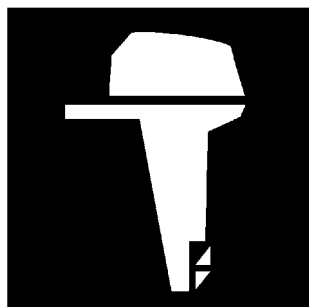




PARTS CATALOGUE

F50 (62Y3)

T50 (64J3)

F50A'04 (62Y3)

FT50B'04 (64J3)

FOREWORD

This Parts Catalogue is related to the parts for the model(s) on the cover page. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after the issue of the Parts Catalogue will be announced in the Yamaha Parts News.
It is advisable that you make the necessary corrections to the Parts Catalogue according to the Yamaha Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

“UR” Use specified parts number.

“UN” Use as many as needed.

“AP” Alternate Parts

“LM” Locally Made (Parts need to be ordered locally)

“F#” Frame No. (Applicable machine No.)

“O/S” Over Size

3. The number of components for assembly

- Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.
- The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

PART NO.	DESCRIPTION	Q'TY	REMARKS
2F5-83310-60	FRONT FLASHER LIGHT ASSY	2	
115-83311-60	.BULB (6V-18W)	1	

4. Applicable colours of graphics are represented in the “REMARKS” as shown below.

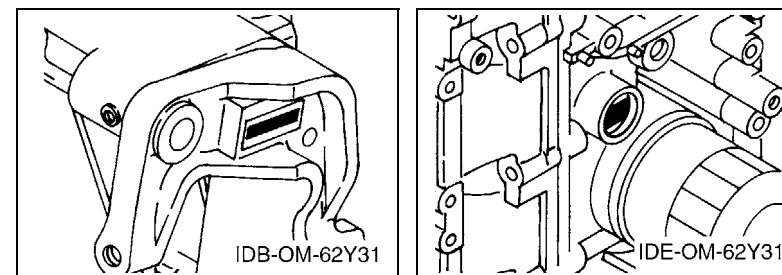
PART NO.	DESCRIPTION	Q'TY	REMARKS
2N4-24110-00-X5	FUEL TANK COMP.	2	MXR
3J1-24240-10	.GRAPHIC, FUEL TANK	1	FOR MXR

5. Note that the illustrations for reference in finding parts numbers are not to be used for assembling. When assembling, please use the applicable service manual.

6. The asterisk (*) before a reference number indicates modified items after the first edition.

7. Applicable Serial No.

Engine Serial No.



8. Applicable Engine Starting Serial No.

Model	Serial No.	Model	Serial No.
F50	62Y-1005643	F50A	62Y-1005643
T50	64J-1001978	FT50B	64J-1001978

9. Applicable Colour Code

Abbreviation	Colour Name	Colour Code
DBNM2	DARK BLUISH GRAY METALLIC 2	004D

10. Quantity Column Information

Column No.	Name Of Q'ty Column	Applicable Model
1	AEHT	F50THC,F50AEHT
2	AET	F50TRC,F50AET
3	BETL	T50TRC,FT50BETL
4	BETX	FT50BETX

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FUEL 1	C2
FUEL 2	C4
GENERATOR	C5
ELECTRICAL 1	C6
ELECTRICAL 2	C7
ELECTRICAL 3	D2
STARTING MOTOR	D4
BOTTOM COWLING	D5
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STEERING GUIDE	C6*
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REPAIR KIT 4	F1*

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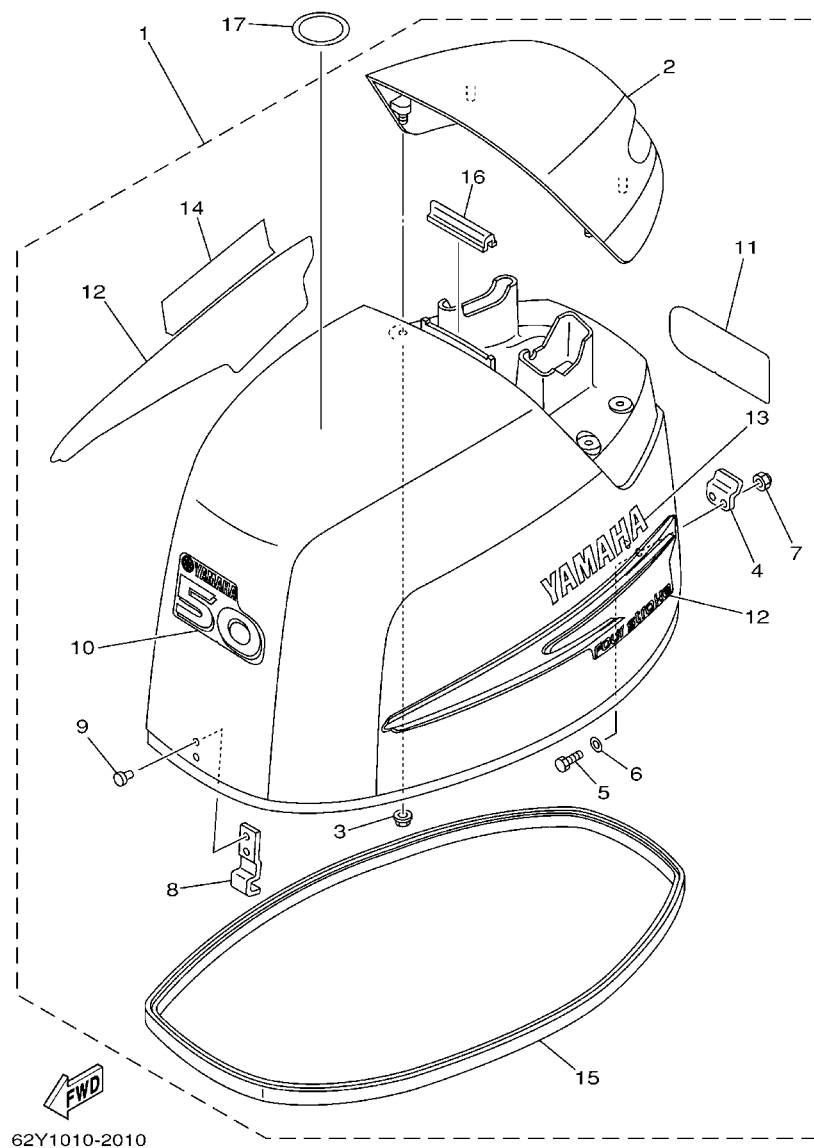


FIG. 1 TOP COWLING

REF. NO.	PART NO.	DESCRIPTION	AEHT	AET	BETL	BETX	REMARKS
1	62Y-42610-30-4D	TOP COWLING ASSY	1	1			F50,F50A
	64J-42610-10-4D	TOP COWLING ASSY			1	1	T50,FT50B
2	62Y-42613-00-4D	.MOLDING, AIR DUCT	1	1	1	1	
3	90179-06M24	.NUT	4	4	4	4	
4	62Y-42652-00	.HOOK	1	1	1	1	
5	97095-05016	.BOLT	2	2	2	2	
6	92995-05600	.WASHER	2	2	2	2	
7	95780-05300	.NUT, NYLON	2	2	2	2	
8	62Y-42651-00	.HOOK	1	1	1	1	
9	90266-06M02	.RIVET	2	2	2	2	
10	62Y-42677-30	.GRAPHIC, FRONT	1	1	1	1	
11	62Y-42678-30	.GRAPHIC, REAR	1	1			F50,F50A
	64J-42678-10	.GRAPHIC, REAR			1	1	T50,FT50B
12	62Y-W0070-10	.GRAPHIC SET	1	1	1	1	
13	62Y-42681-10	.MARK, COWLING	1	1	1	1	
14	62Y-42682-10	.MARK, COWLING	1	1	1	1	
15	62Y-42615-10	.SEAL	1	1	1	1	
16	61N-42628-00	.SEAL	1	1	1	1	
17	67F-13434-02	LABEL, CAUTION	1	1	1	1	

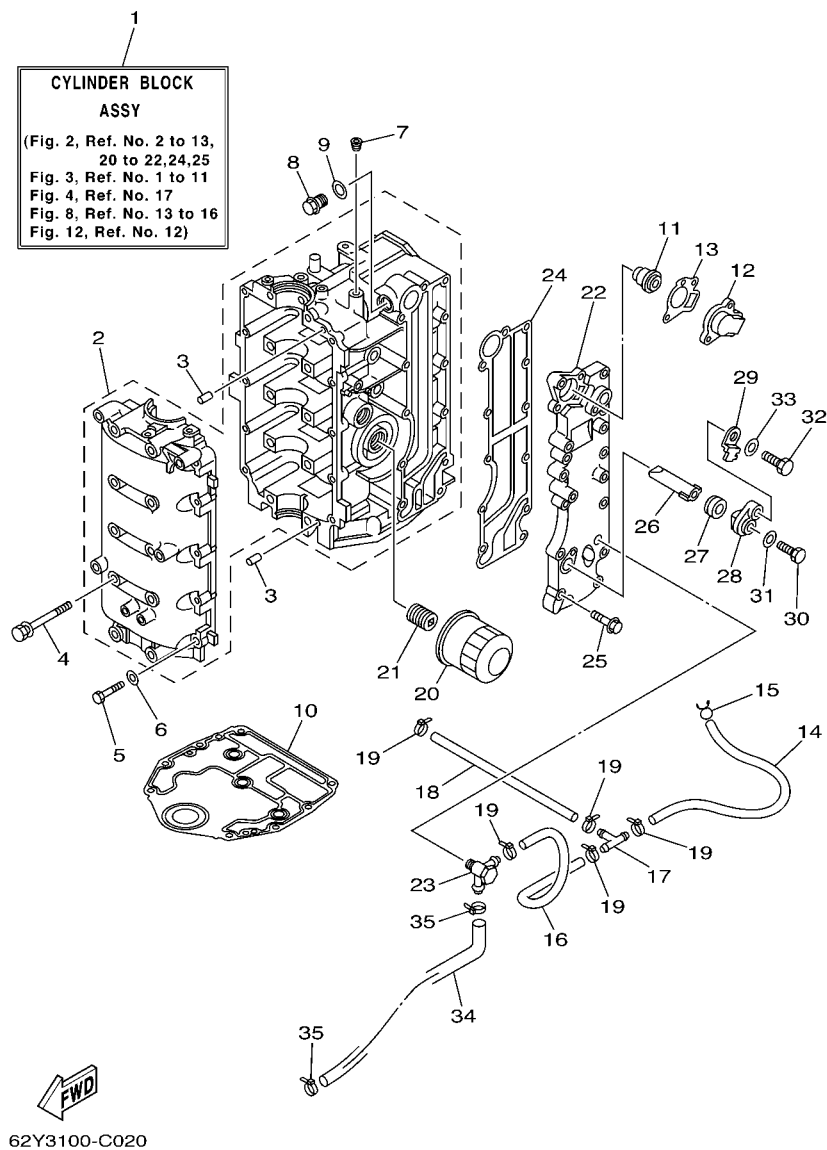


FIG. 2 CYLINDER. CRANKCASE 1

REF. NO.	PART NO.	DESCRIPTION	AEHT	AET	BETL	BETX	REMARKS
1	64J-W009B-02-1S	CYLINDER BLOCK ASSY	1	1	1	1	
2	62Y-15100-20-1S	CRANKCASE ASSY	1	1	1	1	
3	93606-12019	PIN, DOWEL	4	4	4	4	
4	90119-08M01	BOLT, WITH WASHER	10	10	10	10	
5	97013-06035	BOLT	10	10	10	10	
6	92903-06600	WASHER, PLATE	10	10	10	10	
7	90344-51003	PLUG, TAPER SCREW	1	1	1	1	
8	90340-14M06	PLUG, STRAIGHT SCREW	1	1	1	1	
9	90430-14115	GASKET	1	1	1	1	
10	67C-11351-01	GASKET, CYLINDER	1	1	1	1	
11	6G8-12411-02	THERMOSTAT	1	1	1	1	
12	6H3-12413-00-1S	COVER, THERMOSTAT	1	1	1	1	
13	62Y-12414-00	GASKET, COVER	1	1	1	1	
14	90445-09105	HOSE (L300)	1	1	1	1	
15	90467-08M18	CLIP	1	1	1	1	
16	90445-09068	HOSE (L110)	1	1	1	1	
17	688-24378-00	PIPE, JOINT 4	1	1	1	1	
18	90445-09095	HOSE (L215)	1	1	1	1	
19	90465-11M10	CLAMP	5	5	5	5	
20	5GH-13440-00	ELEMENT ASSY, OIL CLEANER	1	1	1	1	
21	90401-20M00	BOLT, UNION	1	1	1	1	
22	62Y-41113-20-1S	OUTER COVER, EXHAUST	1	1	1	1	
23	62Y-11372-01	NIPPLE, HOSE	1	1	1	1	FLUSHING KIT
24	62Y-41114-00	GASKET, EXHAUST OUTER COVER	1	1	1	1	
25	90119-06MA5	BOLT, WITH WASHER	12	12	12	12	
26	62Y-11325-00	ANODE	1	1	1	1	
27	66M-11328-00	GROMMET, ANODE	1	1	1	1	



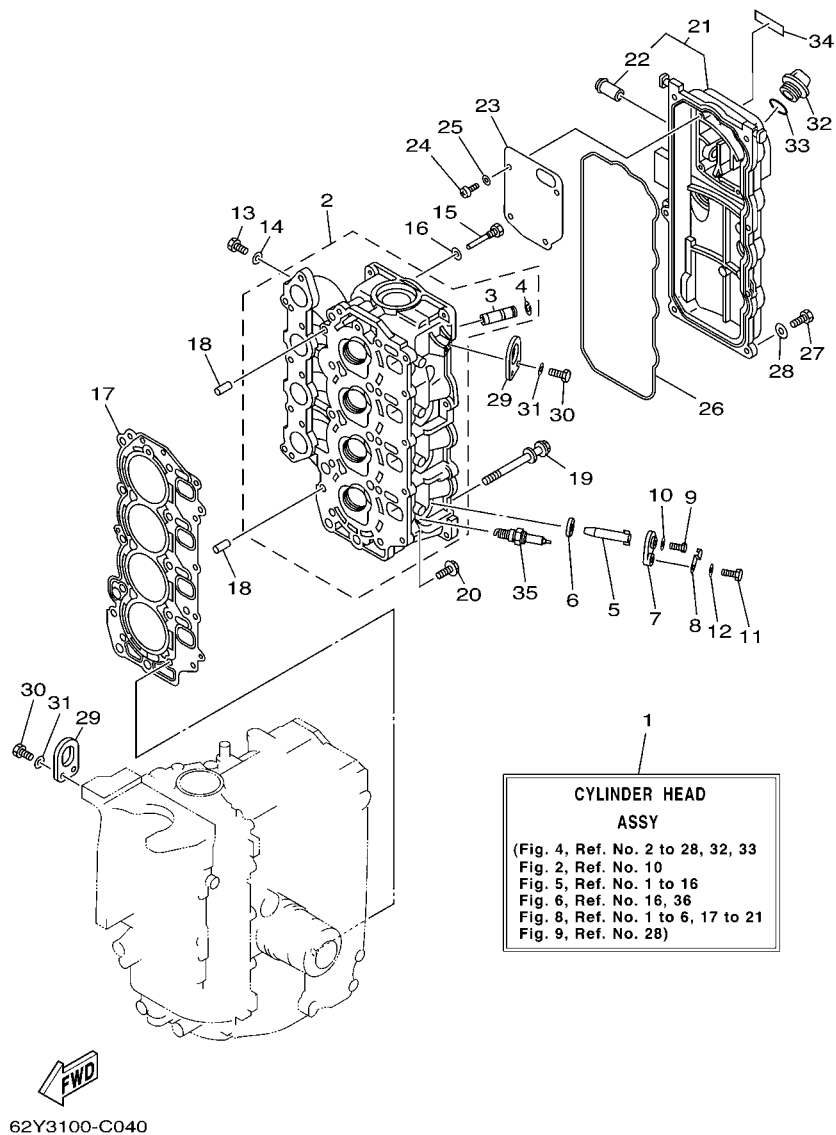


FIG. 4 CYLINDER. CRANKCASE 2

REF. NO.	PART NO.	DESCRIPTION	AEHT	AET	BETL	BETX	REMARKS
1	64J-W009A-01-1S	CYLINDER HEAD ASSY	1	1	1	1	
2	62Y-11111-20-1S	HEAD, CYLINDER 1	1	1	1	1	
3	62Y-11133-30	.GUIDE, VALVE 1	8	8	8	8	
4	93450-09M01	.CIRCLIP	8	8	8	8	
5	62Y-11325-00	ANODE	4	4	4	4	
6	66M-11328-00	GROMMET, ANODE	4	4	4	4	
7	66M-11327-00-94	COVER, ANODE	4	4	4	4	
8	66M-12535-00	PLATE	4	4	4	4	
9	97095-05012	BOLT	4	4	4	4	
10	92995-05600	WASHER	4	4	4	4	
11	97095-06020	BOLT	4	4	4	4	
12	92995-06600	WASHER	4	4	4	4	
13	97095-06010	BOLT	4	4	4	4	
14	90430-06014	GASKET	4	4	4	4	
15	90109-06M65	BOLT	1	1	1	1	
16	90430-06014	GASKET	1	1	1	1	
17	62Y-11181-00	GASKET, CYLINDER HEAD 1	1	1	1	1	
18	99530-08012	PIN, DOWEL	2	2	2	2	
19	90119-09M00	BOLT, WITH WASHER	10	10	10	10	
20	90119-06MA3	BOLT, WITH WASHER	5	5	5	5	
21	62Y-11191-01-1S	COVER, CYLINDER HEAD 1	1	1	1	1	
22	62Y-14485-00	.PIPE, JOINT	1	1	1	1	
23	62Y-11168-00	COVER, BREATHER	1	1	1	1	
24	98507-04010	SCREW, PAN HEAD	4	4	4	4	
25	92907-04600	WASHER	4	4	4	4	
26	62Y-11356-00	SEAL, CYLINDER 2	1	1	1	1	
27	97095-06020	BOLT	7	7	7	7	

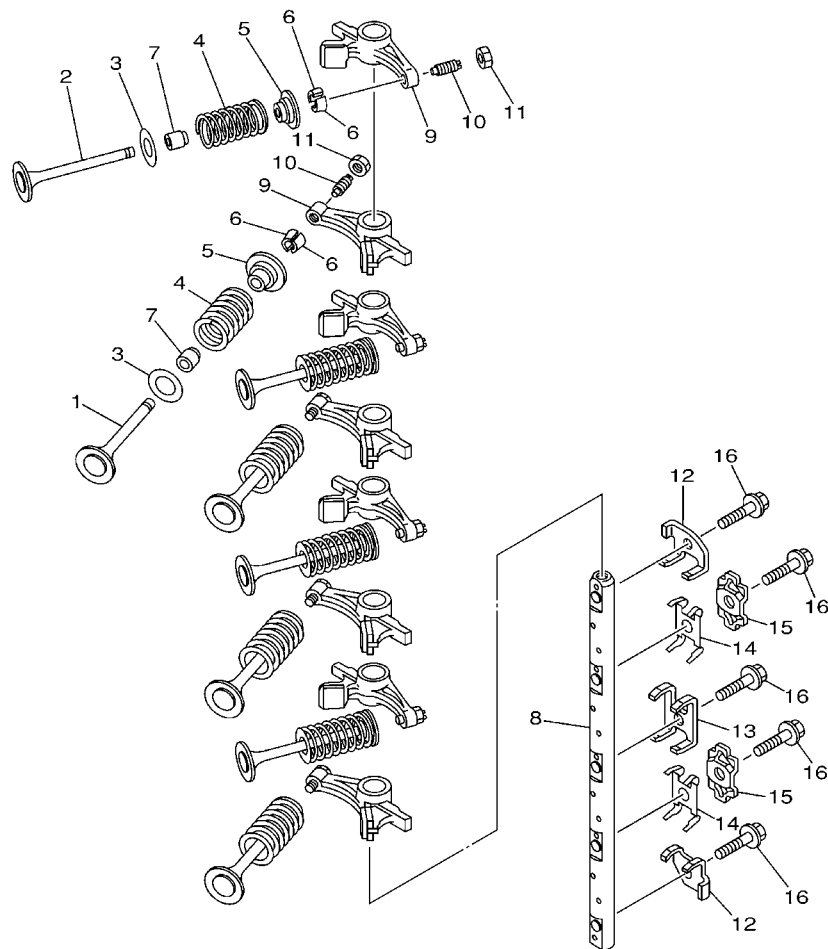


FIG. 5 VALVE

REF. NO.	PART NO.	DESCRIPTION	AEHT	AET	BETL	BETX	REMARKS
1	62Y-12111-00	VALVE, INTAKE	4	4	4	4	
2	62Y-12121-00	VALVE, EXHAUST	4	4	4	4	
3	62Y-12116-00	SEAT, VALVE SPRING	8	8	8	8	
4	51Y-12114-00	SPRING, VALVE OUTER	8	8	8	8	
5	30X-12117-00	RETAINER, VALVE SPRING	8	8	8	8	
6	30X-12118-00	COTTER, VALVE	16	16	16	16	
7	51Y-12119-00	SEAL, VALVE STEM	8	8	8	8	
8	62Y-12146-00	SHAFT, ROCKER	1	1	1	1	
9	62Y-12151-00	ARM, VALVE ROCKER	8	8	8	8	
10	64J-12159-00	SCREW, VALVE ADJUSTING	8	8	8	8	
11	62Y-12158-00	NUT, LOCK	8	8	8	8	
12	62Y-12238-00	PLATE, BOLT STOPPER	2	2	2	2	
13	62Y-12279-00	PLATE	1	1	1	1	
14	62Y-12216-00	SPRING	2	2	2	2	
15	62Y-12231-00	GUIDE, STOPPER 1	2	2	2	2	
16	90109-08M63	BOLT	5	5	5	5	

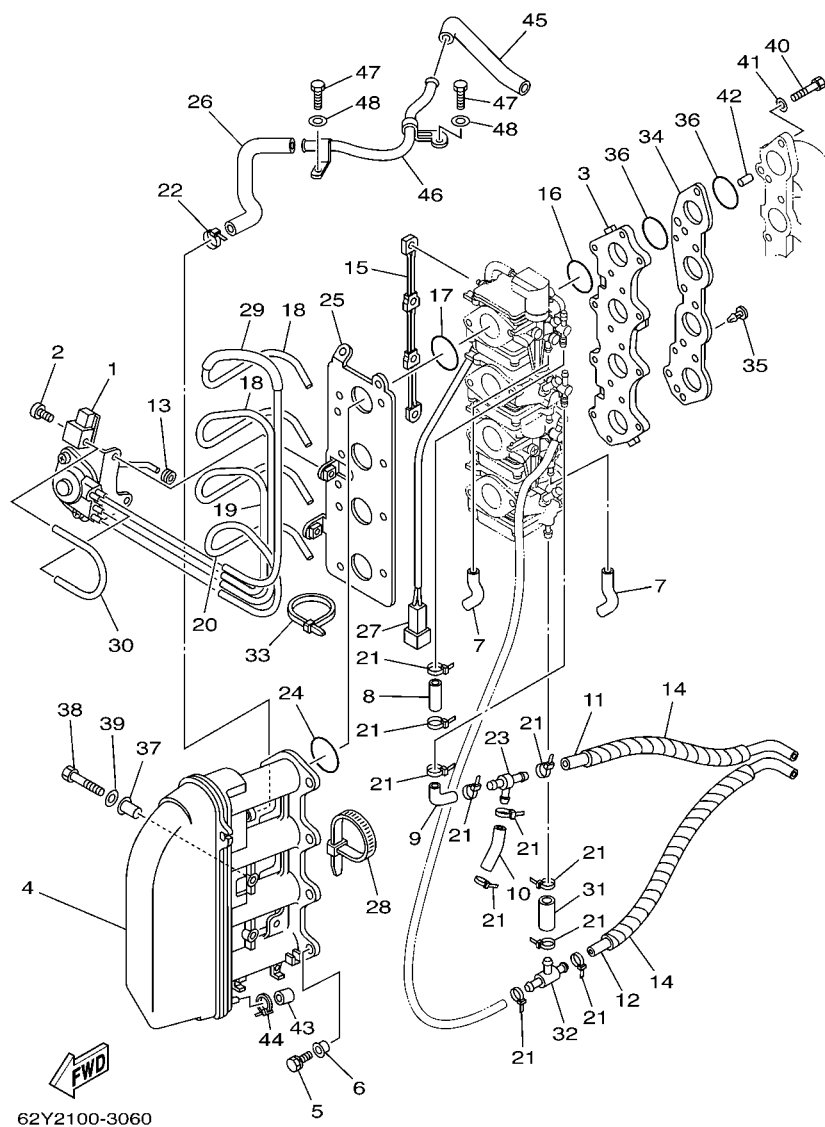


FIG. 6 INTAKE

REF. NO.	PART NO.	DESCRIPTION	AEHT	AET	BETL	BETX	REMARKS
1	62Y-14369-30	DIAPHRAGM ASSY 2	1	1	1	1	
2	650-14327-01	SCREW	3	3	3	3	
3	62Y-13586-30	JOINT, CARBURETOR 1	1	1	1	1	
4	62Y-14440-00	SILENCER ASSY, INTAKE	1	1	1	1	
5	97595-06590	BOLT, WITH WASHER	8	8	8	8	
6	90387-06M70	COLLAR	8	8	8	8	
7	62Y-24312-00	PIPE 2	2	2	2	2	
8	62Y-24313-30	PIPE 3	1	1	1	1	
9	62Y-24313-40	PIPE 3	1	1	1	1	
10	62Y-24313-50	PIPE 3	1	1	1	1	
11	62Y-24313-61	PIPE 3	1	1	1	1	
12	62Y-24313-70	PIPE 3	1	1	1	1	
13	62Y-41262-30	JOINT, CHOKE LEVER	1	1	1	1	
14	69W-24313-80	PIPE 3	2	2	2	2	
15	64J-14585-00	ROD, CHOKE	1	1	1	1	
16	93210-30MH4	O-RING	4	4	4	4	
17	93210-35M86	O-RING	4	4	4	4	
18	64J-14349-11	PIPE	2	2	2	2	
19	64J-14349-21	PIPE	1	1	1	1	
20	64J-14349-31	PIPE	1	1	1	1	
21	90465-11M10	CLAMP	12	12	12	12	
22	90465-13M36	CLAMP	1	1	1	1	
23	62Y-24378-00	PIPE, JOINT 4	1	1	1	1	
24	93210-38MH3	O-RING	4	4	4	4	
25	62Y-14291-30	BRACKET 1	1	1	1	1	
26	62Y-1532B-00	PIPE, BREATHER	1	1	1	1	
27	62Y-82509-00	WIRE, SUB LEAD	1	1	1	1	

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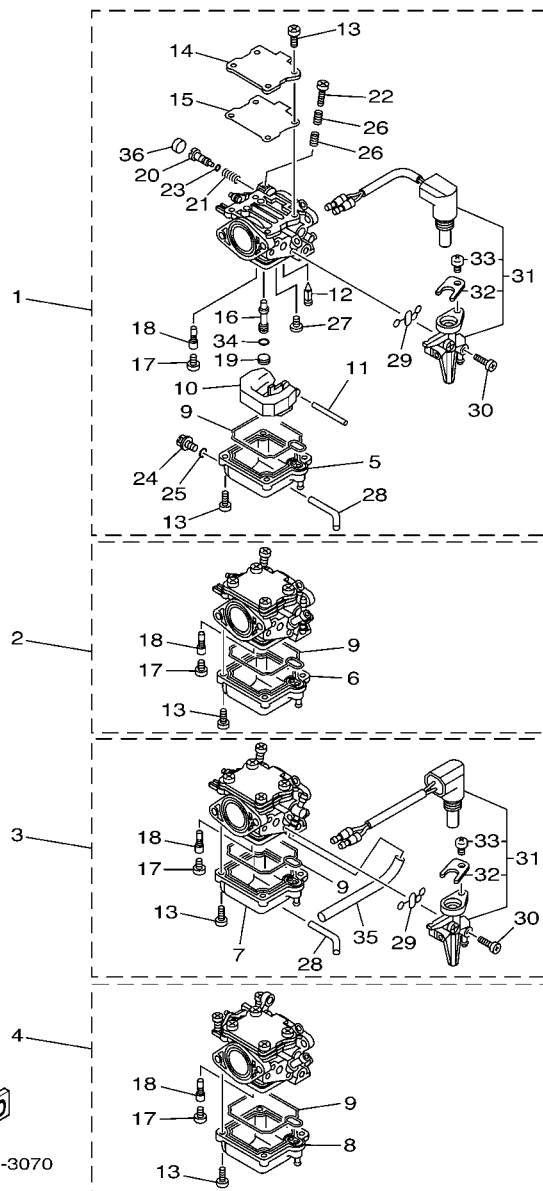


FIG. 7 CARBURETOR

REF. NO.	PART NO.	DESCRIPTION	AEHT	AET	BETL	BETX	REMARKS
1	62Y-14901-41	CARBURETOR ASSY 1	1	1	1		FOR USA,CAN
	62Y-14901-30	CARBURETOR ASSY 1	1	1	1	1	FOR OCE
2	62Y-14902-41	CARBURETOR ASSY 2	1	1	1		FOR USA,CAN
	62Y-14902-30	CARBURETOR ASSY 2	1	1	1	1	FOR OCE
3	62Y-14903-41	CARBURETOR ASSY 3	1	1	1		FOR USA,CAN
	62Y-14903-30	CARBURETOR ASSY 3	1	1	1	1	FOR OCE
4	62Y-14904-42	CARBURETOR ASSY 4	1	1	1		FOR USA,CAN
	62Y-14904-31	CARBURETOR ASSY 4	1	1	1	1	FOR OCE
5	62Y-14381-30	.BODY, FLOAT CHAMBER	1	1	1	1	#1
6	62Y-14381-40	.BODY, FLOAT CHAMBER	1	1	1	1	#2
7	62Y-14381-50	.BODY, FLOAT CHAMBER	1	1	1	1	#3
8	62Y-14381-61	.BODY, FLOAT CHAMBER	1	1	1	1	#4
9	62Y-14384-30	.GASKET, FLOAT CHAMBER	4	4	4	4	
10	6L2-14385-00	.FLOAT	4	4	4	4	
11	6E5-14386-01	.PIN, FLOAT	4	4	4	4	
12	62Y-14392-00	.VALVE, NEEDLE	4	4	4	4	
13	62Y-14321-00	.SCREW, THROTTLE	32	32	32	32	
14	62Y-14157-30	.COVER, MIXING	4	4	4	4	
15	62Y-14399-30	.GASKET	4	4	4	4	
16	62Y-14341-30	.NOZZLE, MAIN	4	4	4	4	
17	62Y-14343-62	.JET, MAIN (#124)	1	1	1	1	#1
	62Y-14343-63	.JET, MAIN (#126)	1	1	1	1	#2
	62Y-14343-58	.JET, MAIN (#116)	1	1	1	1	#3
	62Y-14343-57	.JET, MAIN (#114)	1	1	1	1	#4
18	64J-14342-20	.JET, PILOT (#39)	4	4	4	4	
19	62Y-14355-30	.PLUG	4	4	4	4	
20	62Y-14323-30	.SCREW, AIR ADJUSTING	4	4	4	4	

