



**PARTS
CATALOGUE
CATALOGUE
DE PIÈCES DETACHÉES**

Z150PETO'04 (68H3)

Z175GETO'04 (68L3)

Z200NETO'04 (68F3)

LZ150PETO'04 (68K3)

LZ200NETO'04 (68G3)

FOREWORD

This Parts Catalogue is related to the parts for the model(s) on the cover page. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after the issue of the Parts Catalogue will be announced in the Parts News.
It is advisable that you make the necessary corrections to the Parts Catalogue according to the Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

“UR” Use specified parts number.

“UN” Use as many as needed.

“AP” Alternate Parts

“LM” Locally Made (Parts need to be ordered locally)

“F#” Frame No. (Applicable machine No.)

“O/S” Over Size

3. The number of components for assembly

- Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.
- The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

PART NO.	DESCRIPTION	Q'TY	REMARKS
2F5-83310-60	FRONT FLASHER LIGHT ASSY	2	
115-83311-60	.BULB (6V-18W)	1	

4. Applicable colours of graphics are represented in the “REMARKS” as shown below.

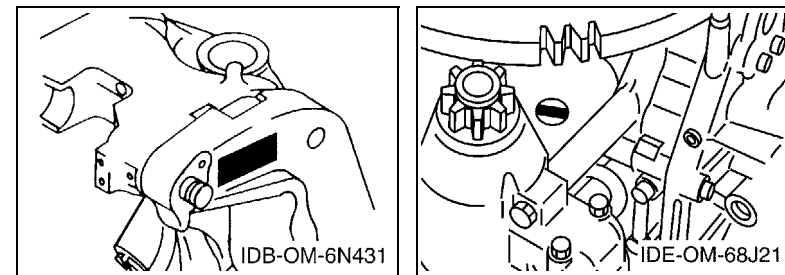
PART NO.	DESCRIPTION	Q'TY	REMARKS
2N4-24110-00-X5	FUEL TANK COMP.	2	MXR
3J1-24240-10	.GRAPHIC, FUEL TANK	1	FOR MXR

5. Note that the illustrations for reference in finding parts numbers are not to be used for assembling. When assembling, please use the applicable service manual.

6. The asterisk (*) before a reference number indicates modified items after the first edition.

7. Applicable Serial No.

Engine Serial No.



8. Applicable Engine Starting Serial No.

Model	Serial No.	Model	Serial No.
Z150P	6G4-1006970	LZ150P	6K0-1000468
Z175G	6G5-1000348	LZ200N	6K1-1001418
Z200N	6G6-1008788		

9. Applicable Colour Code

Abbreviation	Colour Name	Colour Code
DBN2	DARK BLUIISH GRAY METALLIC 2	004D

10. Quantity Column Information

Column No.	Name Of Q'ty Column	Applicable Model
1	68H3	Z150PETO
2	68L3	Z175GETO
3	68F3	Z200NETO
4	68K3	LZ150PETO
5	68G3	LZ200NETO

AVANT-PROPOS

Ce catalogue de pièces détachées concerne les pièces pour le(s) modèle(s) indiqué(s) sur la page de couverture. Lorsque vous commandez des pièces de rechange, veuillez vous référer à ce catalogue de pièces détachées et indiquer clairement les numéros et les noms des pièces détachées.

1. Les modifications ou ajouts ayant été effectués après la parution du catalogue de pièces détachées seront décrits dans les Bulletins d'information concernant les pièces détachées.
Il est recommandé que vous apportiez les corrections nécessaires au catalogue des pièces détachées en vous référant aux Bulletins d'information.

2. Abréviations

Dans ce catalogue, les abréviations suivantes sont utilisées:

“UR” Utiliser le numéro de pièces spécifié.

“UN” Utiliser autant que nécessaire.

“AP” Pièces de substitution

“LM” Fabrication locale (les pièces doivent être commandées localement.)

“F#” N° de cadre (applicable au N° de série)

“O/S” Surdimensionné

3. Nombre de pièces d'un assemblage

- Les pièces fournies comme composants d'un assemblage sont précédées d'un point (.) de la manière indiquée ci-dessous.
- Le chiffre apparaissant à la droite de chaque composant indique la quantité de pièces pour chaque unité d'assemblage.

N° PIECES	DESCRIPTION	QTE	REMARQUES
2F5-83310-60	ENS. CLIGNOTANT AVANT	2	
115-83311-60	.AMPOULE (6V-18W)	1	

4. Les couleurs concernant les graphiques sont indiquées dans la colonne “REMARQUES”, comme indiqué ci-dessous.

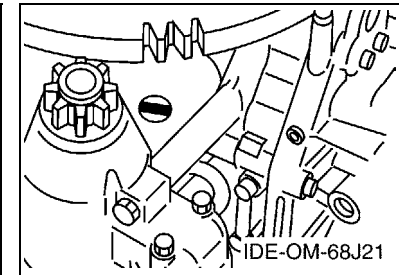
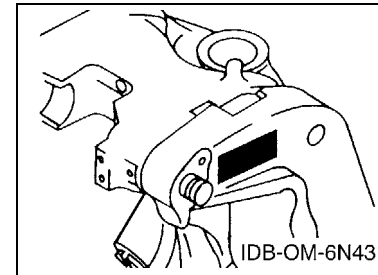
N° PIECES	DESCRIPTION	QTE	REMARQUES
2N4-24110-00-X5	RESERVOIR A ESSENCE.	2	MXR
3J1-24240-10	.GRAPHIQUE	1	POUR MXR

5. Veuillez noter que les illustrations sont indiquées à titre de référence pour trouver les numéros de pièces, non pour être utilisées lors de l'assemblage. Lors de l'assemblage, veuillez utiliser le manuel d'entretien adéquat.

6. L'astérisque (*) placé devant un numéro de référence indique des éléments qui ont été modifiés après la première édition.

7. N° de série applicable

N° de Série du moteur



8. N° de série initial du moteur applicable

Modèle	N° de série	Modèle	N° de série
Z150P	6G4-1006970	LZ150P	6K0-1000468
Z175G	6G5-1000348	LZ200N	6K1-1001418
Z200N	6G6-1008788		

9. Code couleur applicable

Abréviation	Nom de la couleur	Code couleur
DBN2	DARK BLUISH GRAY METALLIC 2	004D

10. Informations relatives à la colonne Quantité

N° de la colonne	Nom de la colonne Qté	Modèle applicable
1	68H3	Z150PETO
2	68L3	Z175GETO
3	68F3	Z200NETO
4	68K3	LZ150PETO
5	68G3	LZ200NETO

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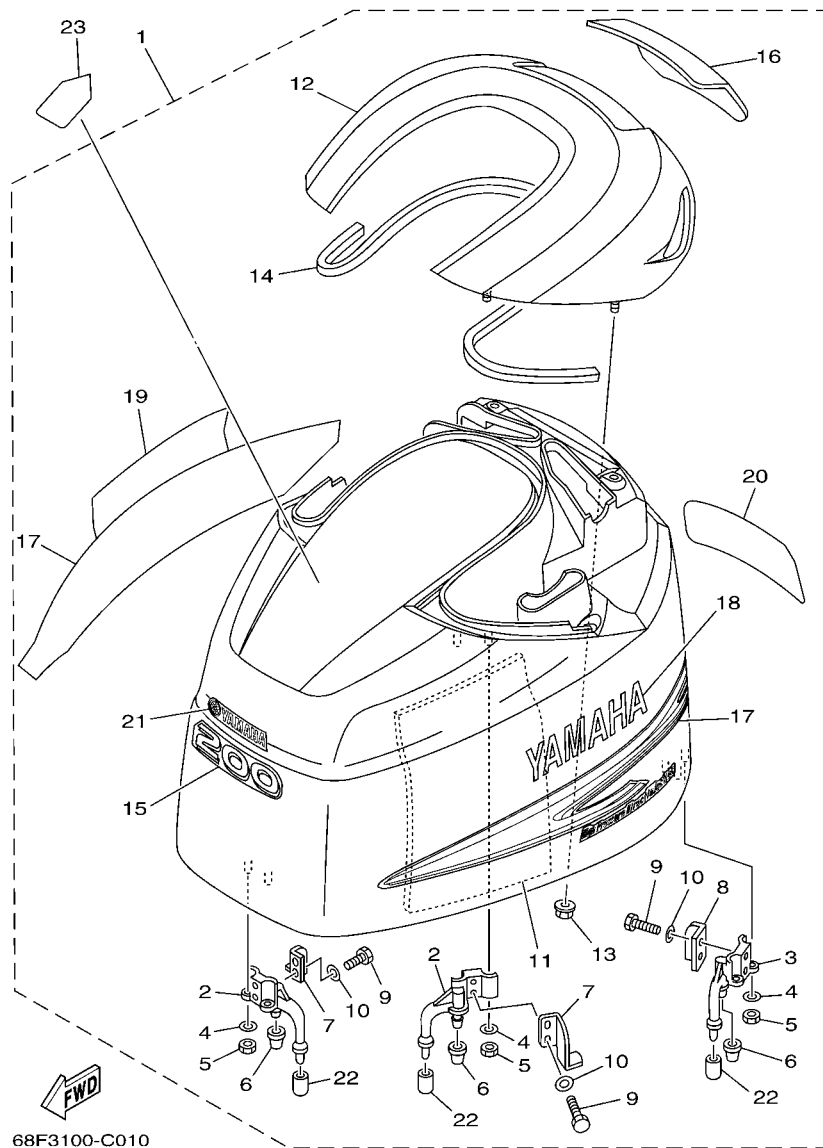


FIG. 1 TOP COWLING

CAPOT SUPERIEUR

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68H3	68L3	68F3	68K3	68G3	REMARKS REMARQUES
1	68F-42610-51-8D	TOP COWLING ASSY CAPOT (ENS.)			1		1	
	68L-42610-51-8D	TOP COWLING ASSY CAPOT (ENS.)		1				
	68H-42610-51-8D	TOP COWLING ASSY CAPOT (ENS.)	1			1		
2	68F-42647-01-94	.HOLDER, CLAMP BAND .SUPPORT, SANDOW DE SERRAGE	2	2	2	2	2	
3	68F-42648-01-94	.HOLDER, CLAMP BAND .SUPPORT, SANDOW DE SERRAGE	1	1	1	1	1	
4	92990-06100	.WASHER, SPRING .RONDELLE, GROWER	6	6	6	6	6	
5	95380-06600	.NUT, HEXAGON .ECROU	6	6	6	6	6	
6	68F-42663-00	.DAMPER .AMORTISSEUR	3	3	3	3	3	
7	60V-42651-01	.HOOK .CROCHET	2	2	2	2	2	
8	60V-42652-00	.HOOK .CROCHET	1	1	1	1	1	
9	97095-06016	.BOLT .BOULON	6	6	6	6	6	
10	92995-06600	.WASHER .RONDELLE	6	6	6	6	6	
11	68F-42619-00	.DAMPER, FORM .BOURRELET, CAOUTCHOUC	1	1	1	1	1	
12	68F-42613-00-8D	.MOLDING, AIR DUCT .MANCHON A AIR	1	1	1	1	1	
13	90179-06M24	.NUT .ECROU	6	6	6	6	6	
14	68F-42662-00	.DAMPER .AMORTISSEUR	1	1	1	1	1	
15	68F-42677-50	.GRAPHIC, FRONT .ADHESIF, AVANT			1		1	
	68L-42677-50	.GRAPHIC, FRONT .ADHESIF, AVANT		1				
	68H-42677-50	.GRAPHIC, FRONT .ADHESIF, AVANT	1			1		
16	68F-42687-10	.EMBLEM, REAR .EMBLEME, ARRIERE	1	1	1	1	1	
17	68F-W0070-50	.GRAPHIC SET .JEU DIEMBLEMES	1	1	1	1	1	
18	68F-42681-50	.MARK, COWLING .ADHESIF, CAPOT	1	1	1	1	1	
19	68F-42682-50	.MARK, COWLING .ADHESIF, CAPOT	1	1	1	1	1	
20	68F-42678-50	.GRAPHIC, REAR .ADHESIF, ARRIERE			1		1	
	68L-42678-50	.GRAPHIC, REAR .ADHESIF, ARRIERE		1				
	68H-42678-50	.GRAPHIC, REAR .ADHESIF, ARRIERE	1			1		
21	68F-42677-60	.GRAPHIC, FRONT .ADHESIF, AVANT	1	1	1	1	1	

