 CONTROL

COMMANDE

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                | 68V3 | 68W3 |  |  |  | REMARKS REMARQUES |
|----------|--------------------|--------------------------------------------------------|------|------|--|--|--|-------------------|
| 27       | 648-42715-00       | BUSHING<br>COUSSINET                                   | 1    | 1    |  |  |  |                   |
| 28       | 663-48344-00       | CABLE END, REMOTE CONTROL<br>CHAPE CABLE               | 1    | 1    |  |  |  |                   |
| 29       | 90468-18008        | CLIP<br>JONC                                           | 1    | 1    |  |  |  |                   |
| 30       | 68V-42157-00       | LEVER, THROTTLE<br>LEVIER DE AVANCE                    | 1    | 1    |  |  |  |                   |
| 31       | 68V-42171-00       | BUSHING<br>COUSSINET                                   | 1    | 1    |  |  |  |                   |
| 32       | 90201-10M02        | WASHER, PLATE<br>RONDELLE, PLATE                       | 1    | 1    |  |  |  |                   |
| 33       | 90206-10M04        | WASHER, WAVE<br>RONDELLE, ONDULEE                      | 1    | 1    |  |  |  |                   |
| 34       | 90387-06M21        | COLLAR<br>COLLERETTE                                   | 1    | 1    |  |  |  |                   |
| 35       | 90179-06M28        | NUT<br>ECROU                                           | 1    | 1    |  |  |  |                   |
| 36       | 68V-42154-00       | LEVER, THROTTLE CONTROL<br>LEVIER DE COMMANDE D'AVANCE | 1    | 1    |  |  |  |                   |
| 37       | 67F-44135-00       | SPRING<br>RESSORT                                      | 1    | 1    |  |  |  |                   |
| 38       | 90387-06M21        | COLLAR<br>COLLERETTE                                   | 1    | 1    |  |  |  |                   |
| 39       | 97095-06035        | BOLT<br>BOULON                                         | 1    | 1    |  |  |  |                   |
| 40       | 92995-06100        | WASHER, SPRING<br>RONDELLE, GROWER                     | 1    | 1    |  |  |  |                   |
| 41       | 92995-06600        | WASHER<br>RONDELLE                                     | 1    | 1    |  |  |  |                   |
| 42       | 90201-10M02        | WASHER, PLATE<br>RONDELLE, PLATE                       | 1    | 1    |  |  |  |                   |
| 43       | 90206-10M04        | WASHER, WAVE<br>RONDELLE, ONDULEE                      | 1    | 1    |  |  |  |                   |
| 44       | 90201-06M31        | WASHER, PLATE<br>RONDELLE, PLATE                       | 1    | 1    |  |  |  |                   |
|          |                    |                                                        |      |      |  |  |  |                   |
|          |                    |                                                        |      |      |  |  |  |                   |
|          |                    |                                                        |      |      |  |  |  |                   |
|          |                    |                                                        |      |      |  |  |  |                   |

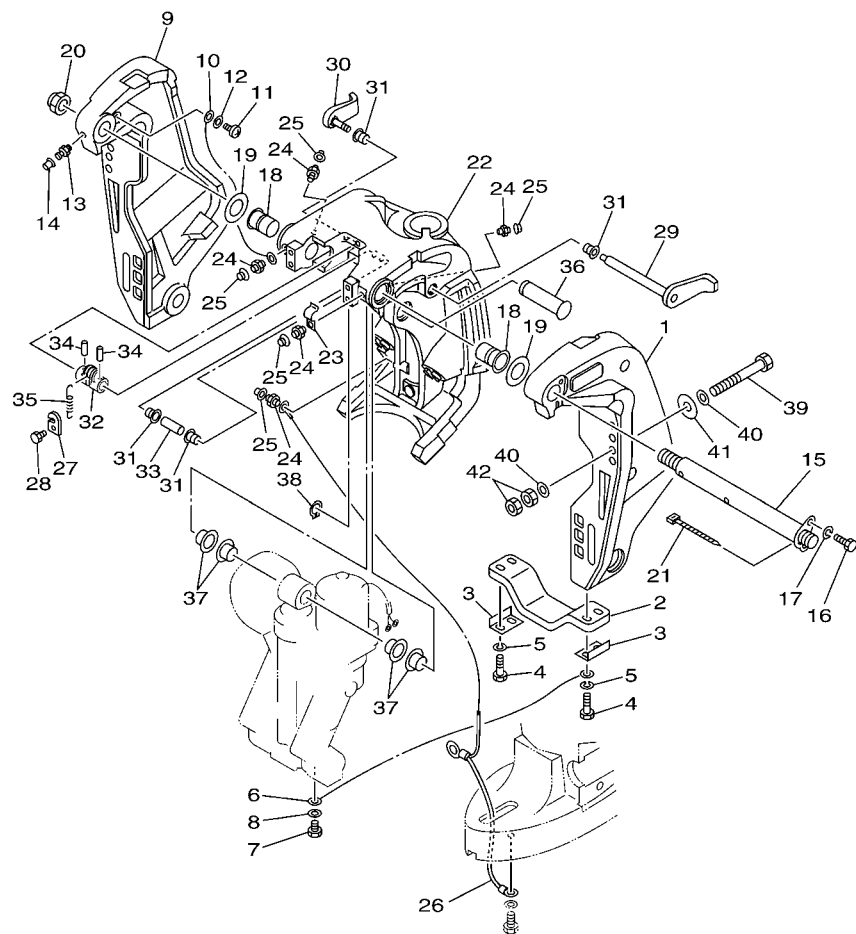


**FWD**  
68V3300-C220

FIG. 22 BRACKET 1

SUPPORT 1

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                | 68V3 | 68W3 |  |  | REMARKS REMARQUES |
|----------|--------------------|----------------------------------------|------|------|--|--|-------------------|
| 1        | 68V-43111-01-8D    | BRACKET, CLAMP PRESSE                  | 1    | 1    |  |  |                   |
| 2        | 6G5-45251-02       | ANODE ANODE                            | 1    | 1    |  |  |                   |
| 3        | 6G5-44526-00       | PLATE PLAQUE                           | 2    | 2    |  |  |                   |
| 4        | 97095-06030        | BOLT BOULON                            | 4    | 4    |  |  |                   |
| 5        | 92995-06100        | WASHER, SPRING RONDELLE, GROWER        | 4    | 4    |  |  |                   |
| 6        | 6E5-82148-00       | WIRE, LEAD 4 FIL 4                     | 1    | 1    |  |  |                   |
| 7        | 97095-06010        | BOLT BOULON                            | 1    | 1    |  |  |                   |
| 8        | 92995-06600        | WASHER RONDELLE                        | 1    | 1    |  |  |                   |
| 9        | 68V-43112-01-8D    | BRACKET, CLAMP PRESSE                  | 1    | 1    |  |  |                   |
| 10       | 6E5-82148-00       | WIRE, LEAD 4 FIL 4                     | 1    | 1    |  |  |                   |
| 11       | 97880-06012        | SCREW, PAN HEAD VIS, TETE TRONCONIQUE  | 1    | 1    |  |  |                   |
| 12       | 92990-06600        | WASHER, PLATE RONDELLE, PLATE          | 1    | 1    |  |  |                   |
| 13       | 93700-06M03        | NIPPLE, GREASE PION                    | 1    | 1    |  |  |                   |
| 14       | 663-45119-00       | CAP, GREASE NIPPLE CAPUCHON, GRAISSEUR | 1    | 1    |  |  | AP<br>AP          |
| 15       | 64E-43131-01       | BOLT, CLAMP BRACKET BOULON, PRESSE     | 1    | 1    |  |  |                   |
| 16       | 97095-08020        | BOLT BOULON                            | 1    | 1    |  |  |                   |
| 17       | 92995-08100        | WASHER RONDELLE                        | 1    | 1    |  |  |                   |
| 18       | 90386-25M31        | BUSH DOUILLE                           | 2    | 2    |  |  |                   |
| 19       | 90201-26M59        | WASHER, PLATE RONDELLE, PLATE          | 2    | 2    |  |  |                   |
| 20       | 90185-22M11        | NUT, SELF-LOCKING ECROU, AUTO-BLOCANT  | 1    | 1    |  |  |                   |
| 21       | 90465-11M10        | CLAMP BRIDE                            | 1    | 1    |  |  |                   |
| 22       | 64E-43311-10-8D    | BRACKET, SWIVEL 1 SUPPORT, PIVOT 1     | 1    |      |  |  | L<br>L            |
|          | 64E-43311-20-8D    | BRACKET, SWIVEL 1 SUPPORT, PIVOT 1     | 1    | 1    |  |  | X<br>X            |
| 23       | 90465-08M63        | CLAMP BRIDE                            | 1    | 1    |  |  |                   |
| 24       | 93700-06M03        | NIPPLE, GREASE PION                    | 5    | 5    |  |  |                   |
| 25       | 663-45119-00       | CAP, GREASE NIPPLE CAPUCHON, GRAISSEUR | 5    | 5    |  |  | AP<br>AP          |
| 26       | 66K-82149-00       | WIRE, LEAD 3 FIL 3                     | 1    |      |  |  | L<br>L            |

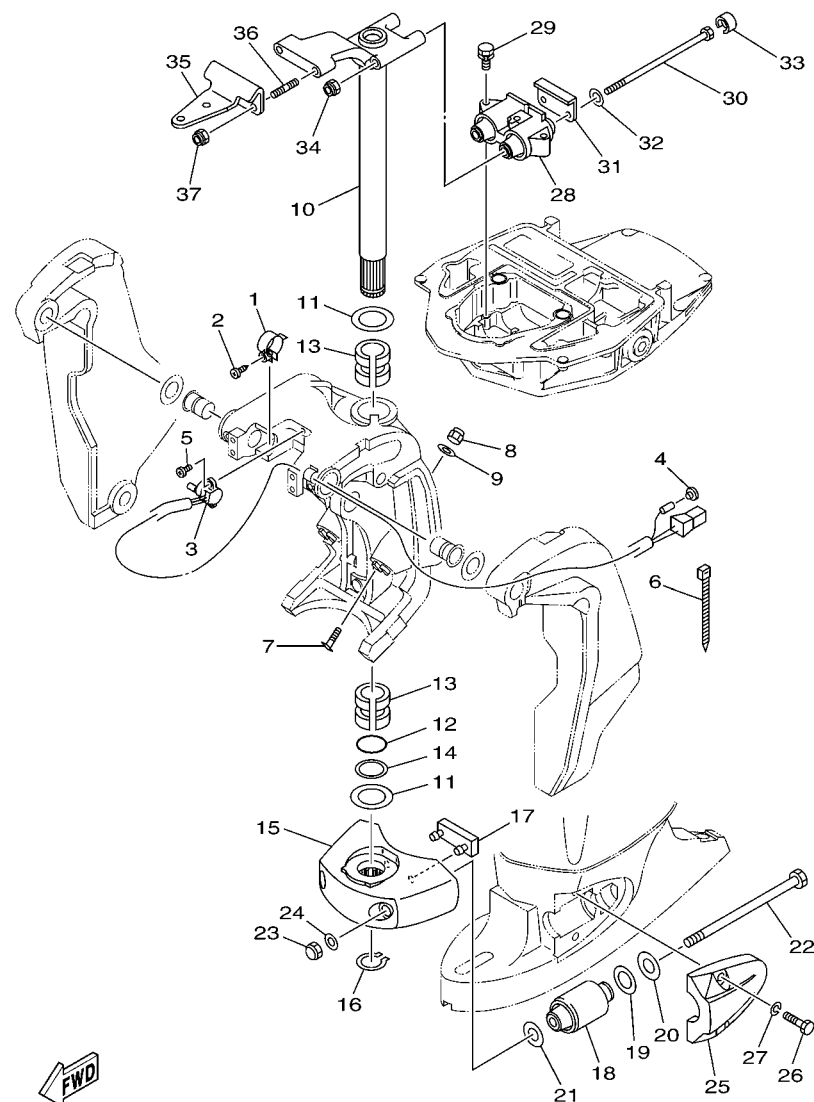


68V3300-C220

FIG. 22 BRACKET 1

SUPPORT 1

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                              | 68V3 | 68W3 |  |  | REMARKS REMARQUES |
|----------|--------------------|------------------------------------------------------|------|------|--|--|-------------------|
| 26       | 68V-82149-30       | WIRE, LEAD 3<br>FIL 3                                | 1    | 1    |  |  | X<br>X            |
| 27       | 66T-43144-00       | HOOK, SPRING<br>CROCHET                              | 1    | 1    |  |  |                   |
| 28       | 97095-06010        | BOLT<br>BOULON                                       | 1    | 1    |  |  |                   |
| 29       | 6G5-43181-02       | LEVER, TILT STOP<br>LEVIER, VERROUILLAGE RELEVAGE    | 1    | 1    |  |  |                   |
| 30       | 6G5-43185-02       | LEVER, TILT STOP<br>LEVIER, VERROUILLAGE RELEVAGE    | 1    | 1    |  |  |                   |
| 31       | 90386-10M16        | BUSH<br>DOUILLE                                      | 4    | 4    |  |  |                   |
| 32       | 6G5-43148-10       | COLLAR, DISTANCE<br>ENTRETOISE                       | 1    | 1    |  |  |                   |
| 33       | 90387-10M05        | COLLAR<br>COLLERETTE                                 | 1    | 1    |  |  |                   |
| 34       | 91690-30020        | PIN, SPRING<br>AGRAFFE                               | 2    | 2    |  |  |                   |
| 35       | 90506-20011        | SPRING, TENSION<br>RESSORT, TENSION                  | 1    | 1    |  |  |                   |
| 36       | 64E-43126-00       | PIN, UPPER SHOCK MOUNT<br>AXE, SUPERIEUR AMORTISSEUR | 1    | 1    |  |  |                   |
| 37       | 90386-22M98        | BUSH<br>DOUILLE                                      | 4    | 4    |  |  |                   |
| 38       | 93410-22M11        | CIRCLIP<br>CLIPS                                     | 1    | 1    |  |  |                   |
| 39       | 90101-12M05        | BOLT (L:130MM)<br>BOULON (L:130MM)                   | 4    | 4    |  |  |                   |
| 40       | 90201-13M01        | WASHER, PLATE<br>RONDELLE, PLATE                     | 8    | 8    |  |  |                   |
| 41       | 90201-12M05        | WASHER, PLATE<br>RONDELLE, PLATE                     | 4    | 4    |  |  |                   |
| 42       | 95380-12600        | NUT<br>ECROU                                         | 8    | 8    |  |  |                   |
|          |                    |                                                      |      |      |  |  |                   |
|          |                    |                                                      |      |      |  |  |                   |
|          |                    |                                                      |      |      |  |  |                   |



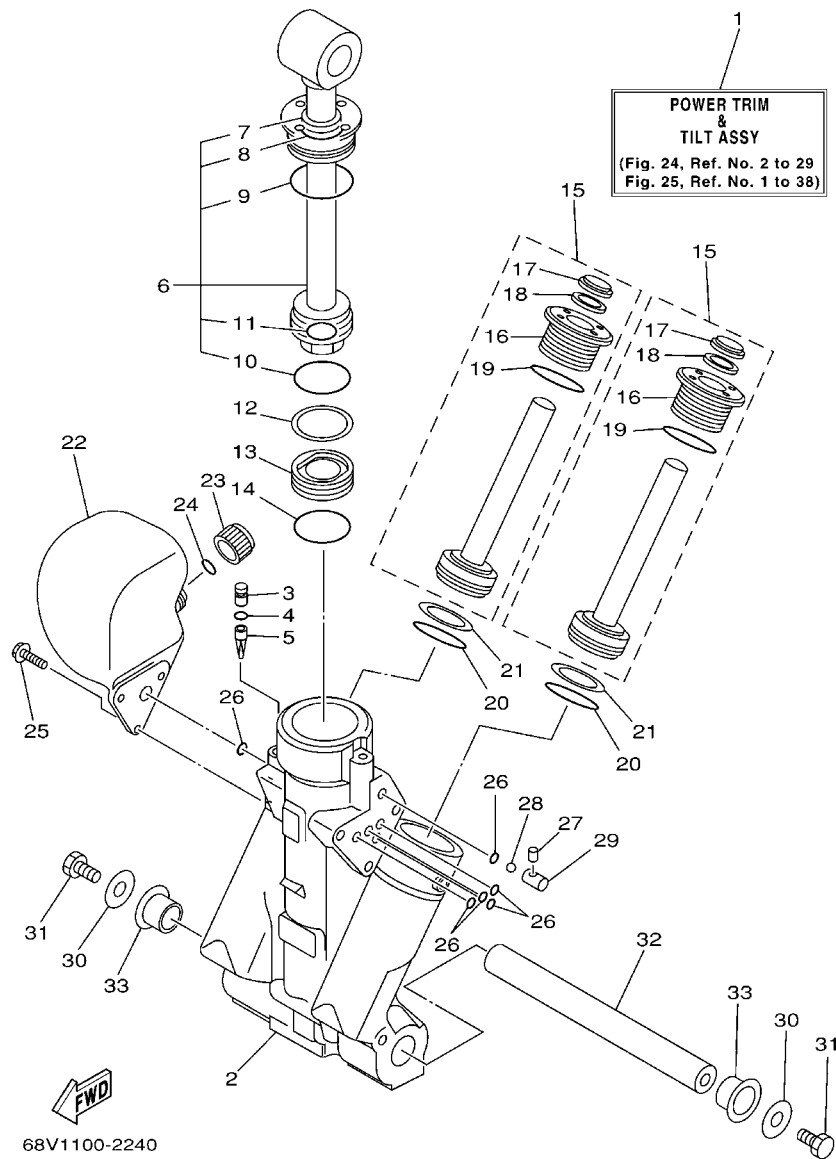
68V3010-C220

FIG. 23 BRACKET 2

SUPPORT 2

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                    | 68V3 | 68W3 |  |  | REMARKS REMARQUES |
|----------|--------------------|------------------------------------------------------------|------|------|--|--|-------------------|
| 1        | 64E-43139-02       | CAM, TRIM SENDER VILEBREQUIN TRUM                          | 1    | 1    |  |  |                   |
| 2        | 97780-60525        | SCREW, TAPPING VIS, TETE BOMBEE                            | 1    | 1    |  |  |                   |
| 3        | 64E-83672-02       | TRIM SENDER INCLINER RACCORD                               | 1    | 1    |  |  |                   |
| 4        | 703-82119-00       | COVER, LEAD WIRE GARNITURE, FIL                            | 1    | 1    |  |  |                   |
| 5        | 97885-06016        | SCREW, PAN HEAD VIS, A ENCOCHE                             | 2    | 2    |  |  |                   |
| 6        | 90465-11M10        | CLAMP BRIDE                                                | 3    | 3    |  |  |                   |
| 7        | 63P-43376-00       | BOLT, THRUST RECEIVER BOULON                               | 2    | 2    |  |  |                   |
| 8        | 95780-10300        | NUT, FLANGE ECROU                                          | 2    | 2    |  |  |                   |
| 9        | 92995-10600        | WASHER RONDELLE                                            | 2    | 2    |  |  |                   |
| 10       | 68V-42510-10-8D    | STEERING BRACKET ASSY DIRECTION SUPPORT (ENS.)             | 1    |      |  |  | L                 |
|          | 68V-42510-30-8D    | STEERING BRACKET ASSY DIRECTION SUPPORT (ENS.)             | 1    | 1    |  |  | L<br>X<br>X       |
| 11       | 90201-38M60        | WASHER, PLATE RONDELLE, PLATE                              | 2    | 2    |  |  |                   |
| 12       | 93210-37MH7        | O-RING JOINT TORIQUE                                       | 1    | 1    |  |  |                   |
| 13       | 90386-38M32        | BUSH DOUILLE                                               | 2    | 2    |  |  |                   |
| 14       | 90202-40M47        | WASHER, PLATE RONDELLE, PLATE                              | 1    | 1    |  |  |                   |
| 15       | 68V-44551-00-8D    | HOUSING, LOWER MOUNT RUBBER BOITIER, SILENT-BLOC INFERIEUR | 1    | 1    |  |  |                   |
| 16       | 93410-37M04        | CIRCLIP CLIPS                                              | 1    | 1    |  |  |                   |
| 17       | 61A-44575-00       | DAMPER, LOWER MOUNT RUBBER SILENT-BLOC, INFERIEUR          | 1    | 1    |  |  |                   |
| 18       | 61A-44555-01-94    | MOUNT DAMPER, LOWER SIDE SILENT-BLOC, INFERIEUR LATERAL    | 2    | 2    |  |  |                   |
| 19       | 90202-32M19        | WASHER, PLATE RONDELLE, PLATE                              | 2    | 2    |  |  |                   |
| 20       | 90201-16M55        | WASHER, PLATE RONDELLE, PLATE                              | 2    | 2    |  |  |                   |
| 21       | 90201-15M58        | WASHER, PLATE RONDELLE, PLATE                              | 2    | 2    |  |  |                   |
| 22       | 90109-14MA7        | BOLT BOULON                                                | 2    | 2    |  |  |                   |
| 23       | 95380-14600        | NUT ECROU                                                  | 2    | 2    |  |  |                   |
| 24       | 92995-14600        | WASHER RONDELLE                                            | 2    | 2    |  |  |                   |
| 25       | 68V-44553-00-8D    | COVER, LOWER MOUNT COUVERCLE, SUSPENSION INFERIEU          | 2    | 2    |  |  |                   |
| 26       | 97075-10040        | BOLT BOULON                                                | 4    | 4    |  |  |                   |





**FIG. 24 POWER TRIM & TILT ASSY 1** **PUISSANCE PARER ET INCLINER 1**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                      | 68V3 | 68W3 |  |  | REMARKS REMARQUES |
|----------|--------------------|--------------------------------------------------------------|------|------|--|--|-------------------|
| 1        | 68V-43800-01-4D    | POWER TRIM & TILT ASSY<br>PUISSANCE PARER ET INCLINER (ENS.) | 1    | 1    |  |  |                   |
| 2        | 64E-43825-01       | HOUSING, TRIM & TILT<br>CARTER                               | 1    | 1    |  |  |                   |
| 3        | 64E-4388J-00       | PLUG 2<br>BOUCHON 2                                          | 1    | 1    |  |  |                   |
| 4        | 93210-10M74        | O-RING<br>JOINT TORIQUE                                      | 1    | 1    |  |  |                   |
| 5        | 64E-43817-00       | FILTER 2<br>FILTRE 2                                         | 1    | 1    |  |  |                   |
| 6        | 64E-43810-00       | TILT PISTON SUB ASSY<br>INCLINER PISTON AUXILIAIRE(ENS)      | 1    | 1    |  |  |                   |
| 7        | 64E-43898-00       | .SEAL ,DUST 2<br>.JOINT ANTI-PUSSIÈRE                        | 1    | 1    |  |  |                   |
| 8        | 64E-43867-00       | .O-RING<br>.JOINT TORIQUE                                    | 1    | 1    |  |  |                   |
| 9        | 64E-43866-00       | .O-RING<br>.JOINT TORIQUE                                    | 1    | 1    |  |  |                   |
| 10       | 6E5-43862-00       | .O-RING<br>.JOINT TORIQUE                                    | 1    | 1    |  |  |                   |
| 11       | 64E-43883-00       | .O-RING<br>.JOINT TORIQUE                                    | 1    | 1    |  |  |                   |
| 12       | 6E5-43872-00       | RING, BACK UP<br>RESSORT                                     | 1    | 1    |  |  |                   |
| 13       | 6E5-43814-02       | PISTON, FREE<br>PISTON                                       | 1    | 1    |  |  |                   |
| 14       | 6E5-43862-00       | O-RING<br>JOINT TORIQUE                                      | 1    | 1    |  |  |                   |
| 15       | 64E-43820-00       | TRIM PISTON SUB ASSY<br>PARER PISTON AUXILIAIRE (ENS.)       | 2    | 2    |  |  |                   |
| 16       | 64E-43821-00       | .SCREW, TRIM CYLINDER END<br>.VIS                            | 1    | 1    |  |  |                   |
| 17       | 64E-43822-00       | .SEAL, TRIM DUST<br>JOINT                                    | 1    | 1    |  |  |                   |
| 18       | 64E-4384J-00       | .SEAL, TRIM DOWN<br>JOINT                                    | 1    | 1    |  |  |                   |
| 19       | 6G5-43864-00       | .O-RING<br>.JOINT TORIQUE                                    | 1    | 1    |  |  |                   |
| 20       | 6E5-43864-00       | O-RING<br>JOINT TORIQUE                                      | 2    | 2    |  |  |                   |
| 21       | 6E5-43874-01       | RING, BACK UP<br>RESSORT                                     | 2    | 2    |  |  |                   |
| 22       | 64E-43828-00       | BODY, RESERVOIR<br>CORPS                                     | 1    | 1    |  |  |                   |
| 23       | 64E-43829-00       | PLUG, RESERVOIR<br>BOUCHON                                   | 1    | 1    |  |  |                   |
| 24       | 64E-43897-00       | O-RING<br>JOINT TORIQUE                                      | 1    | 1    |  |  |                   |
| 25       | 64E-4388E-00       | BOLT ,SCREW (L:14MM)<br>VIS (L:14MM)                         | 3    | 3    |  |  |                   |
| 26       | 64E-43869-00       | O-RING<br>JOINT TORIQUE                                      | 6    | 6    |  |  |                   |
| 27       | 64E-4381G-00       | PIN<br>COUPILL                                               | 1    | 1    |  |  |                   |





