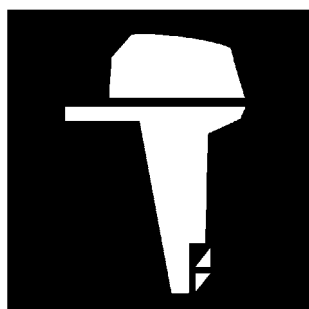




PARTS CATALOGUE

F75TRC (62P2)

F90TRC (61P2)

F80AET'04 (67G3)

F100AET'04 (67F3)

FOREWORD

This Parts Catalogue is related to the parts for the model(s) on the cover page. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after the issue of the Parts Catalogue will be announced in the Parts News.
It is advisable that you make the necessary corrections to the Parts Catalogue according to the Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

“UR” Use specified parts number.

“UN” Use as many as needed.

“AP” Alternate Parts

“LM” Locally Made (Parts need to be ordered locally)

“F#” Frame No. (Applicable machine No.)

“O/S” Over Size

3. The number of components for assembly

- Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.
- The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

PART NO.	DESCRIPTION	Q'TY	REMARKS
2F5-83310-60	FRONT FLASHER LIGHT ASSY	2	
115-83311-60	.BULB (6V-18W)	1	

4. Applicable colours of graphics are represented in the “REMARKS” as shown below.

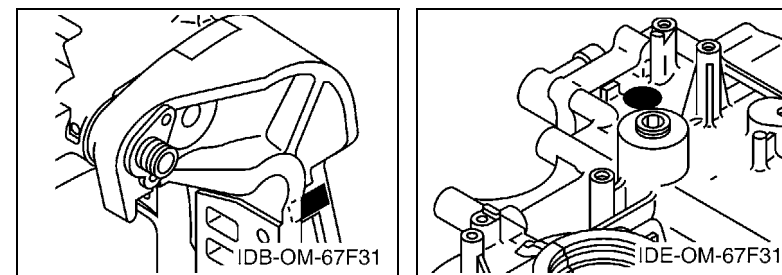
PART NO.	DESCRIPTION	Q'TY	REMARKS
2N4-24110-00-X5	FUEL TANK COMP.	2	MXR
3J1-24240-10	.GRAPHIC, FUEL TANK	1	FOR MXR

5. Note that the illustrations for reference in finding parts numbers are not to be used for assembling. When assembling, please use the applicable service manual.

6. The asterisk (*) before a reference number indicates modified items after the first edition.

7. Applicable Serial No.

Engine Serial No.



8. Applicable Engine Starting Serial No.

Model	Serial No.	Model	Serial No.
F75	62P-1002027	F90	61P-1004041
F80A	67G-1002845	F100A	67F-1002496

9. Applicable Colour Code

Abbreviation	Colour Name	Colour Code
DBNM2	DARK BLUISH GRAY METALLIC 2	004D

10. Quantity Column Information

Column No.	Name Of Q'ty Column	Applicable Model
1	F75	F75TRC
2	F80	F80AET
3	F90	F90TRC
4	F100	F100AET

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CARBURETOR 2	C5
CARBURETOR 3	C6
FUEL 1	C7
FUEL 2	D2
GENERATOR	D3
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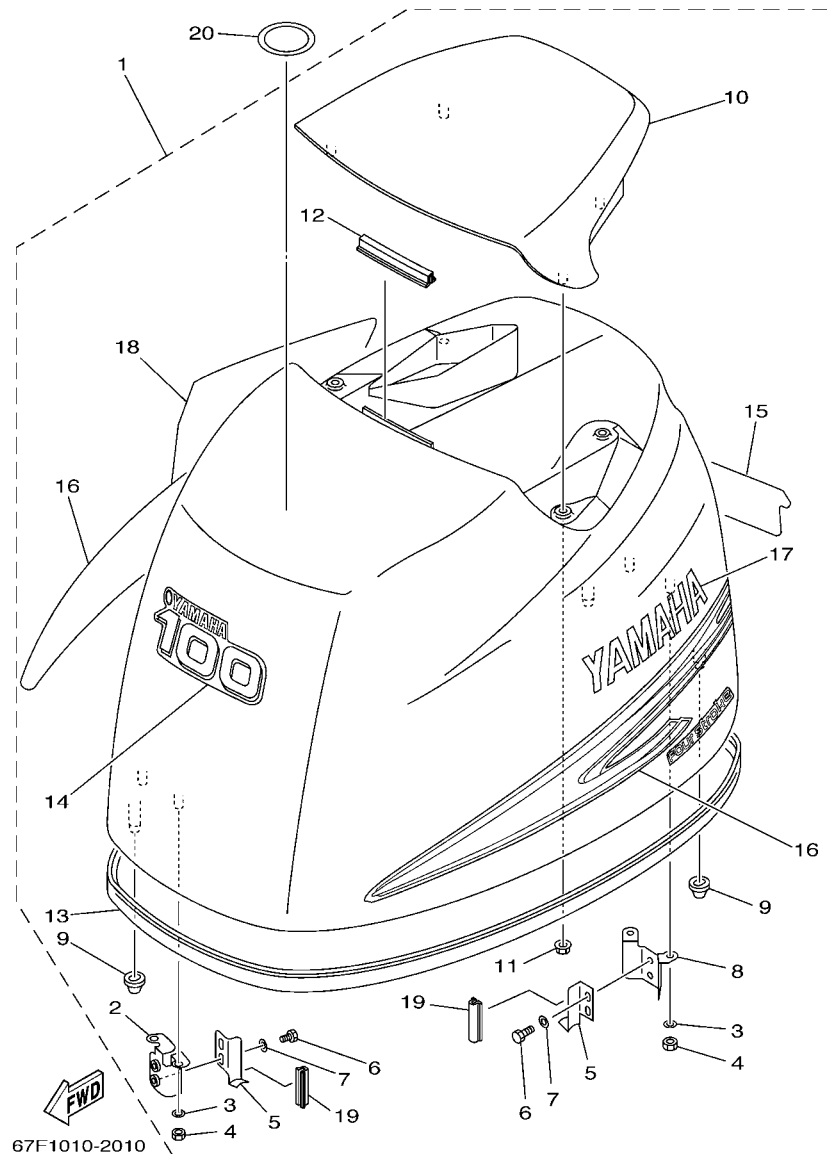


FIG. 1 TOP COWLING

REF. NO.	PART NO.	DESCRIPTION	F75	F80	F90	F100	REMARKS
1	67F-42610-10-4D	TOP COWLING ASSY				1	
	61P-42610-00-4D	TOP COWLING ASSY			1		
	61P-42610-A0-4D	TOP COWLING ASSY			1		F90TJR
	67G-42610-10-4D	TOP COWLING ASSY		1			
	62P-42610-00-4D	TOP COWLING ASSY	1				
2	67F-42647-00	.HOLDER, CLAMP BAND	1	1	1	1	
3	92990-06100	.WASHER, SPRING	4	4	4	4	
4	95380-06600	.NUT, HEXAGON	4	4	4	4	
5	67F-42652-00	.HOOK	2	2	2	2	
6	97095-06012	.BOLT	4	4	4	4	
7	92995-06600	.WASHER	4	4	4	4	
8	67F-42649-00	.HOLDER, CLAMP BAND	1	1	1	1	
9	67F-42662-00	.DAMPER	3	3	3	3	
10	67F-42613-00-4D	.MOLDING, AIR DUCT	1	1	1	1	
11	90179-06M24	.NUT	4	4	4	4	
12	61N-42628-00	.SEAL	1	1	1	1	
13	67F-42615-00	.SEAL	1	1	1	1	
14	67F-42677-10	.GRAPHIC, FRONT				1	
	61P-42677-00	.GRAPHIC, FRONT			1		
	61P-42677-A0	.GRAPHIC, FRONT			1		F90TJR
	67G-42677-10	.GRAPHIC, FRONT		1			
	62P-42677-00	.GRAPHIC, FRONT	1				
15	67F-42678-10	.GRAPHIC, REAR				1	
	61P-42678-00	.GRAPHIC, REAR			1		
	61P-42678-A0	.GRAPHIC, REAR			1		F90TJR
	67G-42678-10	.GRAPHIC, REAR		1			
	62P-42678-00	.GRAPHIC, REAR	1				

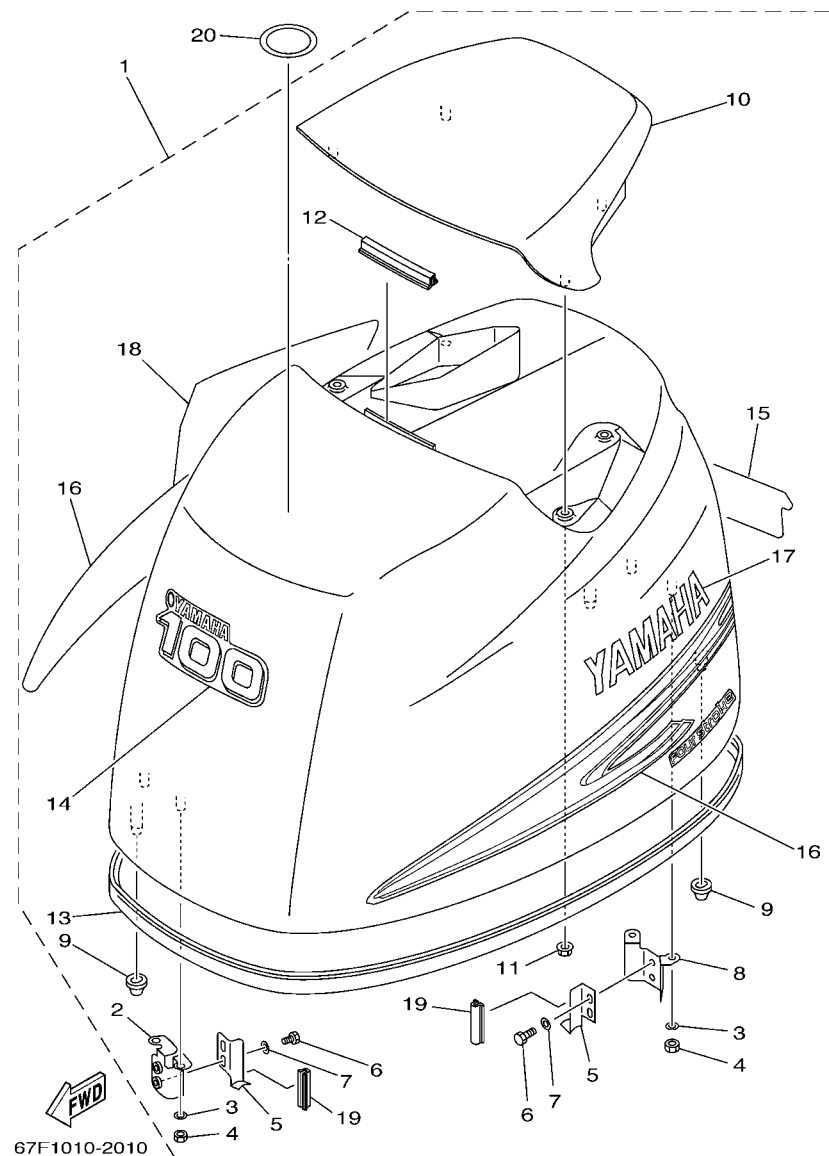
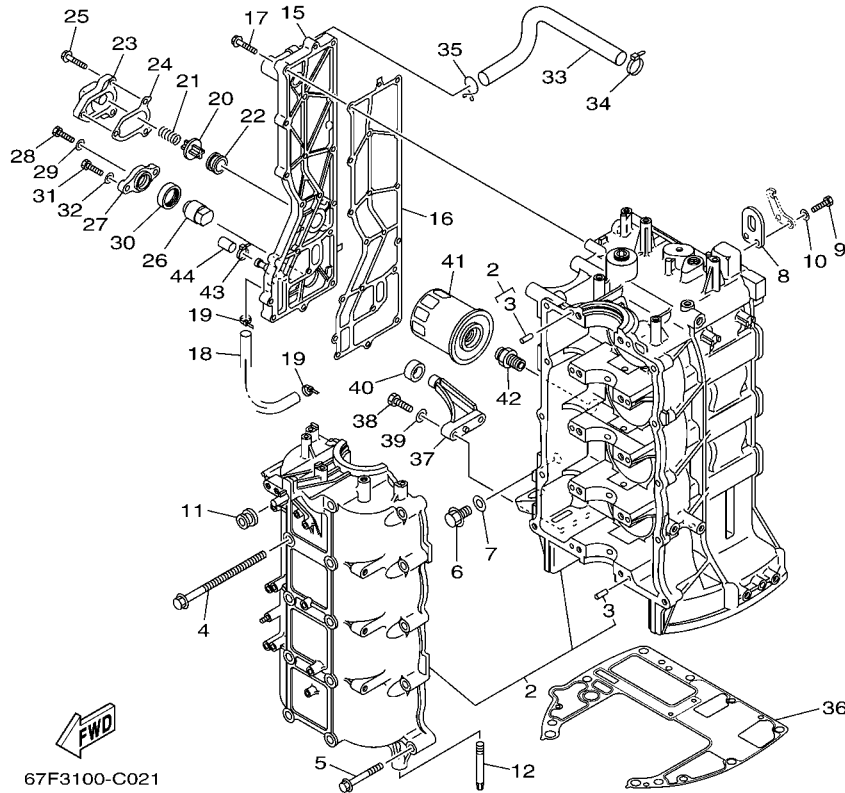
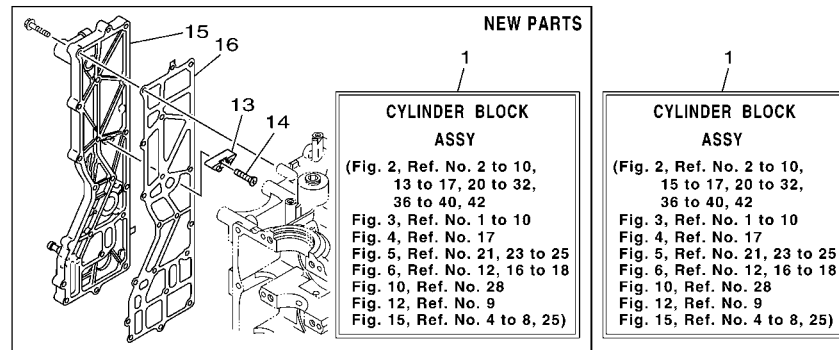


FIG. 1 TOP COWLING

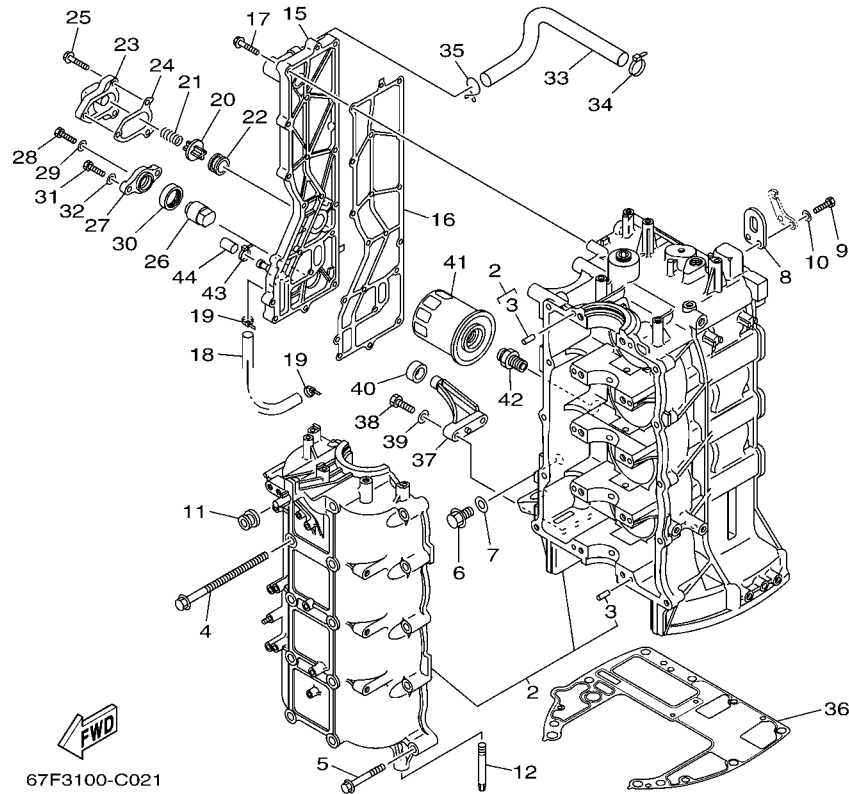
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*1: NEW PARTS
STARTING SERIAL NO. : 61P-1006271 ~ , 62P-1003358 ~
67F-1004173 ~ , 67G-1004056 ~

FIG. 2 CYLINDER & CRANKCASE 1

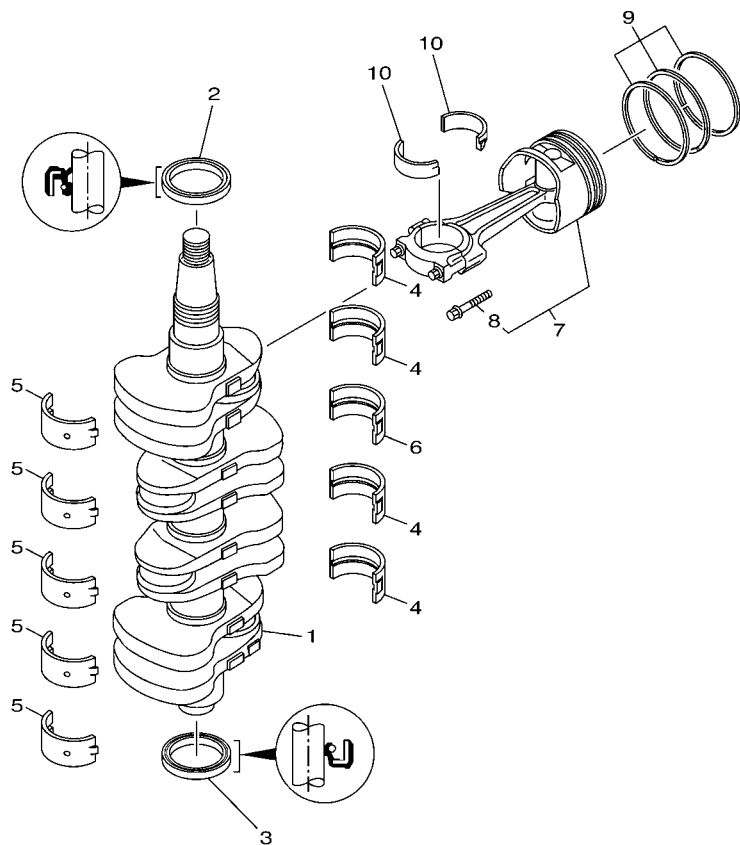
REF. NO.	PART NO.	DESCRIPTION	F75	F80	F90	F100	REMARKS
1	67F-W009B-05-1S	CYLINDER BLOCK ASSY		1		1	
	67F-W009B-06-1S	CYLINDER BLOCK ASSY		1		1	NEW PARTS *1
	60C-W009B-01-1S	CYLINDER BLOCK ASSY	1		1		
	60C-W009B-02-1S	CYLINDER BLOCK ASSY	1		1		NEW PARTS *1
2	67F-15100-03-1S	CRANKCASE ASSY	1	1	1	1	
3	93606-12019	.PIN, DOWEL	10	10	10	10	
4	90119-10M88	BOLT, WITH WASHER	10	10	10	10	
5	90119-08M66	BOLT, WITH WASHER	10	10	10	10	
6	90340-14M06	PLUG, STRAIGHT SCREW	1	1	1	1	
7	90430-14115	GASKET	1	1	1	1	
8	62Y-11119-00	HANGER, ENGINE	2	2	2	2	
9	97095-06020	BOLT	4	4	4	4	
10	92995-06600	WASHER	4	4	4	4	
11	90480-12072	GROMMET	1	1	1	1	
12	67F-15142-00	GUIDE 1	2	2	2	2	
13	6E5-11325-00	ANODE	3	3	3	3	NEW PARTS *1
14	98780-04016	SCREW, FLAT HEAD	3	3	3	3	NEW PARTS *1
15	67F-41113-01-1S	OUTER COVER, EXHAUST	1	1	1	1	
	67F-41113-02-1S	OUTER COVER, EXHAUST	1	1	1	1	NEW PARTS *1
16	67F-41114-A0	GASKET, EXHAUST OUTER COVER	1	1	1	1	
	67F-41114-A1	GASKET, EXHAUST OUTER COVER	1	1	1	1	NEW PARTS *1
17	90119-06MA4	BOLT, WITH WASHER	18	18	18	18	
18	90445-10M40	HOSE (L330)	1	1	1	1	
19	90465-11M10	CLAMP	2	2	2	2	
20	6G5-12416-00	VALVE, PRESSURE CONTROL	1	1	1	1	
21	90501-16M11	SPRING, COMPRESSION	1	1	1	1	
22	90480-20M05	GROMMET	1	1	1	1	



*1: NEW PARTS
STARTING SERIAL NO. : 61P-1006271 ~ , 62P-1003358 ~
67F-1004173 ~ , 67G-1004056 ~

FIG. 2 CYLINDER & CRANKCASE 1

REF. NO.	PART NO.	DESCRIPTION	F75	F80	F90	F100	REMARKS
23	67F-1246A-00-1S	COVER 1	1	1	1	1	
24	67F-12435-A0	GASKET	1	1	1	1	
25	90119-06MA2	BOLT, WITH WASHER	3	3	3	3	
26	68V-11325-00	ANODE	1	1	1	1	
27	67F-11327-00-94	COVER, ANODE	1	1	1	1	
28	97075-06020	BOLT	1	1	1	1	
29	92995-06600	WASHER	1	1	1	1	
30	67F-11328-00	GROMMET, ANODE	1	1	1	1	
31	97075-08025	BOLT	2	2	2	2	
32	92995-08600	WASHER	2	2	2	2	
33	67F-1243A-00	HOSE 1	1	1	1	1	
34	90465-11M10	CLAMP	1	1	1	1	
35	90467-20M15	CLIP	1	1	1	1	
36	68V-11351-00	GASKET, CYLINDER	1	1	1	1	
37	67F-42761-00-94	STOPPER	2	2	2	2	
38	97095-06025	BOLT	4	4	4	4	
39	92995-06600	WASHER	4	4	4	4	
40	68F-44533-00	DAMPER, UPPER MOUNT RUBBER	2	2	2	2	
41	5GH-13440-00	ELEMENT ASSY, OIL CLEANER	1	1	1	1	
42	90401-20145	BOLT, UNION	1	1	1	1	



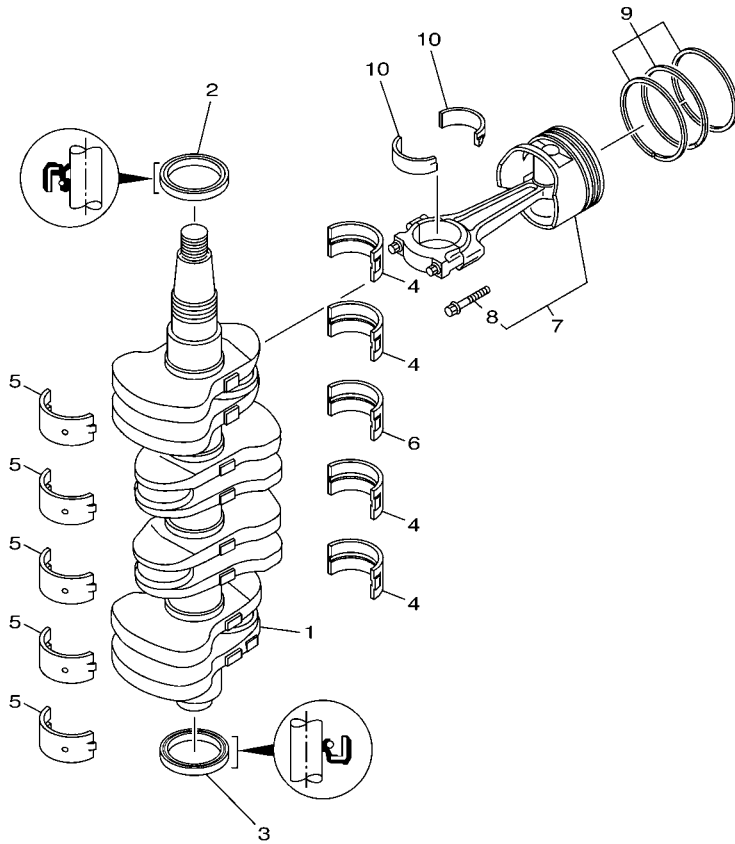
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FIG. 3 CRANKSHAFT & PISTON

REF. NO.	PART NO.	DESCRIPTION	F75	F80	F90	F100	REMARKS
1	67F-11411-00	CRANKSHAFT	1	1	1	1	
2	93102-48009	OIL SEAL		1		1	
	93102-48008	OIL SEAL	1		1		
3	93101-48002	OIL SEAL		1		1	
	93101-48001	OIL SEAL	1		1		
4	67F-11416-00	PLANE BEARING, CRANKSHAFT 1	4	4	4	4	UR GREEN
	67F-11416-10	PLANE BEARING, CRANKSHAFT 1	4	4	4	4	UR BLUE
	67F-11416-20	PLANE BEARING, CRANKSHAFT 1	4	4	4	4	UR RED
5	67F-11417-00	PLANE BEARING, CRANKSHAFT 2	5	5	5	5	UR YELLOW
	67F-11417-10	PLANE BEARING, CRANKSHAFT 2	5	5	5	5	UR GREEN
	67F-11417-20	PLANE BEARING, CRANKSHAFT 2	5	5	5	5	UR BLUE
	67F-11417-30	PLANE BEARING, CRANKSHAFT 2	5	5	5	5	UR RED
6	67F-11418-00	PLANE BEARING, CRANKSHAFT 3	1	1	1	1	UR GREEN
	67F-11418-10	PLANE BEARING, CRANKSHAFT 3	1	1	1	1	UR BLUE
	67F-11418-20	PLANE BEARING, CRANKSHAFT 3	1	1	1	1	UR RED
7	67F-11640-00	PISTON/CON-ROD ASSY(STD)		4		4	
	60C-W1164-00	PISTON/CON-ROD ASSY(STD)	4		4		
	67F-11640-10	PISTON/CON-ROD ASSY(0.25MM OS)		4		4	AP
	60C-W1164-10	PISTON/CON-ROD ASSY(0.25MM OS)	4		4		AP
8	67F-11654-00	.BOLT, CONNECTING ROD	2	2	2	2	
9	67F-11603-01	PISTON RING SET (STD)		4		4	
	60C-11603-00	PISTON RING SET (STD)	4		4		
	67F-11604-01	PISTON RING SET (0.25MM O/S)		4		4	AP
	60C-11604-00	PISTON RING SET (0.25MM O/S)	4		4		AP
10	67F-11656-00	PLANE BEARING, CONNECTING ROD	8	8	8	8	UR YELLOW
	67F-11656-10	PLANE BEARING, CONNECTING ROD	8	8	8	8	UR GREEN
	67F-11656-20	PLANE BEARING, CONNECTING ROD	8	8	8	8	UR BLUE

B1

FIG. 3 CRANKSHAFT & PISTON

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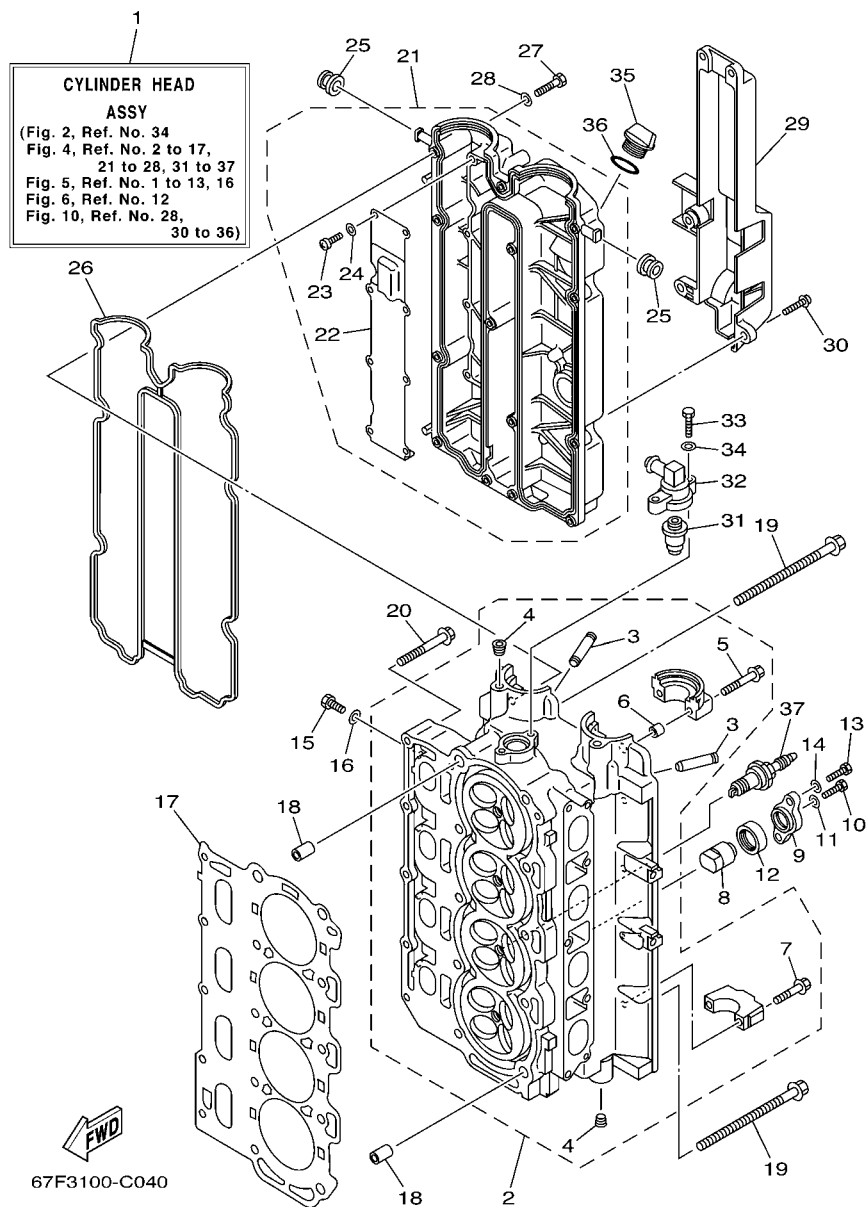


FIG. 4 CYLINDER & CRANKCASE 2

REF. NO.	PART NO.	DESCRIPTION	F75	F80	F90	F100	REMARKS
1	67F-W009A-21-1S	CYLINDER HEAD ASSY	1	1	1	1	
2	67F-11110-11-94	CYLINDER HEAD ASSY	1	1	1	1	
3	67F-11133-10	.GUIDE, VALVE 1	16	16	16	16	
4	90344-51019	.PLUG, TAPER SCREW	4	4	4	4	
5	90119-07235	.BOLT/WASHER-CAM CAPS	4	4	4	4	
6	91809-08006	.SLEEVE GUIDE-DOWEL	4	4	4	4	
7	90119-07234	.BOLT, WITH WASHER	16	16	16	16	
8	68V-11325-00	ANODE	2	2	2	2	
9	67F-11327-00-94	COVER, ANODE	2	2	2	2	
10	97075-06020	BOLT	2	2	2	2	
11	92995-06600	WASHER	2	2	2	2	
12	67F-11328-00	GROMMET, ANODE	2	2	2	2	
13	97075-08025	BOLT	4	4	4	4	
14	92995-08600	WASHER	4	4	4	4	
15	97095-08014	BOLT	4	4	4	4	
16	90430-08143	GASKET	4	4	4	4	
17	67F-11181-02	GASKET, CYLINDER HEAD 1	1	1	1	1	
18	90387-10M08	COLLAR	2	2	2	2	
19	90105-10M89	BOLT, FLANGE	10	10	10	10	
20	90119-08M91	BOLT, WITH WASHER	5	5	5	5	
21	68V-11191-00-1S	COVER, CYLINDER HEAD 1	1	1	1	1	
22	67F-11168-00	.COVER, BREATHER	1	1	1	1	
23	98507-04008	.SCREW, PAN HEAD	8	8	8	8	
24	92907-04600	.WASHER	8	8	8	8	
25	90480-12072	GROMMET	2	2	2	2	
26	67F-11356-00	SEAL, CYLINDER 2	1	1	1	1	
27	97095-06030	BOLT	14	14	14	14	