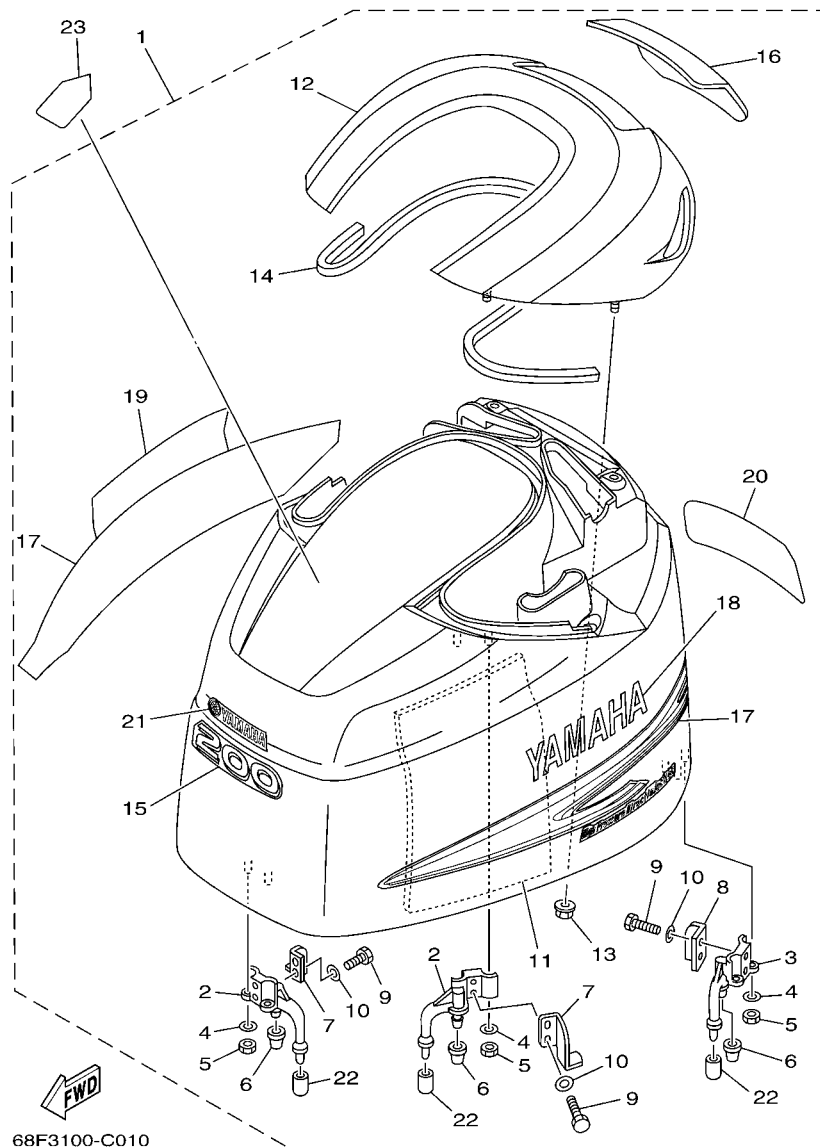
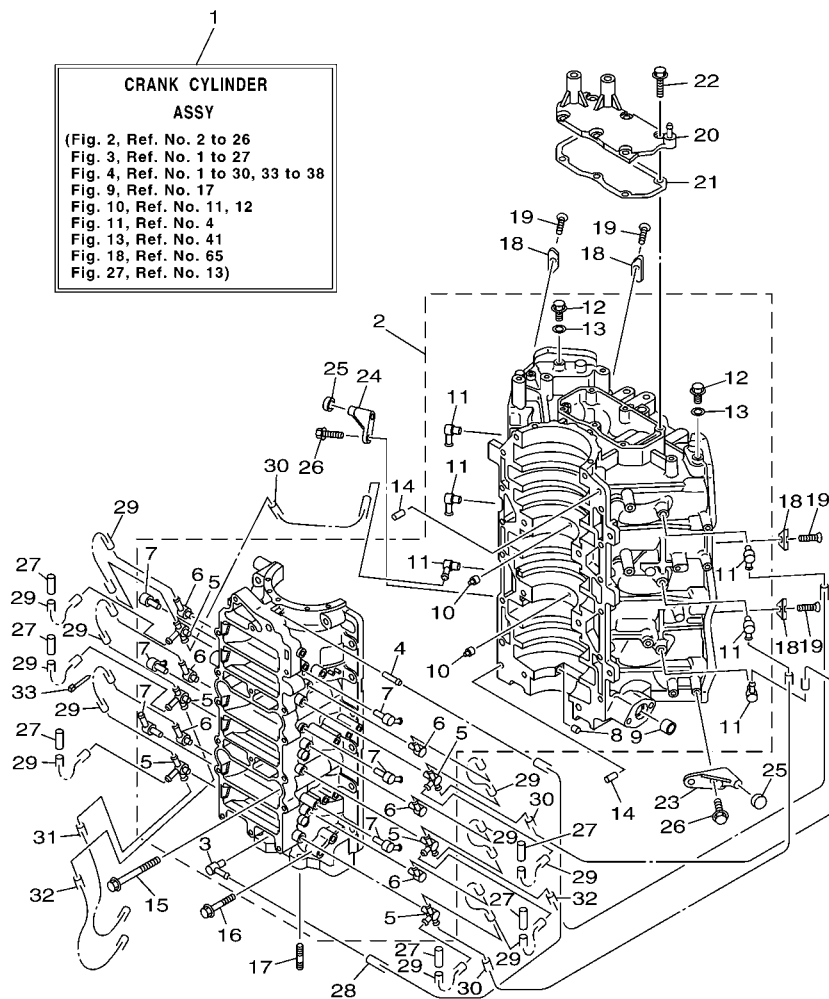


FIG. 1 TOP COWLING

CAPOT SUPERIEUR

[illegible]



68J3100-C020

FIG. 2 CYLINDER & CRANKCASE 1 CYLINDRE & CARTER 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68H3	68L3	68F3	68K3	68G3	REMARKS REMARQUES
1	68F-W0090-13-1S	CRANK CYLINDER ASSY EMBIELLAGE CYLINDRE (ENS.)			1		1	
	68L-W0090-12-1S	CRANK CYLINDER ASSY EMBIELLAGE CYLINDRE (ENS.)		1				
	68H-W0090-13-1S	CRANK CYLINDER ASSY EMBIELLAGE CYLINDRE (ENS.)	1			1		
2	68F-15100-00-1S	CRANKCASE ASSY CARTER DE MOTEUR COMPLET			1		1	
	68L-15100-00-1S	CRANKCASE ASSY CARTER DE MOTEUR COMPLET		1				
	68H-15100-00-1S	CRANKCASE ASSY CARTER DE MOTEUR COMPLET	1			1		
3	6E5-11372-01	.NIPPLE, HOSE .RACCORD, TUYAU	1	1	1	1	1	
4	624-14485-00	.PIPE, JOINT .DURITE	1	1	1	1	1	
5	68F-11372-01	.NIPPLE, HOSE .RACCORD, TUYAU	6	6	6	6	6	
6	650-11370-01	.CHECK VALVE ASSY .CLAPET (ENS.)	6	6	6	6	6	
7	68F-13552-00	.NOZZLE .GICLEUR	6	6	6	6	6	
8	90384-06M07	.BUSH, BIMETAL FORMED .DOUILLE, BIMETAL MISE EN FORM	1	1	1	1	1	
9	90384-14M09	.BUSH, BIMETAL FORMED .DOUILLE, BIMETAL MISE EN FORM	1	1	1	1	1	
10	663-11518-01	.LOCK, BEARING .CENTREUR, ROULEMENT	2	2	2	2	2	
11	646-11370-01	.CHECK VALVE ASSY .CLAPET (ENS.)	6	6	6	6	6	
12	90340-14M00	.PLUG, STRAIGHT SCREW .PLOT, FILETE DROIT	2	2	2	2	2	
13	90430-14115	.GASKET .JOINT	2	2	2	2	2	
14	93608-12063	PIN, DOWEL AXE	2	2	2	2	2	
15	90105-10M20	BOLT, FLANGE BOULON	8	8	8	8	8	
16	90119-08M94	BOLT, WITH WASHER BOULON, AVEC RONDELLE	12	12	12	12	12	
17	90116-08M45	BOLT, STUD GOUJON	2	2	2	2	2	
18	6E5-11325-00	ANODE ANODE	8	8	8	8	8	
19	98780-04015	SCREW, FLAT HEAD VIS A TETE FRAISEE	8	8	8	8	8	
20	68F-11371-00-1S	COVER COUVERCLE	1	1	1	1	1	
21	68F-11381-00	GASKET 1 JOINT 1	1	1	1	1	1	
22	90119-06MA2	BOLT, WITH WASHER BOULON, AVEC RONDELLE	6	6	6	6	6	
23	6E5-42761-00-1S	STOPPER PLAQUETTE	1	1	1	1	1	

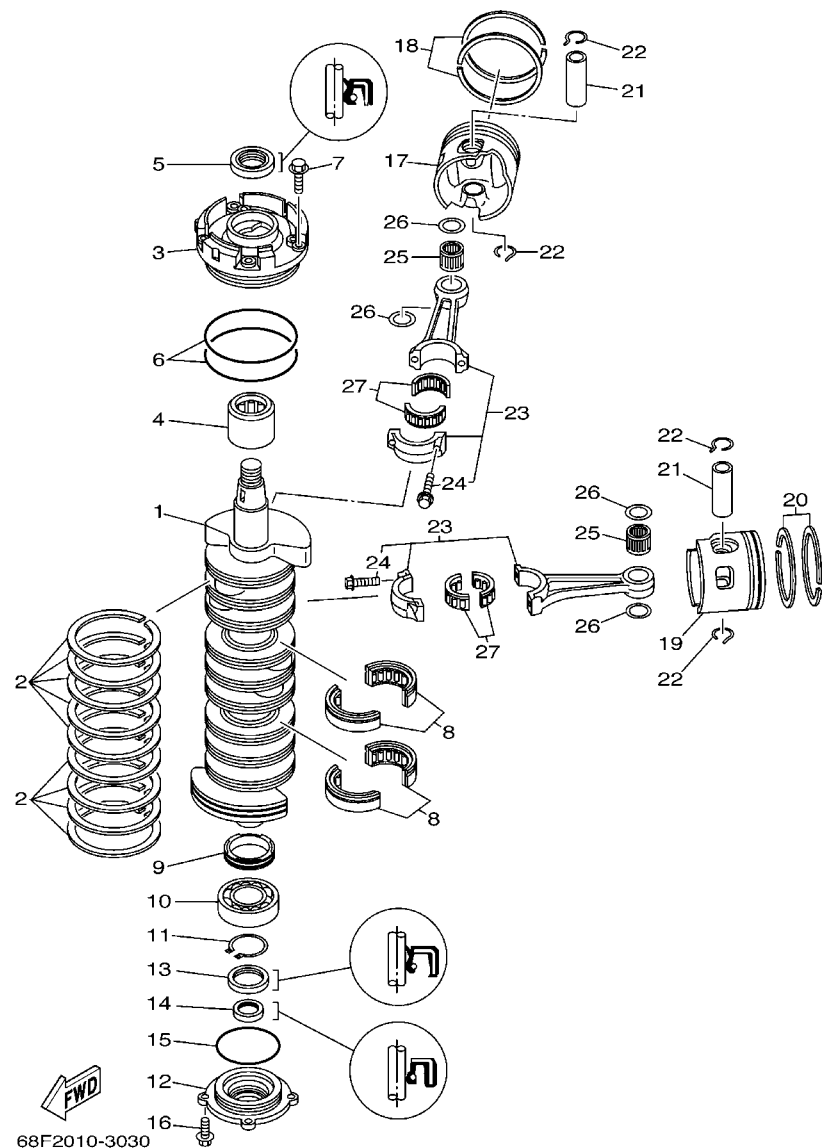


FIG. 3 CRANKSHAFT & PISTON

VILEBREQUIN & PISTON

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68H3	68L3	68F3	68K3	68G3	REMARKS REMARQUES
1	68F-11411-01	CRANKSHAFT VILEBREQUIN COMPLET	1	1	1	1	1	
2	6E5-11447-00	SEAL, CRANK JOINT, VILEBREQUIN	9	9	9	9	9	
3	68F-15163-00-94	HOUSING, BEARING 1 LOGEMENT, ROULEMENT 1	1	1	1	1	1	
4	93311-940U3	BEARING ROULEMENT	1	1	1	1	1	
5	93102-40M14	OIL SEAL JOINT SPY	1	1	1	1	1	
6	93211-04001	O-RING JOINT TORIQUE	2	2	2	2	2	
7	90119-06MA3	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4	4	4	4	4	
8	93310-954U1	BEARING ROULEMENT	2	2	2	2	2	
9	6R3-11536-00	GEAR, DRIVE ENGRENAGE, MENANT	1	1	1	1	1	
10	93306-208U0	BEARING ROULEMENT	1	1	1	1	1	
11	93410-40M03	CIRCLIP CLIPS	1	1	1	1	1	
12	6G5-15359-00-94	HOUSING, OIL SEAL LOGEMENT, BAGUE D'ETANCHEITE	1	1	1	1	1	
13	93102-35M61	OIL SEAL JOINT SPY	1	1	1	1	1	
14	93101-22M15	OIL SEAL JOINT SPY	1	1	1	1	1	
15	93210-74M35	O-RING JOINT TORIQUE	1	1	1	1	1	
16	90119-06MA2	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4	4	4	4	4	
17	68F-11631-01-85	PISTON (STD)	3	3	3	3	3	
	68F-11635-01	PISTON (0.25MM O/S)	3	3	3	3	3	AP
	68F-11636-01	PISTON (0.50MM O/S)	3	3	3	3	3	AP
18	68F-11603-01	PISTON RING SET (STD) JEU DE SEGMENTS (STD)	3	3	3	3	3	AP
	68F-11604-01	PISTON RING SET (0.25MM O/S) JUE DE SEGMENTS (0.25MM O/S)	3	3	3	3	3	AP
	68F-11605-01	PISTON RING SET (0.50MM O/S) JEU DE SEGMENTS (0.50MM O/S)	3	3	3	3	3	AP
19	68F-11642-01-85	PISTON 2 (STD)	3	3	3	3	3	
	68F-11645-01	PISTON 2 (0.25MM O/S)	3	3	3	3	3	AP
	68F-11646-01	PISTON 2 (0.50MM O/S)	3	3	3	3	3	AP
20	68F-11603-01	PISTON RING SET (STD) JEU DE SEGMENTS (STD)	3	3	3	3	3	
	68F-11604-01	PISTON RING SET (0.25MM O/S) JUE DE SEGMENTS (0.25MM O/S)	3	3	3	3	3	AP