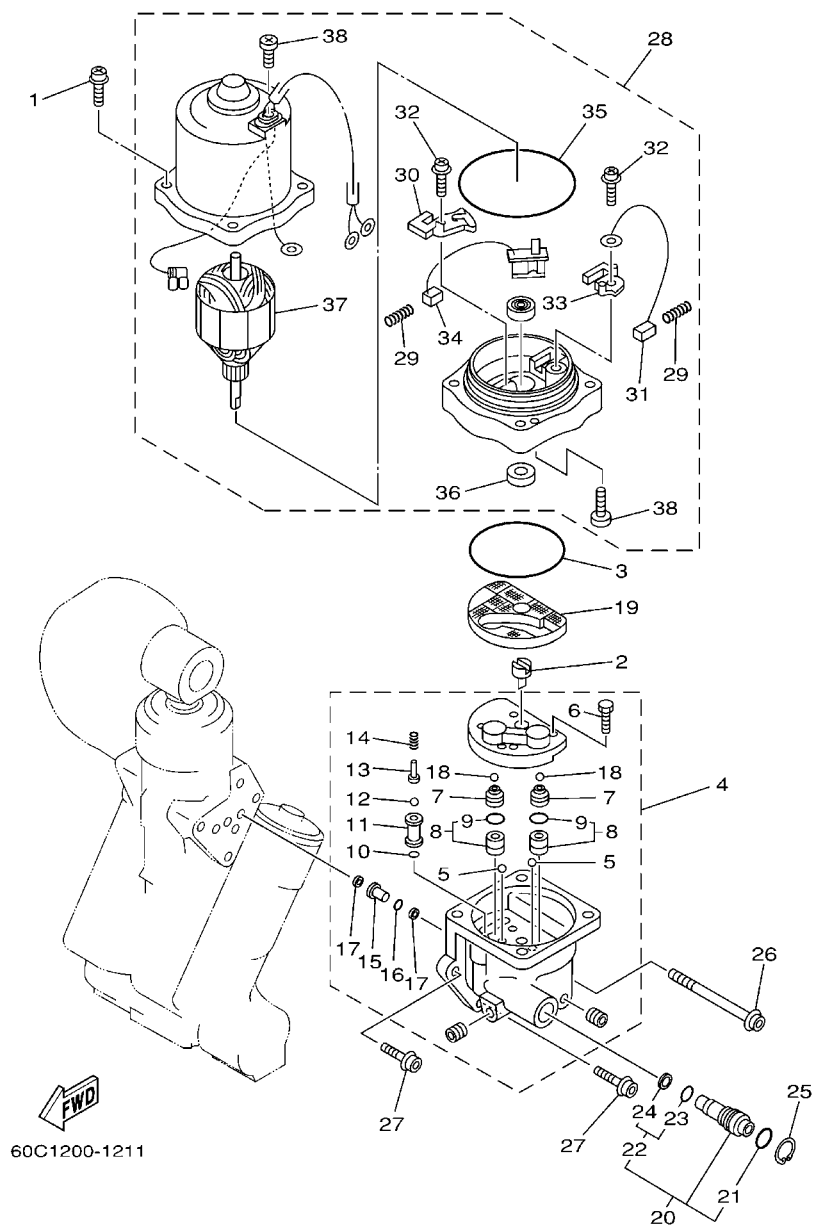
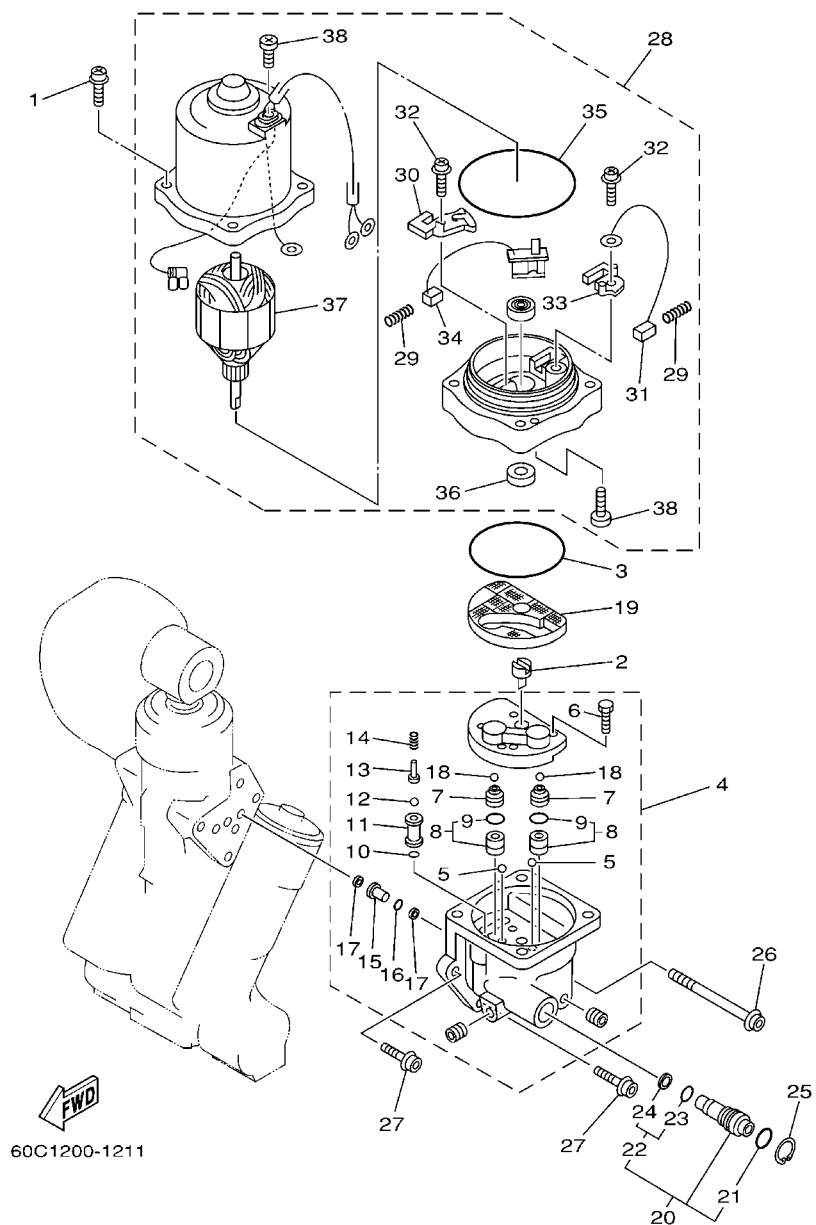


FIG. 25 POWER TRIM & TILT ASSY 2 PUISSANCE PARER ET INCLINER 2

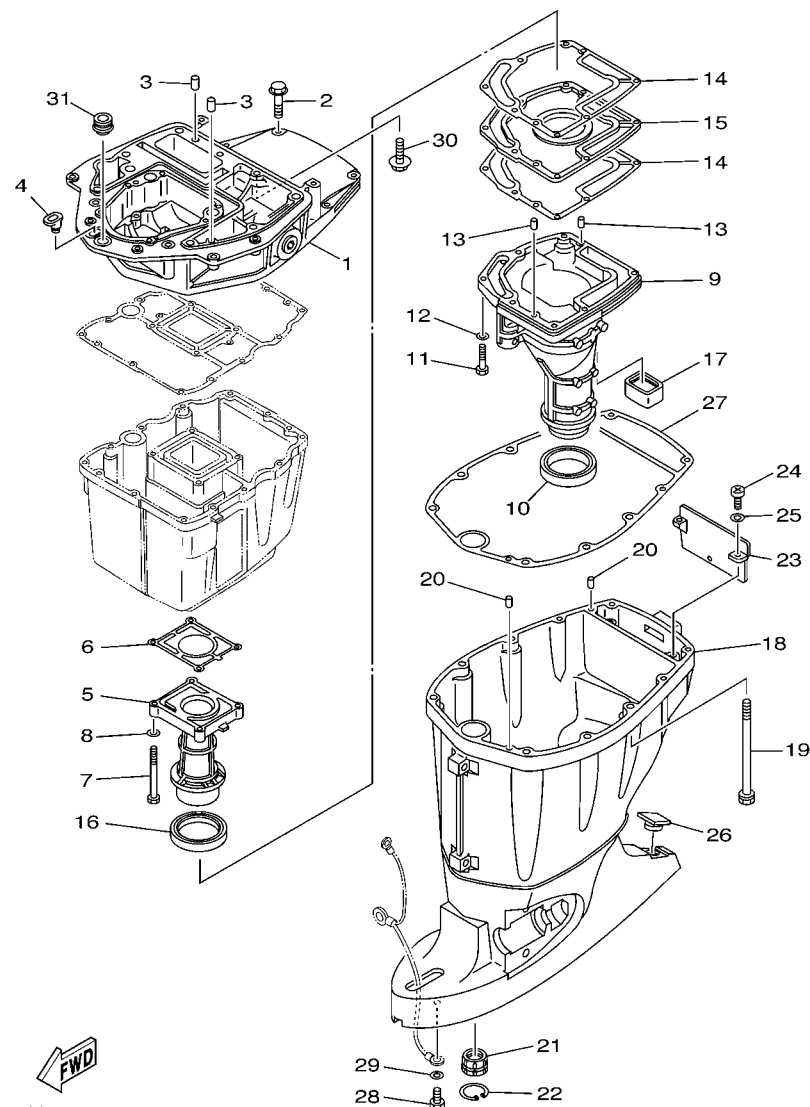
| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                         | 68V3 | 68W3 |  |  | REMARKS REMARQUES |
|----------|--------------------|-------------------------------------------------|------|------|--|--|-------------------|
| 1        | 64E-4388E-10       | BOLT ,SCREW (L:34.7MM)<br>VIS (L:34.7MM)        | 4    | 4    |  |  |                   |
| 2        | 64E-43831-00       | CONNECTOR, SHAFT<br>RACCORD                     | 1    | 1    |  |  |                   |
| 3        | 64E-43868-00       | O-RING<br>JOINT TORIQUE                         | 1    | 1    |  |  |                   |
| 4        | 68V-43830-00       | GEAR PUMP ASSY<br>POMPE A PIGNON (ENS.)         | 1    | 1    |  |  |                   |
| 5        | 72X-43858-00       | .BALL<br>.BILLE                                 | 2    | 2    |  |  |                   |
| 6        | 64E-43843-00       | .SCREW, VALVE LOCK<br>.VIS                      | 4    | 4    |  |  |                   |
| 7        | 64E-43841-00       | .PISTON, SHUTTLE<br>.PISTON                     | 2    | 2    |  |  |                   |
| 8        | 64E-43802-00       | .VALVE SUB ASSY<br>.CLAPET AUXILIAIRE (ENS.)    | 2    | 2    |  |  |                   |
| 9        | 6E5-43896-00       | ..O-RING<br>..JOINT TORIQUE                     | 1    | 1    |  |  |                   |
| 10       | 6G5-43863-00       | .O-RING<br>..JOINT TORIQUE                      | 1    | 1    |  |  |                   |
| 11       | 66Y-43851-00       | .SEAT, RELIEF VALVE<br>.SIEGE                   | 1    | 1    |  |  |                   |
| 12       | 64E-43858-00       | .BALL<br>.BILLE                                 | 1    | 1    |  |  |                   |
| 13       | 64E-43859-00       | .PIN, VALVE SUPPORT<br>.GOUPILLE                | 1    | 1    |  |  |                   |
| 14       | 68V-43855-00       | .SPRING, UP RELIEF<br>.RESSORT                  | 1    | 1    |  |  |                   |
| 15       | 64E-43850-00       | .VALVE SUB ASSY<br>.CLAPET AUXILIAIRE (ENS.)    | 1    | 1    |  |  |                   |
| 16       | 64E-43865-00       | .O-RING<br>..JOINT TORIQUE                      | 1    | 1    |  |  |                   |
| 17       | 64E-43816-00       | .FILTER 1<br>.FILTRE 1                          | 2    | 2    |  |  |                   |
| 18       | 64E-43858-00       | .BALL<br>.BILLE                                 | 2    | 2    |  |  |                   |
| 19       | 64E-43817-10       | FILTER 2<br>FILTRE 2                            | 1    | 1    |  |  |                   |
| 20       | 64E-43860-00       | MANUAL VALVE SUB-ASSY<br>SOUPAPE, MANUEL (ENS.) | 1    | 1    |  |  |                   |
| 21       | 72X-85075-L0       | .O-RING<br>..JOINT TORIQUE                      | 1    | 1    |  |  |                   |
| 22       | 64E-43827-00       | .RING SET<br>.BILLE                             | 1    | 1    |  |  |                   |
| 23       | 64E-4387A-00       | ..O-RING<br>..JOINT TORIQUE                     | 1    | 1    |  |  |                   |
| 24       | 64E-43873-00       | ..RING, BACK UP<br>..RESSORT                    | 1    | 1    |  |  |                   |
| 25       | 64E-43875-00       | RING, SNAP<br>RESSORT                           | 1    | 1    |  |  |                   |
| 26       | 64E-43879-10       | SCREW, WITH WASHER<br>VIS, AVEC RONDELLE        | 1    | 1    |  |  |                   |
| 27       | 64E-43879-00       | SCREW, WITH WASHER<br>VIS, AVEC RONDELLE        | 2    | 2    |  |  |                   |



**FIG. 25 POWER TRIM & TILT ASSY 2**

## PUISSANCE PARER ET INCLINER 2

[illegible]



68V2010-3251

FIG. 26 UPPER CASING

FOURREAU

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                              | 68V3 | 68W3 |  |  | REMARKS REMARQUES |
|----------|--------------------|------------------------------------------------------|------|------|--|--|-------------------|
| 1        | 67F-41137-02-94    | GUIDE, EXHAUST COLLECTEUR D'ÉCHAPPEMENT              | 1    | 1    |  |  |                   |
| 2        | 97575-08540        | BOLT, WITH WASHER VIS HEXAGONAL AVEC RONDELLE        | 4    | 4    |  |  |                   |
| 3        | 93608-16M16        | PIN, DOWEL AXE                                       | 2    | 2    |  |  |                   |
| 4        | 6G1-42727-00       | GROMMET PASSE-FIL                                    | 1    | 1    |  |  |                   |
| 5        | 67F-41131-01-5B    | MANIFOLD, EXT. 1 PIPE D'ÉCHAPPEMENT                  | 1    | 1    |  |  |                   |
| 6        | 67F-41133-A1       | GASKET, EXHAUST MANIFOLD 1 JOINT, PIPE D'ÉCHAPPEMENT | 1    | 1    |  |  |                   |
| 7        | 97075-06070        | BOLT BOULON                                          | 4    | 4    |  |  |                   |
| 8        | 92995-06600        | WASHER RONDELLE                                      | 4    | 4    |  |  |                   |
| 9        | 68V-14711-10-5B    | MUFFLER 1 POT D'ÉCHAPPEMENT 1                        | 1    |      |  |  | L<br>L            |
|          | 68V-14711-30-5B    | MUFFLER 1 POT D'ÉCHAPPEMENT 1                        | 1    | 1    |  |  | X<br>X            |
| 10       | 68V-45123-00       | GASKET, MUFFLER JOINT, POT DE DETENTE                | 1    | 1    |  |  |                   |
| 11       | 97075-06030        | BOLT BOULON                                          | 7    | 7    |  |  |                   |
| 12       | 92995-06600        | WASHER RONDELLE                                      | 7    | 7    |  |  |                   |
| 13       | 93606-19M23        | PIN, DOWEL GOUPILLE                                  | 2    | 2    |  |  |                   |
| 14       | 67F-41134-A0       | GASKET, EXHAUST MANIFOLD JOINT, PIPE D'ÉCHAPPEMENT   | 2    | 2    |  |  |                   |
| 15       | 67F-45181-00-5B    | PLATE PLAQUETTE                                      | 1    | 1    |  |  |                   |
| 16       | 67F-41138-00       | SEAL, EXT. 1 JOINT DE GROUPE 1                       | 1    | 1    |  |  |                   |
| 17       | 67F-45127-00       | SEAL JOINT                                           | 1    | 1    |  |  |                   |
| 18       | 68V-45111-11-8D    | CASING, UPPER FOURREAU                               | 1    |      |  |  | L<br>L            |
|          | 68V-45111-31-8D    | CASING, UPPER FOURREAU                               | 1    | 1    |  |  | X<br>X            |
| 19       | 90119-10M08        | BOLT, WITH WASHER BOULON, AVEC RONDELLE              | 6    | 6    |  |  |                   |
| 20       | 93608-16M16        | PIN, DOWEL AXE                                       | 2    | 2    |  |  |                   |
| 21       | 6E5-45318-00       | BUSHING, DRIVE SHAFT DOUILLE, ARBRE MOTEUR           | 1    | 1    |  |  |                   |
| 22       | 93420-36M01        | CIRCLIP CIRCLIP, TYPE S                              | 1    | 1    |  |  |                   |
| 23       | 67F-45151-00       | COVER, UPPER CASING CAPUCHON, FOURREAU               | 1    | 1    |  |  |                   |
| 24       | 97880-06016        | SCREW, PAN HEAD VIS, TÊTE TRONCONIQUE                | 2    | 2    |  |  |                   |
| 25       | 92990-06600        | WASHER, PLATE RONDELLE, PLATE                        | 2    | 2    |  |  |                   |



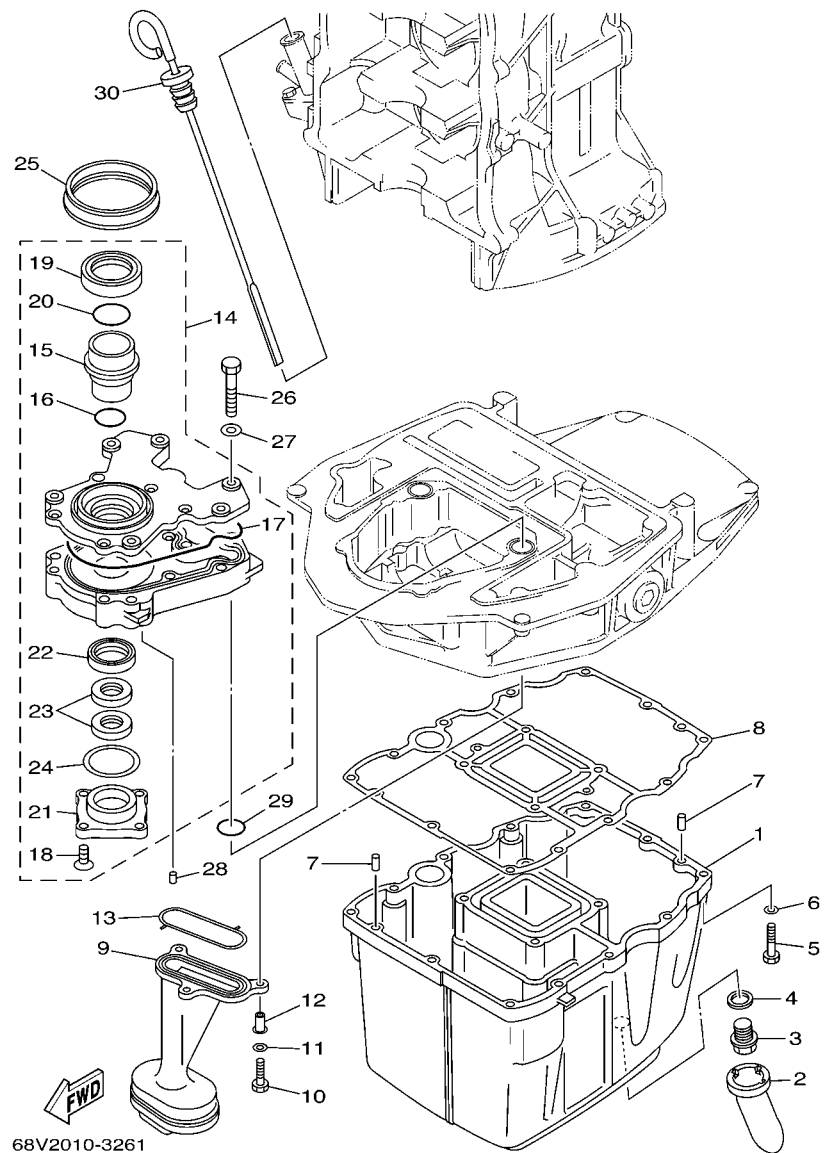


FIG. 27 OIL PAN

VENTILATEUR D'HUILE

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                           | 68V3 | 68W3 |  |  | REMARKS REMARQUES |
|----------|--------------------|---------------------------------------------------|------|------|--|--|-------------------|
| 1        | 67F-15311-01-5B    | OIL PAN<br>VENTILATEUR D'HUILE                    | 1    | 1    |  |  |                   |
| 2        | 67F-15316-00       | DAMPER 1<br>AMORTISSEUR 1                         | 1    | 1    |  |  |                   |
| 3        | 90340-14M06        | PLUG, STRAIGHT SCREW<br>PLOT, FILETE DROIT        | 1    | 1    |  |  |                   |
| 4        | 90430-14M09        | GASKET<br>JOINT                                   | 1    | 1    |  |  |                   |
| 5        | 97075-06025        | BOLT<br>BOULON                                    | 12   | 12   |  |  |                   |
| 6        | 92995-06600        | WASHER<br>RONDELLE                                | 12   | 12   |  |  |                   |
| 7        | 93606-12019        | PIN, DOWEL<br>GOUPILLE                            | 2    | 2    |  |  |                   |
| 8        | 68V-15312-00       | GASKET, OIL PAN<br>JOINT DE VENTILATEUR D'HUILE   | 1    | 1    |  |  |                   |
| 9        | 67F-13411-00       | STRAINER, OIL<br>FILTRE, HUILE                    | 1    | 1    |  |  |                   |
| 10       | 97027-06025        | BOLT<br>BOULON                                    | 3    | 3    |  |  |                   |
| 11       | 92907-06600        | WASHER, PLATE<br>RONDELLE                         | 3    | 3    |  |  |                   |
| 12       | 90387-06M64        | COLLAR<br>COLLERETTE                              | 3    | 3    |  |  |                   |
| 13       | 67F-13415-00       | SEAL, OIL STRAINER<br>JOINT, FILTRE A HUILE       | 1    | 1    |  |  |                   |
| 14       | 67F-13300-10       | OIL PUMP ASSY<br>POMPE A HUILE COMPLETE           | 1    | 1    |  |  |                   |
| 15       | 67F-13314-02       | .SHAFT, PUMP<br>.AXE DE POMPE                     | 1    | 1    |  |  |                   |
| 16       | 67F-13473-01       | .O-RING<br>.JOINT TORIQUE                         | 1    | 1    |  |  |                   |
| 17       | 67F-13329-00       | .GASKET, PUMP COVER<br>.JOINT, COUVERCLE DE POMPE | 1    | 1    |  |  |                   |
| 18       | 67F-13495-00       | .SCREW<br>.VIS                                    | 1    | 1    |  |  |                   |
| 19       | 67F-13119-01       | .OIL SEAL<br>.JOINT SPY                           | 1    | 1    |  |  |                   |
| 20       | 67F-13769-00       | .O-RING<br>.JOINT TORIQUE                         | 1    | 1    |  |  |                   |
| 21       | 67F-13914-00       | .HOUSING, PUMP<br>.CORPS, POMPE                   | 1    | 1    |  |  |                   |
| 22       | 67F-13631-03       | .OIL SEAL<br>.JOINT SPY                           | 1    | 1    |  |  |                   |
| 23       | 67F-13149-00       | .OIL SEAL<br>.JOINT SPY                           | 2    | 2    |  |  |                   |
| 24       | 67F-13339-00       | .GASKET, PUMP COVER<br>.BAINT, COUVERCLE DE POME  | 1    | 1    |  |  |                   |
| 25       | 67F-13338-00       | SEAL<br>JOINT                                     | 1    | 1    |  |  |                   |
| 26       | 97095-06045        | BOLT<br>BOULON                                    | 6    | 6    |  |  |                   |
| 27       | 92995-06600        | WASHER<br>RONDELLE                                | 6    | 6    |  |  |                   |