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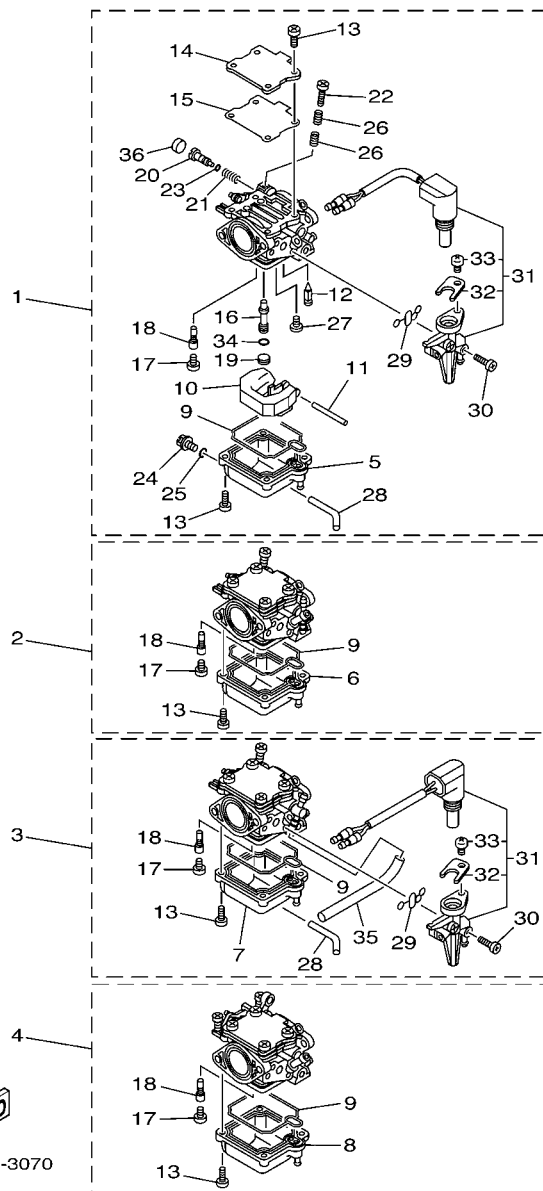


FIG. 7 CARBURETOR

REF. NO.	PART NO.	DESCRIPTION	AEHT	AET	BETL	BETX	REMARKS
21	62Y-14334-00	.SPRING, AIR ADJUSTING	4	4	4	4	
22	62Y-14321-10	.SCREW, THROTTLE	4	4	4	4	
23	2T4-14397-00	.O-RING	4	4	4	4	
24	62Y-14383-30	.SCREW, DRAIN	4	4	4	4	
25	652-14397-00	.O-RING	4	4	4	4	
26	62Y-14212-00	.SPRING, PILOT ADJUSTING	8	8	8	8	
27	98980-04006	.SCREW, BIND	4	4	4	4	
28	62Y-24311-30	.PIPE, FUEL 1	2	2	2	2	#1,3
29	62Y-14398-30	.GASKET	2	2	2	2	#1,3
30	62Y-14567-30	.SCREW	2	2	2	2	#1
	62Y-14567-40	.SCREW	2	2	2	2	#3
31	62Y-14380-10	.PRIME STARTER ASSY	1	1	1	1	#1
	62Y-14380-20	.PRIME STARTER ASSY	1	1	1	1	#3
32	62Y-14243-00	..PLATE	1	1	1	1	
33	97890-04007	..SCREW, PAN HEAD	1	1	1	1	
34	62Y-14227-00	.WASHER	4	4	4	4	
35	62Y-24313-90	.PIPE 3	1	1	1	1	#3
36	62Y-1432A-01	.PLUG	4	4	4		FOR USA,CAN



REF. NO.	PART NO.	DESCRIPTION	AEHT	AET	BETL	BETX	REMARKS
1	93102-37M40	OIL SEAL	1	1	1	1	
2	62Y-12171-00	CAMSHAFT 1	1	1	1	1	
3	62Y-11537-10	GEAR, DRIVEN	1	1	1	1	
4	93605-14143	PIN, DOWEL	1	1	1	1	
5	90201-10M06	WASHER, PLATE	1	1	1	1	
6	95895-10040	BOLT, FLANGE	1	1	1	1	
7	62Y-46241-00	BELT	1	1	1	1	
8	62Y-11590-10	TENSIONER ASSY	1	1	1	1	
9	90508-20018	SPRING, TORSION	1	1	1	1	
10	90249-07M29	PIN	1	1	1	1	
11	95895-08020	BOLT, FLANGE	1	1	1	1	
12	90109-06M64	BOLT	1	1	1	1	
13	62Y-11536-10	GEAR, DRIVE	1	1	1	1	
14	62Y-11557-00	WASHER 1	2	2	2	2	
15	90170-35M32	NUT	1	1	1	1	
16	90280-04M06	KEY, WOODRUFF	1	1	1	1	
17	69W-13300-00	OIL PUMP ASSY	1	1	1	1	
18	93210-33MH2	.O-RING	1	1	1	1	
19	93210-12MG9	.O-RING	1	1	1	1	
20	93210-14515	.O-RING	1	1	1	1	
21	90119-06025	BOLT, WITH WASHER	4	4	4	4	

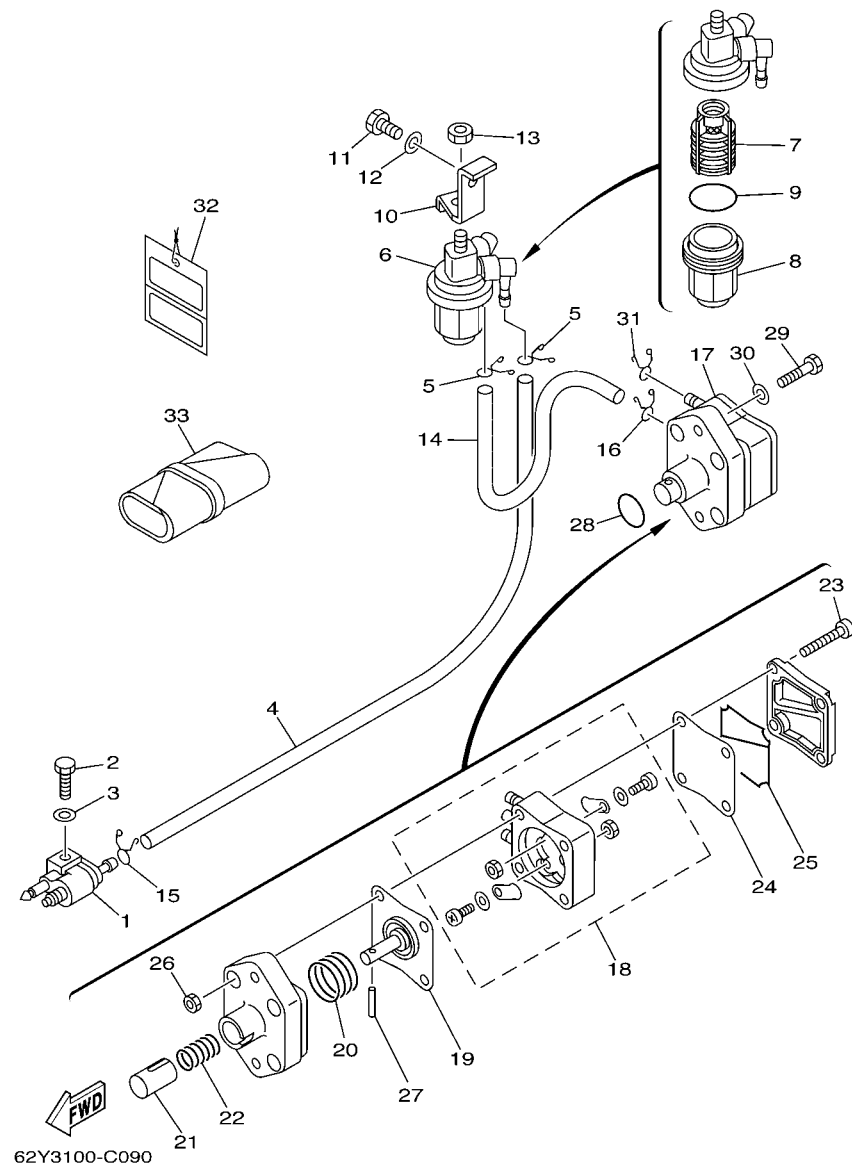


FIG. 9 FUEL 1

REF. NO.	PART NO.	DESCRIPTION	AEHT	AET	BETL	BETX	REMARKS
1	6G1-24304-02	FUEL PIPE JOINT COMP. 1	1	1	1	1	
2	97095-06025	BOLT	1	1	1	1	
3	92995-06600	WASHER	1	1	1	1	
4	90445-10020	HOSE	1	1	1	1	
5	90467-09M17	CLIP	2	2	2	2	
6	61N-24560-00	FILTER ASSY	1	1	1	1	
7	61N-24563-00	.ELEMENT, FILTER	1	1	1	1	
8	61N-24521-00	.CUP, FILTER	1	1	1	1	
9	93210-32738	.O-RING	1	1	1	1	
10	62Y-24566-00	BRACKET, FILTER	1	1	1	1	
11	97095-08014	BOLT	1	1	1	1	
12	92995-08600	WASHER	1	1	1	1	
13	95380-08600	NUT	1	1	1	1	
14	90445-10M48	HOSE (L205)	1	1	1	1	
15	90467-09M17	CLIP	1	1	1	1	
16	90467-10M04	CLIP	1	1	1	1	
17	62Y-24410-03	FUEL PUMP ASSY	1	1	1	1	
18	62Y-24415-00	.PUMP BODY SUB ASSY	1	1	1	1	
19	62Y-24411-02	.DIAPHRAGM	1	1	1	1	
20	62Y-24423-00	.SPRING, DIAPHRAGM	1	1	1	1	
21	62Y-13131-01	.PLUNGER	1	1	1	1	
22	62Y-24454-00	.SPRING	1	1	1	1	
23	62Y-24444-01	.SCREW	4	4	4	4	
24	62Y-24471-00	.DIAPHRAGM	1	1	1	1	
25	62Y-24452-00	.PACKING	1	1	1	1	
26	95380-05600	.NUT	4	4	4	4	
27	62Y-24374-01	.PIN	1	1	1	1	

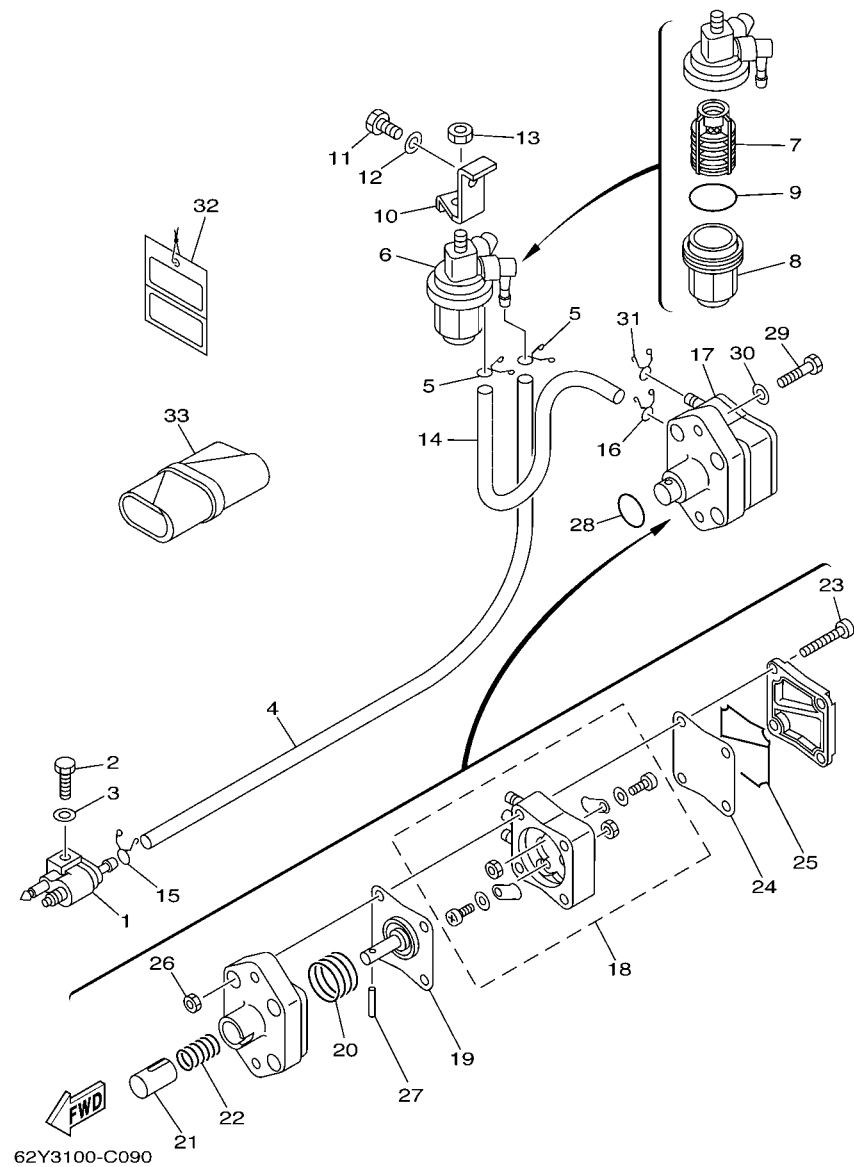


FIG. 9 FUEL 1

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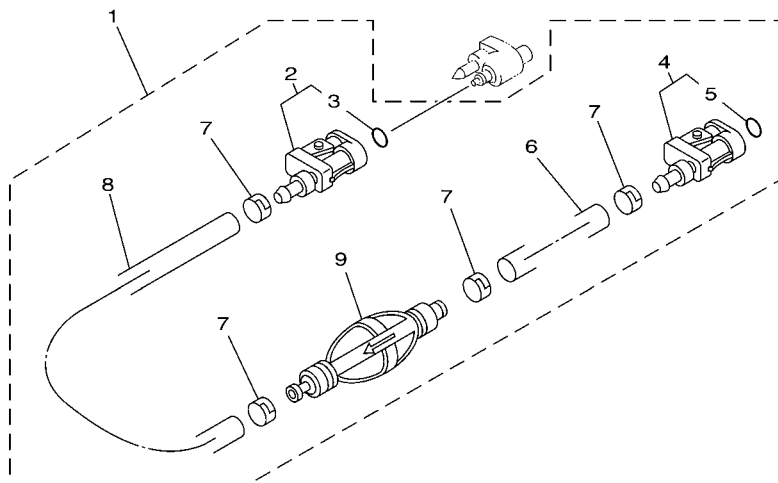
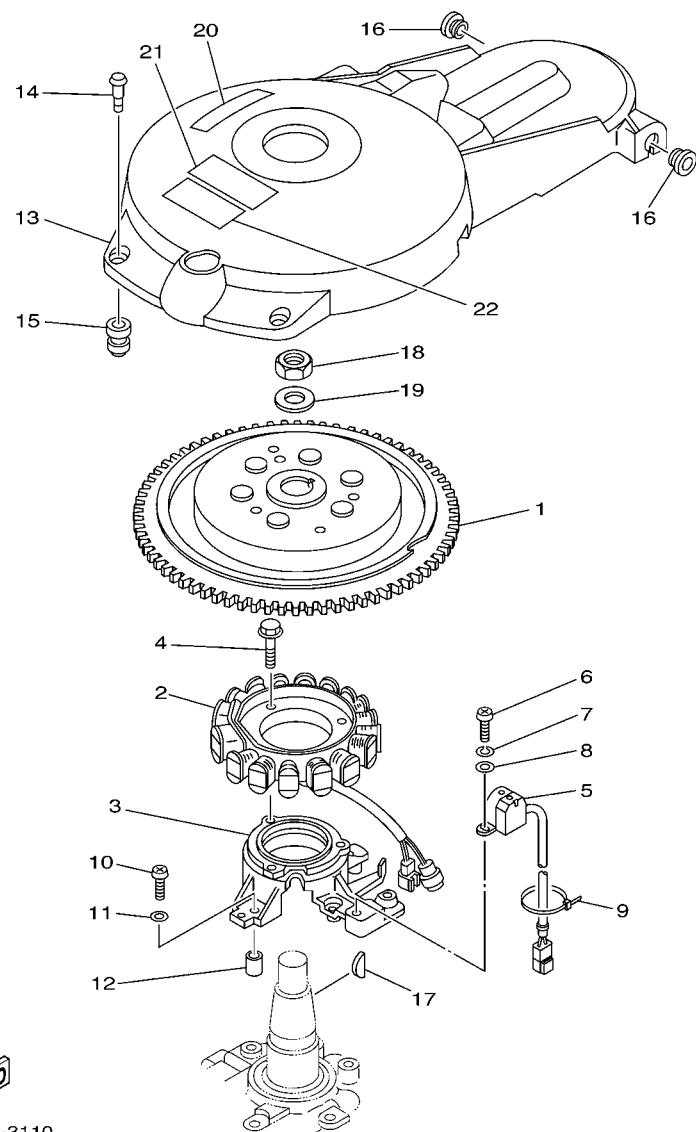


FIG. 10 FUEL 2

REF. NO.	PART NO.	DESCRIPTION	AEHT	AET	BETL	BETX	REMARKS
1	6Y2-24306-55	FUEL PIPE COMP. 1		1	1		AP FOR USA
	6Y1-24306-54	FUEL PIPE COMP. 1	1	1	1		AP FOR CAN
2	6E5-24305-05	.FUEL PIPE JOINT COMP. 2		1	1		FOR 6Y2-24306-55
	6G1-24305-04	.FUEL PIPE JOINT COMP. 2	1	1	1		FOR 6Y1-24306-54
3	93210-08287	..O-RING	1	1	1		
4	6Y2-24305-05	.FUEL PIPE JOINT COMP. 2		1	1		FOR 6Y2-24306-55
	6Y1-24305-05	.FUEL PIPE JOINT COMP. 2	1	1	1		FOR 6Y1-24306-54
5	93210-08287	..O-RING	1	1	1		
6	90445-13M01	.HOSE (L2050)		1	1		FOR 6Y2-24306-55
	90445-11M06	.HOSE (L2050)	1	1	1		FOR 6Y1-24306-54
7	6E5-24351-51	.BAND 1		4	4		FOR 6Y2-24306-55
	650-24351-51	.BAND 1	4	4	4		FOR 6Y1-24306-54
8	90445-13M00	.HOSE (L850)		1	1		FOR 6Y2-24306-55
	90445-11M05	.HOSE (L850)	1	1	1		FOR 6Y1-24306-54
9	6Y2-24360-60	.PRIMER PUMP ASSY		1	1		FOR 6Y2-24306-55
	6Y1-24360-52	.PRIMER PUMP ASSY	1	1	1		FOR 6Y1-24306-54



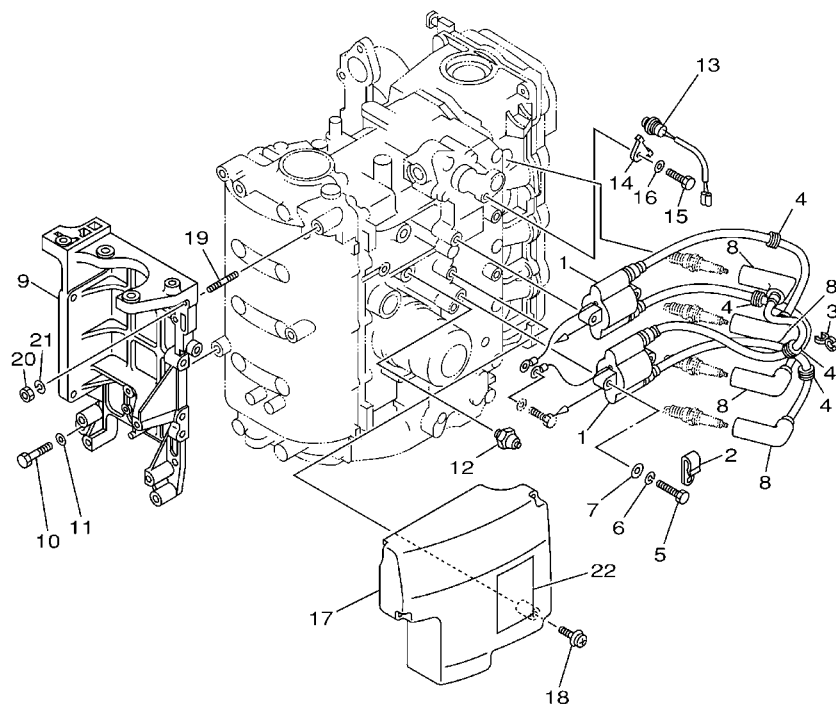
68R3100-C100



62Y2100-3110

FIG. 11 GENERATOR

REF. NO.	PART NO.	DESCRIPTION	AEHT	AET	BETL	BETX	REMARKS
1	69W-85550-10	ROTOR ASSY	1	1	1	1	
2	64J-85510-00	STATOR ASSY	1	1	1	1	
3	62Y-85561-00-94	BASE, MAGNETO	1	1	1	1	
4	95023-06025	BOLT	3	3	3	3	
5	62Y-85580-00	COIL, PULSER	1	1	1	1	
6	97880-05012	SCREW, PAN HEAD	2	2	2	2	
7	92990-05100	WASHER, SPRING	2	2	2	2	
8	92990-05600	WASHER, PLATE	2	2	2	2	
9	90465-13M97	CLAMP	1	1	1	1	
10	97880-06025	SCREW, PAN HEAD	4	4	4	4	
11	92990-06600	WASHER, PLATE	4	4	4	4	
12	99530-08012	PIN, DOWEL	2	2	2	2	
13	62Y-81337-11	COVER, FLYWHEEL	1	1	1	1	
14	6K7-81338-01	CLAMP, LEAD	2	2	2	2	
15	663-82317-01	DAMPER, IGNITION COIL	2	2	2	2	
16	90480-12072	GROMMET	2	2	2	2	
17	6H4-11545-00	KEY, WOODRUFF	1	1	1	1	
18	90170-20137	NUT	1	1	1	1	
19	90201-21M18	WASHER, PLATE	1	1	1	1	
20	62Y-13437-41	MARK, CAUTION	1	1	1	1	FOR USA,OCE
	62Y-13437-51	MARK, CAUTION	1	1	1		FOR CAN
21	6A1-83625-41	MARK 5	1	1	1	1	
22	6A1-83625-51	MARK 5	1	1	1		FOR CAN



62Y1100-2120

FIG. 12 ELECTRICAL 1

REF. NO.	PART NO.	DESCRIPTION	AEHT	AET	BETL	BETX	REMARKS
1	62Y-85570-00	IGNITION COIL ASSY	2	2	2	2	
2	90465-06M90	CLAMP	2	2	2	2	
3	90464-07M41	CLAMP	1	1	1	1	
4	90480-25161	GROMMET	4	4	4	4	
5	97095-06030	BOLT	4	4	4	4	
6	92995-06100	WASHER, SPRING	4	4	4	4	
7	92995-06600	WASHER	4	4	4	4	
8	6G8-82370-30	PLUG CAP ASSY	4	4	4	4	
9	62Y-81822-01-94	BRACKET, STARTING MOTOR	1	1	1	1	
10	97095-08035	BOLT	3	3	3	3	
11	92995-08600	WASHER	3	3	3	3	
12	64J-82504-00	OIL PRESSURE SWITCH ASSY	1	1	1	1	
13	62Y-82560-01	THERMO SWITCH ASSY	1	1	1	1	
14	6E9-82588-00	PLATE	1	1	1	1	
15	97095-06012	BOLT	1	1	1	1	
16	92995-06600	WASHER	1	1	1	1	
17	62Y-85599-00	COVER	1	1	1	1	
18	90159-06M08	SCREW, WITH WASHER	3	3	3	3	
19	90116-08M14	BOLT, STUD	1	1	1	1	
20	95380-08600	NUT	1	1	1	1	
21	92990-08100	WASHER, SPRING	1	1	1	1	
22	62Y-83626-00	MARK 6	1	1	1	1	

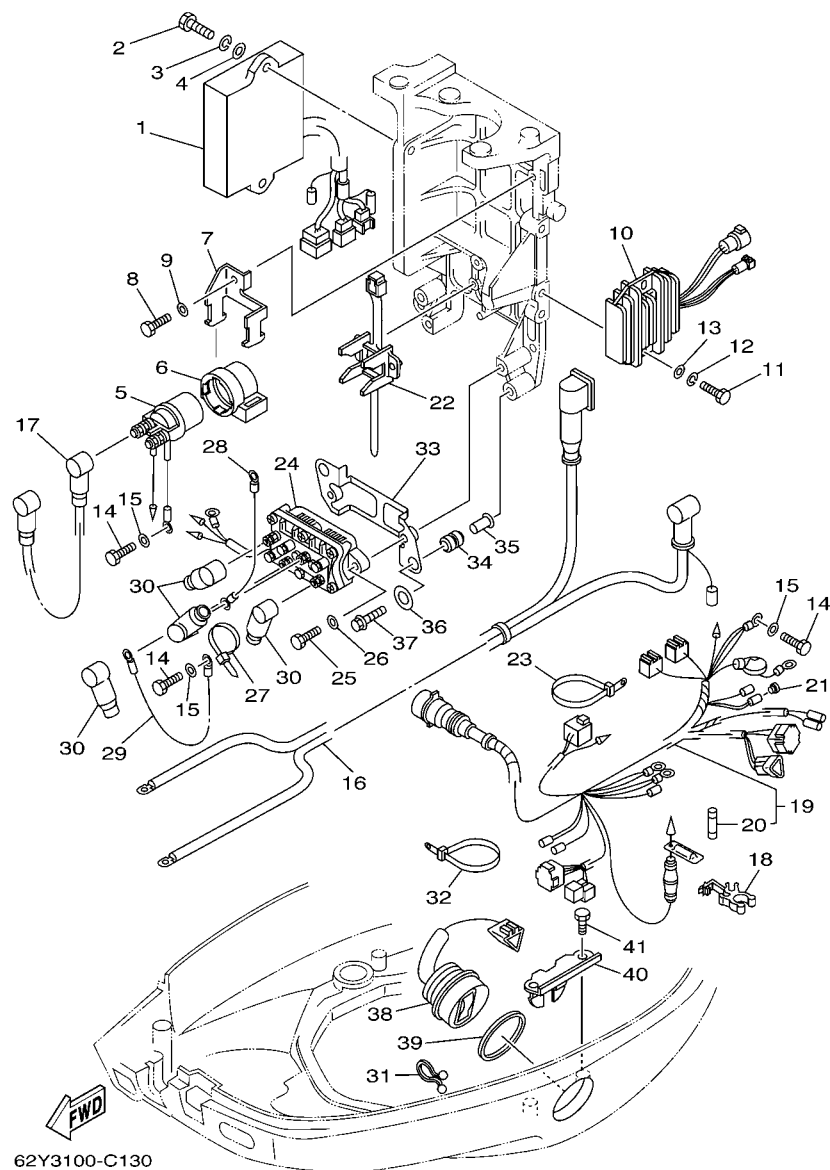


FIG. 13 ELECTRICAL 2

REF. NO.	PART NO.	DESCRIPTION	AEHT	AET	BETL	BETX	REMARKS
1	64J-85540-01	C.D.I. UNIT ASSY	1	1	1	1	
2	97095-06020	BOLT	2	2	2	2	
3	92995-06100	WASHER, SPRING	2	2	2	2	
4	92995-06600	WASHER	2	2	2	2	
5	6G1-81941-10	STARTER RELAY ASSY	1	1	1	1	
6	6G1-81952-00	HOLDER, RELAY	1	1	1	1	
7	6L2-81945-00	PLATE, SWITCH FITTING	1	1	1	1	
8	97095-06014	BOLT	1	1	1	1	
9	92995-06600	WASHER	1	1	1	1	
10	64J-81960-00	RECTIFIER & REGULATOR ASSY	1	1	1	1	
11	97095-06025	BOLT	2	2	2	2	
12	92995-06100	WASHER, SPRING	2	2	2	2	
13	92995-06600	WASHER	2	2	2	2	
14	97095-06012	BOLT	4	4	4	4	
15	92995-06600	WASHER	4	4	4	4	
16	62Y-82105-00	WIRE HARNESS	1	1	1		FOR CAN
	62Y-82105-U0	WIRE HARNESS	1	1	1	1	FOR USA,OCE
17	6E5-82117-01	WIRE, LEAD	1	1	1	1	
18	6G5-82152-00	HOLDER, FUSE	1	1	1	1	
19	64J-82590-40	WIRE HARNESS ASSY	1	1	1		FOR USA,CAN
	64J-82590-30	WIRE HARNESS ASSY	1	1	1	1	FOR OCE
20	663-82151-00	.FUSE (12V-20A)	1	1	1	1	
21	703-82119-00	COVER, LEAD WIRE	2	2	2	2	
22	688-82594-00	CLAMP	1	1	1	1	
23	90465-13M24	CLAMP	1	1	1	1	
24	6H1-81950-00	RELAY ASSY	1	1	1	1	
25	97095-06020	BOLT	2	2	2	2	