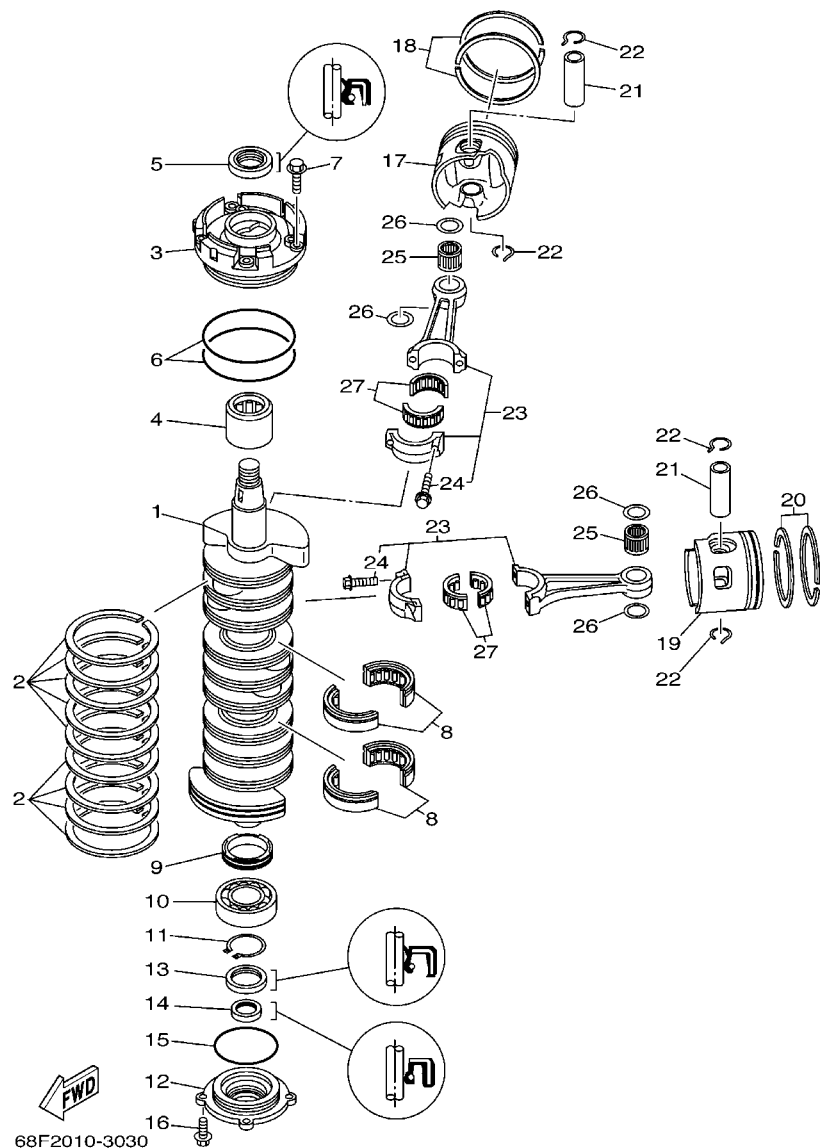


FIG. 3 CRANKSHAFT & PISTON

VILEBREQUIN & PISTON

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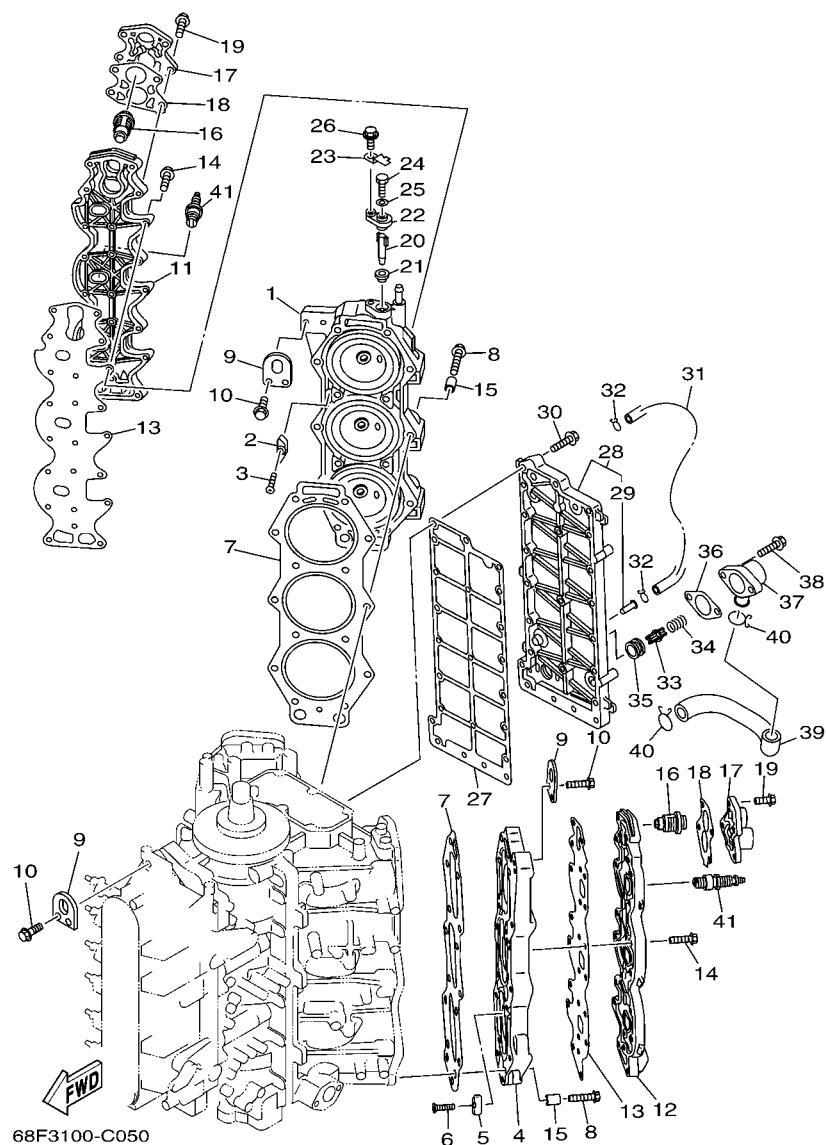


FIG. 4 CYLINDER & CRANKCASE 2 CYLINDRE & CARTER 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68H3	68L3	68F3	68K3	68G3	REMARKS REMARQUES
1	68F-11111-00-94	HEAD, CYLINDER 1 CULASSE	1	1	1	1	1	
2	6E5-11325-00	ANODE ANODE	3	3	3	3	3	
3	98780-04015	SCREW, FLAT HEAD VIS A TETE FRAISEE	3	3	3	3	3	
4	68F-11121-00-94	HEAD, CYLINDER 2 CULASSE	1	1	1	1	1	
5	6E5-11325-00	ANODE ANODE	4	4	4	4	4	
6	98780-04015	SCREW, FLAT HEAD VIS A TETE FRAISEE	4	4	4	4	4	
7	68F-11181-00	GASKET, CYLINDER HEAD 1 JOINT, DE CULASSE 1	2	2	2	2	2	
8	90119-08MA8	BOLT, WITH WASHER BOULON, AVEC RONDELLE	28	28	28	28	28	
9	68F-11119-00	HANGER, ENGINE ANNEAU, LEVAGE	3	3	3	3	3	
10	90119-06MA2	BOLT, WITH WASHER BOULON, AVEC RONDELLE	5	5	5	5	5	
11	68F-11191-00-1S	COVER, CYLINDER HEAD 1 COUVERCLE, CULASSE 1	1	1	1	1	1	
12	68F-11192-00-1S	COVER, CYLINDER HEAD 2 COUVERCLE, CULASSE 2	1	1	1	1	1	
13	68F-11193-01	GASKET, HEAD COVER 1 JOINT, COUVERCLE DE CULASSE 1	2	2	2	2	2	
14	90119-06MA4	BOLT, WITH WASHER BOULON, AVEC RONDELLE	36	36	36	36	36	
15	99590-10114	PIN, DOWEL GOIJON, D'ASSEMBLAGE	4	4	4	4	4	
16	6E5-12411-30	THERMOSTAT THERMOSTAT	2	2	2	2	2	
17	688-12413-00-1S	COVER, THERMOSTAT COUVERCLE, THERMOSTAT	2	2	2	2	2	
18	688-12414-A1	GASKET, COVER JOINT, COUVERCLE	2	2	2	2	2	
19	90119-06MA6	BOLT, WITH WASHER BOULON, AVEC RONDELLE	8	8	8	8	8	
20	62Y-11325-00	ANODE ANODE	1	1	1	1	1	
21	66M-11328-00	GROMMET, ANODE PASSE-FIL	1	1	1	1	1	
22	66M-11327-00-94	COVER, ANODE COUVERCLE	1	1	1	1	1	
23	66M-12535-00	PLATE PLAQUE	1	1	1	1	1	
24	97095-05012	BOLT BOULON	1	1	1	1	1	
25	92995-05600	WASHER RONDELLE	1	1	1	1	1	
26	90119-06MA2	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	1	1	1	1	
27	68F-41114-00	GASKET, EXHAUST OUTER COVER JOINT, COUVERCLE D'ECHAPPEMENT	1	1	1	1	1	

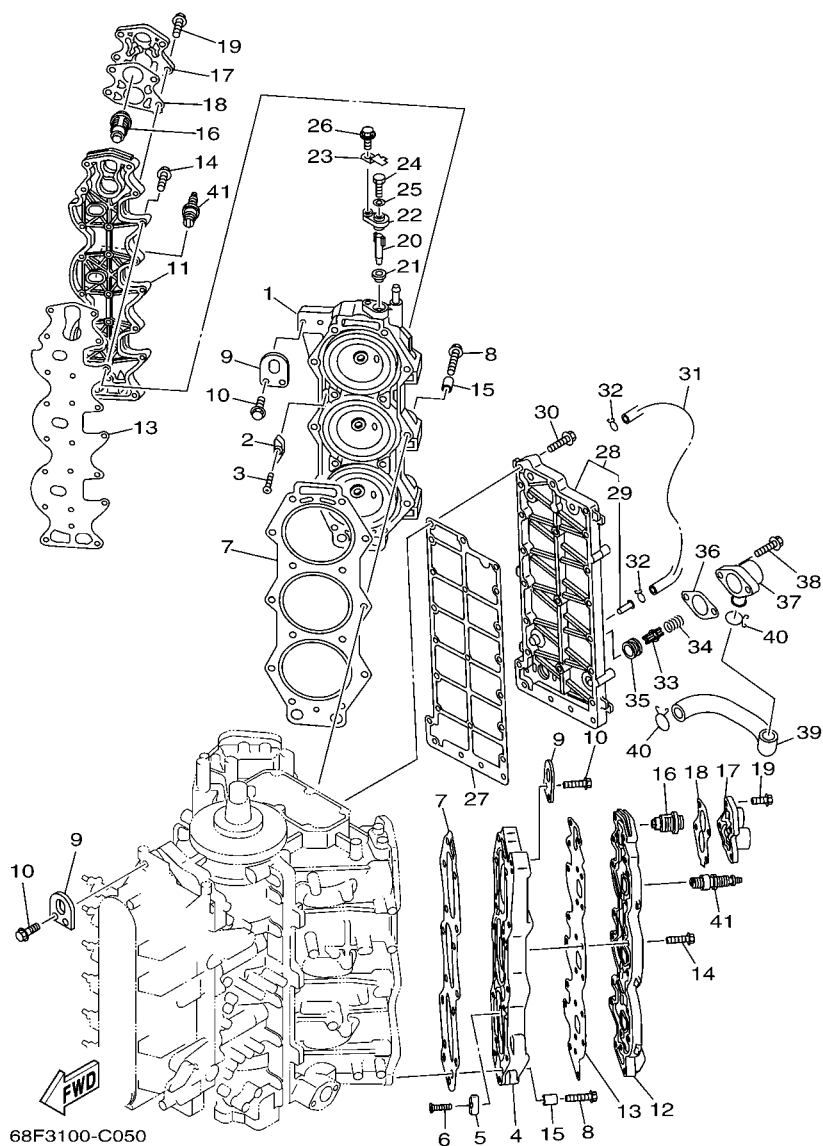


FIG. 4 CYLINDER & CRANKCASE 2 CYLINDRE & CARTER 2

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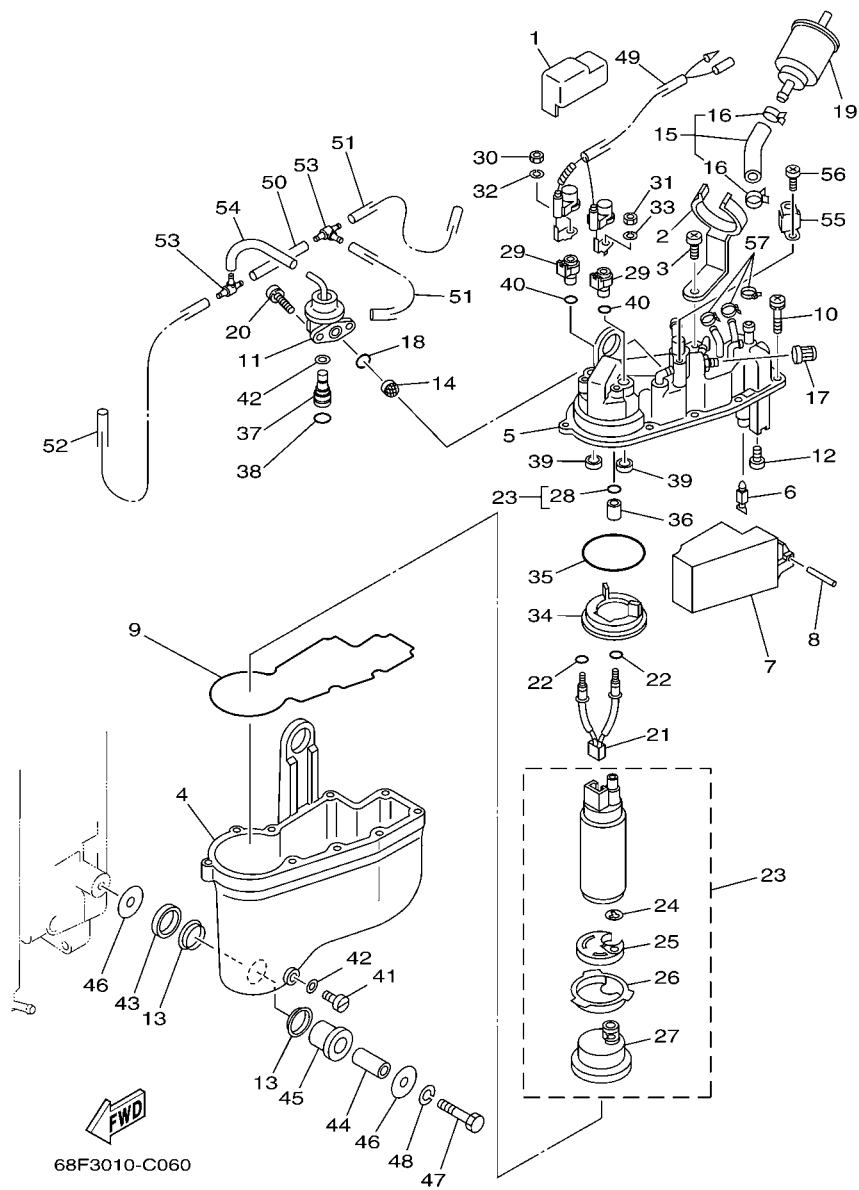