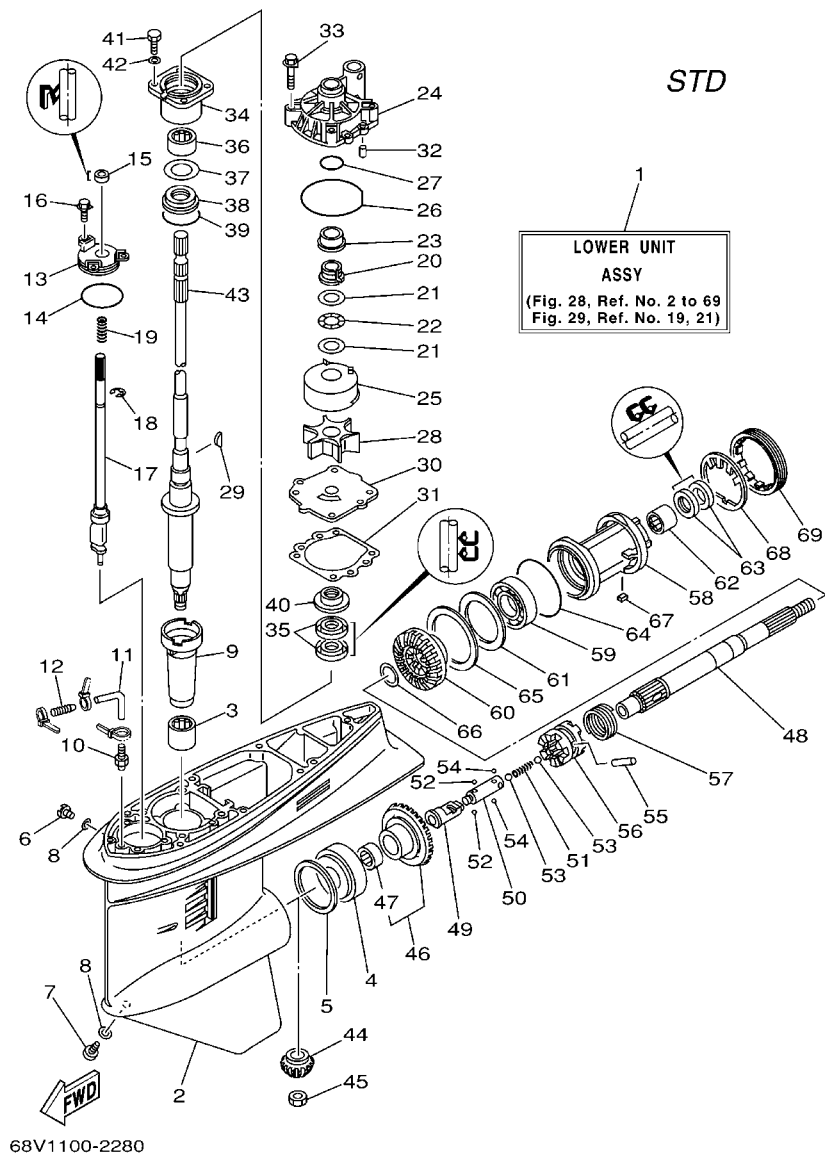


FIG. 28 LOWER CASING & DRIVE 1

BOITIER D'HELICE TRANSMISSION1

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                      | 68V3 | 68W3 |  |  | REMARKS REMARQUES |
|----------|--------------------|----------------------------------------------|------|------|--|--|-------------------|
| 1        | 68V-45300-12-8D    | LOWER UNIT ASSY<br>UNITE INFÉRIEURE (ENS.)   | 1    |      |  |  | L<br>L            |
|          | 68V-45300-32-8D    | LOWER UNIT ASSY<br>UNITE INFÉRIEURE (ENS.)   | 1    |      |  |  | X<br>X            |
| 2        | 6E5-45301-05-8D    | CASING, LOWER<br>BEQUILLE                    | 1    |      |  |  |                   |
| 3        | 93315-628U9        | BEARING<br>ROULEMENT                         | 1    |      |  |  |                   |
| 4        | 93332-000U7        | BEARING<br>ROULEMENT                         | 1    |      |  |  |                   |
| 5        | 6E5-45567-01-10    | SHIM (T:0.10MM)<br>CALE (T:0.10MM)           | 1    |      |  |  | UR<br>UR          |
|          | 6E5-45567-01-12    | SHIM (T:0.12MM)<br>CALE (T:0.12MM)           | 1    |      |  |  | UR<br>UR          |
|          | 6E5-45567-01-15    | SHIM (T:0.15MM)<br>CALE (T:0.15MM)           | 1    |      |  |  | UR<br>UR          |
|          | 6E5-45567-01-18    | SHIM (T:0.18MM)<br>CALE (T:0.18MM)           | 1    |      |  |  | UR<br>UR          |
|          | 6E5-45567-01-30    | SHIM (T:0.30MM)<br>CALE (T:0.30MM)           | 1    |      |  |  | UR<br>UR          |
|          | 6E5-45567-01-40    | SHIM (T:0.40MM)<br>CALE (T:0.40MM)           | 1    |      |  |  | UR<br>UR          |
|          | 6E5-45567-01-50    | SHIM (T:0.50MM)<br>CALE (T:0.50MM)           | 1    |      |  |  | UR<br>UR          |
| 6        | 90340-08002        | PLUG, STRAIGHT SCREW<br>PLOT, FILET DROIT    | 1    |      |  |  |                   |
| 7        | 688-45341-10       | PLUG, DRAIN<br>BOUCHON DE VIDANGE            | 1    |      |  |  |                   |
| 8        | 90430-08020        | GASKET<br>JOINT                              | 2    |      |  |  |                   |
| 9        | 6E5-45536-00       | SLEEVE, DRIVE SHAFT<br>MANCHON, ARBRE MOTEUR | 1    |      |  |  |                   |
| 10       | 6E5-45378-00       | NIPPLE, HOSE<br>RACCORD, TUYAU               | 1    |      |  |  |                   |
| 11       | 90445-07ME8        | HOSE (L80)<br>DURITE (L80)                   | 1    |      |  |  | L<br>L            |
|          | 90445-07ME9        | HOSE (L120)<br>DURITE (L120)                 | 1    |      |  |  | X<br>X            |
| 12       | 6E5-83558-10       | END, NIPPLE<br>RACCORD DE NIPPLE             | 1    |      |  |  |                   |
| 13       | 6E5-45321-00       | PLATE<br>PLAQUETTE                           | 1    |      |  |  |                   |
| 14       | 93210-58144        | O-RING<br>JOINT TORIQUE                      | 1    |      |  |  |                   |
| 15       | 93106-09014        | OIL SEAL<br>JOINT SPY                        | 1    |      |  |  |                   |
| 16       | 90119-06M10        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE   | 3    |      |  |  |                   |
| 17       | 6L6-44150-01       | SHIFT CAM ASSY<br>CAME D'INVERSION           | 1    |      |  |  |                   |
| 18       | 99001-08600        | CIRCLIP<br>CIRCLIP                           | 1    |      |  |  |                   |
| 19       | 90501-11M10        | SPRING, COMPRESSION<br>RESSORT, COMPRESSION  | 1    |      |  |  |                   |



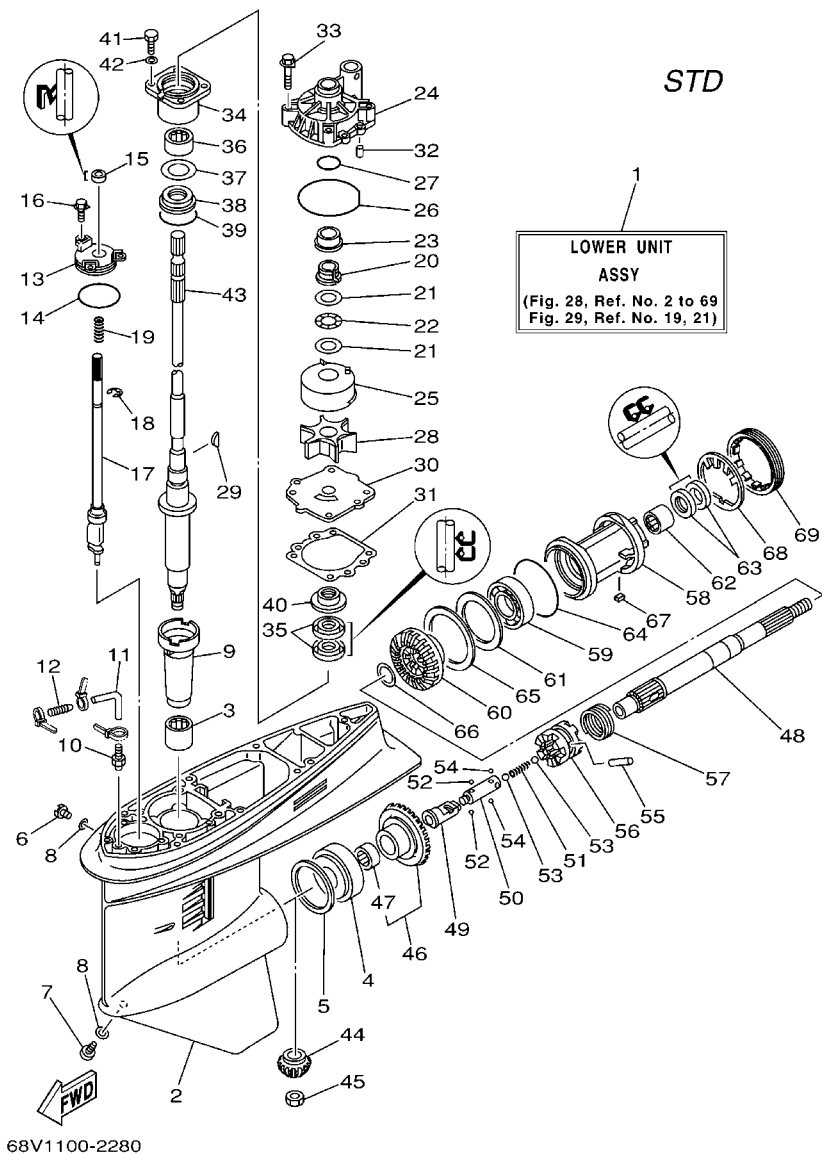
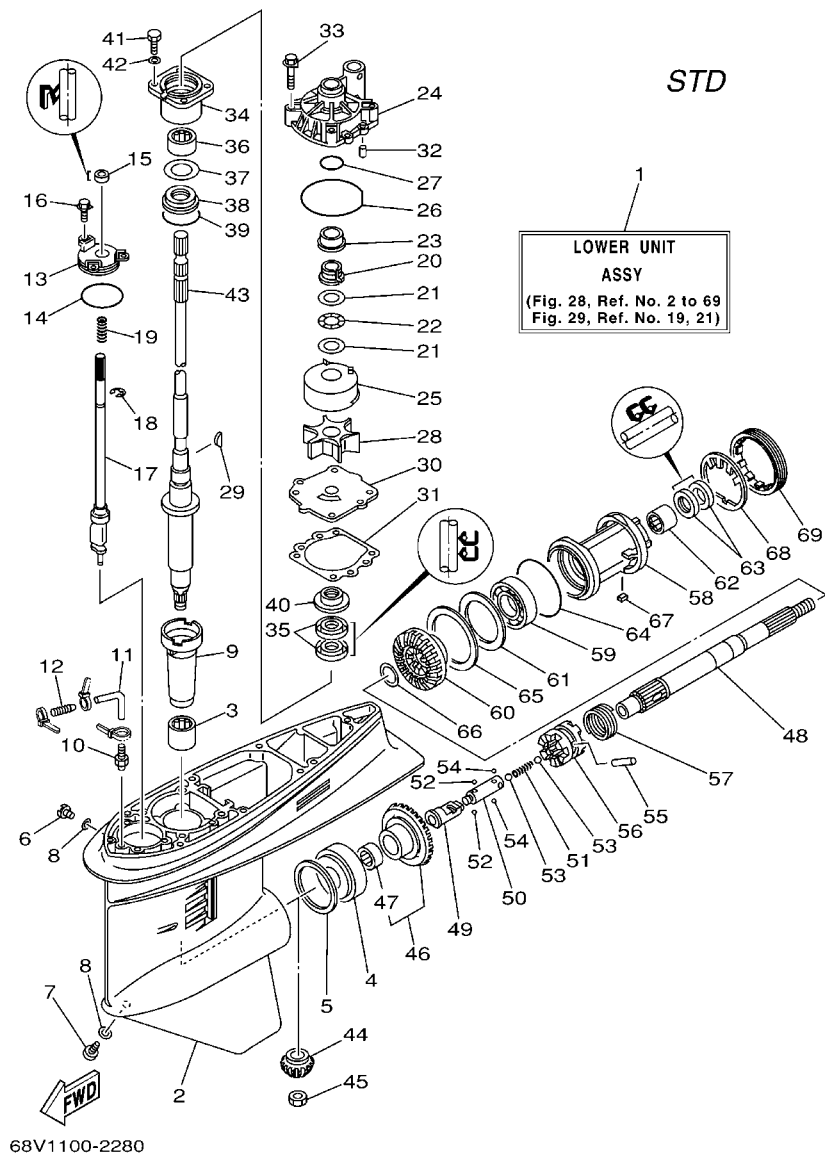


FIG. 28 LOWER CASING & DRIVE 1

BOITIER D'HELICE TRANSMISSION1

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                     | 68V3 | 68W3 |  | REMARKS REMARQUES |
|----------|--------------------|---------------------------------------------|------|------|--|-------------------|
| 20       | 61A-45538-00       | SPACER 1<br>ENTRETOISE                      | 1    |      |  |                   |
| 21       | 90201-22M01        | WASHER, PLATE<br>RONDELLE, PLATE            | 2    |      |  |                   |
| 22       | 90206-22M19        | WASHER, WAVE<br>RONDELLE, ONDULEE           | 1    |      |  |                   |
| 23       | 61A-45527-00       | COLLAR, DRIVE SHAFT<br>ENTRETOISE           | 1    |      |  |                   |
| 24       | 61A-44311-01       | HOUSING, WATER PUMP<br>CORPS, POMPE A EAU   | 1    |      |  |                   |
| 25       | 61A-44322-02       | INSERT, CARTRIDGE<br>CUVETTE                | 1    |      |  |                   |
| 26       | 93210-86M38        | O-RING<br>JOINT TORIQUE                     | 1    |      |  |                   |
| 27       | 93210-37160        | O-RING<br>JOINT TORIQUE                     | 1    |      |  |                   |
| 28       | 6E5-44352-01       | IMPELLER<br>TURBINE                         | 1    |      |  |                   |
| 29       | 90280-04M05        | KEY, WOODRUFF<br>CLAVETTE, DEMI-LUNE        | 1    |      |  |                   |
| 30       | 68V-44323-00       | OUTER PLATE, CARTRIDGE<br>PLAQUE EXTERIEURE | 1    |      |  |                   |
| 31       | 6E5-44315-A0       | GASKET, WATER PUMP<br>JOINT, POMPE A EAU    | 1    |      |  |                   |
| 32       | 93606-12019        | PIN, DOWEL<br>GOUPILLE                      | 2    |      |  |                   |
| 33       | 90119-08M14        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE  | 4    |      |  |                   |
| 34       | 6E5-45331-00-94    | HOUSING, BEARING<br>FLASQUE, ROULEMENT      | 1    |      |  |                   |
| 35       | 93101-28M16        | OIL SEAL<br>JOINT SPY                       | 2    |      |  |                   |
| 36       | 93317-330U2        | BEARING<br>ROULEMENT                        | 1    |      |  |                   |
| 37       | 6E5-45587-01-10    | SHIM (T:0.10MM)<br>CALE (T:0.10MM)          | 1    |      |  | UR                |
|          | 6E5-45587-01-12    | SHIM (T:0.12MM)<br>CALE (T:0.12MM)          | 1    |      |  | UR                |
|          | 6E5-45587-01-15    | SHIM (T:0.15MM)<br>CALE (T:0.15MM)          | 1    |      |  | UR                |
|          | 6E5-45587-01-18    | SHIM (T:0.18MM)<br>CALE (T:0.18MM)          | 1    |      |  | UR                |
|          | 6E5-45587-01-30    | SHIM (T:0.30MM)<br>CALE (T:0.30MM)          | 1    |      |  | UR                |
|          | 6E5-45587-01-40    | SHIM (T:0.40MM)<br>CALE (T:0.40MM)          | 1    |      |  | UR                |
|          | 6E5-45587-01-50    | SHIM (T:0.50MM)<br>CALE (T:0.50MM)          | 1    |      |  | UR                |
| 38       | 93341-930V2        | BEARING<br>CERVEAUX DE DIRECTION            | 1    |      |  |                   |
| 39       | 93210-55M14        | O-RING<br>JOINT TORIQUE                     | 1    |      |  |                   |
| 40       | 6E5-45344-00       | COVER, OIL SEAL<br>FLASQUE, JOINT D'HUILE   | 1    |      |  |                   |



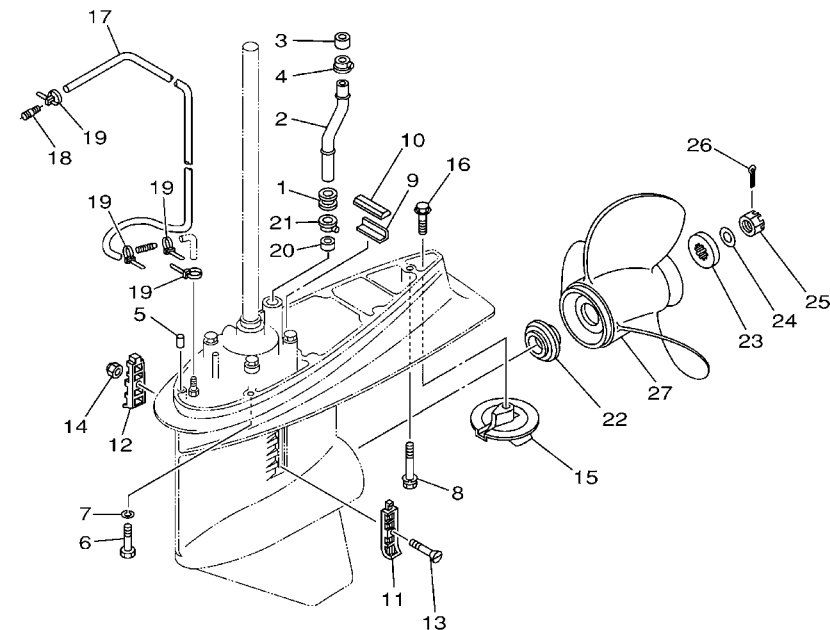
68V1100-2280

FIG. 28 LOWER CASING & DRIVE 1

BOITIER D'HELICE TRANSMISSION1

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                  | 68V3 | 68W3 |  |  | REMARKS REMARQUES |
|----------|--------------------|------------------------------------------|------|------|--|--|-------------------|
| 41       | 97095-08025        | BOLT BOULON                              | 4    |      |  |  |                   |
| 42       | 92995-08600        | WASHER RONDELLE                          | 4    |      |  |  |                   |
| 43       | 68V-45501-10       | DRIVE SHAFT COMP. ARBRE MOTEUR COMP.     | 1    |      |  |  | L                 |
|          | 68V-45501-30       | DRIVE SHAFT COMP. ARBRE MOTEUR COMP.     | 1    |      |  |  | L                 |
| 44       | 68V-45551-00       | PINION PIGNON D'ATTAQUE                  | 1    |      |  |  | X                 |
| 45       | 90170-16M01        | NUT ECROU                                | 1    |      |  |  | X                 |
| 46       | 68V-45560-00       | GEAR PIGNON                              | 1    |      |  |  |                   |
| 47       | 93315-425U7        | .BEARING .ROULEMENT                      | 1    |      |  |  |                   |
| 48       | 6E5-45611-01       | SHAFT, PROPELLER ARBRE, HELICE           | 1    |      |  |  |                   |
| 49       | 6K1-45641-01       | SHIFTER EMBRAYAGE                        | 1    |      |  |  |                   |
| 50       | 6E5-45634-01       | SLIDE, SHIFT CONTRE-POUSOIR              | 1    |      |  |  |                   |
| 51       | 90501-16M37        | SPRING, COMPRESSION RESSORT, COMPRESSION | 1    |      |  |  |                   |
| 52       | 93507-32009        | BALL BILLE                               | 2    |      |  |  |                   |
| 53       | 93511-32017        | BALL BILLES                              | 2    |      |  |  |                   |
| 54       | 93503-16003        | BALL BILLES                              | 2    |      |  |  |                   |
| 55       | 90250-08M07        | PIN, STRAIGHT GOUPILLE, DROITE           | 1    |      |  |  |                   |
| 56       | 68V-45631-01       | CLUTCH, DOG CRABOT                       | 1    |      |  |  |                   |
| 57       | 6E5-45633-01       | RING, CROSS PIN JONC, GOUPILLE CRABOT    | 1    |      |  |  |                   |
| 58       | 6E5-45332-00-94    | HOUSING, BEARING FLASQUE, ROULEMENT      | 1    |      |  |  |                   |
| 59       | 93306-208U0        | BEARING ROULEMENT                        | 1    |      |  |  |                   |
| 60       | 68V-45571-00       | GEAR PIGNON                              | 1    |      |  |  |                   |
| 61       | 6E5-45576-00       | WASHER, THRUST RONDELLE DE CALAGE        | 1    |      |  |  |                   |
| 62       | 93315-430U8        | BEARING ROULEMENT                        | 1    |      |  |  |                   |
| 63       | 93101-30M17        | OIL SEAL JOINT SPY                       | 2    |      |  |  |                   |
| 64       | 93210-86M39        | O-RING JOINT TORIQUE                     | 1    |      |  |  |                   |
| 65       | 6L6-45577-00-10    | SHIM (T:0.10MM) CALE (T:0.10MM)          | 1    |      |  |  | UR                |
|          | 6L6-45577-00-12    | SHIM (T:0.12MM) CALE (T:0.12MM)          | 1    |      |  |  | UR                |