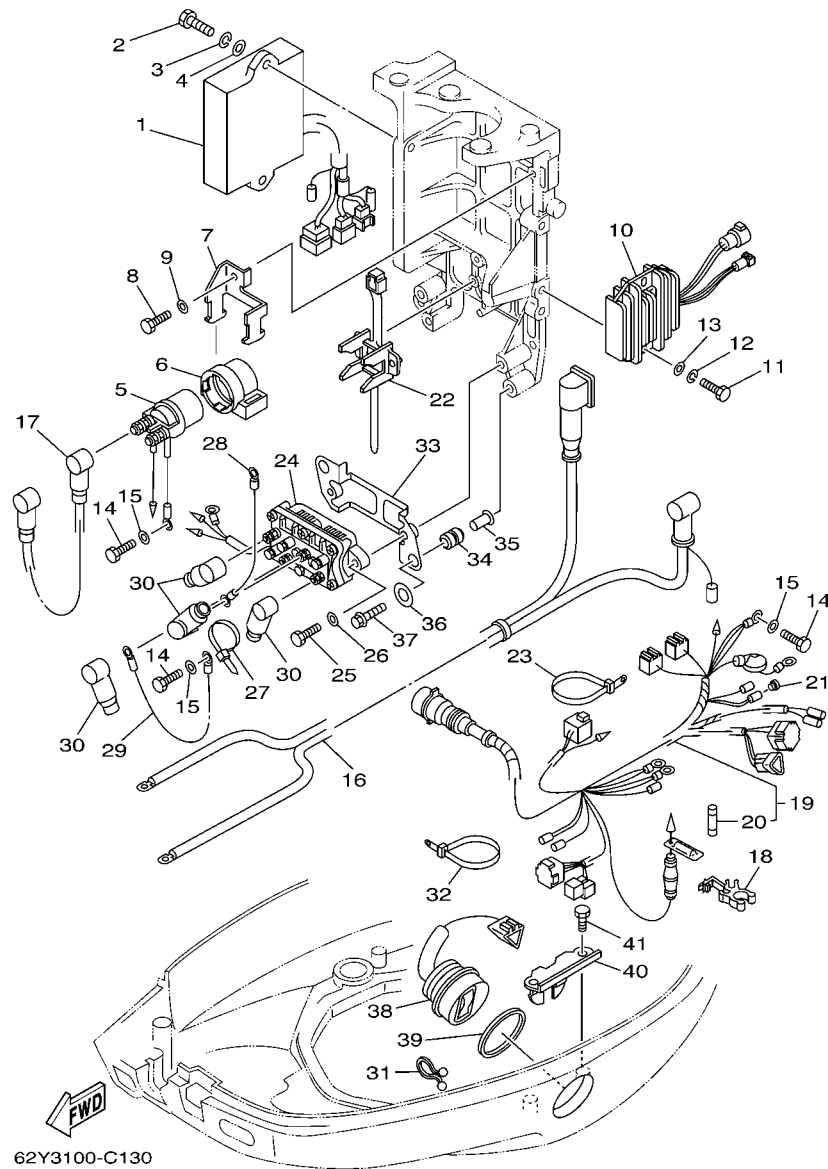


FIG. 13 ELECTRICAL 2

REF. NO.	PART NO.	DESCRIPTION	AEHT	AET	BETL	BETX	REMARKS
26	92995-06600	WASHER	2	2	2	2	
27	90465-13M11	CLAMP	1	1	1	1	
28	6H2-81949-01	WIRE, LEAD	1	1	1	1	
29	61A-81949-00	WIRE, LEAD	1	1	1	1	
30	682-82119-01	COVER, LEAD WIRE	4	4	4	4	
31	90464-15M11	CLAMP	1	1	1	1	
32	90465-13M24	CLAMP	1	1	1	1	
33	62Y-81948-00	BRACKET	1	1	1	1	
34	6A0-82317-00	DAMPER, IGNITION COIL	2	2	2	2	
35	624-42542-00	PIPE	2	2	2	2	
36	90201-12M16	WASHER, PLATE	2	2	2	2	
37	95895-06025	BOLT, FLANGE	2	2	2	2	
38	63D-82563-10	TRIM & TILT SWITCH ASSY	1	1	1	1	
39	6E5-82587-00	GASKET	1	1	1	1	
40	62Y-83614-00	BRACKET	1	1	1	1	
41	97095-06012	BOLT	2	2	2	2	

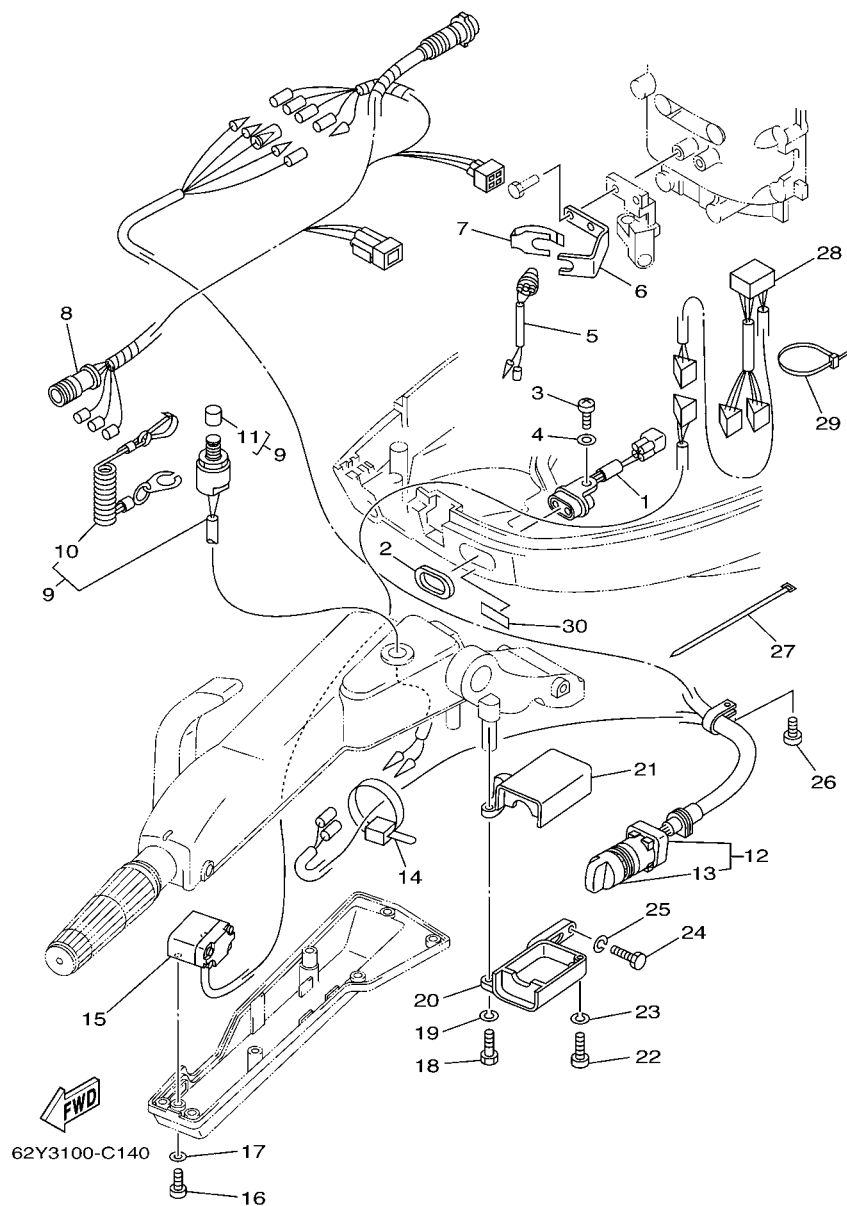


FIG. 14 ELECTRICAL 3

REF. NO.	PART NO.	DESCRIPTION	AEHT	AET	BETL	BETX	REMARKS
1	62Y-84301-00	PILOT LIGHT ASSY 1	1				FOR OCE
2	6H4-83589-00	GASKET	1				FOR OCE
3	97880-06014	SCREW, PAN HEAD	1				FOR OCE
4	92990-06600	WASHER, PLATE	1				FOR OCE
5	6F5-82540-00	NEUTRAL SWITCH ASSY	1				
6	62Y-82554-00	STAY, NEUTRAL SWITCH	1				
7	62Y-82555-10	DAMPER, MAIN SWITCH 1	1				
8	6H2-82586-02	EXTENSION, WIRE HARNESS	1				FOR CAN
9	69W-82575-00	ENGINE STOP SWITCH ASSY	1				
10	682-82556-00	.STOPPER	1				
11	689-8257Y-00	.CAP	1				
12	69W-82510-00	MAIN SWITCH ASSY	1				FOR OCE
	69W-82510-10	MAIN SWITCH ASSY	1				FOR CAN
13	676-82577-00	.CAP, KEY	1				
14	90465-13M11	CLAMP	1				
15	67G-82563-00	TRIM & TILT SWITCH ASSY	1				
16	97885-06016	SCREW, PAN HEAD	2				
17	92995-06600	WASHER	2				
18	97095-06025	BOLT	1				
19	92995-06100	WASHER, SPRING	1				
20	63D-8252F-01-4D	COVER, MAIN SWITCH 2	1				
21	63D-8252E-01-4D	COVER, MAIN SWITCH	1				
22	97885-06025	SCREW, PAN HEAD	1				
23	92995-06100	WASHER, SPRING	1				
24	97095-06020	BOLT	1				
25	92995-06100	WASHER, SPRING	1				
26	97885-06012	SCREW, PAN HEAD	1				

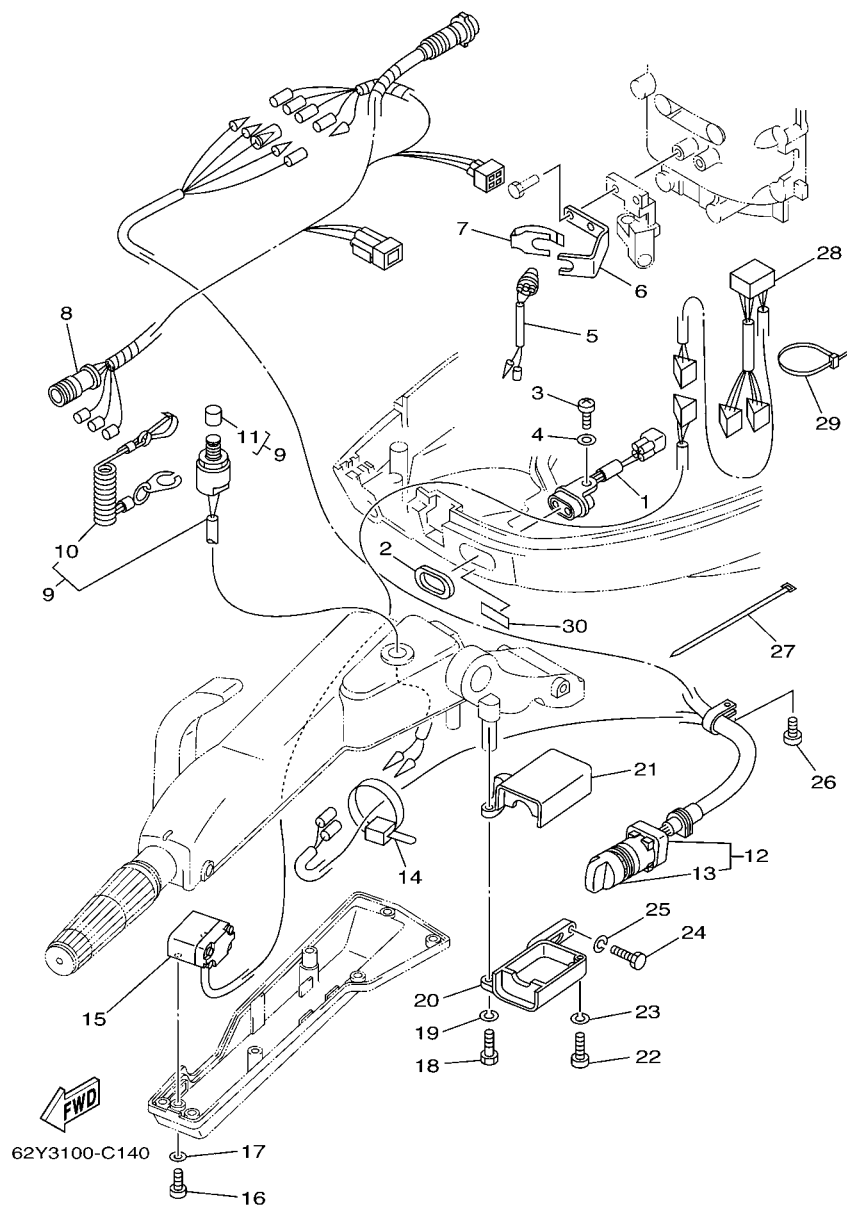


FIG. 14 ELECTRICAL 3

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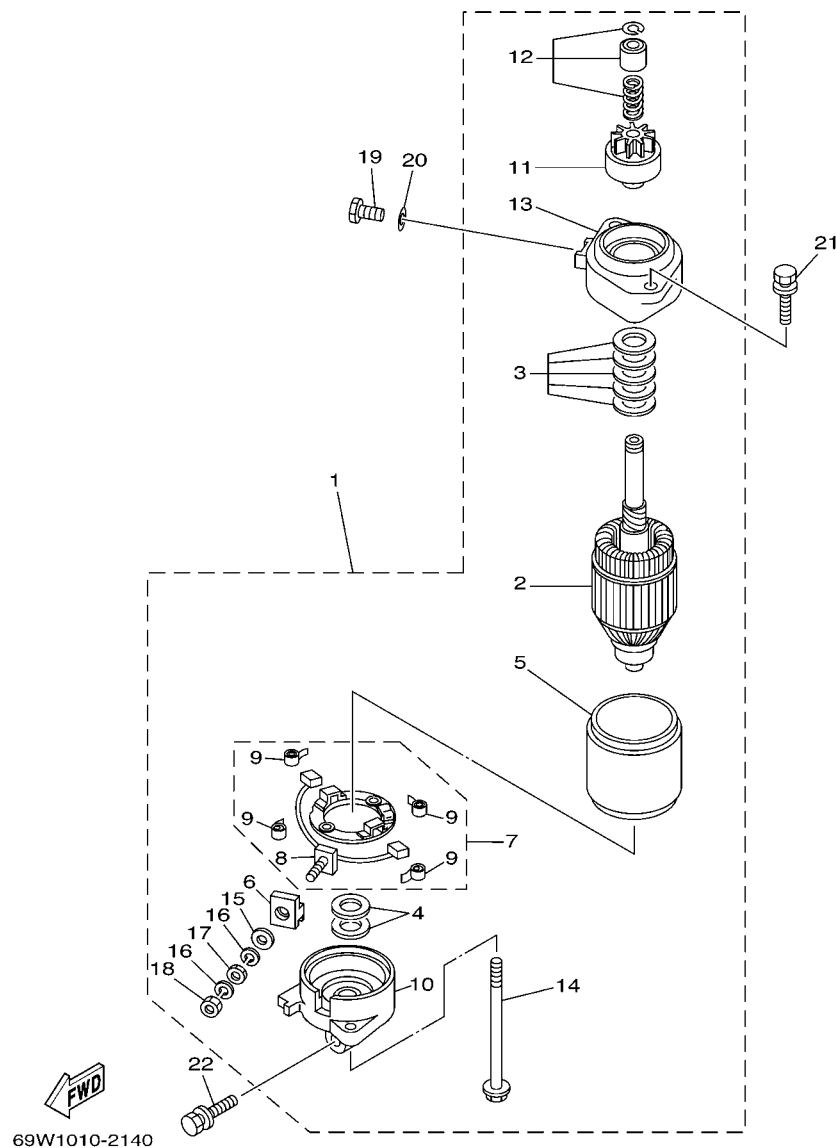


FIG. 15 STARTING MOTOR

REF. NO.	PART NO.	DESCRIPTION	AEHT	AET	BETL	BETX	REMARKS
1	69W-81800-00	STARTING MOTOR ASSY	1	1	1	1	
2	6N7-81850-10	.ARMATURE ASSY	1	1	1	1	
3	61A-81809-00	.WASHER KIT	1	1	1	1	
4	61A-81824-00	.WASHER 2	2	2	2	2	
5	6N7-81810-00	.STATOR ASSY	1	1	1	1	
6	6K7-8182G-10	.BUSH, TERMINAL	1	1	1	1	
7	6N7-81840-00	.BRUSH HOLDER ASSY	1	1	1	1	
8	6N7-81801-00	..BRUSH SET	1	1	1	1	
9	6N7-81813-00	..SPRING, BRUSH	4	4	4	4	
10	6N7-81820-00	.REAR BRACKET ASSY	1	1	1	1	
11	69W-81807-00	.GEAR ASSY, STARTING MOTOR	1	1	1	1	
12	6N7-81857-00	.RETAINER	1	1	1	1	
13	6N7-81830-00	.FRONT BRACKET ASSY	1	1	1	1	
14	6K7-81826-10	.BOLT	2	2	2	2	
15	6E5-8182E-10	.WASHER	1	1	1	1	
16	6E5-8182F-10	.WASHER	2	2	2	2	
17	6E5-8182A-10	.NUT	1	1	1	1	
18	6E5-8182K-10	.NUT	1	1	1	1	
19	97095-08016	BOLT	1	1	1	1	
20	92995-08600	WASHER	1	1	1	1	
21	90119-08M76	BOLT, WITH WASHER	2	2	2	2	
22	90119-08M77	BOLT, WITH WASHER	1	1	1	1	

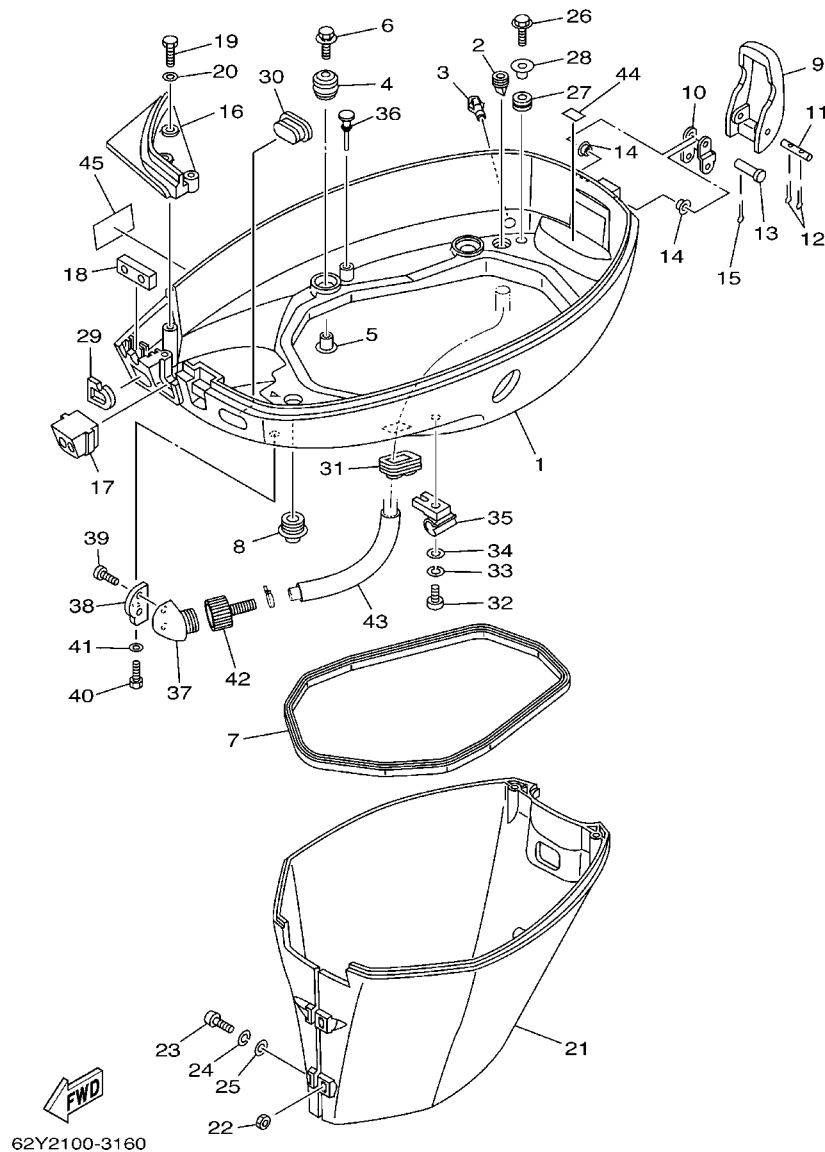


FIG. 16 BOTTOM COWLING

REF. NO.	PART NO.	DESCRIPTION	AEHT	AET	BETL	BETX	REMARKS
1	62Y-42711-14-4D	COWLING, BOTTOM	1	1	1	1	
2	65W-42717-00	RUBBER, SEAL 2	4	4	4	4	
3	6H3-44391-01	NIPPLE, HOSE	1	1	1	1	
4	90480-09M12	GROMMET	4	4	4	4	
5	90387-06060	COLLAR	4	4	4	4	
6	90119-06M08	BOLT, WITH WASHER	4	4	4	4	
7	62Y-42716-00	RUBBER, SEAL 1	1	1	1	1	
8	6E5-42724-00	GROMMET	1	1	1	1	
9	62Y-42828-00-4D	PLATE, CLAMP	1	1	1	1	
10	62Y-42815-00	LEVER, CLAMP	1	1	1	1	
11	90249-05M30	PIN	1	1	1	1	
12	91490-16010	PIN, COTTER	2	2	2	2	
13	90240-05M19	PIN, CLEVIS	1	1	1	1	
14	90386-05002	BUSH	2	2	2	2	
15	91490-16010	PIN, COTTER	1	1	1	1	
16	62Y-42738-01-5B	PLATE, FITTING	1	1	1	1	
17	62Y-42725-30	GROMMET		1	1	1	
	62Y-42725-40	GROMMET	1				FOR CAN
	62Y-42725-20	GROMMET	1				FOR OCE
18	62Y-42727-00	GROMMET	1	1	1	1	
19	97095-06020	BOLT	3	3	3	3	
20	92995-06600	WASHER	3	3	3	3	
21	62Y-42741-00-4D	APRON	1	1	1	1	
22	95380-06600	NUT, HEXAGON	2	2	2	2	
23	97880-06025	SCREW, PAN HEAD	2	2	2	2	
24	92990-06100	WASHER, SPRING	2	2	2	2	
25	92990-06600	WASHER, PLATE	2	2	2	2	

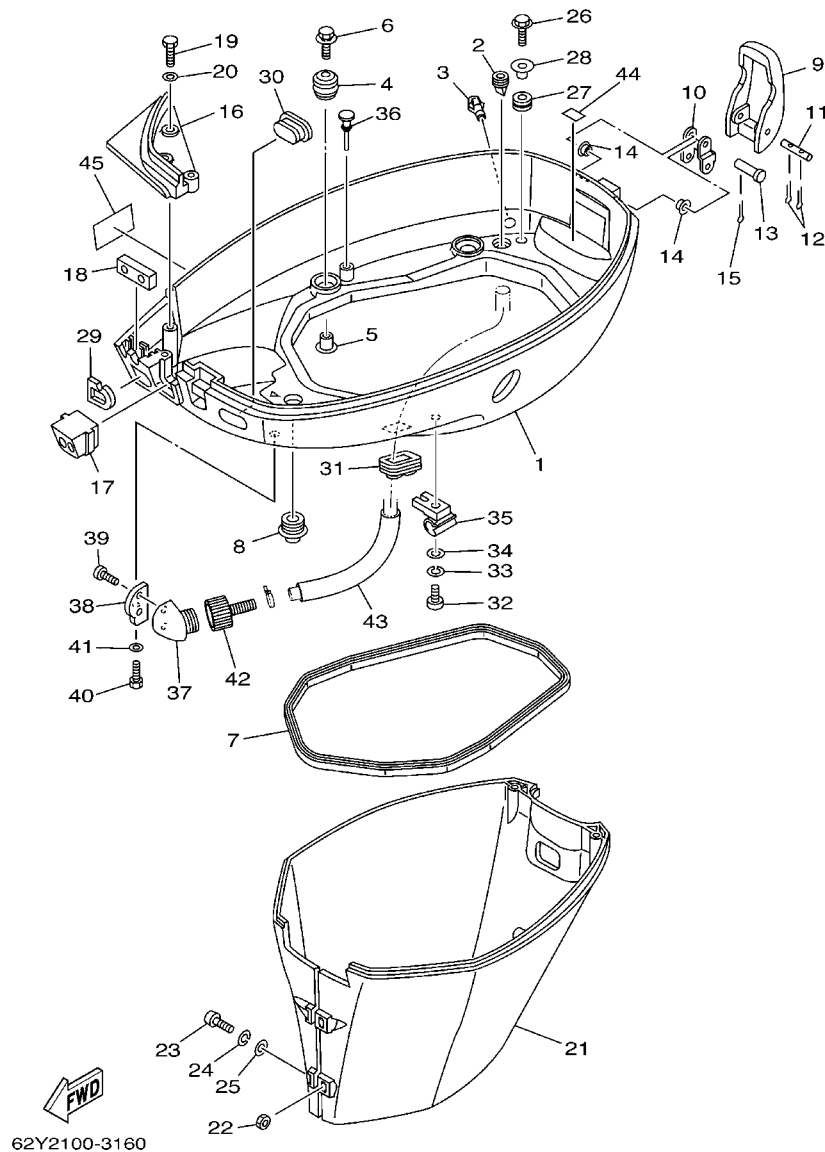


FIG. 16 BOTTOM COWLING

REF. NO.	PART NO.	DESCRIPTION	AEHT	AET	BETL	BETX	REMARKS
26	90109-06M80	BOLT	2	2	2	2	
27	90480-13M24	GROMMET	2	2	2	2	
28	90387-06M43	COLLAR	2	2	2	2	
29	61N-24329-00	SEAL	1	1	1	1	
30	6H3-42727-00	GROMMET	1	1	1	1	EHT-FOR CAN
31	6H1-42726-21	GROMMET	1	1	1	1	FLUSHING KIT
32	97880-06025	SCREW, PAN HEAD	1	1	1	1	
33	92990-06100	WASHER, SPRING	1	1	1	1	
34	92990-06600	WASHER, PLATE	1	1	1	1	
35	90464-09M43	CLAMP	1	1	1	1	
36	62Y-42748-00	GROMMET	1	1	1	1	
37	68T-12572-00	ADAPTER	1	1	1	1	FLUSHING KIT
38	6H1-12535-00	PLATE	1	1	1	1	FLUSHING KIT
39	90167-06002	SCREW, TAPPING	2	2	2	2	FLUSHING KIT
40	97095-06020	BOLT	1	1	1	1	FLUSHING KIT
41	92995-06600	WASHER	1	1	1	1	FLUSHING KIT
42	6R3-12580-00	JOINT ASSY	1	1	1	1	FLUSHING KIT
43	90445-14M41	HOSE (L150)	1	1	1	1	FLUSHING KIT
44	62Y-82377-00	LABEL	1	1	1	1	
45	62Y-13444-40	MARK	1	1	1	1	FOR USA,OCE
	62Y-13444-50	MARK	1	1	1		FOR CAN

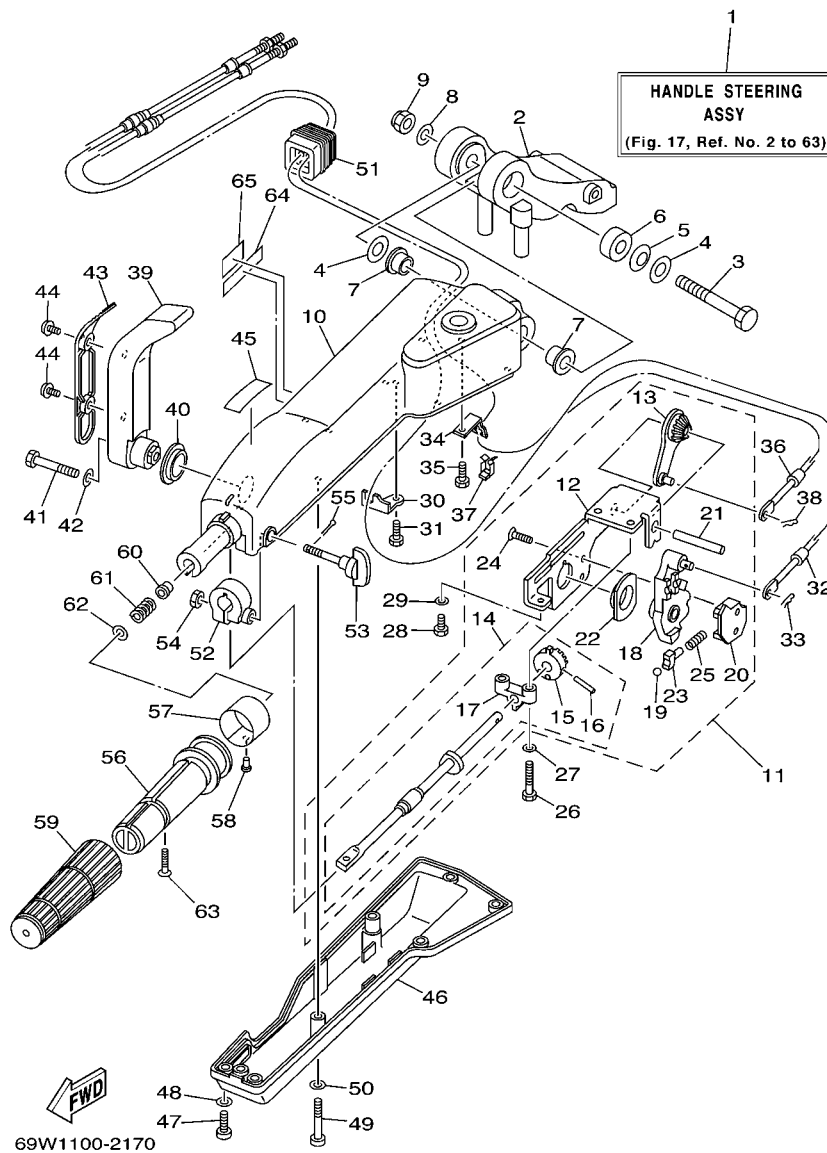


FIG. 17 STEERING

REF. NO.	PART NO.	DESCRIPTION	AEHT	AET	BETL	BETX	REMARKS
1	69W-W0084-01-4D	HANDLE STEERING ASSY	1				
2	63D-42121-20-4D	BRACKET	1				
3	90101-12M09	BOLT	1				
4	92990-12200	WASHER, PLAIN	2				
5	90206-12M22	WASHER, WAVE	1				
6	90387-12M02	COLLAR	1				
7	90386-12M93	BUSH	2				
8	92990-12600	WASHER, PLATE	1				
9	90185-12M12	NUT, SELF-LOCKING	1				
10	67G-42111-00-4D	HANDLE, STEERING	1				
11	69W-44100-00	SHIFT LINK ASSY	1				
12	67C-44104-00	.PLATE COMP.	1				
13	69W-48261-00	.ARM, THROTTLE	1				
14	69W-42115-00	.SHAFT, STEERING HANDLE	1				
15	650-42152-00-94	..GEAR	1				
16	91690-30025	..PIN, SPRING	1				
17	67G-42159-00	..STAY	1				
18	67C-44113-00	.CAM PLATE, HANDLE	1				
19	63D-48236-00	.ROLLER, DETENT	1				
20	67C-48119-00	.COVER	1				
21	67G-42153-00	.SHAFT, THROTTLE CONTROL	1				
22	67G-44132-00	.BUSHING	1				
23	63D-48237-00	.ADAPTOR	1				
24	98785-05014	.SCREW, FLAT HEAD	2				
25	63D-48238-00	.SPRING, DETENT	1				
26	97095-06030	BOLT	2				
27	92995-06600	WASHER	2				