FIG. 6 VAPOR SEPARATOR 1

VAPEUR SEPARATEUR 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68H3	68L3	68F3	68K3	68G3	REMARKS REMARQUES
1	68F-13784-00	COVER, PUMP COUVERCLE, POMPE	1	1	1	1	1	
2	68F-24216-00	STAY SUPPORT	1	1	1	1	1	
3	68F-24473-00	SCREW VIS	1	1	1	1	1	
4	60V-14980-00	BODY, FLOAT CHAMBER CORPS, CUVE DE FLOTTEUR	1	1	1	1	1	
5	68F-14182-01	COVER, FLOAT CHAMBER COUVERCLE, CUVE DE FLOTTEUR	1	1	1	1	1	
6	65L-14546-00	VALVE, NEEDLE POINTEAU	1	1	1	1	1	
7	66K-14985-00	FLOAT FLOTTEUR	1	1	1	1	1	
8	66K-14548-01	PIN, FLOAT ARM AXE, BRAS DE FLOTTEUR	1	1	1	1	1	
9	66K-14984-00	GASKET, FLOAT CHAMBER JOINT, CUVE DE FLOTTEUR	1	1	1	1	1	
10	65L-14125-00	SCREW VIS	10	10	10	10	10	
11	68F-13906-00	REGULATOR, PRESSURE REGULATEUR DE PRESSION	1	1	1	1	1	
12	66K-14325-01	SCREW, PAN HEAD VIS TETE CONIQUE	2	2	2	2	2	
13	60V-14163-00	SPACER ENTRETOISE	6	6	6	6	6	
14	65L-13905-00	FILTER COMP ENS FILTRE	1	1	1	1	1	
15	68F-13971-00	PIPE, FUEL 1 TUBE 1, CARBURANT	1	1	1	1	1	
16	65L-24387-00	.CLIP .SANDOW	2	2	2	2	2	
17	65L-14966-00	CAP CAPUCHON	1	1	1	1	1	
18	65L-24486-00	O-RING JOINT TORIQUE	1	1	1	1	1	
19	68F-24251-00	STRAINER 1 FILTRE 1	1	1	1	1	1	
20	66K-14245-00	SCREW, GUIDE GUIDE DE VIS	2	2	2	2	2	
21	68F-82509-01	WIRE, SUB LEAD FIL, SECONDAIRE	1	1	1	1	1	
22	65L-14227-00	O-RING JOINT TORIQUE	2	2	2	2	2	
23	68F-13907-01	FUEL PUMP COMP. POMPE A CARBURANT COMP.	1	1	1	1	1	
24	65L-14159-00	.CLIP .JONC	1	1	1	1	1	
25	68F-13781-00	.DAMPER, PUMP .AMORTISSEUR, POMPE	1	1	1	1	1	
26	68F-13844-00	.PLATE 2 .PLAQUE 2	1	1	1	1	1	
27	68F-13915-00	.FILTER .FILTRE	1	1	1	1	1	

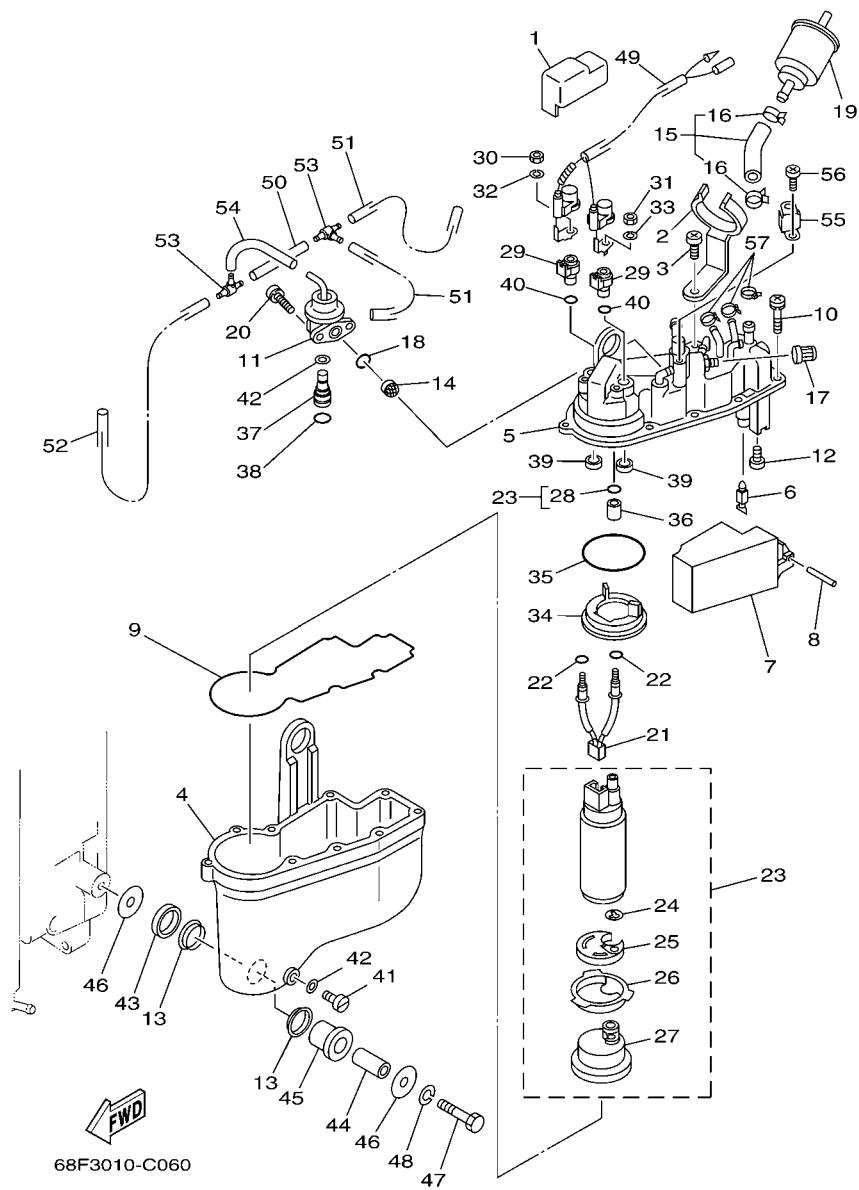


FIG. 6 VAPOR SEPARATOR 1

VAPEUR SEPARATEUR 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68H3	68L3	68F3	68K3	68G3	REMARKS REMARQUES
28	65L-1416A-00	O-RING JOINT TORIQUE	1	1	1	1	1	
29	66K-14271-00	INSULATOR ISOLATEUR	2	2	2	2	2	
30	65L-8182A-00	NUT ECROU	1	1	1	1	1	
31	65L-8182K-00	NUT ECROU	1	1	1	1	1	
32	65L-8182E-00	WASHER RONDELLE	1	1	1	1	1	
33	65L-8182F-00	WASHER RONDELLE	1	1	1	1	1	
34	68F-13843-00	PLATE 1 PLAQUE 1	1	1	1	1	1	
35	65L-14147-00	O-RING JOINT TORIQUE	1	1	1	1	1	
36	68F-14274-00	CONNECTOR CONNECTEUR	1	1	1	1	1	
37	66K-24376-00	PIPE, JOINT 1 DURITE 1, RACCORDEMENT	1	1	1	1	1	
38	66K-24489-00	O-RING JOINT TORIQUE	1	1	1	1	1	
39	68F-14271-00	INSULATOR ISOLATEUR	2	2	2	2	2	
40	65L-14397-00	O-RING JOINT TORIQUE	2	2	2	2	2	
41	65L-14992-00	ROD TRINGLE	1	1	1	1	1	
42	65L-14997-00	SEAL DURITE	2	2	2	2	2	
43	60V-24375-00	GROMMET OEILLET CAOUTCHOUC	3	3	3	3	3	
44	60V-24397-01	COLLAR COLLIER	3	3	3	3	3	
45	60V-24339-00	GROMMET OEILLET CAOUTCHOUC	3	3	3	3	3	
46	66K-24579-00	WASHER 2 RONDELLE 2	6	6	6	6	6	
47	65L-24592-00	BOLT BOLTE	3	3	3	3	3	
48	65L-24169-00	WASHER, LOCK RONDELLE-FREIN	3	3	3	3	3	
49	68F-82507-00	WIRE, LEAD FIL	1	1	1	1	1	
50	66K-13542-00	HOSE, VACUUM SENSING 1 DURITE 1	1	1	1	1	1	
51	66K-13544-00	HOSE, VACUUM SENSING 2 DURITE 2	2	2	2	2	2	
52	66K-13532-00	HOSE, VACUUM SENSING 3 DURITE 3	1	1	1	1	1	
53	65L-24461-00	PIPE, JOINT DURITE, RACCORDEMENT	2	2	2	2	2	
54	66K-13533-00	HOSE, VACUUM SENSING 4 DURITE 4	1	1	1	1	1	

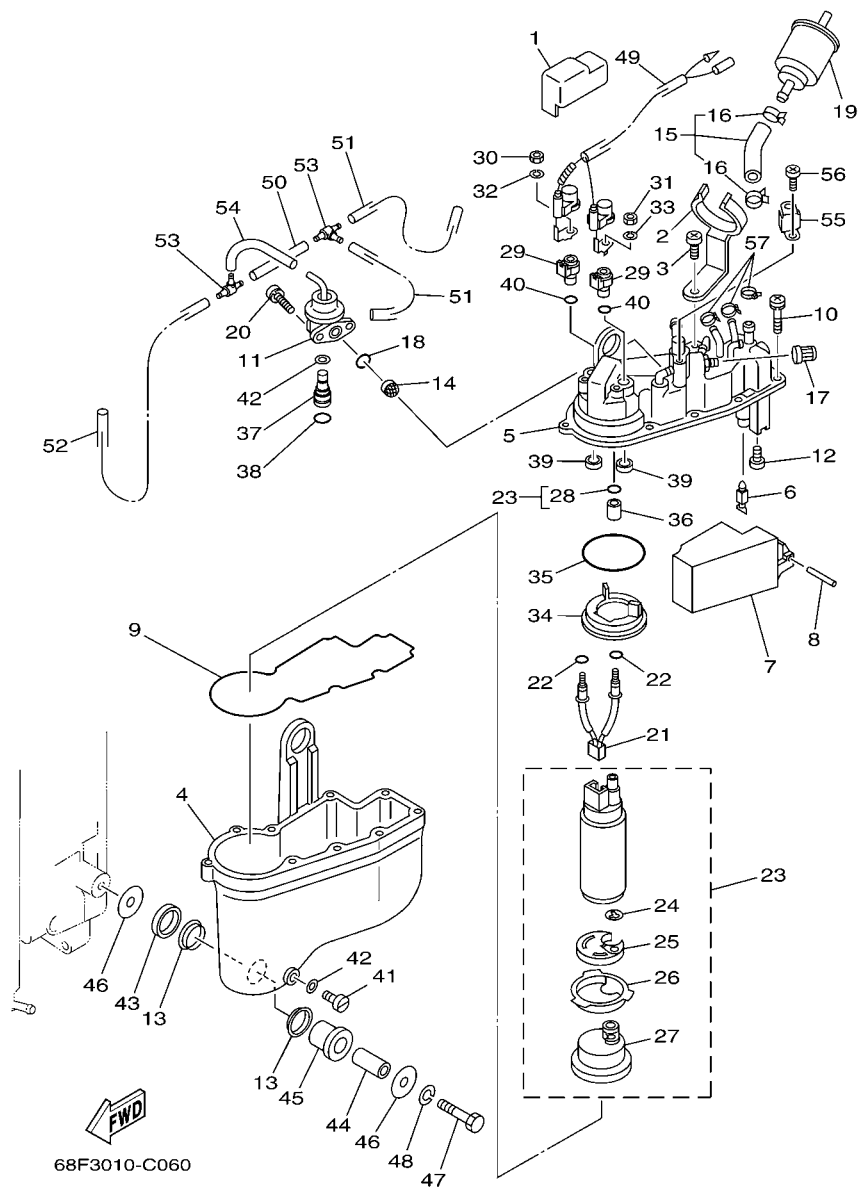


FIG. 6 VAPOR SEPARATOR 1

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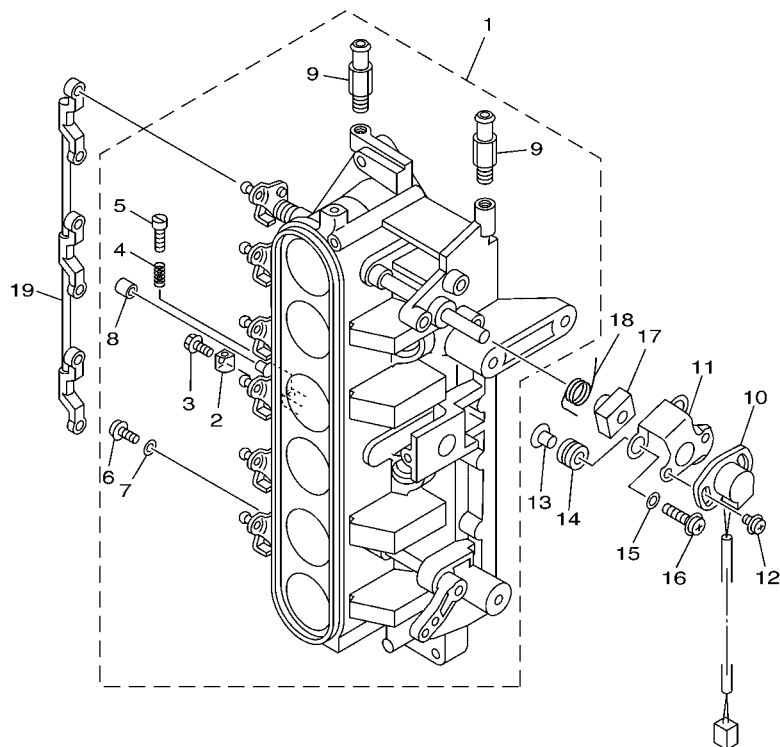


FIG. 7 VAPOR SEPARATOR 2

VAPEUR SEPARATEUR 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68H3	68L3	68F3	68K3	68G3	REMARKS REMARQUES
1	68F-13751-00	BODY, THROTTLE 1 CARTER 1	1	1	1	1	1	
2	65L-14527-00	.PLATE .PLAQUE	1	1	1	1	1	
3	65L-14565-00	.SCREW .VIS	1	1	1	1	1	
4	65L-14334-00	.SPRING, AIR ADJUSTING .RESSORT, VIS DE DOSEUR D'AIR	1	1	1	1	1	
5	65L-14523-00	.SCREW, STOP .VIS, BUTEE	1	1	1	1	1	
6	6K5-14592-00	.SCREW .VIS	6	6	6	6	6	
7	90201-05552	.WASHER, PLATE .RONDELLE, PLATE	6	6	6	6	6	
8	65L-14578-00	.COLLAR .COLLERETTE	1	1	1	1	1	
9	68F-13568-00	.STUD .GOUJON	2	2	2	2	2	
10	61A-85885-00	THROTTLE SENSOR ASSY SENSITOMETRE (ENS.)	1	1	1	1	1	
11	6K7-85886-00	BRACKET SUPPORT	1	1	1	1	1	
12	97985-05212	SCREW, WITH WASHER VIS, AVEC RONDELLE	2	2	2	2	2	
13	90387-05M00	COLLAR COLLERETTE	3	3	3	3	3	
14	90480-10M23	GROMMET PASSE-FIL	3	3	3	3	3	
15	65L-14596-00	WASHER RONDELLE	5	5	5	5	5	
16	97985-05330	SCREW, WITH WASHER VIS, AVEC RONDELLE	3	3	3	3	3	
17	65L-14573-00	LEVER LEVIER	1	1	1	1	1	
18	65L-14579-00	SPRING RESSORT	1	1	1	1	1	
19	65L-41217-00	ROD, ACCEL. LEVER TIGE, LEVIER ACCELERATION	1	1	1	1	1	