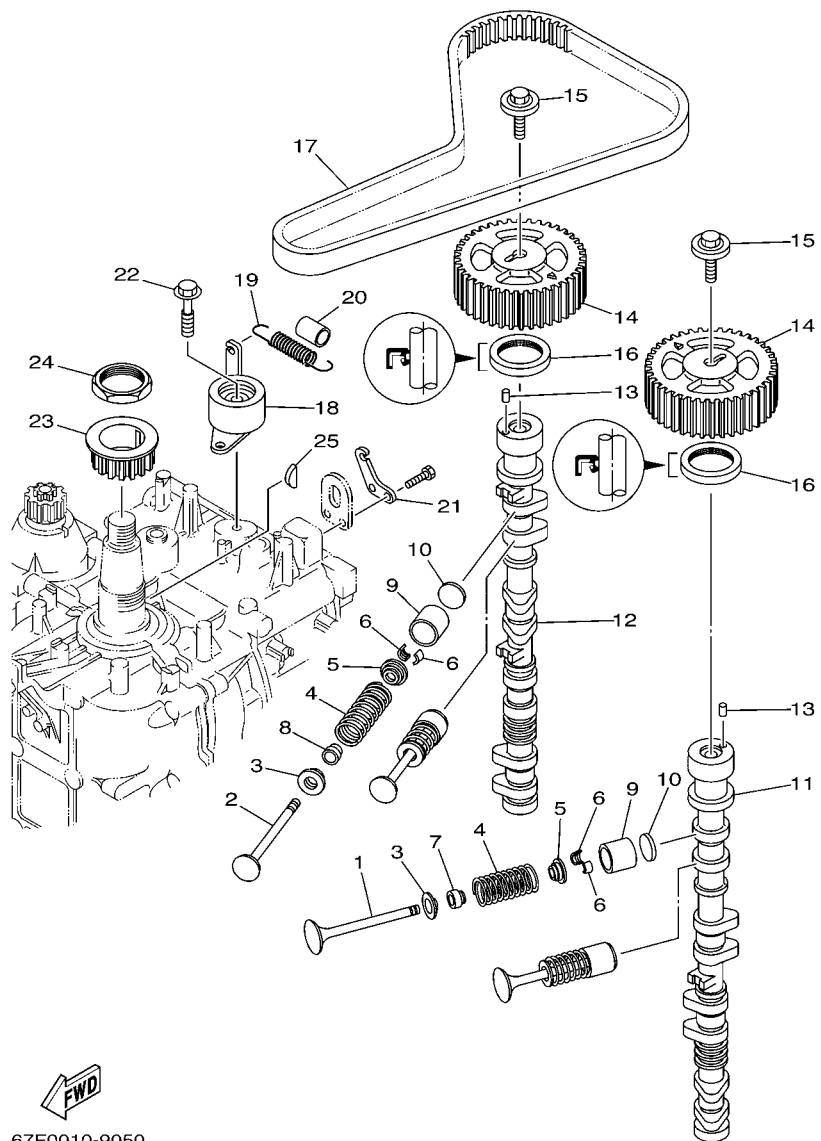


FIG. 5 VALVE

REF. NO.	PART NO.	DESCRIPTION	F75	F80	F90	F100	REMARKS
1	68V-12111-00	VALVE, INTAKE	8	8	8	8	
2	68V-12121-00	VALVE, EXHAUST	8	8	8	8	
3	67F-12116-00	SEAT, VALVE SPRING	16	16	16	16	
4	67F-12114-00	SPRING, VALVE OUTER	16	16	16	16	
5	67F-12117-00	RETAINER, VALVE SPRING	16	16	16	16	
6	67F-12118-00	COTTER, VALVE	32	32	32	32	
7	K0A-A3721-00	SEAL, VALVE STEM	8	8	8	8	
8	K0A-A3722-00	SEAL, VALVE STEM 2	8	8	8	8	
9	67F-12153-00	LIFTER, VALVE	16	16	16	16	
10	67F-12168-00	PAD, ADJUSTING (2.000)	16	16	16	16	UR
	67F-12168-10	PAD, ADJUSTING (2.025)	16	16	16	16	UR
	67F-12168-20	PAD, ADJUSTING (2.050)	16	16	16	16	UR
	67F-12168-30	PAD, ADJUSTING (2.075)	16	16	16	16	UR
	67F-12168-40	PAD, ADJUSTING (2.100)	16	16	16	16	UR
	67F-12168-50	PAD, ADJUSTING (2.125)	16	16	16	16	UR
	67F-12168-60	PAD, ADJUSTING (2.150)	16	16	16	16	UR
	67F-12168-70	PAD, ADJUSTING (2.175)	16	16	16	16	UR
	67F-12168-80	PAD, ADJUSTING (2.200)	16	16	16	16	UR
	67F-12168-A0	PAD, ADJUSTING (2.225)	16	16	16	16	UR
	67F-12168-B0	PAD, ADJUSTING (2.250)	16	16	16	16	UR
	67F-12168-C0	PAD, ADJUSTING (2.275)	16	16	16	16	UR
	67F-12168-D0	PAD, ADJUSTING (2.300)	16	16	16	16	UR
	67F-12168-E0	PAD, ADJUSTING (2.325)	16	16	16	16	UR
	67F-12168-F0	PAD, ADJUSTING (2.350)	16	16	16	16	UR
	67F-12168-G0	PAD, ADJUSTING (2.375)	16	16	16	16	UR
	67F-12168-H0	PAD, ADJUSTING (2.400)	16	16	16	16	UR
	67F-12168-J0	PAD, ADJUSTING (2.425)	16	16	16	16	UR

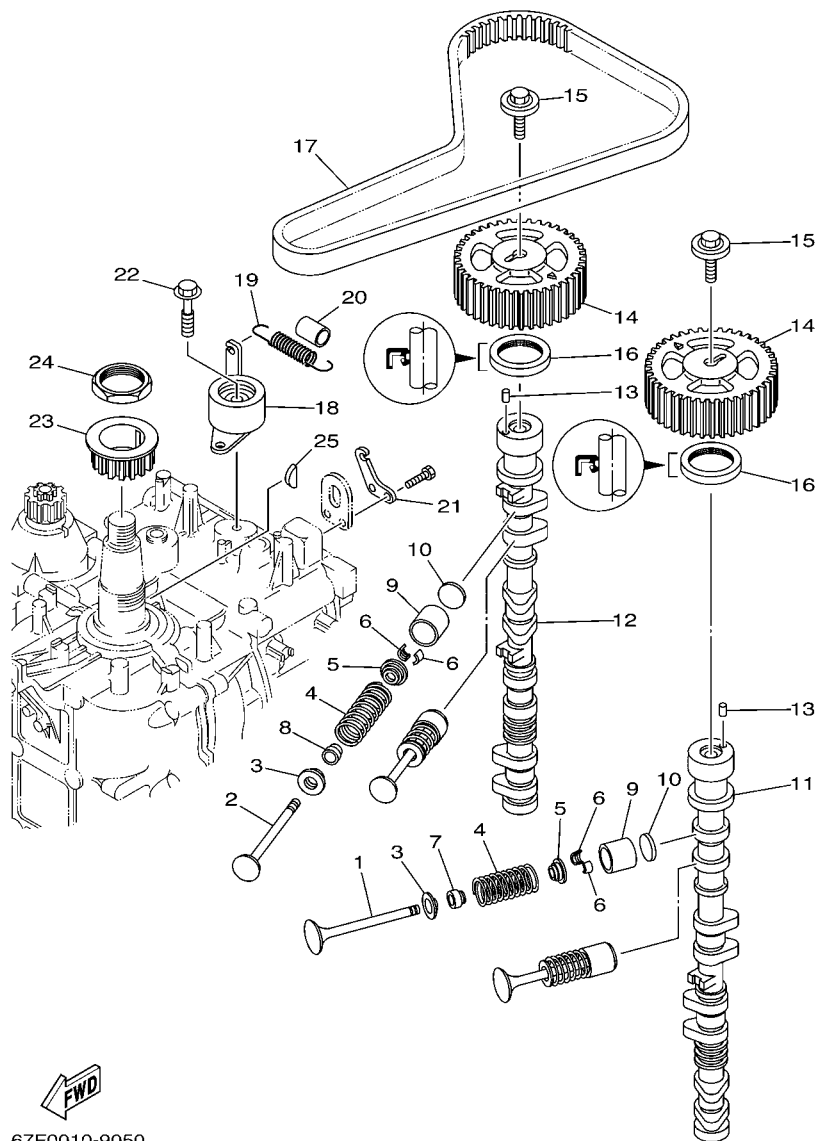


FIG. 5 VALVE

REF. NO.	PART NO.	DESCRIPTION	F75	F80	F90	F100	REMARKS
10	67F-12168-K0	PAD, ADJUSTING (2.450)	16	16	16	16	UR
	67F-12168-L0	PAD, ADJUSTING (2.475)	16	16	16	16	UR
	67F-12168-M0	PAD, ADJUSTING (2.500)	16	16	16	16	UR
	67F-12168-N0	PAD, ADJUSTING (2.525)	16	16	16	16	UR
	67F-12168-P0	PAD, ADJUSTING (2.550)	16	16	16	16	UR
---	67F-12168-R0	PAD, ADJUSTING (2.575)	16	16	16	16	UR
	67F-12168-S0	PAD, ADJUSTING (2.600)	16	16	16	16	UR
	67F-12168-T0	PAD, ADJUSTING (2.625)	16	16	16	16	UR
	67F-12168-U0	PAD, ADJUSTING (2.650)	16	16	16	16	UR
	67F-12168-V0	PAD, ADJUSTING (2.675)	16	16	16	16	UR
---	67F-12168-W0	PAD, ADJUSTING (2.700)	16	16	16	16	UR
	67F-12168-X0	PAD, ADJUSTING (2.725)	16	16	16	16	UR
	67F-12168-Y0	PAD, ADJUSTING (2.750)	16	16	16	16	UR
	67F-12169-00	PAD, ADJUSTING (2.775)	16	16	16	16	UR
	67F-12169-10	PAD, ADJUSTING (2.800)	16	16	16	16	UR
---	67F-12169-20	PAD, ADJUSTING (2.825)	16	16	16	16	UR
	67F-12169-30	PAD, ADJUSTING (2.850)	16	16	16	16	UR
	67F-12169-40	PAD, ADJUSTING (2.875)	16	16	16	16	UR
	67F-12169-50	PAD, ADJUSTING (2.900)	16	16	16	16	UR
	67F-12169-60	PAD, ADJUSTING (2.925)	16	16	16	16	UR
---	67F-12169-70	PAD, ADJUSTING (2.950)	16	16	16	16	UR
	67F-12169-80	PAD, ADJUSTING (2.975)	16	16	16	16	UR
	67F-12169-A0	PAD, ADJUSTING (3.000)	16	16	16	16	UR
	67F-12169-B0	PAD, ADJUSTING (3.025)	16	16	16	16	UR
	67F-12169-C0	PAD, ADJUSTING (3.050)	16	16	16	16	UR
---	67F-12169-D0	PAD, ADJUSTING (3.075)	16	16	16	16	UR
	67F-12169-E0	PAD, ADJUSTING (3.100)	16	16	16	16	UR

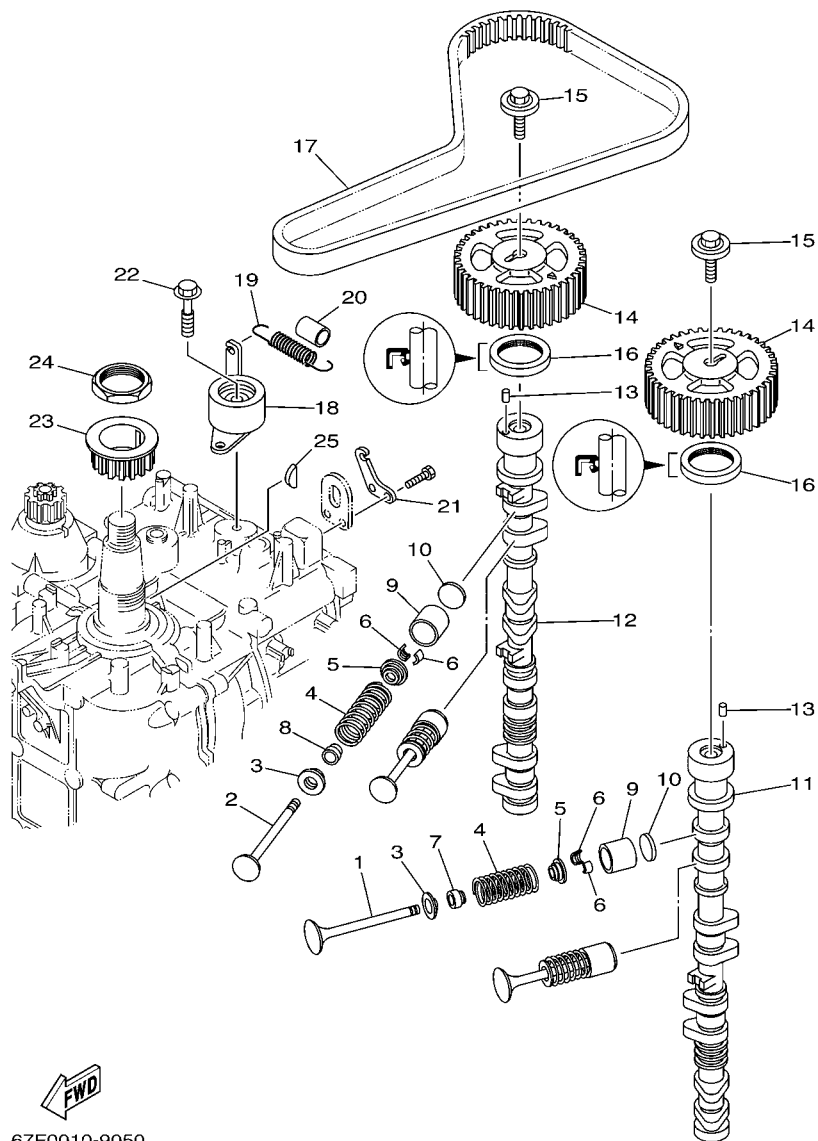


FIG. 5 VALVE

REF. NO.	PART NO.	DESCRIPTION	F75	F80	F90	F100	REMARKS
10	67F-12169-F0	PAD, ADJUSTING (3.125)	16	16	16	16	UR
	67F-12169-G0	PAD, ADJUSTING (3.150)	16	16	16	16	UR
	67F-12169-H0	PAD, ADJUSTING (3.175)	16	16	16	16	UR
	67F-12169-J0	PAD, ADJUSTING (3.200)	16	16	16	16	UR
	67F-12169-K0	PAD, ADJUSTING (3.225)	16	16	16	16	UR
	67F-12169-L0	PAD, ADJUSTING (3.250)	16	16	16	16	UR
	67F-12169-M0	PAD, ADJUSTING (3.275)	16	16	16	16	UR
	67F-12169-N0	PAD, ADJUSTING (3.300)	16	16	16	16	UR
11	67F-12171-00	CAMSHAFT 1	1	1	1	1	
12	67F-12181-00	CAMSHAFT 2	1	1	1	1	
13	93605-10108	PIN, DOWEL	2	2	2	2	
14	67F-11537-00	GEAR, DRIVEN	2	2	2	2	
15	90119-10M06	BOLT, WITH WASHER	2	2	2	2	
16	93102-38M59	OIL SEAL	2	2	2	2	
17	67F-46241-00	BELT	1	1	1	1	
18	67F-11590-00	TENSIONER ASSY	1	1	1	1	
19	90506-16M39	SPRING, TENSION	1	1	1	1	
20	90445-15M03	HOSE (L23)	1	1	1	1	
21	67F-11595-00	PLATE, VALVE	1	1	1	1	
22	90119-10M72	BOLT, WITH WASHER	1	1	1	1	
23	67F-11536-00	GEAR, DRIVE	1	1	1	1	
24	90170-40003	NUT	1	1	1	1	
25	90280-04008	KEY, WOODRUFF	1	1	1	1	

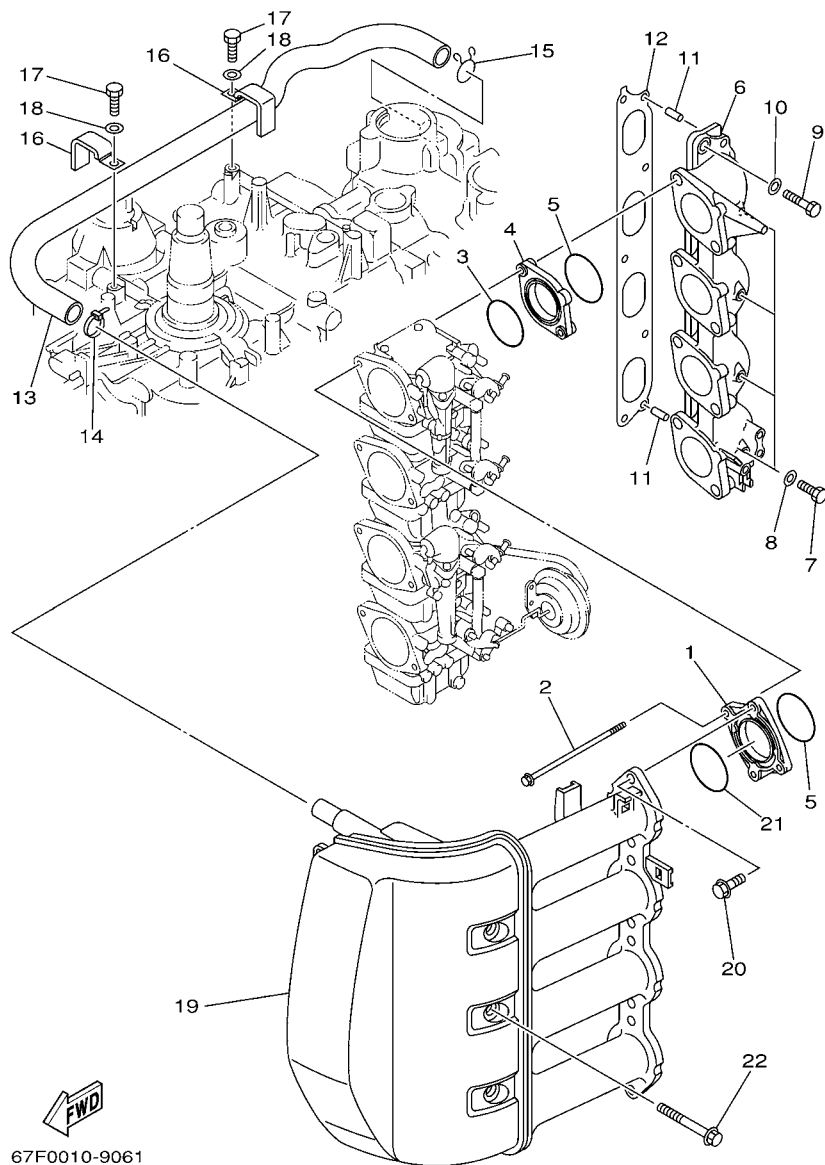
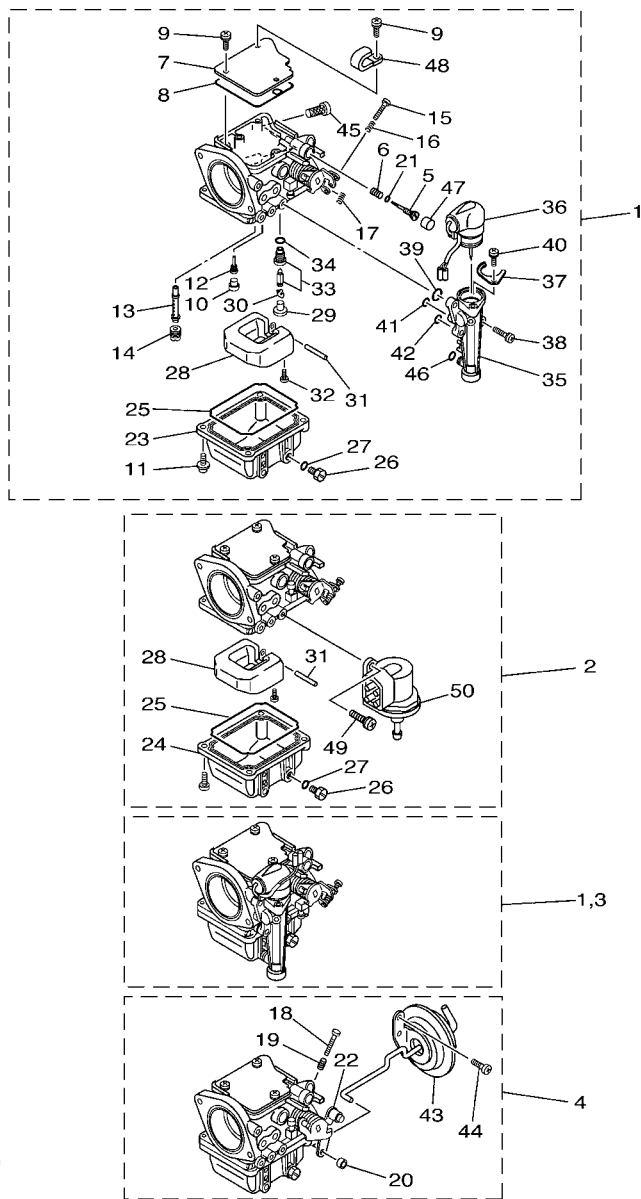


FIG. 6 INTAKE

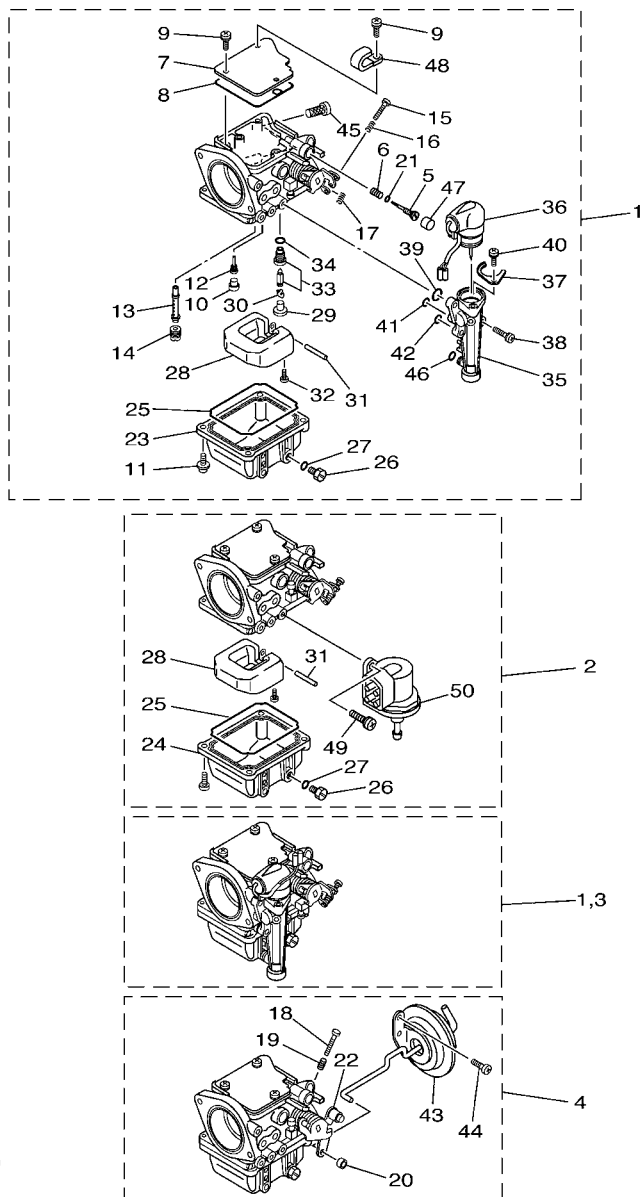
REF. NO.	PART NO.	DESCRIPTION	F75	F80	F90	F100	REMARKS
1	67F-14243-00	PLATE	4	4	4	4	
2	67F-14216-00	BOLT	8	8	8	8	
3	67F-14239-00	SEAL	4	4	4	4	
4	67F-14271-00	INSULATOR	4	4	4	4	
5	93210-40M10	O-RING	8	8	8	8	
6	67F-13641-00-94	MANIFOLD 1	1	1	1	1	
7	97095-06010	BOLT	4	4	4	4	
8	90430-06014	GASKET	4	4	4	4	
9	97075-08035	BOLT	5	5	5	5	
10	92995-08600	WASHER	5	5	5	5	
11	91690-50014	PIN, SPRING	2	2	2	2	
12	67F-13645-00	GASKET, MANIFOLD 1	1	1	1	1	
13	67F-15373-00	PIPE, BREATHER	1	1	1	1	
14	90465-11M10	CLAMP	1	1	1	1	
15	90467-20M15	CLIP	1	1	1	1	
16	90465-12M03	CLAMP	2	2	2	2	
17	97095-06012	BOLT	2	2	2	2	
18	92995-06600	WASHER	2	2	2	2	
19	67F-14440-00	SILENCER ASSY, INTAKE	1	1	1	1	
20	90119-06M82	BOLT, WITH WASHER	8	8	8	8	
21	93210-41MJ2	O-RING	4	4	4	4	
22	90119-08M59	BOLT, WITH WASHER	3	3	3	3	



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FIG. 7 CARBURETOR 1

REF. NO.	PART NO.	DESCRIPTION	F75	F80	F90	F100	REMARKS
1	67F-14901-31	CARBURETOR ASSY 1			1	1	#1-USA,CAN,CAR
	67G-14901-41	CARBURETOR ASSY 1	2	2			#1,3-USA,CAN,CAR
	67F-14901-20	CARBURETOR ASSY 1				1	#1-OCE,CAR
	67G-14901-30	CARBURETOR ASSY 1		2			#1,3-OCE,CAR
	67F-14901-40	CARBURETOR ASSY 1				1	#1-BRA
2	67F-14902-31	CARBURETOR ASSY 2			1	1	#2-USA,CAN,CAR
	67G-14902-41	CARBURETOR ASSY 2	1	1			#2-USA,CAN,CAR
	67F-14902-20	CARBURETOR ASSY 2				1	#2-OCE,CAR
	67G-14902-30	CARBURETOR ASSY 2		1			#2-OCE,CAR
	67F-14902-40	CARBURETOR ASSY 2				1	#2-BRA
3	67F-14903-31	CARBURETOR ASSY 3			1	1	#3-USA,CAN,CAR
	67F-14903-20	CARBURETOR ASSY 3				1	#3-OCE,CAR
	67F-14903-40	CARBURETOR ASSY 3				1	#3-BRA
4	67F-14904-31	CARBURETOR ASSY 4			1	1	#4-USA,CAN,CAR
	67G-14904-41	CARBURETOR ASSY 4	1	1			#4-USA,CAN,CAR
	67F-14904-20	CARBURETOR ASSY 4				1	#4-OCE,CAR
	67G-14904-30	CARBURETOR ASSY 4		1			#4-OCE,CAR
	67F-14904-40	CARBURETOR ASSY 4				1	#4-BRA
5	67F-14923-00	.SCREW, PILOT	4	4	4	4	
6	697-14555-00	.SPRING	4	4	4	4	
7	67F-14146-00	.PLATE	4	4	4	4	
8	67F-14147-00	.O-RING	4	4	4	4	
9	97803-04010	.SCREW, PAN HEAD	12	12	12	12	
10	676-14966-00	.CAP	4	4	4	4	
11	97980-04114	.SCREW, WITH WASHER	16	16	16	16	
12	67F-1494F-04	.JET (#42)			4	4	
	67G-14948-05	.JET (#45)	4	4			



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FIG. 7 CARBURETOR 1

REF. NO.	PART NO.	DESCRIPTION	F75	F80	F90	F100	REMARKS
12	67F-14948-06	.JET (#48)				4	FOR BRA
13	67F-14947-10	.JET, NEEDLE			4	4	
	67G-14947-00	.JET, NEEDLE	4	4			
	67F-14947-20	.JET, NEEDLE				4	FOR BRA
14	67F-14943-32	.JET, MAIN (#125)			4	4	
	62P-14943-30	.JET, MAIN (#115)	4	4			FOR USA,CAN,CAR
	67G-14943-80	.JET, MAIN (#112)		4			
	67F-14943-35	.JET, MAIN (#140)				4	FOR BRA
15	67F-14567-00	.SCREW	3	3	3	3	#1,2,3
16	67F-14555-00	.SPRING	3	3	3	3	#1,2,3
17	67F-14556-00	.SPRING	3	3	3	3	#1,2,3
18	63V-14523-00	.SCREW, STOP	1	1	1	1	#4
19	90501-10326	.SPRING, COMPRESSION	1	1	1	1	#4
20	67F-14998-00	.BUSH	1	1	1	1	#4
21	67F-14397-00	.O-RING	4	4	4	4	
22	6H2-14578-00	.COLLAR	1	1	1	1	#4
23	67F-14980-00	.BODY, FLOAT CHAMBER	2	2	2	2	#1,3
24	67F-14980-10	.BODY, FLOAT CHAMBER	2	2	2	2	#2,4
25	67F-14984-00	.GASKET, FLOAT CHAMBER	4	4	4	4	
26	6H3-14992-00	.SCREW, DRAIN	4	4	4	4	
27	93210-04230	.O-RING	4	4	4	4	
28	6H4-14985-01	.FLOAT	4	4	4	4	
29	676-14186-00	.PIN, FLOAT	4	4	4	4	
30	67F-14159-00	.CLIP	4	4	4	4	
31	6H4-14548-00	.PIN, FLOAT ARM	4	4	4	4	
32	98580-04008	.SCREW, PAN HEAD	4	4	4	4	
33	60C-14590-01	.NEEDLE VALVE ASSY	4	4	4	4	

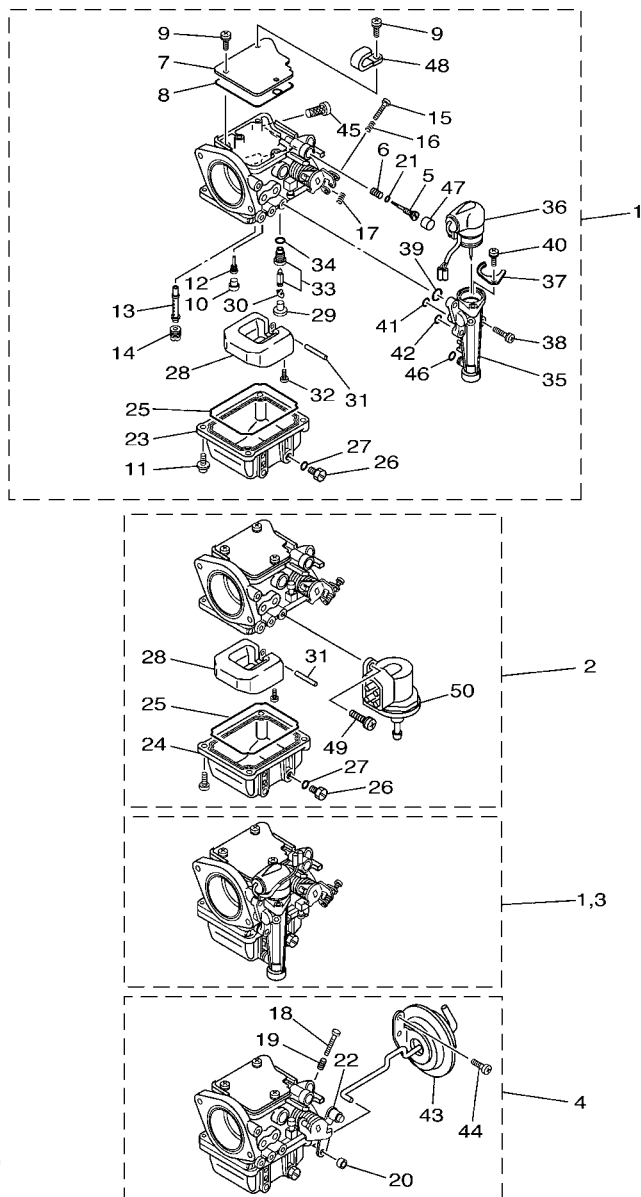


FIG. 7 CARBURETOR 1

REF. NO.	PART NO.	DESCRIPTION	F75	F80	F90	F100	REMARKS
34	93210-04228	.O-RING	4	4	4	4	
35	67F-14378-00	.BODY, STARTER	2	2	2	2	#1,3
36	67F-14380-01	.PRIME STARTER ASSY	2	2	2	2	#1,3
	67F-14380-10	.PRIME STARTER ASSY				2	#1,3-FOR BRA
37	67F-14178-00	.PLATE, STARTER LEVER	2	2	2	2	#1,3
38	67F-14592-00	.SCREW	6	6	6	6	#1,3
39	67F-14398-00	.O-RING	2	2	2	2	#1,3
40	67F-14565-00	.SCREW	2	2	2	2	#1,3
41	67F-14398-10	.O-RING	2	2	2	2	#1,3
42	67F-14398-20	.O-RING	2	2	2	2	#1,3
43	67F-14369-00	.DIAPHRAGM ASSY 2	1	1	1	1	#4
44	67F-14325-00	.SCREW, PAN HEAD	2	2	2	2	#4
45	67F-14371-01	.ELEMENT, FILTER	4	4	4	4	
46	67F-14398-30	.O-RING	2	2	2	2	#1,3
47	67F-14355-00	.PLUG	4	4	4	4	FOR USA,CAN,CAR
48	67F-14255-00	.PLATE			1	1	
49	67F-14567-00	.SCREW			2	2	
50	67F-14860-00	.CHECK VALVE BODY ASSY			1	1	