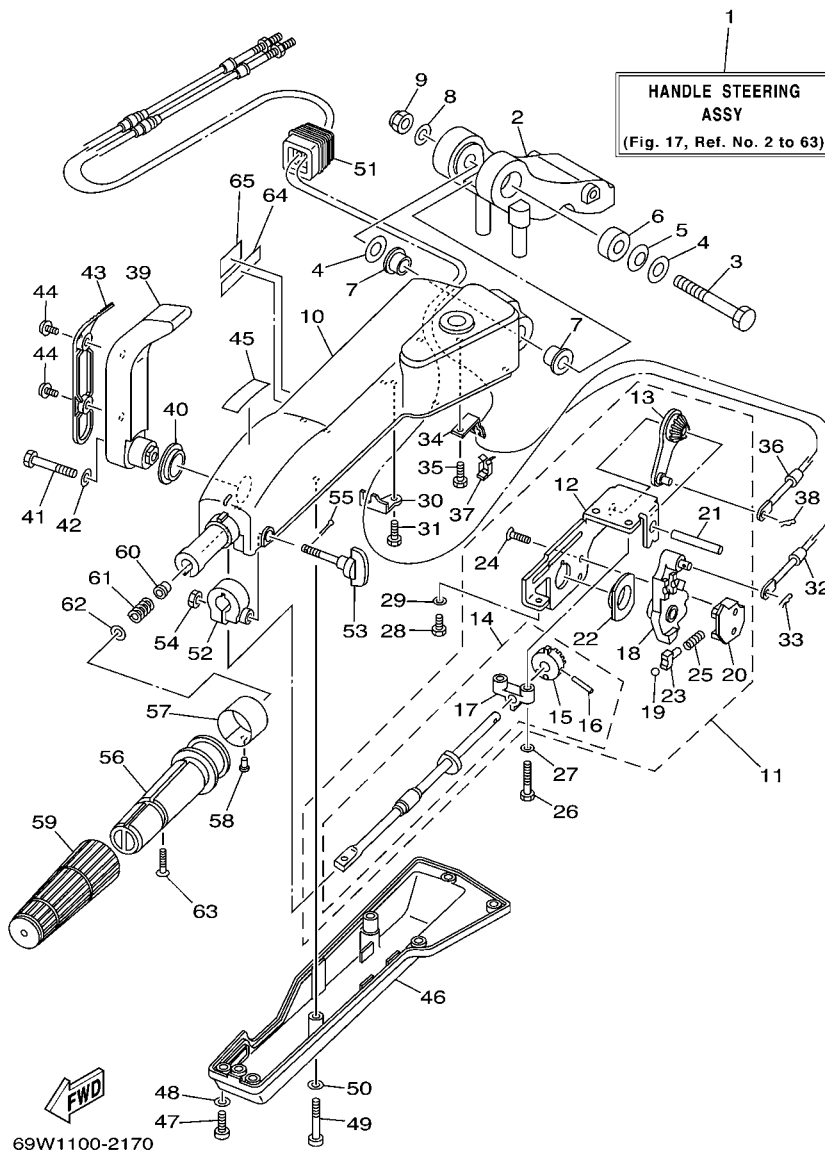
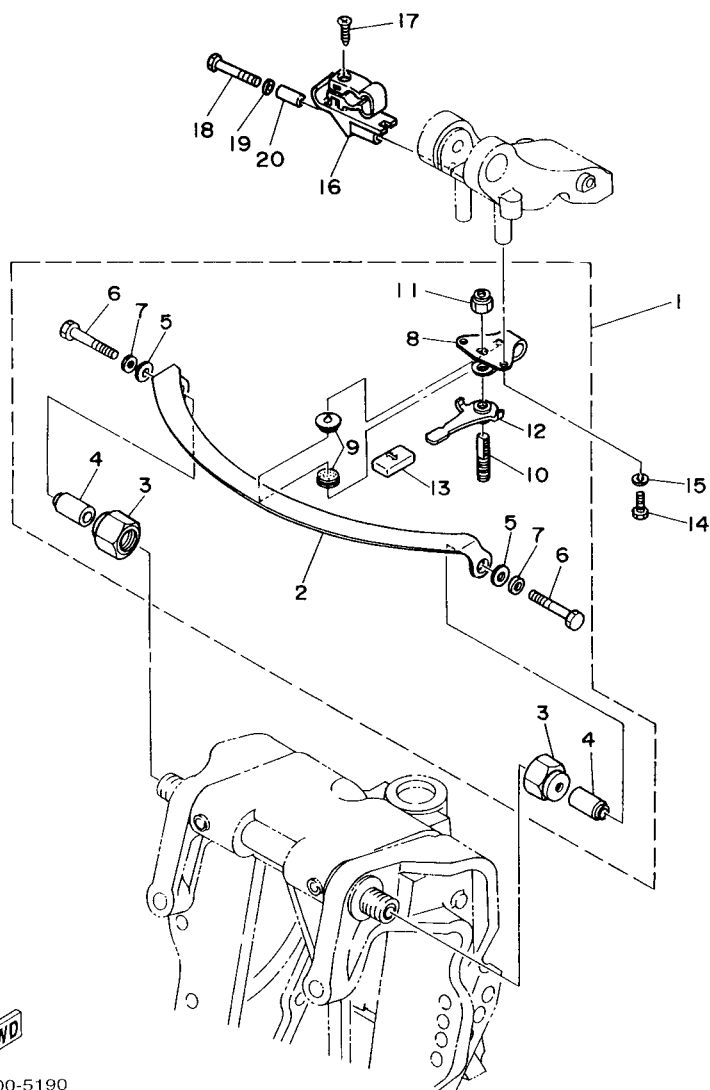


FIG. 17 STEERING

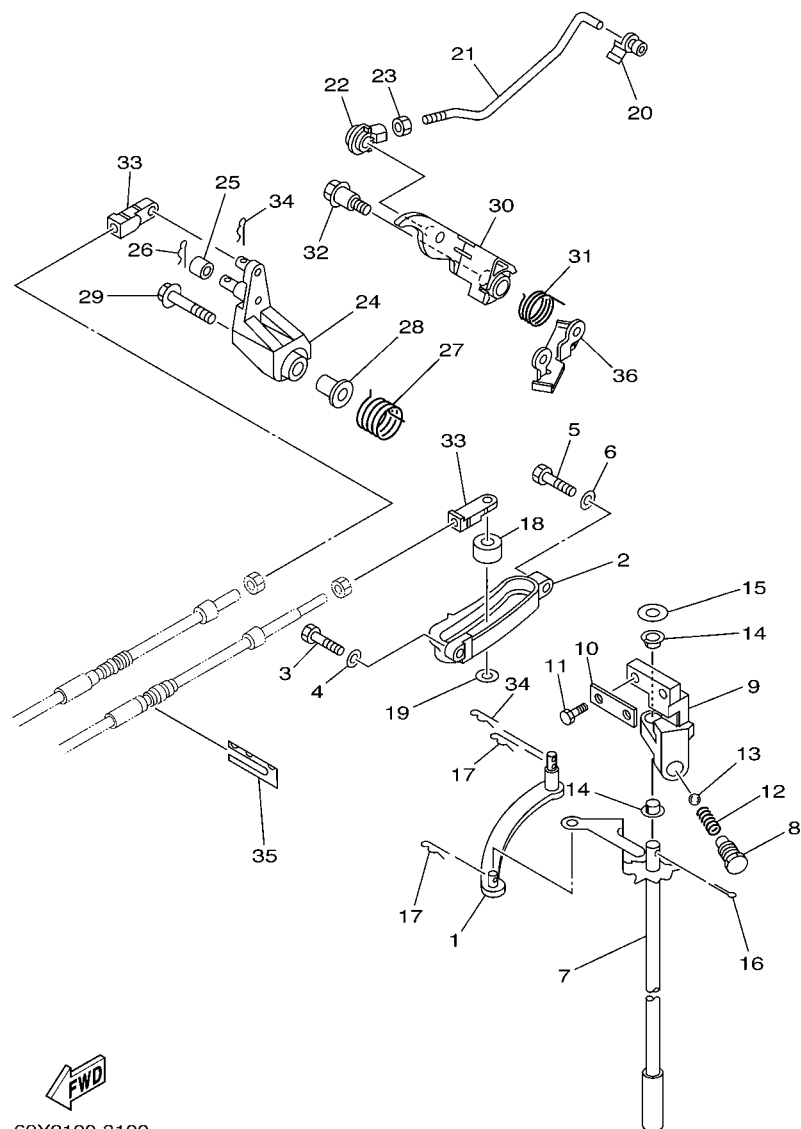
REF. NO.	PART NO.	DESCRIPTION	AEHT	AET	BETL	BETX	REMARKS
28	97095-06014	BOLT	1				
29	92995-06600	WASHER	1				
30	67G-48531-00	BRACKET, REMOTE CONTROL 1	1				
31	97095-06014	BOLT	1				
32	67C-48321-00	CABLE	1				
33	90468-10005	CLIP	1				
34	69W-48538-00	CLAMP, CABLE 1	1				
35	97095-06014	BOLT	1				
36	69W-26301-00	THROTTLE CABLE ASSY	1				
37	63D-48538-00	CLAMP, CABLE 1	1				
38	90468-10005	CLIP	1				
39	67G-44159-00-4D	HANDLE, GEAR SHIFT	1				
40	90386-26MA3	BUSH	1				
41	97095-08040	BOLT	1				
42	92995-08600	WASHER	1				
43	67G-44173-00	LEVER, SHIFT CONTROL	1				
44	90159-06M18	SCREW, WITH WASHER	2				
45	6G8-44191-00	INDICATOR, SHIFT	1				
46	67G-42131-00	COVER, HANDLE STEERING	1				
47	97885-06016	SCREW, PAN HEAD	5				
48	92995-06600	WASHER	5				
49	97885-06040	SCREW, PAN HEAD	2				
50	92995-06600	WASHER	2				
51	63D-42725-00	GROMMET	1				
52	63D-42126-00	FRICTION, STEERING HANDLE GRIP	1				
53	63D-48154-00	KNOB, THROTTLE	1				
54	95380-06600	NUT, HEXAGON	1				



62Y0100-5190

FIG. 18 STEERING FRICTION

REF. NO.	PART NO.	DESCRIPTION	AEHT	AET	BETL	BETX	REMARKS
1	63D-42508-00	STEERING FRICTION ASSY	1				
2	63D-42527-00	.PLATE, FRICTION	1				
3	63D-42546-00	.NUT	2				
4	63D-42541-00	.DAMPER	2				
5	90201-08M01	.WASHER, PLATE	2				
6	97095-08050	.BOLT	2				
7	92995-08600	.WASHER	2				
8	63D-42526-00	.PLATE, FRICTION	1				
9	63D-42528-00	.PLATE, FRICTION	2				
10	63D-42562-00	.SHAFT, STEERING LOCK	1				
11	90185-10M01	.NUT, SELF-LOCKING	1				
12	63D-42561-00	.KNOB, STEERING LOCK	1				
13	682-43318-01	.COVER	1				
14	97095-06016	BOLT	2				
15	92995-06100	WASHER, SPRING	2				
16	62Y-82361-00	CLAMP, CORD	1				
17	90161-06M03	SCREW, TAPPING	1				
18	97095-06035	BOLT	1				
19	92995-06600	WASHER	1				
20	90387-06M26	COLLAR	1				

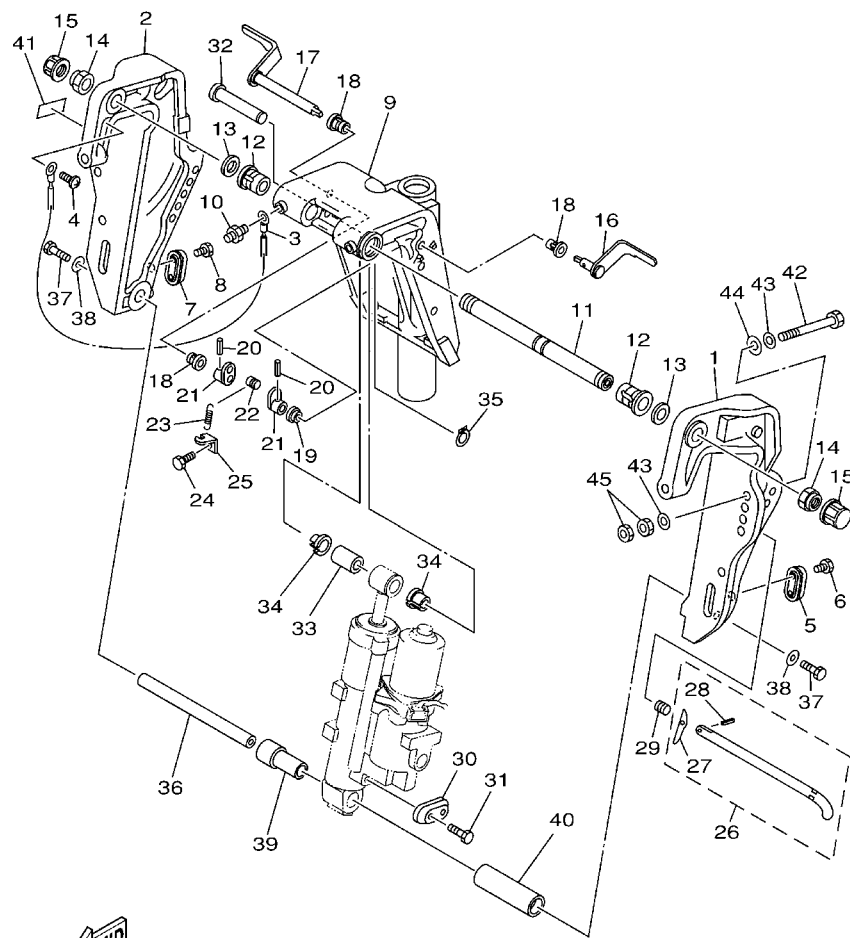


62Y2100-3190

FIG. 19 CONTROL

REF. NO.	PART NO.	DESCRIPTION	AEHT	AET	BETL	BETX	REMARKS
1	69W-44121-00	LEVER, SHIFT ROD	1	1	1	1	
2	62Y-44117-01-4D	BRACKET	1	1	1	1	
3	97095-06020	BOLT	1	1	1	1	
4	92995-06600	WASHER	1	1	1	1	
5	97095-06025	BOLT	1	1	1	1	
6	92995-06600	WASHER	1	1	1	1	
7	62Y-44120-01	HANDLE GEAR SHIFT ASSY	1	1	1		L
	62Y-44120-21	HANDLE GEAR SHIFT ASSY				1	X
8	62Y-42715-01	BUSHING	1	1	1	1	
9	62Y-44118-00	BRACKET	1	1	1	1	
10	62Y-44112-00	STAY, HANDLE GEAR SHIFT		1	1	1	
11	97095-06020	BOLT	2	2	2	2	
12	90501-12082	SPRING, COMPRESSION	1	1	1	1	
13	93501-04M02	BALL	1	1	1	1	
14	90386-90M90	BUSH	2	2	2	2	
15	90201-10M20	WASHER, PLATE	1	1	1	1	
16	91490-20015	PIN, COTTER	1	1	1	1	
17	90468-18008	CLIP	2	2	2	2	
18	688-44122-00	BUSHING, SHIFT ROD LEVER	1	1	1	1	
19	90202-07M07	WASHER, PLATE	1	1	1	1	
20	6F5-41237-00	JOINT, LINK	1	1	1	1	
21	62Y-41241-00	ROD, LINK	1	1	1	1	
22	662-41237-01	JOINT, LINK	1	1	1	1	
23	95380-05700	NUT	1	1	1	1	
24	62Y-42154-00	LEVER, THROTTLE CONTROL	1	1	1	1	
25	62Y-42171-00	BUSHING	1	1	1	1	
26	91490-16010	PIN, COTTER	1	1	1	1	

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62Y1100-2200

FIG. 20 BRACKET 1

REF. NO.	PART NO.	DESCRIPTION	AEHT	AET	BETL	BETX	REMARKS
1	62Y-43111-00-4D	BRACKET, CLAMP	1	1	1		L
	69W-43111-00-4D	BRACKET, CLAMP				1	X
2	62Y-43112-00-4D	BRACKET, CLAMP	1	1	1		L
	69W-43112-00-4D	BRACKET, CLAMP				1	X
3	63D-82148-00	WIRE, LEAD 4	1	1	1	1	
4	97885-06008	SCREW, PAN HEAD	1	1	1	1	
5	65W-45251-00	ANODE	1	1	1	1	
6	90101-06020	BOLT	2	2	2	2	
7	65W-45251-00	ANODE	1	1	1	1	
8	90101-06020	BOLT	2	2	2	2	
9	63D-43311-13-4D	BRACKET, SWIVEL 1	1	1	1	1	
10	93700-06M03	NIPPLE, GREASE	3	3	3	3	
11	63D-43131-01	BOLT, CLAMP BRACKET	1	1	1	1	
12	90386-22M15	BUSH	2	2	2	2	
13	90201-22M03	WASHER, PLATE	2	2	2	2	
14	90185-22M11	NUT, SELF-LOCKING	2	2	2	2	
15	6G5-43145-01	CAP, CLAMP BRACKET	2	2	2	2	
16	6H5-43181-03	LEVER, TILT STOP	1	1	1	1	
17	6H5-43185-03	LEVER, TILT STOP	1	1	1	1	
18	90386-10M16	BUSH	3	3	3	3	
19	90386-10025	BUSH	1	1	1	1	
20	91690-30020	PIN, SPRING	2	2	2	2	
21	6G5-43148-00	COLLAR, DISTANCE	2	2	2	2	
22	90249-06M19	PIN	1	1	1	1	
23	90506-14M24	SPRING, TENSION	1	1	1	1	
24	97095-06010	BOLT	1	1	1	1	
25	6G5-43144-00	HOOK, SPRING	1	1	1	1	



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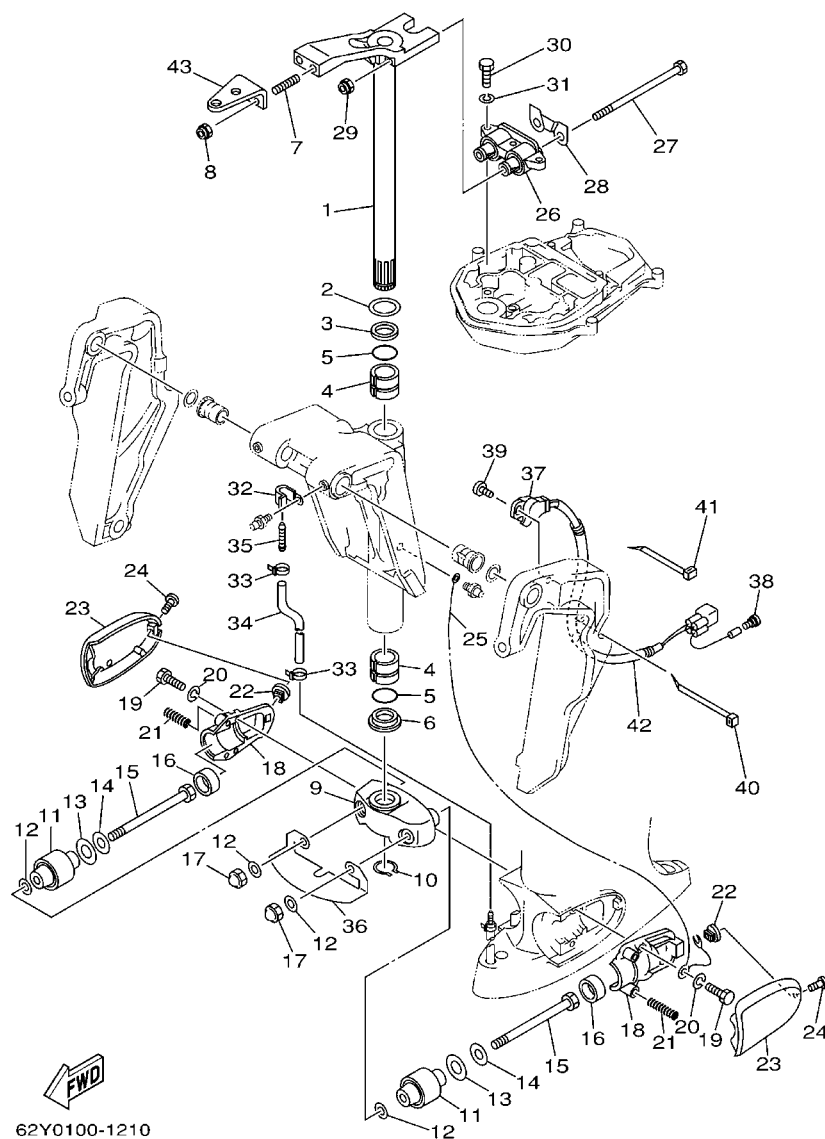


FIG. 21 BRACKET 2

REF. NO.	PART NO.	DESCRIPTION	AEHT	AET	BETL	BETX	REMARKS
1	63D-42510-12-4D	STEERING BRACKET ASSY	1	1	1	1	
2	90201-30M00	WASHER, PLATE	1	1	1	1	
3	90386-30M78	BUSH	1	1	1	1	
4	90386-30M77	BUSH	2	2	2	2	
5	93210-29M94	O-RING	2	2	2	2	
6	90386-30M60	BUSH	1	1	1	1	
7	90116-10175	BOLT, STUD	2	2	2	2	
8	90185-10051	NUT, SELF-LOCKING	2	2	2	2	
9	663-44551-02-4D	HOUSING, LOWER MOUNT RUBBER	1	1	1	1	
10	93410-28M06	CIRCLIP	1	1	1	1	
11	62Y-44555-00-94	MOUNT DAMPER, LOWER SIDE	2	2	2	2	
12	90201-12M16	WASHER, PLATE	4	4	4	4	FOR PLATE, SPLASH
	90201-12M16	WASHER, PLATE			2		
13	90202-21100	WASHER, PLATE	2	2	2	2	
14	90201-13M19	WASHER, PLATE	2	2	2	2	
15	90109-12261	BOLT	2	2	2	2	
16	663-44575-00	DAMPER, LOWER MOUNT RUBBER	2	2	2		L
	64J-44575-00	DAMPER, LOWER MOUNT RUBBER				2	X
17	95380-12800	NUT, CROWN	2	2	2	2	
18	663-44552-01-94	HOUSING, LOWER MOUNT RUBBER	2	2	2	2	
19	97075-08025	BOLT	4	4	4	4	
20	92995-08100	WASHER	4	4	4	4	
21	90501-14M08	SPRING, COMPRESSION	4	4	4	4	
22	90179-06066	NUT	2	2	2	2	
23	62Y-44553-01-4D	COVER, LOWER MOUNT	2	2	2	2	
24	97885-06016	SCREW, PAN HEAD	2	2	2	2	
25	697-82127-01	WIRE, LEAD 2	1	1	1	1	

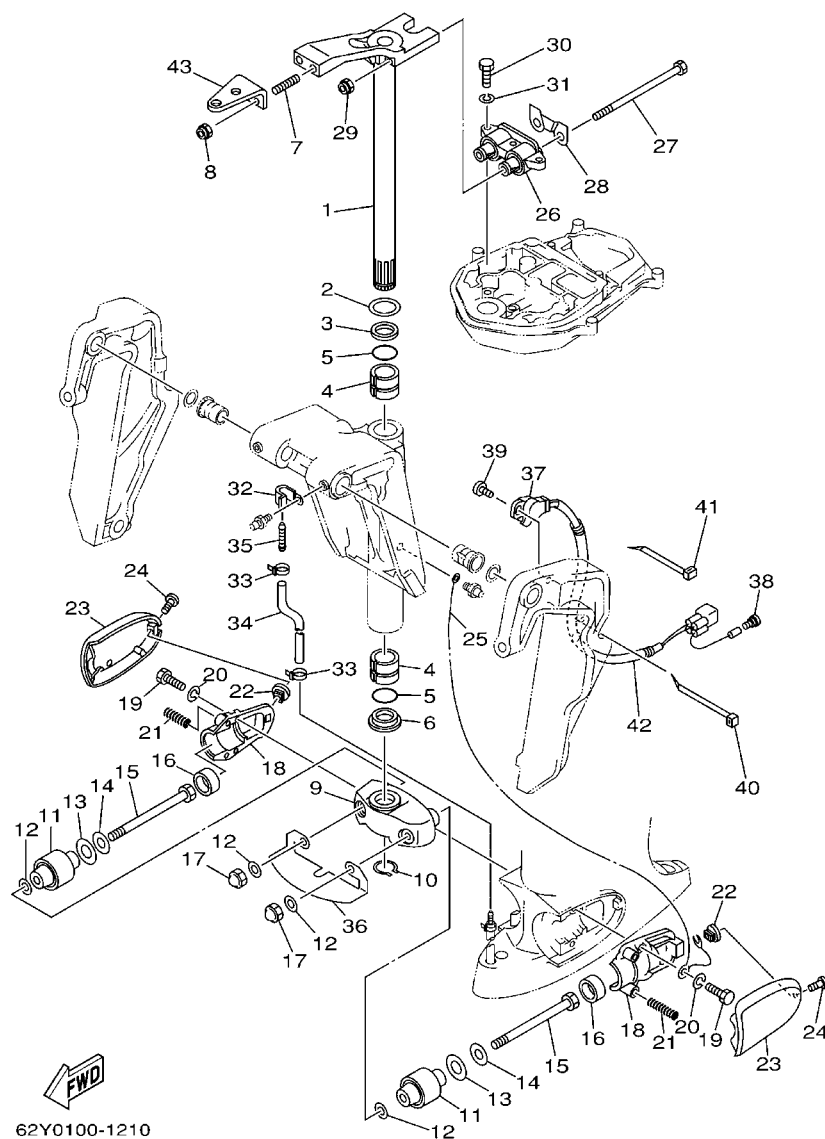


FIG. 21 BRACKET 2

REF. NO.	PART NO.	DESCRIPTION	AEHT	AET	BETL	BETX	REMARKS
26	67C-44514-00-4D	MOUNT DAMPER, UPPER SIDE	1	1			F50,F50A-L
	62Y-44514-10-4D	MOUNT DAMPER, UPPER SIDE			1		T50,FT50B-L
	64J-44514-00-4D	MOUNT DAMPER, UPPER SIDE				1	FT50B-X
27	90101-08M15	BOLT	2	2	2	2	
28	66T-44526-30	PLATE	1	1	1		L
	69W-44526-01	PLATE				1	X
29	90185-08045	NUT, SELF-LOCKING	2	2	2	2	
30	97075-08030	BOLT	3	3	3	3	
31	92995-08100	WASHER	3	3	3	3	
32	90465-06M86	CLAMP	1	1	1	1	
33	90465-11M10	CLAMP	2	2	2	2	
34	90445-07MF1	HOSE (L570)	1	1	1	1	
35	6E5-83558-00	END, NIPPLE	1	1	1	1	
36	64J-45158-00-4D	PLATE, SPLASH			1		FOR USA,CAN
37	63D-83672-01	TRIM SENDER	1	1	1	1	FOR OCE
	63D-83672-10	TRIM SENDER	1	1	1		FOR USA,CAN
38	703-82119-00	COVER, LEAD WIRE	1	1	1	1	FOR OCE
39	97885-06016	SCREW, PAN HEAD	2	2	2	2	
40	90465-13M18	CLAMP	1	1	1	1	
41	90465-11M10	CLAMP	1	1	1	1	
42	90446-17M91	HOSE	1	1	1	1	
43	63D-48511-00-4D	HOOK, STEERING		1	1	1	STEERING GUIDE

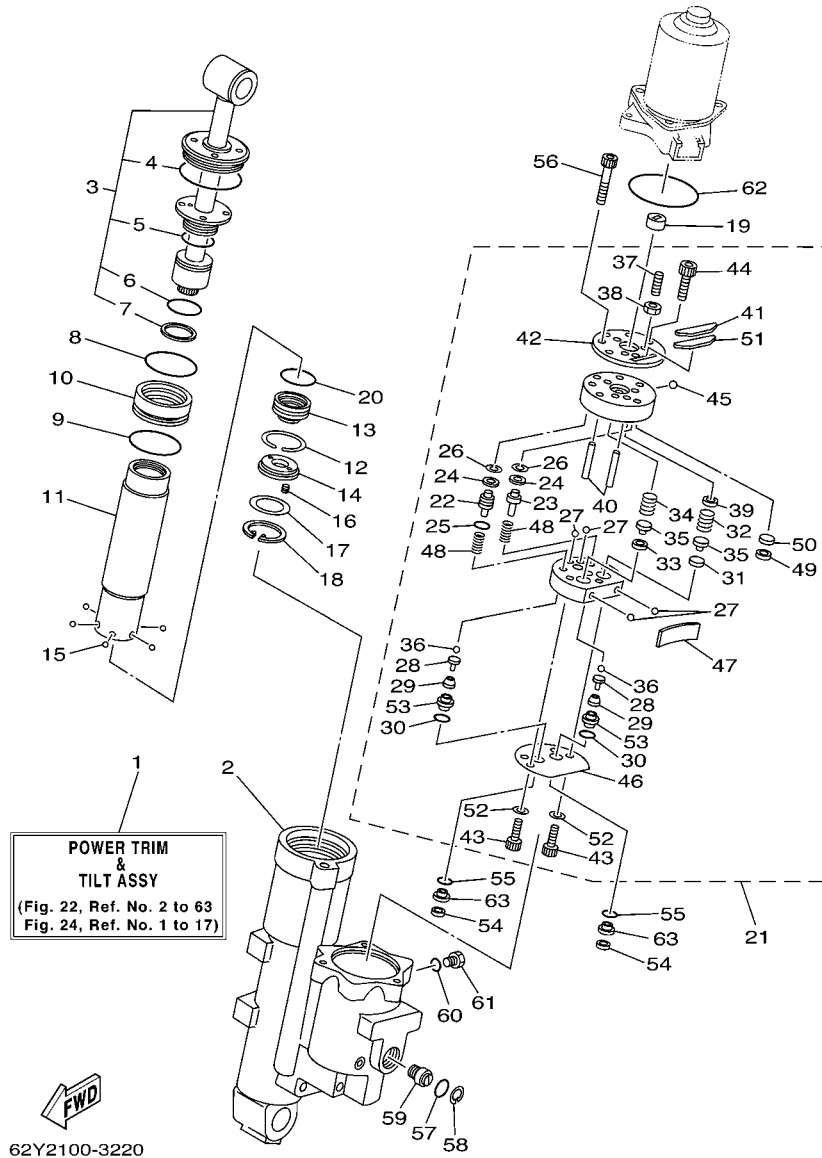


FIG. 22 POWER TRIM & TILT ASSY 1

REF. NO.	PART NO.	DESCRIPTION	AEHT	AET	BETL	BETX	REMARKS
1	62Y-43800-01-4D	POWER TRIM & TILT ASSY	1	1	1		L
2	62Y-4380K-01	CYLINDER, TILT SUB ASSY	1	1	1		
3	62X-43810-01	TILT PISTON SUB ASSY	1	1	1		
4	62X-43861-00	.O-RING	1	1	1		
5	62X-43862-00	.O-RING	1	1	1		
6	93210-29375	.O-RING	1	1	1		
7	62X-43871-00	.RING, BACK UP	1	1	1		
8	93210-44383	O-RING	1	1	1		
9	93210-48214	O-RING	1	1	1		
10	62X-4388A-00	PISTON, TRIM	1	1	1		
11	62Y-22471-00	CYLINDER, SHOCK ABSORBER	1	1	1		
12	67F-43875-00	RING, SNAP	1	1	1		
13	69W-4381B-00	FREE PISTON SUB ASSY	1	1	1		
14	62X-43899-00	PLATE STOPPER	1	1	1		
15	93503-16003	BALL	6	6	6		
16	62X-4384H-00	SPRING	2	2	2		
17	1UF-22434-00	PLATE, VALVE 1	1	1	1		
18	62X-43875-00	RING, SNAP	1	1	1		
19	6H1-43831-10	CONNECTOR, SHAFT	1	1	1		
20	93210-29375	O-RING	1	1	1		
21	62Y-43830-01	GEAR PUMP ASSY	1	1	1		
22	69J-43841-00	.PISTON, SHUTTLE	1	1	1		
23	69J-4384M-00	.PISTON, SHUTTLE 2	1	1	1		
24	69A-4384F-00	.SEAL, MAIN VALVE	2	2	2		
25	6H1-43883-00	.O-RING	1	1	1		
26	99001-03600	.CIRCLIP	2	2	2		
27	93505-32038	.BALL	4	4	4		