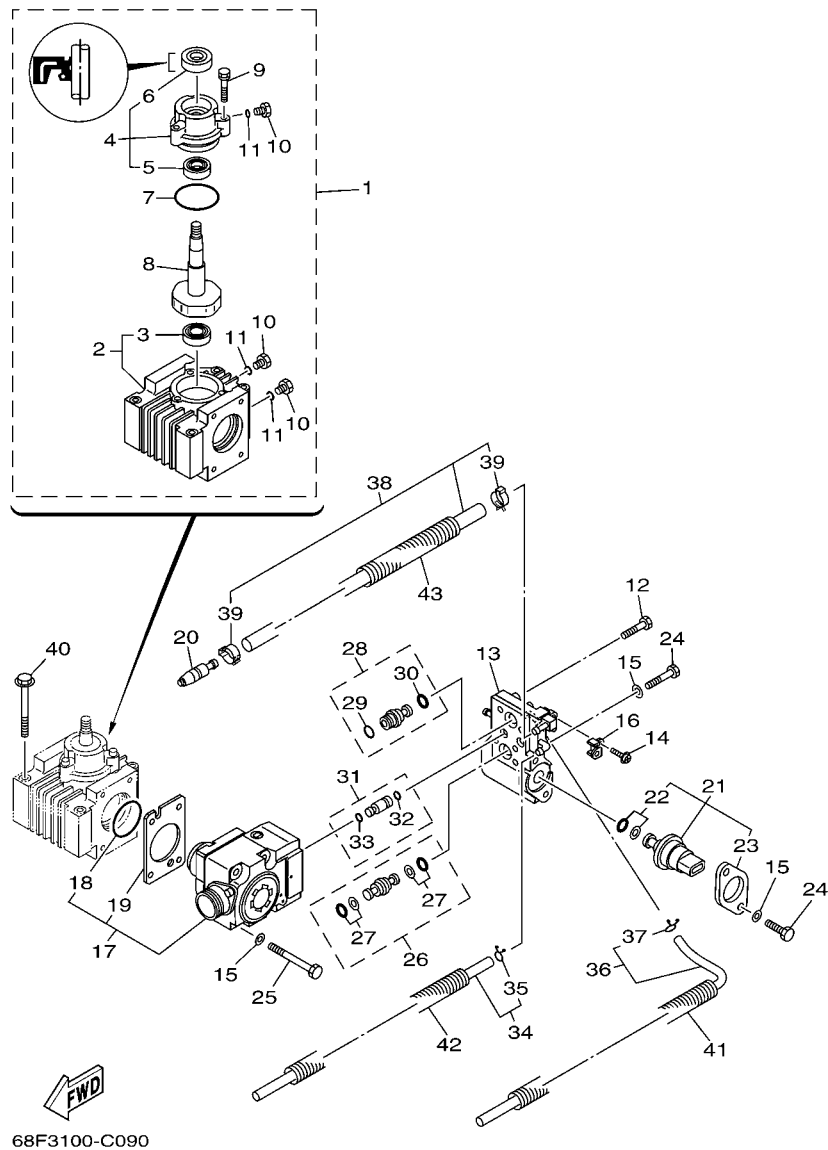


FIG. 8 FUEL INJECTION PUMP

FUEL INJECTION PUMP

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68H3	68L3	68F3	68K3	68G3	REMARKS REMARQUES
1	68F-12170-10	CAMSHAFT ASSY 1 ENS ARBRE A CAMES 1	1	1	1	1	1	
2	68F-12424-10	.PLATE, CARTRIDGE INNER .PLAQUE DE CARTOUCHE	1	1	1	1	1	
3	93306-00001	..BEARING ..ROULEMENT	1	1	1	1	1	
4	68F-12173-00	.CAP, CAMSHAFT 1 .CAPUCHON, ARBRE A CAMES 1	1	1	1	1	1	
5	93306-001U0	..BEARING ..ROULEMENT	1	1	1	1	1	
6	68F-12223-00	..SEAL ..JOINT	1	1	1	1	1	
7	68F-12439-00	.O-RING .JOINT TORIQUE	1	1	1	1	1	
8	68F-12171-00	.CAMSHAFT 1 .ARBRE A CAMES 1	1	1	1	1	1	
9	68F-12228-00	.BOLT .BOULON	3	3	3	3	3	
10	68F-13455-00	.PLUG .PLOT	3	3	3	3	3	
11	68F-13473-00	.O-RING .JOINT TORIQUE	3	3	3	3	3	
12	68F-12228-00	BOLT BOULON	2	2	2	2	2	
13	68F-13993-10	COVER, CONTROL RACK COUVERCLE, BOITIER DE COMMAND.	1	1	1	1	1	
14	65L-14565-00	SCREW VIS	1	1	1	1	1	
15	68F-24579-00	WASHER 2 RONDELLE 2	8	8	8	8	8	
16	60V-13854-00	PLATE 4 PLAQUETTE 4	1	1	1	1	1	
17	68F-13910-10	FUEL PUMP ASSY POMPE A ESSENCE COMPLET	1	1	1	1	1	
18	60V-14005-00	.RING, SEAL .JOINTS	1	1	1	1	1	
19	60V-14126-00	.GASKET .JOINT	1	1	1	1	1	
20	68F-24300-00	FUEL PIPE JOINT DURITE RACCORDEMT. A ESSENCE	1	1	1	1	1	
21	68F-82380-01	SENSOR, PRESSURE SONDE DE PRESSION	1	1	1	1	1	
22	68F-82384-00	.PACKING KIT .POCHETTE DE JOINTS	1	1	1	1	1	
23	68F-82388-00	.PLATE .PLAQUETTE	1	1	1	1	1	
24	60V-24178-00	BOLT 3 BOULON 3	4	4	4	4	4	
25	60V-24176-00	BOLT 1 BOULON 1	4	4	4	4	4	
26	68F-13815-10	JOINT 1 RACCORD 1	1	1	1	1	1	
27	68F-2466A-10	.PACKING KIT .POCHETTE DE JOINTS	2	2	2	2	2	

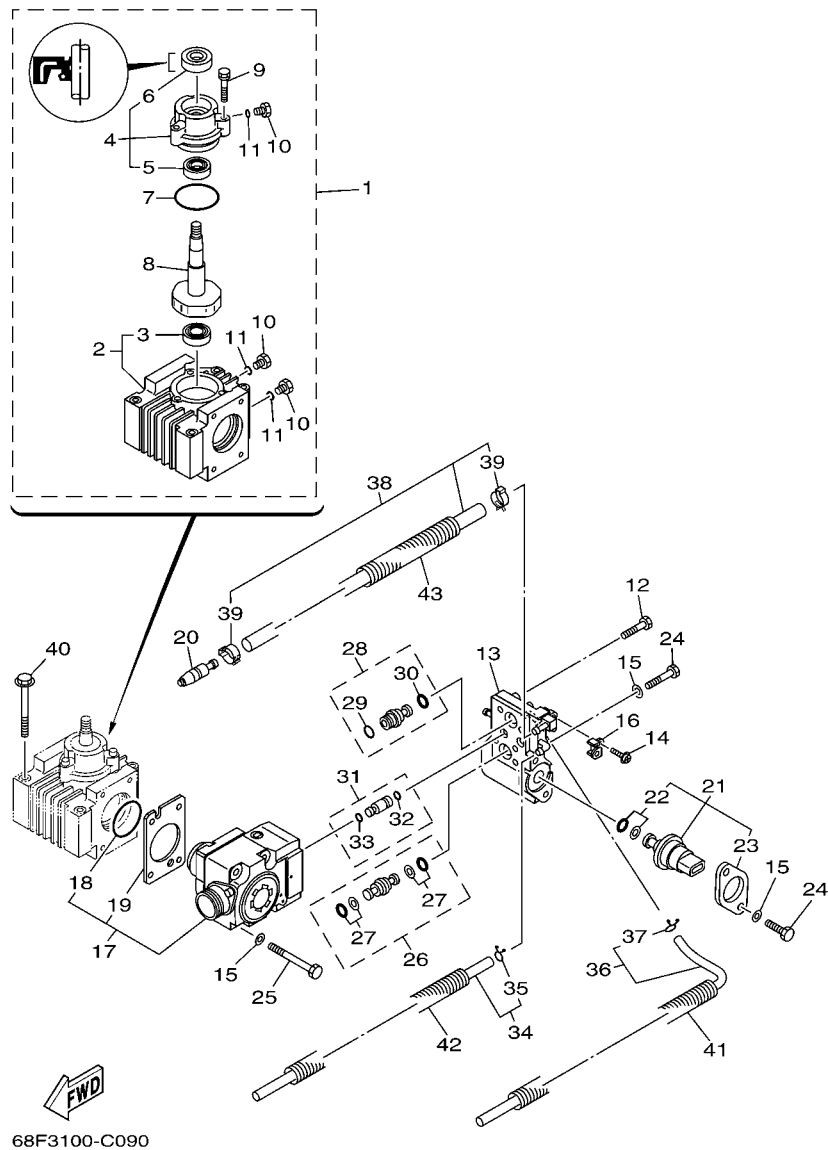


FIG. 8 FUEL INJECTION PUMP

FUEL INJECTION PUMP

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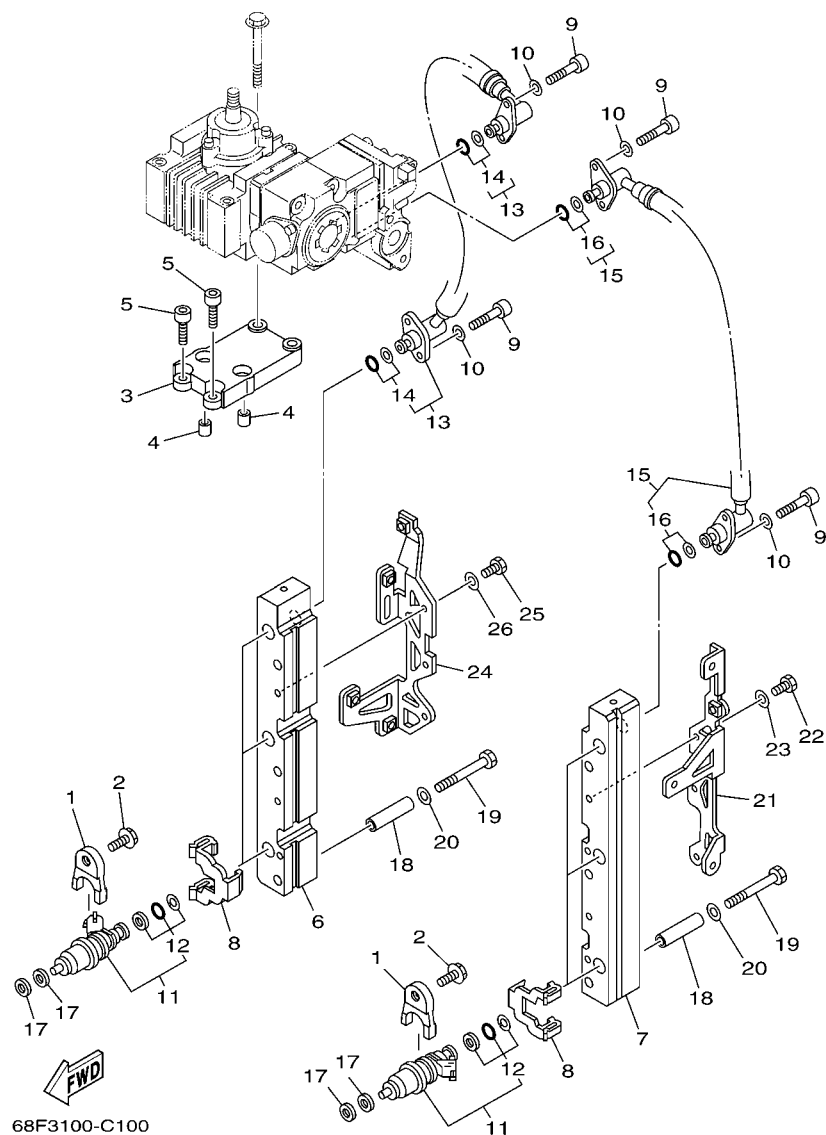


FIG. 9 FUEL INJECTION NOZZLE

FUEL INJECTION NOZZLE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68H3	68L3	68F3	68K3	68G3	REMARKS REMARQUES
1	68F-13767-00	CAP, INJECTOR COUVERCLE	6	6	6	6	6	
2	90119-08M60	BOLT, WITH WASHER BOULON, AVEC RONDELLE	6	6	6	6	6	
3	60V-13782-00	STAY SUPPORT	1	1	1	1	1	
4	90387-08M31	COLLAR COLLERETTE	2	2	2	2	2	
5	90110-08M04	BOLT, HEXAGON SOCKET HEAD BOULON, TETE HEXAGONALE CREUSE	4	4	4	4	4	
6	68F-13161-10	PIPE, DELIVERY 1 DURITE REFOULEMENT 1	1	1	1	1	1	
7	68F-13171-10	PIPE, DELIVERY 2 DURITE REFOULEMENT	1	1	1	1	1	
8	60V-13898-10	HOLDER SUPPORT	6	6	6	6	6	
9	68F-24551-00	BOLT, JOINT BOULON, RACCORDEMENT	8	8	8	8	8	
10	68F-24576-00	WASHER RONDELLE	8	8	8	8	8	
11	68F-13761-00	INJECTOR ASSY INJECTEUR	6	6	6	6	6	
12	68F-1410B-00	.PACKING KIT .POCHETTE DE JOINTS	1	1	1	1	1	
13	68F-13973-10	PIPE, FUEL 3 TUBE 3, CARBURANT	1	1	1	1	1	
14	68F-2466A-10	.PACKING KIT .POCHETTE DE JOINTS	2	2	2	2	2	
15	68F-13974-10	PIPE, FUEL 4 TUBE 4, CARBURANT	1	1	1	1	1	
16	68F-2466A-10	.PACKING KIT .POCHETTE DE JOINTS	2	2	2	2	2	
17	68F-13764-00	GASKET (T=2.2) JOINT (T=2.2)	12	12	12	12	12	
18	68F-13716-00	COLLAR COLLERETTE	4	4	4	4	4	
19	97013-08055	BOLT BOULON	6	6	6	6	6	
20	92903-08600	WASHER, PLATE RONDELLE, PLATE	6	6	6	6	6	
21	68F-82544-10	CLAMP COLLIER	1	1	1	1	1	
22	97013-06014	BOLT BOULON	2	2	2	2	2	
23	92903-06600	WASHER, PLATE RONDELLE, PLATE	2	2	2	2	2	
24	68F-82544-20	CLAMP COLLIER	1	1	1	1	1	
25	97013-06014	BOLT BOULON	2	2	2	2	2	
26	92903-06600	WASHER, PLATE RONDELLE, PLATE	2	2	2	2	2	