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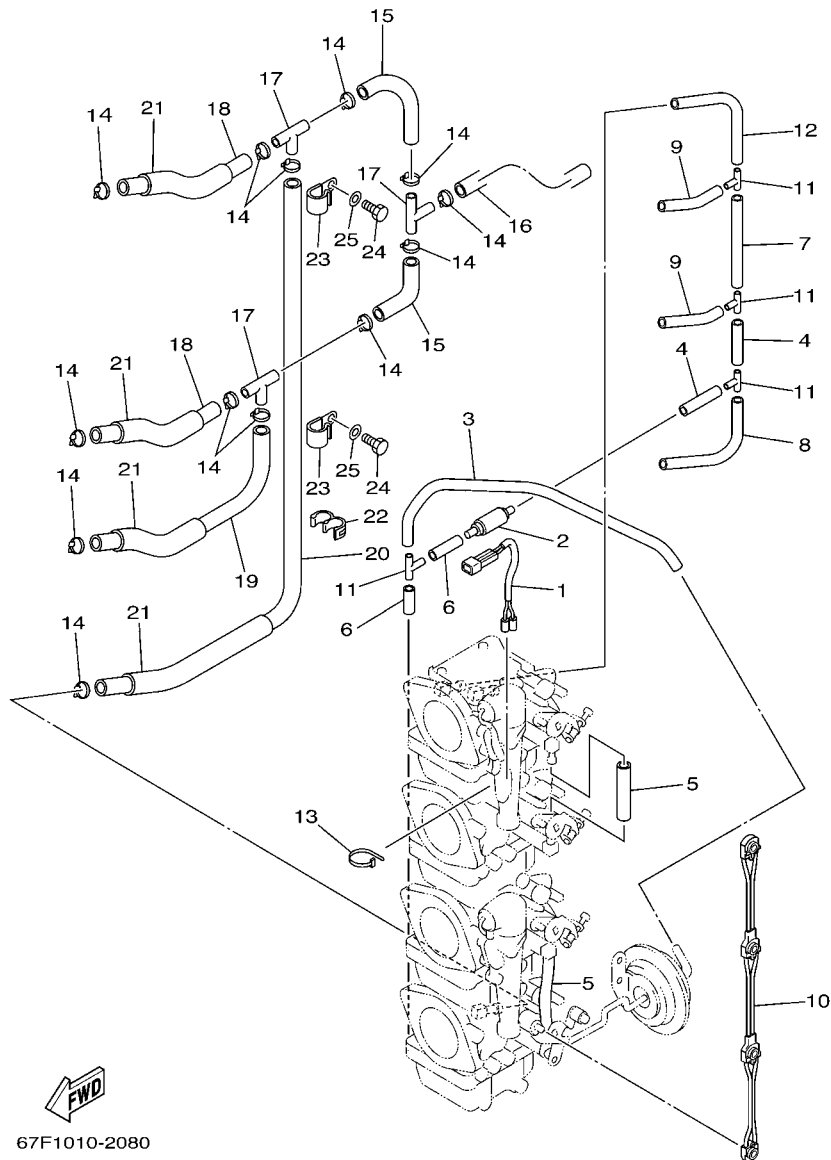


FIG. 8 CARBURETOR 2

REF. NO.	PART NO.	DESCRIPTION	F75	F80	F90	F100	REMARKS
1	67F-1412A-00	WIRE HARNESS ASSY	1	1			
2	67F-13183-00	VALVE, CHECK	1	1			
3	67F-14349-00	PIPE	1	1			
4	67F-14349-10	PIPE	2	2			
5	67F-14349-20	PIPE	2	2			
6	67F-14349-30	PIPE	2	2			
7	67F-14349-40	PIPE	1	1			
8	67F-14349-50	PIPE	1	1			
9	67F-14349-60	PIPE	2	2			
10	67F-14585-00	ROD, CHOKE	1	1			
11	67F-14189-00	CONNECTOR	4	4			
12	67F-14349-70	PIPE	1	1			
13	90465-11M59	CLAMP	1	1			
14	68F-24356-00	CLIP, PIPE 1	13	13			
15	60C-14294-00	HOSE	2	2			
16	60C-14298-00	PIPE	1	1			
17	688-24378-00	PIPE, JOINT 4	3	3			
18	90445-10M16	HOSE (L120)	2	2			
19	90445-10MG6	HOSE (L180)	1	1			
20	90445-10MG7	HOSE (L350)	1	1			
21	90445-16M07	HOSE (L80)	4	4			
22	90464-10M57	CLAMP	1	1			
23	90465-08M83	CLAMP	2	2			
24	97095-06012	BOLT	2	2			
25	92995-06600	WASHER	2	2			

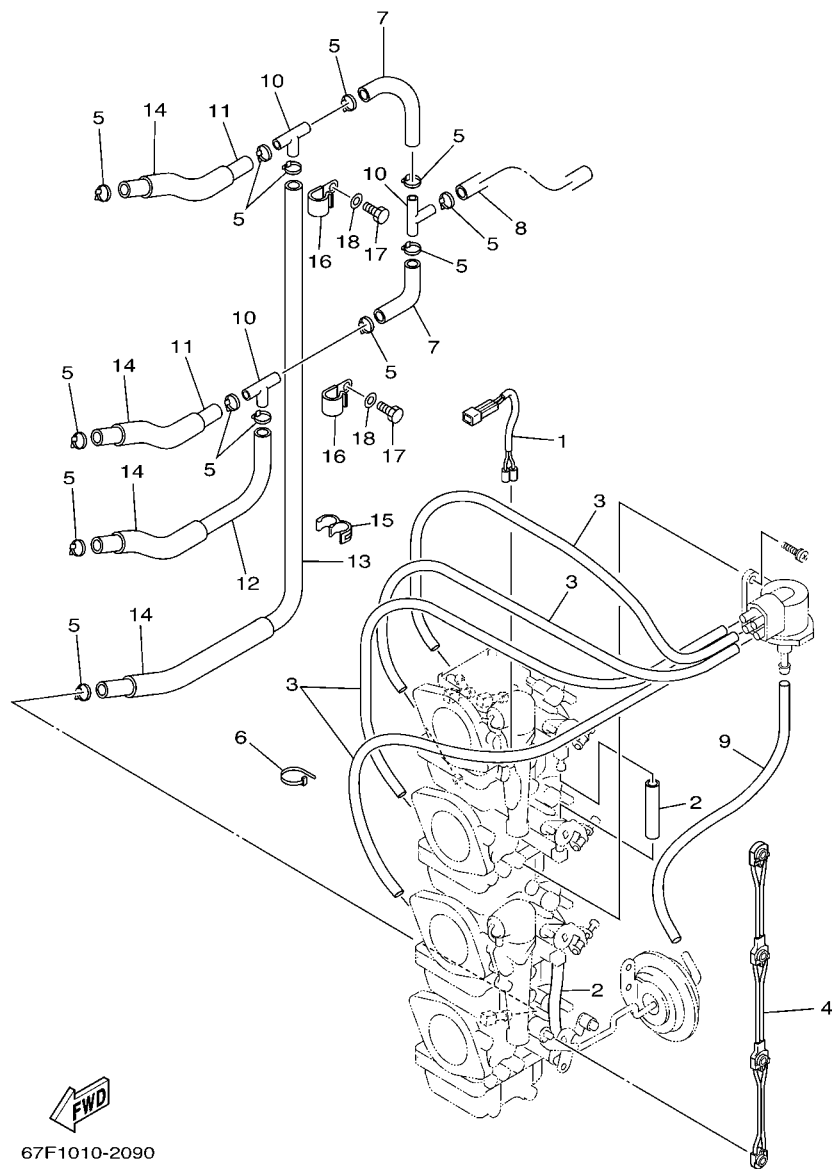


FIG. 9 CARBURETOR 3

REF. NO.	PART NO.	DESCRIPTION	F75	F80	F90	F100	REMARKS
1	67F-1412A-00	WIRE HARNESS ASSY			1	1	
2	67F-14349-20	PIPE			2	2	
3	67F-14349-00	PIPE			4	4	
4	67F-14585-00	ROD, CHOKE			1	1	
5	68F-24356-00	CLIP, PIPE 1			13	13	
6	90465-11M59	CLAMP			3	3	
7	60C-14294-00	HOSE			2	2	
8	60C-14298-00	PIPE			1	1	
9	67F-14348-00	PIPE 1			1	1	
10	688-24378-00	PIPE, JOINT 4			3	3	
11	90445-10M16	HOSE (L120)			2	2	
12	90445-10MG6	HOSE (L180)			1	1	
13	90445-10MG7	HOSE (L350)			1	1	
14	90445-16M07	HOSE (L80)			4	4	
15	90464-10M57	CLAMP			1	1	
16	90465-08M83	CLAMP			2	2	
17	97095-06012	BOLT			2	2	
18	92995-06600	WASHER			2	2	

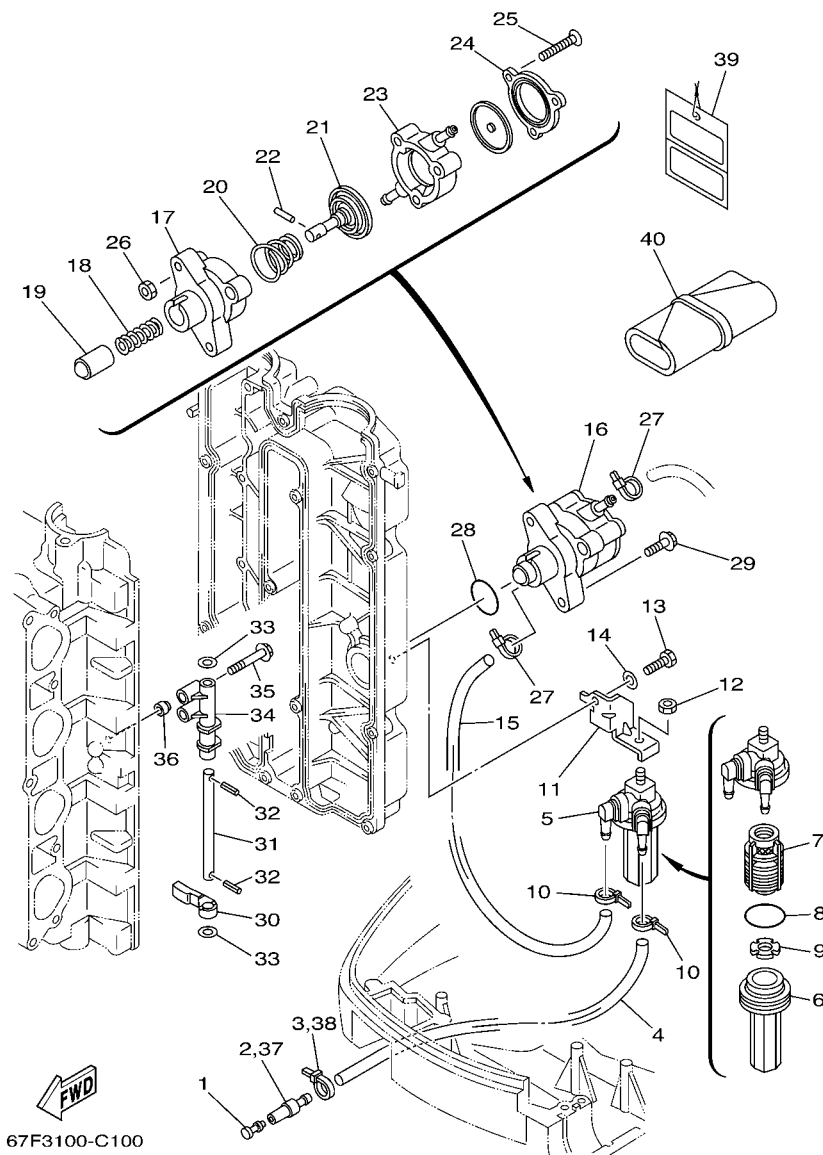


FIG. 10 FUEL 1

REF. NO.	PART NO.	DESCRIPTION	F75	F80	F90	F100	REMARKS
1	689-85547-00	DAMPER	1	1	1	1	
2	6R3-24377-00	PIPE, JOINT 3		1		1	FOR CAR
3	90465-11M10	CLAMP		1		1	FOR CAR
4	90445-13M37	HOSE (L2300)	1	1	1	1	
	90445-13M27	HOSE (L950)		1		1	FOR CAR
5	60C-24560-00	FILTER ASSY	1	1	1	1	
6	68V-24521-01	.CUP, FILTER	1	1	1	1	
7	61N-24563-00	.ELEMENT, FILTER	1	1	1	1	
8	93210-32738	.O-RING	1	1	1	1	
9	68V-24469-01	.FLOAT, WATER LEVEL	1	1	1	1	
10	90465-11M10	CLAMP	2	2	2	2	
11	68V-24566-00	BRACKET, FILTER	1	1	1	1	
12	95380-08600	NUT	1	1	1	1	
13	97095-06016	BOLT	1	1	1	1	
14	92995-06600	WASHER	1	1	1	1	
15	90445-13M11	HOSE (L300)	1	1	1	1	
16	68V-24410-00	FUEL PUMP ASSY	1	1	1	1	
17	68V-24412-00	.BODY 1	1	1	1	1	
18	68V-24454-00	.SPRING	1	1	1	1	
19	68V-13131-00	.PLUNGER	1	1	1	1	
20	68V-24423-00	.SPRING, DIAPHRAGM	1	1	1	1	
21	68V-24411-00	.DIAPHRAGM	1	1	1	1	
22	68V-24374-00	.PIN	1	1	1	1	
23	68V-24413-00	.BODY 2	1	1	1	1	
24	68V-24414-00	.BODY 3	1	1	1	1	
25	68V-24444-00	.SCREW	3	3	3	3	
26	68V-24149-00	.NUT	3	3	3	3	

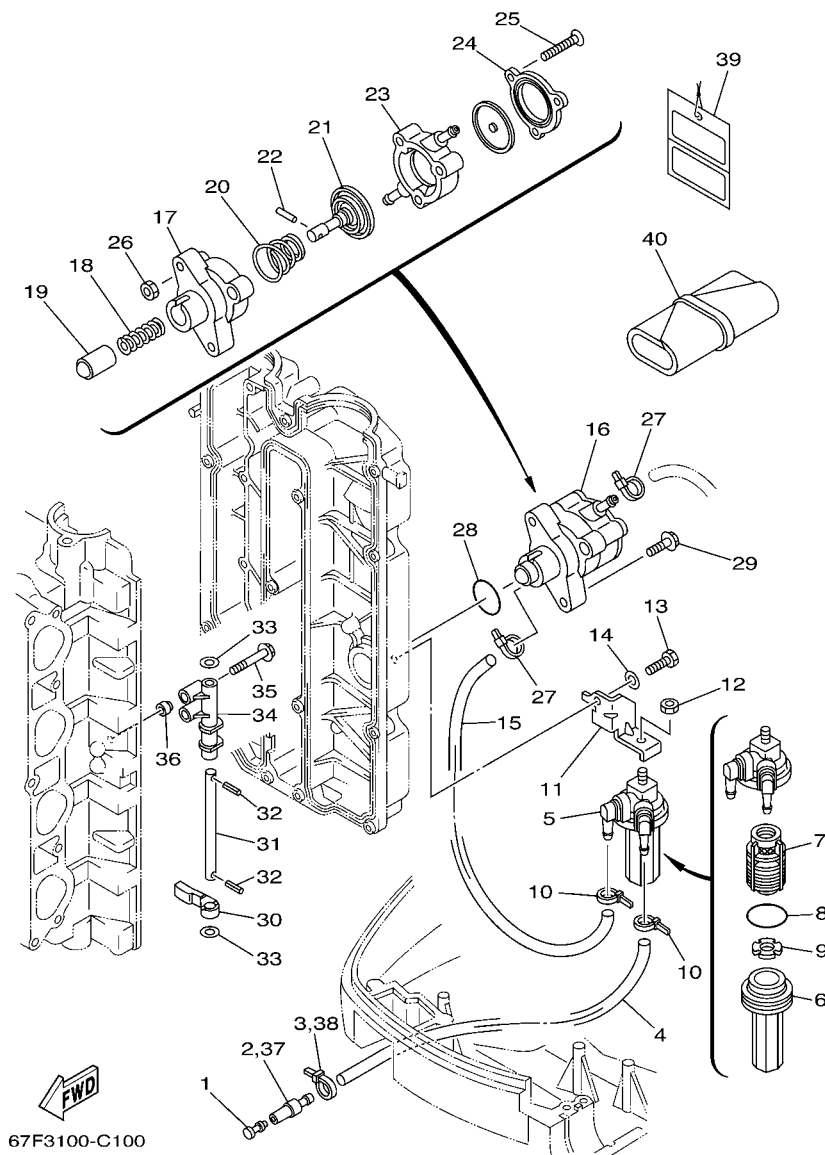
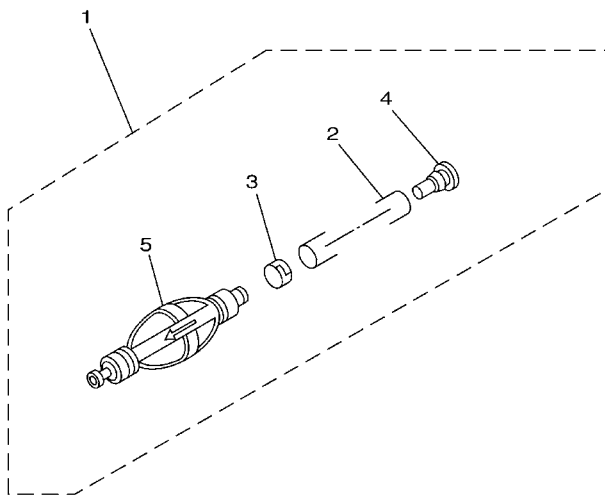


FIG. 10 FUEL 1

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FIG. 11 FUEL 2

[illegible]

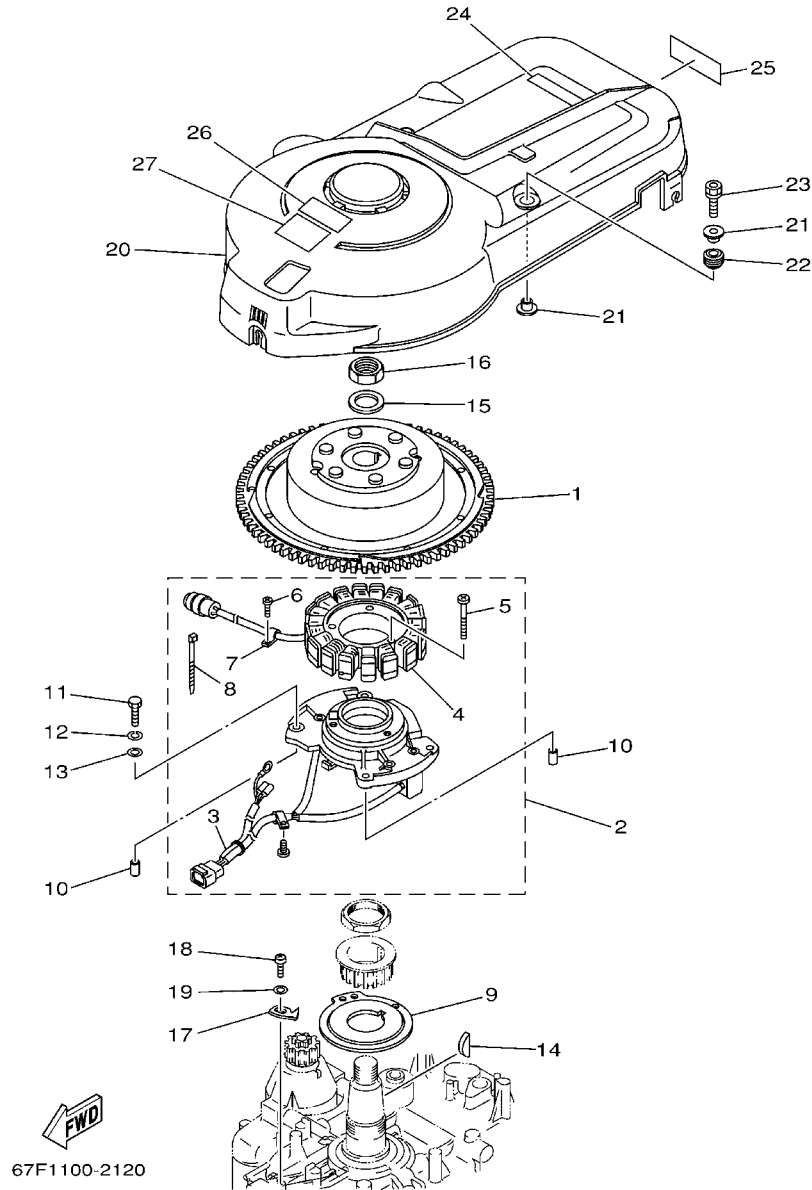


FIG. 12 GENERATOR

REF. NO.	PART NO.	DESCRIPTION	F75	F80	F90	F100	REMARKS
1	67F-85550-00	ROTOR ASSY	1	1	1	1	
2	67F-85560-01	BASE ASSY	1	1	1	1	
3	67F-85580-00	.COIL, PULSER	1	1	1	1	
4	67F-85510-01	.STATOR ASSY	1	1	1	1	
5	63D-81345-20	.SCREW, WITH WASHER (M6X30)	3	3	3	3	
6	97607-04110	.SCREW,WITH WASHER	1	1	1	1	
7	445-81328-20	.CLAMP	1	1	1	1	
8	66T-81328-00	.CLAMP	1	1	1	1	
9	67F-81673-00	ROTOR	1	1	1	1	
10	99530-08012	PIN, DOWEL	2	2	2	2	
11	97095-06030	BOLT	4	4	4	4	
12	92995-06100	WASHER, SPRING	4	4	4	4	
13	92995-06600	WASHER	4	4	4	4	
14	90280-05015	KEY, WOODRUFF	1	1	1	1	
15	90201-24014	WASHER, PLATE	1	1	1	1	
16	90179-24002	NUT	1	1	1	1	
17	67F-81332-00	PLATE, TIMING	1	1	1	1	
18	97885-06010	SCREW, PAN HEAD	1	1	1	1	
19	92995-06600	WASHER	1	1	1	1	
20	67F-81337-01	COVER, FLYWHEEL	1	1	1	1	
21	90387-06M71	COLLAR	4	4	4	4	
22	90480-15M31	GROMMET	2	2	2	2	
23	90119-06M92	BOLT, WITH WASHER	2	2	2	2	
24	67F-12138-40	MARK, CAUTION	1	1	1	1	FOR USA,OCE
	67F-12138-50	MARK, CAUTION	1		1		FOR CAN
	67F-12138-60	MARK, CAUTION		1		1	FOR CAR,BRA
25	68V-13437-40	MARK, CAUTION	1	1	1	1	FOR USA,OCE

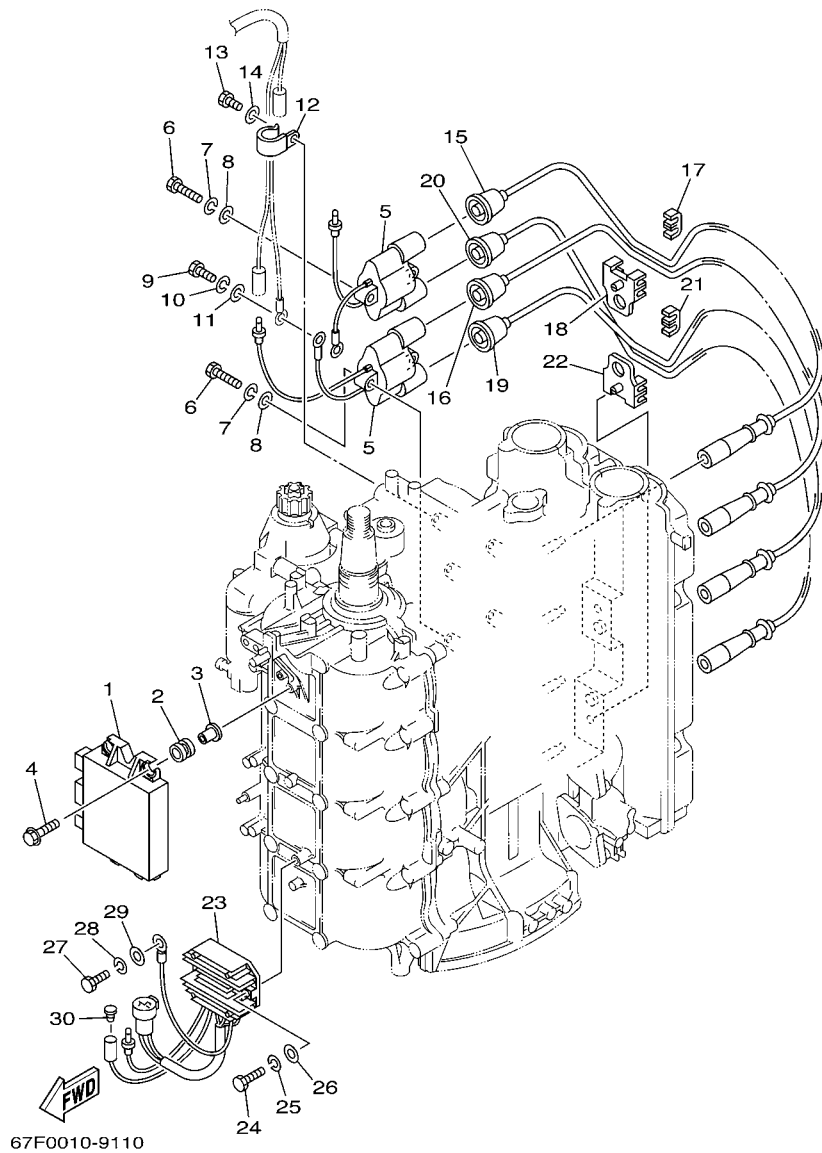


FIG. 13 ELECTRICAL 1

REF. NO.	PART NO.	DESCRIPTION	F75	F80	F90	F100	REMARKS
1	67F-85540-03	C.D.I. UNIT ASSY		1	1	1	
	62P-85540-00	C.D.I. UNIT ASSY	1				
2	68V-82317-00	DAMPER, IGNITION COIL	4	4	4	4	
3	624-42542-00	PIPE	4	4	4	4	
4	90119-06M59	BOLT, WITH WASHER	4	4	4	4	
5	67F-85570-00	IGNITION COIL ASSY	2	2	2	2	
6	97095-06030	BOLT	4	4	4	4	
7	92995-06100	WASHER, SPRING	4	4	4	4	
8	92995-06600	WASHER	4	4	4	4	
9	97095-06020	BOLT	1	1	1	1	
10	92995-06100	WASHER, SPRING	1	1	1	1	
11	92995-06600	WASHER	1	1	1	1	
12	90465-06M86	CLAMP	1	1	1	1	
13	97095-06012	BOLT	1	1	1	1	
14	92995-06600	WASHER	1	1	1	1	
15	67F-82341-00	CORD, HIGH TENSION 1	1	1	1	1	#1
16	67F-82342-00	CORD, HIGH TENSION 2	1	1	1	1	#2
17	67F-82361-00	CLAMP, CORD	1	1	1	1	
18	67F-82362-00	CLAMP, CORD 2	1	1	1	1	
19	67F-82343-00	CORD, HIGH TENSION 3	1	1	1	1	#3
20	67F-82344-00	CORD, HIGH TENSION 4	1	1	1	1	#4
21	67F-82361-00	CLAMP, CORD	1	1	1	1	
22	67F-82362-00	CLAMP, CORD 2	1	1	1	1	
23	67F-81960-11	RECTIFIER & REGULATOR ASSY	1	1	1	1	
24	97095-06025	BOLT	2	2	2	2	
25	92995-06100	WASHER, SPRING	2	2	2	2	
26	92995-06600	WASHER	2	2	2	2	

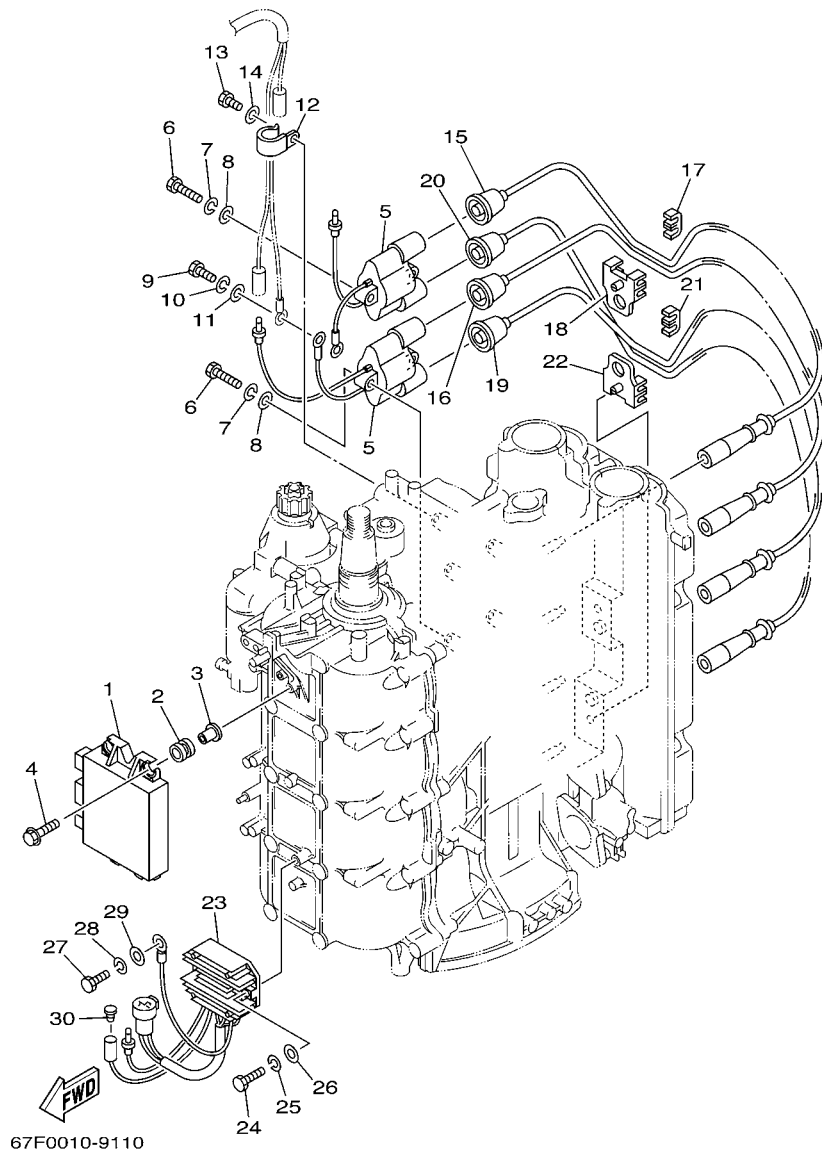


FIG. 13 ELECTRICAL 1

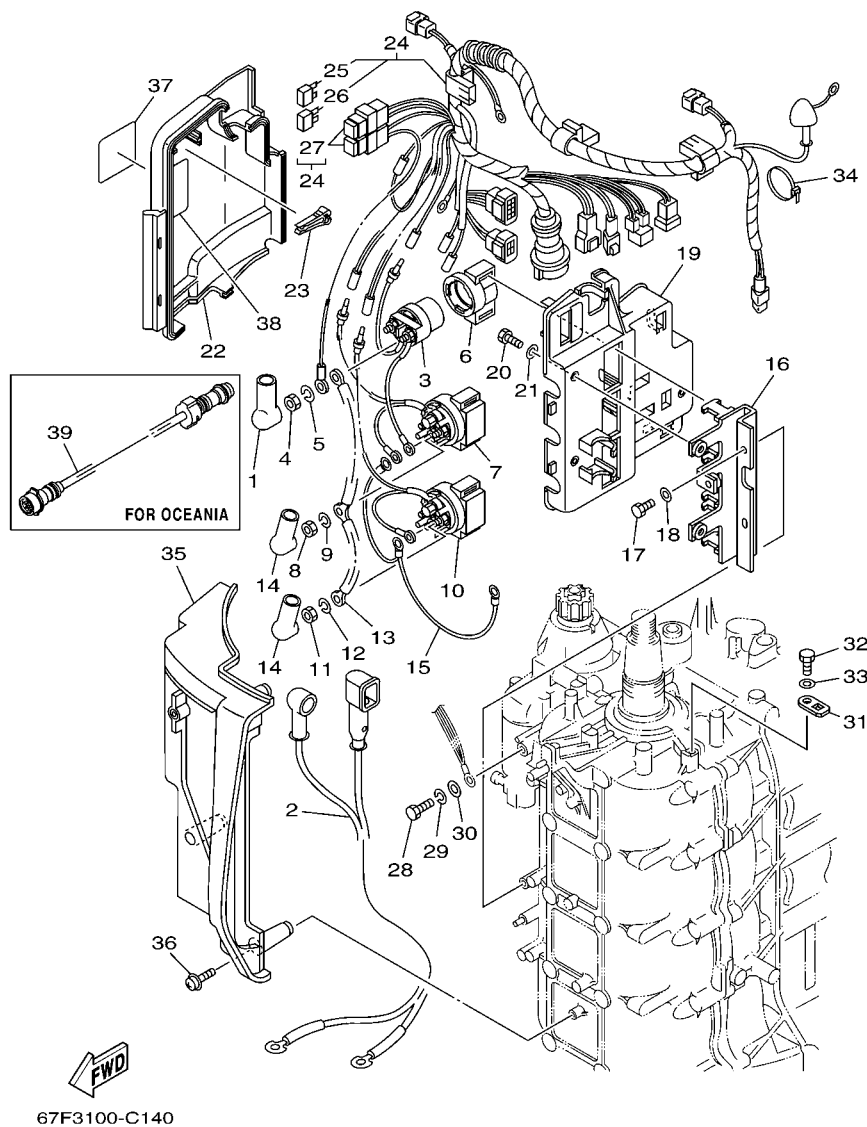


FIG. 14 ELECTRICAL 2

REF. NO.	PART NO.	DESCRIPTION	F75	F80	F90	F100	REMARKS
1	682-82119-01	COVER, LEAD WIRE	2	2	2	2	
2	67F-82105-00	WIRE HARNESS	1	1	1	1	
3	6G1-8194A-10	RELAY	1	1	1	1	
4	90170-06M30	NUT	2	2	2	2	
5	90204-06M00	WASHER, SPRING	2	2	2	2	
6	6G1-81952-00	HOLDER, RELAY	1	1	1	1	
7	6E5-8195B-01	RELAY ASSY	1	1	1	1	
8	90170-06M30	NUT	3	3	3	3	
9	90204-06M00	WASHER, SPRING	3	3	3	3	
10	6E5-8195C-01	RELAY ASSY	1	1	1	1	
11	90170-06M30	NUT	3	3	3	3	
12	90204-06M00	WASHER, SPRING	3	3	3	3	
13	66T-87149-00	CONNECTOR	1	1	1	1	
14	6G5-82119-00	COVER, LEAD WIRE	2	2	2	2	
15	67F-82116-00	WIRE, MINUS LEAD	1	1	1	1	
16	67F-81953-00	STAY, RELAY	1	1	1	1	
17	97095-06016	BOLT	2	2	2	2	
18	92995-06600	WASHER	2	2	2	2	
19	67F-81948-00	BRACKET	1	1	1	1	
20	97095-06016	BOLT	3	3	3	3	
21	92995-06600	WASHER	3	3	3	3	
22	67F-81942-00	COVER	1	1	1	1	
23	67F-2812A-00	PULLER, FUSE	1	1	1	1	
24	67F-82590-03	WIRE HARNESS ASSY		1		1	
	67F-82590-10	WIRE HARNESS ASSY	1			1	
25	67F-82151-00	.FUSE (20A)	2	2	2	2	
26	67F-82151-10	.FUSE (30A)	2	2	2	2	