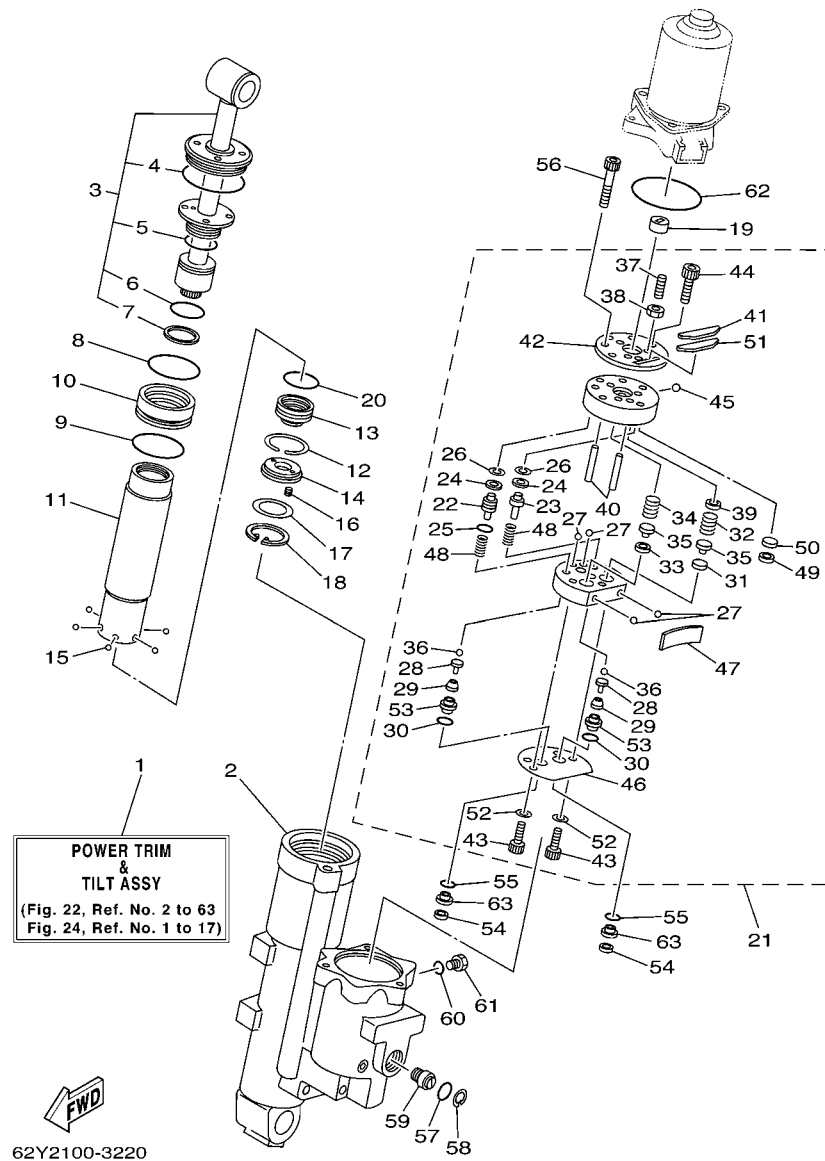


FIG. 22 POWER TRIM & TILT ASSY 1

REF. NO.	PART NO.	DESCRIPTION	AEHT	AET	BETL	BETX	REMARKS
28	65W-4386A-00	.PIN, ABSORBER VALVE	2	2	2		
29	69J-43853-00	.SPRING, MAIN VALVE	2	2	2		
30	69J-4389J-00	.O-RING	2	2	2		
31	6H1-4384G-11	.SEAL, RELIEF VALVE	1	1	1		
32	62Y-43855-00	.SPRING, UP RELIEF	1	1	1		
33	6H1-4384F-10	.SEAL, MAIN VALVE	1	1	1		
34	6H1-43856-10	.SPRING, DOWN RELIEF	1	1	1		
35	6H1-43844-10	.PIN, VALVE SUPPORT	2	2	2		
36	93505-32038	.BALL	2	2	2		
37	92A08-03110	.SCREW SET	1	1	1		
38	95307-03600	.NUT	1	1	1		
39	62Y-4382A-00	.ADAPTOR 1	1	1	1		
40	93604-26256	.PIN, DOWEL	2	2	2		
41	62Y-43816-00	.FILTER 1	1	1	1		
42	62Y-4382L-00	.CAP, RELIEF VALVE	1	1	1		
43	91318-05020	.BOLT	2	2	2		
44	91318-05008	.BOLT	2	2	2		
45	93501-08001	.BALL	1	1	1		
46	69W-4384G-00	.SEAL, RELIEF VALVE	1	1	1		
47	62Y-43854-00	.SPRING, MANUAL RELEASE	1	1	1		
48	69J-43894-00	.SPRING, SHUTTLE RETURN	2	2	2		
49	62Y-4387J-00	.WASHER, SPECIAL 2	1	1	1		
50	62Y-22434-00	.PLATE, VALVE 1	1	1	1		
51	62Y-43871-00	.RING, BACK UP	1	1	1		
52	62Y-4387G-00	.WASHER	2	2	2		
53	69J-43893-00	.WASHER	2	2	2		
54	6H1-43816-00	FILTER 1	2	2	2		

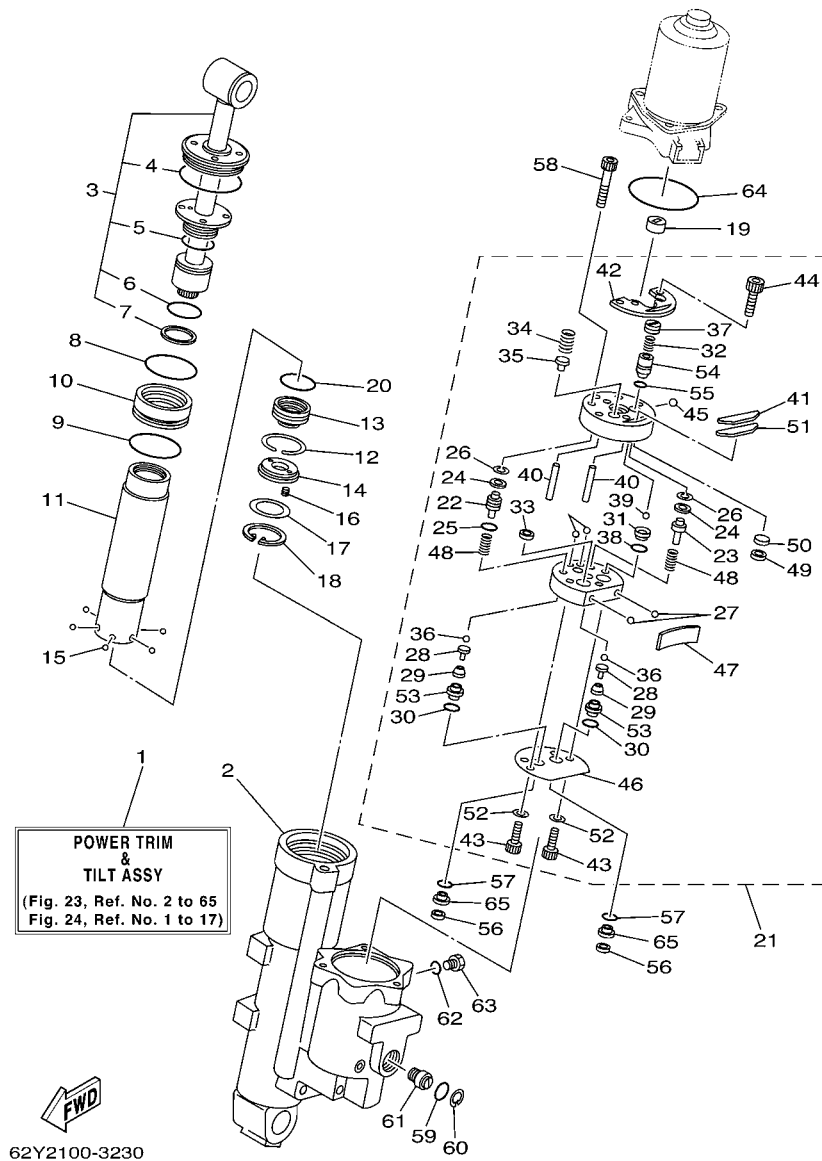


FIG. 23 POWER TRIM & TILT ASSY 2

REF. NO.	PART NO.	DESCRIPTION	AEHT	AET	BETL	BETX	REMARKS
1	69W-43800-00-4D	POWER TRIM & TILT ASSY				1	X
2	69W-4380K-00	CYLINDER, TILT SUB ASSY				1	
3	62X-43810-01	TILT PISTON SUB ASSY				1	
4	62X-43861-00	.O-RING				1	
5	62X-43862-00	.O-RING				1	
6	93210-29375	.O-RING				1	
7	62X-43871-00	.RING, BACK UP				1	
8	93210-44383	O-RING				1	
9	93210-48214	O-RING				1	
10	62X-4388A-00	PISTON, TRIM				1	
11	62Y-22471-00	CYLINDER, SHOCK ABSORBER				1	
12	67F-43875-00	RING, SNAP				1	
13	69W-4381B-00	FREE PISTON SUB ASSY				1	
14	62X-43899-00	PLATE STOPPER				1	
15	93503-16003	BALL				6	
16	62X-4384H-00	SPRING				2	
17	1UF-22434-00	PLATE, VALVE 1				1	
18	62X-43875-00	RING, SNAP				1	
19	6H1-43831-10	CONNECTOR, SHAFT				1	
20	93210-29375	O-RING				1	
21	69W-43830-00	GEAR PUMP ASSY				1	
22	69J-43841-00	.PISTON, SHUTTLE				1	
23	69J-4384M-00	.PISTON, SHUTTLE 2				1	
24	69A-4384F-00	.SEAL, MAIN VALVE				2	
25	6H1-43883-00	.O-RING				1	
26	99001-03600	.CIRCLIP				2	
27	93505-32038	.BALL				4	

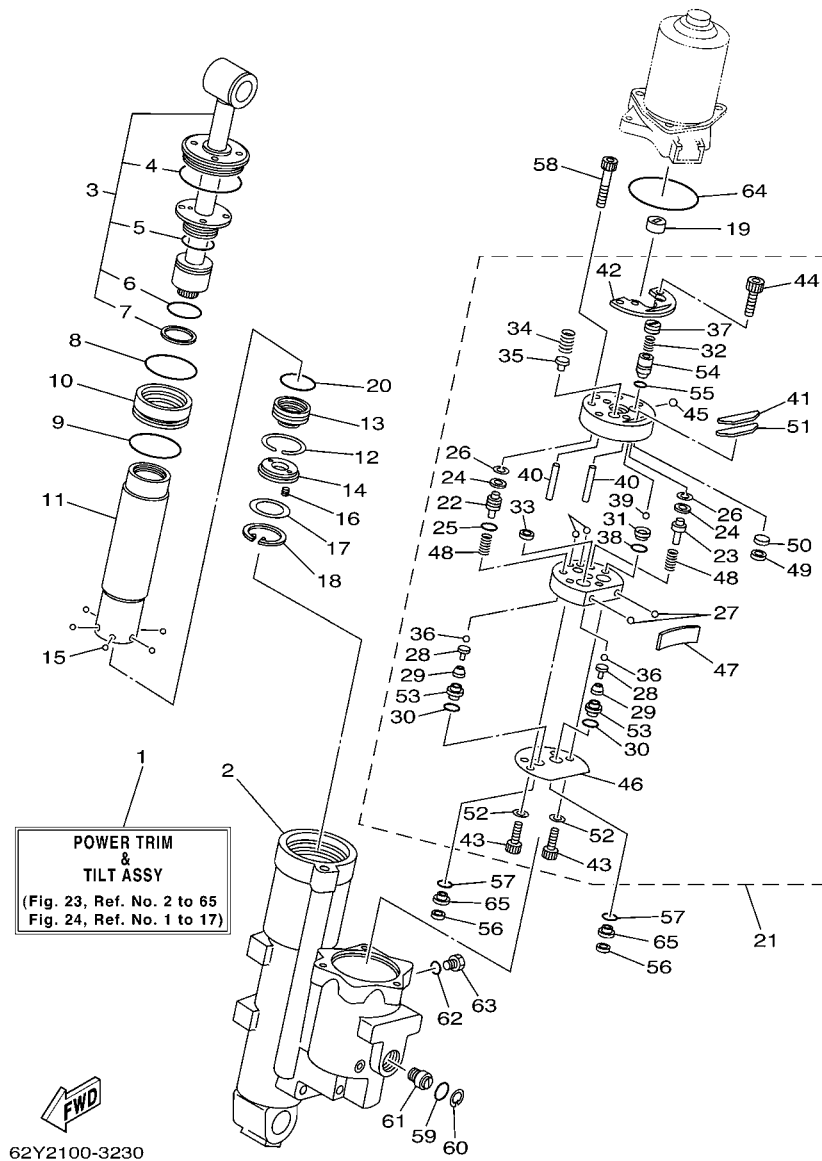


FIG. 23 POWER TRIM & TILT ASSY 2

REF. NO.	PART NO.	DESCRIPTION	AEHT	AET	BETL	BETX	REMARKS
28	65W-4386A-00	.PIN, ABSORBER VALVE				2	
29	69J-43853-00	.SPRING, MAIN VALVE				2	
30	69J-4389J-00	.O-RING				2	
31	69J-43851-00	.SEAT, RELIEF VALVE				1	
32	69J-43855-00	.SPRING, UP RELIEF				1	
33	6H1-4384F-10	.SEAL, MAIN VALVE				1	
34	69W-43856-00	.SPRING, DOWN RELIEF				1	
35	6H1-43844-10	.PIN, VALVE SUPPORT				1	
36	93505-32038	.BALL				2	
37	69J-43843-00	.SCREW, VALVE LOCK				1	
38	93210-08391	.O-RING				1	
39	93501-08001	.BALL				1	
40	93604-26256	.PIN, DOWEL				2	
41	62Y-43816-00	.FILTER 1				1	
42	69W-4382L-00	.CAP, RELIEF VALVE				1	
43	91318-05020	.BOLT				2	
44	91318-05008	.BOLT				2	
45	93501-08001	.BALL				1	
46	69W-4384G-00	.SEAL, RELIEF VALVE				1	
47	69W-43854-00	.SPRING, MANUAL RELEASE				1	
48	69J-43894-00	.SPRING, SHUTTLE RETURN				2	
49	62Y-4387J-00	.WASHER, SPECIAL 2				1	
50	62Y-22434-00	.PLATE, VALVE 1				1	
51	62Y-43871-00	.RING, BACK UP				1	
52	62Y-4387G-00	.WASHER				2	
53	69J-43893-00	.WASHER				2	
54	69J-43844-00	.PIN, VALVE SUPPORT				1	

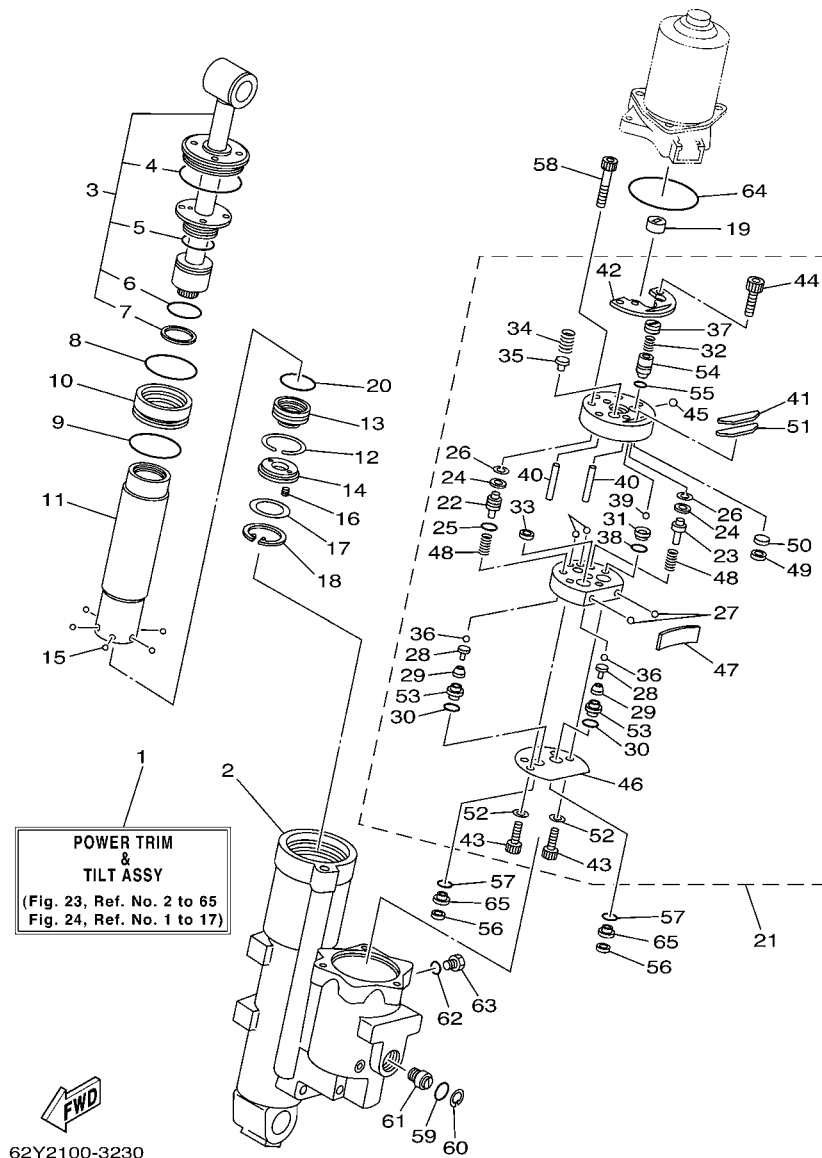


FIG. 23 POWER TRIM & TILT ASSY 2

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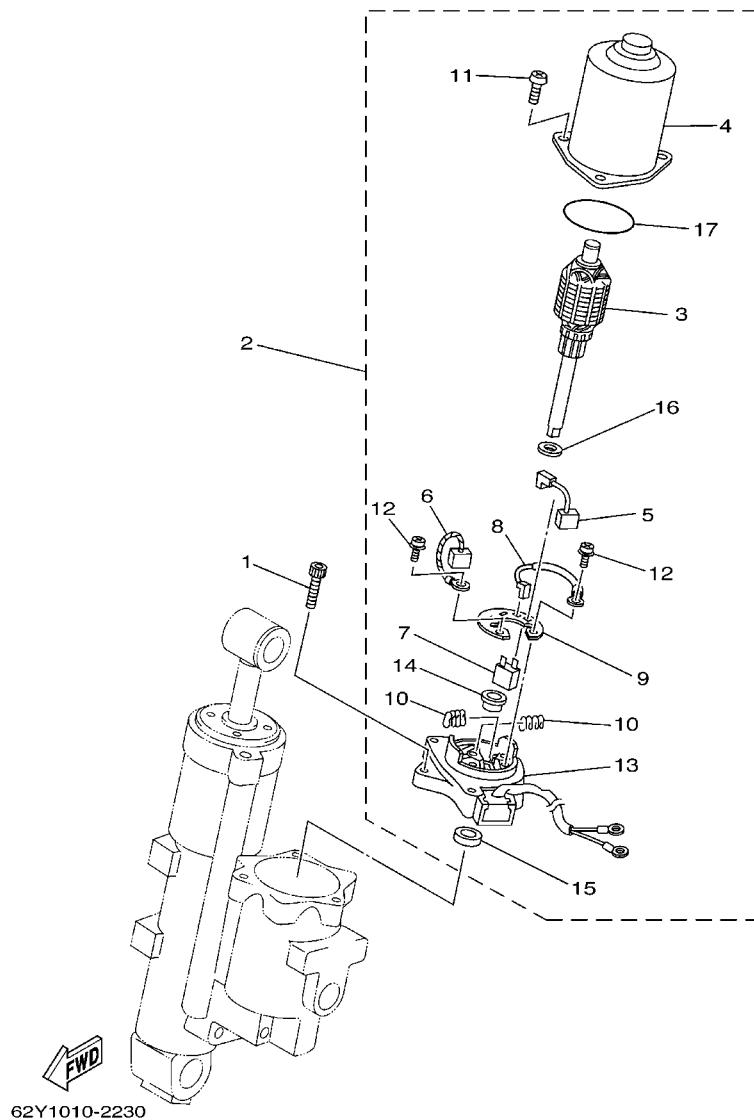


FIG. 24 POWER TRIM & TILT ASSY 3

REF. NO.	PART NO.	DESCRIPTION	AEHT	AET	BETL	BETX	REMARKS
1	62X-43888-00	BOLT, SOCKET	3	3	3	3	
2	62Y-43880-01	MOTOR ASSY	1	1	1		L
	69W-43880-00	MOTOR ASSY				1	X
3	62Y-43805-00	.ARMATURE ASSY	1	1	1		FOR 62Y-43880-01
	69W-43805-00	.ARMATURE ASSY				1	FOR 69W-43880-00
4	62X-43804-01	.STATOR ASSY	1	1	1	1	
5	62Y-43892-00	.BRUSH 2	1	1	1	1	
6	62Y-43891-00	.BRUSH 1	1	1	1	1	
7	62Y-82181-01	.CIRCUIT BREAKER COMP.	1	1	1		FOR 62Y-43880-01
	69W-82181-00	.CIRCUIT BREAKER COMP.				1	FOR 69W-43880-00
8	62X-43807-00	.WIRE SUB ASSY	1	1	1	1	
9	69W-4380F-00	.PLATE, BRUSH HOLDER	1	1	1	1	
10	62X-4386K-00	.SPRING, BRUSH	2	2	2	2	
11	97880-05020	.SCREW, PAN HEAD	3	3	3	3	
12	97607-04212	.SCREW, WITH WASHER	2	2	2	2	
13	62Y-43881-00	.FRAME, END	1	1	1		FOR 62Y-43880-01
	69W-43881-00	.FRAME, END				1	FOR 69W-43880-00
14	62X-4380H-00	.METAL	1	1	1		FOR 62Y-43880-01
15	93102-08414	.OIL SEAL	1	1	1	1	
16	90201-083J8	.WASHER, PLATE	1	1	1	1	
17	93210-52449	.O-RING	1	1	1	1	

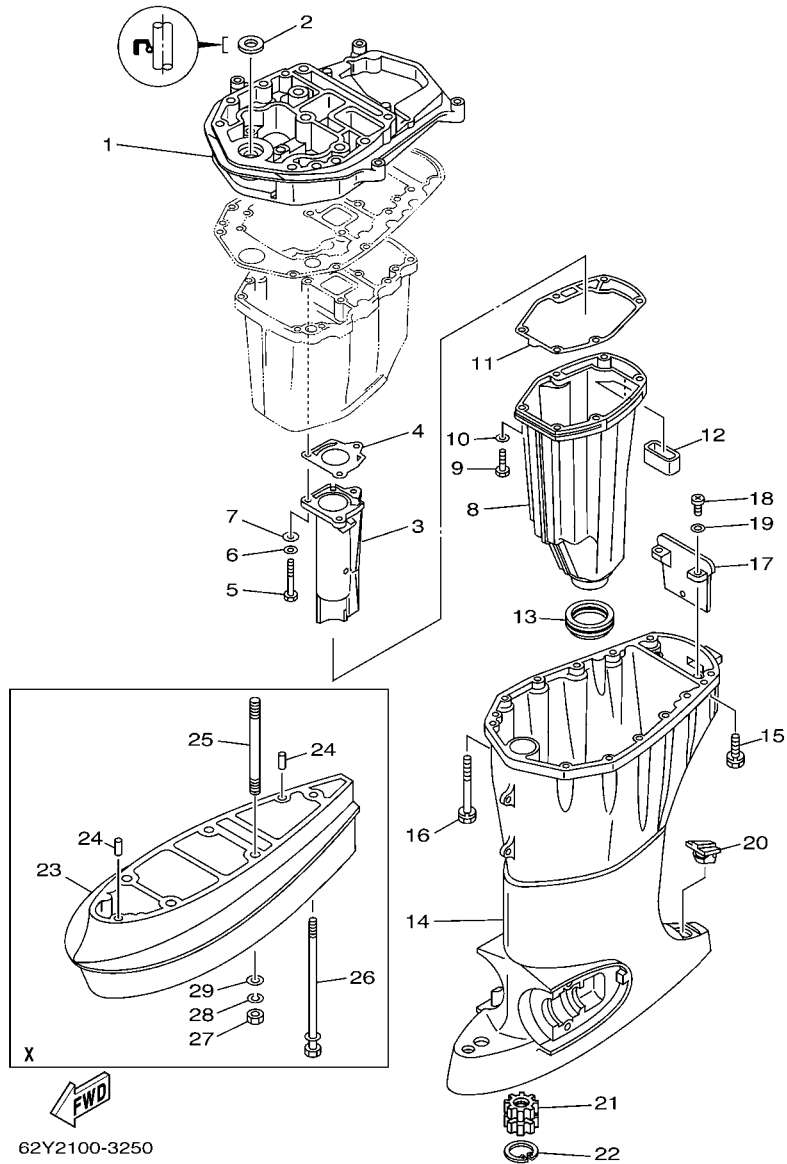


FIG. 25 UPPER CASING

REF. NO.	PART NO.	DESCRIPTION	AEHT	AET	BETL	BETX	REMARKS
1	62Y-41137-11-94	GUIDE, EXHAUST	1	1	1	1	
2	93103-18011	OIL SEAL	1	1	1	1	
3	67C-41131-00-5B	MANIFOLD, EXT. 1	1	1	1	1	
4	67C-41133-00	GASKET, EXHAUST MANIFOLD 1	1	1	1	1	
5	97075-06050	BOLT	3	3	3	3	
6	92995-06600	WASHER	3	3	3	3	
7	90201-06015	WASHER, PLATE	3	3	3	3	
8	62Y-14711-00-5B	MUFFLER 1	1	1	1	1	
9	97075-06025	BOLT	6	6	6	6	
10	92995-06600	WASHER	6	6	6	6	
11	62Y-41134-01	GASKET, EXHAUST MANIFOLD	1	1	1	1	
12	62Y-45127-00	SEAL	1	1	1	1	
13	663-45123-00	GASKET, MUFFLER	1	1	1	1	
14	62Y-45111-21-4D	CASING, UPPER	1	1	1	1	
15	90119-08M79	BOLT, WITH WASHER	4	4	4	4	
16	90119-08M82	BOLT, WITH WASHER	8	8	8	8	
17	62Y-45151-00	COVER, UPPER CASING	1	1	1	1	
18	97880-05016	SCREW, PAN HEAD	2	2	2	2	
19	92990-05600	WASHER, PLATE	2	2	2	2	
20	6H3-45155-00	CAP	1	1	1	1	
21	69W-45318-00	BUSHING, DRIVE SHAFT	1	1	1	1	
22	93420-36M01	CIRCLIP	1	1	1	1	
23	63D-45211-02-4D	EXTENSION				1	X
24	93606-12019	PIN, DOWEL				2	X
25	90116-10M53	BOLT, STUD				4	X
26	90119-08M00	BOLT, WITH WASHER				1	X
27	95380-10600	NUT				4	X

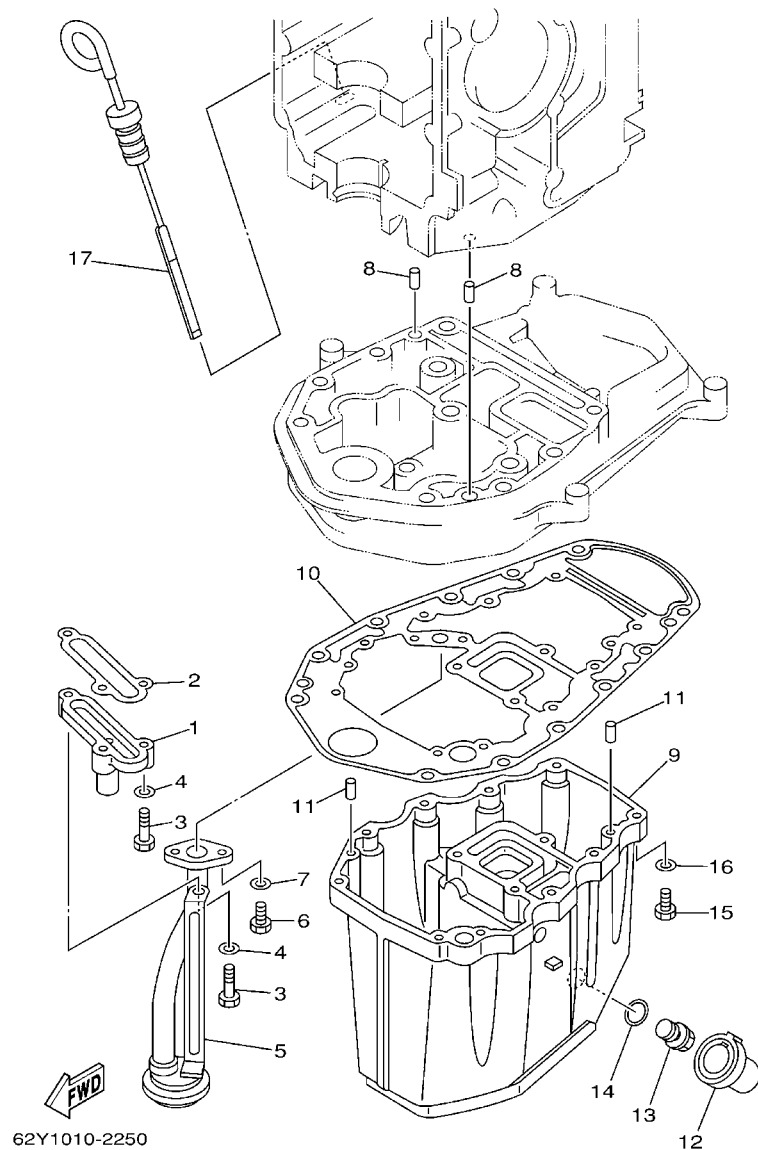


FIG. 26 OIL PAN

REF. NO.	PART NO.	DESCRIPTION	AEHT	AET	BETL	BETX	REMARKS
1	62Y-11575-00	RELIEF VALVE ASSY	1	1	1	1	
2	62Y-13475-00	GASKET	1	1	1	1	
3	97013-06025	BOLT	3	3	3	3	
4	92903-06600	WASHER, PLATE	3	3	3	3	
5	62Y-13411-00	STRAINER, OIL	1	1	1	1	
6	97013-06016	BOLT	2	2	2	2	
7	92903-06600	WASHER, PLATE	2	2	2	2	
8	93608-12M05	PIN, DOWEL	2	2	2	2	
9	62Y-15311-02-5B	OIL PAN	1	1	1	1	
10	69W-15312-00	GASKET, OIL PAN	1	1	1	1	
11	93606-12019	PIN, DOWEL	4	4	4	4	
12	62Y-15316-00	DAMPER, ENGINE MOUNT 1	1	1	1	1	
13	90340-14M06	PLUG, STRAIGHT SCREW	1	1	1	1	
14	90430-14M09	GASKET	1	1	1	1	
15	97075-06025	BOLT	10	10	10	10	
16	92995-06600	WASHER	10	10	10	10	
17	62Y-15362-00	PLUG, OIL LEVEL	1	1	1	1	