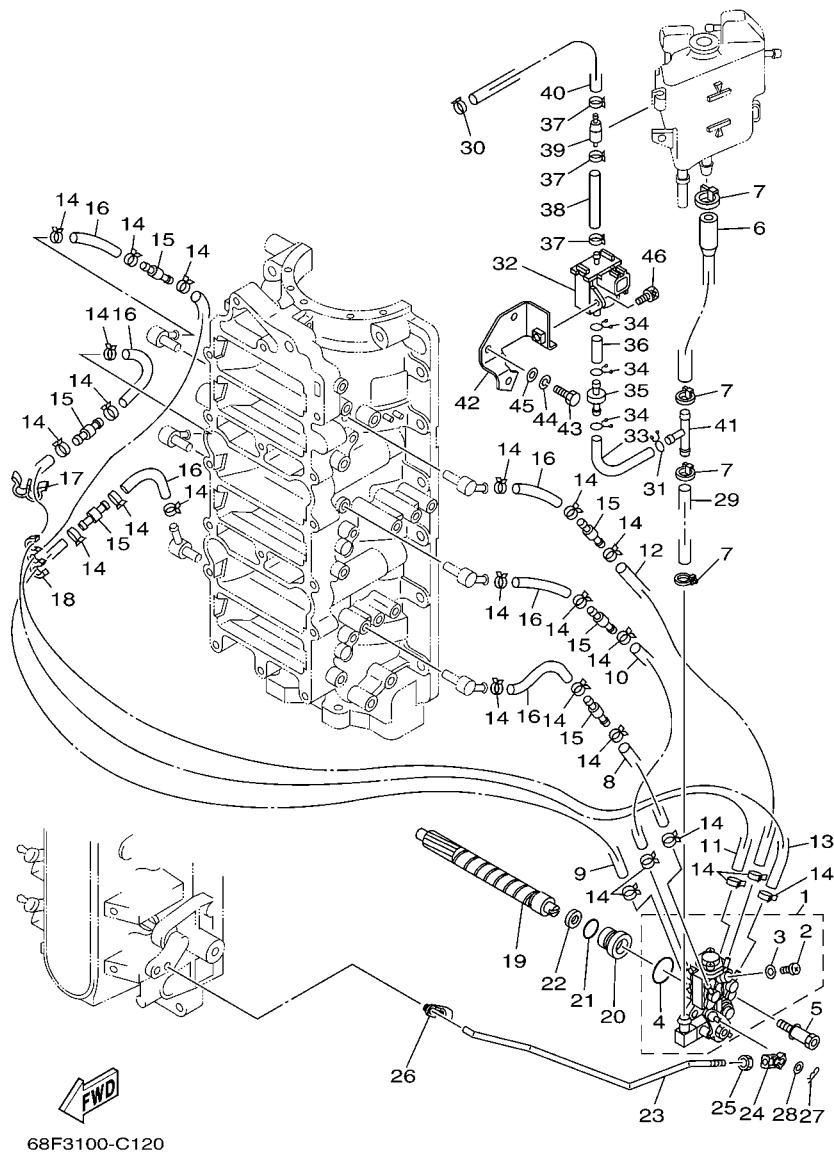


FIG. 11 OIL PUMP

POMPE A HUILE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68H3	68L3	68F3	68K3	68G3	REMARKS REMARQUES
1	68F-13200-00	OIL INJECTION PUMP ASSY POMPE A HUILE COMPLET			1		1	
	68L-13200-00	OIL INJECTION PUMP ASSY POMPE A HUILE COMPLET		1				
	68H-13200-00	OIL INJECTION PUMP ASSY POMPE A HUILE COMPLET	1			1		
2	6R3-13471-00	.PLUG, DRAIN .PLOT, VIDANGE	1	1	1	1	1	
3	6L2-13475-00	.GASKET .JOINT	1	1	1	1	1	
4	93210-19M82	.O-RING .JOINT TORIQUE	1	1	1	1	1	
5	90109-06M40	BOLT BOULON	2	2	2	2	2	
6	6G5-13416-00	PIPE, OIL 1 DURITE A HUILE	1	1	1	1	1	
7	90465-11M10	CLAMP BRIDE	4	4	4	4	4	
8	90445-07M00	HOSE (L100) DURITE (L100)	1	1	1	1	1	
9	90445-07M09	HOSE (L380) DURITE (L380)	1	1	1	1	1	
10	90445-07MA5	HOSE (L150) DURITE (L150)	1	1	1	1	1	
11	90445-07M10	HOSE (L510) DURITE (L510)	1	1	1	1	1	
12	90445-07MA4	HOSE (L280) DURITE (L280)	1	1	1	1	1	
13	90445-07M80	HOSE (L660) DURITE (L660)	1	1	1	1	1	
14	90468-07M02	CLIP JONC	24	24	24	24	24	
15	6R3-13183-00	VALVE, CHECK SOUPAPE DE RETENUE	6	6	6	6	6	
16	90445-07M04	HOSE (L50) DURITE (L50)	6	6	6	6	6	
17	90464-07M20	CLAMP BRIDE	1	1	1	1	1	
18	90464-07M05	CLAMP BRIDE	1	1	1	1	1	
19	6R3-11537-00	GEAR, DRIVEN PIGNON SECONDAIRE	1	1	1	1	1	
20	6R3-13117-00	COLLAR, DISTANCE ENTRETOISE	1	1	1	1	1	
21	93210-13M04	O-RING JOINT TORIQUE	1	1	1	1	1	
22	90202-08M44	WASHER, PLATE RONDELLE, PLATE	1	1	1	1	1	
23	67H-41241-00	ROD, LINK BIELLE	1	1	1	1	1	
24	6H1-41237-00	JOINT, LINK RACCORD	1	1	1	1	1	
25	95380-05600	NUT ECROU	1	1	1	1	1	

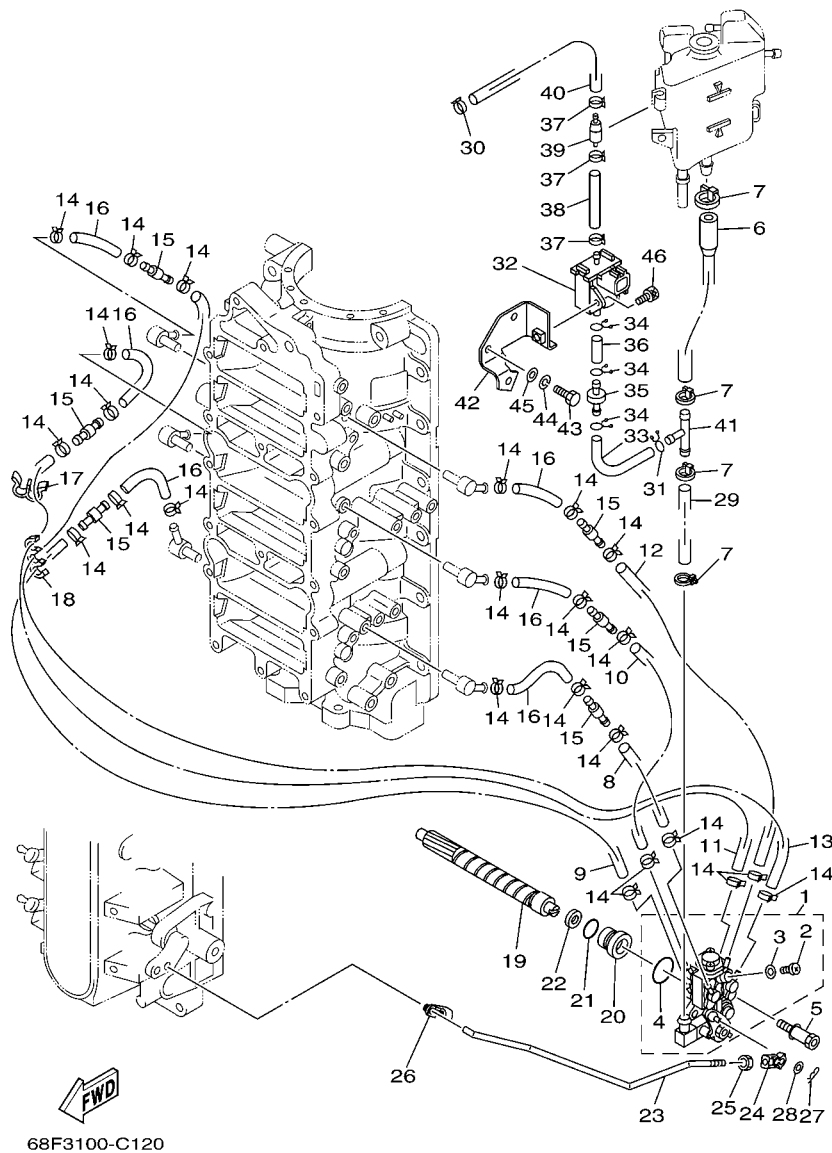


FIG. 11 OIL PUMP

POMPE A HUILE

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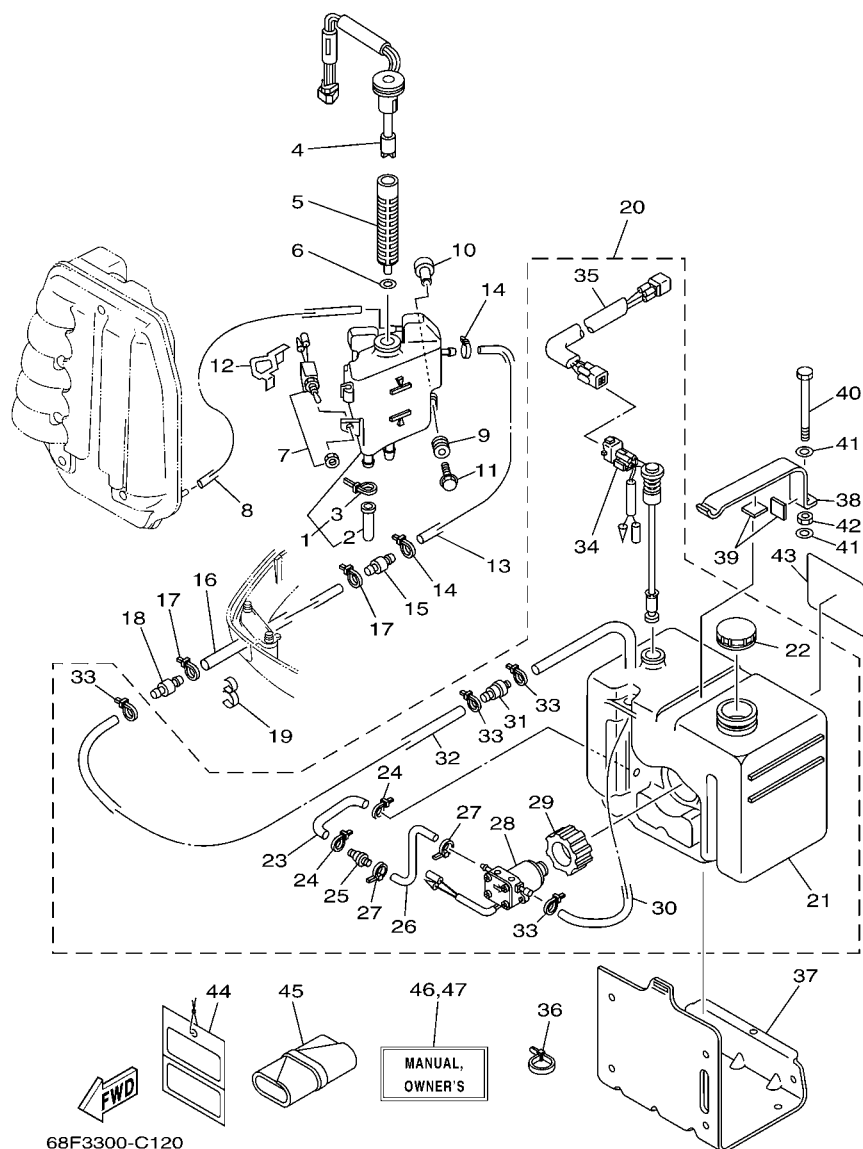


FIG. 12 OIL TANK

RESERVOIR A PETROLE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68H3	68L3	68F3	68K3	68G3	REMARKS REMARQUES
1	68F-21750-00	OIL TANK ASSY RESERVOIR A HUILE	1	1	1	1	1	
2	6E5-13448-00	.CAP .CAPUCHON	1	1	1	1	1	
3	90465-13M11	.CLAMP .BRIDE	1	1	1	1	1	
4	67H-85730-01	OIL LEVEL GAUGE ASSY VIEUX	1	1	1	1	1	
5	6E5-13411-00	STRAINER, OIL FILTRE, HUILE	1	1	1	1	1	
6	6E5-13414-00	GASKET, STRAINER COVER JOINT, COUVERCLE DE FILTRE	1	1	1	1	1	
7	6R3-8259E-00	SWITCH ASSY COMMUTATEUR	1	1	1	1	1	
8	90445-07M43	HOSE (L600) DURITE (L600)	1	1	1	1	1	
9	6A0-82317-00	DAMPER, IGNITION COIL AMORTISSEUR, BOBINE D'ALLUM	3	3	3	3	3	
10	90387-06M91	COLLAR COLLERETTE	3	3	3	3	3	
11	90119-06M65	BOLT, WITH WASHER BOULON, AVEC RONDELLE	3	3	3	3	3	
12	68F-2174E-00	STAY, SIDE COVER 2 SUPPORT, CACHE LATERAL 2	1	1	1	1	1	
13	6E5-24323-00	PIPE 12 DURITE 12	1	1	1	1	1	
14	90465-11M10	CLAMP BRIDE	2	2	2	2	2	
15	6E5-24379-00	PIPE, JOINT 4 DURITE RACCORDEMENT 4	1	1	1	1	1	
16	90445-12207	HOSE (L2400) DURITE (L2400)	1	1	1	1	1	
17	90465-11M10	CLAMP BRIDE	2	2	2	2	2	
18	6E5-24379-00	PIPE, JOINT 4 DURITE RACCORDEMENT 4	1	1	1	1	1	
19	90464-13M34	CLAMP BRIDE	1	1	1	1	1	
20	61A-21708-20	SUB OIL TANK ASSY RESERVOIR A HUILE SECOURS (ENS.)	1	1	1	1	1	
21	6E5-21733-20	.SUB TANK, OIL (10.5L) .RESERVOIR A HUILE SECOURS:10.5L	1	1	1	1	1	
22	6E5-21770-03	.OIL TANK CAP ASSY .CABOCHON DE RESERVOIR A HUILE	1	1	1	1	1	
23	6E5-24322-00	.PIPE 11 .DURITE 11	1	1	1	1	1	
24	90465-11M10	.CLAMP .BRIDE	2	2	2	2	2	
25	646-24251-02	.STRAINER 1 .FILTRE 1	1	1	1	1	1	
26	6E5-24319-01	.PIPE, OIL .DURITE A HUILE	1	1	1	1	1	
27	90465-11M10	.CLAMP .BRIDE	2	2	2	2	2	