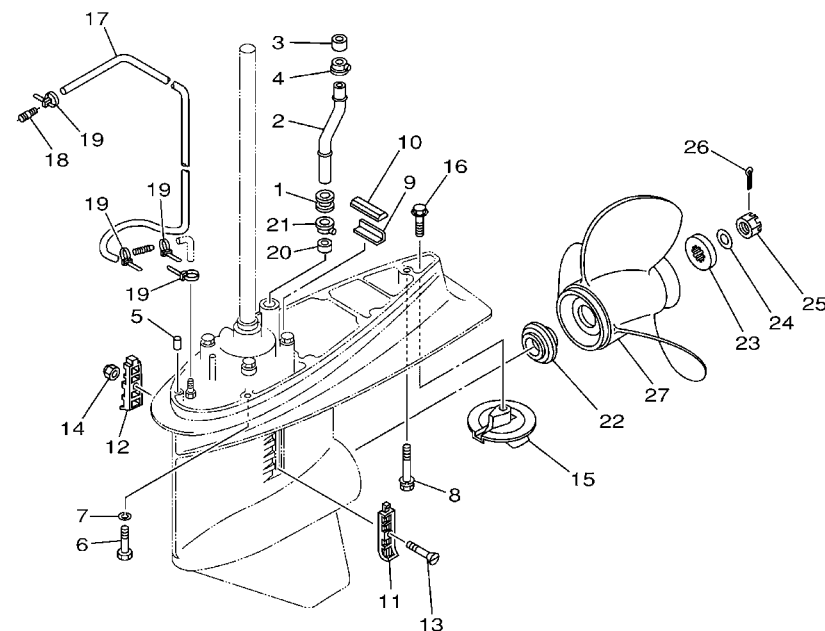


68V0100-1290

FIG. 29 LOWER CASING & DRIVE 2

BOITIER D'HELICE TRANSMISSION2

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                    | 68V3 | 68W3 |  |  | REMARKS REMARQUES |
|----------|--------------------|--------------------------------------------|------|------|--|--|-------------------|
| 1        | 6E5-44366-00       | DAMPER, WATER SEAL JOINT, TUBE D'EAU       | 1    |      |  |  |                   |
| 2        | 68V-44361-10       | TUBE, WATER TUBE D'EAU                     | 1    |      |  |  | L                 |
|          | 68V-44361-30       | TUBE, WATER TUBE D'EAU                     | 1    |      |  |  | L                 |
|          |                    |                                            |      |      |  |  | X                 |
|          |                    |                                            |      |      |  |  | X                 |
| 3        | 6E5-44365-00       | DAMPER, WATER SEAL JOINT, TUBE D'EAU       | 1    |      |  |  |                   |
| 4        | 6E5-44312-00       | COVER, WATER PUMP HOUSING COUVERCLE        | 1    |      |  |  |                   |
| 5        | 93608-12M05        | PIN, DOWEL AXE                             | 2    |      |  |  |                   |
| 6        | 97075-10045        | BOLT BOULON                                | 6    |      |  |  |                   |
| 7        | 92995-10100        | WASHER RONDELLE                            | 6    |      |  |  |                   |
| 8        | 90119-10M89        | BOLT, WITH WASHER BOULON, AVEC RONDELLE    | 1    |      |  |  |                   |
| 9        | 663-45376-00-94    | GUIDE, SEAL DAMPER BUTEE, JOINT CAOUTCHOUC | 1    |      |  |  |                   |
| 10       | 688-45375-00       | DAMPER, SEAL BOURRELET, CAOUTCHOUC         | 1    |      |  |  |                   |
| 11       | 688-45214-02       | COVER, WATER INLET GRILLE, ENTREE D'EAU    | 1    |      |  |  |                   |
| 12       | 688-45215-02       | COVER, WATER INLET GRILLE, ENTREE D'EAU    | 1    |      |  |  |                   |
| 13       | 90152-05M07        | SCREW, COUNTERSUNK VIS, TETE NOYEE         | 1    |      |  |  |                   |
| 14       | 90185-05002        | NUT, SELF-LOCKING ECROU, AUTO-BLOCANT      | 1    |      |  |  |                   |
| 15       | 6E5-45371-01       | TAB-TRIM ANODE DERIVE                      | 1    |      |  |  |                   |
| 16       | 90105-10M00        | BOLT, FLANGE BOULON                        | 1    |      |  |  |                   |
| 17       | 90445-076K2        | HOSE (L1550) DURITE (L1550)                | 1    |      |  |  |                   |
| 18       | 6E5-83558-00       | END, NIPPLE RACCORD DE NIPPLE              | 1    |      |  |  |                   |
| 19       | 90465-11M10        | CLAMP BRIDE                                | 4    |      |  |  |                   |
| 20       | 6E5-44365-00       | DAMPER, WATER SEAL JOINT, TUBE D'EAU       | 1    |      |  |  |                   |
| 21       | 6E5-44312-00       | COVER, WATER PUMP HOUSING COUVERCLE        | 1    |      |  |  |                   |
| 22       | 6E5-45987-01       | SPACER ENTRETOISE                          | 1    |      |  |  |                   |
| 23       | 688-45997-01       | SPACER ENTRETOISE                          | 1    |      |  |  |                   |
| 24       | 92990-18200        | WASHER RONDELLE, PLATE                     | 1    |      |  |  |                   |
| 25       | 90171-18M04        | NUT, CASTLE ECROU, CRENELE                 | 1    |      |  |  |                   |
| 26       | 91490-40030        | PIN, COTTER GOUPILLE                       | 1    |      |  |  |                   |



68V0100-1290

FIG. 29 LOWER CASING & DRIVE 2 BOITIER D'HELICE TRANSMISSION2

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                 | 68V3 | 68W3 |  |  | REMARKS REMARQUES |
|----------|--------------------|---------------------------------------------------------|------|------|--|--|-------------------|
| 27       | 6E5-45941-00-EL    | PROPELLER (3X13"X19"-K)<br>HELICE (3X13"X19"-K)         | 1    |      |  |  | UR<br>UR          |
|          | 6E5-45943-00-EL    | PROPELLER (3X12-5/8"X21"-K)<br>HELICE (3X12-5/8"X21"-K) | 1    |      |  |  | UR<br>UR          |
|          | 6E5-45945-01-EL    | PROPELLER (3X13-1/4"X17"-K)<br>HELICE (3X13-1/4"X17"-K) | 1    |      |  |  | UR<br>UR          |
|          | 6E5-45947-00-EL    | PROPELLER (3X13-1/2"X15"-K)<br>HELICE (3X13-1/2"X15"-K) | 1    |      |  |  | UR<br>UR          |
|          | 6E5-45949-00-EL    | PROPELLER (3X13-5/8"X13"-K)<br>HELICE (3X13-5/8"X13"-K) | 1    |      |  |  | UR<br>UR          |
| ---      | 6E5-45952-00-EL    | PROPELLER (3X13"X23"-K)<br>HELICE (3X13"X23"-K)         | 1    |      |  |  | UR<br>UR          |
|          | 6E5-45954-00-EL    | PROPELLER (3X14"X11"-K)<br>HELICE (3X14"X11"-K)         | 1    |      |  |  | UR<br>UR          |
|          | 6E5-45956-00-EL    | PROPELLER (3X13"X25"-K)<br>HELICE (3X13"X25"-K)         | 1    |      |  |  | UR<br>UR          |
|          | 688-45930-02-98    | PROPELLER (3X13"X17"-K)<br>HELICE (3X13"X17"-K)         | 1    |      |  |  | UR<br>UR          |
|          | 688-45932-60-98    | PROPELLER (3X13-1/2"X14"-K)<br>HELICE (3X13-1/2"X14"-K) | 1    |      |  |  | UR<br>UR          |
| ---      | 688-45970-03-98    | PROPELLER (3X13"X19"-K)<br>HELICE (3X13"X19"-K)         | 1    |      |  |  | UR<br>UR          |
|          | 688-45972-02-98    | PROPELLER (3X13"X21"-K)<br>HELICE (3X13"X21"-K)         | 1    |      |  |  | UR<br>UR          |
|          | 688-45974-02-98    | PROPELLER (3X13"X23"-K)<br>HELICE (3X13"X23"-K)         | 1    |      |  |  | UR<br>UR          |
|          | 688-45976-01-98    | PROPELLER (3X13"X25"-K)<br>HELICE (3X13"X25"-K)         | 1    |      |  |  | UR<br>UR          |
|          | 688-45978-60-98    | PROPELLER (3X13-1/2"X16"-K)<br>HELICE (3X13-1/2"X16"-K) | 1    |      |  |  | UR<br>UR          |
| ---      | 62A-45970-10       | PROPELLER (3X13-1/2"X21"-K)<br>HELICE (3X13-1/2"X21"-K) | 1    |      |  |  | UR<br>UR          |
|          | 62A-45972-10       | PROPELLER (3X13-1/2"X23"-K)<br>HELICE (3X13-1/2"X23"-K) | 1    |      |  |  | UR<br>UR          |
|          | 62A-45974-10       | PROPELLER (3X13-1/2"X19"-K)<br>HELICE (3X13-1/2"X19"-K) | 1    |      |  |  | UR<br>UR          |
| ---      |                    |                                                         |      |      |  |  |                   |
| ---      |                    |                                                         |      |      |  |  |                   |

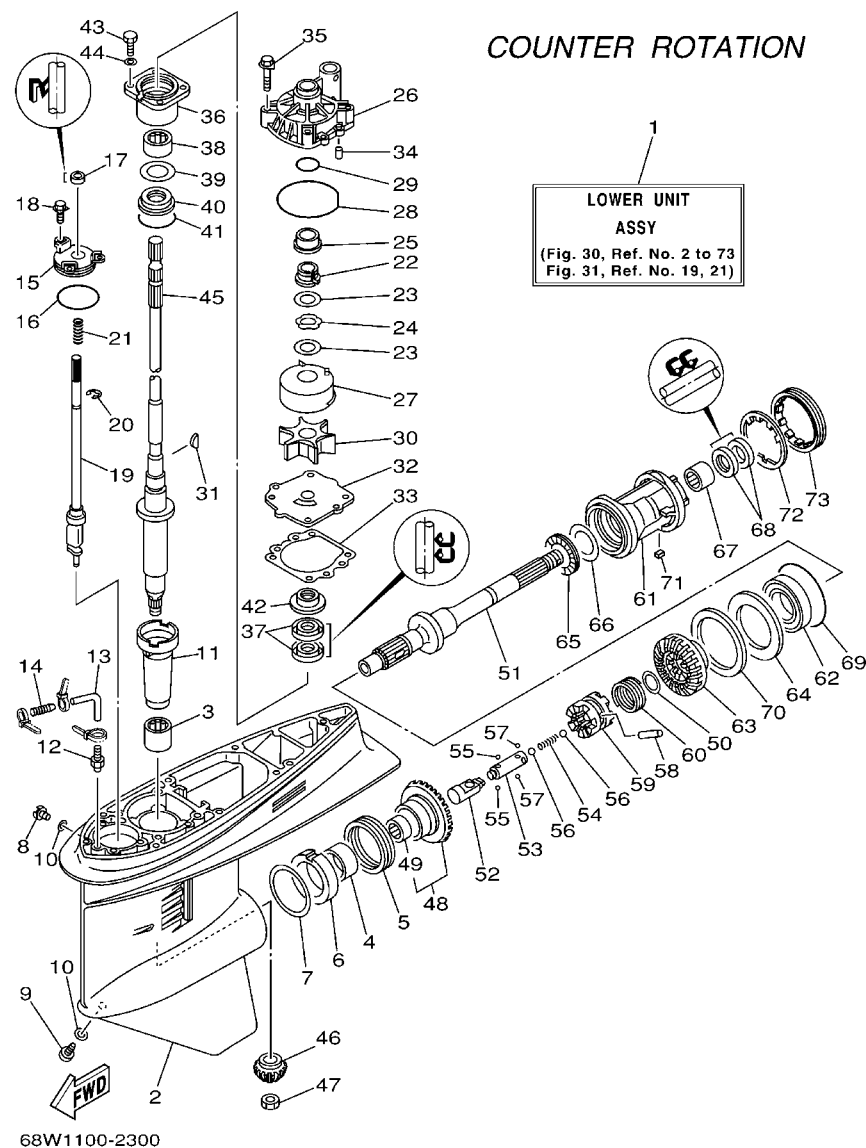
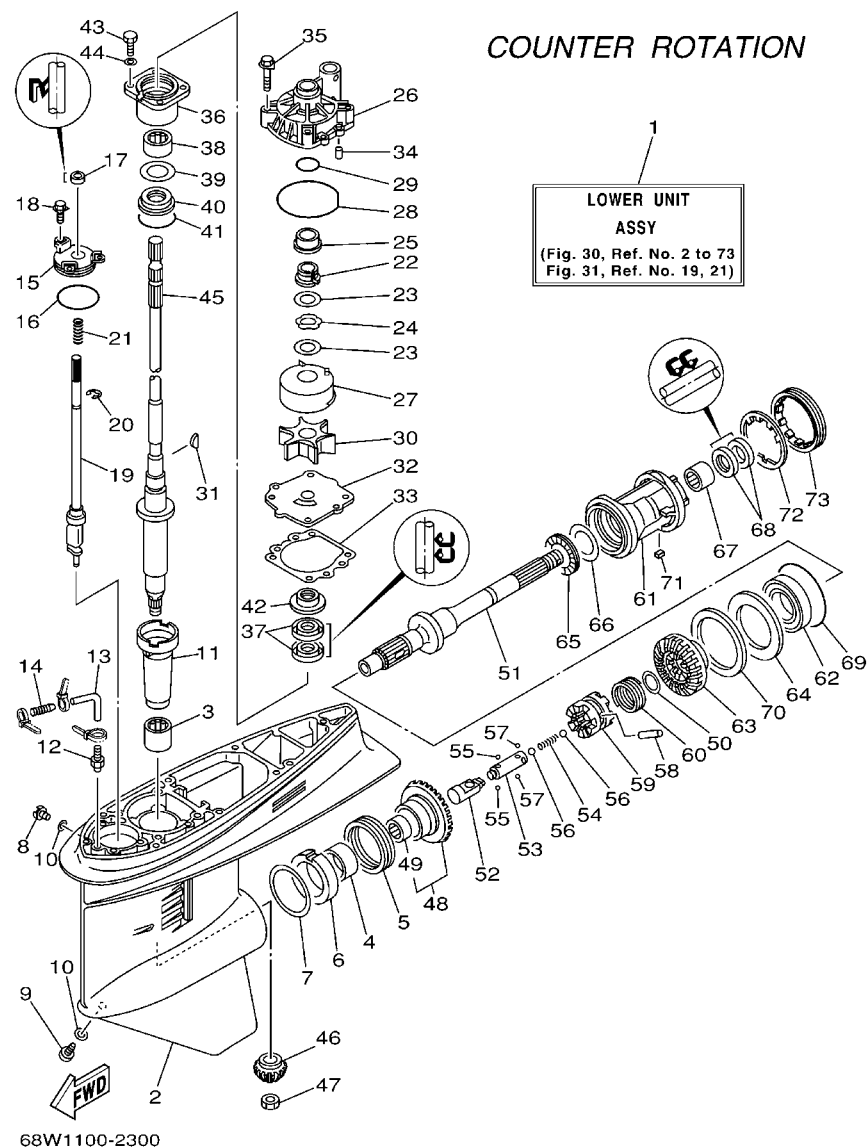


FIG. 30 LOWER CASING & DRIVE 3

BOITIER D'HELICE TRANSMISSION3

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                      | 68V3 | 68W3 |  | REMARKS REMARQUES |
|----------|--------------------|----------------------------------------------|------|------|--|-------------------|
| 1        | 68W-45300-32-8D    | LOWER UNIT ASSY<br>UNITE INFERIEURE (ENS.)   |      | 1    |  | X<br>X            |
| 2        | 6E5-45301-05-8D    | CASING, LOWER<br>BEQUILLE                    |      | 1    |  |                   |
| 3        | 93315-628U9        | BEARING<br>ROULEMENT                         |      | 1    |  |                   |
| 4        | 93315-345W0        | BEARING<br>ROULEMENT                         |      | 1    |  |                   |
| 5        | 93341-360U8        | BEARING<br>CERVEAUX DE DIRECTION             |      | 1    |  |                   |
| 6        | 6L6-45538-00       | SPACER 1<br>ENTRETOISE                       |      | 1    |  |                   |
| 7        | 6E5-45567-01-10    | SHIM (T:0.10MM)<br>CALE (T:0.10MM)           |      | 1    |  | UR<br>UR          |
|          | 6E5-45567-01-12    | SHIM (T:0.12MM)<br>CALE (T:0.12MM)           |      | 1    |  | UR<br>UR          |
|          | 6E5-45567-01-15    | SHIM (T:0.15MM)<br>CALE (T:0.15MM)           |      | 1    |  | UR<br>UR          |
|          | 6E5-45567-01-18    | SHIM (T:0.18MM)<br>CALE (T:0.18MM)           |      | 1    |  | UR<br>UR          |
|          | 6E5-45567-01-30    | SHIM (T:0.30MM)<br>CALE (T:0.30MM)           |      | 1    |  | UR<br>UR          |
|          | 6E5-45567-01-40    | SHIM (T:0.40MM)<br>CALE (T:0.40MM)           |      | 1    |  | UR<br>UR          |
|          | 6E5-45567-01-50    | SHIM (T:0.50MM)<br>CALE (T:0.50MM)           |      | 1    |  | UR<br>UR          |
| 8        | 90340-08002        | PLUG, STRAIGHT SCREW<br>PLOT, FILETE DROIT   |      | 1    |  |                   |
| 9        | 688-45341-10       | PLUG, DRAIN<br>BOUCHON DE VIDANGE            |      | 1    |  |                   |
| 10       | 90430-08020        | GASKET<br>JOINT                              |      | 2    |  |                   |
| 11       | 6E5-45536-00       | SLEEVE, DRIVE SHAFT<br>MANCHON, ARBRE MOTEUR |      | 1    |  |                   |
| 12       | 6E5-45378-00       | NIPPLE, HOSE<br>RACCORD, TUYAU               |      | 1    |  |                   |
| 13       | 90445-07ME9        | HOSE (L120)<br>DURITE (L120)                 |      | 1    |  | X<br>X            |
| 14       | 6E5-83558-10       | END, NIPPLE<br>RACCORD DE NIPPLE             |      | 1    |  |                   |
| 15       | 6E5-45321-00       | PLATE<br>PLAQUETTE                           |      | 1    |  |                   |
| 16       | 93210-58144        | O-RING<br>JOINT TORIQUE                      |      | 1    |  |                   |
| 17       | 93106-09014        | OIL SEAL<br>JOINT SPY                        |      | 1    |  |                   |
| 18       | 90119-06M10        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE   |      | 3    |  |                   |
| 19       | 6E5-44150-02       | SHIFT CAM ASSY<br>CAME D'INVERSION           |      | 1    |  |                   |
| 20       | 99001-08600        | CIRCLIP<br>CIRCLIP                           |      | 1    |  |                   |
| 21       | 90501-11M10        | SPRING, COMPRESSION<br>RESSORT, COMPRESSION  |      | 1    |  |                   |



**FIG. 30 LOWER CASING & DRIVE 3**

**BOITIER D'HELICE TRANSMISSION3**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                     | 68V3 | 68W3 |  |  | REMARKS REMARQUES |
|----------|--------------------|---------------------------------------------|------|------|--|--|-------------------|
| 22       | 61A-45538-00       | SPACER 1<br>ENTRETOISE                      |      | 1    |  |  |                   |
| 23       | 90201-22M01        | WASHER, PLATE<br>RONDELLE, PLATE            |      | 2    |  |  |                   |
| 24       | 90206-22M19        | WASHER, WAVE<br>RONDELLE, ONDULEE           |      | 1    |  |  |                   |
| 25       | 61A-45527-00       | COLLAR, DRIVE SHAFT<br>ENTRETOISE           |      | 1    |  |  |                   |
| 26       | 61A-44311-01       | HOUSING, WATER PUMP<br>CORPS, POMPE A EAU   |      | 1    |  |  |                   |
| 27       | 61A-44322-02       | INSERT, CARTRIDGE<br>CUVETTE                |      | 1    |  |  |                   |
| 28       | 93210-86M38        | O-RING<br>JOINT TORIQUE                     |      | 1    |  |  |                   |
| 29       | 93210-37160        | O-RING<br>JOINT TORIQUE                     |      | 1    |  |  |                   |
| 30       | 6E5-44352-01       | IMPELLER<br>TURBINE                         |      | 1    |  |  |                   |
| 31       | 90280-04M05        | KEY, WOODRUFF<br>CLAVETTE, DEMI-LUNE        |      | 1    |  |  |                   |
| 32       | 68V-44323-00       | OUTER PLATE, CARTRIDGE<br>PLAQUE EXTERIEURE |      | 1    |  |  |                   |
| 33       | 6E5-44315-A0       | GASKET, WATER PUMP<br>JOINT, POMPE A EAU    |      | 1    |  |  |                   |
| 34       | 93606-12019        | PIN, DOWEL<br>GOUPILLE                      |      | 2    |  |  |                   |
| 35       | 90119-08M14        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE  |      | 4    |  |  |                   |
| 36       | 6E5-45331-00-94    | HOUSING, BEARING<br>FLASQUE, ROULEMENT      |      | 1    |  |  |                   |
| 37       | 93101-28M16        | OIL SEAL<br>JOINT SPY                       |      | 2    |  |  |                   |
| 38       | 93317-330U2        | BEARING<br>ROULEMENT                        |      | 1    |  |  |                   |
| 39       | 6E5-45587-01-10    | SHIM (T:0.10MM)<br>CALE (T:0.10MM)          |      | 1    |  |  | UR                |
|          | 6E5-45587-01-12    | SHIM (T:0.12MM)<br>CALE (T:0.12MM)          |      | 1    |  |  | UR                |
|          | 6E5-45587-01-15    | SHIM (T:0.15MM)<br>CALE (T:0.15MM)          |      | 1    |  |  | UR                |
|          | 6E5-45587-01-18    | SHIM (T:0.18MM)<br>CALE (T:0.18MM)          |      | 1    |  |  | UR                |
|          | 6E5-45587-01-30    | SHIM (T:0.30MM)<br>CALE (T:0.30MM)          |      | 1    |  |  | UR                |
|          | 6E5-45587-01-40    | SHIM (T:0.40MM)<br>CALE (T:0.40MM)          |      | 1    |  |  | UR                |
|          | 6E5-45587-01-50    | SHIM (T:0.50MM)<br>CALE (T:0.50MM)          |      | 1    |  |  | UR                |
| 40       | 93341-930V2        | BEARING<br>CERVEAUX DE DIRECTION            |      | 1    |  |  |                   |
| 41       | 93210-55M14        | O-RING<br>JOINT TORIQUE                     |      | 1    |  |  |                   |
| 42       | 6E5-45344-00       | COVER, OIL SEAL<br>FLASQUE, JOINT D'HUILE   |      | 1    |  |  |                   |