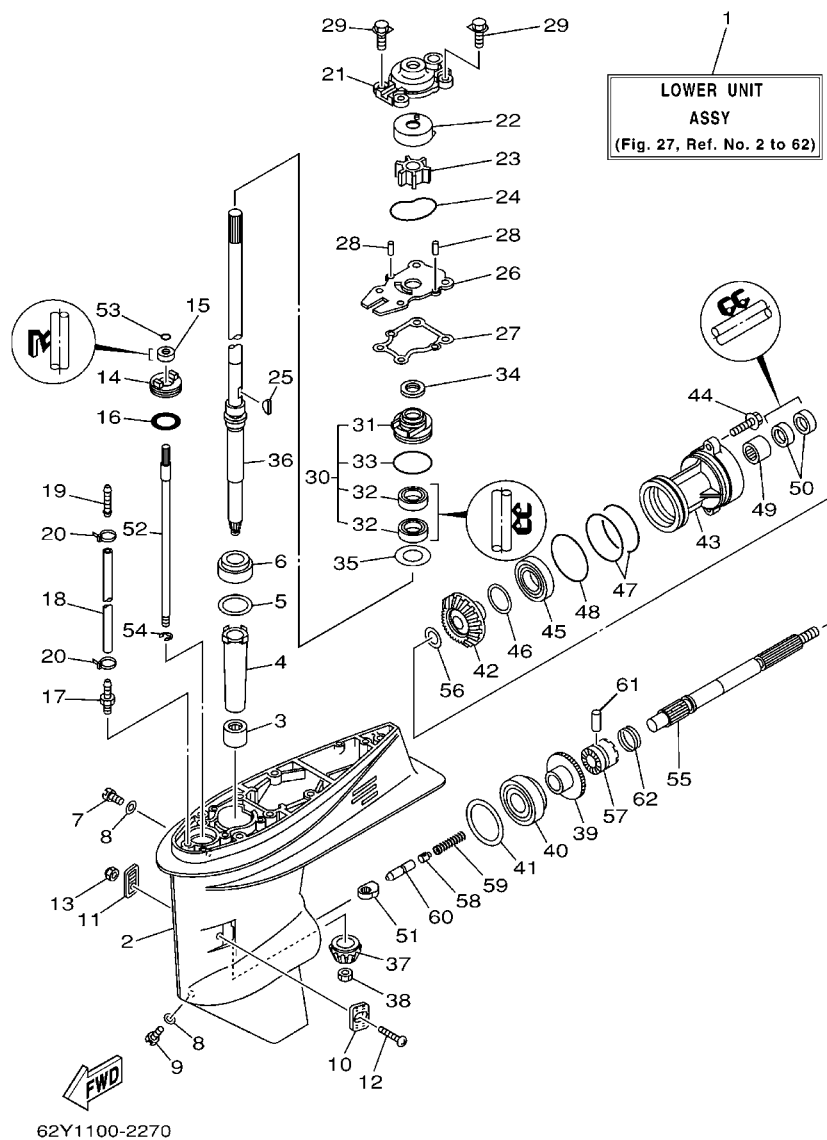


FIG. 27 LOWER CASING. DRIVE 1

REF. NO.	PART NO.	DESCRIPTION	AEHT	AET	BETL	BETX	REMARKS
1	62Y-45300-30-4D	LOWER UNIT ASSY	1	1			L
2	62Y-45301-00-4D	CASING, LOWER	1	1			
3	93315-32224	BEARING	1	1			
4	6H4-45536-00	SLEEVE, DRIVE SHAFT	1	1			
5	663-45587-01-10	SHIM (T:0.10MM)	1	1			UR
6	663-45587-01-12	SHIM (T:0.12MM)	1	1			UR
7	663-45587-01-15	SHIM (T:0.15MM)	1	1			UR
8	663-45587-01-18	SHIM (T:0.18MM)	1	1			UR
9	663-45587-01-30	SHIM (T:0.30MM)	1	1			UR
10	663-45587-01-40	SHIM (T:0.40MM)	1	1			UR
11	663-45587-01-50	SHIM (T:0.50MM)	1	1			UR
12	93332-00001	BEARING	1	1			
13	90340-08002	PLUG, STRAIGHT SCREW	1	1			
14	90430-08020	GASKET	2	2			
15	688-45341-10	PLUG, DRAIN	1	1			
16	63D-45214-00	COVER, WATER INLET	1	1			
17	63D-45215-00	COVER, WATER INLET	1	1			
18	90142-05M06	SCREW, COUNTERSUNK	1	1			
19	95380-05600	NUT	1	1			
20	63D-45321-00	PLATE	1	1			
21	93106-09014	OIL SEAL	1	1			
22	93210-33MG4	O-RING	1	1			
23	6E5-45378-00	NIPPLE, HOSE	1	1			
24	90445-07M31	HOSE (L200)	1	1			L
25	6E5-83558-10	END, NIPPLE	1	1			
26	90465-11M10	CLAMP	2	2			
27	63D-44311-00	HOUSING, WATER PUMP	1	1			

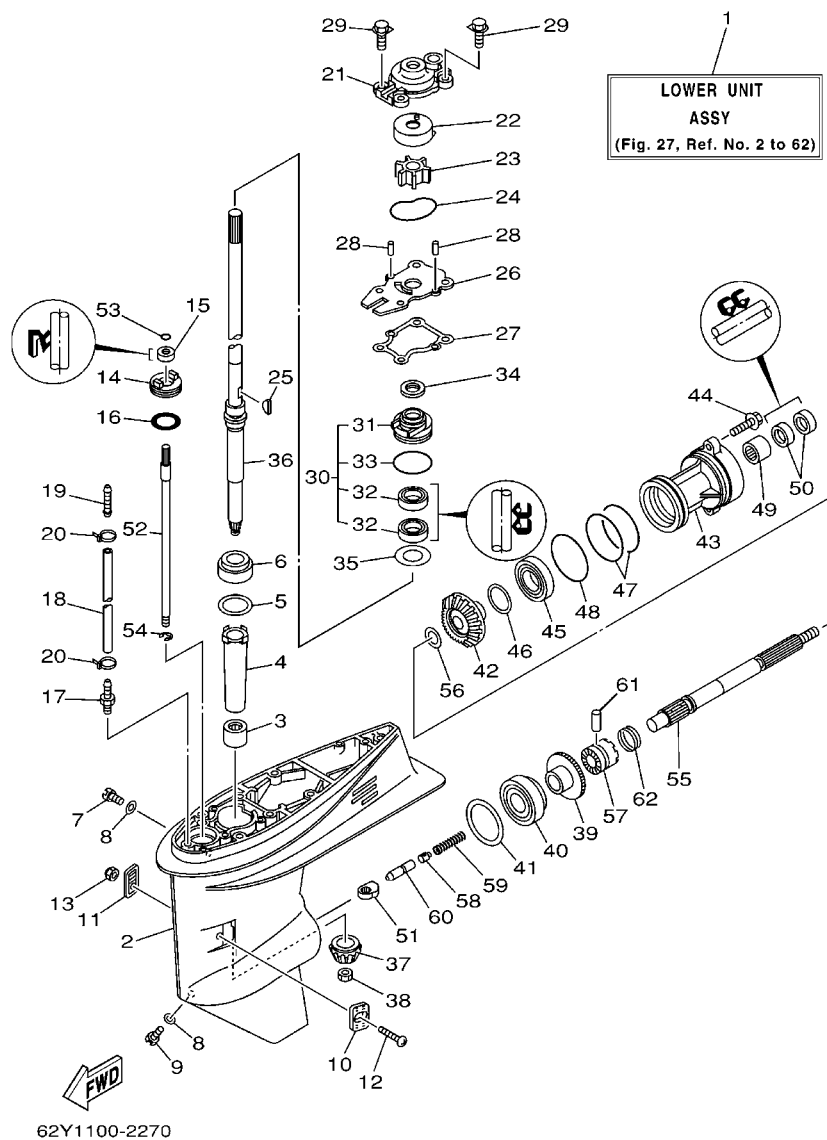


FIG. 27 LOWER CASING. DRIVE 1

REF. NO.	PART NO.	DESCRIPTION	AEHT	AET	BETL	BETX	REMARKS
22	63D-44322-00	INSERT, CARTRIDGE	1	1			
23	6H3-44352-00	IMPELLER	1	1			
24	93210-59MG7	O-RING	1	1			
25	90280-03024	KEY, WOODRUFF	1	1			
26	63D-44323-00	OUTER PLATE, CARTRIDGE	1	1			
27	63D-44316-00	GASKET, WATER PUMP	1	1			
28	93604-08062	PIN, DOWEL	2	2			
29	90119-08M15	BOLT, WITH WASHER	4	4			
30	63D-W4434-00	WATER PUMP HOUSING ASSY	1	1			
31	63D-44341-00	.HOUSING, WATER PUMP	1	1			
32	93101-25M57	.OIL SEAL	2	2			
33	93210-48MG8	.O-RING	1	1			
34	63D-45344-00	COVER, OIL SEAL	1	1			
35	90201-27M00	WASHER, PLATE	1	1			
36	62Y-45501-30	DRIVE SHAFT COMP.	1	1			L
37	6H4-45551-01	PINION	1	1			
38	90170-12138	NUT	1	1			
39	6H4-45560-01	GEAR	1	1			
40	93332-00003	BEARING	1	1			
41	663-45567-01-10	SHIM (T:0.10MM)	1	1			UR
	663-45567-01-12	SHIM (T:0.12MM)	1	1			UR
	663-45567-01-15	SHIM (T:0.15MM)	1	1			UR
	663-45567-01-18	SHIM (T:0.18MM)	1	1			UR
	663-45567-01-30	SHIM (T:0.30MM)	1	1			UR
	663-45567-01-40	SHIM (T:0.40MM)	1	1			UR
	663-45567-01-50	SHIM (T:0.50MM)	1	1			UR
42	62Y-45571-00	GEAR	1	1			

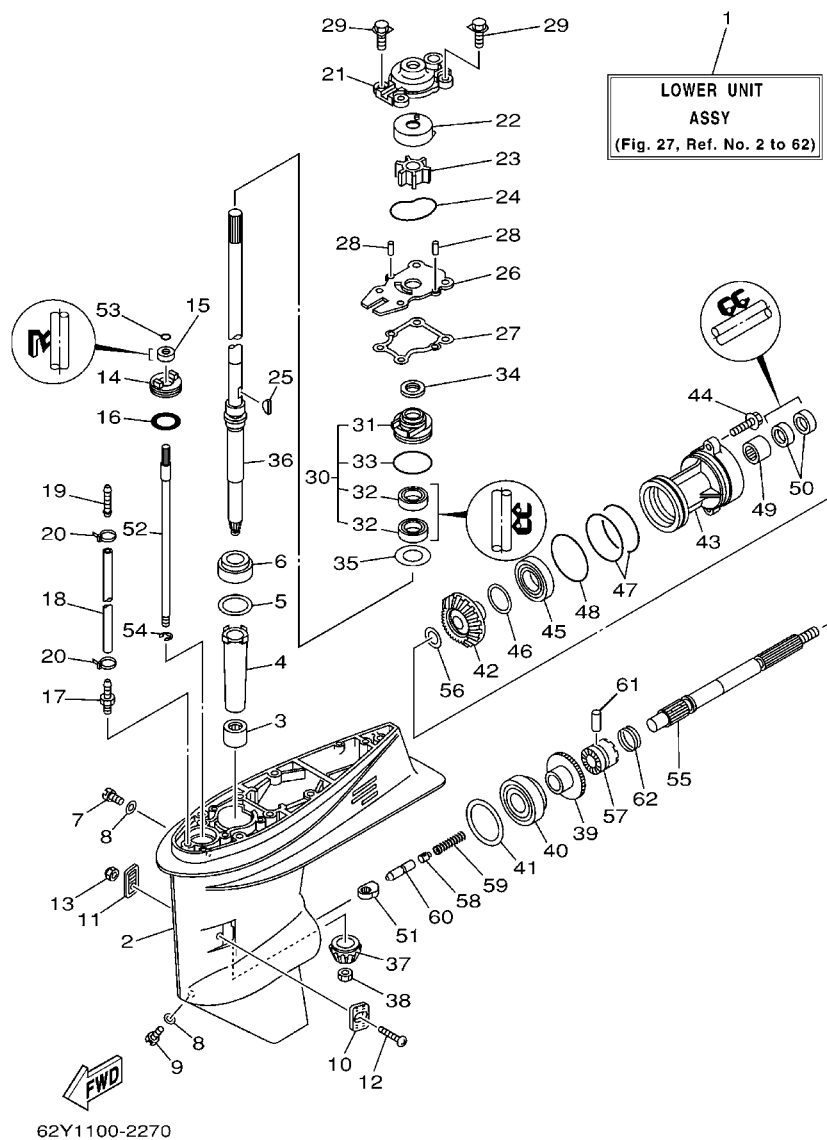
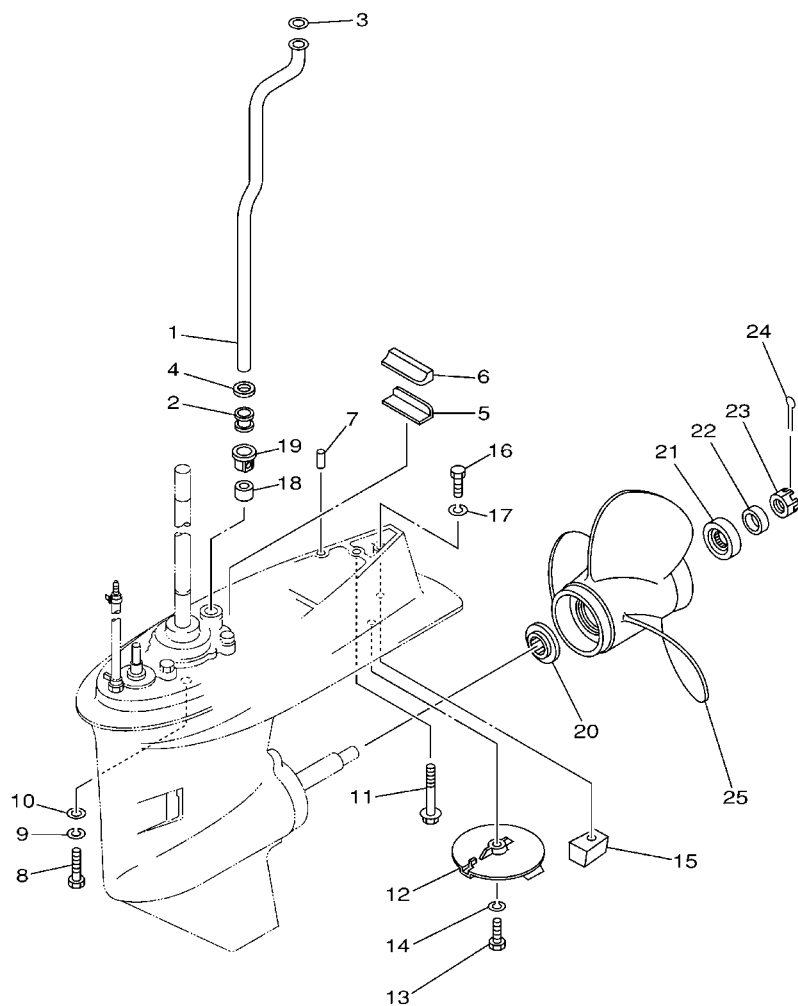


FIG. 27 LOWER CASING. DRIVE 1

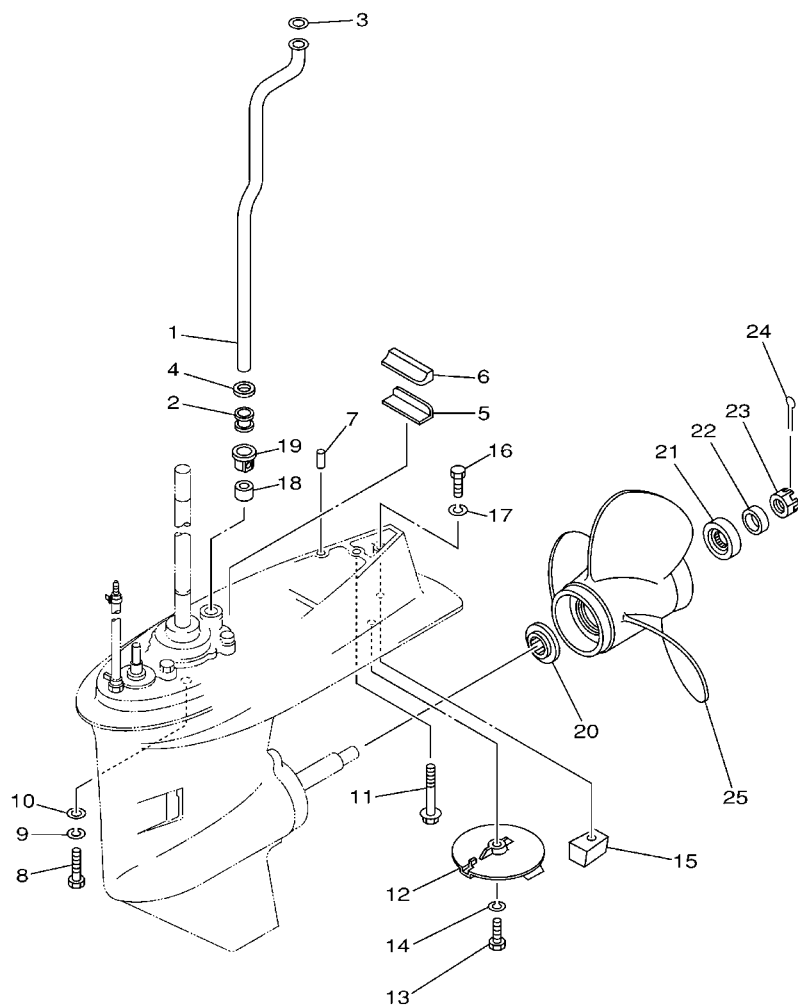
REF. NO.	PART NO.	DESCRIPTION	AEHT	AET	BETL	BETX	REMARKS
43	63D-45361-02-4D	CAP, LOWER CASING	1	1			
44	90105-08M61	BOLT, FLANGE	2	2			
45	93306-001U1	BEARING	1	1			
46	63D-45577-00-10	SHIM (T:0.10MM)	1	1			UR
	63D-45577-00-12	SHIM (T:0.12MM)	1	1			UR
	63D-45577-00-15	SHIM (T:0.15MM)	1	1			UR
	63D-45577-00-18	SHIM (T:0.18MM)	1	1			UR
	63D-45577-00-30	SHIM (T:0.30MM)	1	1			UR
	63D-45577-00-40	SHIM (T:0.40MM)	1	1			UR
	63D-45577-00-50	SHIM (T:0.50MM)	1	1			UR
47	93210-74MG5	O-RING	2	2			
48	93210-69MG6	O-RING	1	1			
49	93317-22204	BEARING	1	1			
50	93101-22M00	OIL SEAL	2	2			
51	62Y-44151-00	CAM, SHIFT	1	1			
52	63D-44144-00	ROD, SHIFT	1	1			
53	93210-07003	O-RING	1	1			
54	99001-08600	CIRCLIP	1	1			
55	63D-45611-00	SHAFT, PROPELLER	1	1			
56	90201-22429	WASHER, PLATE	1	1			
57	62Y-45631-00	CLUTCH, DOG	1	1			
58	663-45634-00	SLIDE, SHIFT	1	1			
59	90501-18001	SPRING, COMPRESSION	1	1			
60	63D-45635-00	PLUNGER, SHIFT	1	1			
61	90250-06023	PIN, STRAIGHT	1	1			
62	67C-45633-00	RING, CROSS PIN	1	1			



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FIG. 28 LOWER CASING. DRIVE 2

REF. NO.	PART NO.	DESCRIPTION	AEHT	AET	BETL	BETX	REMARKS
1	62Y-44361-00	TUBE, WATER	1	1			L
2	663-44367-00	DAMPER, WATER SEAL	1	1			
3	90202-12060	WASHER, PLATE	1	1			
4	90430-12072	GASKET	1	1			
5	663-45376-00-94	GUIDE, SEAL DAMPER	1	1			
6	63D-45375-00	DAMPER, SEAL	1	1			
7	93606-12019	PIN, DOWEL	2	2			
8	97075-10040	BOLT	4	4			L
9	92995-10100	WASHER	4	4			L
10	92995-10600	WASHER	4	4			L
11	90119-08M84	BOLT, WITH WASHER	1	1			L
12	67C-45371-00	TAB-TRIM	1	1			
13	97095-08025	BOLT	1	1			
14	92995-08100	WASHER	1	1			
15	67C-45251-00	ANODE	1	1			
16	97095-08035	BOLT	1	1			
17	92995-08100	WASHER	1	1			
18	663-44366-00	DAMPER, WATER SEAL	1	1			
19	63D-44312-00	COVER, WATER PUMP HOUSING	1	1			
20	663-45987-02	SPACER	1	1			
21	66T-45997-00	SPACER	1	1			
22	90389-22M01	BUSH	1	1			
23	90171-16011	NUT, CASTLE	1	1			
24	91490-30025	PIN, COTTER	1	1			
25	69W-45945-00-EL	PROPELLER (3X11-1/8"X13"-G)	1	1			UR
	69W-45947-00-EL	PROPELLER (3X11-5/8"X11"-G)	1	1			UR
	69W-45952-00-EL	PROPELLER (3X11-3/8"X12"-G)	1	1			UR



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FIG. 28 LOWER CASING. DRIVE 2

REF. NO.	PART NO.	DESCRIPTION	AEHT	AET	BETL	BETX	REMARKS
25	663-45941-01-EL	PROPELLER (3X10-3/4"X17"-G)	1	1			UR
	663-45949-01-EL	PROPELLER (3X10-3/4"X16"-G)	1	1			UR
	663-45952-02-EL	PROPELLER (3X11-3/8"X12"-G)	1	1			UR
	663-45956-01-EL	PROPELLER (3X12-1/4"X9"-G)	1	1			UR
	663-45958-01-EL	PROPELLER (3X11-1/4"X14"-G)	1	1			UR
	6H5-45943-00-EL	PROPELLER (3X10"X15"-G)	1	1			UR WITH LIP CUP
	6H5-45945-00-EL	PROPELLER (3X10-3/8"X13"-G)	1	1			UR WITH LIP CUP
	6H5-45952-00-EL	PROPELLER (3X10-5/8"X12"-G)	1	1			UR WITH LIP CUP
	6H5-45958-00-EL	PROPELLER (3X10-1/4"X14"-G)	1	1			UR WITH LIP CUP
	663-45930-00-98	PROPELLER (3X10-1/4"X14"-G)	1	1			UR
	663-45974-02-98	PROPELLER (3X10-5/8"X13"-G)	1	1			UR
	663-45976-00-98	PROPELLER (3X10-1/4"X15"-G)	1	1			UR
	663-45978-00-98	PROPELLER (3X10-1/4"X16"-G)	1	1			UR
	697-45970-00-98	PROPELLER (3X11-1/4"X14"-G)	1	1			UR
	663-45970-60-98	PROPELLER (3X11-3/4"X12"-G)	1	1			UR
	663-45972-60-98	PROPELLER (3X12"X11"-G)	1	1			UR
	663-45974-60-98	PROPELLER (3X11-1/2"X13"-G)	1	1			UR

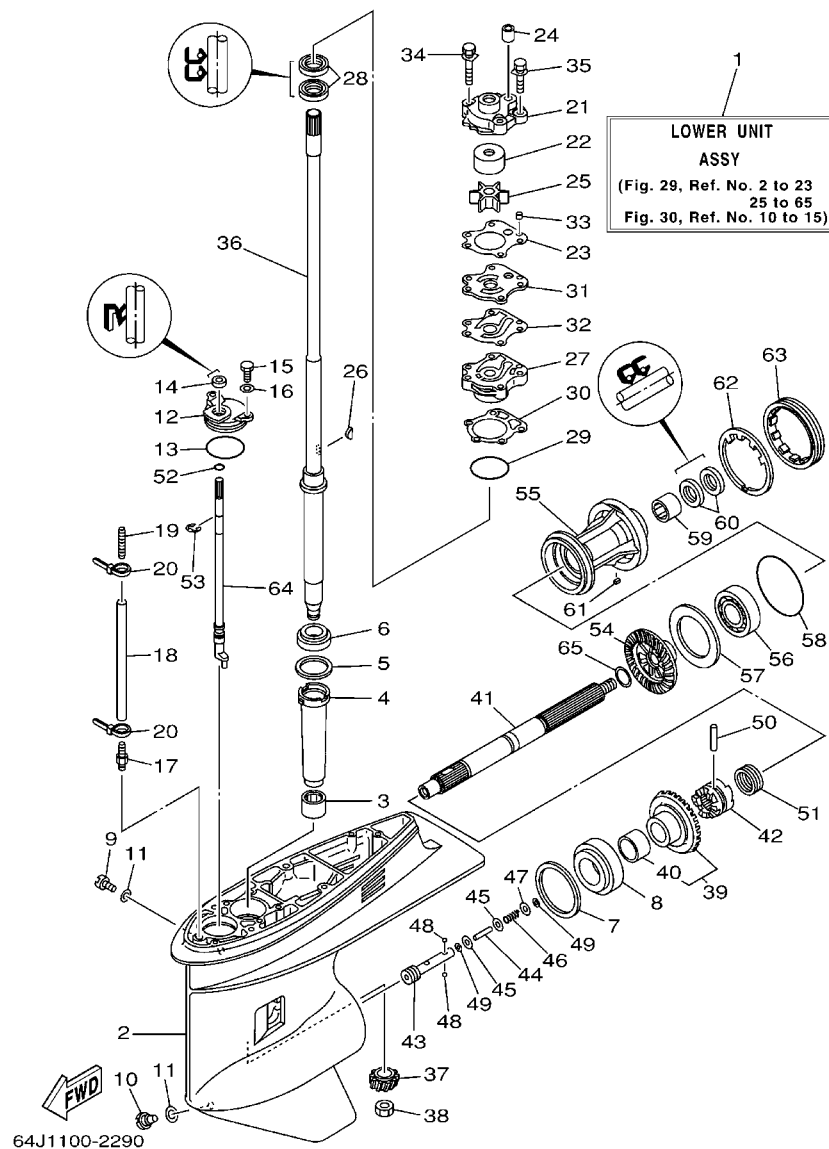


FIG. 29 LOWER CASING. DRIVE 3

REF. NO.	PART NO.	DESCRIPTION	AEHT	AET	BETL	BETX	REMARKS
1	64J-45300-30-4D	LOWER UNIT ASSY			1		L
	64J-45300-40-4D	LOWER UNIT ASSY				1	X
2	67F-45301-00-4D	CASING, LOWER			1	1	
3	93315-52563	BEARING			1	1	
4	688-45536-01	SLEEVE, DRIVE SHAFT			1	1	
5	688-45587-01-10	SHIM (T:0.10MM)			1	1	UR
	688-45587-01-12	SHIM (T:0.12MM)			1	1	UR
	688-45587-01-15	SHIM (T:0.15MM)			1	1	UR
	688-45587-01-18	SHIM (T:0.18MM)			1	1	UR
	688-45587-01-30	SHIM (T:0.30MM)			1	1	UR
	688-45587-01-40	SHIM (T:0.40MM)			1	1	UR
	688-45587-01-50	SHIM (T:0.50MM)			1	1	UR
6	93332-000U3	BEARING			1	1	
7	688-45567-01-10	SHIM (T:0.10MM)			1	1	UR
	688-45567-01-12	SHIM (T:0.12MM)			1	1	UR
	688-45567-01-15	SHIM (T:0.15MM)			1	1	UR
	688-45567-01-18	SHIM (T:0.18MM)			1	1	UR
	688-45567-01-30	SHIM (T:0.30MM)			1	1	UR
	688-45567-01-40	SHIM (T:0.40MM)			1	1	UR
	688-45567-01-50	SHIM (T:0.50MM)			1	1	UR
8	93332-00095	BEARING			1	1	
9	90340-08002	PLUG, STRAIGHT SCREW			1	1	
10	688-45341-10	PLUG, DRAIN			1	1	
11	90430-08020	GASKET			2	2	
12	688-45321-00	PLATE			1	1	
13	93210-49046	O-RING			1	1	
14	93106-09014	OIL SEAL			1	1	

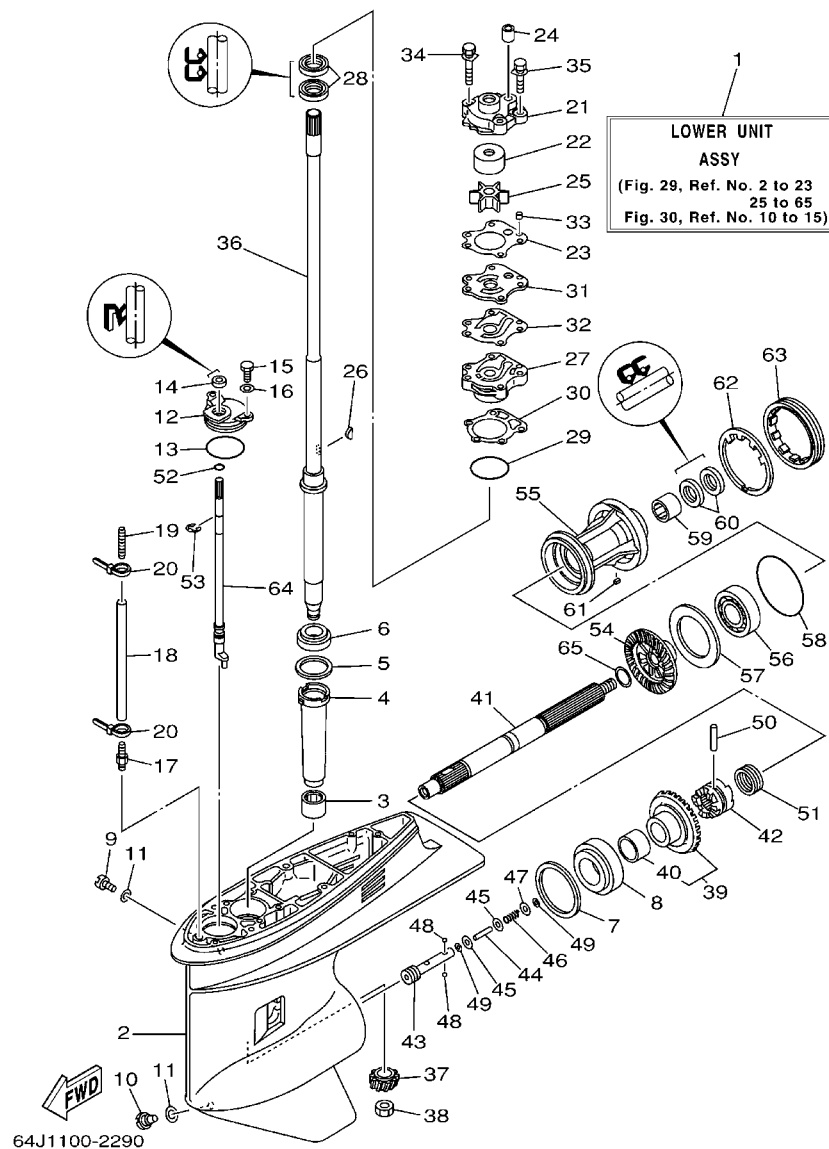


FIG. 29 LOWER CASING. DRIVE 3

REF. NO.	PART NO.	DESCRIPTION	AEHT	AET	BETL	BETX	REMARKS
15	97095-06016	BOLT			2	2	
16	92995-06600	WASHER			2	2	
17	6E5-45378-00	NIPPLE, HOSE			1	1	
18	90445-07M31	HOSE (L200)			1		L
	90445-07M38	HOSE (L300)				1	X
19	6E5-83558-10	END, NIPPLE			1	1	
20	90465-11M10	CLAMP			2	2	
21	6H3-44311-00	HOUSING, WATER PUMP			1	1	
22	663-44322-00	INSERT, CARTRIDGE			1	1	
23	6H3-44315-A0	GASKET, WATER PUMP			1	1	
24	663-44366-00	DAMPER, WATER SEAL			1	1	
25	6H3-44352-00	IMPELLER			1	1	
26	90280-03M03	KEY, WOODRUFF			1	1	
27	6H3-44341-00-94	HOUSING, WATER PUMP			1	1	
28	93101-23070	OIL SEAL			2	2	
29	93210-46044	O-RING			1	1	
30	688-44316-A0	GASKET, WATER PUMP			1	1	
31	6H3-44323-00	OUTER PLATE, CARTRIDGE			1	1	
32	6H3-44324-A0	GASKET, CARTRIDGE			1	1	
33	93604-10M03	PIN, DOWEL			2	2	
34	90119-08M33	BOLT, WITH WASHER			2	2	
35	90119-08M14	BOLT, WITH WASHER			2	2	
36	64J-45501-30	DRIVE SHAFT COMP.			1		L
	64J-45501-40	DRIVE SHAFT COMP.				1	X
37	64J-45551-00	PINION			1	1	
38	90170-16M01	NUT			1	1	
39	64J-45560-00	GEAR			1	1	