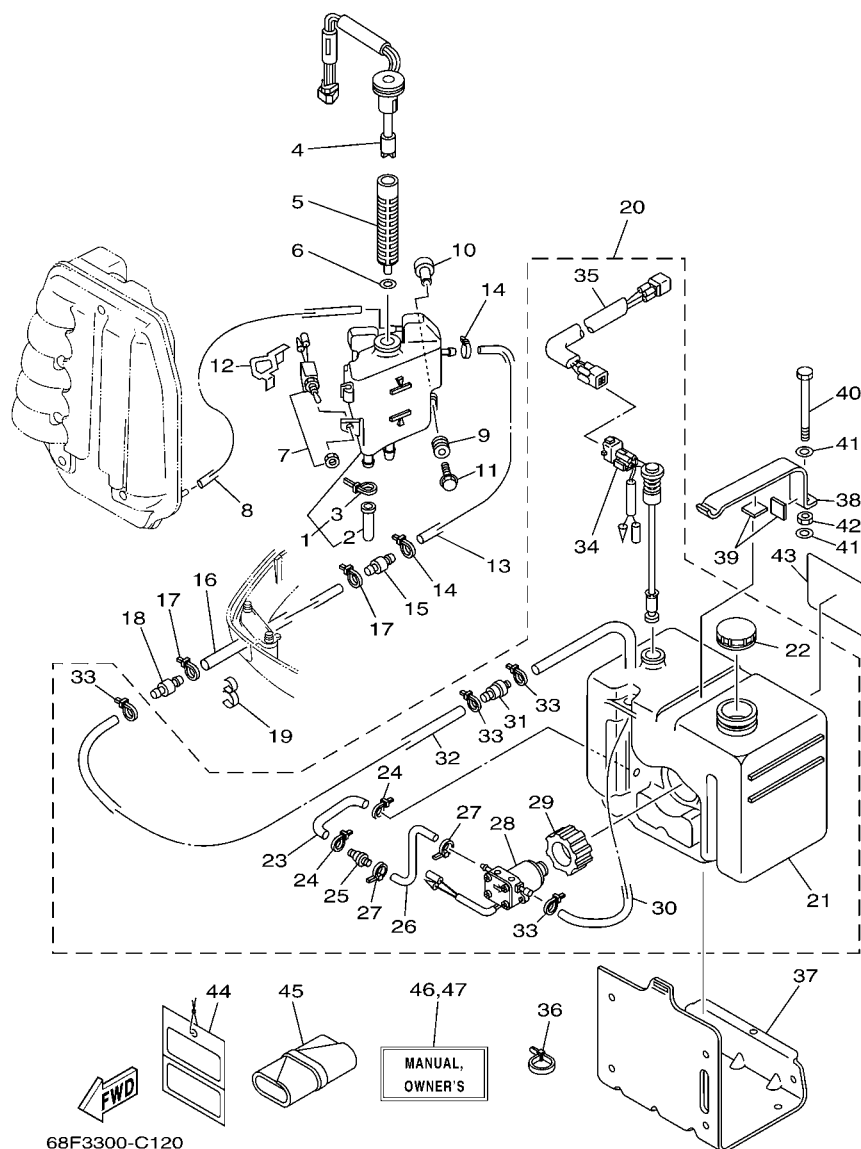
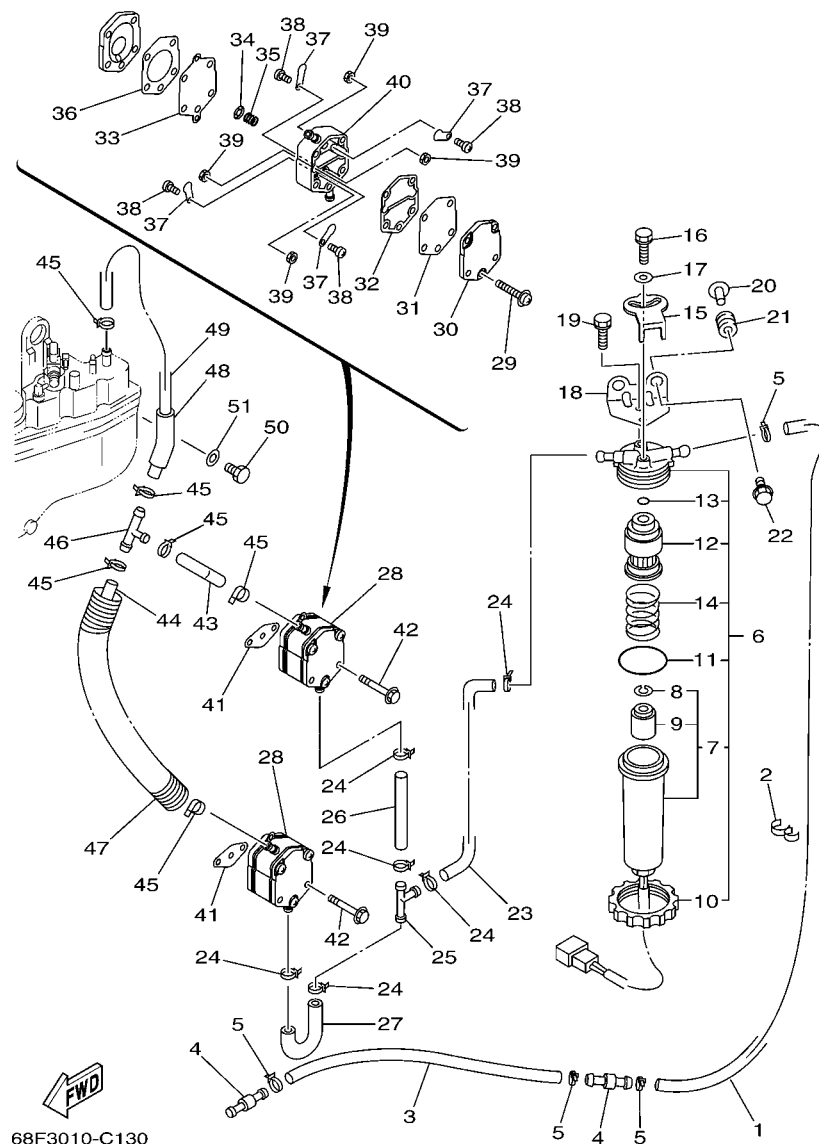


FIG. 12 OIL TANK

RESERVOIR A PETROLE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68H3	68L3	68F3	68K3	68G3	REMARKS REMARQUES
28	6E5-81900-01	.OIL FEED PUMP ASSY .VIEUX	1	1	1	1	1	
29	6E5-81922-00	.GROMMET .OEUILLER CAOUTCHOUC	1	1	1	1	1	
30	6E5-24321-01	.PIPE 10 .DURITE 10	1	1	1	1	1	
31	6E5-24379-00	.PIPE, JOINT 4 .DURITE RACCORDEMENT 4	1	1	1	1	1	
32	90445-11M26	.HOSE (L6500) .DURITE (L6500)	1	1	1	1	1	
33	90465-11M10	.CLAMP .BRIDE	4	4	4	4	4	
34	6E5-85720-05	.OIL LEVEL GAUGE ASSY .JAUGE A HUILE CPLT	1	1	1	1	1	
35	6R3-85721-80	.WIRE, LEAD (8M) .FIL, SECONDAIRE (8M)	1	1	1	1	1	
36	90465-13M11	CLAMP BRIDE	1	1	1	1	1	
37	6E5-21734-01-33	HOLDER, OIL SUB TANK SUPPORT, RESERV AUXIL A HUILE	1	1	1	1	1	
38	6E5-21798-01-33	BRACKET, DAMPER SUPPORT, AMORTISSEUR	1	1	1	1	1	
39	6E5-21746-00	DAMPER AMORTISSEUR	2	2	2	2	2	
40	97080-06100	BOLT BOULON	1	1	1	1	1	
41	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	2	2	2	2	
42	95380-06600	NUT, HEXAGON ECROU	1	1	1	1	1	
43	6E5-13437-62	MARK, CAUTION MAKER	1	1	1	1	1	
44	61H-2819R-31	TAG, WARNING ETIQUETTE, AVERTISSEMENT	1	1	1	1	1	
45	68F-28100-00	TOOL KIT TROUSSE A OUTILS	1	1	1	1	1	
46	68F-28199-76-A0	MANUAL, OWNER'S MANUEL D'UTILISATION	1	1	1	1	1	UR (E,F,S) UR (E,F,S)
	68F-28199-76-B0	MANUAL, OWNER'S MANUEL D'UTILISATION	1	1	1	1	1	UR (D,NL,I) UR (D,NL,I)
47	68F-28199-86-A0	MANUAL, OWNER'S MANUEL D'UTILISATION	1	1	1	1	1	UR (DK,P,GR) UR (DK,P,GR)
	68F-28199-86-B0	MANUAL, OWNER'S MANUEL D'UTILISATION	1	1	1	1	1	UR (N,S,SS) UR (N,S,SS)



68F3010-C130

FIG. 13 FUEL 1

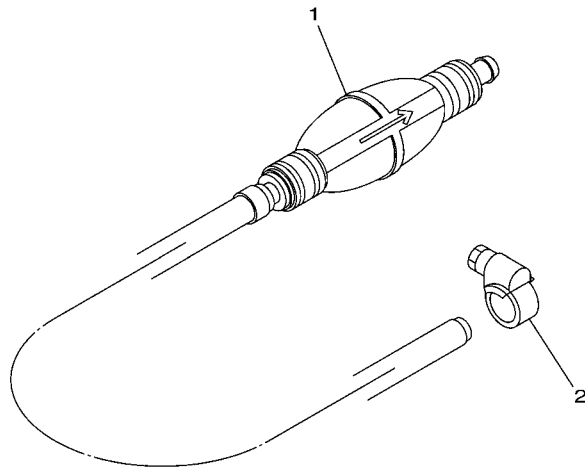
CARBURANT 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68H3	68L3	68F3	68K3	68G3	REMARKS REMARQUES
1	61A-24313-00	PIPE 3 DURITE 3	1	1	1	1	1	
2	90464-13M34	CLAMP BRIDE	1	1	1	1	1	
3	90445-13M17	HOSE (L2700) DURITE (L2700)	1	1	1	1	1	
4	6R3-24377-00	PIPE, JOINT 3 DURITE RACCORDEMENT 3	2	2	2	2	2	
5	90465-11M10	CLAMP BRIDE	4	4	4	4	4	
6	68F-24560-00	FILTER ASSY ENS FILTRE	1	1	1	1	1	
7	68F-24562-00	.CUP, FILTER .CUVETTE, FILTRE	1	1	1	1	1	
8	68F-24519-00	.CLIP ..JONC	1	1	1	1	1	
9	68F-24469-00	..FLOAT, WATER LEVEL ..FLOTTEUR	1	1	1	1	1	
10	65L-24531-01	.NUT ..ECROU	1	1	1	1	1	
11	61A-24564-00	.O-RING ..JOINT TORIQUE	1	1	1	1	1	
12	68F-24563-00	.ELEMENT, FILTER ..ELEMENT, FILTRE	1	1	1	1	1	
13	65L-24564-00	.O-RING ..JOINT TORIQUE	1	1	1	1	1	
14	68F-24567-00	.SPRING ..RESSORT	1	1	1	1	1	
15	60H-24558-00	HOLDER, FILTER SUPPORT, FILTRE	1	1	1	1	1	
16	97595-06416	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	1	1	1	1	1	
17	90201-06068	WASHER, PLATE RONDELLE, PLATE	1	1	1	1	1	
18	68F-24566-00	BRACKET, FILTER SUPPORT, FILTRE	1	1	1	1	1	
19	97595-06514	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	1	1	1	1	1	
20	90387-06M60	COLLAR COLLERETTE	2	2	2	2	2	
21	90480-10M23	GROMMET PASSE-FIL	2	2	2	2	2	
22	90119-06M88	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2	2	2	2	
23	68F-24311-00	PIPE, FUEL 1 DURITE A ESSENCE	1	1	1	1	1	
24	90465-11M10	CLAMP BRIDE	6	6	6	6	6	
25	6E5-24378-00	PIPE, JOINT 3 DURITE, RACCORDEMENT 3	1	1	1	1	1	
26	90445-13M31	HOSE (L85) DURITE (L85)	1	1	1	1	1	
27	67H-24311-00	PIPE, FUEL 1 DURITE A ESSENCE	1	1	1	1	1	

D4

FIG. 14 FUEL 2

CARBURANT 2

[illegible]