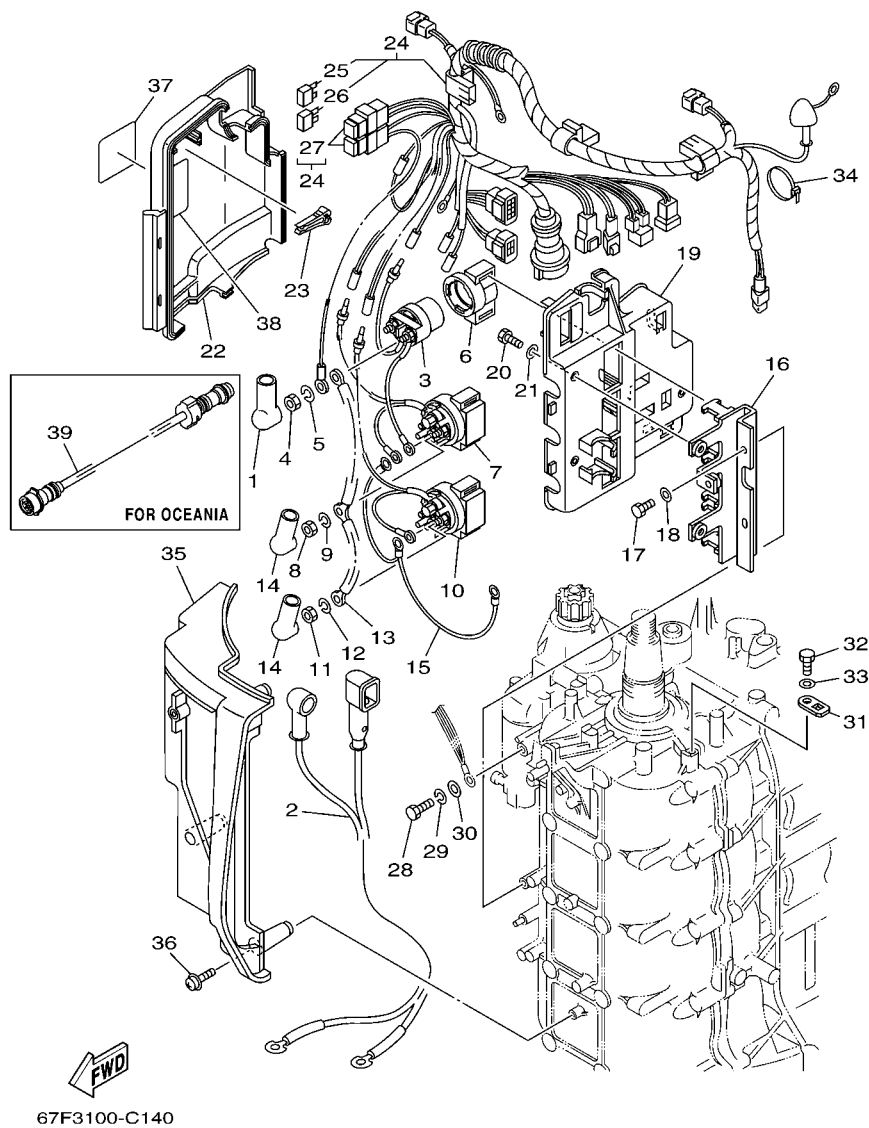


FIG. 14 ELECTRICAL 2

REF. NO.	PART NO.	DESCRIPTION	F75	F80	F90	F100	REMARKS
27	67F-8215B-00	.CAP (BLACK)	2	2	2	2	
28	97095-06020	BOLT	1	1	1	1	
29	92995-06100	WASHER, SPRING	1	1	1	1	
30	92995-06600	WASHER	1	1	1	1	
31	67F-82588-00	PLATE	3	3	3	3	
32	97095-06012	BOLT	3	3	3	3	
33	92995-06600	WASHER	3	3	3	3	
34	90465-13M11	CLAMP	1	1	1	1	
35	67F-81916-01	COVER, TERMINAL	1	1	1	1	
36	90159-06M29	SCREW, WITH WASHER	3	3	3	3	
37	67F-83626-00	MARK 6	1	1	1	1	
38	67F-81919-00	GRAPHIC, REGULATOR	1	1	1	1	
39	688-8258A-10	EXTENSION, WIRE HARNESS		1		1	AP FOR OCE

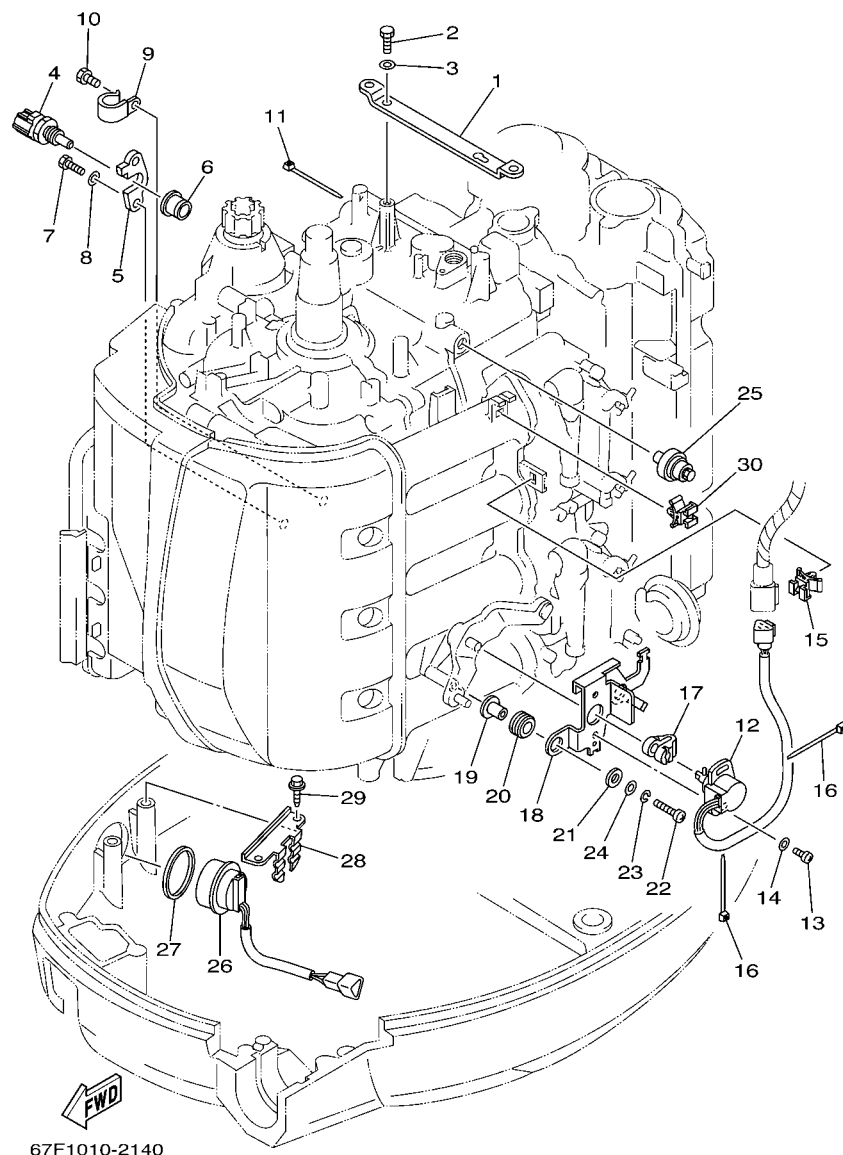


FIG. 15 ELECTRICAL 3

REF. NO.	PART NO.	DESCRIPTION	F75	F80	F90	F100	REMARKS
1	67F-8132G-01	PLATE	1	1	1	1	
2	97095-06016	BOLT	2	2	2	2	
3	92995-06600	WASHER	2	2	2	2	
4	67F-85790-00	THERMOSENSOR ASSY	1	1	1	1	
5	67F-85757-00	RETAINER	1	1	1	1	
6	68V-85753-00	GASKET, SENDER UNIT	1	1	1	1	
7	97095-06016	BOLT	2	2	2	2	
8	92995-06600	WASHER	2	2	2	2	
9	90465-06M86	CLAMP	1	1	1	1	
10	97095-06010	BOLT	1	1	1	1	
11	90465-11M10	CLAMP	1	1	1	1	
12	61A-85885-00	THROTTLE SENSOR ASSY	1	1	1	1	
13	97885-05010	SCREW, PAN HEAD	2	2	2	2	
14	92995-05600	WASHER	2	2	2	2	
15	90464-09M47	CLAMP	1	1	1	1	
16	90465-11M10	CLAMP	2	2	2	2	
17	6K7-14573-00	LEVER	1	1	1	1	
18	67F-83635-00	BRACKET	1	1	1	1	
19	90387-05M00	COLLAR	2	2	2	2	
20	90480-10M23	GROMMET	2	2	2	2	
21	90201-05M03	WASHER, PLATE	2	2	2	2	
22	97885-05025	SCREW, PAN HEAD	2	2	2	2	
23	92995-05100	WASHER	2	2	2	2	
24	92995-05600	WASHER	2	2	2	2	
25	68V-82504-00	OIL PRESSURE SWITCH ASSY	1	1	1	1	
26	63D-82563-10	TRIM & TILT SWITCH ASSY	1	1	1	1	
27	6E5-82587-00	GASKET	1	1	1	1	

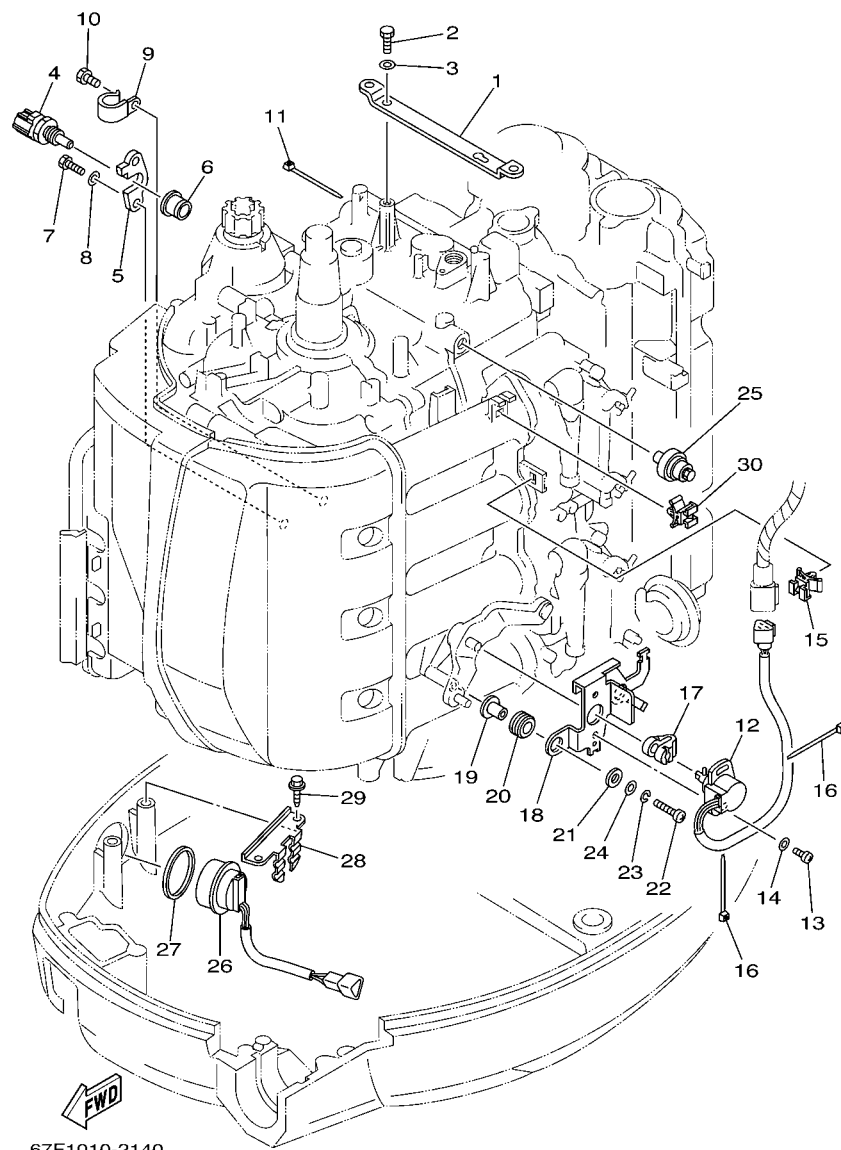


FIG. 15 ELECTRICAL 3

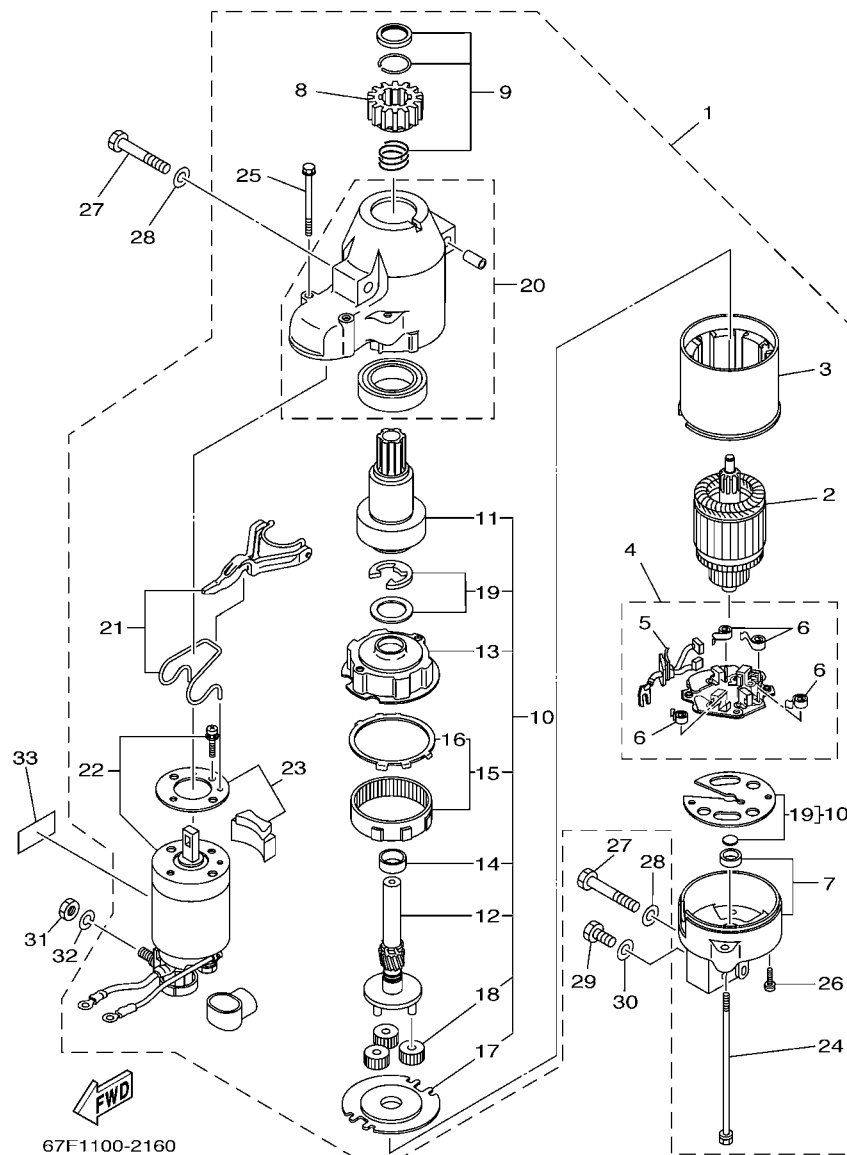


FIG. 16 STARTING MOTOR

REF. NO.	PART NO.	DESCRIPTION	F75	F80	F90	F100	REMARKS
1	67F-81800-02	STARTING MOTOR ASSY	1	1	1	1	
2	67F-81850-00	..ARMATURE ASSY	1	1	1	1	
3	67F-81810-00	..STATOR ASSY	1	1	1	1	
4	67F-81840-00	..BRUSH HOLDER ASSY	1	1	1	1	
5	67F-81801-00	..BRUSH SET	1	1	1	1	
6	67F-81813-00	..SPRING, BRUSH	4	4	4	4	
7	67F-81820-00	..REAR BRACKET ASSY	1	1	1	1	
8	67F-81808-00	..PINION ASSY	1	1	1	1	
9	67F-81857-00	..PINION STOPPER SET	1	1	1	1	
10	67F-81807-00	..GEAR ASSY, STARTING MOTOR	1	1	1	1	
11	67F-81832-00	..CLUTCH, OVER RUN	1	1	1	1	
12	67F-81836-00	..SHAFT, PINION	1	1	1	1	
13	67F-81821-00	..BRACKET, CENTER 1	1	1	1	1	
14	67F-81841-00	..BEARING	1	1	1	1	
15	67F-81891-00	..GEAR, RING	1	1	1	1	
16	67F-8183R-00	...GASKET	1	1	1	1	
17	67F-81830-00	..BRACKET, CENTER 2	1	1	1	1	
18	67F-8183T-00	..GEAR, IDLER	3	3	3	3	
19	67F-81809-00	..WASHER KIT	1	1	1	1	
20	67F-81842-00	..COVER	1	1	1	1	
21	67F-81839-00	..LEVER ASSY	1	1	1	1	
22	67F-81941-01	..STARTER RELAY ASSY	1	1	1	1	
23	67F-81869-00	..COVER, DUST	1	1	1	1	
24	6K7-81826-10	..BOLT	2	2	2	2	
25	67F-81828-00	..BOLT 2	2	2	2	2	
26	67F-81846-00	..SCREW	2	2	2	2	
27	97013-08045	BOLT	3	3	3	3	

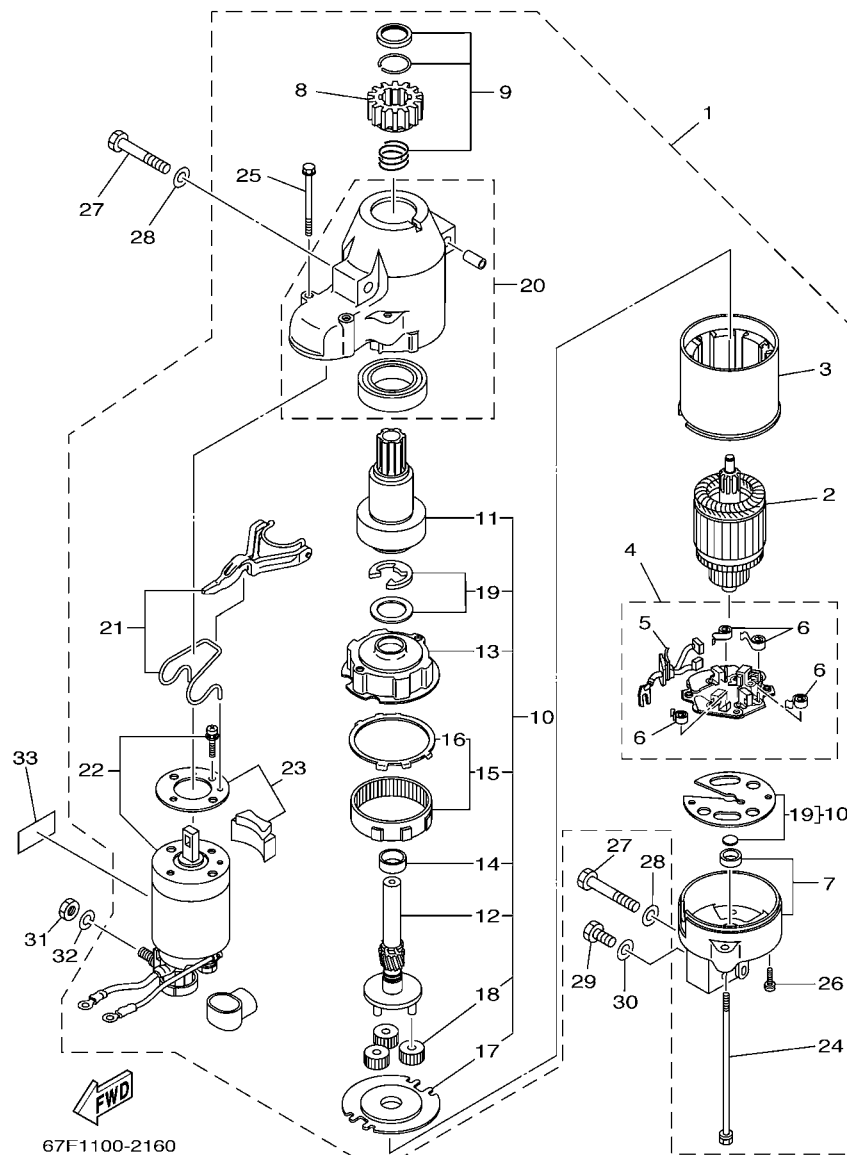


FIG. 16 STARTING MOTOR

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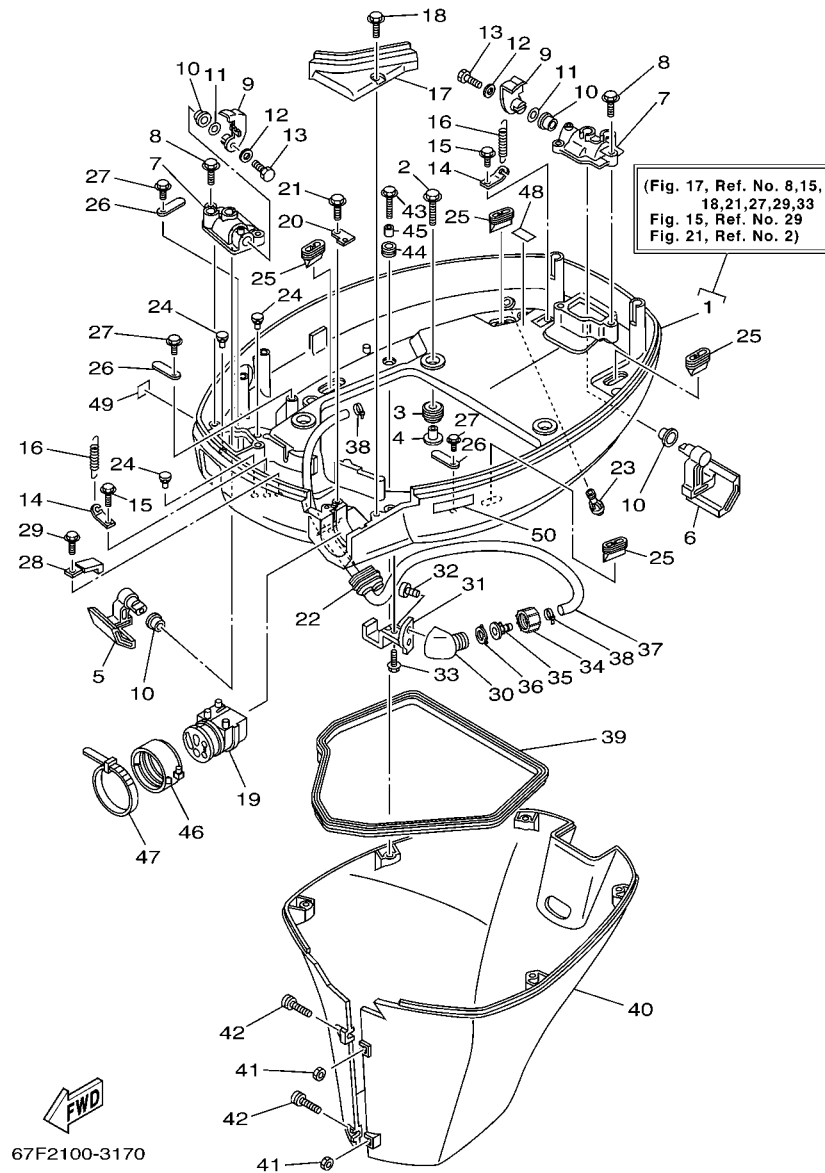


FIG. 17 BOTTOM COWLING

REF. NO.	PART NO.	DESCRIPTION	F75	F80	F90	F100	REMARKS
1	67F-42710-01-4D	BOTTOM COWLING ASSY	1	1	1	1	
2	90119-08M22	BOLT, WITH WASHER	4	4	4	4	
3	90480-22M15	GROMMET	4	4	4	4	
4	90387-08M37	COLLAR	4	4	4	4	
5	67F-42815-00-4D	LEVER, CLAMP	1	1	1	1	
6	67F-42816-00-4D	LEVER, CLAMP	1	1	1	1	
7	67F-42828-00-5B	PLATE, CLAMP	2	2	2	2	
8	90109-06M82	BOLT	4	4	4	4	
9	67F-42818-00	LEVER, CLAMP	2	2	2	2	
10	90386-15M73	BUSH	4	4	4	4	
11	90206-15M18	WASHER, WAVE	2	2	2	2	
12	90201-06068	WASHER, PLATE	2	2	2	2	
13	97095-06016	BOLT	2	2	2	2	
14	64D-43144-00	HOOK, SPRING	2	2	2	2	
15	90109-06M86	BOLT	2	2	2	2	
16	90506-16M34	SPRING, TENSION	2	2	2	2	
17	67F-42738-00-5B	PLATE, FITTING	1	1	1	1	
18	90109-06M96	BOLT	2	2	2	2	
19	68V-42725-00	GROMMET	1	1	1	1	
	68V-42725-10	GROMMET		1		1	FOR CAR
20	67F-42756-00	STAY, CLAMP	1	1	1	1	
21	90109-06M86	BOLT	1	1	1	1	
22	6H1-42726-21	GROMMET	1	1	1	1	FLUSHING KIT
23	6H3-44391-01	NIPPLE, HOSE	1	1	1	1	
24	6H4-42748-00	GROMMET	3	3	3	3	
25	67F-42717-00	RUBBER, SEAL 2	4	4	4	4	
26	6E5-82588-00	PLATE	3	3	3	3	

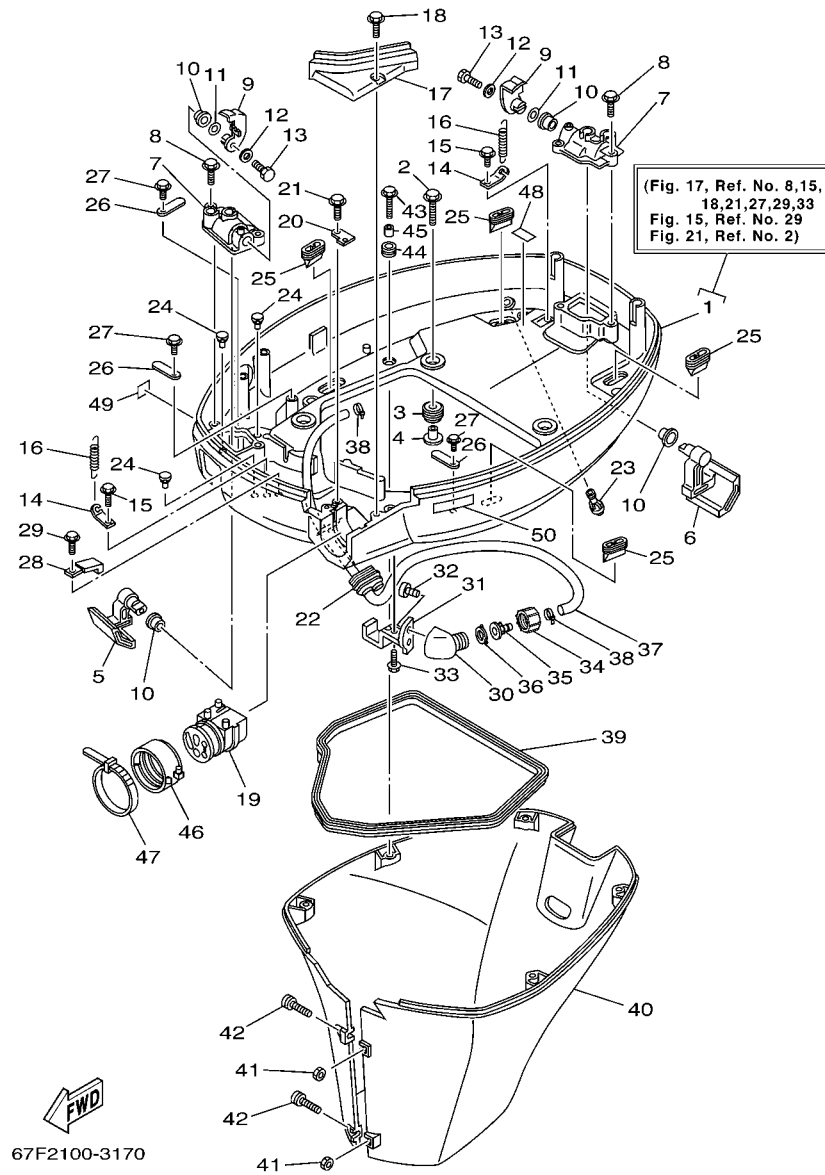


FIG. 17 BOTTOM COWLING

REF. NO.	PART NO.	DESCRIPTION	F75	F80	F90	F100	REMARKS
27	90109-06M81	BOLT	3	3	3	3	
28	90465-08M23	CLAMP	1	1	1	1	
29	90109-06M86	BOLT	1	1	1	1	
30	68T-12572-00	ADAPTER	1	1	1	1	FLUSHING KIT
31	67F-12535-00	PLATE	1	1	1	1	FLUSHING KIT
32	90167-06002	SCREW, TAPPING	2	2	2	2	FLUSHING KIT
33	90109-06M86	BOLT	1	1	1	1	FLUSHING KIT
34	6R3-12581-00	JOINT, HOSE 1	1	1	1	1	FLUSHING KIT
35	6R3-12582-00	JOINT, HOSE 2	1	1	1	1	FLUSHING KIT
36	6R3-12583-00	GASKET, HOSE JOINT	1	1	1	1	FLUSHING KIT
37	67F-24312-00	PIPE 2	1	1	1	1	FLUSHING KIT
38	90465-11M10	CLAMP	2	2	2	2	FLUSHING KIT
39	61A-42716-00	RUBBER, SEAL 1	1	1	1	1	
40	67F-42741-00-4D	APRON	1	1	1	1	
41	95380-06600	NUT, HEXAGON	2	2	2	2	
42	90159-06M28	SCREW, WITH WASHER	2	2	2	2	
43	90109-06M80	BOLT	5	5	5	5	
44	90480-13M24	GROMMET	5	5	5	5	
45	90387-06M43	COLLAR	5	5	5	5	
46	68F-42753-00	FASTNER	1	1			FOR USA
47	90464-20258	CLAMP	1	1			FOR USA
48	67F-82377-00	LABEL	1	1	1	1	
49	6A1-28176-00	LABEL, CAUTION		1	1		FOR CAR
50	6E3-8257H-00	PLATE, MARK		1	1		FOR CAR