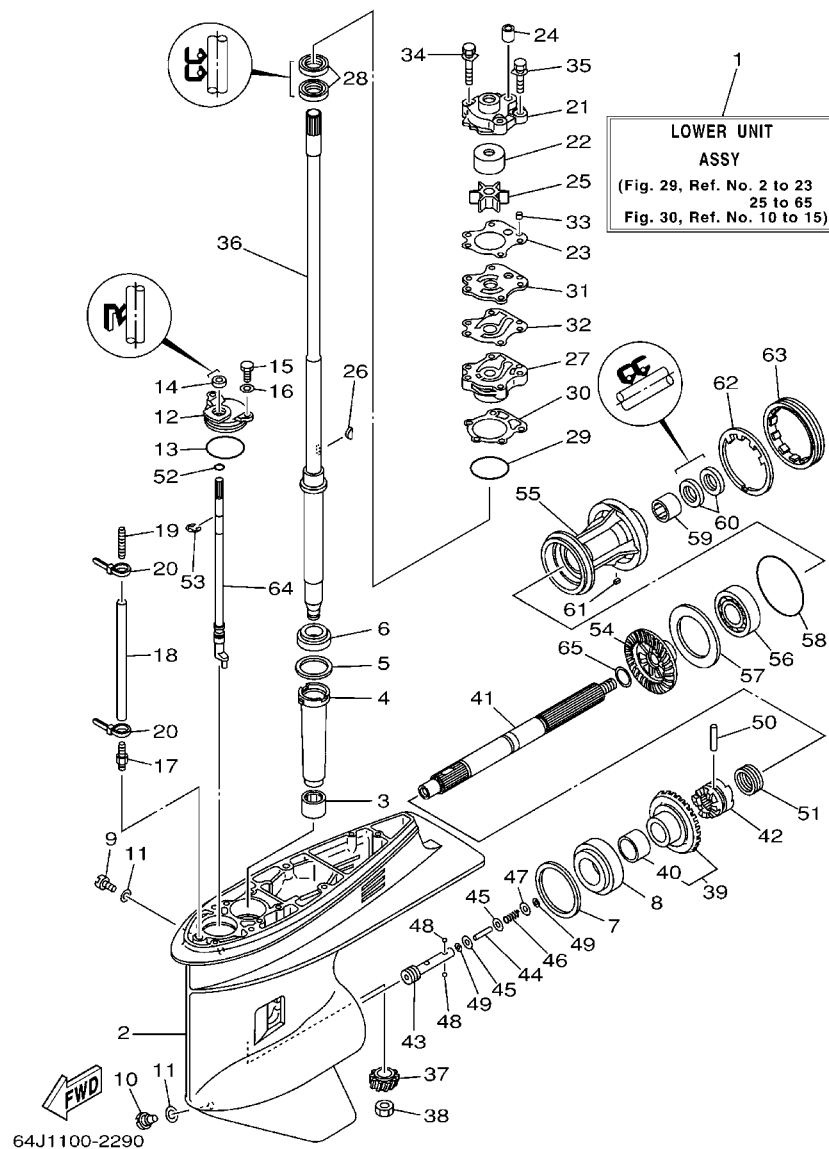
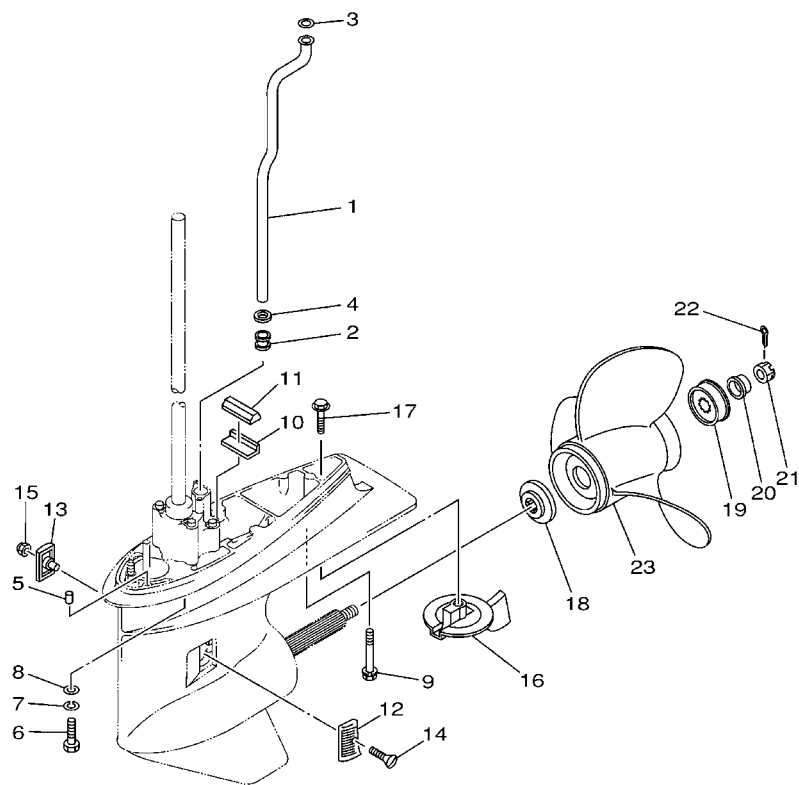


FIG. 29 LOWER CASING. DRIVE 3

REF. NO.	PART NO.	DESCRIPTION	AEHT	AET	BETL	BETX	REMARKS
40	93317-322V0	.BEARING			1	1	
41	67F-45611-01	SHAFT, PROPELLER			1	1	
42	67F-45631-00	CLUTCH, DOG			1	1	
43	67F-45634-00	SLIDE, SHIFT			1	1	
44	6H1-45668-00	SHAFT, FREE			1	1	
45	6H1-45635-00	PLUNGER, SHIFT			2	2	
46	90501-12M48	SPRING, COMPRESSION			1	1	
47	90201-03313	WASHER, PLATE			1	1	
48	93503-16003	BALL			2	2	
49	90183-02M03	NUT, SPRING			2	2	
50	90250-07M02	PIN, STRAIGHT			1	1	
51	688-45633-00	RING, CROSS PIN			1	1	
52	93210-07003	O-RING			1	1	
53	99001-08600	CIRCLIP			1	1	
54	67F-45571-00	GEAR			1	1	
55	67F-45331-00-94	HOUSING, BEARING			1	1	
56	93306-207U0	BEARING			1	1	
57	67F-45576-00	WASHER, THRUST			1	1	
58	93210-86M39	O-RING			1	1	
59	93317-325U0	BEARING			1	1	
60	93101-25M03	OIL SEAL			2	2	
61	90282-04010	KEY, STRAIGHT			1	1	
62	688-45383-02	WASHER, CLAW			1	1	
63	688-45384-02	NUT			1	1	
64	64J-44150-00	SHIFT CAM ASSY			1	1	
65	90201-25M05	WASHER, PLATE			1	1	




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FIG. 30 LOWER CASING. DRIVE 4

REF. NO.	PART NO.	DESCRIPTION	AEHT	AET	BETL	BETX	REMARKS
1	62Y-44361-00	TUBE, WATER			1		L
	62Y-44361-20	TUBE, WATER				1	X
2	663-44367-00	DAMPER, WATER SEAL			1	1	
3	90202-12060	WASHER, PLATE			1	1	
4	90430-12072	GASKET			1	1	
5	93606-12019	PIN, DOWEL			2	2	
6	97075-10040	BOLT			4		L
7	92995-10100	WASHER			4		L
8	92995-10600	WASHER			4		L
9	90119-08M84	BOLT, WITH WASHER			1		L
10	663-45376-00-94	GUIDE, SEAL DAMPER			1	1	
11	688-45375-00	DAMPER, SEAL			1	1	
12	6H1-45214-00	COVER, WATER INLET			1	1	
13	6H1-45215-00	COVER, WATER INLET			1	1	
14	90151-05M00	SCREW, COUNTERSUNK			1	1	
15	90185-05002	NUT, SELF-LOCKING			1	1	
16	67F-45371-00	TAB-TRIM			1	1	
17	90105-10M67	BOLT, FLANGE			1	1	
18	688-45987-01	SPACER			1	1	
19	67F-45997-00	SPACER			1	1	
20	90389-25M00	BUSH			1	1	
21	90171-16011	NUT, CASTLE			1	1	
22	91490-40025	PIN, COTTER			1	1	
23	6E5-45941-00-EL	PROPELLER (3X13"X19"-K)			1	1	UR
	6E5-45943-00-EL	PROPELLER (3X12-5/8"X21"-K)			1	1	UR
	6E5-45945-01-EL	PROPELLER (3X13-1/4"X17"-K)			1	1	UR
	6E5-45947-00-EL	PROPELLER (3X13-1/2"X15"-K)			1	1	UR

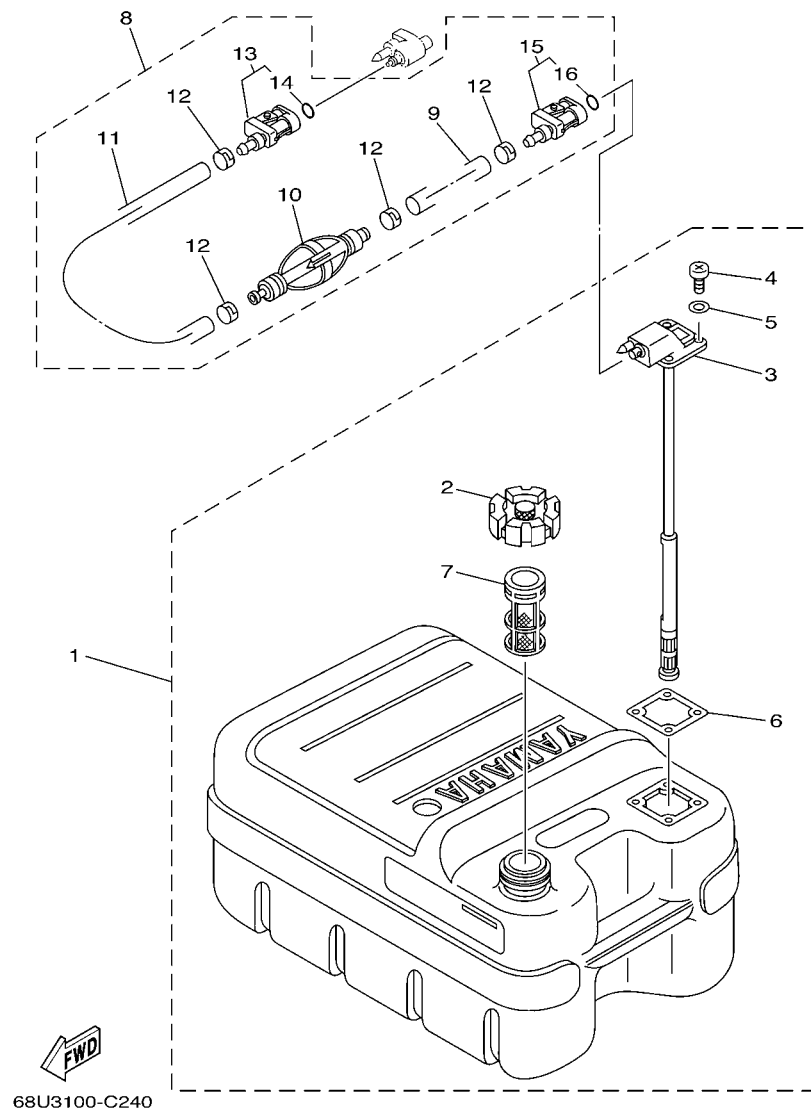
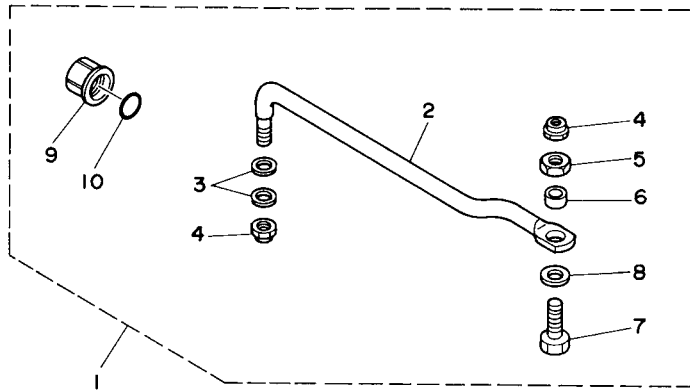


FIG. 31 FUEL TANK

REF. NO.	PART NO.	DESCRIPTION	AEHT	AET	BETL	BETX	REMARKS
1	6YJ-24201-10	FUEL TANK ASSY (24L)	1	1	1	1	AP FOR OCE
2	6YJ-24610-00	.CAP ASSY	1	1	1	1	WITH INDICATOR
3	6Y1-24260-12	.FUEL METER ASSY	1	1	1	1	
4	98586-05016	.SCREW, PAN HEAD	4	4	4	4	
5	6Y1-24329-00	.SEAL	4	4	4	4	
6	6Y1-24268-00	.GASKET, FUEL METER	1	1	1	1	
7	6YJ-24167-00	.STRAINER	1	1	1	1	AP FOR OCE
8	61J-24306-03	FUEL PIPE COMP. 1	1	1	1	1	
9	90445-11M06	.HOSE (L2050)	1	1	1	1	
10	61J-24360-00	.PRIMER PUMP ASSY	1	1	1	1	
11	90445-11M05	.HOSE (L850)	1	1	1	1	
12	650-24351-01	.BAND 1	4	4	4	4	
13	6G1-24305-04	.FUEL PIPE JOINT COMP. 2	1	1	1	1	
14	93210-08287	..O-RING	1	1	1	1	
15	6Y1-24305-05	.FUEL PIPE JOINT COMP. 2	1	1	1	1	
16	93210-08287	..O-RING	1	1	1	1	

FIG. 32 STEERING GUIDE

[illegible]

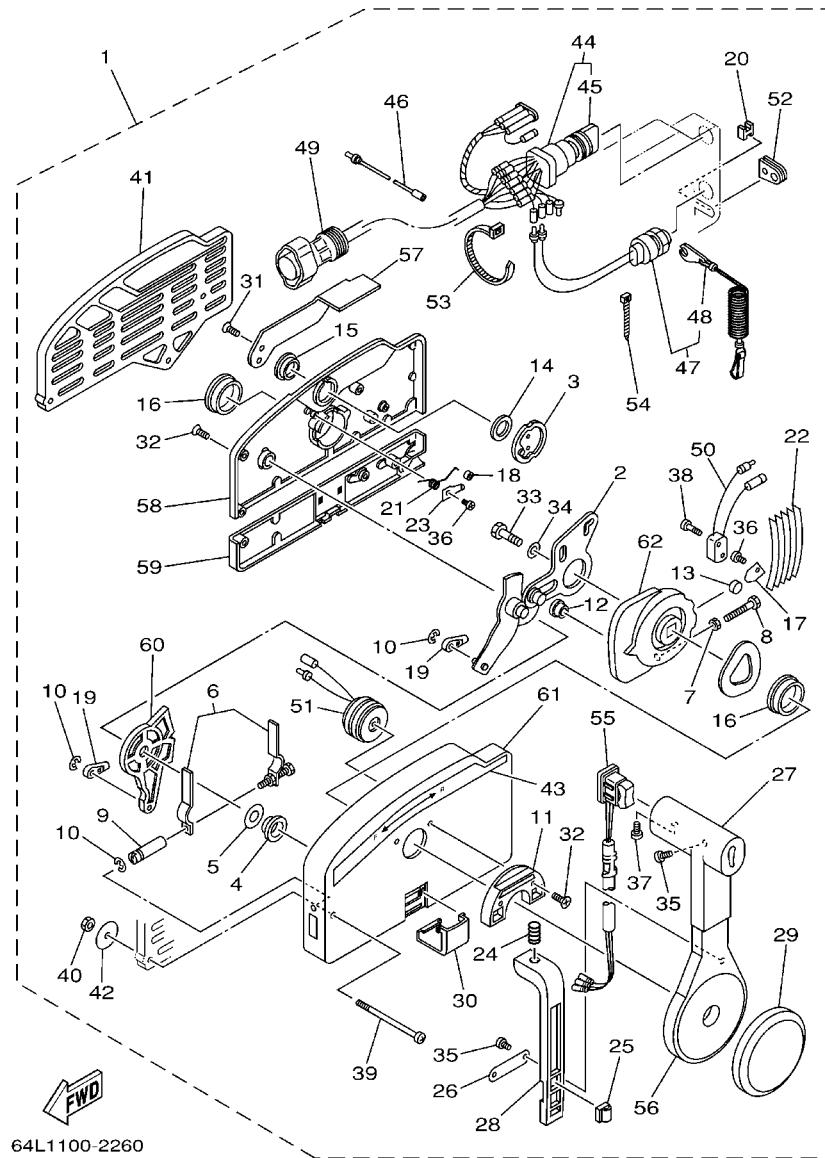


FIG. 34 REMOTE CONTROL ASSY 1

REF. NO.	PART NO.	DESCRIPTION	AEHT	AET	BETL	BETX	REMARKS
1	703-48205-17	REMOTE CONTROL ASSY		1			AP WITH PT/T SW.
2	703-48261-01	.ARM, THROTTLE		1			
3	703-48153-00	.SHAFT, FREE ACCEL.		1			
4	703-48235-00	.BUSHING		1			
5	703-48268-00	.SPACER		1			
6	703-48264-00	.THROTTLE, FRICTION		1			
7	95380-05600	.NUT		1			
8	97380-05025	.BOLT		1			
9	703-48265-00	.SHAFT, FRICTION		1			
10	93430-06024	.CIRCLIP		3			
11	703-48245-00	.PLATE, LOCK		1			
12	703-48252-00	.ROLLER, CAM		1			
13	701-48248-00	.ROLLER, FREE ACCEL.		1			
14	703-48198-00	.WASHER, WAVE		1			
15	703-48243-00	.BUSHING		1			
16	703-48236-00	.BUSHING 1		2			
17	703-48189-00	.RETAINER		1			
18	703-48234-00	.ROLLER, DETENT		1			
19	703-48345-01	.CABLE END, REMOTE CONTROL 2		2			
20	703-48358-00	.ANCHOR, CABLE		1			
21	703-48244-00	.SPRING, FREE ACCEL.		1			
22	703-48238-00	.SPRING, DETENT		5			
23	703-48246-00	.SPACER		1			
24	703-48227-00	.SPRING, NEUTRAL LOCK		1			
25	703-82594-00	.CLAMP		1			WITH PT/T SW.
26	703-48226-00	.PLATE, STOPPER		1			
27	703-48222-00	.GRIP, CONTROL LEVER		1			SINGLE

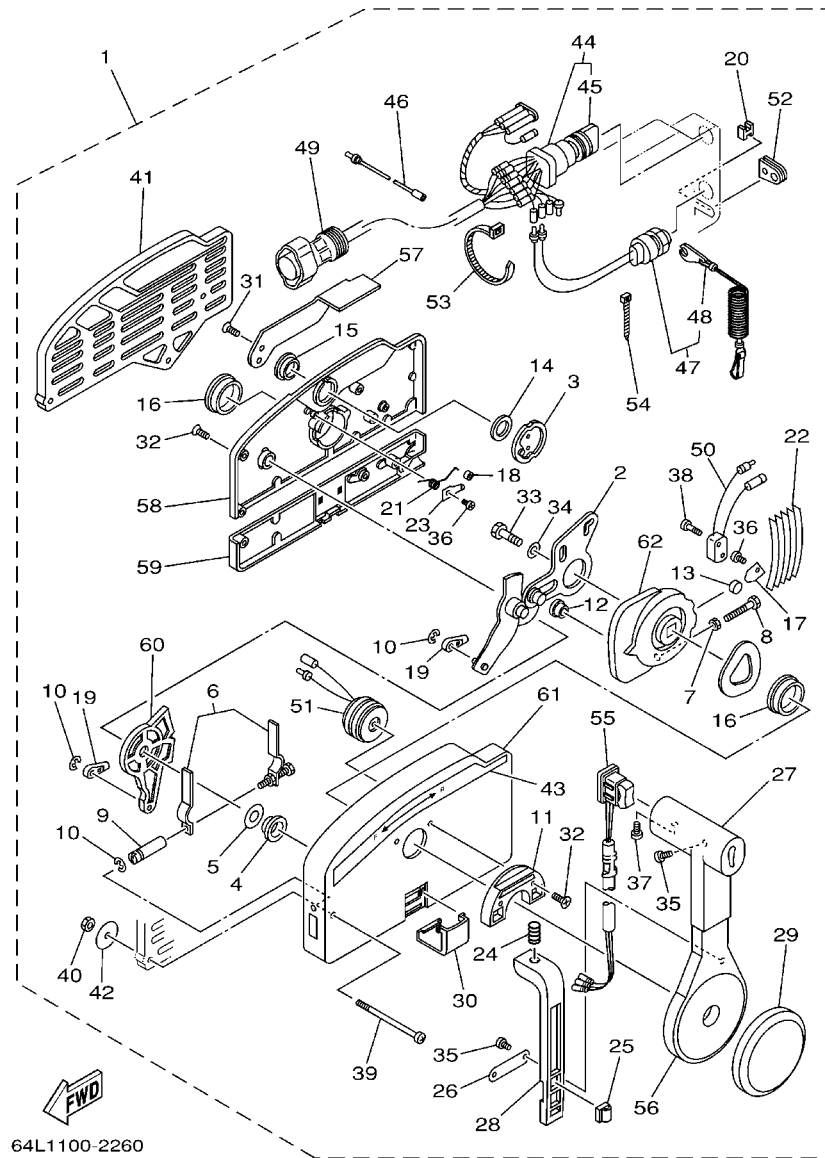


FIG. 34 REMOTE CONTROL ASSY 1

REF. NO.	PART NO.	DESCRIPTION	AEHT	AET	BETL	BETX	REMARKS
28	703-48223-00	.LOCK, NEUTRAL		1			
29	703-48225-00	.COVER		1			
30	703-48219-00	.COVER, LEAD		1			
31	703-48281-00	.SCREW		2			
32	703-48282-00	.SCREW		7			
33	97380-08030	.BOLT		1			
34	92990-08600	.WASHER, PLATE		1			
35	98580-04010	.SCREW, PAN HEAD		3			
36	98580-04006	.SCREW, PAN HEAD		2			
37	98580-05010	.SCREW, PAN HEAD		1			
38	98580-03015	.SCREW, PAN HEAD		2			
39	703-48291-10	.SCREW (M6)		3			
40	95380-06600	.NUT, HEXAGON		3			
41	703-48293-10	.SPACER, REMOTE CONTROL		1			SINGLE
42	701-48287-00	.WASHER		3			
43	703-48215-00	.GRAPHIC		1			
44	703-82510-43	.MAIN SWITCH ASSY		1			
45	703-82577-00	..CAP, KEY		1			
46	703-82531-00	.WIRE, LEAD		1			
47	688-82575-01	.ENGINE STOP SWITCH ASSY		1			
48	682-82556-00	..STOPPER		1			
49	688-8258A-20	.EXTENSION, WIRE HARNESS		1			L:5M (10P)
50	703-82540-00	.NEUTRAL SWITCH ASSY		1			
51	703-83383-02	.BUZZER		1			
52	703-48284-00	.GROMMET		1			
53	703-82591-00	.BAND		1			
54	703-82592-00	.BAND		1			

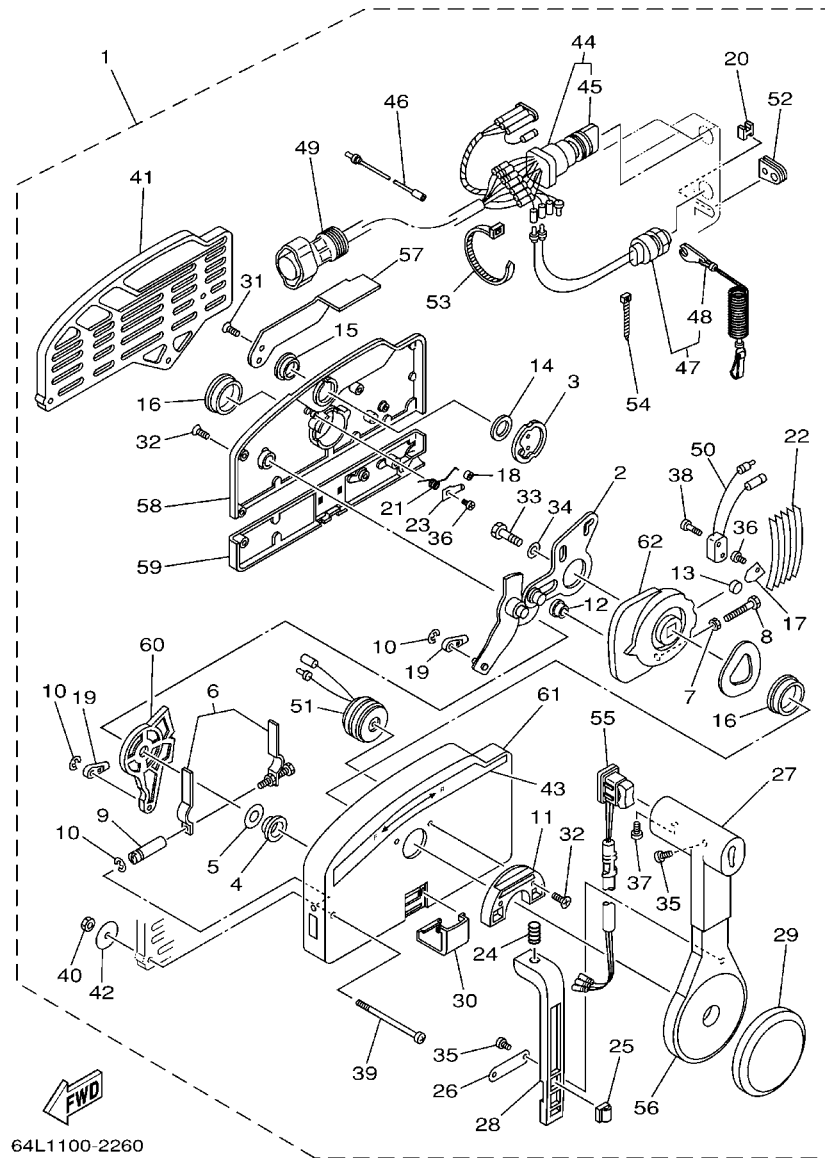


FIG. 34 REMOTE CONTROL ASSY 1

[illegible]

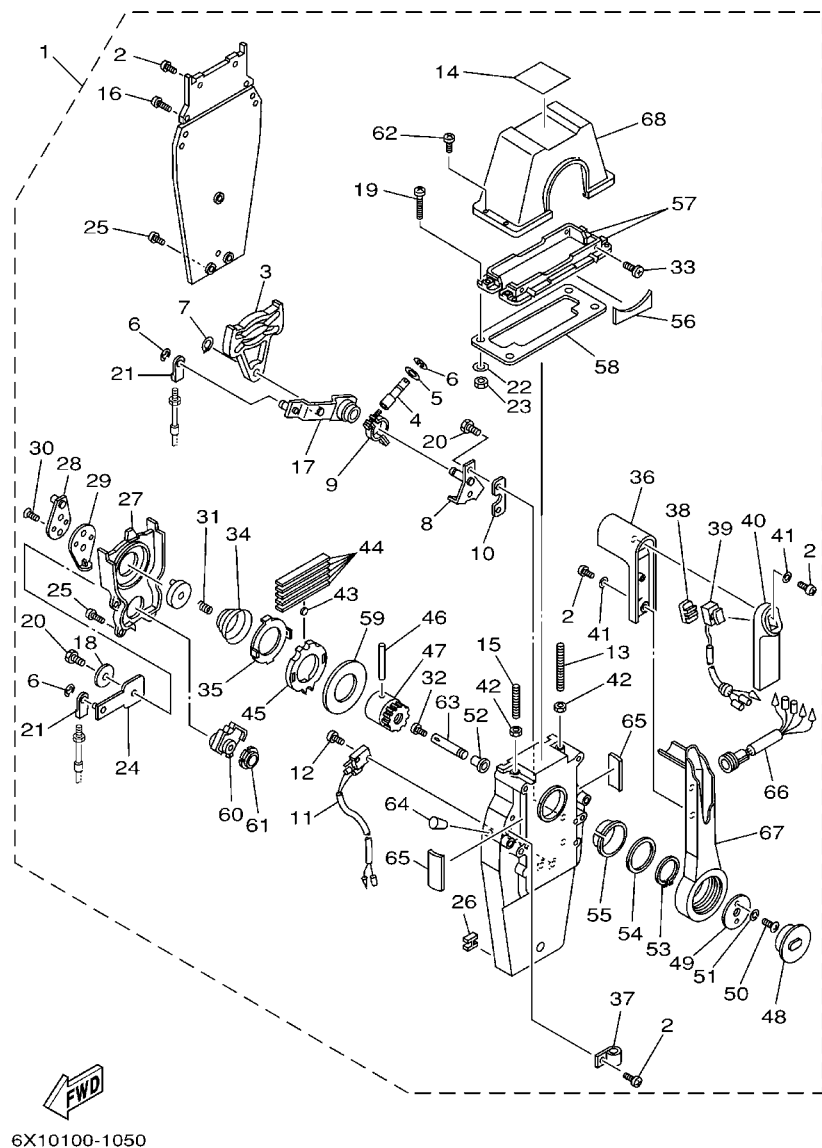


FIG. 35 REMOTE CONTROL ASSY 2

REF. NO.	PART NO.	DESCRIPTION	AEHT	AET	BETL	BETX	REMARKS
1	704-48205-14	REMOTE CONTROL ASSY			1	1	AP WITH PT/T SW.
2	97890-05016	.SCREW, PAN HEAD			6	6	
3	EL8-48251-00	.PLATE, CAM			1	1	
4	704-48265-00	.SHAFT, FRICTION			1	1	
5	701-48246-00	.SPACER			1	1	
6	93430-06024	.CIRCLIP			4	4	
7	EL8-48259-00	.CIRCLIP 1			1	1	
8	704-48262-00	.SHAFT, THROTTLE			1	1	
9	704-48264-00	.THROTTLE, FRICTION			1	1	
10	704-48266-00	.SPACER			1	1	
11	704-82540-00	.NEUTRAL SWITCH ASSY			1	1	
12	6A5-48129-10	.SCREW 3			2	2	
13	EL8-48281-00	.SCREW			1	1	
14	704-48215-00	.GRAPHIC			1	1	
15	704-48281-00	.SCREW			1	1	
16	97890-05025	.SCREW, PAN HEAD			2	2	
17	704-48261-00	.ARM, THROTTLE			1	1	
18	EL8-48191-00	.WASHER 1			1	1	
19	704-48283-00	.SCREW			4	4	
20	97380-06018	.BOLT			3	3	
21	703-48345-01	.CABLE END, REMOTE CONTROL 2			2	2	
22	704-48287-00	.WASHER			4	4	
23	95380-05600	.NUT			4	4	
24	EL8-48271-00	.ARM, SHIFT			1	1	
25	EL8-48127-00	.SCREW 1			9	9	
26	703-48358-00	.ANCHOR, CABLE			1	1	
27	EL8-48231-00	.HOUSING, GEAR			1	1	