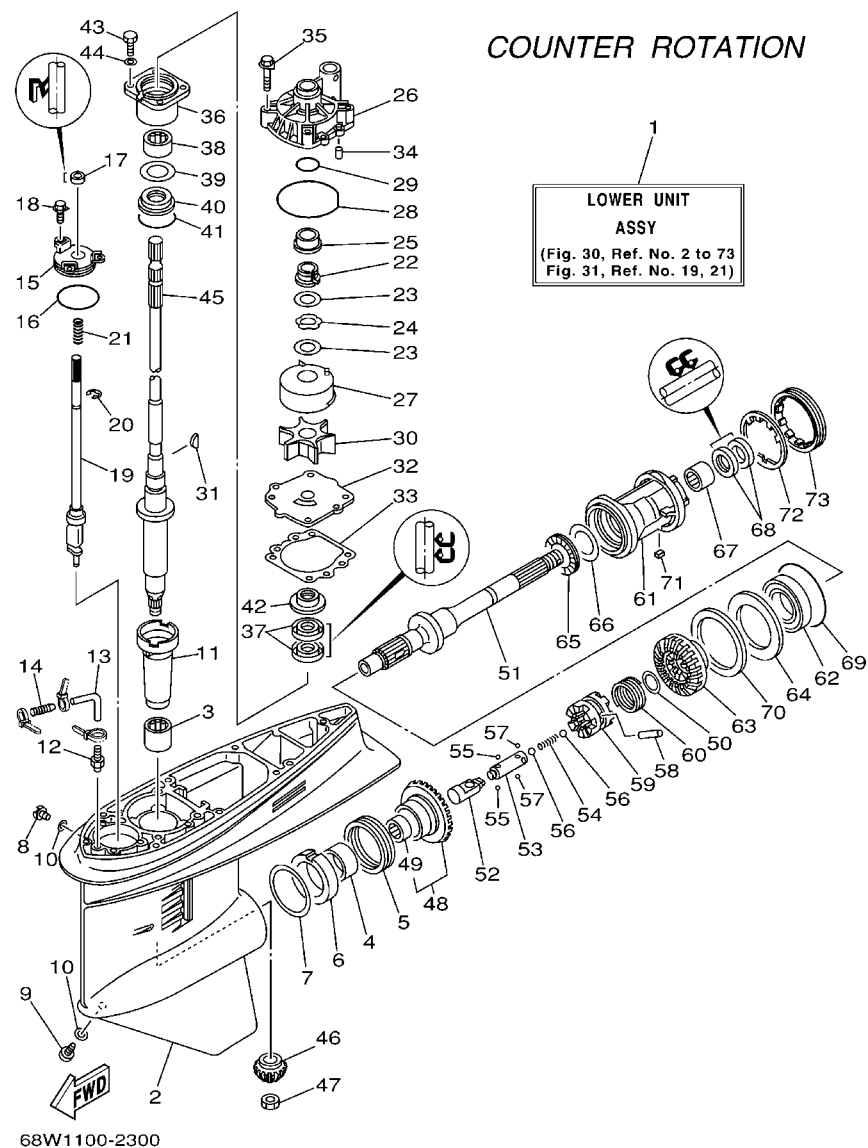
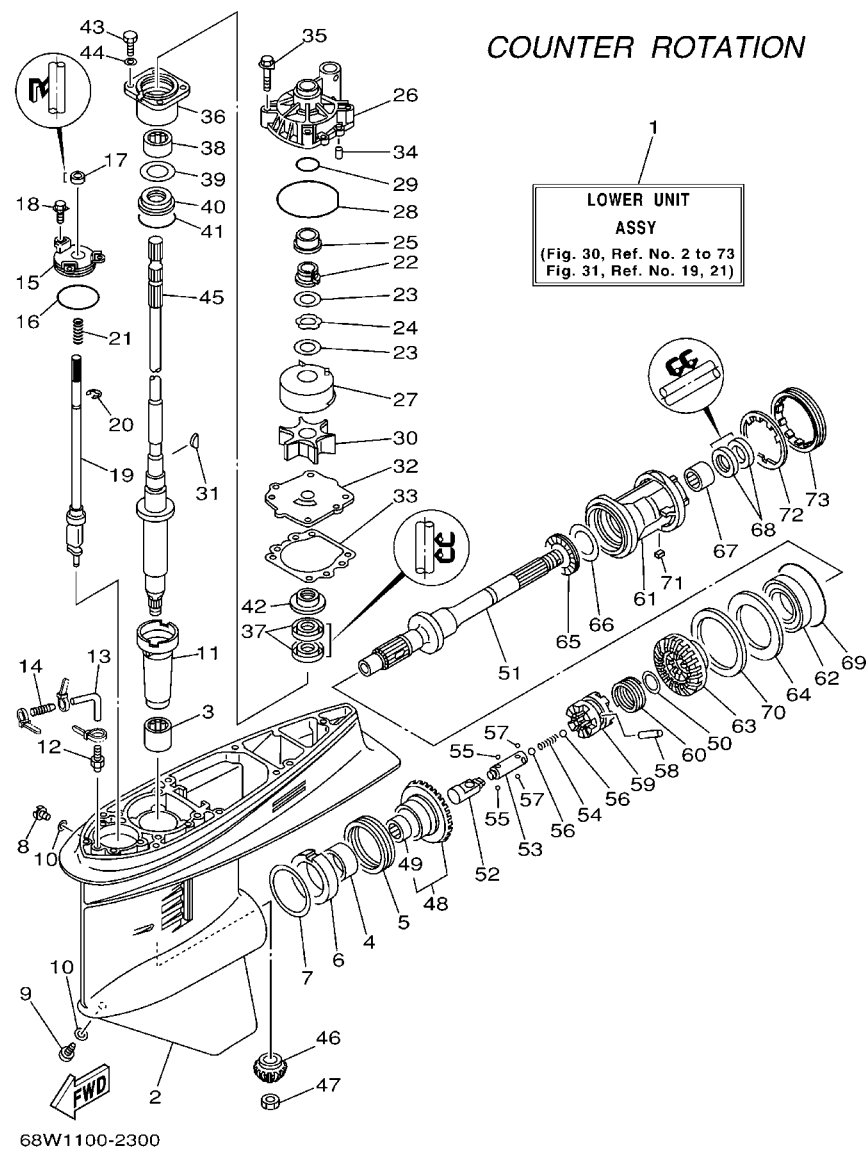


FIG. 30 LOWER CASING & DRIVE 3

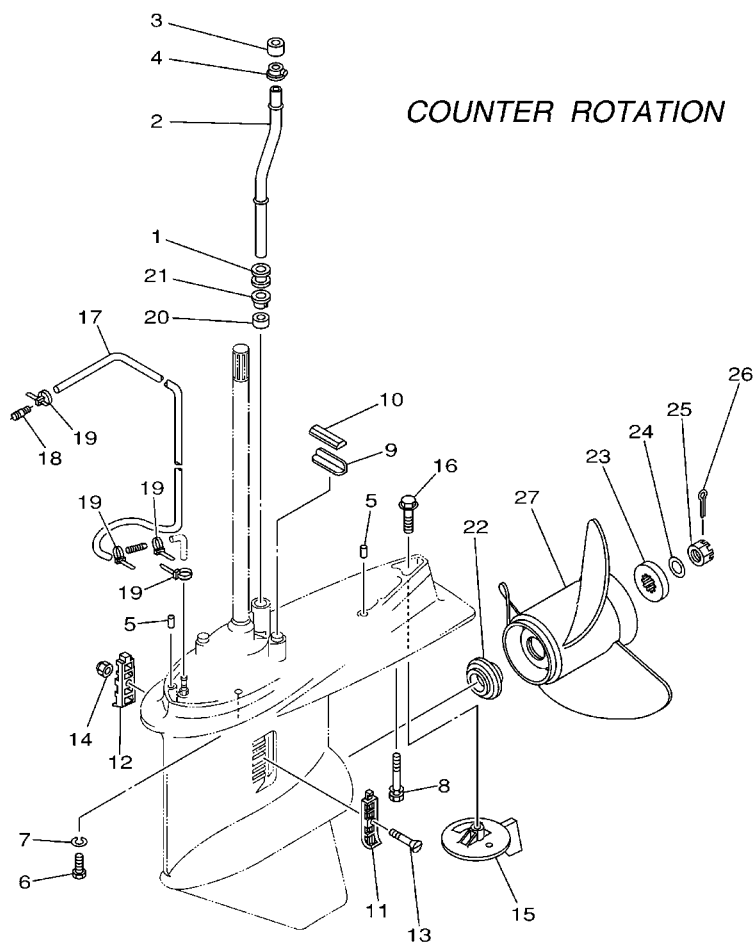
BOITIER D'HELICE TRANSMISSION3

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                  | 68V3 | 68W3 |  |  | REMARKS REMARQUES |
|----------|--------------------|------------------------------------------|------|------|--|--|-------------------|
| 43       | 97095-08025        | BOLT BOULON                              |      | 4    |  |  |                   |
| 44       | 92995-08600        | WASHER RONDELLE                          |      | 4    |  |  |                   |
| 45       | 68V-45501-30       | DRIVE SHAFT COMP. ARBRE MOTEUR COMP.     |      | 1    |  |  | X                 |
| 46       | 68V-45551-00       | PINION PIGNON D'ATTAQUE                  |      | 1    |  |  | X                 |
| 47       | 90170-16M01        | NUT ECROU                                |      | 1    |  |  |                   |
| 48       | 68W-45560-00       | GEAR PIGNON                              |      | 1    |  |  |                   |
| 49       | 93315-425U7        | .BEARING .ROULEMENT                      |      | 1    |  |  |                   |
| 50       | 90201-26M00        | WASHER, PLATE RONDELLE, PLATE            |      | 1    |  |  |                   |
| 51       | 68W-45611-00       | SHAFT, PROPELLER ARBRE, HELICE           |      | 1    |  |  |                   |
| 52       | 6E5-45641-03       | SHIFTER EMBRAYAGE                        |      | 1    |  |  |                   |
| 53       | 6E5-45634-01       | SLIDE, SHIFT CONTRE-POUSOIR              |      | 1    |  |  |                   |
| 54       | 90501-16M37        | SPRING, COMPRESSION RESSORT, COMPRESSION |      | 1    |  |  |                   |
| 55       | 93507-32009        | BALL BILLE                               |      | 2    |  |  |                   |
| 56       | 93511-32017        | BALL BILLES                              |      | 2    |  |  |                   |
| 57       | 93503-16003        | BALL BILLES                              |      | 2    |  |  |                   |
| 58       | 90250-08M07        | PIN, STRAIGHT GOUPILLE, DROITE           |      | 1    |  |  |                   |
| 59       | 68V-45631-01       | CLUTCH, DOG CRABOT                       |      | 1    |  |  |                   |
| 60       | 6E5-45633-01       | RING, CROSS PIN JONC, GOUPILLE CRABOT    |      | 1    |  |  |                   |
| 61       | 6L6-45332-00-94    | HOUSING, BEARING FLASQUE, ROULEMENT      |      | 1    |  |  |                   |
| 62       | 93332-000V7        | BEARING ROULEMENT                        |      | 1    |  |  |                   |
| 63       | 68W-45570-10       | GEAR PIGNON                              |      | 1    |  |  |                   |
| 64       | 6L6-45576-00       | WASHER, THRUST RONDELLE DE CALAGE        |      | 1    |  |  |                   |
| 65       | 93341-440U5        | BEARING CERVEAUX DE DIRECTION            |      | 1    |  |  |                   |
| 66       | 6K1-45578-01-10    | SHIM (T:0.10MM) CALE (T:0.10MM)          |      | 1    |  |  | UR                |
|          | 6K1-45578-01-12    | SHIM (T:0.12MM) CALE (T:0.12MM)          |      | 1    |  |  | UR                |
|          | 6K1-45578-01-15    | SHIM (T:0.15MM) CALE (T:0.15MM)          |      | 1    |  |  | UR                |
|          | 6K1-45578-01-18    | SHIM (T:0.18MM) CALE (T:0.18MM)          |      | 1    |  |  | UR                |





**FIG. 30 LOWER CASING & DRIVE 3**



  
68W0100-1310

FIG. 31 LOWER CASING & DRIVE 4 BOITIER D'HELICE TRANSMISSION4

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                        | 68V3 | 68W3 |  |  | REMARKS REMARQUES |
|----------|--------------------|------------------------------------------------|------|------|--|--|-------------------|
| 1        | 6E5-44366-00       | DAMPER, WATER SEAL JOINT, TUBE D'EAU           |      | 1    |  |  |                   |
| 2        | 68V-44361-30       | TUBE, WATER TUBE D'EAU                         |      | 1    |  |  | X                 |
| 3        | 6E5-44365-00       | DAMPER, WATER SEAL JOINT, TUBE D'EAU           |      | 1    |  |  | X                 |
| 4        | 6E5-44312-00       | COVER, WATER PUMP HOUSING COUVERCLE            |      | 1    |  |  |                   |
| 5        | 93608-12M05        | PIN, DOWEL AXE                                 |      | 2    |  |  |                   |
| 6        | 97075-10045        | BOLT BOULON                                    |      | 6    |  |  |                   |
| 7        | 92995-10100        | WASHER RONDELLE                                |      | 6    |  |  |                   |
| 8        | 90119-10M89        | BOLT, WITH WASHER BOULON, AVEC RONDELLE        |      | 1    |  |  |                   |
| 9        | 663-45376-00-94    | GUIDE, SEAL DAMPER BUTEE, JOINT CAOUTCHOUC     |      | 1    |  |  |                   |
| 10       | 688-45375-00       | DAMPER, SEAL BOURRELET, CAOUTCHOUC             |      | 1    |  |  |                   |
| 11       | 688-45214-02       | COVER, WATER INLET GRILLE, ENTREE D'EAU        |      | 1    |  |  |                   |
| 12       | 688-45215-02       | COVER, WATER INLET GRILLE, ENTREE D'EAU        |      | 1    |  |  |                   |
| 13       | 90152-05M07        | SCREW, COUNTERSUNK VIS, TETE NOYEE             |      | 1    |  |  |                   |
| 14       | 90185-05002        | NUT, SELF-LOCKING ECROU, AUTO-BLOCANT          |      | 1    |  |  |                   |
| 15       | 6L6-45371-00       | TAB-TRIM ANODE DERIVE                          |      | 1    |  |  |                   |
| 16       | 90105-10M00        | BOLT, FLANGE BOULON                            |      | 1    |  |  |                   |
| 17       | 90445-076K2        | HOSE (L1550) DURITE (L1550)                    |      | 1    |  |  |                   |
| 18       | 6E5-83558-00       | END, NIPPLE RACCORD DE NIPPLE                  |      | 1    |  |  |                   |
| 19       | 90465-11M10        | CLAMP BRIDE                                    |      | 4    |  |  |                   |
| 20       | 6E5-44365-00       | DAMPER, WATER SEAL JOINT, TUBE D'EAU           |      | 1    |  |  |                   |
| 21       | 6E5-44312-00       | COVER, WATER PUMP HOUSING COUVERCLE            |      | 1    |  |  |                   |
| 22       | 6E5-45987-01       | SPACER ENTRETOISE                              |      | 1    |  |  |                   |
| 23       | 688-45997-01       | SPACER ENTRETOISE                              |      | 1    |  |  |                   |
| 24       | 92990-18200        | WASHER RONDELLE, PLATE                         |      | 1    |  |  |                   |
| 25       | 90171-18M04        | NUT, CASTLE ECROU, CRENELE                     |      | 1    |  |  |                   |
| 26       | 91490-40030        | PIN, COTTER GOUPILLE                           |      | 1    |  |  |                   |
| 27       | 6L6-45930-01-98    | PROPELLER (3X13"X17"-KL) HELICE (3X13"X17"-KL) |      | 1    |  |  | UR<br>UR          |

D4



68W0100-1310

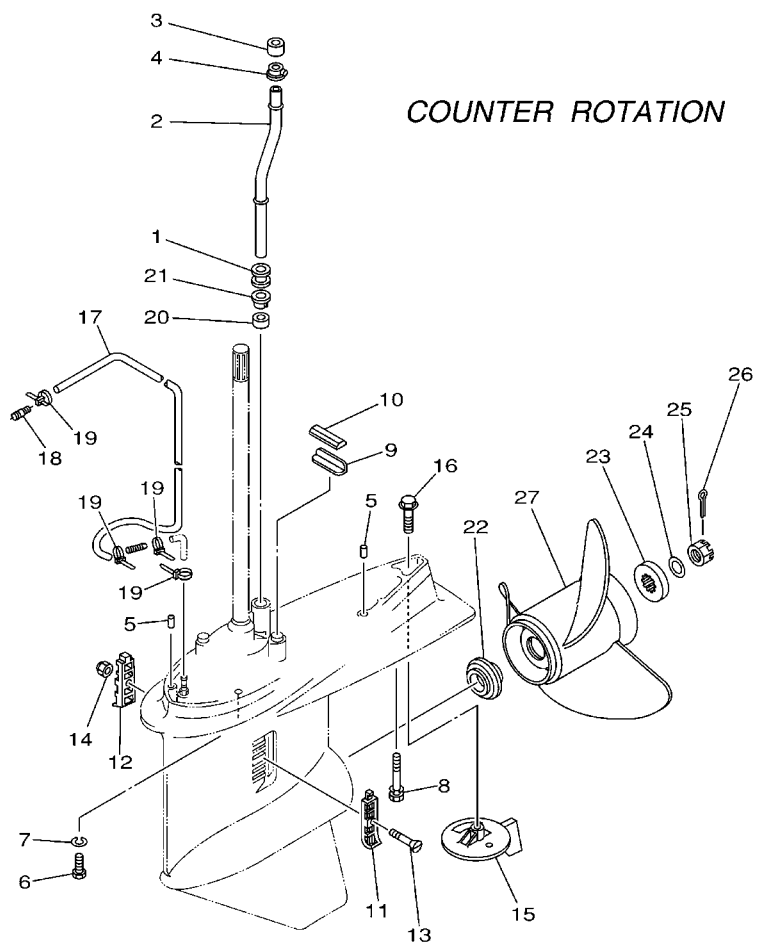
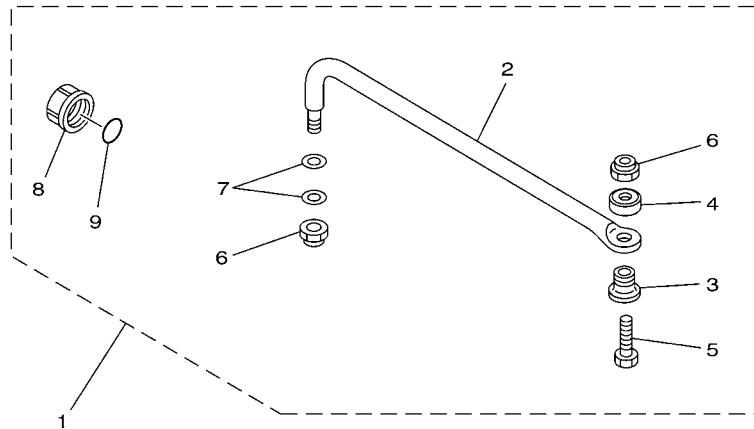


FIG. 31 LOWER CASING & DRIVE 4

BOITIER D'HELICE TRANSMISSION4

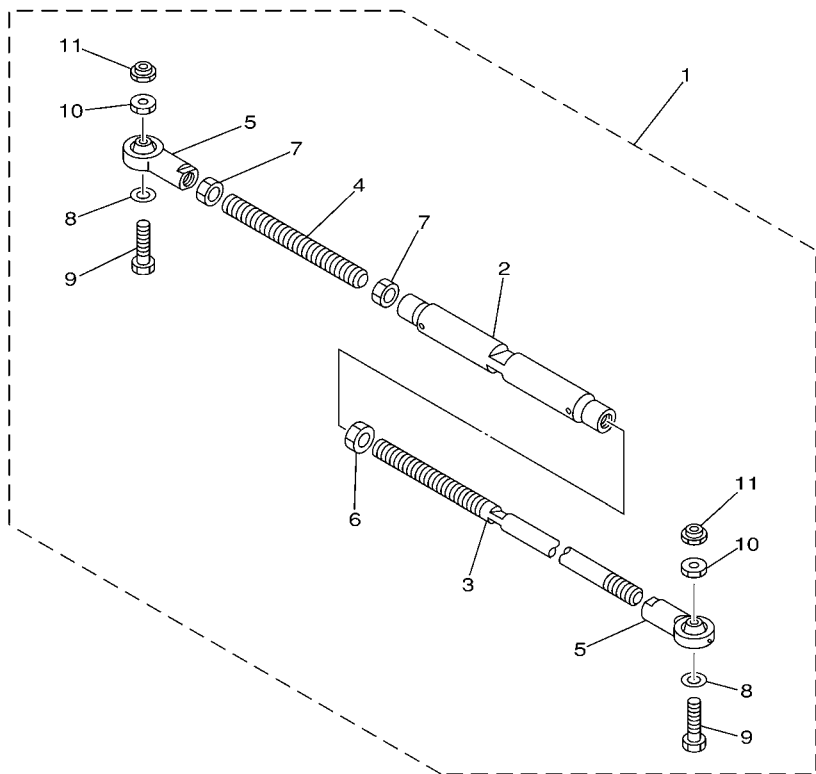
| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                           | 68V3 | 68W3 |  |  | REMARKS REMARQUES |
|----------|--------------------|---------------------------------------------------|------|------|--|--|-------------------|
| 27       | 6L6-45970-00-98    | PROPELLER (3X13"X19"-KL)<br>HELICE (3X13"X19"-KL) |      | 1    |  |  | UR<br>UR          |
|          | 6L6-45972-00-98    | PROPELLER (3X13"X21"-KL)<br>HELICE (3X13"X21"-KL) |      | 1    |  |  | UR<br>UR          |
| -----    |                    |                                                   |      |      |  |  |                   |
| -----    |                    |                                                   |      |      |  |  |                   |
| -----    |                    |                                                   |      |      |  |  |                   |
| -----    |                    |                                                   |      |      |  |  |                   |
| -----    |                    |                                                   |      |      |  |  |                   |
| -----    |                    |                                                   |      |      |  |  |                   |
| -----    |                    |                                                   |      |      |  |  |                   |
| -----    |                    |                                                   |      |      |  |  |                   |

**FIG. 32 STEERING GUIDE ATTACHMENT 1 DIRECTION GUIDE ACCESSOIRE 1**

[illegible]