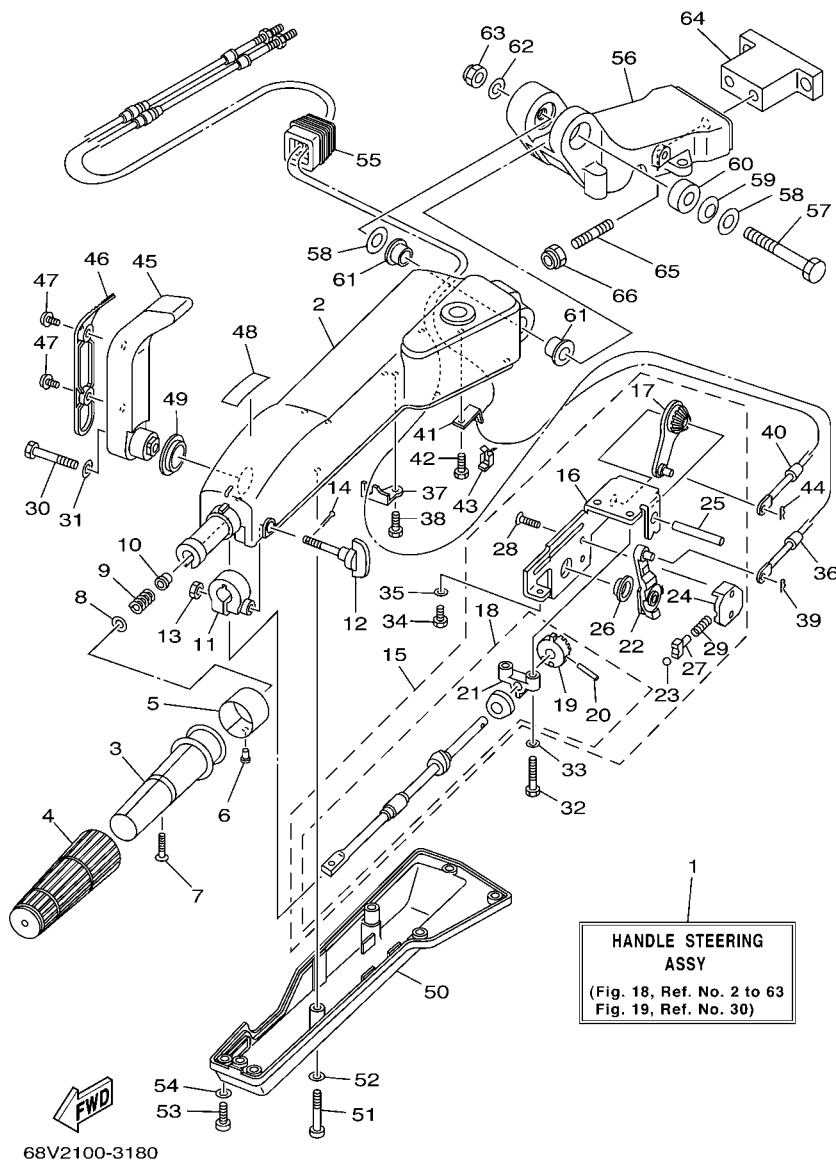


FIG. 18 STEERING 1

REF. NO.	PART NO.	DESCRIPTION	F75	F80	F90	F100	REMARKS
1	67G-W0084-12-4D	HANDLE STEERING ASSY	1	1	1	1	AP
	67G-W0084-02-4D	HANDLE STEERING ASSY		1		1	AP FOR OCE,CAR
2	67G-42111-00-4D	HANDLE, STEERING	1	1	1	1	
3	664-42119-00	GRIP, STEERING HANDLE	1	1	1	1	
4	6G1-42177-00	RUBBER, HANDLE	1	1	1	1	
5	6H2-42137-00	INDICATOR, THROTTLE	1	1	1	1	
6	90269-02M09	RIVET	1	1	1	1	
7	90149-05M13	SCREW	1	1	1	1	
8	92903-10600	WASHER, PLATE	1	1	1	1	
9	90501-23215	SPRING, COMPRESSION	1	1	1	1	
10	90386-08032	BUSH	1	1	1	1	
11	63D-42126-00	FRICTION, STEERING HANDLE GRIP	1	1	1	1	
12	63D-48154-00	KNOB, THROTTLE	1	1	1	1	
13	95380-06600	NUT, HEXAGON	1	1	1	1	
14	91490-20010	PIN, COTTER	1	1	1	1	
15	67G-44100-10	SHIFT LINK ASSY	1	1	1	1	
	67G-44100-00	SHIFT LINK ASSY		1		1	FOR OCE,CAR
16	67G-44104-00	.PLATE COMP.	1	1	1	1	
17	67G-48261-00	.ARM, THROTTLE	1	1	1	1	
18	67G-42115-10	.SHAFT, STEERING HANDLE	1	1	1	1	FOR 67G-44100-10
	67G-42115-00	.SHAFT, STEERING HANDLE		1		1	FOR 67G-44100-00
19	650-42152-00-94	..GEAR	1	1	1	1	
20	91690-30025	..PIN, SPRING	1	1	1	1	
21	67G-42159-00	..STAY	1	1	1	1	
22	67G-44113-00	.CAM PLATE, HANDLE	1	1	1	1	
23	63D-48236-00	.ROLLER, DETENT	1	1	1	1	
24	63D-48119-00	.COVER	1	1	1	1	

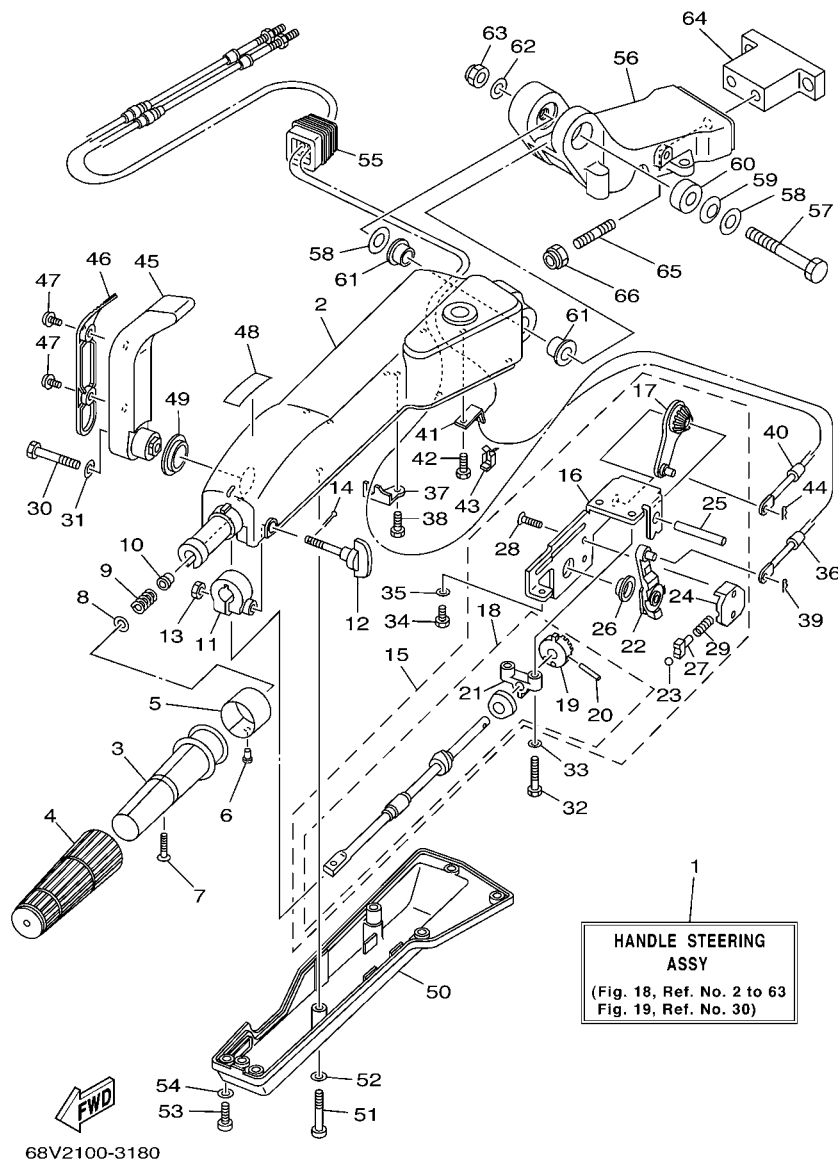


FIG. 18 STEERING 1

REF. NO.	PART NO.	DESCRIPTION	F75	F80	F90	F100	REMARKS
25	67G-42153-00	.SHAFT, THROTTLE CONTROL	1	1	1	1	
26	67G-44132-00	.BUSHING	1	1	1	1	
27	63D-48237-00	.ADAPTOR	1	1	1	1	
28	98785-05014	.SCREW, FLAT HEAD	2	2	2	2	
29	63D-48238-00	.SPRING, DETENT	1	1	1	1	
30	97095-08040	BOLT	1	1	1	1	
31	92995-08600	WASHER	1	1	1	1	
32	97095-06030	BOLT	2	2	2	2	
33	92995-06600	WASHER	2	2	2	2	
34	97095-06014	BOLT	1	1	1	1	
35	92995-06600	WASHER	1	1	1	1	
36	67G-48321-10	CABLE	1	1	1	1	
37	67G-48531-00	BRACKET, REMOTE CONTROL 1	1	1	1	1	
38	97095-06014	BOLT	1	1	1	1	
39	90468-10005	CLIP	1	1	1	1	
40	67G-26301-10	THROTTLE CABLE ASSY	1	1	1	1	
41	66R-48538-00	CLAMP, CABLE 1	1	1	1	1	
42	97095-06014	BOLT	1	1	1	1	
43	63D-48538-00	CLAMP, CABLE 1	1	1	1	1	
44	90468-10005	CLIP	1	1	1	1	
45	67G-44159-00-4D	HANDLE, GEAR SHIFT	1	1	1	1	
46	67G-44173-00	LEVER, SHIFT CONTROL	1	1	1	1	
47	90159-06M18	SCREW, WITH WASHER	2	2	2	2	
48	6G8-44191-00	INDICATOR, SHIFT	1	1	1	1	
49	90386-26MA3	BUSH	1	1	1	1	
50	67G-42131-00	COVER, HANDLE STEERING	1	1	1	1	
51	97885-06040	SCREW, PAN HEAD	2	2	2	2	

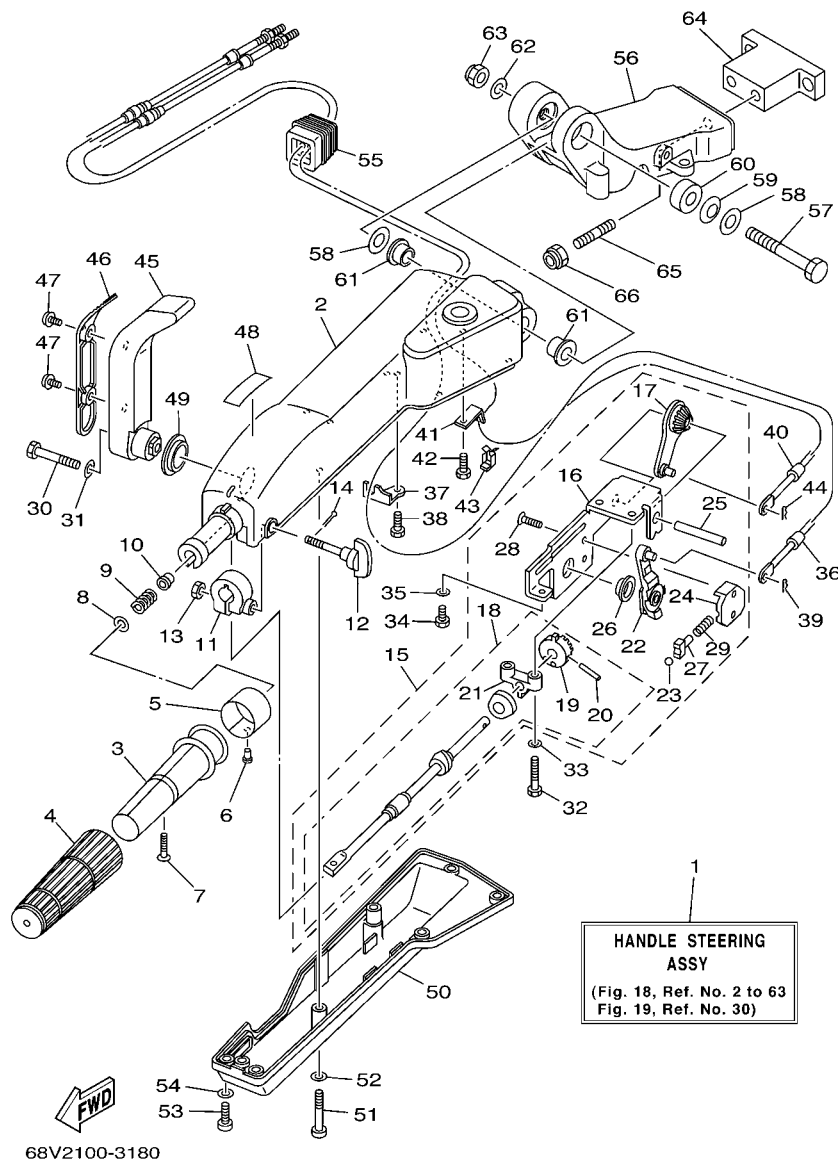


FIG. 18 STEERING 1

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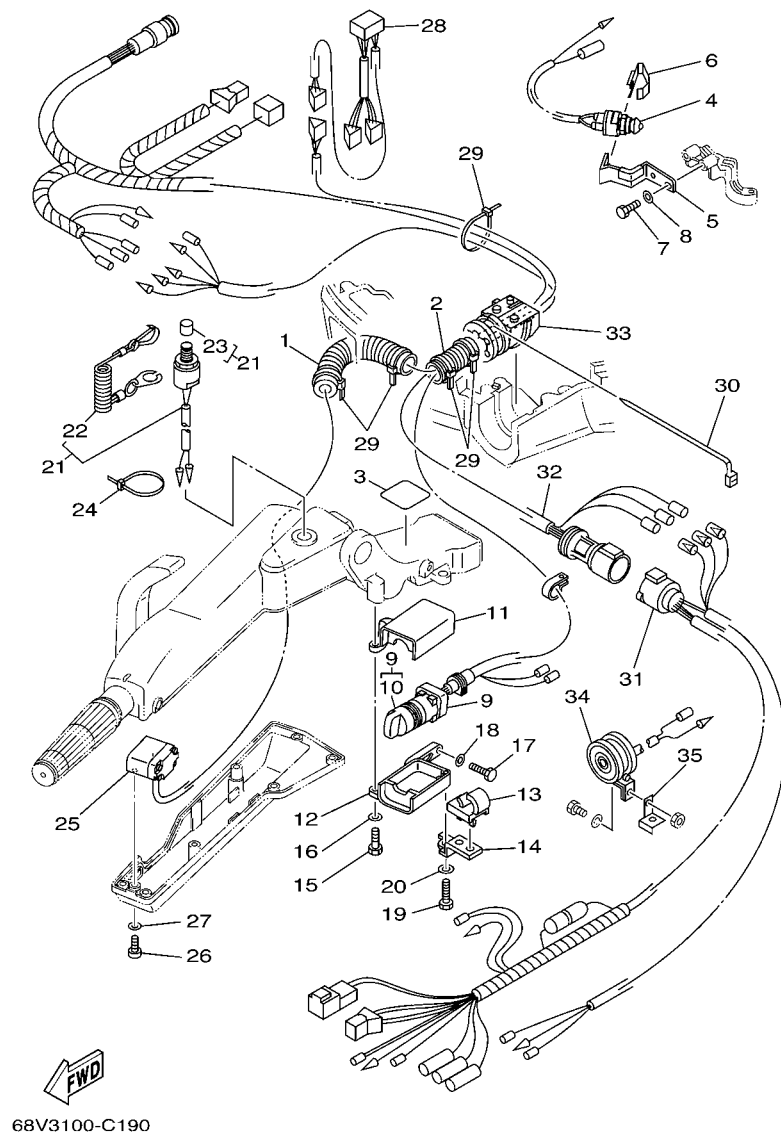
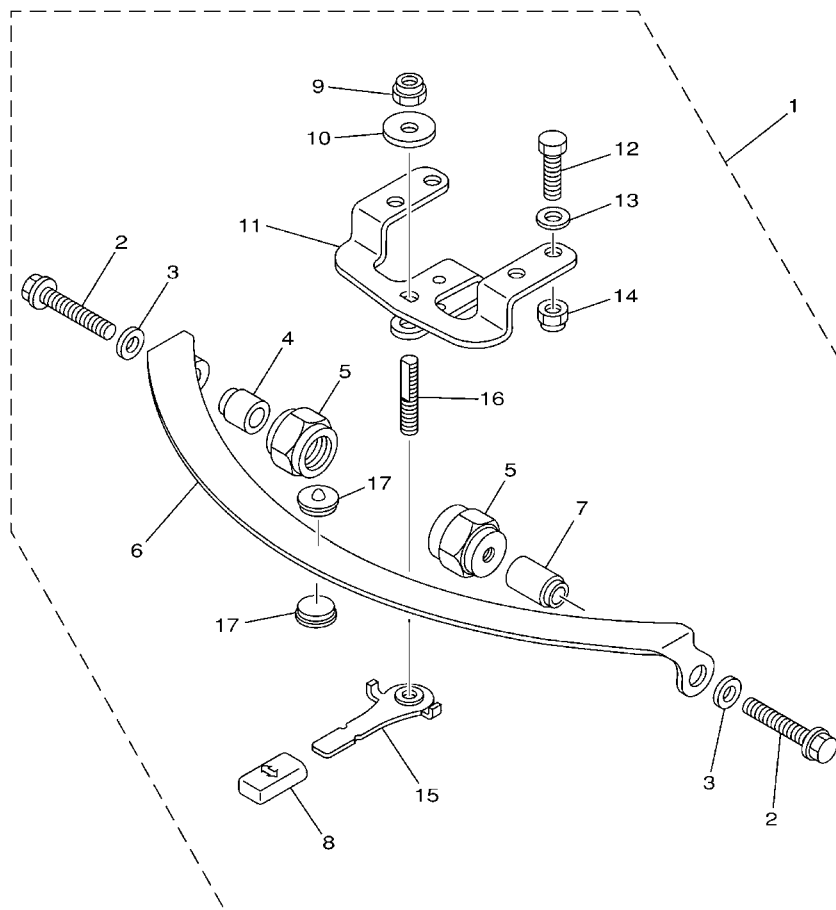


FIG. 19 STEERING 2

REF. NO.	PART NO.	DESCRIPTION	F75	F80	F90	F100	REMARKS
1	90446-24M79	HOSE (L230)	1	1	1	1	AP
2	6K3-83557-00	TUBE	1	1	1	1	AP
3	67G-42735-00	PROTECTOR	1	1	1	1	AP
4	688-82540-11	NEUTRAL SWITCH ASSY	1	1	1	1	AP
5	67G-82554-01	STAY, NEUTRAL SWITCH	1	1	1	1	AP
6	62Y-82555-00	DAMPER, MAIN SWITCH 1	1	1	1	1	AP
7	97095-06014	BOLT	2	2	2	2	AP
8	92995-06600	WASHER	2	2	2	2	AP
9	67G-82510-50	MAIN SWITCH ASSY	1	1	1	1	AP
	67G-82510-41	MAIN SWITCH ASSY		1		1	AP FOR OCE,CAR
10	676-82577-00	.CAP, KEY	1	1	1	1	
11	63D-8252E-01-4D	COVER, MAIN SWITCH	1	1	1	1	AP
	67G-82568-00-4D	COVER, MAIN SWITCH		1		1	AP FOR OCE,CAR
12	63D-8252F-01-4D	COVER, MAIN SWITCH 2	1	1	1	1	AP
13	63D-24367-00	CLAMP, FUEL PIPE 2	1	1	1	1	AP
14	63D-24364-00	STAY	1	1	1	1	AP
15	97095-06025	BOLT	1	1	1	1	AP
16	92995-06600	WASHER	1	1	1	1	AP
17	97095-06020	BOLT	1	1	1	1	AP
18	92995-06600	WASHER	1	1	1	1	AP
19	97095-06030	BOLT	1	1	1	1	AP
20	92995-06600	WASHER	1	1	1	1	AP
21	69W-82575-00	ENGINE STOP SWITCH ASSY	1	1	1	1	AP
22	682-82556-00	.STOPPER	1	1	1	1	
23	689-8257Y-00	.CAP	1	1	1	1	
24	90465-13M11	CLAMP	1	1	1	1	AP
25	67G-82563-00	TRIM & TILT SWITCH ASSY	1	1	1	1	AP



67F1100-2200

FIG. 20 STEERING FRICTION

REF. NO.	PART NO.	DESCRIPTION	F75	F80	F90	F100	REMARKS
1	67G-42508-00	STEERING FRICTION ASSY	1	1	1	1	AP
2	90119-08M74	.BOLT, WITH WASHER	2	2	2	2	
3	90201-08M01	.WASHER, PLATE	2	2	2	2	
4	67G-42541-00	.DAMPER	1	1	1	1	
5	67G-42546-00	.NUT	2	2	2	2	
6	63D-42527-00	.PLATE, FRICTION	1	1	1	1	
7	67G-42541-10	.DAMPER	1	1	1	1	
8	682-43318-01	.COVER	1	1	1	1	
9	90185-10M14	.NUT, SELF-LOCKING	1	1	1	1	
10	90201-10M76	.WASHER, PLATE	1	1	1	1	
11	67G-42526-00	.PLATE, FRICTION	1	1	1	1	
12	97095-08025	.BOLT	2	2	2	2	
13	92995-08600	.WASHER	2	2	2	2	
14	90185-08057	.NUT, SELF-LOCKING	2	2	2	2	
15	67G-42561-00	.KNOB, STEERING LOCK	1	1	1	1	
16	67G-42562-00	.SHAFT, STEERING LOCK	1	1	1	1	
17	63D-42528-00	.PLATE, FRICTION	2	2	2	2	

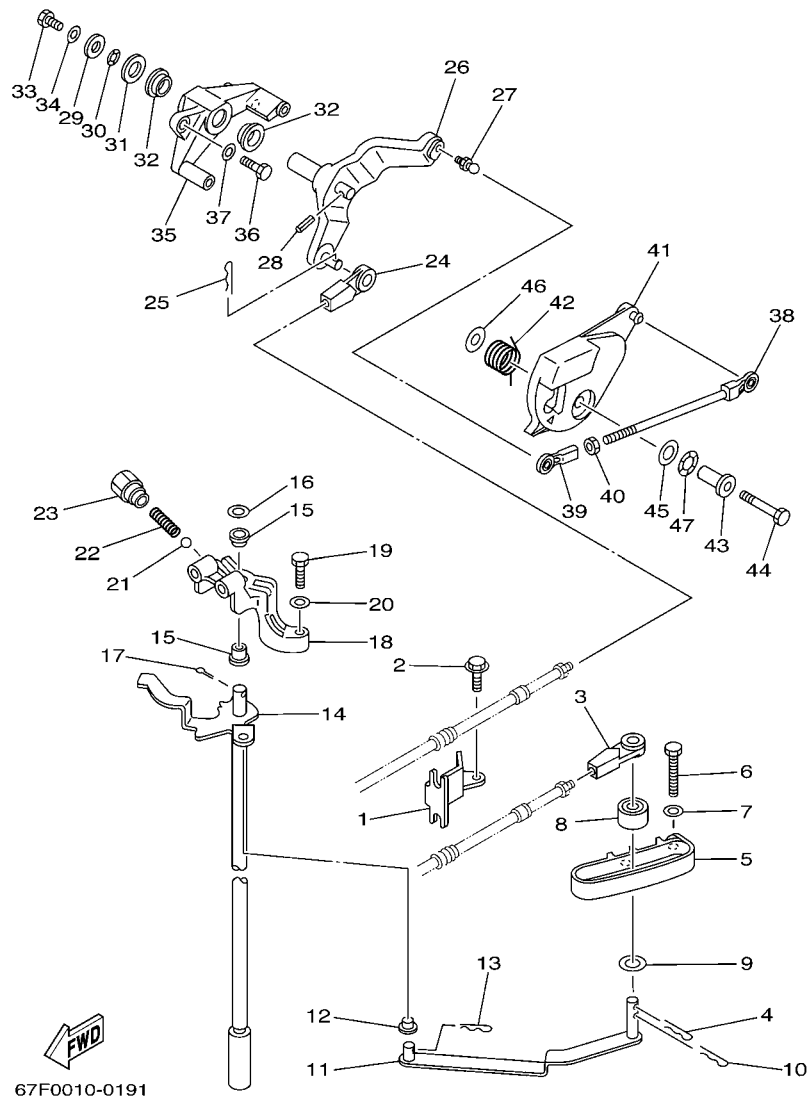


FIG. 21 CONTROL

REF. NO.	PART NO.	DESCRIPTION	F75	F80	F90	F100	REMARKS
1	67F-48538-00	CLAMP, CABLE 1	1	1	1	1	
2	90109-06M86	BOLT	1	1	1	1	
3	663-48344-00	CABLE END, REMOTE CONTROL	1	1	1	1	
4	90468-18008	CLIP	1	1	1	1	
5	67F-44117-00	BRACKET	1	1	1	1	
6	97095-06040	BOLT	2	2	2	2	
7	92995-06600	WASHER	2	2	2	2	
8	688-44122-00	BUSHING, SHIFT ROD LEVER	1	1	1	1	
9	90202-07M07	WASHER, PLATE	1	1	1	1	
10	90468-18008	CLIP	1	1	1	1	
11	67F-44121-00	LEVER, SHIFT ROD	1	1	1	1	
12	90386-06M12	BUSH	1	1	1	1	
13	90468-18008	CLIP	1	1	1	1	
14	67F-44120-10	HANDLE GEAR SHIFT ASSY	1	1	1	1	L
	67F-44120-30	HANDLE GEAR SHIFT ASSY		1	1	1	X
15	90386-90M90	BUSH	2	2	2	2	
16	90201-09M02	WASHER, PLATE	1	1	1	1	
17	91490-20015	PIN, COTTER	1	1	1	1	
18	67F-44118-00	BRACKET	1	1	1	1	
19	97075-06025	BOLT	2	2	2	2	
20	92995-06600	WASHER	2	2	2	2	
21	93501-04M02	BALL	1	1	1	1	
22	90501-12082	SPRING, COMPRESSION	1	1	1	1	
23	648-42715-00	BUSHING	1	1	1	1	
24	663-48344-00	CABLE END, REMOTE CONTROL	1	1	1	1	
25	90468-18008	CLIP	1	1	1	1	
26	67F-42154-00-94	LEVER, THROTTLE CONTROL	1	1	1	1	

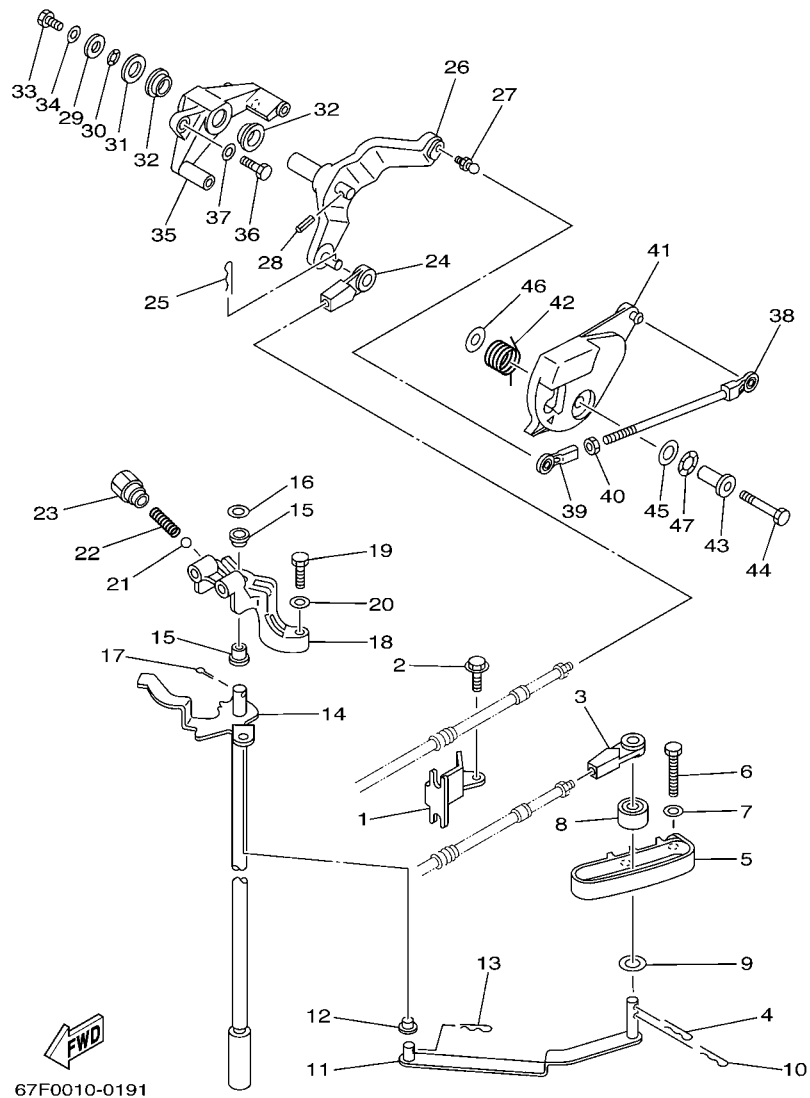
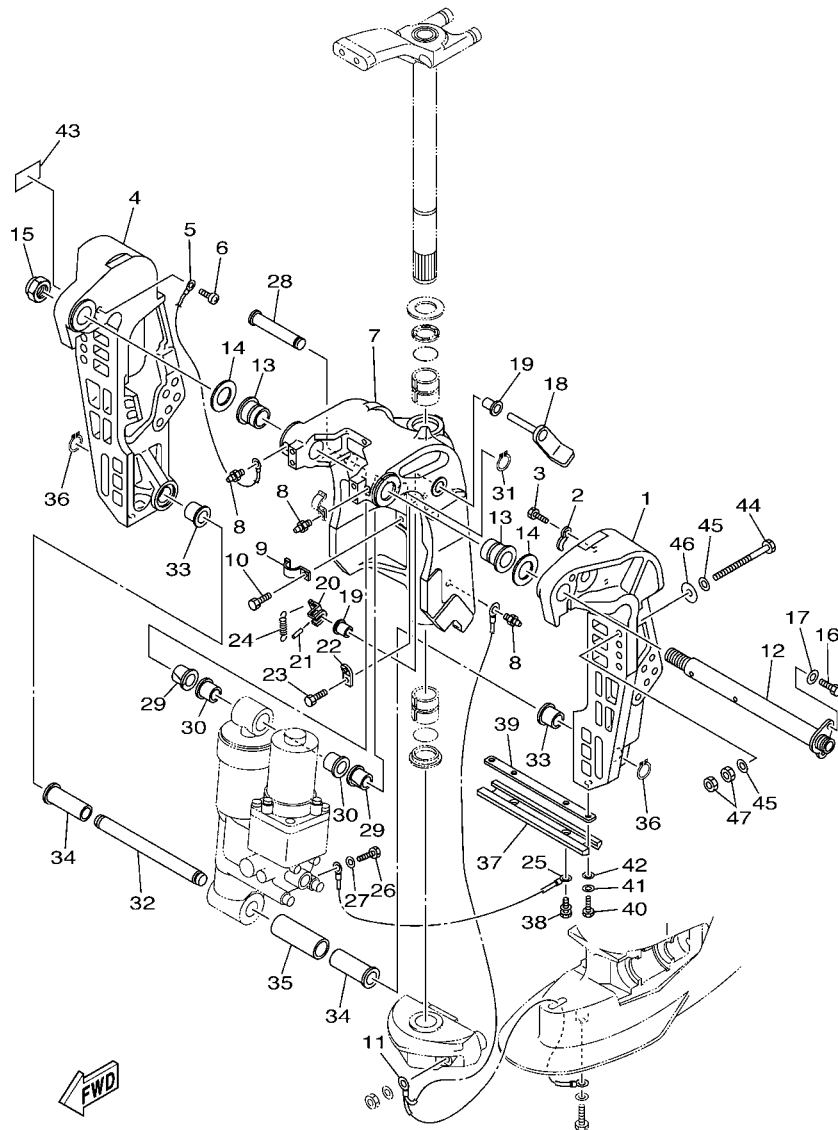