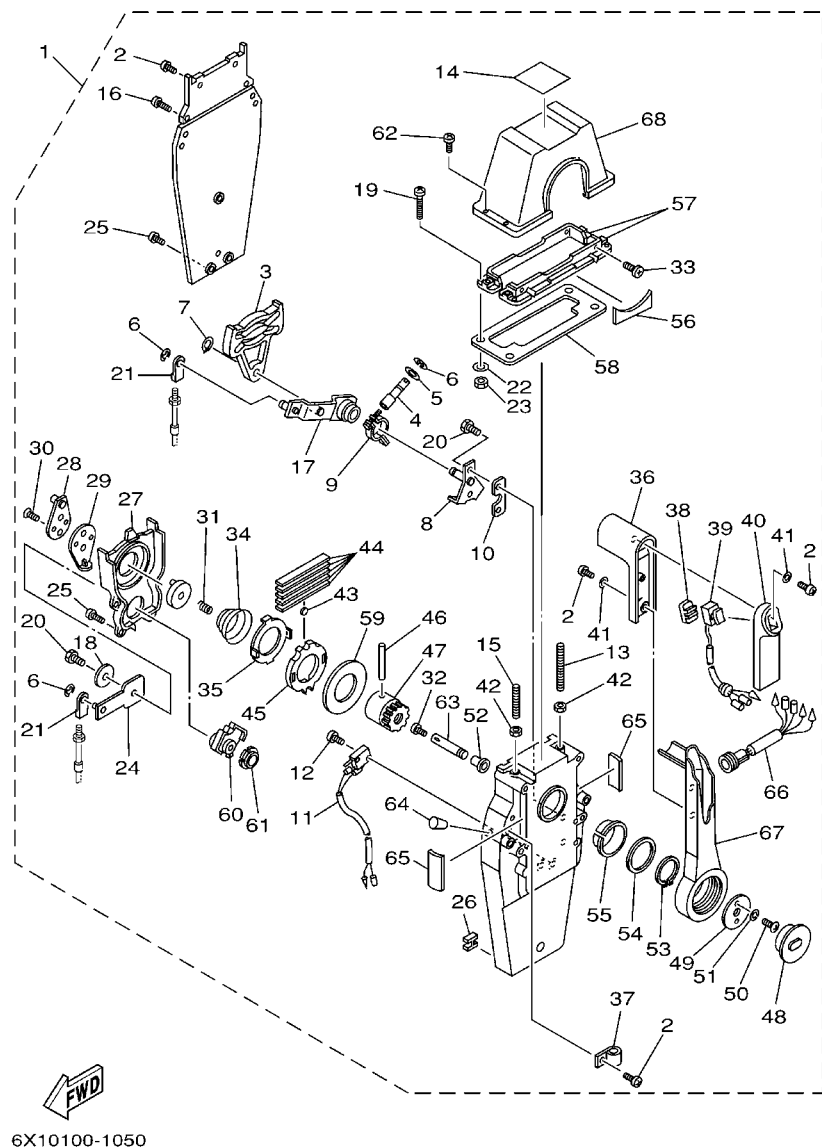
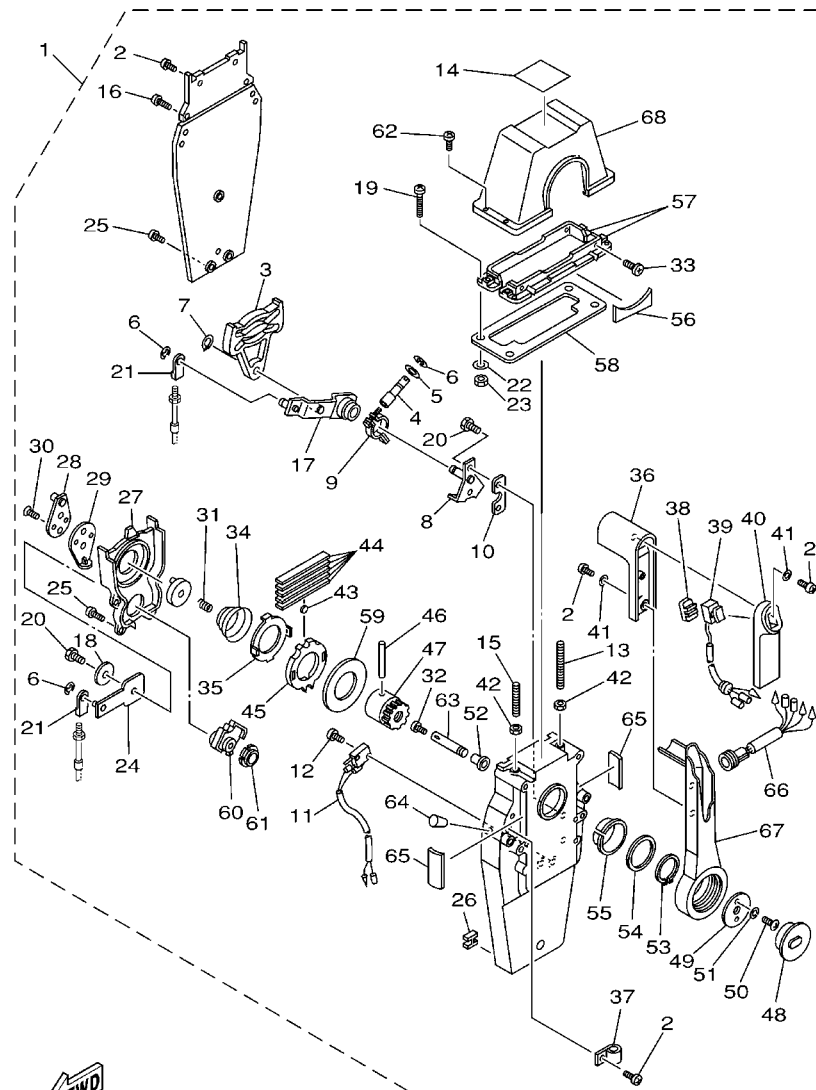


FIG. 35 REMOTE CONTROL ASSY 2

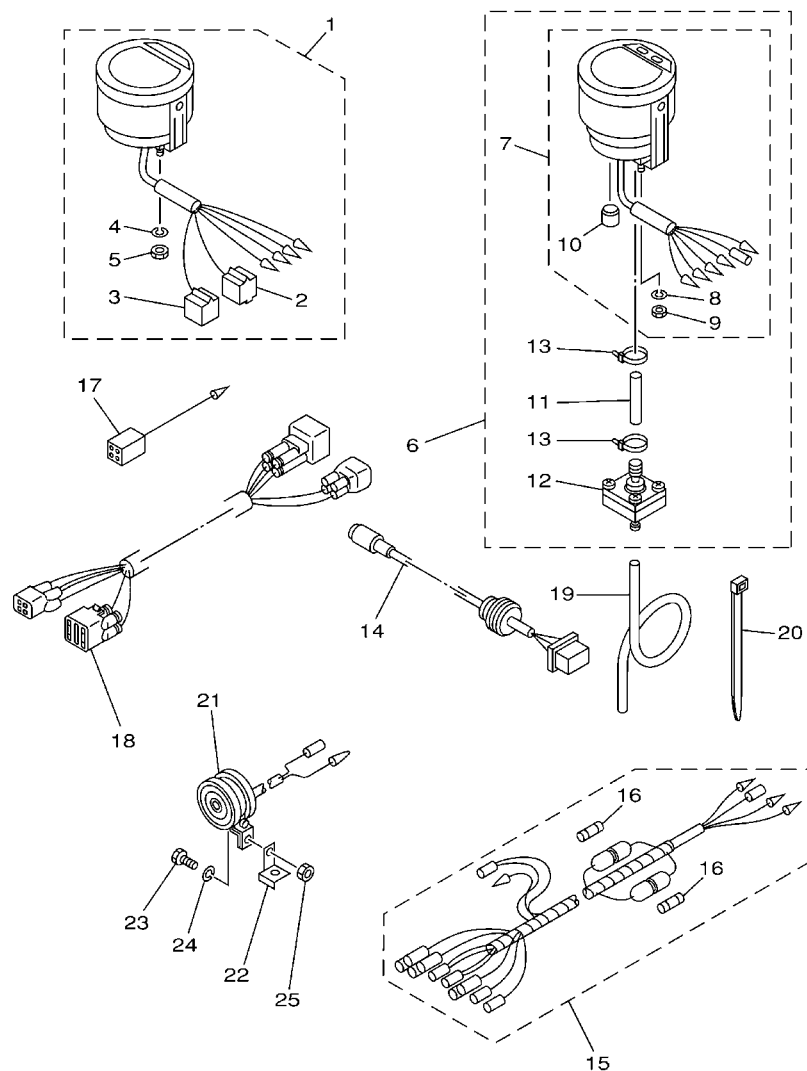
REF. NO.	PART NO.	DESCRIPTION	AEHT	AET	BETL	BETX	REMARKS
28	EL8-48241-00	.ARM, DRIVE			1	1	
29	EL8-48254-00	.STOPPER, THROTTLE ADJUSTING			1	1	
30	92780-06020	.SCREW, FLAT HEAD			2	2	
31	EL8-48158-00	.SPRING 1			1	1	
32	98580-04006	.SCREW, PAN HEAD			1	1	
33	98780-05018	.SCREW, FLAT HEAD			4	4	
34	EL8-48244-00	.SPRING, FREE ACCEL.			1	1	
35	EL8-48245-00	.PLATE, LOCK			1	1	
36	704-48222-00	.GRIP, CONTROL LEVER			1	1	
37	704-82594-00	.CLAMP			1	1	
38	704-48228-00	.HOLDER, SWITCH			1	1	
39	704-82563-01	.TRIM & TILT SWITCH ASSY			1	1	
40	704-48229-00	.GRIP, CONTROL LEVER			1	1	
41	92990-05300	.WASHER, INTERNAL TOOTH			3	3	
42	95380-06600	.NUT, HEXAGON			2	2	
43	701-48248-00	.ROLLER, FREE ACCEL.			1	1	
44	703-48238-00	.SPRING, DETENT			5	5	
45	EL8-48232-00	.GEAR 1			1	1	
46	EL8-48164-00	.PIN 2			1	1	
47	704-48242-00	.SHAFT, DRIVE			1	1	
48	704-48225-00	.COVER			1	1	
49	704-48192-00	.WASHER 2			1	1	
50	97890-06018	.SCREW, PAN HEAD			2	2	
51	92990-06300	.WASHER, INTERNAL TOOTH			2	2	
52	702-48263-00	.BUSHING			1	1	
53	EL8-48279-00	.CIRCLIP 2			1	1	
54	704-48193-00	.WASHER 3			1	1	



6X10100-1050

FIG. 35 REMOTE CONTROL ASSY 2

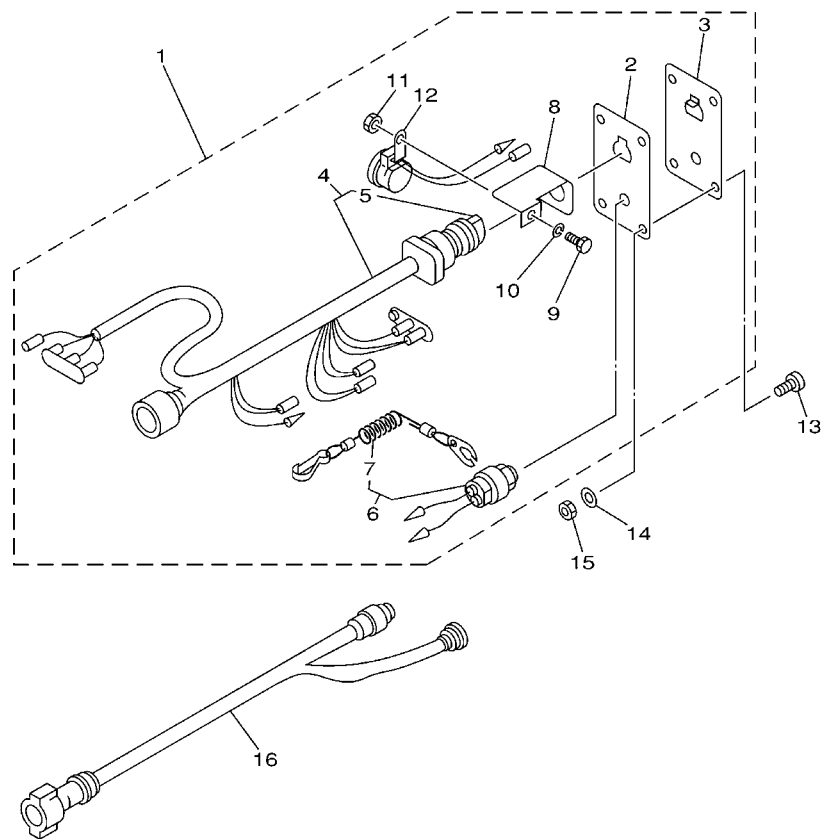
REF. NO.	PART NO.	DESCRIPTION	AEHT	AET	BETL	BETX	REMARKS
55	EL8-48234-00	.BUSHING 1			1	1	
56	704-48219-00	.COVER, LEAD			1	1	
57	704-48144-00	.PLATE, STOPPER 2			2	2	
58	704-48176-00	.GROMMET			1	1	
59	703-48192-00	.WASHER 2			1	1	
60	EL8-48233-00	.GEAR 2			1	1	
61	702-48235-00	.BUSHING			1	1	
62	704-48282-00	.SCREW			4	4	
63	EL8-48153-10	.SHAFT, FREE ACCEL.			1	1	
64	704-48166-00	.PLUG			1	1	
65	704-48284-00	.GROMMET			2	2	
66	704-82541-10	.WIRE, LEAD			1	1	
67	704-48221-00	.LEVER, CONTROL			1	1	
68	704-48119-00	.COVER			1	1	



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FIG. 36 METER

REF. NO.	PART NO.	DESCRIPTION	AEHT	AET	BETL	BETX	REMARKS
1	6Y5-8350T-03	TACHOMETER ASSY	1	1	1	1	AP
2	9E450-04433	.CONNECTOR	1	1	1	1	M-4-W
3	9E450-04533	.CONNECTOR	1	1	1	1	F-4-W
4	92990-04100	.WASHER, SPRING	2	2	2	2	
5	95380-04600	.NUT	2	2	2	2	
6	6Y5-83500-S5	DIGITAL SPEEDOMETER ASSY		1	1	1	AP FOR OCE
7	6Y5-83570-S5	.SPEEDOMETER ASSY		1	1	1	
8	92990-04100	..WASHER, SPRING		2	2	2	
9	95380-04600	..NUT		2	2	2	
10	6Y5-83533-T2	..GROMMET		1	1	1	
11	6Y5-83557-31	.TUBE		1	1	1	
12	6Y5-83728-00	.CONNECTOR ASSY		1	1	1	
13	90465-11M10	.CLAMP		2	2	2	
14	6Y5-87122-S0	CORD ASSY 1		1	1	1	AP FOR OCE
15	6Y5-83553-M0	WIRE, LEAD		1	1	1	AP FOR OCE
	6Y5-83553-00	WIRE, LEAD		1	1		AP FOR CAN
	6H5-83553-12	WIRE, LEAD	1				AP FOR CAN
16	1E6-82151-00	.FUSE (10A)		2	2	2	FOR 6Y5-83553-M0
	1E6-82151-00	.FUSE (10A)		1	1		FOR 6Y5-83553-00
17	6Y5-82117-00	WIRE, LEAD (BLACK)		1	1	1	AP FOR OCE
18	68F-82553-70	EXTENSION, WIRE LEAD		1	1		AP FOR CAN
	68F-82553-80	EXTENSION, WIRE LEAD		1	1	1	AP FOR OCE
19	6Y5-83557-10	TUBE (8M)		1	1	1	AP FOR OCE
20	90465-11M10	CLAMP		2	2	2	AP FOR OCE
21	688-83383-11	BUZZER	1				AP FOR CAN
22	6H5-83386-00	STAY, BUZZER	1				AP FOR CAN
23	97013-05010	BOLT	2				AP FOR CAN

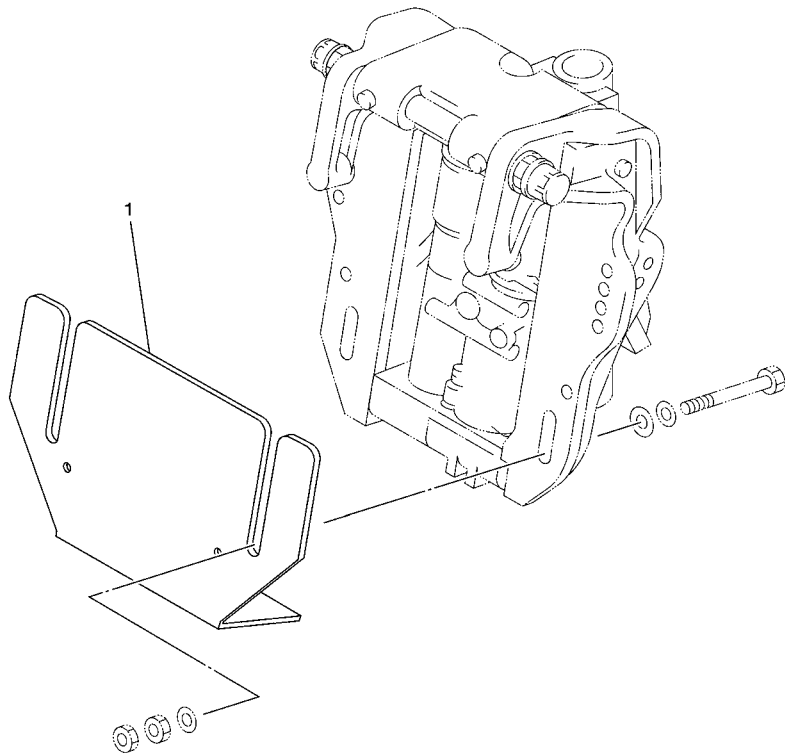


62Y1100-2370

FIG. 37 SWITCH. PANEL

REF. NO.	PART NO.	DESCRIPTION	AEHT	AET	BETL	BETX	REMARKS
1	6R5-82570-04	PANEL SWITCH ASSY			1	1	AP
2	6R5-82588-01	.PLATE			1	1	
3	6R5-82571-01	.PANEL, SWITCH			1	1	
4	6R5-82510-02	.MAIN SWITCH ASSY			1	1	
5	676-82577-00	..CAP, KEY			1	1	
6	688-82575-01	.ENGINE STOP SWITCH ASSY			1	1	
7	682-82556-00	..STOPPER			1	1	
8	64D-82581-00	.STAY, CORD CLAMP			1	1	
9	97303-05012	.BOLT			1	1	
10	92903-05100	.WASHER, SPRING			1	1	
11	95303-05700	.NUT			1	1	
12	6R5-83383-00	.BUZZER			1	1	
13	90149-05M05	SCREW			4	4	AP
14	92990-05200	WASHER, PLAIN			4	4	AP
15	95380-05600	NUT			4	4	AP
16	688-8258A-50	EXTENSION, WIRE HARNESS			1	1	AP

FIG. 38 OPTIONAL PARTS

[illegible]

62Y0100-9370

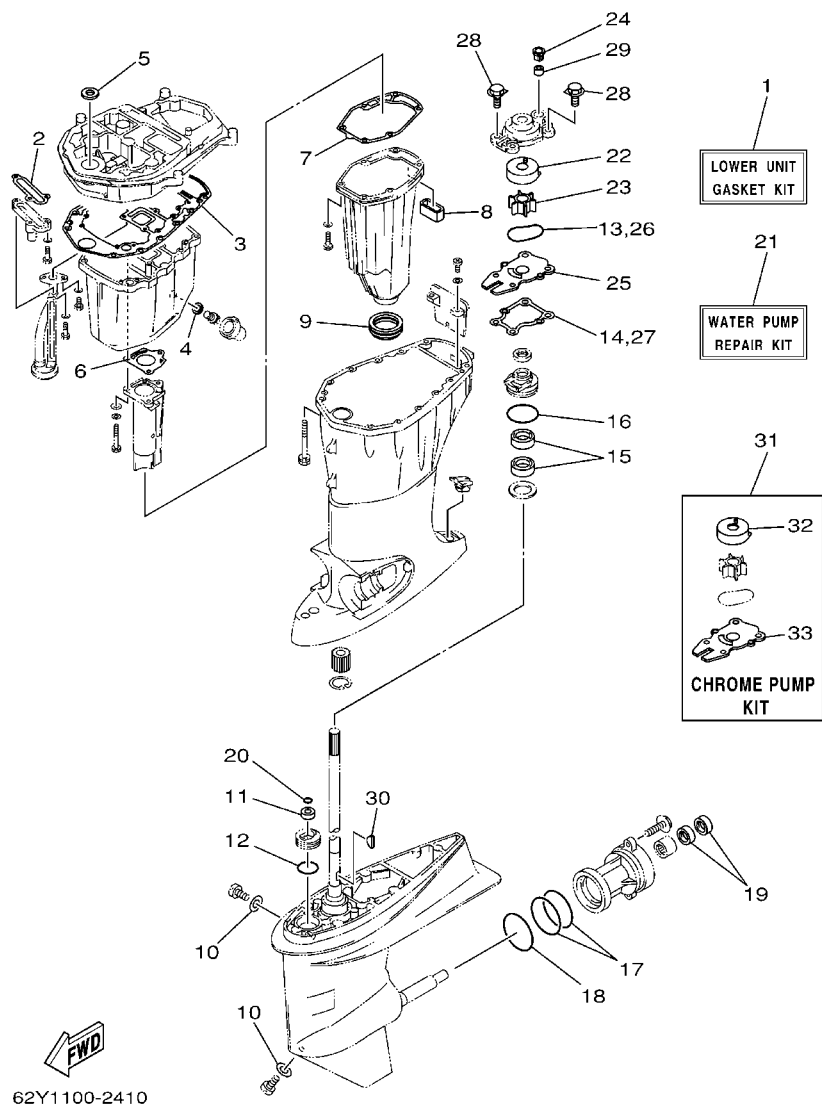
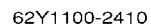


FIG. 41 REPAIR KIT 3

REF. NO.	PART NO.	DESCRIPTION	AEHT	AET	BETL	BETX	REMARKS
1	62Y-W0001-22	LOWER UNIT GASKET KIT	1	1			
2	62Y-13475-00	.GASKET	1	1			
3	69W-15312-00	.GASKET, OIL PAN	1	1			
4	90430-14M09	.GASKET	1	1			
5	93103-18011	.OIL SEAL	1	1			
6	67C-41133-00	.GASKET, EXHAUST MANIFOLD 1	1	1			
7	62Y-41134-01	.GASKET, EXHAUST MANIFOLD	1	1			
8	62Y-45127-00	.SEAL	1	1			
9	663-45123-00	.GASKET, MUFFLER	1	1			
10	90430-08020	.GASKET	2	2			
11	93106-09014	.OIL SEAL	1	1			
12	93210-33MG4	.O-RING	1	1			
13	93210-59MG7	.O-RING	1	1			
14	63D-44316-00	.GASKET, WATER PUMP	1	1			
15	93101-25M57	.OIL SEAL	2	2			
16	93210-48MG8	.O-RING	1	1			
17	93210-74MG5	.O-RING	2	2			
18	93210-69MG6	.O-RING	1	1			
19	93101-22M00	.OIL SEAL	2	2			
20	93210-07003	.O-RING	1	1			
21	63D-W0078-01	WATER PUMP REPAIR KIT	1	1			
22	63D-44322-00	.INSERT, CARTRIDGE	1	1			
23	6H3-44352-00	.IMPELLER	1	1			
24	63D-44312-00	.COVER, WATER PUMP HOUSING	1	1			
25	63D-44323-00	.OUTER PLATE, CARTRIDGE	1	1			
26	93210-59MG7	.O-RING	1	1			
27	63D-44316-00	.GASKET, WATER PUMP	1	1			

[illegible]

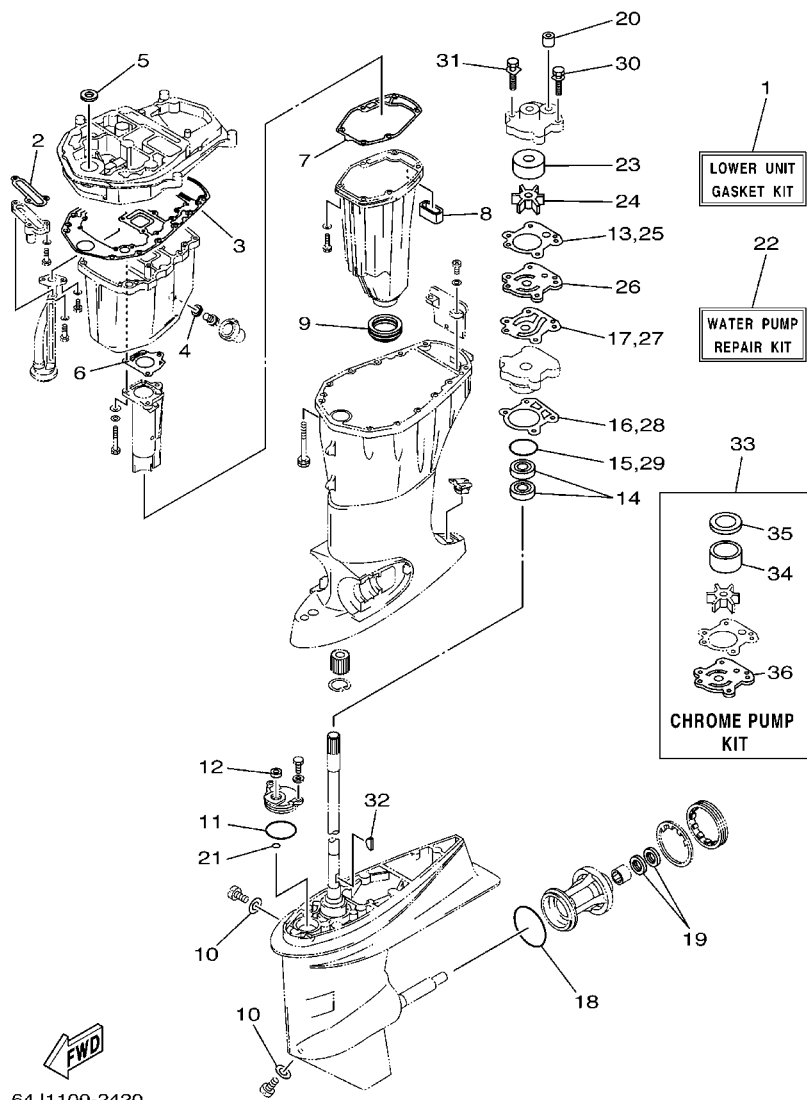
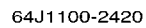


FIG. 42 REPAIR KIT 4

REF. NO.	PART NO.	DESCRIPTION	AEHT	AET	BETL	BETX	REMARKS
1	64J-W0001-22	LOWER UNIT GASKET KIT			1	1	
2	62Y-13475-00	.GASKET			1	1	
3	69W-15312-00	.GASKET, OIL PAN			1	1	
4	90430-14M09	.GASKET			1	1	
5	93103-18011	.OIL SEAL			1	1	
6	67C-41133-00	.GASKET, EXHAUST MANIFOLD 1			1	1	
7	62Y-41134-01	.GASKET, EXHAUST MANIFOLD			1	1	
8	62Y-45127-00	.SEAL			1	1	
9	663-45123-00	.GASKET, MUFFLER			1	1	
10	90430-08020	.GASKET			2	2	
11	93210-49046	.O-RING			1	1	
12	93106-09014	.OIL SEAL			1	1	
13	6H3-44315-A0	.GASKET, WATER PUMP			1	1	
14	93101-23070	.OIL SEAL			2	2	
15	93210-46044	.O-RING			1	1	
16	688-44316-A0	.GASKET, WATER PUMP			1	1	
17	6H3-44324-A0	.GASKET, CARTRIDGE			1	1	
18	93210-86M39	.O-RING			1	1	
19	93101-25M03	.OIL SEAL			2	2	
20	663-44366-00	.DAMPER, WATER SEAL			1	1	
21	93210-07003	.O-RING			1	1	
22	6H3-W0078-02	WATER PUMP REPAIR KIT			1	1	
23	663-44322-00	.INSERT, CARTRIDGE			1	1	
24	6H3-44352-00	.IMPELLER			1	1	
25	6H3-44315-A0	.GASKET, WATER PUMP			1	1	
26	6H3-44323-00	.OUTER PLATE, CARTRIDGE			1	1	
27	6H3-44324-A0	.GASKET, CARTRIDGE			1	1	

[illegible]

NUMERICAL INDEX

PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.
93103-18011	25 - 2 41 - 5 42 - 5	93210-48214 93210-48MG8	23 - 9 27 - 33 41 - 16	93606-12019	28 - 7 30 - 5	97095-06012	12 - 15 13 - 14	97885-06040 97890-04007	17 - 49 7 - 33		
93106-09014	27 - 15 29 - 14 41 - 11 42 - 12	93210-49046 93210-52449 93210-59MG7	29 - 13 42 - 11 24 - 17 27 - 24	93608-12M05 93608-16M16 93700-06M03 94701-00375 95023-06025	26 - 8 6 - 42 20 - 10 4 - 35 11 - 4	97095-06014 97095-06016	13 - 8 17 - 28 6 - 47 18 - 14 29 - 15	97890-05016 97890-05025 97890-06018 98507-04010 98580-03015	35 - 2 35 - 16 35 - 50 4 - 24 34 - 38		
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