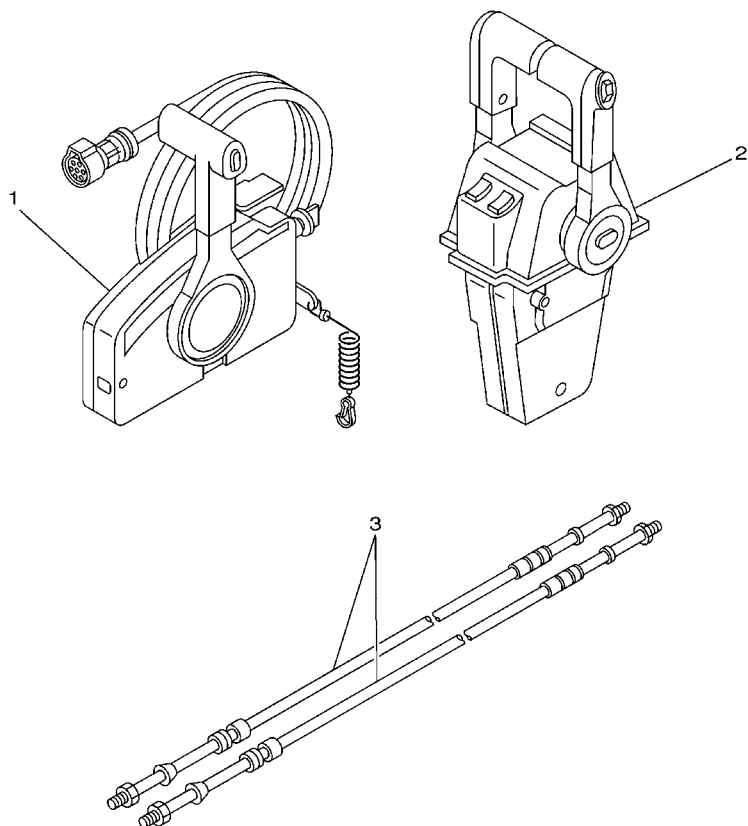
67H0100-9290

**D6**



**FIG. 33 STEERING GUIDE ATTACHMENT 2 DIRECTION GUIDE ACCESSOIRE 2**

[illegible]

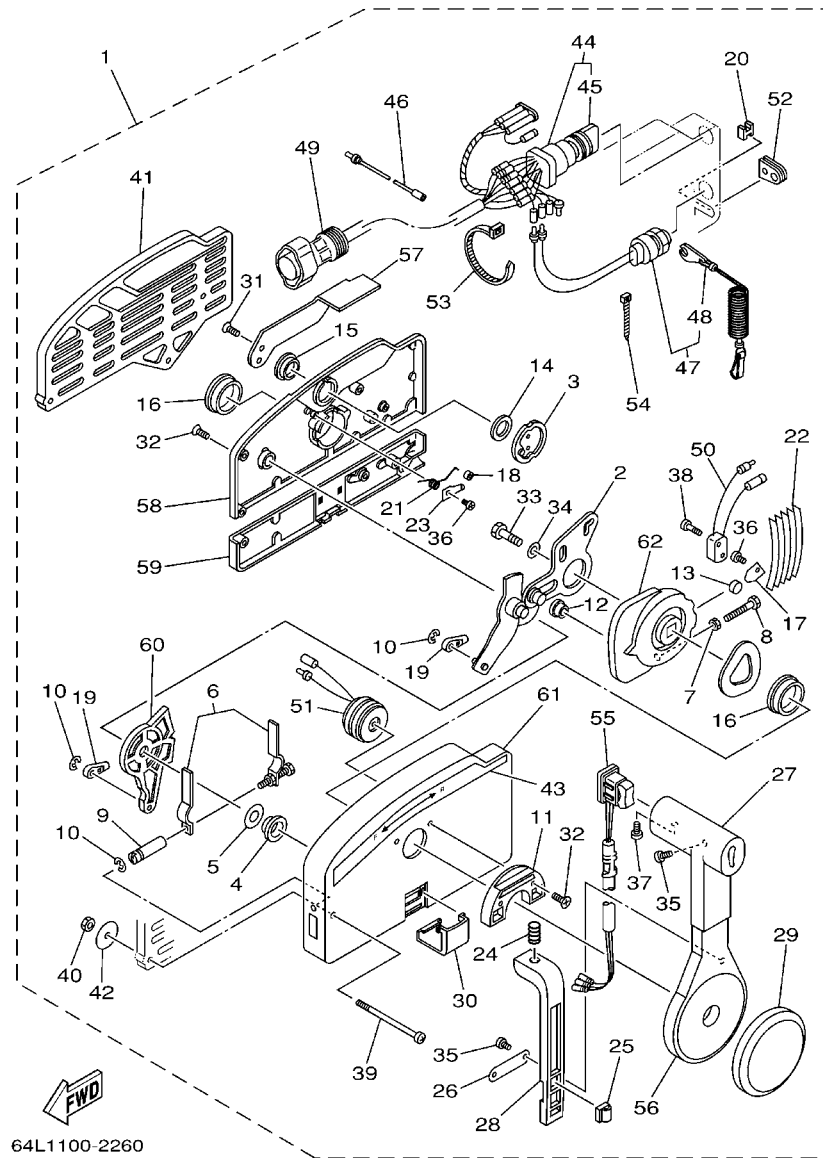


67H0100-9310

FIG. 34 REMOTE CONTROL BOX

BOITIER DE COMMANDE A DISTANCE

| REF. NO.  | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                       | 68V3 | 68W3 |  |  | REMARKS REMARQUES                    |
|-----------|--------------------|---------------------------------------------------------------|------|------|--|--|--------------------------------------|
| 1         | 703-48205-17       | REMOTE CONTROL ASSY (10P)<br>BOITIER DE COMMANDE A DISTANCE   | 1    |      |  |  | AP WITH PT/T SW.<br>AP WITH PT/T SW. |
| 2         | 704-48207-23       | REMOTE CONTROL ASSY<br>BOITIER DE COMMANDE A DISTANCE         |      | 1    |  |  | AP WITH PT/T SW.<br>AP WITH PT/T SW. |
| 3         | 701-48320-50       | CABLE, REMOTE CONTROL L=15F<br>CABLE, COMMANDE A DISTANCE:15F | 2    | 2    |  |  | UR<br>UR                             |
|           | 701-48320-60       | CABLE, REMOTE CONTROL L=16F<br>CABLE, COMMANDE A DISTANCE:16F | 2    | 2    |  |  | UR<br>UR                             |
|           | 701-48320-80       | CABLE, REMOTE CONTROL L=17F<br>CABLE, COMMANDE A DISTANCE:17F | 2    | 2    |  |  | UR<br>UR                             |
| - - -     | 701-48350-00       | CABLE, REMOTE CONTROL L=21F<br>CABLE, COMMANDE A DISTANCE:21F | 2    | 2    |  |  | UR<br>UR                             |
|           | 701-48350-20       | CABLE, REMOTE CONTROL L=23F<br>CABLE, COMMANDE A DISTANCE:23F | 2    | 2    |  |  | UR<br>UR                             |
| - - - - - |                    |                                                               |      |      |  |  |                                      |
| - - - - - |                    |                                                               |      |      |  |  |                                      |
| - - - - - |                    |                                                               |      |      |  |  |                                      |
| - - - - - |                    |                                                               |      |      |  |  |                                      |
| - - - - - |                    |                                                               |      |      |  |  |                                      |
| - - - - - |                    |                                                               |      |      |  |  |                                      |



64L1100-2260

FIG. 35 REMOTE CONTROL ASSY 1

BOITIER DE COMMANDE A DISTANCE

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                     | 68V3 | 68W3 |  | REMARKS REMARQUES                    |
|----------|--------------------|-------------------------------------------------------------|------|------|--|--------------------------------------|
| 1        | 703-48205-17       | REMOTE CONTROL ASSY (10P)<br>BOITIER DE COMMANDE A DISTANCE | 1    |      |  | AP WITH PT/T SW.<br>AP WITH PT/T SW. |
| 2        | 703-48261-01       | .ARM, THROTTLE<br>.BRAS, ACCELERATION                       | 1    |      |  |                                      |
| 3        | 703-48153-00       | .SHAFT, FREE ACCEL.<br>.AXE                                 | 1    |      |  |                                      |
| 4        | 703-48235-00       | .BUSHING<br>.COUSSINET                                      | 1    |      |  |                                      |
| 5        | 703-48268-00       | .SPACER<br>.ENTRETOISE                                      | 1    |      |  |                                      |
| 6        | 703-48264-00       | .FRICTION, THROTTLE<br>.FRICTION, ACCELERATION              | 1    |      |  |                                      |
| 7        | 95380-05600        | .NUT<br>.ECROU                                              | 1    |      |  |                                      |
| 8        | 97380-05025        | .BOLT<br>.BOULON, HEXAGONAL                                 | 1    |      |  |                                      |
| 9        | 703-48265-00       | .SHAFT, FRICTION<br>.AXE, COPILOTE                          | 1    |      |  |                                      |
| 10       | 93430-06024        | .CIRCLIP<br>.CLIPS                                          | 3    |      |  |                                      |
| 11       | 703-48245-00       | .PLATE, LOCK<br>.PLAQUE, VERROU                             | 1    |      |  |                                      |
| 12       | 703-48252-00       | .ROLLER, CAM<br>.POULIE                                     | 1    |      |  |                                      |
| 13       | 701-48248-00       | .ROLLER, FREE ACCEL.<br>.POULIE                             | 1    |      |  |                                      |
| 14       | 703-48198-00       | .WASHER, WAVE<br>.RONDELLE, ELASTIQUE ONDULEE               | 1    |      |  |                                      |
| 15       | 703-48243-00       | .BUSHING<br>.COUSSINET                                      | 1    |      |  |                                      |
| 16       | 703-48236-00       | .BUSHING 1<br>.POULIE                                       | 2    |      |  |                                      |
| 17       | 703-48189-00       | .RETAINER<br>.FLASQUE                                       | 1    |      |  |                                      |
| 18       | 703-48234-00       | .ROLLER, DETENT<br>.POULIE                                  | 1    |      |  |                                      |
| 19       | 703-48345-01       | .CABLE END, REMOTE CONTROL 2<br>.CHAPE CABLE                | 2    |      |  |                                      |
| 20       | 703-48358-00       | .ANCHOR, CABLE<br>.COLLIER                                  | 1    |      |  |                                      |
| 21       | 703-48244-00       | .SPRING, FREE ACCEL.<br>.RESSORT                            | 1    |      |  |                                      |
| 22       | 703-48238-00       | .SPRING, DETENT<br>.RESSORT                                 | 5    |      |  |                                      |
| 23       | 703-48246-00       | .SPACER<br>.ENTRETOISE                                      | 1    |      |  |                                      |
| 24       | 703-48227-00       | .SPRING, NEUTRAL LOCK<br>.RESSORT                           | 1    |      |  |                                      |
| 25       | 703-82594-00       | .CLAMP<br>.BRIDE                                            | 1    |      |  | WITH PT/T SW.<br>WITH PT/T SW.       |
| 26       | 703-48226-00       | .PLATE, STOPPER<br>.PLAQUETTE                               | 1    |      |  |                                      |
| 27       | 703-48222-00       | .GRIP, CONTROL LEVER<br>.POIGNEE, COMMANDE LEVIER           | 1    |      |  | SINGLE<br>SINGLE                     |

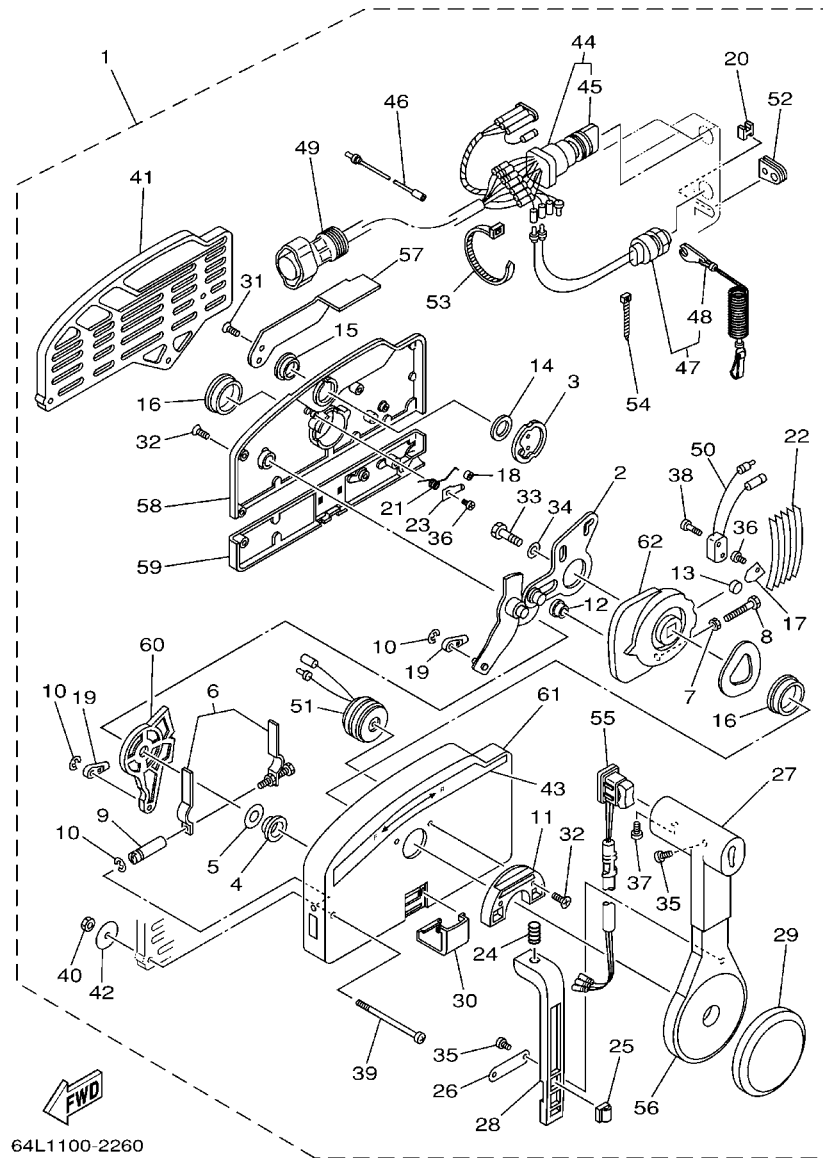
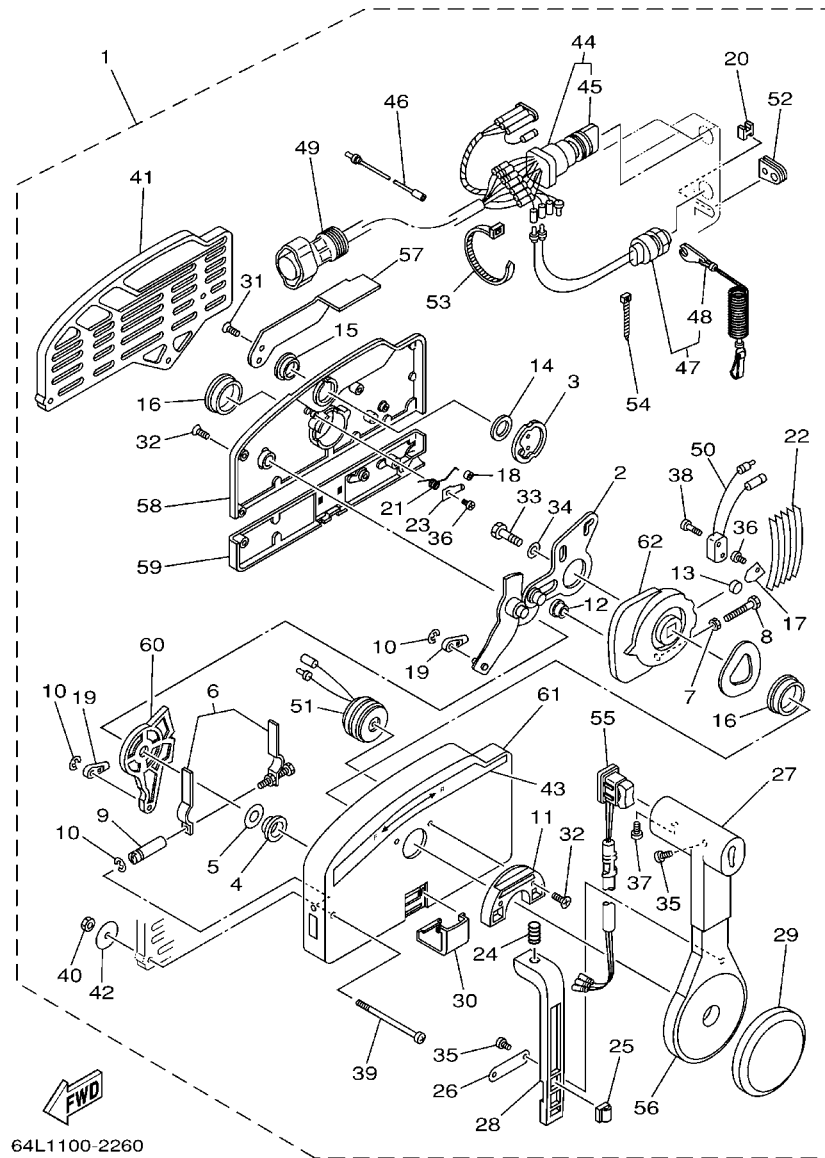


FIG. 35 REMOTE CONTROL ASSY 1

BOITIER DE COMMANDE A DISTANCE

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                  | 68V3 | 68W3 |  |  | REMARKS REMARQUES        |
|----------|--------------------|----------------------------------------------------------|------|------|--|--|--------------------------|
| 28       | 703-48223-00       | .LOCK, NEUTRAL<br>.VERROU, NEUTRAL                       | 1    |      |  |  |                          |
| 29       | 703-48225-00       | .COVER<br>.COUVERCLE                                     | 1    |      |  |  |                          |
| 30       | 703-48219-00       | .COVER, LEAD<br>.COUVERCLE                               | 1    |      |  |  |                          |
| 31       | 703-48281-00       | .SCREW<br>.VIS                                           | 2    |      |  |  |                          |
| 32       | 703-48282-00       | .SCREW<br>.VIS                                           | 7    |      |  |  |                          |
| 33       | 97380-08030        | .BOLT<br>.BOULON, HEXAGONAL                              | 1    |      |  |  |                          |
| 34       | 92990-08600        | .WASHER, PLATE<br>.RONDELLE, PLATE                       | 1    |      |  |  |                          |
| 35       | 98580-04010        | .SCREW, PAN HEAD<br>.VIS                                 | 3    |      |  |  |                          |
| 36       | 98580-04006        | .SCREW, PAN HEAD<br>.VIS                                 | 2    |      |  |  |                          |
| 37       | 98580-05010        | .SCREW, PAN HEAD<br>.VIS                                 | 1    |      |  |  |                          |
| 38       | 98580-03015        | .SCREW, PAN HEAD<br>.VIS                                 | 2    |      |  |  |                          |
| 39       | 703-48291-10       | .SCREW (M6)<br>.VIS (M6)                                 | 3    |      |  |  |                          |
| 40       | 95380-06600        | .NUT, HEXAGON<br>.ECROU                                  | 3    |      |  |  |                          |
| 41       | 703-48293-10       | .SPACER, REMOTE CONTROL<br>.ENTRETOISE                   | 1    |      |  |  | SINGLE<br>SINGLE         |
| 42       | 701-48287-00       | .WASHER<br>.RONDELLE                                     | 3    |      |  |  |                          |
| 43       | 703-48215-00       | .GRAPHIC<br>.ADHESIF                                     | 1    |      |  |  |                          |
| 44       | 703-82510-43       | .MAIN SWITCH ASSY<br>.CONTACTEUR A CLEF COMPLET          | 1    |      |  |  |                          |
| 45       | 703-82577-00       | .CAP, KEY<br>.CABOCHON                                   | 1    |      |  |  |                          |
| 46       | 703-82531-00       | .WIRE, LEAD<br>.FIL                                      | 1    |      |  |  |                          |
| 47       | 688-82575-01       | .ENGINE STOP SWITCH ASSY<br>.COUPE CIRCUIT CPLT          | 1    |      |  |  |                          |
| 48       | 682-82556-00       | .STOPPER<br>.PLAQUETTE                                   | 1    |      |  |  |                          |
| 49       | 688-8258A-20       | .EXTENSION, WIRE HARNESS<br>.EXTENSION, FAISCEAU DE FILS | 1    |      |  |  | L:5M (10P)<br>L:5M (10P) |
| 50       | 703-82540-00       | .NEUTRAL SWITCH ASSY<br>.CONTACTEUR DE POINT-MORT        | 1    |      |  |  |                          |
| 51       | 703-83383-02       | .BUZZER<br>.RONFLEUR                                     | 1    |      |  |  |                          |
| 52       | 703-48284-00       | .GROMMET<br>.PASSE-FIL                                   | 1    |      |  |  |                          |
| 53       | 703-82591-00       | .BAND<br>.COLLIER                                        | 1    |      |  |  |                          |
| 54       | 703-82592-00       | .BAND<br>.COLLIER                                        | 1    |      |  |  |                          |