FIG. 21 CONTROL

REF. NO.	PART NO.	DESCRIPTION	F75	F80	F90	F100	REMARKS
27	663-85518-00	JOINT, BALL	1	1	1	1	
28	91690-30018	PIN, SPRING	1	1	1	1	
29	90201-06068	WASHER, PLATE	1	1	1	1	
30	90206-12M00	WASHER, WAVE	1	1	1	1	
31	92990-12600	WASHER, PLATE	1	1	1	1	
32	90386-12069	BUSH	2	2	2	2	
33	97095-06012	BOLT	1	1	1	1	
34	92995-06600	WASHER	1	1	1	1	
35	67F-41661-00-94	BRACKET	1	1	1	1	
36	97095-06025	BOLT	2	2	2	2	
37	92995-06600	WASHER	2	2	2	2	
38	67F-41237-00	JOINT, LINK	1	1	1	1	
39	682-41237-00	JOINT, LINK	1	1	1	1	
40	95380-05600	NUT	1	1	1	1	
41	67F-41213-01	CAM, ACCEL.	1	1	1	1	
42	67F-44135-00	SPRING	1	1	1	1	
43	90387-06M82	COLLAR	1	1	1	1	
44	97095-06035	BOLT	1	1	1	1	
45	90201-10M02	WASHER, PLATE	1	1	1	1	
46	90201-06M31	WASHER, PLATE	1	1	1	1	
47	90206-10M04	WASHER, WAVE	1	1	1	1	



67F1100-2220

FIG. 22 BRACKET 1

REF. NO.	PART NO.	DESCRIPTION	F75	F80	F90	F100	REMARKS
1	67F-43111-00-4D	BRACKET, CLAMP	1	1	1	1	
2	90465-10M77	CLAMP	2	2	2	2	
3	97095-06010	BOLT	2	2	2	2	
4	67F-43112-00-4D	BRACKET, CLAMP	1	1	1	1	
5	6E5-82148-00	WIRE, LEAD 4	1	1	1	1	
6	97880-06012	SCREW, PAN HEAD	1	1	1	1	
7	67F-43311-10-4D	BRACKET, SWIVEL 1	1	1	1	1	
8	93700-06M03	NIPPLE, GREASE	3	3	3	3	
9	90465-08M63	CLAMP	1	1	1	1	
10	97095-06010	BOLT	1	1	1	1	
11	67F-82127-00	WIRE, LEAD 2	1	1	1	1	
12	64E-43131-01	BOLT, CLAMP BRACKET	1	1	1	1	
13	90386-25M31	BUSH	2	2	2	2	
14	90201-26M59	WASHER, PLATE	2	2	2	2	
15	90185-22M11	NUT, SELF-LOCKING	1	1	1	1	
16	97095-08020	BOLT	1	1	1	1	
17	92995-08100	WASHER	1	1	1	1	
18	67F-43181-00	LEVER, TILT STOP	1	1	1	1	
19	90386-10M16	BUSH	2	2	2	2	
20	67F-43631-00	LEVER, TILT	1	1	1	1	
21	91690-30020	PIN, SPRING	1	1	1	1	
22	66T-43144-00	HOOK, SPRING	1	1	1	1	
23	97095-06010	BOLT	1	1	1	1	
24	90506-14M24	SPRING, TENSION	1	1	1	1	
25	67F-82148-00	WIRE, LEAD 4	1	1	1	1	
26	97095-06010	BOLT	1	1	1	1	
27	92995-06600	WASHER	1	1	1	1	

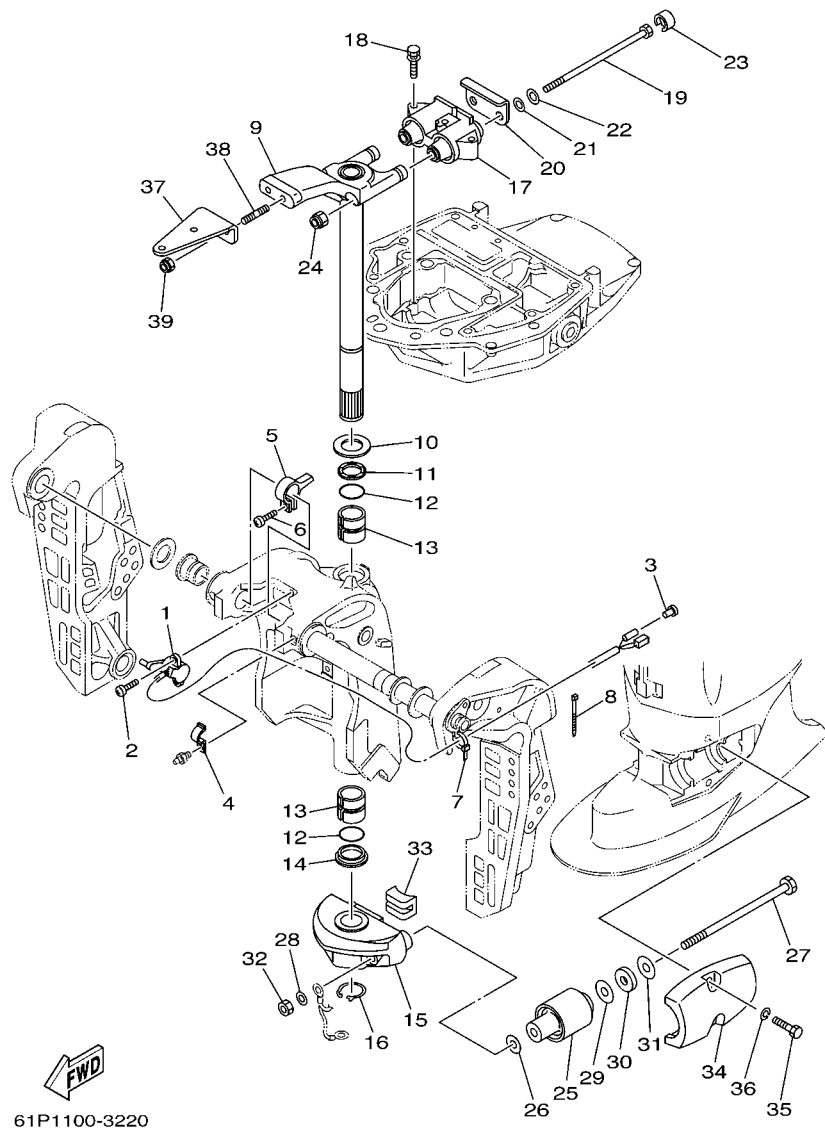


FIG. 23 BRACKET 2

REF. NO.	PART NO.	DESCRIPTION	F75	F80	F90	F100	REMARKS
1	64E-83672-02	TRIM SENDER		1		1	
	67H-83672-00	TRIM SENDER	1		1		
2	97885-06016	SCREW, PAN HEAD	2	2	2	2	
3	703-82119-00	COVER, LEAD WIRE	1	1	1	1	
4	90465-08M63	CLAMP	1	1	1	1	
5	64E-43139-02	CAM, TRIM SENDER	1	1	1	1	
6	97780-60525	SCREW, TAPPING	1	1	1	1	
7	90465-11M10	CLAMP	1	1	1	1	
8	90465-11M10	CLAMP	3	3	3	3	
9	67F-42510-10-4D	STEERING BRACKET ASSY	1	1	1	1	
10	90201-30M00	WASHER, PLATE	1	1	1	1	
11	90386-30M78	BUSH	1	1	1	1	
12	93210-29M94	O-RING	2	2	2	2	
13	90386-30M77	BUSH	2	2	2	2	
14	90386-30M60	BUSH	1	1	1	1	
15	67F-44551-00-4D	HOUSING, LOWER MOUNT RUBBER	1	1	1	1	
16	93410-28M06	CIRCLIP	1	1	1	1	
17	67F-44514-00-94	MOUNT DAMPER, UPPER SIDE	1	1	1	1	
18	97575-08445	BOLT, WITH WASHER	3	3	3	3	
19	90109-12M37	BOLT	2	2	2	2	
20	67F-44526-00	PLATE	1	1	1	1	
21	90201-12M16	WASHER, PLATE	2	2	2	2	
22	90201-13M01	WASHER, PLATE	2	2	2	2	
23	67F-44533-00	DAMPER, UPPER MOUNT RUBBER	2	2	2	2	
24	95780-12300	NUT, FLANGE	2	2	2	2	
25	67F-44555-00-94	MOUNT DAMPER, LOWER SIDE	2	2	2	2	
26	90201-13M03	WASHER, PLATE	2	2	2	2	



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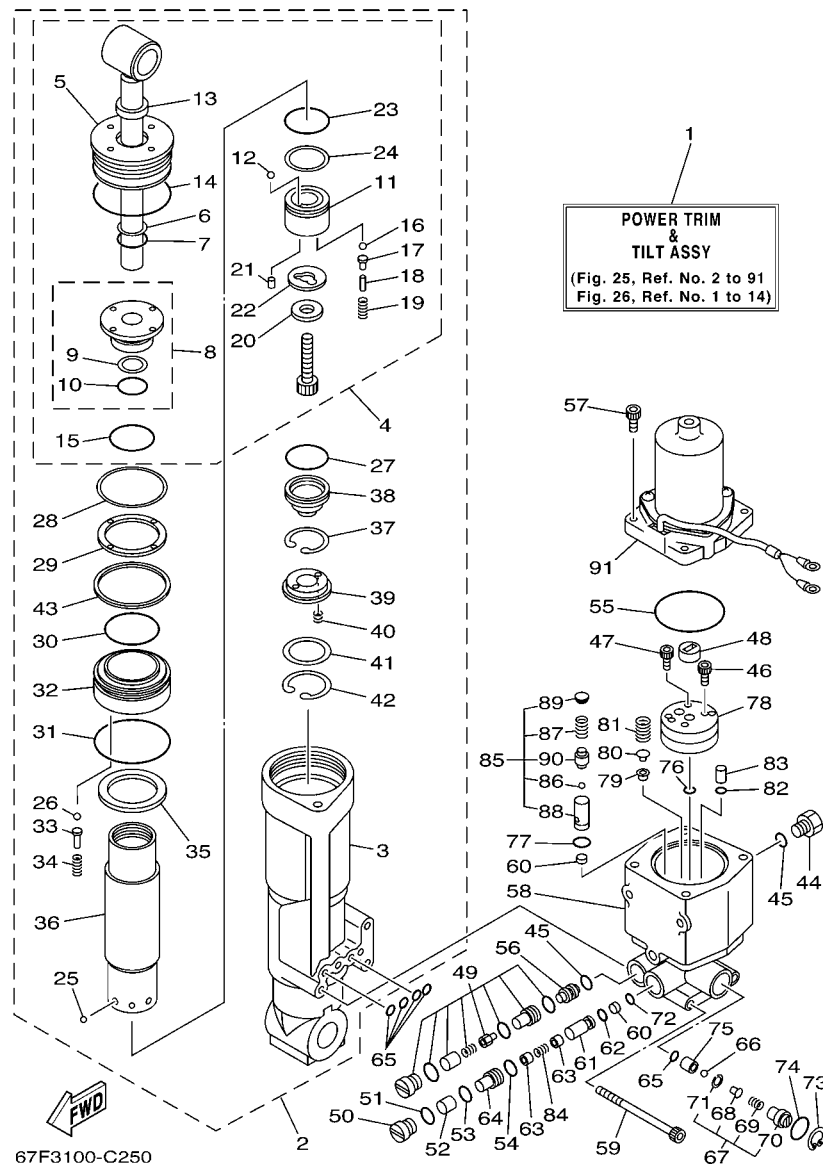


FIG. 25 POWER TRIM & TILT ASSY 1

REF. NO.	PART NO.	DESCRIPTION	F75	F80	F90	F100	REMARKS
1	67F-43800-03-4D	POWER TRIM & TILT ASSY	1	1	1	1	
2	67F-43840-02	POWER TILT ASSY	1	1	1	1	
3	67F-4380K-00	..CYLINDER, TILT SUB ASSY	1	1	1	1	
4	67F-43810-01	..TILT PISTON SUB ASSY	1	1	1	1	
5	67F-43821-00	..SCREW, TRIM CYLINDER END	1	1	1	1	
6	6H1-43872-10	..RING, BACK UP	1	1	1	1	
7	93210-18397	..O-RING	1	1	1	1	
8	67F-4380R-00	..CYLINDER END SUB ASSY	1	1	1	1	
9	6H1-43872-10	...RING, BACK UP	1	1	1	1	
10	93210-18397	...O-RING	1	1	1	1	
11	67F-4385A-01	..PISTON, TILT	1	1	1	1	
12	93501-08001	..BALL	1	1	1	1	
13	6H1-43812-00	..SEAL, DUST	1	1	1	1	
14	67F-43861-00	..O-RING	1	1	1	1	
15	62X-43862-00	..O-RING	1	1	1	1	
16	93501-08001	..BALL	2	2	2	2	
17	65W-4386A-00	..PIN, ABSORBER VALVE	2	2	2	2	
18	688-4386F-00	..PIN, STRAIGHT	2	2	2	2	
19	65W-43853-00	..SPRING, MAIN VALVE	2	2	2	2	
20	67F-43893-00	..WASHER	1	1	1	1	
21	93602-07244	..PIN, DOWEL	2	2	2	2	
22	67F-22435-00	..PLATE, VALVE 2	1	1	1	1	
23	93210-29375	..O-RING	1	1	1	1	
24	62X-43871-00	..RING, BACK UP	1	1	1	1	
25	93503-16003	..BALL	6	6	6	6	
26	93501-08001	..BALL	5	5	5	5	
27	67F-43863-00	..O-RING	1	1	1	1	

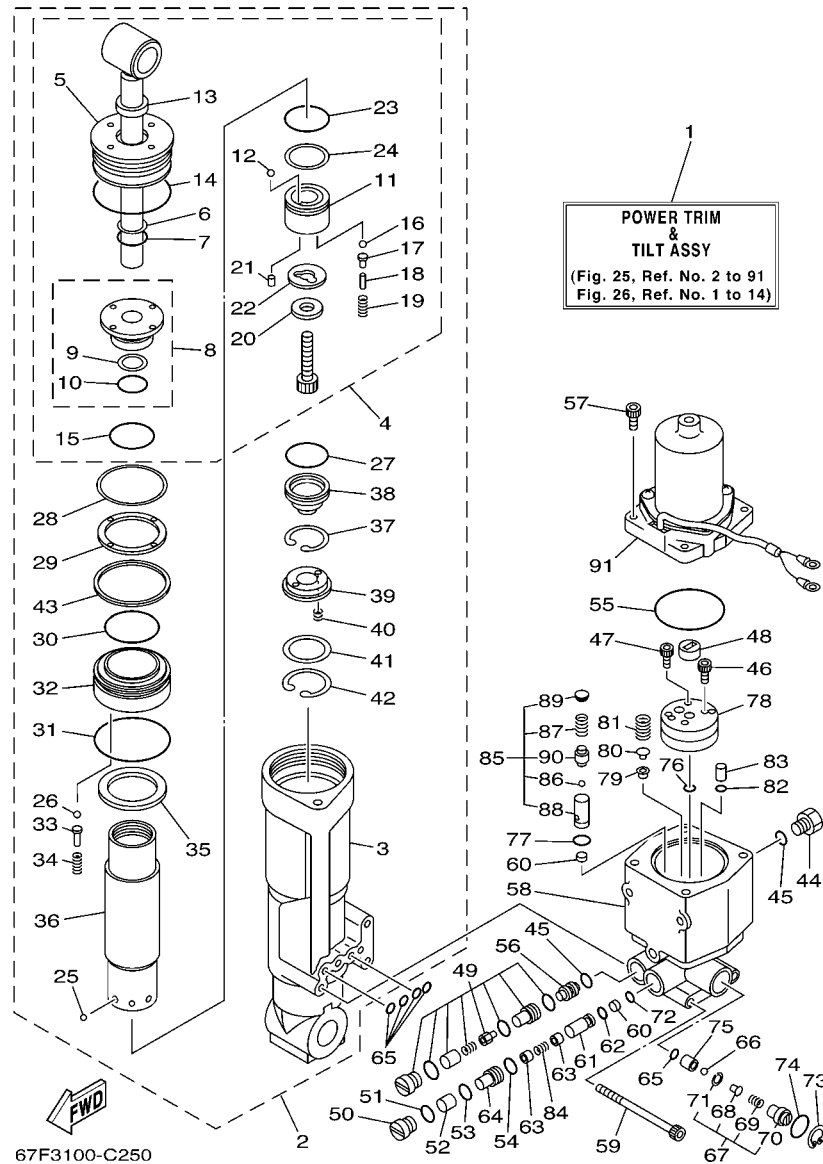


FIG. 25 POWER TRIM & TILT ASSY 1

REF. NO.	PART NO.	DESCRIPTION	F75	F80	F90	F100	REMARKS
28	67F-43899-00	.PLATE STOPPER	1	1	1	1	
29	67F-43816-00	.FILTER 1	1	1	1	1	
30	67F-43862-00	.O-RING	1	1	1	1	
31	62X-43865-00	.O-RING	1	1	1	1	
32	67F-4388A-00	.PISTON, TRIM	1	1	1	1	
33	6T4-4386A-00	.PIN, ABSORBER VALVE	5	5	5	5	
34	67F-43857-00	.SPRING, ABSORBER VALVE	5	5	5	5	
35	67F-4381J-00	.PLATE	1	1	1	1	
36	67F-22471-01	.CYLINDER, SHOCK ABSORBER	1	1	1	1	
37	67F-43875-00	.RING, SNAP	1	1	1	1	
38	67F-4381B-00	.FREE PISTON SUB ASSY	1	1	1	1	
39	62X-43899-00	.PLATE STOPPER	1	1	1	1	
40	62X-4384H-00	.SPRING	2	2	2	2	
41	1UF-22434-00	.PLATE, VALVE 1	1	1	1	1	
42	62X-43875-00	.RING, SNAP	1	1	1	1	
43	67F-43871-00	.RING, BACK UP	1	1	1	1	
44	6H1-43829-00	PLUG, RESERVOIR	1	1	1	1	
45	93210-09165	O-RING	2	2	2	2	
46	91318-06035	BOLT	3	3	3	3	
47	91318-06020	BOLT	1	1	1	1	
48	6H1-43831-10	CONNECTOR, SHAFT	1	1	1	1	
49	67F-43802-00	VALVE SUB ASSY	2	2	2	2	
50	67F-4382F-00	ADAPTOR 3	1	1	1	1	
51	6H1-43866-00	O-RING	1	1	1	1	
52	67F-43817-00	FILTER 2	1	1	1	1	
53	93210-10M74	O-RING	1	1	1	1	
54	6H1-43867-00	O-RING	1	1	1	1	

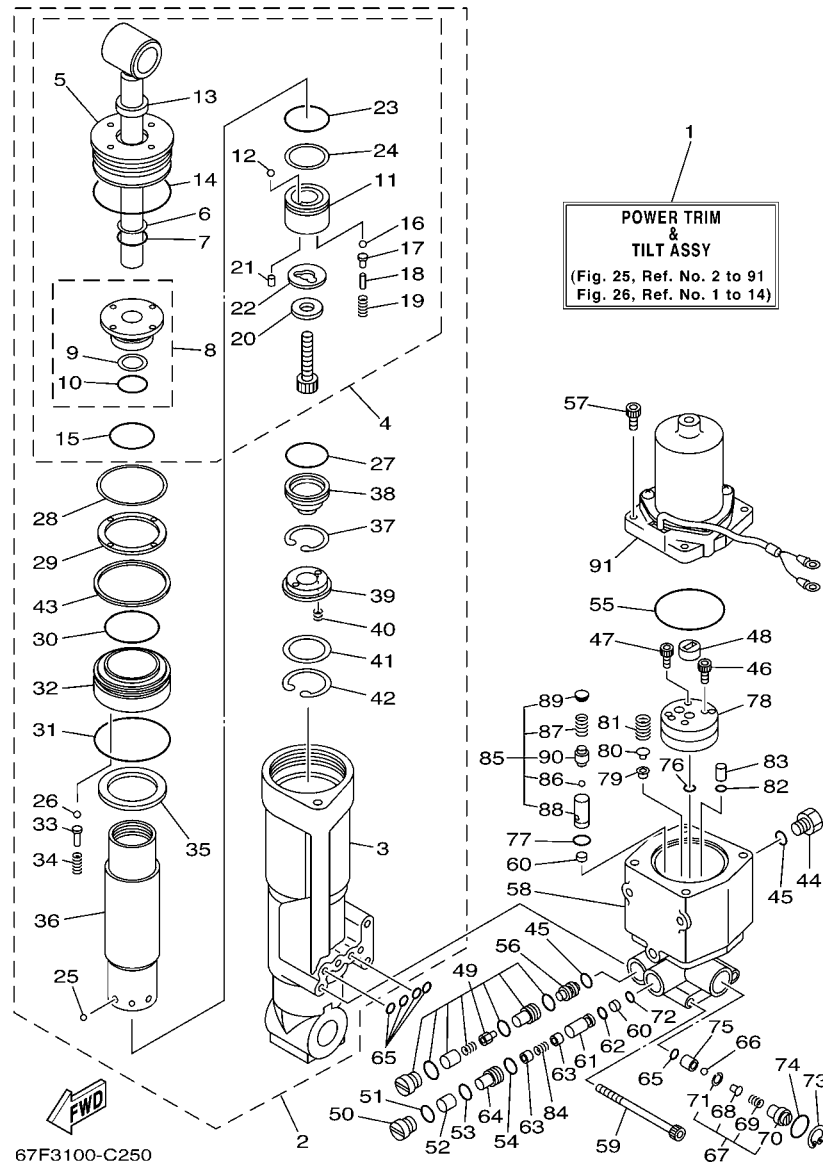


FIG. 25 POWER TRIM & TILT ASSY 1

REF. NO.	PART NO.	DESCRIPTION	F75	F80	F90	F100	REMARKS
55	62X-43865-00	O-RING	1	1	1	1	
56	62X-43841-00	PISTON, SHUTTLE	1	1	1	1	
57	65W-43888-00	BOLT, SOCKET	4	4	4	4	
58	67F-43825-03	HOUSING, TRIM & TILT	1	1	1	1	
59	62X-43878-00	BOLT, SOCKET	3	3	3	3	
60	6H1-43816-00	FILTER 1	2	2	2	2	
61	67F-43851-00	SEAT, RELIEF VALVE	1	1	1	1	
62	93210-07003	O-RING	1	1	1	1	
63	67F-43808-00	SEAT VALVE COMP. 1	2	2	2	2	
64	67F-4382G-00	SCREW, VALVE SEAT	1	1	1	1	
65	93210-064A5	O-RING	5	5	5	5	
66	93505-32038	BALL	1	1	1	1	
67	61A-43860-20	MANUAL VALVE SUB-ASSY	1	1	1	1	
68	61A-43848-00	.ROD, MANUAL RELEASE	1	1	1	1	
69	61A-43854-00	.SPRING, MANUAL RELEASE	1	1	1	1	
70	61A-43845-00	.SCREW, MANUAL RELEASE	1	1	1	1	
71	61A-43875-00	.RING, SNAP	1	1	1	1	
72	93210-06100	O-RING	1	1	1	1	
73	6H1-43875-00	RING, SNAP	1	1	1	1	
74	93210-18397	O-RING	1	1	1	1	
75	61A-43847-00	SEAT, MANUAL VALVE	1	1	1	1	
76	65W-43862-00	O-RING	2	2	2	2	
77	93210-11368	O-RING	1	1	1	1	
78	67F-43830-00	GEAR PUMP ASSY	1	1	1	1	
79	6H1-4384F-10	SEAL, MAIN VALVE	1	1	1	1	
80	6H1-43844-10	PIN, VALVE SUPPORT	1	1	1	1	
81	6H1-43856-10	SPRING, DOWN RELIEF	1	1	1	1	

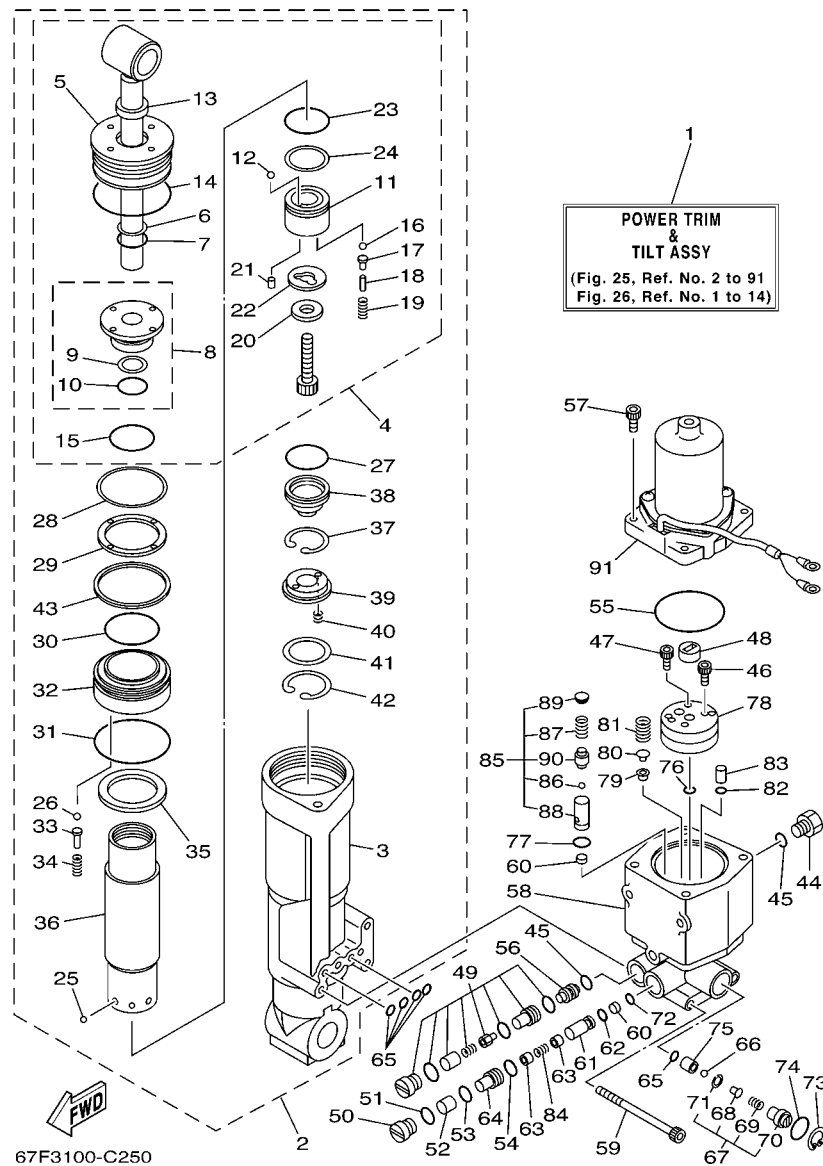


FIG. 25 POWER TRIM & TILT ASSY 1

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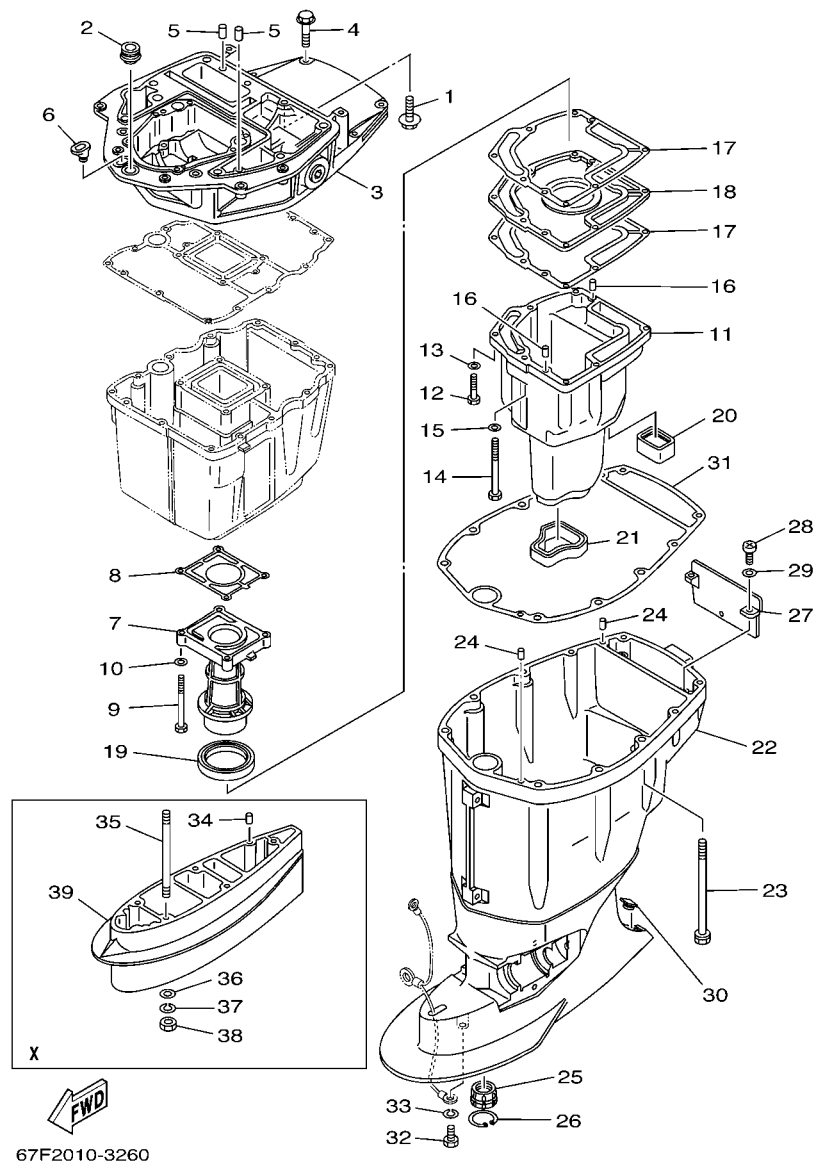


FIG. 27 UPPER CASING

REF. NO.	PART NO.	DESCRIPTION	F75	F80	F90	F100	REMARKS
1	90119-08M58	BOLT, WITH WASHER	2	2	2	2	
2	67F-42724-00	GROMMET	1	1	1	1	
3	67F-41137-02-94	GUIDE, EXHAUST	1	1	1	1	
4	97575-08540	BOLT, WITH WASHER	4	4	4	4	
5	93608-16M16	PIN, DOWEL	2	2	2	2	
6	6G1-42727-00	GROMMET	1	1	1	1	
7	67F-41131-01-5B	MANIFOLD, EXT. 1	1	1	1	1	
8	67F-41133-A1	GASKET, EXHAUST MANIFOLD 1	1	1	1	1	
9	97075-06070	BOLT	4	4	4	4	
10	92995-06600	WASHER	4	4	4	4	
11	67F-14711-00-5B	MUFFLER 1	1	1	1	1	
12	97075-06030	BOLT	6	6	6	6	
13	92995-06600	WASHER	6	6	6	6	
14	97075-06050	BOLT	1	1	1	1	
15	92995-06600	WASHER	1	1	1	1	
16	93606-19M23	PIN, DOWEL	2	2	2	2	
17	67F-41134-A0	GASKET, EXHAUST MANIFOLD	2	2	2	2	
18	67F-45181-00-5B	PLATE	1	1	1	1	
19	67F-41138-00	SEAL, EXT. 1	1	1	1	1	
20	67F-45127-00	SEAL	1	1	1	1	
21	67F-45123-00	GASKET, MUFFLER	1	1	1	1	
22	67F-45111-10-4D	CASING, UPPER	1	1	1	1	
23	90119-10M08	BOLT, WITH WASHER	6	6	6	6	
24	93608-16M16	PIN, DOWEL	2	2	2	2	
25	67F-45318-00	BUSHING, DRIVE SHAFT	1	1	1	1	
26	93420-36M01	CIRCLIP	1	1	1	1	
27	67F-45151-00	COVER, UPPER CASING	1	1	1	1	

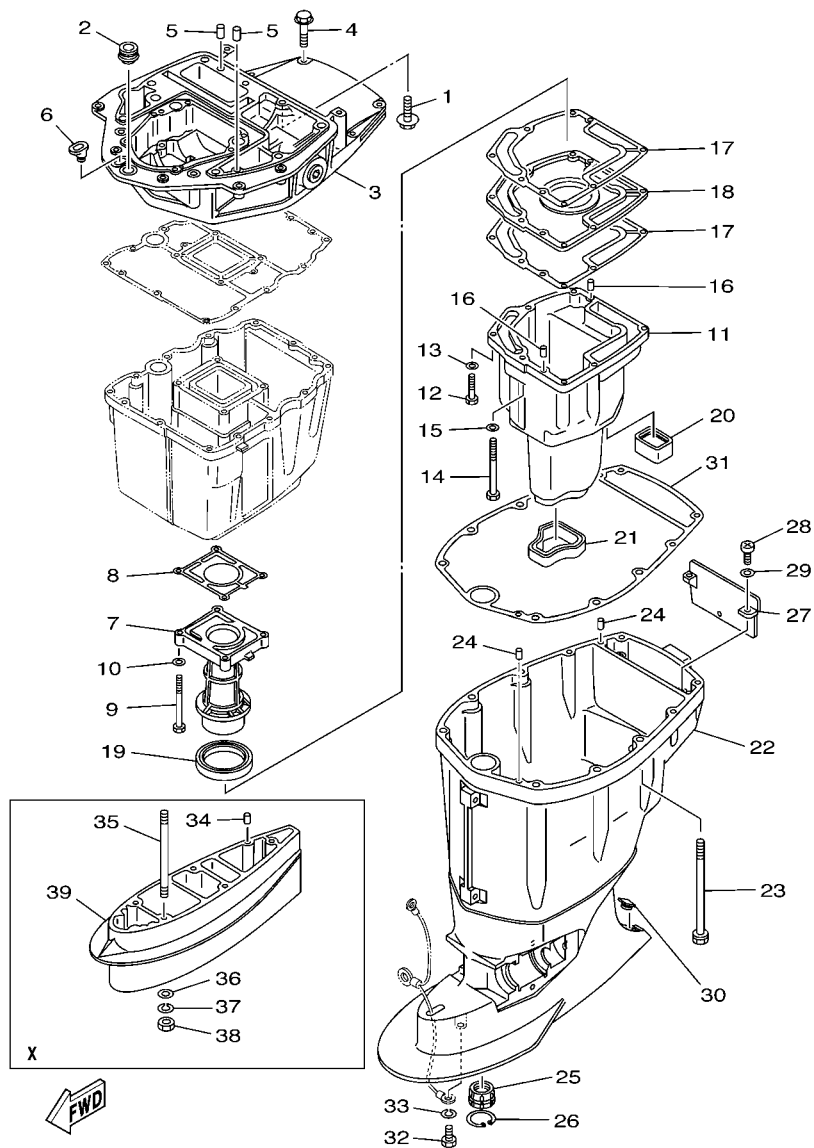


FIG. 27 UPPER CASING

REF. NO.	PART NO.	DESCRIPTION	F75	F80	F90	F100	REMARKS
28	97880-06016	SCREW, PAN HEAD	2	2	2	2	
29	92990-06600	WASHER, PLATE	2	2	2	2	
30	67F-45155-00	CAP	1	1	1	1	
31	67F-45113-00	GASKET, UPPER CASING	1	1	1	1	
32	97095-08016	BOLT	1	1	1	1	
33	92995-08100	WASHER	1	1	1	1	
34	93606-12019	PIN, DOWEL		2	2	2	X
35	90116-10M05	BOLT, STUD		4	4	4	X
36	92990-10600	WASHER, PLATE		4	4	4	X
37	92990-10100	WASHER, SPRING		4	4	4	X
38	95380-10600	NUT		4	4	4	X
39	688-45211-01-4D	EXTENSION		1	1	1	X

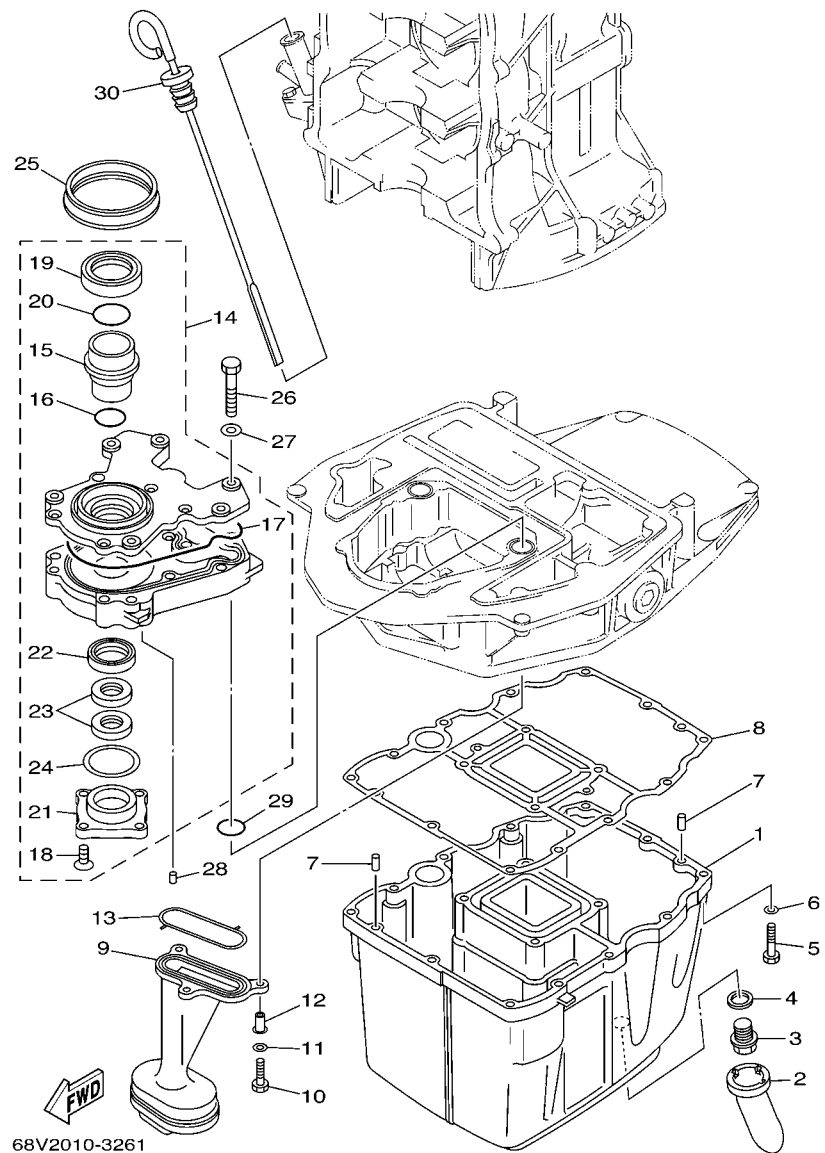


FIG. 28 OIL PAN

REF. NO.	PART NO.	DESCRIPTION	F75	F80	F90	F100	REMARKS
1	67F-15311-01-5B	OIL PAN	1	1	1	1	
2	67F-15316-00	DAMPER 1	1	1	1	1	
3	90340-14M06	PLUG, STRAIGHT SCREW	1	1	1	1	
4	90430-14M09	GASKET	1	1	1	1	
5	97075-06025	BOLT	12	12	12	12	
6	92995-06600	WASHER	12	12	12	12	
7	93606-12019	PIN, DOWEL	2	2	2	2	
8	68V-15312-00	GASKET, OIL PAN	1	1	1	1	
9	67F-13411-00	STRAINER, OIL	1	1	1	1	
10	97027-06025	BOLT	3	3	3	3	
11	92907-06600	WASHER, PLATE	3	3	3	3	
12	90387-06M64	COLLAR	3	3	3	3	
13	67F-13415-00	SEAL, OIL STRAINER	1	1	1	1	
14	67F-13300-10	OIL PUMP ASSY	1	1	1	1	
15	67F-13314-02	.SHAFT, PUMP	1	1	1	1	
16	67F-13473-01	.O-RING	1	1	1	1	
17	67F-13329-00	.GASKET, PUMP COVER	1	1	1	1	
18	67F-13495-00	.SCREW	1	1	1	1	
19	67F-13119-01	.OIL SEAL	1	1	1	1	
20	67F-13769-00	.O-RING	1	1	1	1	
21	67F-13914-00	.HOUSING, PUMP	1	1	1	1	
22	67F-13631-03	.OIL SEAL	1	1	1	1	
23	67F-13149-00	.OIL SEAL	2	2	2	2	
24	67F-13339-00	.GASKET, PUMP COVER	1	1	1	1	
25	67F-13338-00	SEAL	1	1	1	1	
26	97095-06045	BOLT	6	6	6	6	
27	92995-06600	WASHER	6	6	6	6	

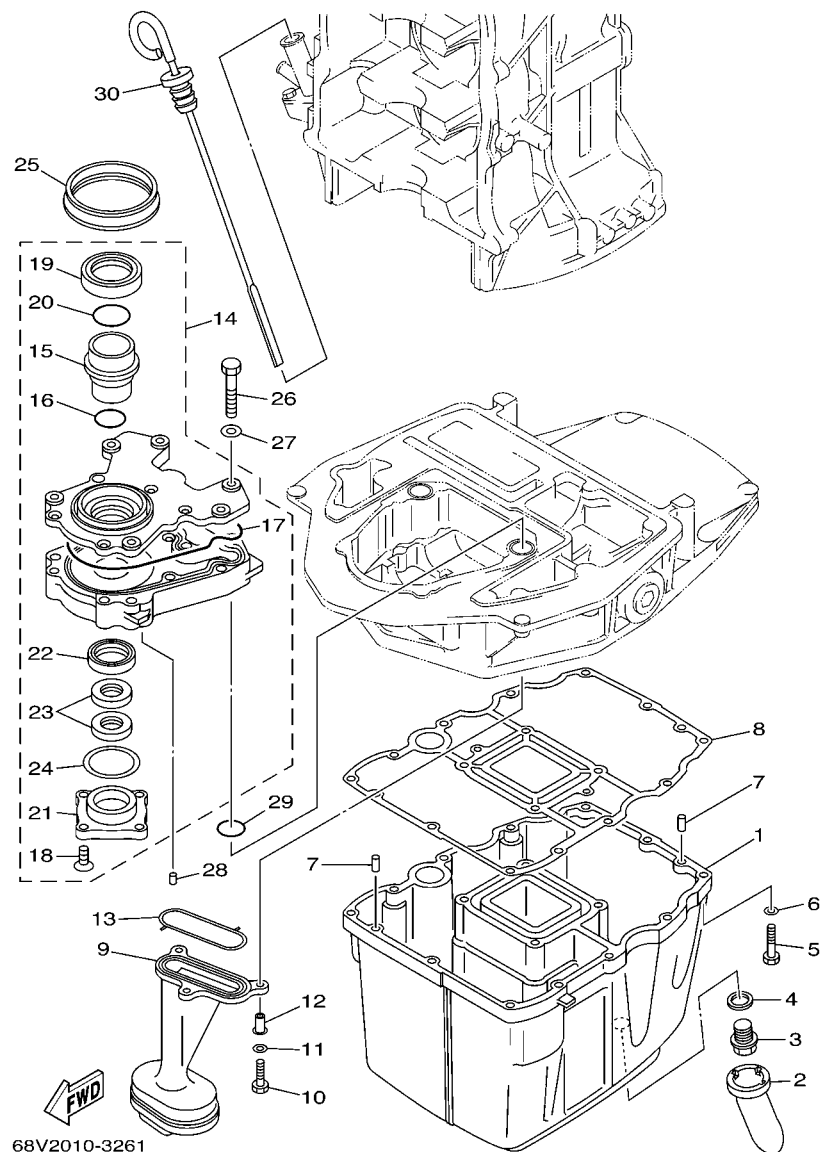


FIG. 28 OIL PAN

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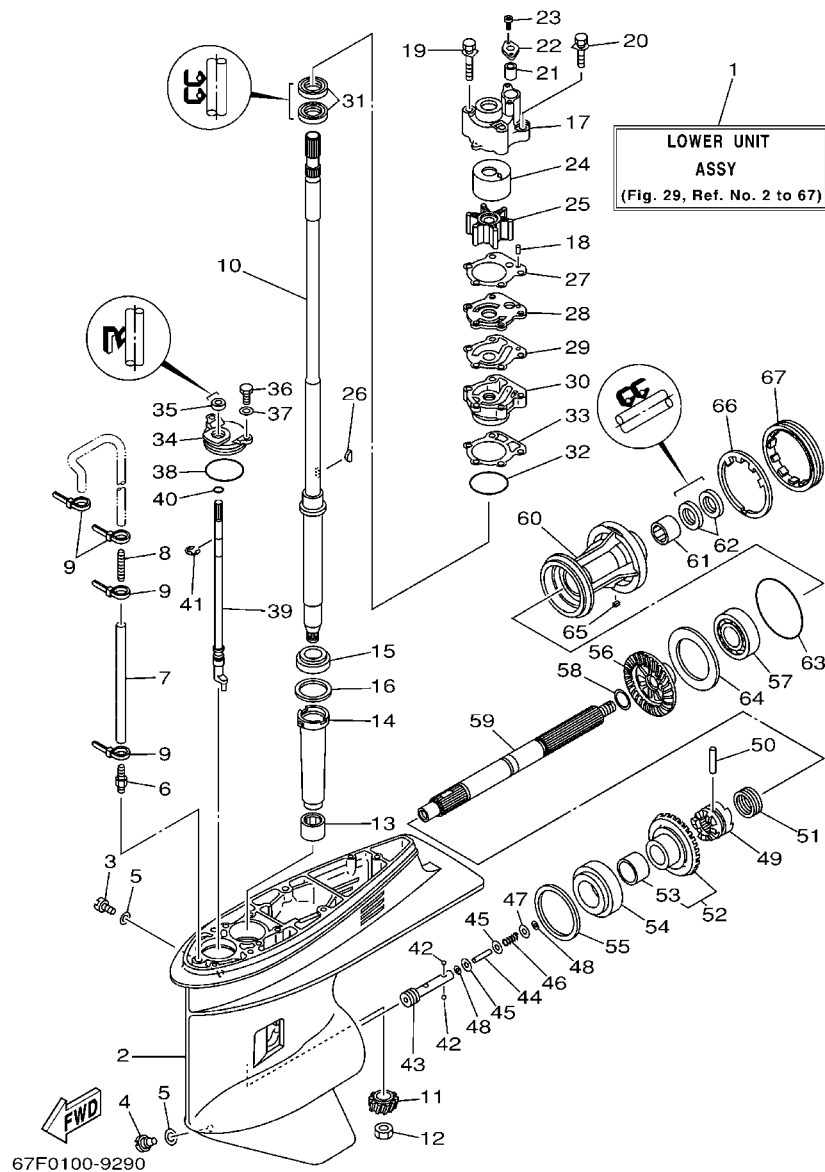


FIG. 29 LOWER CASING & DRIVE 1

REF. NO.	PART NO.	DESCRIPTION	F75	F80	F90	F100	REMARKS
1	67F-45300-10-4D	LOWER UNIT ASSY	1	1	1	1	L
	67F-45300-30-4D	LOWER UNIT ASSY		1	1	1	X
2	67F-45301-00-4D	CASING, LOWER	1	1	1	1	
3	90340-08002	PLUG, STRAIGHT SCREW	1	1	1	1	
4	688-45341-10	PLUG, DRAIN	1	1	1	1	
5	90430-08020	GASKET	2	2	2	2	
6	6E5-45378-00	NIPPLE, HOSE	1	1	1	1	
7	90445-07M31	HOSE (L200)	1	1	1	1	L
	90445-07M38	HOSE (L300)		1	1	1	X
8	6E5-83558-10	END, NIPPLE	1	1	1	1	
9	90465-11M10	CLAMP	4	4	4	4	
10	67F-45501-10	DRIVE SHAFT COMP.	1	1	1	1	L
	67F-45501-30	DRIVE SHAFT COMP.		1	1	1	X
11	67F-45551-00	PINION	1	1	1	1	
12	90170-16M01	NUT	1	1	1	1	
13	93315-325W4	BEARING	1	1	1	1	
14	688-45536-01	SLEEVE, DRIVE SHAFT	1	1	1	1	
15	93332-000U3	BEARING	1	1	1	1	
16	688-45587-01-10	SHIM (T:0.10MM)	1	1	1	1	UR
	688-45587-01-12	SHIM (T:0.12MM)	1	1	1	1	UR
	688-45587-01-15	SHIM (T:0.15MM)	1	1	1	1	UR
	688-45587-01-18	SHIM (T:0.18MM)	1	1	1	1	UR
	688-45587-01-30	SHIM (T:0.30MM)	1	1	1	1	UR
	688-45587-01-40	SHIM (T:0.40MM)	1	1	1	1	UR
	688-45587-01-50	SHIM (T:0.50MM)	1	1	1	1	UR
17	67F-44311-00	HOUSING, WATER PUMP	1	1	1	1	
18	93604-10M03	PIN, DOWEL	2	2	2	2	

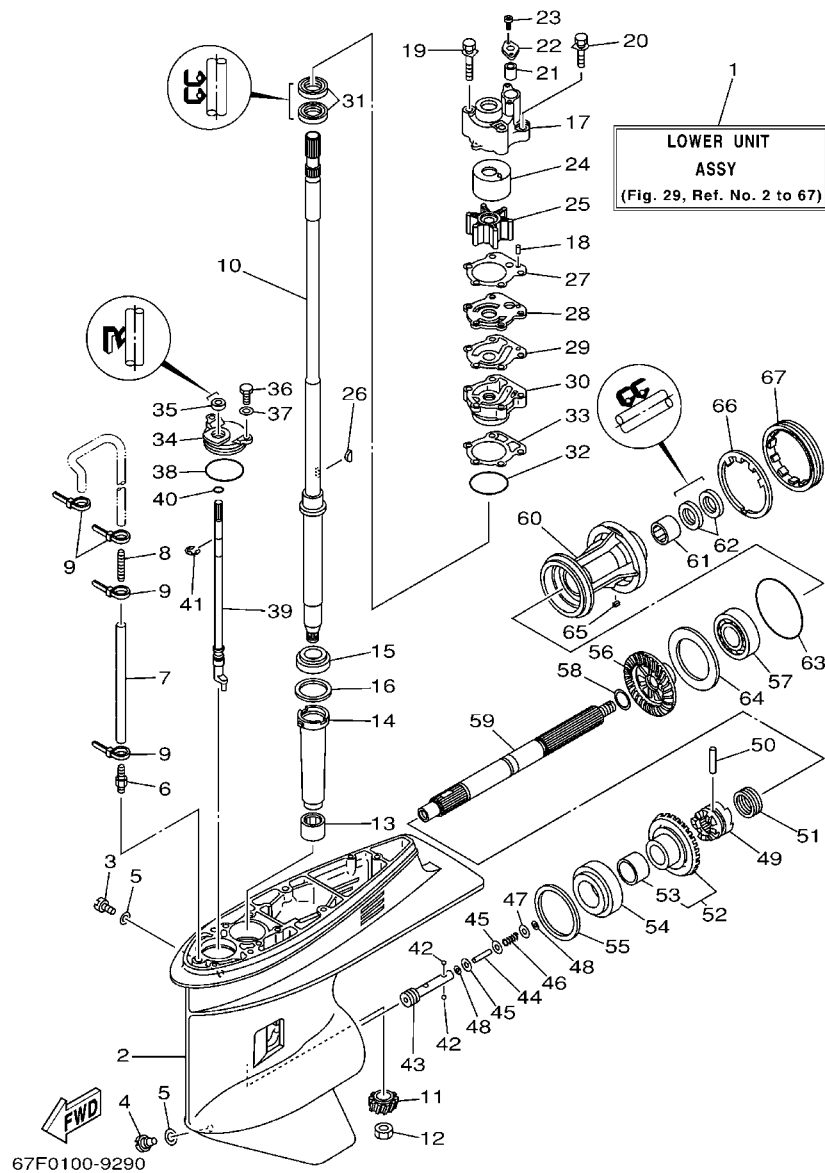


FIG. 29 LOWER CASING & DRIVE 1

REF. NO.	PART NO.	DESCRIPTION	F75	F80	F90	F100	REMARKS
19	90119-08M87	BOLT, WITH WASHER	2	2	2	2	
20	90119-08M13	BOLT, WITH WASHER	2	2	2	2	
21	663-44366-00	DAMPER, WATER SEAL	1	1	1	1	
22	90480-19M06	GROMMET	1	1	1	1	
23	97780-40512	SCREW, TAPPING	2	2	2	2	
24	67F-44322-00	INSERT, CARTRIDGE	1	1	1	1	
25	67F-44352-00	IMPELLER	1	1	1	1	
26	90280-04M04	KEY, WOODRUFF	1	1	1	1	
27	688-44315-A0	GASKET, WATER PUMP	1	1	1	1	
28	67F-44323-00	OUTER PLATE, CARTRIDGE	1	1	1	1	
29	688-44324-A0	GASKET, CARTRIDGE	1	1	1	1	
30	688-44341-01-94	HOUSING, WATER PUMP	1	1	1	1	
31	93101-25M03	OIL SEAL	2	2	2	2	
32	93210-46044	O-RING	1	1	1	1	
33	688-44316-A0	GASKET, WATER PUMP	1	1	1	1	
34	688-45321-00	PLATE	1	1	1	1	
35	93106-09014	OIL SEAL	1	1	1	1	
36	97095-06016	BOLT	2	2	2	2	
37	92995-06600	WASHER	2	2	2	2	
38	93210-49046	O-RING	1	1	1	1	
39	67F-44150-00	SHIFT CAM ASSY	1	1	1	1	
40	93210-07003	O-RING	1	1	1	1	
41	99001-08600	CIRCLIP	1	1	1	1	
42	93503-16003	BALL	2	2	2	2	
43	67F-45634-00	SLIDE, SHIFT	1	1	1	1	
44	6H1-45668-00	SHAFT, FREE	1	1	1	1	
45	6H1-45635-00	PLUNGER, SHIFT	2	2	2	2	

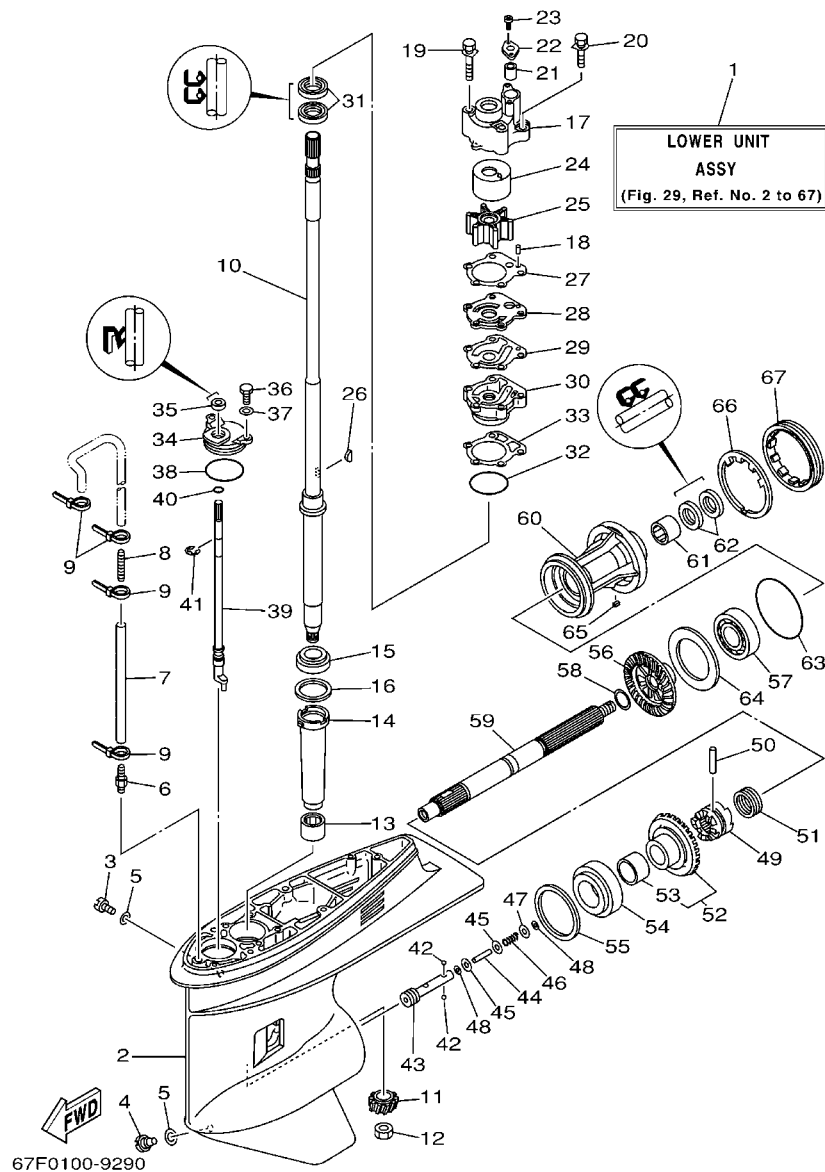


FIG. 29 LOWER CASING & DRIVE 1

REF. NO.	PART NO.	DESCRIPTION	F75	F80	F90	F100	REMARKS
46	90501-12M48	SPRING, COMPRESSION	1	1	1	1	
47	90201-03313	WASHER, PLATE	1	1	1	1	
48	90183-02M03	NUT, SPRING	2	2	2	2	
49	67F-45631-00	CLUTCH, DOG	1	1	1	1	
50	90250-07M02	PIN, STRAIGHT	1	1	1	1	
51	688-45633-00	RING, CROSS PIN	1	1	1	1	
52	67F-45560-00	GEAR	1	1	1	1	
53	93317-322V0	BEARING	1	1	1	1	
54	93332-000UD	BEARING	1	1	1	1	
55	688-45567-01-10	SHIM (T:0.10MM)	1	1	1	1	UR
56	688-45567-01-12	SHIM (T:0.12MM)	1	1	1	1	UR
57	688-45567-01-15	SHIM (T:0.15MM)	1	1	1	1	UR
58	688-45567-01-18	SHIM (T:0.18MM)	1	1	1	1	UR
59	688-45567-01-30	SHIM (T:0.30MM)	1	1	1	1	UR
60	688-45567-01-40	SHIM (T:0.40MM)	1	1	1	1	UR
61	688-45567-01-50	SHIM (T:0.50MM)	1	1	1	1	UR
62	67F-45571-00	GEAR	1	1	1	1	
63	93306-207U0	BEARING	1	1	1	1	
64	90201-25M05	WASHER, PLATE	1	1	1	1	
65	67F-45611-01	SHAFT, PROPELLER	1	1	1	1	
66	67F-45331-00-94	HOUSING, BEARING	1	1	1	1	
67	93317-325U0	BEARING	1	1	1	1	
68	93101-25M03	OIL SEAL	2	2	2	2	
69	93210-86M39	O-RING	1	1	1	1	
70	67F-45576-00	WASHER, THRUST	1	1	1	1	
71	90282-04010	KEY, STRAIGHT	1	1	1	1	
72	688-45383-02	WASHER, CLAW	1	1	1	1	

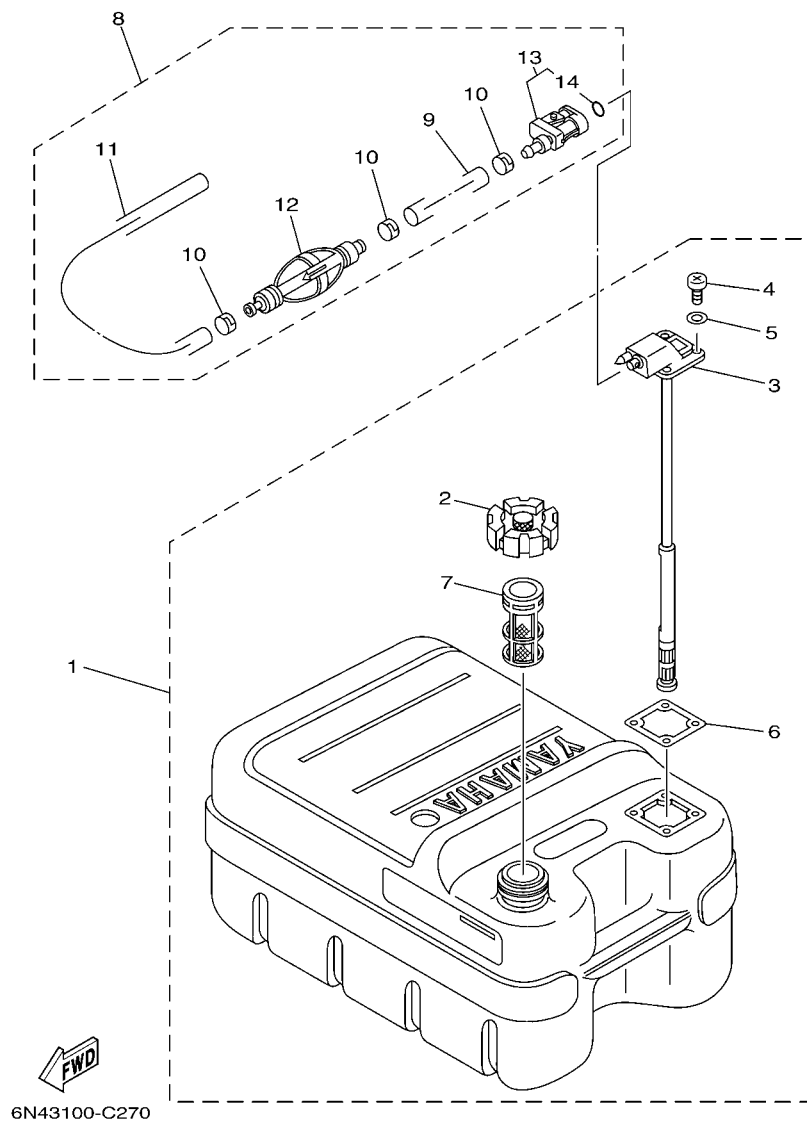


FIG. 31 FUEL TANK

[illegible]

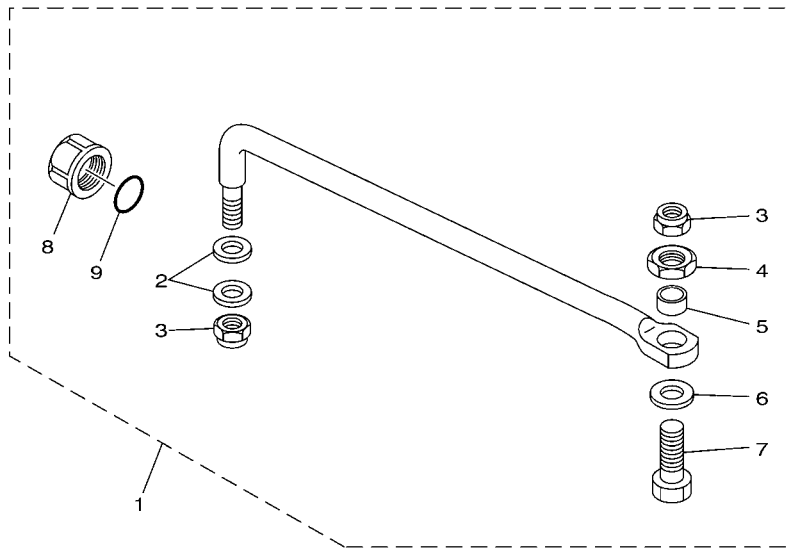


FIG. 32 STEERING GUIDE

[illegible]

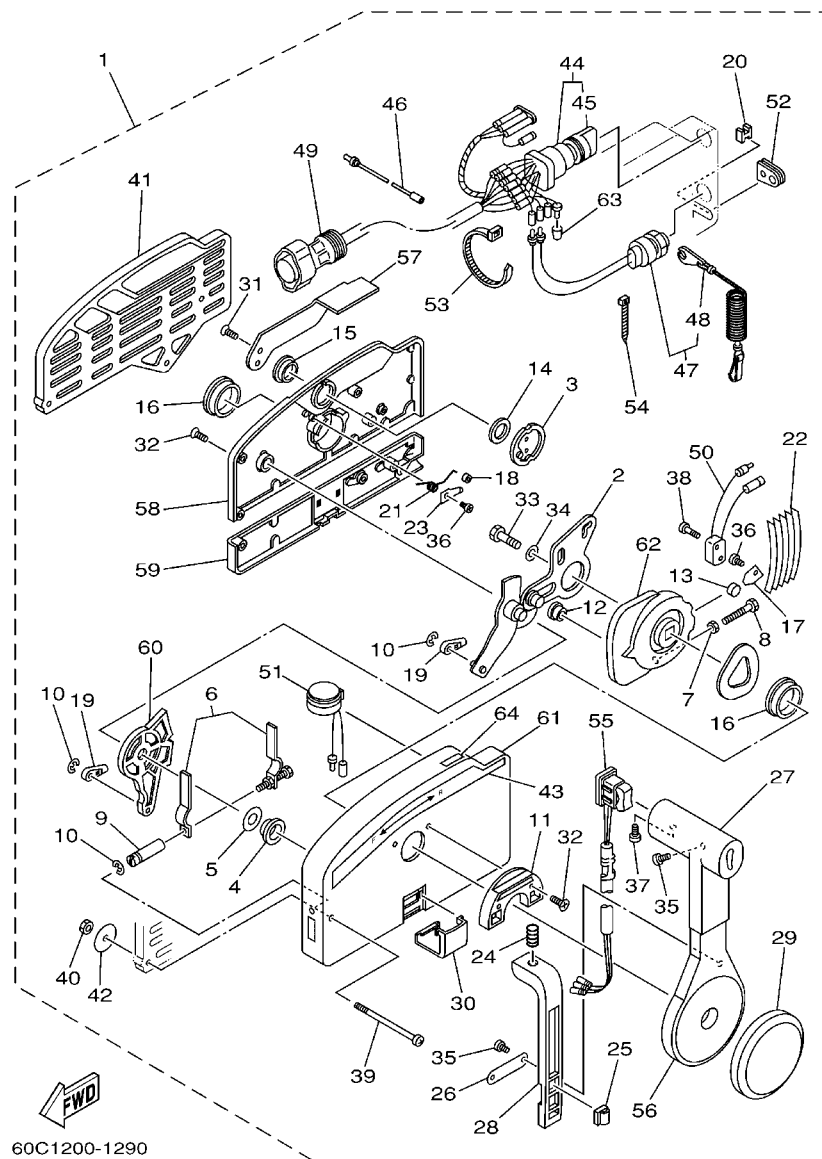


FIG. 34 REMOTE CONTROL ASSY

REF. NO.	PART NO.	DESCRIPTION	F75	F80	F90	F100	REMARKS
1	703-48205-A4	REMOTE CONTROL ASSY (10P)		1		1	AP FOR CAR
	703-48205-17	REMOTE CONTROL ASSY (10P)	1	1	1	1	AP WITH PT/T SW.
	703-48207-17	REMOTE CONTROL ASSY (10P)				1	AP FOR BRA
2	703-48261-01	.ARM, THROTTLE	1	1	1	1	
3	703-48153-00	.SHAFT, FREE ACCEL.	1	1	1	1	
4	703-48235-00	.BUSHING	1	1	1	1	
5	703-48268-00	.SPACER	1	1	1	1	
6	703-48264-00	.FRICTION, THROTTLE	1	1	1	1	
7	95380-05600	.NUT	1	1	1	1	
8	97380-05025	.BOLT	1	1	1	1	
9	703-48265-00	.SHAFT, FRICTION	1	1	1	1	
10	93430-06024	.CIRCLIP	3	3	3	3	
11	703-48245-00	.PLATE, LOCK	1	1	1	1	
12	703-48252-00	.ROLLER, CAM	1	1	1	1	
13	701-48248-00	.ROLLER, FREE ACCEL.	1	1	1	1	
14	703-48198-00	.WASHER, WAVE	1	1	1	1	
15	703-48243-00	.BUSHING	1	1	1	1	
16	703-48236-00	.BUSHING 1	2	2	2	2	
17	703-48189-00	.RETAINER	1	1	1	1	
18	703-48234-00	.ROLLER, DETENT	1	1	1	1	
19	703-48345-01	.CABLE END, REMOTE CONTROL 2	2	2	2	2	
20	703-48358-00	.ANCHOR, CABLE	1	1	1	1	
21	703-48244-00	.SPRING, FREE ACCEL.	1	1	1	1	
22	703-48238-00	.SPRING, DETENT	5	5	5	5	
23	703-48246-00	.SPACER	1	1	1	1	
24	703-48227-00	.SPRING, NEUTRAL LOCK	1	1	1	1	
25	703-82594-00	.CLAMP	1	1	1	1	WITH PT/T SW.