**FIG. 35 REMOTE CONTROL ASSY 1**

## BOITIER DE COMMANDE A DISTANCE

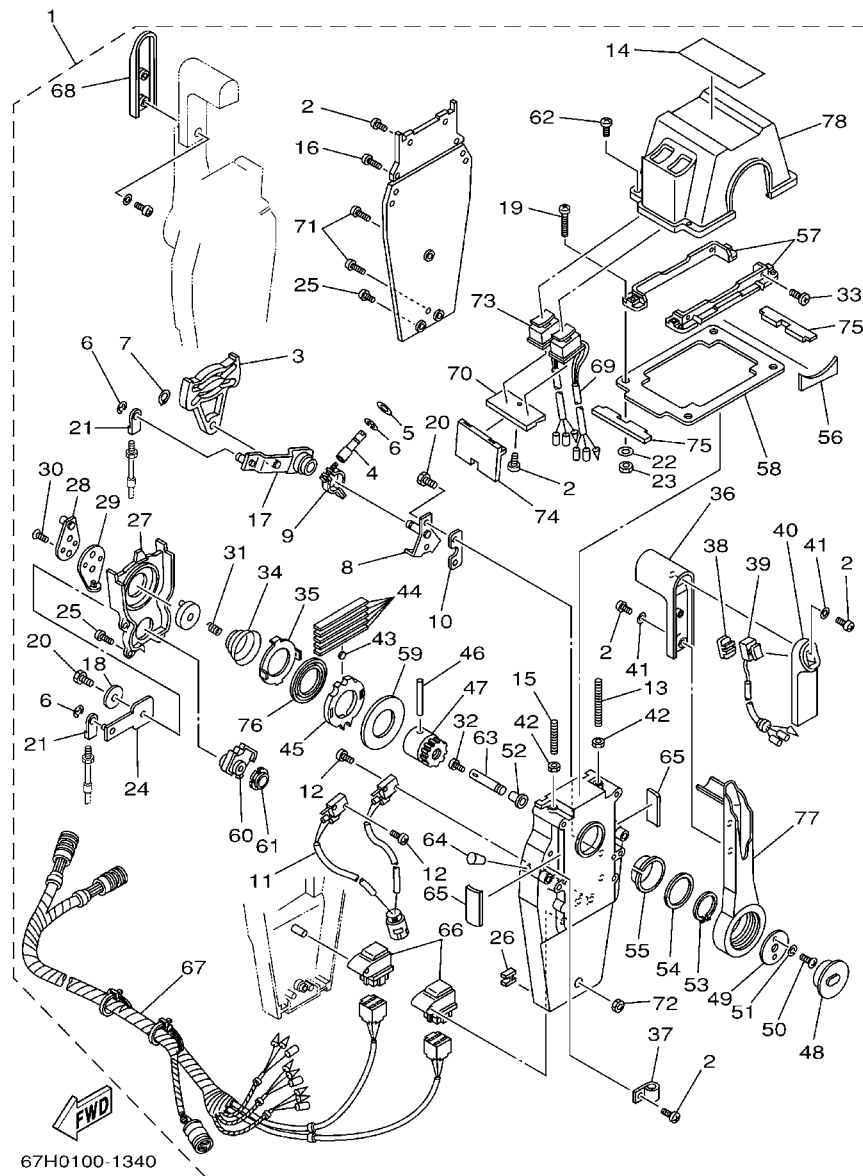


FIG. 36 REMOTE CONTROL ASSY 2 BOITIER DE COMMANDE A DISTANCE

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                               | 68V3 | 68W3 | REMARKS REMARQUES                    |
|----------|--------------------|-------------------------------------------------------|------|------|--------------------------------------|
| 1        | 704-48207-23       | REMOTE CONTROL ASSY<br>BOITIER DE COMMANDE A DISTANCE |      | 1    | AP WITH PT/T SW.<br>AP WITH PT/T SW. |
| 2        | 97890-05016        | .SCREW, PAN HEAD<br>.VIS, CRUCIFORME                  |      | 12   |                                      |
| 3        | EL8-48251-00       | .PLATE, CAM<br>.PLAQUE, CAME                          |      | 2    |                                      |
| 4        | 704-48265-00       | .SHAFT, FRICTION<br>.AXE, COPILOTE                    |      | 2    |                                      |
| 5        | 701-48246-00       | .SPACER<br>.ENTRETOISE                                |      | 2    |                                      |
| 6        | 93430-06024        | .CIRCLIP<br>.CLIPS                                    |      | 8    |                                      |
| 7        | EL8-48259-00       | .CIRCLIP 1<br>.CIRCLIP                                |      | 2    |                                      |
| 8        | 704-48262-00       | .SHAFT, THROTTLE<br>.AXE, ACCELERATION                |      | 2    |                                      |
| 9        | 704-48264-00       | .THROTTLE, FRICTION<br>.FRICTION, ACCELERATION        |      | 2    |                                      |
| 10       | 704-48266-00       | .SPACER<br>.ENTRETOISE                                |      | 2    |                                      |
| 11       | 704-82540-10       | .NEUTRAL SWITCH ASSY<br>.CONTACTEUR DE POINT-MORT     |      | 1    |                                      |
| 12       | 6A5-48129-10       | .SCREW 3<br>.VIS 3                                    |      | 4    |                                      |
| 13       | EL8-48281-00       | .SCREW<br>.VIS                                        |      | 2    |                                      |
| 14       | 704-48215-10       | .GRAPHIC<br>.ADHESIF                                  |      | 1    |                                      |
| 15       | 704-48281-00       | .SCREW<br>.VIS                                        |      | 2    |                                      |
| 16       | 97890-05025        | .SCREW, PAN HEAD<br>.VIS, CRUCIFORME                  |      | 4    |                                      |
| 17       | 704-48261-00       | .ARM, THROTTLE<br>.BRAS, ACCELERATION                 |      | 2    |                                      |
| 18       | EL8-48191-00       | .WASHER 1<br>.RONDELLE                                |      | 2    |                                      |
| 19       | 704-48283-00       | .SCREW<br>.VIS                                        |      | 4    |                                      |
| 20       | 97380-06018        | .BOLT<br>.BOULON, HEXAGONAL                           |      | 6    |                                      |
| 21       | 703-48345-01       | .CABLE END, REMOTE CONTROL 2<br>.CHAPE CABLE          |      | 4    |                                      |
| 22       | 704-48287-00       | .WASHER<br>.RONDELLE                                  |      | 4    |                                      |
| 23       | 95380-05600        | .NUT<br>.ECROU                                        |      | 4    |                                      |
| 24       | EL8-48271-00       | .ARM, SHIFT<br>.BRAS                                  |      | 2    |                                      |
| 25       | EL8-48127-00       | .SCREW 1<br>.VIS 1                                    |      | 16   |                                      |
| 26       | 703-48358-00       | .ANCHOR, CABLE<br>.COLLIER                            |      | 2    |                                      |
| 27       | EL8-48231-00       | .HOUSING, GEAR<br>.CARTER, ENGRENAGE                  |      | 2    |                                      |

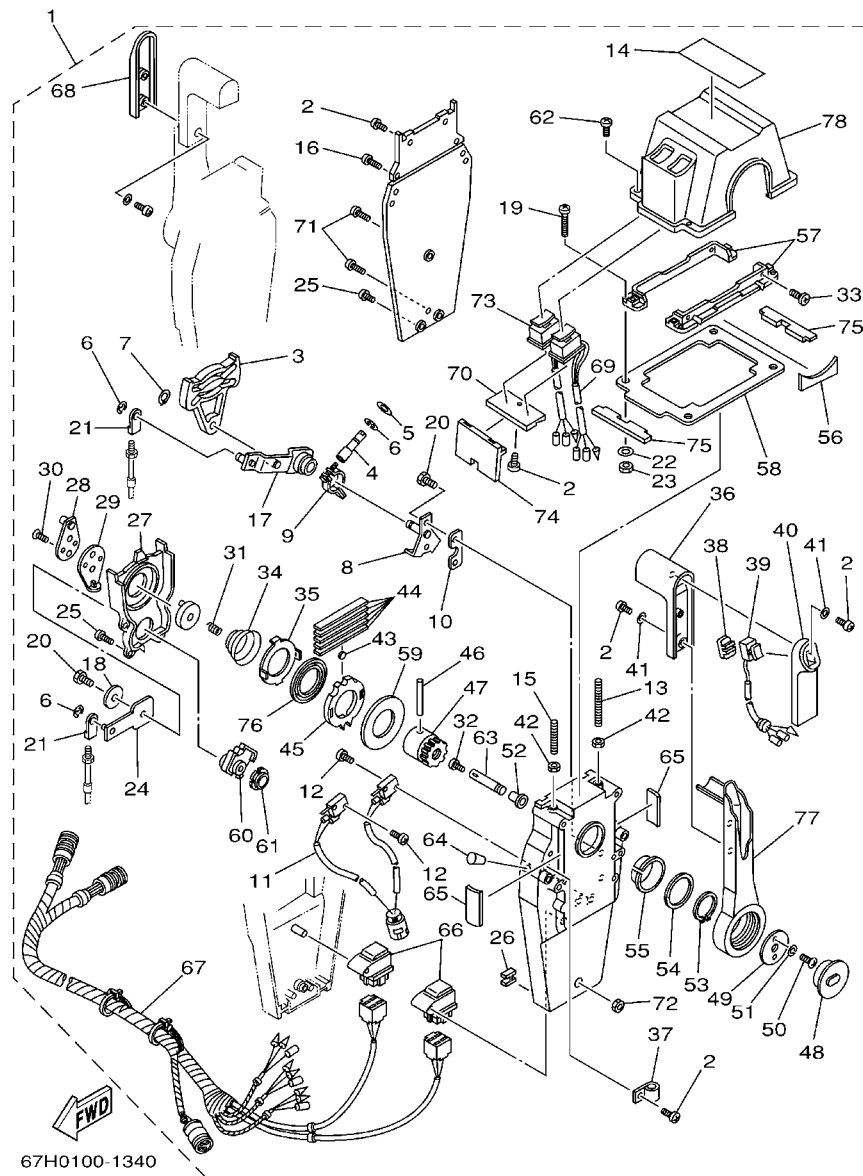


FIG. 36 REMOTE CONTROL ASSY 2 BOITIER DE COMMANDE A DISTANCE

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                    | 68V3 | 68W3 |  |  | REMARKS REMARQUES |
|----------|--------------------|------------------------------------------------------------|------|------|--|--|-------------------|
| 28       | EL8-48241-00       | .ARM, DRIVE<br>.BRAS, COMMANDE                             |      | 2    |  |  |                   |
| 29       | EL8-48254-00       | .STOPPER, THROTTLE ADJUSTING<br>.BUTEE                     |      | 2    |  |  |                   |
| 30       | 92780-06020        | .SCREW, FLAT HEAD<br>.VIS A TETE FRAISEE                   |      | 4    |  |  |                   |
| 31       | EL8-48158-00       | .SPRING 1<br>.RESSORT 1                                    |      | 2    |  |  |                   |
| 32       | 98580-04006        | .SCREW, PAN HEAD<br>.VIS                                   |      | 2    |  |  |                   |
| 33       | 98780-05018        | .SCREW, FLAT HEAD<br>.VIS A TETE FRAISEE                   |      | 4    |  |  |                   |
| 34       | EL8-48244-00       | .SPRING, FREE ACCEL.<br>.RESSORT                           |      | 2    |  |  |                   |
| 35       | EL8-48245-00       | .PLATE, LOCK<br>.PLAQUE, VERROU                            |      | 2    |  |  |                   |
| 36       | 704-48222-00       | .GRIP, CONTROL LEVER<br>.POIGNEE, COMMANDE LEVIER          |      | 2    |  |  |                   |
| 37       | 704-82594-00       | .CLAMP<br>.BRIDE                                           |      | 1    |  |  |                   |
| 38       | 704-48228-00       | .HOLDER, SWITCH<br>.SUPPORT                                |      | 1    |  |  |                   |
| 39       | 704-82563-31       | .TRIM & TILT SWITCH ASSY<br>.INCLINER ET PARER COMMUTATEUR |      | 1    |  |  |                   |
| 40       | 704-48229-00       | .GRIP, CONTROL LEVER<br>.POIGNEE, COMMANDE LEVIER          |      | 1    |  |  |                   |
| 41       | 92990-05300        | .WASHER, INTERNAL TOOTH<br>.RONDELLE, DENTURE INTERNE      |      | 6    |  |  |                   |
| 42       | 95380-06600        | .NUT, HEXAGON<br>.ECROU                                    |      | 4    |  |  |                   |
| 43       | 701-48248-00       | .ROLLER, FREE ACCEL.<br>.POULIE                            |      | 2    |  |  |                   |
| 44       | 703-48238-00       | .SPRING, DETENT<br>.RESSORT                                |      | 10   |  |  |                   |
| 45       | EL8-48232-00       | .GEAR 1<br>.PIGNON                                         |      | 2    |  |  |                   |
| 46       | EL8-48164-00       | .PIN 2<br>.PION 2                                          |      | 2    |  |  |                   |
| 47       | 704-48242-00       | .SHAFT, DRIVE<br>.ARBRE, MOTEUR                            |      | 2    |  |  |                   |
| 48       | 704-48225-00       | .COVER<br>.COUVERCLE                                       |      | 2    |  |  |                   |
| 49       | 704-48192-00       | .WASHER 2<br>.RONDELLE 2                                   |      | 2    |  |  |                   |
| 50       | 97890-06018        | .SCREW, PAN HEAD<br>.VIS, CRUCIFORME                       |      | 4    |  |  |                   |
| 51       | 92990-06300        | .WASHER, INTERNAL TOOTH<br>.RONDELLE, DENTURE INTERNE      |      | 4    |  |  |                   |
| 52       | 702-48263-00       | .BUSHING<br>.COUSSINET                                     |      | 2    |  |  |                   |
| 53       | EL8-48279-00       | .CIRCLIP 2<br>.CIRCLIP 2                                   |      | 2    |  |  |                   |
| 54       | 704-48193-00       | .WASHER 3<br>.RONDELLE 3                                   |      | 2    |  |  |                   |

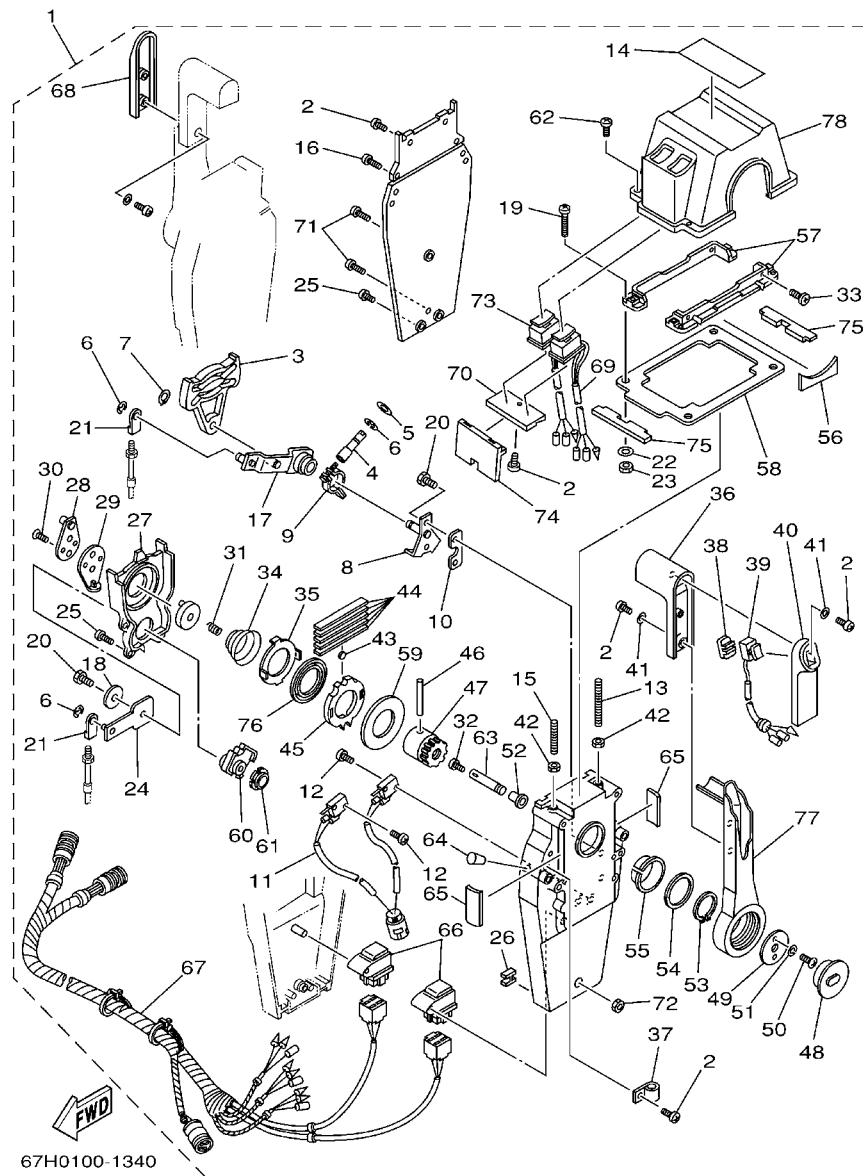


FIG. 36 REMOTE CONTROL ASSY 2 BOITIER DE COMMANDE A DISTANCE

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                    | 68V3 | 68W3 |  |  | REMARKS REMARQUES |
|----------|--------------------|------------------------------------------------------------|------|------|--|--|-------------------|
| 55       | EL8-48234-00       | .BUSHING 1<br>.POULIE                                      |      | 2    |  |  |                   |
| 56       | 704-48219-00       | .COVER, LEAD<br>.COUVERCLE                                 |      | 2    |  |  |                   |
| 57       | 704-48144-00       | .PLATE, STOPPER 2<br>.PLAQUETTE 2                          |      | 2    |  |  |                   |
| 58       | 704-48176-10       | .GROMMET<br>.PASSE-FIL                                     |      | 1    |  |  |                   |
| 59       | 703-48192-00       | .WASHER 2<br>.RONDELLE 2                                   |      | 2    |  |  |                   |
| 60       | EL8-48233-00       | .GEAR 2<br>.PIGNON 2                                       |      | 2    |  |  |                   |
| 61       | 703-48235-00       | .BUSHING<br>.COUSSINET                                     |      | 2    |  |  |                   |
| 62       | 704-48282-00       | .SCREW<br>.VIS                                             |      | 4    |  |  |                   |
| 63       | EL8-48153-10       | .SHAFT, FREE ACCEL.<br>.AXE                                |      | 2    |  |  |                   |
| 64       | 704-48166-00       | .PLUG<br>.BOUCHON                                          |      | 2    |  |  |                   |
| 65       | 704-48284-00       | .GROMMET<br>.PASSE-FIL                                     |      | 4    |  |  |                   |
| 66       | 704-81950-00       | .RELAY ASSY<br>.RELAIS COMPLET                             |      | 2    |  |  |                   |
| 67       | 704-82590-10       | .WIRE HARNESS ASSY<br>.FAISCEAU DE FILS COMPLET            |      | 1    |  |  |                   |
| 68       | 704-48229-10       | .GRIP, CONTROL LEVER<br>.POIGNEE, COMMANDE LEVIER          |      | 1    |  |  |                   |
| 69       | 704-82563-E0       | .TRIM & TILT SWITCH ASSY<br>.INCLINER ET PARER COMMUTATEUR |      | 1    |  |  |                   |
| 70       | 704-48228-10       | .HOLDER, SWITCH<br>.SUPPORT                                |      | 1    |  |  |                   |
| 71       | 704-48128-00       | .SCREW 2<br>.VIS 2                                         |      | 3    |  |  |                   |
| 72       | 704-48156-00       | .NUT 1<br>.ECROU 1                                         |      | 1    |  |  |                   |
| 73       | 704-82563-F0       | .TRIM & TILT SWITCH ASSY<br>.INCLINER ET PARER COMMUTATEUR |      | 1    |  |  |                   |
| 74       | 704-48285-00       | .GROMMET 2<br>.PASSE-FIL 2                                 |      | 1    |  |  |                   |
| 75       | 704-48286-00       | .GROMMET 3<br>.PASSE-FIL 3                                 |      | 2    |  |  |                   |
| 76       | 704-48178-00       | .PLATE, SHIFT<br>.PLAQUETTE                                |      | 2    |  |  |                   |
| 77       | 704-48221-00       | .LEVER, CONTROL<br>.LEVIER, COMMANDE                       |      | 2    |  |  |                   |
| 78       | 704-48119-20       | .COVER<br>.COQUILLE                                        |      | 1    |  |  |                   |

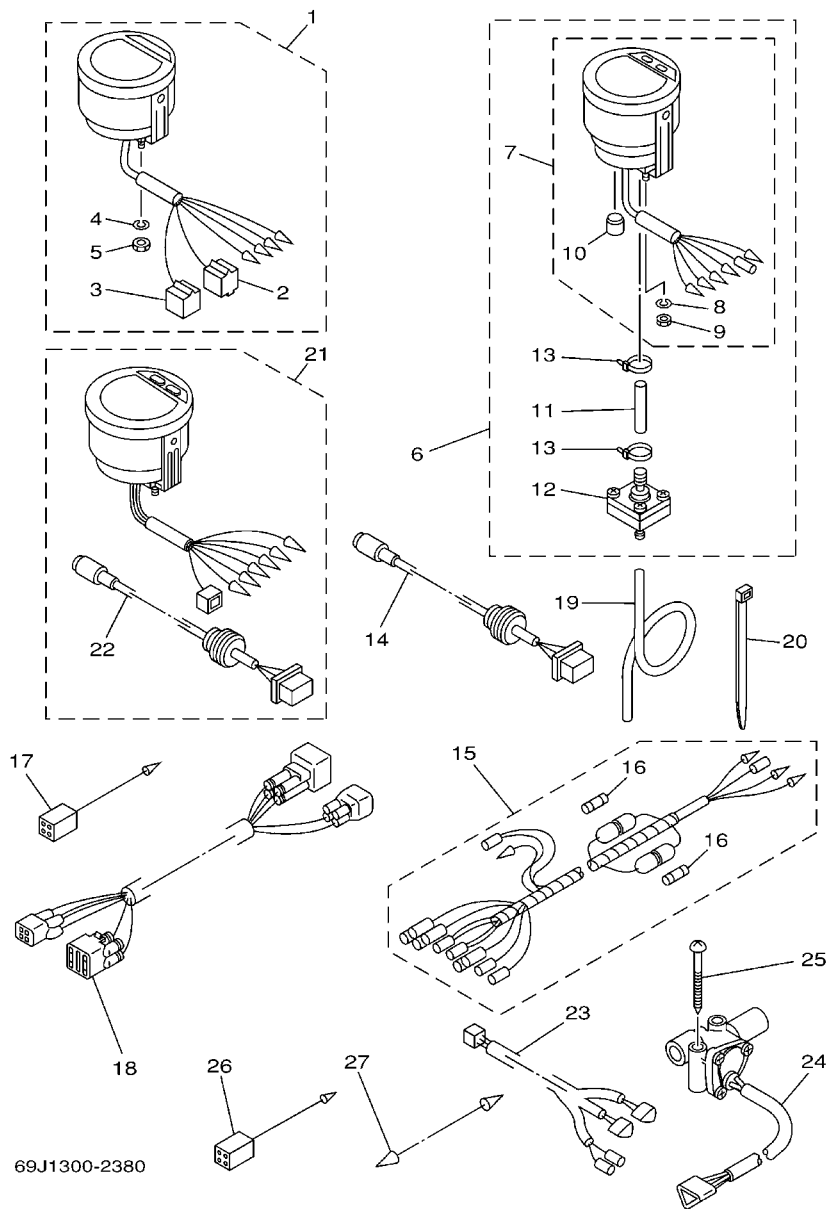
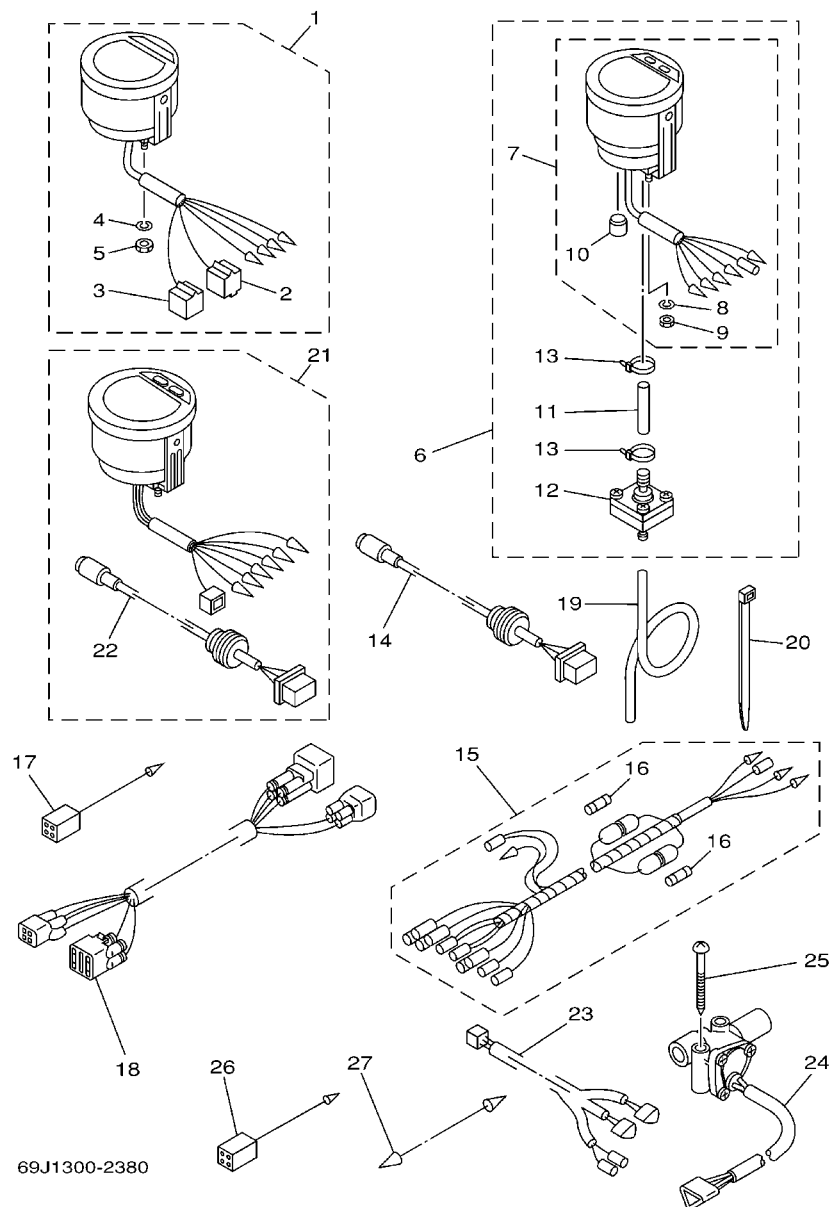