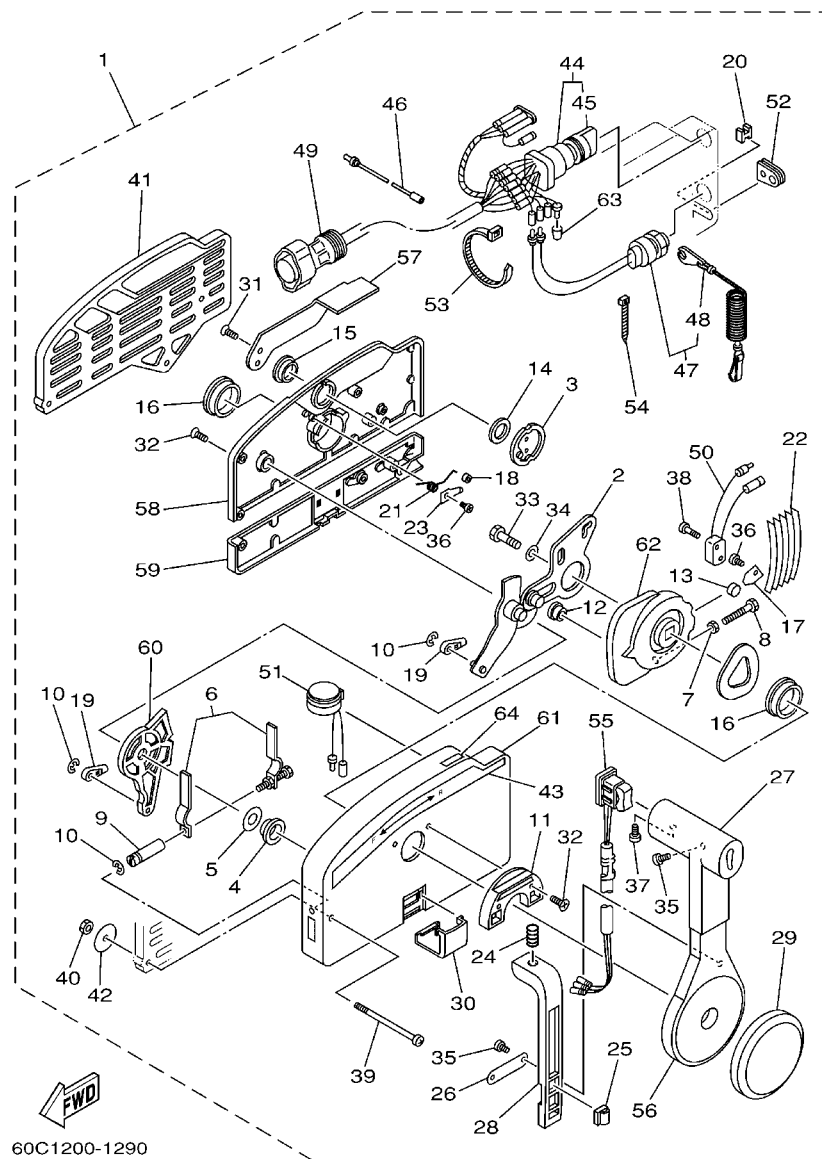


FIG. 34 REMOTE CONTROL ASSY

REF. NO.	PART NO.	DESCRIPTION	F75	F80	F90	F100	REMARKS
26	703-48226-00	.PLATE, STOPPER	1	1	1	1	SINGLE
27	703-48222-00	.GRIP, CONTROL LEVER	1	1	1	1	
28	703-48223-00	.LOCK, NEUTRAL	1	1	1	1	
29	703-48225-00	.COVER	1	1	1	1	
30	703-48219-00	.COVER, LEAD	1	1	1	1	
31	703-48281-00	.SCREW	2	2	2	2	
32	703-48282-00	.SCREW	7	7	7	7	
33	97380-08030	.BOLT	1	1	1	1	
34	92990-08600	.WASHER, PLATE	1	1	1	1	
35	98580-04010	.SCREW, PAN HEAD	3	3	3	3	
36	98580-04006	.SCREW, PAN HEAD	2	2	2	2	
37	98580-05010	.SCREW, PAN HEAD	1	1	1	1	
38	98580-03015	.SCREW, PAN HEAD	2	2	2	2	
39	703-48291-10	.SCREW (M6)	3	3	3	3	
40	95380-06600	.NUT, HEXAGON	3	3	3	3	
41	703-48293-10	.SPACER, REMOTE CONTROL	1	1	1	1	SINGLE
42	701-48287-00	.WASHER	3	3	3	3	FOR 703-48205-A4
43	703-48215-00	.GRAPHIC	1	1	1	1	
44	703-82510-12	.MAIN SWITCH ASSY		1		1	
	703-82510-43	.MAIN SWITCH ASSY	1	1	1	1	FOR 703-82510-12
45	676-82577-00	..CAP, KEY		1		1	
	703-82577-00	..CAP, KEY	1	1	1	1	FOR 703-82510-43
46	703-82531-00	.WIRE, LEAD	1	1	1	1	
47	688-82575-01	.ENGINE STOP SWITCH ASSY	1	1	1	1	
48	682-82556-00	..STOPPER	1	1	1	1	
49	688-8258A-20	.EXTENSION, WIRE HARNESS	1	1	1	1	L:5M (10P)
50	703-82540-00	.NEUTRAL SWITCH ASSY	1	1	1	1	

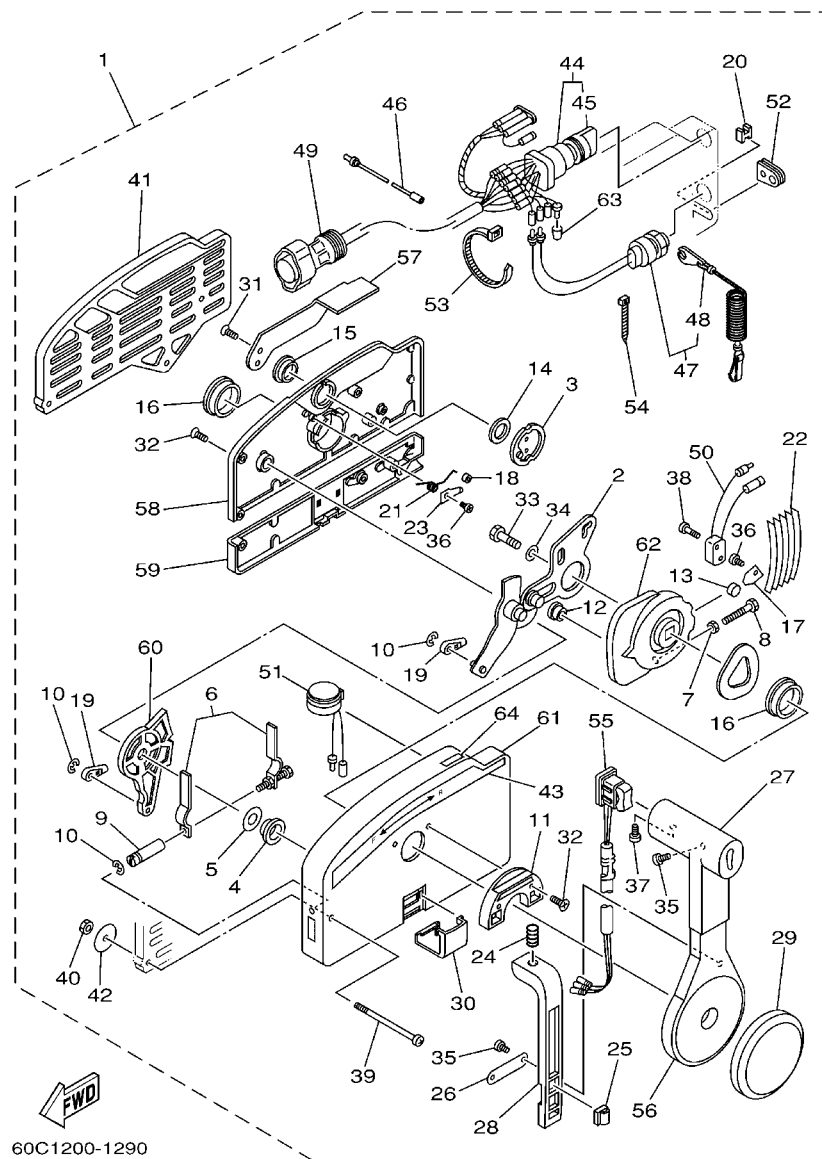
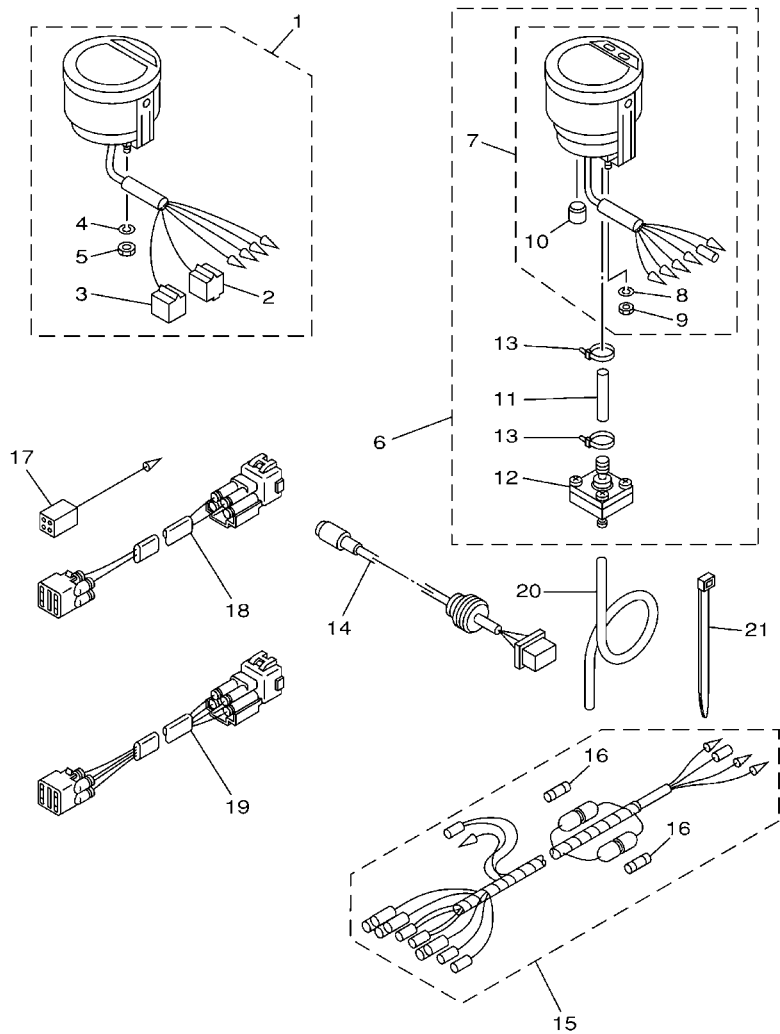


FIG. 34 REMOTE CONTROL ASSY

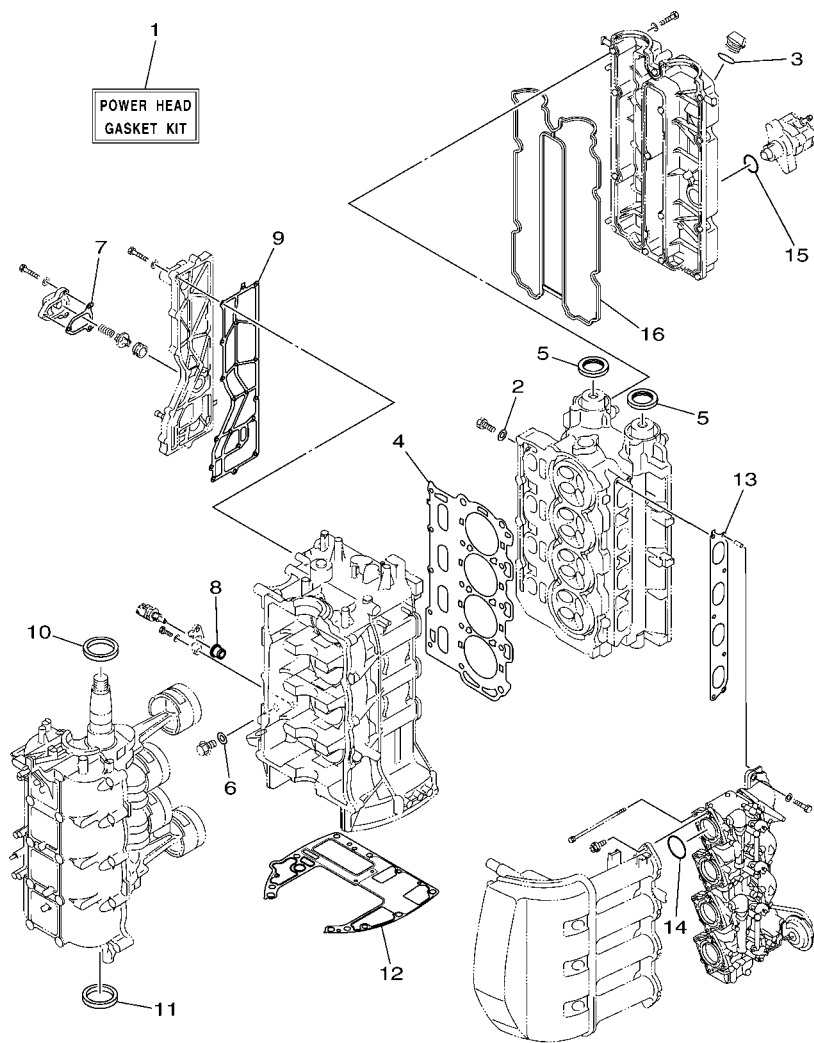
REF. NO.	PART NO.	DESCRIPTION	F75	F80	F90	F100	REMARKS
51	703-83383-A0	.BUZZER		1		1	FOR 703-48205-A4
	703-83383-02	.BUZZER	1	1	1	1	
52	703-48284-00	.GROMMET	1	1	1	1	
	703-48284-10	.GROMMET				1	FOR 703-48207-17
53	703-82591-00	.BAND	1	1	1	1	
	703-82591-00	.BAND				3	FOR 703-48207-17
54	703-82592-00	.BAND	1	1	1	1	
55	703-82563-02	.TRIM & TILT SWITCH ASSY	1	1	1	1	WITH PT/T SW.
	703-82563-12	.TRIM & TILT SWITCH ASSY				1	FOR 703-48207-17
56	703-48221-00	.LEVER, CONTROL	1	1	1	1	
57	703-48152-00	.KNOB, FREE ACCEL.	1	1	1	1	
58	703-48212-00	.BACK PLATE 1	1	1	1	1	
59	703-48213-00	.BACK PLATE 2	1	1	1	1	
60	703-48271-00	.ARM, SHIFT	1	1	1	1	
61	703-48211-01	.HOUSING,1	1	1	1	1	
62	703-48232-00	.GEAR	1	1	1	1	
63	703-82542-00	.CAP		1		1	FOR 703-48205-A4
64	703-48218-00	.GRAPHIC		1		1	FOR 703-48205-A4



65N0300-1250

FIG. 35 METER

REF. NO.	PART NO.	DESCRIPTION	F75	F80	F90	F100	REMARKS
1	6Y5-8350T-03	TACHOMETER ASSY		1		1	AP
	6Y5-8350T-82	TACHOMETER ASSY	1		1		AP
2	9E450-04433	.CONNECTOR	1	1	1	1	M-4-W
3	9E450-04533	.CONNECTOR	1	1	1	1	F-4-W
4	92990-04100	.WASHER, SPRING	2	2	2	2	
5	95380-04600	.NUT	2	2	2	2	
6	6Y5-83500-S5	DIGITAL SPEEDOMETER ASSY	1	1	1	1	AP EXCEPT CAR
7	6Y5-83570-S5	.SPEEDOMETER ASSY	1	1	1	1	
8	92990-04100	..WASHER, SPRING	2	2	2	2	
9	95380-04600	..NUT	2	2	2	2	
10	6Y5-83533-T2	..GROMMET	1	1	1	1	
11	6Y5-83557-31	.TUBE	1	1	1	1	
12	6Y5-83728-00	.CONNECTOR ASSY	1	1	1	1	
13	90465-11M10	.CLAMP	2	2	2	2	
14	6Y5-87122-S0	CORD ASSY 1	1	1	1	1	AP EXCEPT CAR
15	6Y5-83553-M0	WIRE, LEAD	1	1	1	1	AP EXCEPT CAR
	6Y5-83553-00	WIRE, LEAD		1		1	AP FOR CAR
16	1E6-82151-00	.FUSE (10A)	2	2	2	2	FOR 6Y5-83553-M0
	1E6-82151-00	.FUSE (10A)		1		1	FOR 6Y5-83553-00
17	6Y5-82117-00	WIRE, LEAD (BLACK)	1	1	1	1	AP EXCEPT CAR
18	6R3-82521-70	WIRE, LEAD		1		1	AP FOR CAR
19	6R3-82553-70	EXTENSION, WIRE LEAD		1		1	AP FOR CAR 4P,7M
	68F-82553-80	EXTENSION, WIRE LEAD	1	1	1	1	AP EXCEPT CAR
20	6Y5-83557-10	TUBE (8M)	1	1	1	1	AP EXCEPT CAR
21	90465-11M10	CLAMP	2	2	2	2	AP EXCEPT CAR

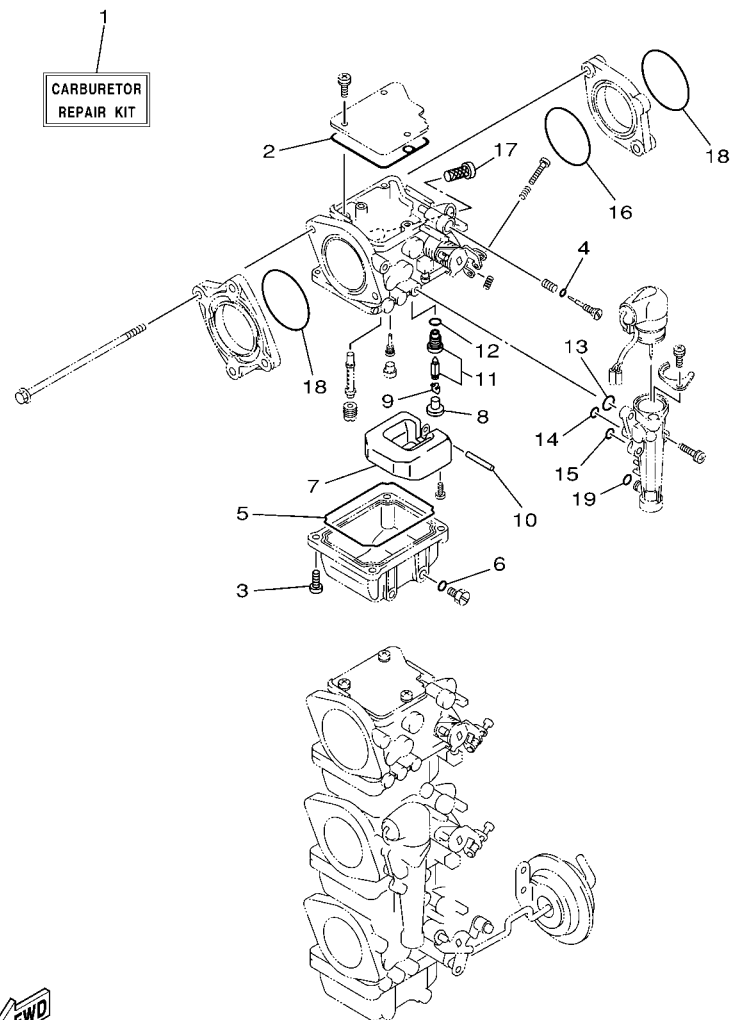


67F3100-C361

*1: NEW PARTS
STARTING SERIAL NO. : 61P-1006271 ~ , 62P-1003358 ~
67F-1004173 ~ , 67G-1004056 ~

FIG. 36 REPAIR KIT 1

REF. NO.	PART NO.	DESCRIPTION	F75	F80	F90	F100	REMARKS
1	67F-W0001-02	POWER HEAD GASKET KIT	1	1	1	1	NEW PARTS *1
	67F-W0001-03	POWER HEAD GASKET KIT	1	1	1	1	
2	90430-08143	.GASKET	4	4	4	4	
3	93210-24M79	.O-RING	1	1	1	1	
4	67F-11181-02	.GASKET, CYLINDER HEAD 1	1	1	1	1	NEW PARTS *1
5	93102-38M59	.OIL SEAL	2	2	2	2	
6	90430-14115	.GASKET	1	1	1	1	
7	67F-12435-A0	.GASKET	1	1	1	1	
8	68V-85753-00	.GASKET, SENDER UNIT	1	1	1	1	NEW PARTS *1
9	67F-41114-A0	.GASKET, EXHAUST OUTER COVER	1	1	1	1	
	67F-41114-A1	.GASKET, EXHAUST OUTER COVER	1	1	1	1	
10	93102-48009	.OIL SEAL	1	1	1	1	
11	93101-48002	.OIL SEAL	1	1	1	1	NEW PARTS *1
12	68V-11351-00	.GASKET, CYLINDER	1	1	1	1	
13	67F-13645-00	.GASKET, MANIFOLD 1	1	1	1	1	
14	93210-41MJ2	.O-RING	4	4	4	4	
15	93210-30682	.O-RING	1	1	1	1	NEW PARTS *1
16	67F-11356-00	.SEAL, CYLINDER 2	1	1	1	1	
							NEW PARTS *1



67F0100-9380

FIG. 37 REPAIR KIT 2

REF. NO.	PART NO.	DESCRIPTION	F75	F80	F90	F100	REMARKS
1	67F-W0093-01	CARBURETOR REPAIR KIT	1	1	1	1	
2	67F-14147-00	.O-RING	1	1	1	1	
3	97980-04114	.SCREW, WITH WASHER	4	4	4	4	
4	67F-14397-00	.O-RING	1	1	1	1	
5	67F-14984-00	.GASKET, FLOAT CHAMBER	1	1	1	1	
6	93210-04230	.O-RING	1	1	1	1	
7	6H4-14985-01	.FLOAT	1	1	1	1	
8	676-14186-00	.PIN, FLOAT	1	1	1	1	
9	67F-14159-00	.CLIP	1	1	1	1	
10	6H4-14548-00	.PIN, FLOAT ARM	1	1	1	1	
11	60C-14590-01	.NEEDLE VALVE ASSY	1	1	1	1	
12	93210-04228	.O-RING	1	1	1	1	
13	67F-14398-00	.O-RING	1	1	1	1	
14	67F-14398-10	.O-RING	1	1	1	1	
15	67F-14398-20	.O-RING	1	1	1	1	
16	67F-14239-00	.SEAL	1	1	1	1	
17	67F-14371-01	.ELEMENT, FILTER	1	1	1	1	
18	93210-40M10	.O-RING	2	2	2	2	
19	67F-14398-30	.O-RING	1	1	1	1	

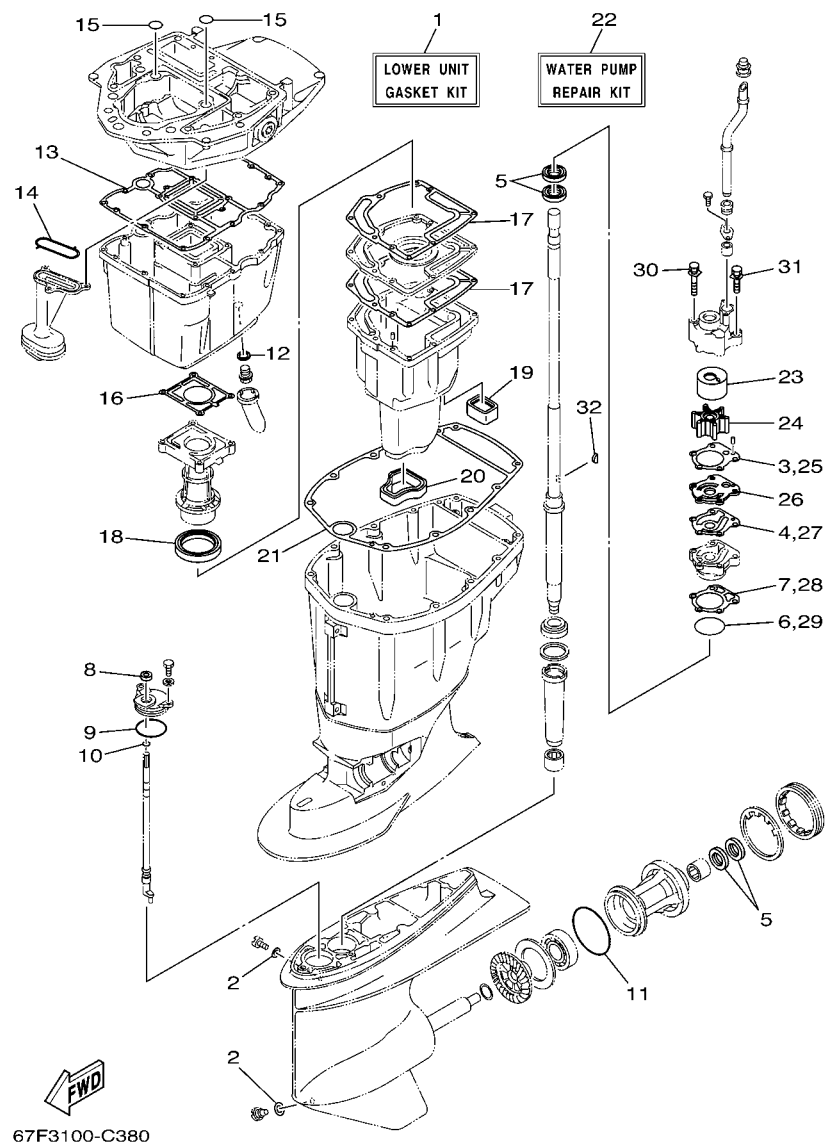


FIG. 38 REPAIR KIT 3

REF. NO.	PART NO.	DESCRIPTION	F75	F80	F90	F100	REMARKS
1	67F-W0001-21	LOWER UNIT GASKET KIT	1	1	1	1	
2	90430-08020	.GASKET	2	2	2	2	
3	688-44315-A0	.GASKET, WATER PUMP	1	1	1	1	
4	688-44324-A0	.GASKET, CARTRIDGE	1	1	1	1	
5	93101-25M03	.OIL SEAL	4	4	4	4	
6	93210-46044	.O-RING	1	1	1	1	
7	688-44316-A0	.GASKET, WATER PUMP	1	1	1	1	
8	93106-09014	.OIL SEAL	1	1	1	1	
9	93210-49046	.O-RING	1	1	1	1	
10	93210-07003	.O-RING	1	1	1	1	
11	93210-86M39	.O-RING	1	1	1	1	
12	90430-14M09	.GASKET	1	1	1	1	
13	68V-15312-00	.GASKET, OIL PAN	1	1	1	1	
14	67F-13415-00	.SEAL, OIL STRAINER	1	1	1	1	
15	93210-19MJ1	.O-RING	2	2	2	2	
16	67F-41133-A1	.GASKET, EXHAUST MANIFOLD 1	1	1	1	1	
17	67F-41134-A0	.GASKET, EXHAUST MANIFOLD	2	2	2	2	
18	67F-41138-00	.SEAL, EXT. 1	1	1	1	1	
19	67F-45127-00	.SEAL	1	1	1	1	
20	67F-45123-00	.GASKET, MUFFLER	1	1	1	1	
21	67F-45113-00	.GASKET, UPPER CASING	1	1	1	1	
22	67F-W0078-00	WATER PUMP REPAIR KIT	1	1	1	1	
23	67F-44322-00	.INSERT, CARTRIDGE	1	1	1	1	
24	67F-44352-00	.IMPELLER	1	1	1	1	
25	688-44315-A0	.GASKET, WATER PUMP	1	1	1	1	
26	67F-44323-00	.OUTER PLATE, CARTRIDGE	1	1	1	1	
27	688-44324-A0	.GASKET, CARTRIDGE	1	1	1	1	

NUMERICAL INDEX

PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.
93210-29M94	23 - 12	95380-06600	34 - 40	97095-06025	19 - 15						
93210-30682	10 - 28	95380-08600	10 - 12		21 - 36						
	36 - 15	95380-10600	27 - 38	97095-06030	4 - 27						
93210-32738	10 - 8	95380-12600	22 - 47		12 - 11						
93210-40M10	6 - 5	95380-12700	23 - 32		13 - 6						
	37 - 18		24 - 3		18 - 32						
93210-41MJ2	6 - 21	95780-12300	23 - 24		19 - 19						
	36 - 14		24 - 6	97095-06035	21 - 44						
93210-46044	29 - 32	97013-08016	16 - 29	97095-06040	21 - 6						
	38 - 6	97013-08045	16 - 27	97095-06045	28 - 26						
93210-49046	29 - 38	97027-06025	28 - 10	97095-08014	4 - 15						
	38 - 9	97075-06020	2 - 28	97095-08016	27 - 32						
93210-86M39	29 - 63		4 - 10	97095-08020	22 - 16						
	38 - 11	97075-06025	21 - 19	97095-08025	20 - 12						
93306-207U0	29 - 57		28 - 5	97095-08040	18 - 30						
93315-325W4	29 - 13	97075-06030	27 - 12	97380-05025	34 - 8						
93317-322V0	29 - 53	97075-06050	27 - 14	97380-08030	34 - 33						
93317-325U0	29 - 61	97075-06070	27 - 9	97575-08445	23 - 18						
93332-000U3	29 - 15	97075-08025	2 - 31	97575-08540	27 - 4						
93332-000UD	29 - 54		4 - 13	97607-04110	12 - 6						
93410-18M05	22 - 31	97075-08035	6 - 9	97780-40512	29 - 23						
93410-28M06	23 - 16	97075-10040	23 - 35	97780-60525	23 - 6						
93420-36M01	27 - 26		30 - 5	97803-04010	7 - 9						
93430-06024	34 - 10	97095-06010	6 - 7	97880-06012	22 - 6						
93501-04M02	21 - 21		15 - 10	97880-06016	27 - 28						
93501-08001	25 - 12		22 - 3	97885-05010	15 - 13						
93503-16003	25 - 25	97095-06012	1 - 6	97885-05025	15 - 22						
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93505-32038	25 - 66		8 - 24	97885-06016	18 - 53						
93602-07244	25 - 21		9 - 17		19 - 26						
93604-10M03	29 - 18		13 - 13		23 - 2						
93604-12M07	28 - 28		14 - 32	97885-06040	18 - 51						
93605-10108	5 - 13		21 - 33	97980-04114	7 - 11						
93606-12019	2 - 3	97095-06014	18 - 34		37 - 3						
	27 - 34		19 - 7	98507-04008	4 - 23						
	28 - 7	97095-06016	10 - 13	98580-03015	34 - 38						
	30 - 4		14 - 17	98580-04006	34 - 36						
93606-19M23	27 - 16		15 - 2	98580-04008	7 - 32						
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95380-04600	35 - 5		13 - 9	98785-05014	18 - 28						
95380-05600	21 - 40		14 - 28	99001-08600	29 - 41						
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95380-06600	1 - 4	97095-06025	2 - 38	9E450-04433	35 - 2						
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PARTS CATALOGUE
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