FIG. 37 METER

COMPTEUR

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                       | 68V3 | 68W3 |  |  | REMARKS REMARQUES                    |
|----------|--------------------|---------------------------------------------------------------|------|------|--|--|--------------------------------------|
| 1        | 6Y5-8350T-03       | TACHOMETER ASSY<br>COMPTE-TOURS CPLT                          | 1    | 1    |  |  | AP<br>AP                             |
| 2        | 9E450-04433        | .CONNECTOR<br>.CONNECTEUR                                     | 1    | 1    |  |  | M-4-W<br>M-4-W                       |
| 3        | 9E450-04533        | .CONNECTOR<br>.CONNECTEUR                                     | 1    | 1    |  |  | F-4-W<br>F-4-W                       |
| 4        | 92990-04100        | .WASHER, SPRING<br>.RONDELLE, GROWER                          | 2    | 2    |  |  |                                      |
| 5        | 95380-04600        | .NUT<br>.ECROU                                                | 2    | 2    |  |  |                                      |
| 6        | 6Y5-83500-S5       | DIGITAL SPEEDOMETER ASSY<br>TACHYMETRE NUMERIQUE CPLT.        | 1    |      |  |  | AP<br>AP                             |
| 7        | 6Y5-83570-S5       | .SPEEDOMETER ASSY<br>.COMPTEUR DE VITESSE CPLT                | 1    |      |  |  |                                      |
| 8        | 92990-04100        | .WASHER, SPRING<br>.RONDELLE, GROWER                          | 2    |      |  |  |                                      |
| 9        | 95380-04600        | .NUT<br>.ECROU                                                | 2    |      |  |  |                                      |
| 10       | 6Y5-83533-T2       | .GROMMET<br>.RONDELLE CAOUTCHOUC                              | 1    |      |  |  |                                      |
| 11       | 6Y5-83557-31       | .TUBE<br>.TUBE                                                | 1    |      |  |  |                                      |
| 12       | 6Y5-83728-00       | .CONNECTOR ASSY<br>.CONNEXION COMPLET                         | 1    |      |  |  |                                      |
| 13       | 90465-11M10        | .CLAMP<br>.BRIDE                                              | 2    |      |  |  |                                      |
| 14       | 6Y5-87122-S0       | CORD ASSY 1<br>COPDON COMPLET                                 | 1    |      |  |  | AP<br>AP                             |
| 15       | 6Y5-83553-M0       | WIRE, LEAD<br>FIL                                             | 1    |      |  |  | AP<br>AP                             |
|          | 6Y5-83553-00       | WIRE, LEAD<br>FIL                                             | 1    |      |  |  | AP<br>AP                             |
| 16       | 1E6-82151-00       | .FUSE (10A)<br>.FUSIBLE (10A)                                 | 2    |      |  |  | FOR 6Y5-83553-M0<br>FOR 6Y5-83553-M0 |
|          | 1E6-82151-00       | .FUSE (10A)<br>.FUSIBLE (10A)                                 | 1    |      |  |  | FOR 6Y5-83553-00<br>FOR 6Y5-83553-00 |
| 17       | 6Y5-82117-00       | WIRE, LEAD (BLACK)<br>FIL (NOIR)                              | 1    |      |  |  | AP<br>AP                             |
| 18       | 68F-82553-80       | EXTENSION, WIRE LEAD<br>EXTENSION, FAISCEAU                   | 1    |      |  |  | AP<br>AP                             |
|          | 68F-82553-90       | EXTENSION, WIRE LEAD<br>EXTENSION, FAISCEAU                   | 1    |      |  |  | AP<br>AP                             |
| 19       | 6Y5-83557-10       | TUBE (8M)<br>TUBE (8M)                                        | 1    |      |  |  | AP<br>AP                             |
| 20       | 90465-11M10        | CLAMP<br>BRIDE                                                | 2    |      |  |  | AP<br>AP                             |
| 21       | 6Y5-8350F-00       | FUEL MANAGEMENT METER<br>COMPT. DE GESTION DU CARBURANT       | 1    |      |  |  | AP<br>AP                             |
| 22       | 6Y5-87122-S0       | .CORD ASSY 1<br>.COPDON COMPLET                               | 1    |      |  |  |                                      |
| 23       | 6Y5-83553-F1       | WIRE, LEAD<br>FIL                                             | 1    |      |  |  | AP<br>AP                             |
| 24       | 6Y5-85752-01       | SENDER UNIT ASSY, FUEL METER<br>PERCEPTION DE JAUGE A ESSENCE | 2    |      |  |  | AP<br>AP                             |



**FIG. 37 METER**

## COMPTEUR

[illegible]

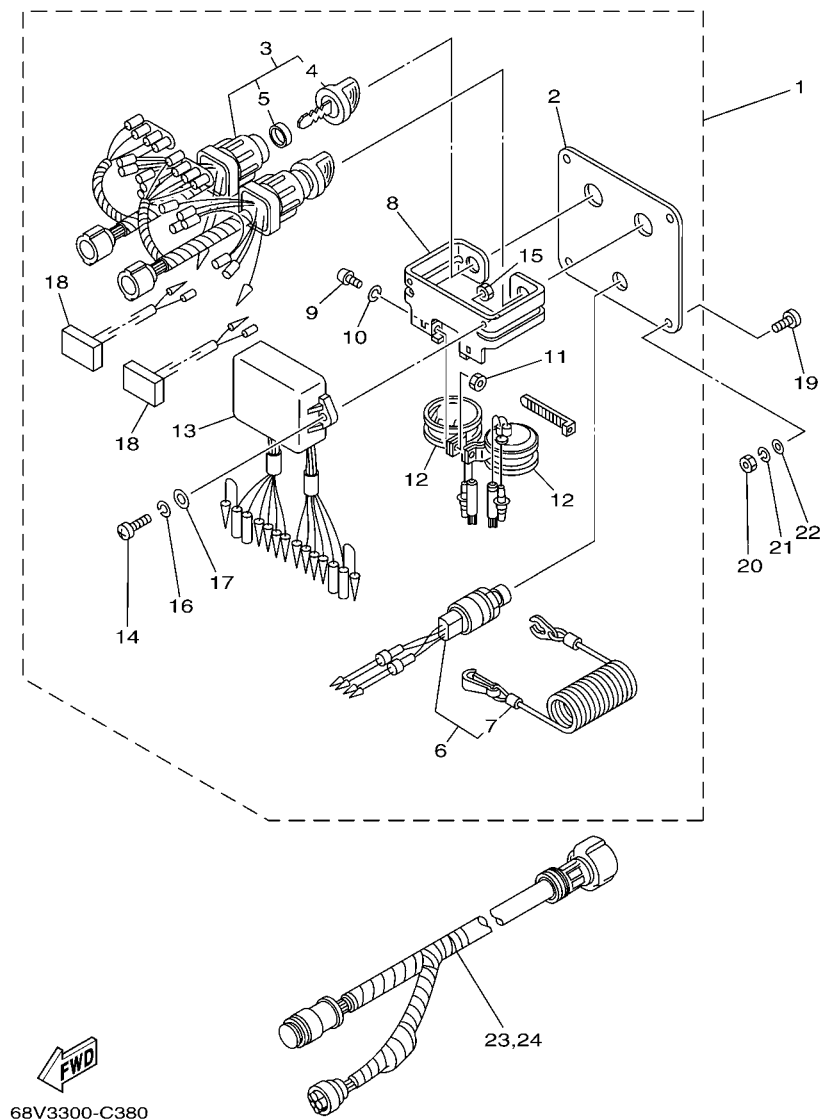
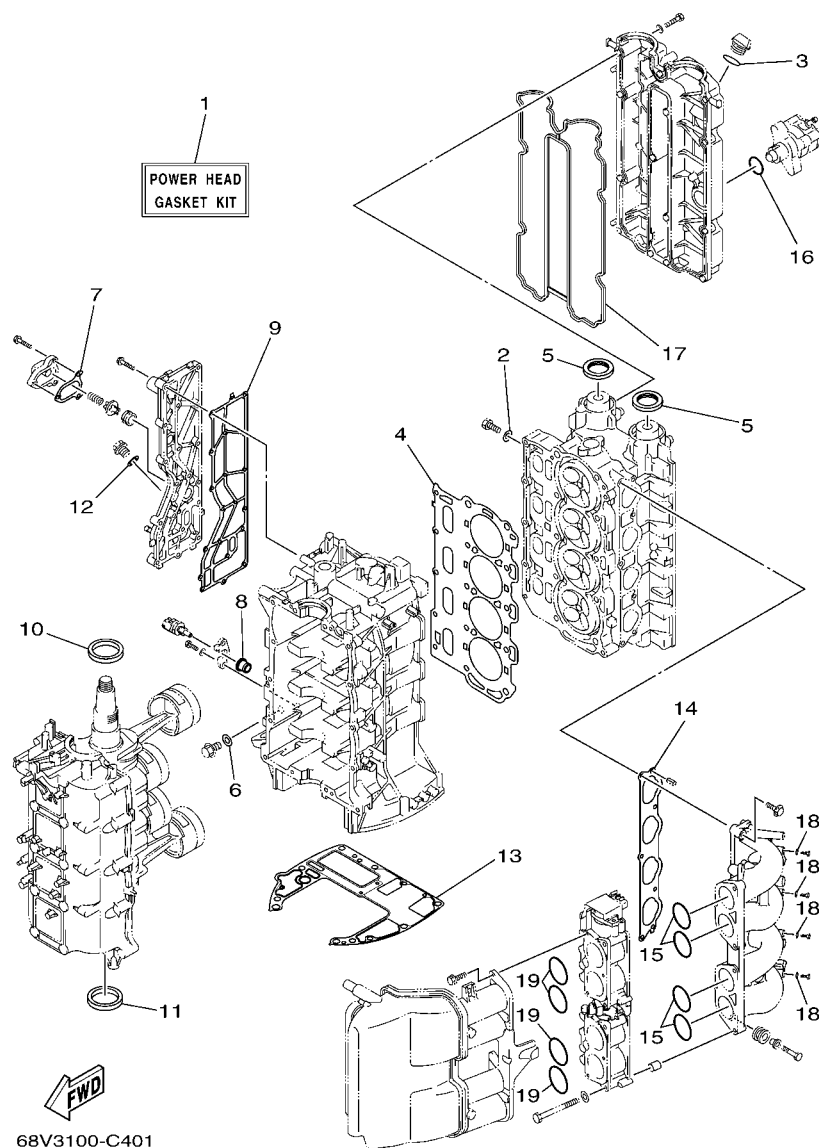


FIG. 38 SWITCH & PANEL

TABLEAU DE CONTACTEUR

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                | 68V3 | 68W3 |  |  | REMARKS REMARQUES |
|----------|--------------------|--------------------------------------------------------|------|------|--|--|-------------------|
| 1        | 6K1-82570-07       | PANEL SWITCH ASSY<br>PLATINE D'INTERRUPEUR CPLT        |      | 1    |  |  | AP<br>AP          |
| 2        | 6K1-82571-01       | .PANEL, SWITCH<br>.TABLEAU, CONTACTEUR                 |      | 1    |  |  |                   |
| 3        | 6K1-82510-06       | .MAIN SWITCH ASSY<br>.CONTACTEUR A CLEF COMPLET        |      | 2    |  |  |                   |
| 4        | 703-82577-00       | ..CAP, KEY<br>..CABOCHON                               |      | 1    |  |  |                   |
| 5        | 6K1-82532-00       | ..CAP<br>..COUVERCLE                                   |      | 1    |  |  |                   |
| 6        | 6K1-82575-00       | .ENGINE STOP SWITCH ASSY<br>.COUPE CIRCUIT CPLT        |      | 1    |  |  |                   |
| 7        | 682-82556-00       | ..STOPPER<br>..PLAQUETTE                               |      | 1    |  |  |                   |
| 8        | 6K1-83614-01       | .BRACKET<br>.SUPPORT                                   |      | 1    |  |  |                   |
| 9        | 98980-05010        | .SCREW, BIND<br>.VIS, DE PRESSION                      |      | 2    |  |  |                   |
| 10       | 92990-05100        | .WASHER, SPRING<br>.RONDELLE, GROWER                   |      | 2    |  |  |                   |
| 11       | 95380-05600        | .NUT<br>.ECROU                                         |      | 2    |  |  |                   |
| 12       | 688-83383-11       | .BUZZER<br>.RONFLEUR                                   |      | 2    |  |  |                   |
| 13       | 6K1-85830-01       | .CONTROL UNIT ASSY<br>.BLOC DE CONTROLE                |      | 1    |  |  |                   |
| 14       | 98980-06020        | .SCREW, BIND<br>.VIS, DE PRESSION                      |      | 2    |  |  |                   |
| 15       | 95380-06600        | .NUT, HEXAGON<br>.ECROU                                |      | 2    |  |  |                   |
| 16       | 92990-06100        | .WASHER, SPRING<br>.RONDELLE, GROWER                   |      | 2    |  |  |                   |
| 17       | 92990-06600        | .WASHER, PLATE<br>.RONDELLE, PLATE                     |      | 2    |  |  |                   |
| 18       | 6K1-81980-00       | .DIODE ASSY<br>.REDRESSEUR 2                           |      | 2    |  |  |                   |
| 19       | 90149-05M05        | SCREW<br>VIS                                           |      | 4    |  |  | AP<br>AP          |
| 20       | 95380-05600        | NUT<br>ECROU                                           |      | 4    |  |  | AP<br>AP          |
| 21       | 92990-05100        | WASHER, SPRING<br>RONDELLE, GROWER                     |      | 4    |  |  | AP<br>AP          |
| 22       | 92990-05600        | WASHER, PLATE<br>RONDELLE, PLATE                       |      | 4    |  |  | AP<br>AP          |
| 23       | 6K1-8258A-40       | EXTENSION, WIRE HARNESS<br>EXTENSION, FAISCEAU DE FILS |      | 1    |  |  | AP<br>AP          |
| 24       | 61B-8258A-01       | EXTENSION, WIRE HARNESS<br>EXTENSION, FAISCEAU DE FILS |      | 1    |  |  | AP<br>AP          |



\*1: NEW PARTS  
STARTING SERIAL NO. : 68V-1027680 ~ , 68W-1001172~

**FIG. 39 REPAIR KIT 1**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                        | 68V3 | 68W3 |  |  | REMARKS REMARQUES            |
|----------|--------------------|----------------------------------------------------------------|------|------|--|--|------------------------------|
| 1        | 68V-W0001-02       | POWER HEAD GASKET KIT<br>POCHETTE DE JINTS TETE MOTRICE        | 1    | 1    |  |  | NEW PARTS *1<br>NEW PARTS *1 |
|          | 68V-W0001-03       | POWER HEAD GASKET KIT<br>POCHETTE DE JINTS TETE MOTRICE        | 1    | 1    |  |  |                              |
| 2        | 90430-08143        | .GASKET<br>.JOINT                                              | 4    | 4    |  |  |                              |
| 3        | 93210-24M79        | .O-RING<br>.JOINT TORIQUE                                      | 1    | 1    |  |  |                              |
| 4        | 67F-11181-02       | .GASKET, CYLINDER HEAD 1<br>.JOINT, DE CULASSE 1               | 1    | 1    |  |  |                              |
| 5        | 93102-38M59        | .OIL SEAL<br>.JOINT SPY                                        | 2    | 2    |  |  |                              |
| 6        | 90430-14115        | .GASKET<br>.JOINT                                              | 1    | 1    |  |  |                              |
| 7        | 67F-12435-A0       | .GASKET<br>.JOINT                                              | 1    | 1    |  |  |                              |
| 8        | 68V-85753-00       | .GASKET, SENDER UNIT<br>.JOINT, DE PERCEPTION                  | 1    | 1    |  |  |                              |
| 9        | 67F-41114-A0       | .GASKET, EXHAUST OUTER COVER<br>.JOINT, COUVERCLE D'ECHAPPEMEN | 1    | 1    |  |  |                              |
|          | 67F-41114-A1       | .GASKET, EXHAUST OUTER COVER<br>.JOINT, COUVERCLE D'ECHAPPEMEN | 1    | 1    |  |  | NEW PARTS *1<br>NEW PARTS *1 |
| 10       | 93102-48009        | .OIL SEAL<br>.JOINT SPY                                        | 1    | 1    |  |  |                              |
| 11       | 93101-48002        | .OIL SEAL<br>.JOINT SPY                                        | 1    | 1    |  |  |                              |
| 12       | 90430-18130        | .GASKET<br>.JOINT                                              | 1    | 1    |  |  |                              |
| 13       | 68V-11351-00       | .GASKET, CYLINDER<br>.JOINT, D'EMBASE                          | 1    | 1    |  |  |                              |
| 14       | 68V-13645-00       | .GASKET, MANIFOLD 1<br>.JOINT, TUBULURE 1                      | 1    | 1    |  |  |                              |
| 15       | 93210-48MG8        | .O-RING<br>.JOINT TORIQUE                                      | 4    | 4    |  |  |                              |
| 16       | 93210-30682        | .O-RING<br>.JOINT TORIQUE                                      | 1    | 1    |  |  |                              |
| 17       | 67F-11356-00       | .SEAL, CYLINDER 2<br>.JOINT, SPY CYLINDRE                      | 1    | 1    |  |  |                              |
| 18       | 90430-06014        | .GASKET<br>.JOINT                                              | 4    | 4    |  |  |                              |
| 19       | 93210-48MJ9        | .O-RING<br>.JOINT TORIQUE                                      | 4    | 4    |  |  |                              |
|          |                    |                                                                |      |      |  |  |                              |
|          |                    |                                                                |      |      |  |  |                              |



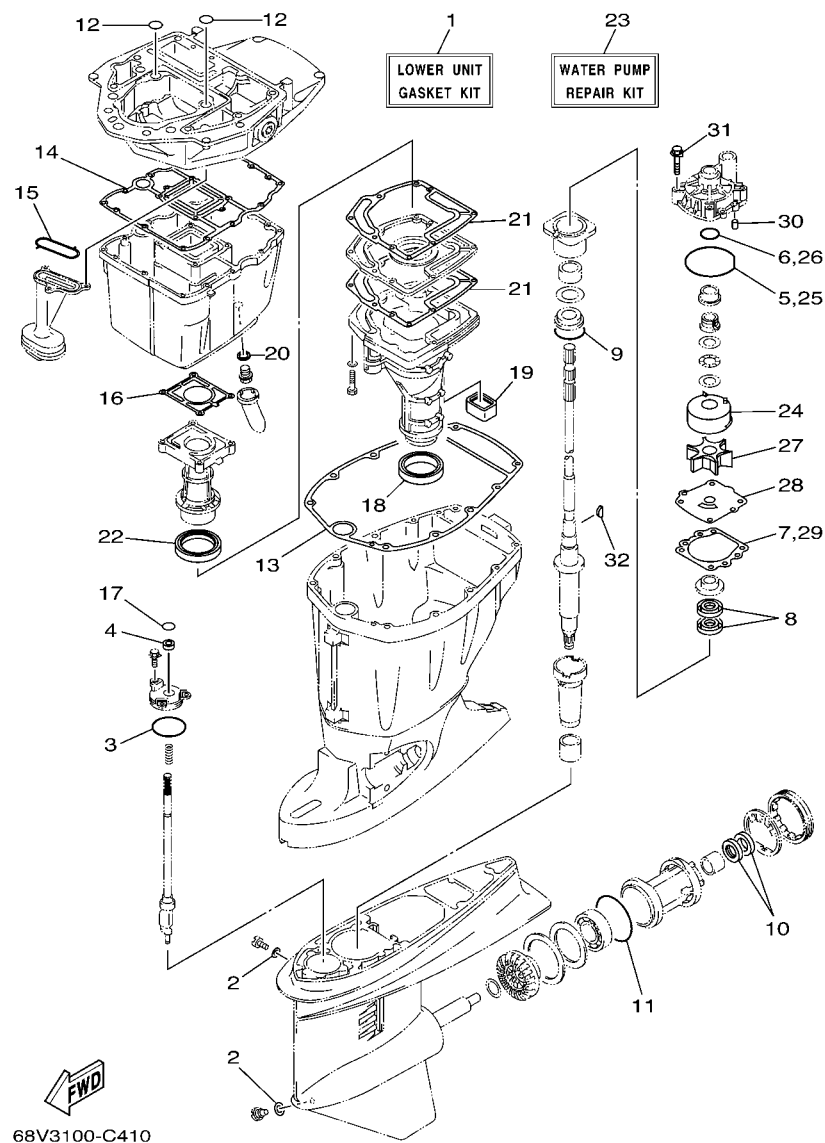


FIG. 40 REPAIR KIT 2

KITS DE REPARATION 2

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                   | 68V3 | 68W3 |  |  | REMARKS REMARQUES |
|----------|--------------------|-----------------------------------------------------------|------|------|--|--|-------------------|
| 1        | 68V-W0001-21       | LOWER UNIT GASKET KIT<br>POCHETTE DE JOINTS EMBASE        | 1    | 1    |  |  |                   |
| 2        | 90430-08020        | .GASKET<br>.JOINT                                         | 2    | 2    |  |  |                   |
| 3        | 93210-58144        | .O-RING<br>.JOINT TORIQUE                                 | 1    | 1    |  |  |                   |
| 4        | 93106-09014        | .OIL SEAL<br>.JOINT SPY                                   | 1    | 1    |  |  |                   |
| 5        | 93210-86M38        | .O-RING<br>.JOINT TORIQUE                                 | 1    | 1    |  |  |                   |
| 6        | 93210-37160        | .O-RING<br>.JOINT TORIQUE                                 | 1    | 1    |  |  |                   |
| 7        | 6E5-44315-A0       | .GASKET, WATER PUMP<br>.JOINT, POMPE A EAU                | 1    | 1    |  |  |                   |
| 8        | 93101-28M16        | .OIL SEAL<br>.JOINT SPY                                   | 2    | 2    |  |  |                   |
| 9        | 93210-55M14        | .O-RING<br>.JOINT TORIQUE                                 | 1    | 1    |  |  |                   |
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| 11       | 93210-86M39        | .O-RING<br>.JOINT TORIQUE                                 | 1    | 1    |  |  |                   |
| 12       | 93210-19MJ1        | .O-RING<br>.JOINT TORIQUE                                 | 2    | 2    |  |  |                   |
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| 14       | 68V-15312-00       | .GASKET, OIL PAN<br>.JOINT DE VENTILATEUR D'HUILE         | 1    | 1    |  |  |                   |
| 15       | 67F-13415-00       | .SEAL, OIL STRAINER<br>.JOINT, FILTRE A HUILE             | 1    | 1    |  |  |                   |
| 16       | 67F-41133-A1       | .GASKET, EXHAUST MANIFOLD 1<br>.JOINT, PIPE D'ECHAPPEMENT | 1    | 1    |  |  |                   |
| 17       | 93210-09165        | .O-RING<br>.JOINT TORIQUE                                 | 1    | 1    |  |  |                   |
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