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D6

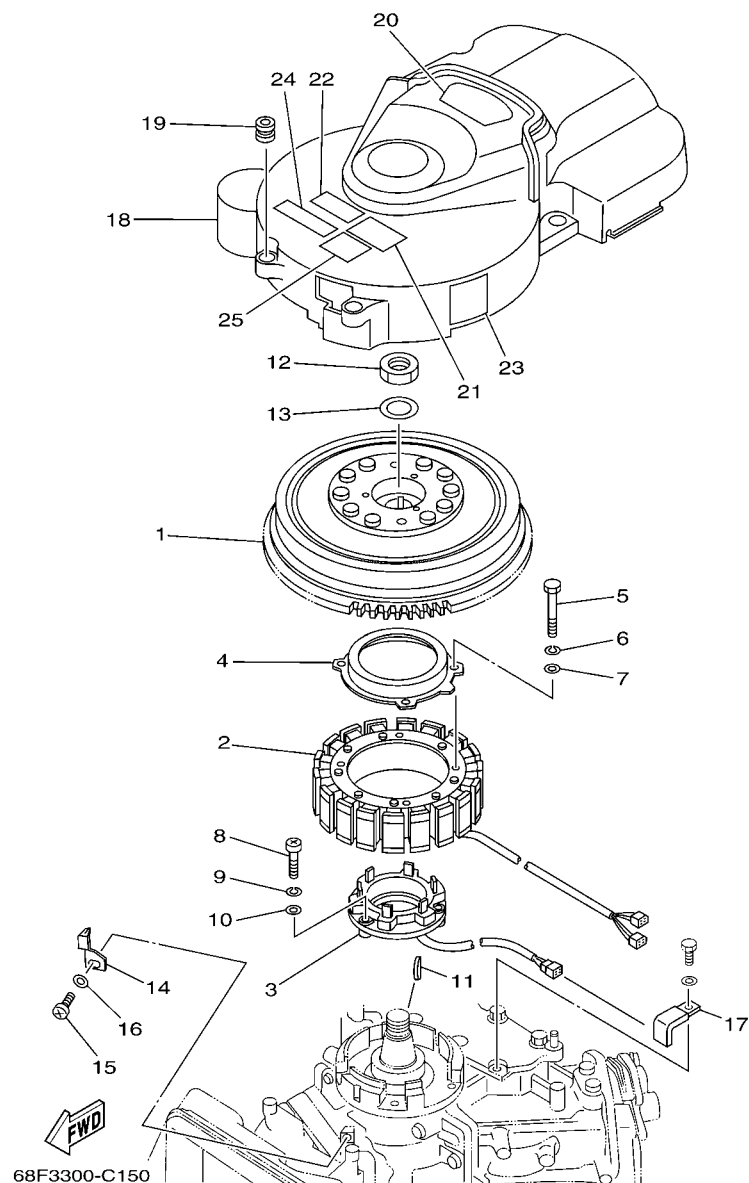


FIG. 15 GENERATOR

GENERATRICE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68H3	68L3	68F3	68K3	68G3	REMARKS REMARQUES
1	68F-81450-00	ROTOR ASSY ROTOR COMPLET	1	1	1	1	1	
2	68F-81410-00	STATOR ASSY STATOR COMPLET	1	1	1	1	1	
3	60V-85580-00	COIL, PULSER BOBINE, PULSEUR	1	1	1	1	1	
4	61A-83721-00	COVER COUVERCLE	1	1	1	1	1	
5	97013-06035	BOLT BOULON	4	4	4	4	4	
6	92903-06100	WASHER, SPRING RONDELLE, GROWER	4	4	4	4	4	
7	92903-06600	WASHER, PLATE RONDELLE, PLATE	4	4	4	4	4	
8	97885-05030	SCREW, PAN HEAD VIS, A ENCOCHE	3	3	3	3	3	
9	92995-05100	WASHER RONDELLE	3	3	3	3	3	
10	92995-05600	WASHER RONDELLE	3	3	3	3	3	
11	90280-05015	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1	1	1	1	1	
12	90170-24M22	NUT ECROU	1	1	1	1	1	
13	90201-25M02	WASHER, PLATE RONDELLE, PLATE	1	1	1	1	1	
14	6E5-81332-00	PLATE, TIMING PLATEAU, ALLUMAGE	1	1	1	1	1	
15	97885-06010	SCREW, PAN HEAD VIS, A ENCOCHE	1	1	1	1	1	
16	92995-06600	WASHER RONDELLE	1	1	1	1	1	
17	90465-08M23	CLAMP BRIDE	2	2	2	2	2	
18	68F-81337-10	COVER, FLYWHEEL COUVERCLE, VOLANT	1	1	1	1	1	
19	663-82317-01	DAMPER, IGNITION COIL AMORTISSEUR, BOBINE D'ALLUM	4	4	4	4	4	
20	68F-14488-00	LABEL, CAUTION ETIQUETTE, RECOMMANDATION	1	1	1	1	1	
21	6A1-83625-51	MARK 5 ETIQUETTE 5	1	1	1	1	1	
22	6A1-83625-41	MARK 5 ETIQUETTE 5	1	1	1	1	1	
23	6E5-85711-60	MARK, CAUTION MAKER	1	1	1	1	1	
24	6K1-83623-41	MARK 3 ETIQUETTE 3				1	1	
25	6K1-83623-50	MARK 3 ETIQUETTE 3				1	1	

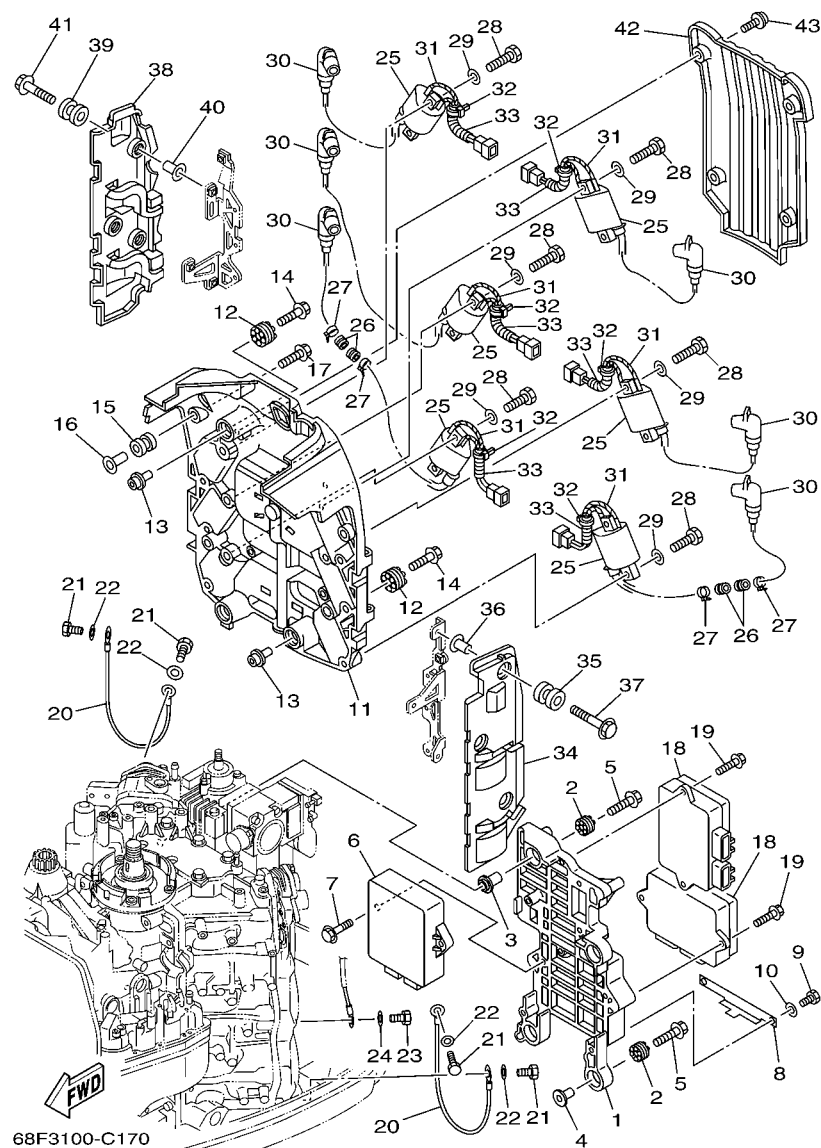


FIG. 16 ELECTRICAL 1

PARTIE ELECTRIQUE 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68H3	68L3	68F3	68K3	68G3	REMARKS REMARQUES
1	60V-85542-01-94	BRACKET SUPPORT	1	1	1	1	1	
2	68F-85564-00	GROMMET RONDELLE CAOUTCHOUC	4	4	4	4	4	
3	68F-86129-00	COLLAR COLLERETTE	2	2	2	2	2	
4	68F-86129-10	COLLAR COLLERETTE	2	2	2	2	2	
5	68F-85119-00	BOLT BOULON	4	4	4	4	4	
6	68F-8591A-B0	ENGINE CONTROL UNIT ASSY BLOC DE CONTROL			1			L
	68F-8591A-A0	ENGINE CONTROL UNIT ASSY BLOC DE CONTROL			1		1	X
	68L-8591A-20	ENGINE CONTROL UNIT ASSY BLOC DE CONTROL		1				X
	68J-8591A-20	ENGINE CONTROL UNIT ASSY BLOC DE CONTROL	1					X
	68H-8591A-20	ENGINE CONTROL UNIT ASSY BLOC DE CONTROL	1			1		L
7	90119-06MA3	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2	2	2	2	X
8	60V-85548-00	HOLDER SUPPORT	1	1	1	1	1	
9	97013-06014	BOLT BOULON	2	2	2	2	2	
10	92903-06600	WASHER, PLATE RONDELLE, PLATE	2	2	2	2	2	
11	68F-82316-00	BRACKET, IGNITION COIL SUPPORT, BOBINE D'ALLUMAGE	1	1	1	1	1	
12	68F-85516-01	SPACER ENTRETOISE	4	4	4	4	4	
13	68F-86129-10	COLLAR COLLERETTE	4	4	4	4	4	
14	68F-85119-00	BOLT BOULON	4	4	4	4	4	
15	6A0-82317-00	DAMPER, IGNITION COIL AMORTISSEUR, BOBINE D'ALLUM	4	4	4	4	4	
16	624-42542-00	PIPE TUYAU	4	4	4	4	4	
17	90119-06M88	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4	4	4	4	4	
18	60V-8591B-00	DRIVER, INJECTOR ASSY OUTIL D'INSERTION, INJECTEUR	2	2	2	2	2	
19	90119-06MA2	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4	4	4	4	4	
20	6G0-82519-00	WIRE, EARTH LEAD FIL, MASSE	2	2	2	2	2	
21	97095-06012	BOLT BOULON	4	4	4	4	4	
22	92995-06600	WASHER RONDELLE	4	4	4	4	4	
23	97095-06012	BOLT BOULON	1	1	1	1	1	

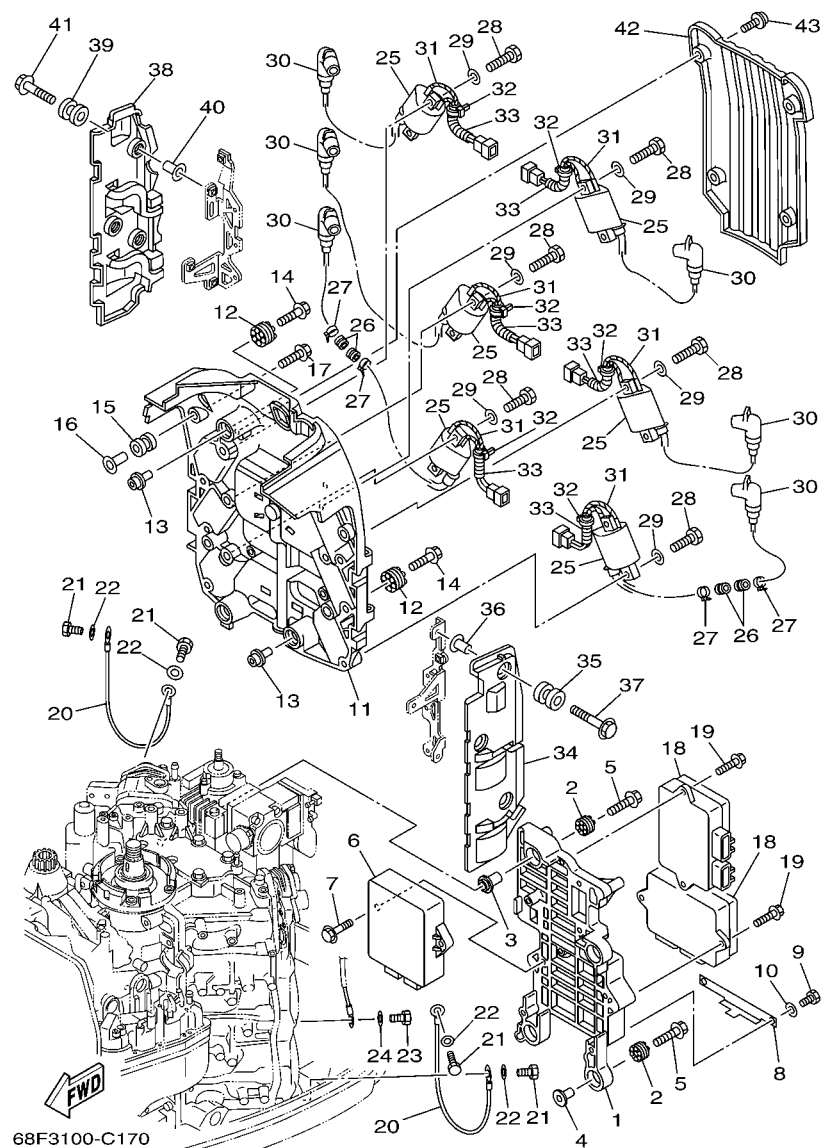


FIG. 16 ELECTRICAL 1

PARTIE ELECTRIQUE 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68H3	68L3	68F3	68K3	68G3	REMARKS REMARQUES
24	92995-06600	WASHER RONDELLE	1	1	1	1	1	
25	68F-82310-01	IGNITION COIL ASSY BOBINE D'ALLUMAGE	6	6	6	6	6	
26	90480-22M15	GROMMET PASSE-FIL	4	4	4	4	4	
27	90465-11M10	CLAMP BRIDE	4	4	4	4	4	
28	97013-05020	BOLT BOULON	12	12	12	12	12	
29	92903-05600	WASHER, PLATE RONDELLE, PLATE	12	12	12	12	12	
30	68F-82370-01	PLUG CAP ASSY ANTIPARASITE	6	6	6	6	6	
31	90448-03001	HOSE, WITH UNION DURITE, AVEC RACCORD	12	12	12	12	12	
32	90465-11M10	CLAMP BRIDE	6	6	6	6	6	
33	90447-07007	HOSE, WITH SPRING DURITE, AVEC RESSORT	6	6	6	6	6	
34	68F-8252U-20	COVER COUVERCLE	1	1	1	1	1	
35	6A0-82317-00	DAMPER, IGNITION COIL AMORTISSEUR, BOBINE D'ALLUM	3	3	3	3	3	
36	624-42542-00	PIPE TUYAU	3	3	3	3	3	
37	90119-06M88	BOLT, WITH WASHER BOULON, AVEC RONDELLE	3	3	3	3	3	
38	68F-8252U-30	COVER COUVERCLE	1	1	1	1	1	
39	6A0-82317-00	DAMPER, IGNITION COIL AMORTISSEUR, BOBINE D'ALLUM	3	3	3	3	3	
40	624-42542-00	PIPE TUYAU	3	3	3	3	3	
41	90119-06M88	BOLT, WITH WASHER BOULON, AVEC RONDELLE	3	3	3	3	3	
42	68F-83579-00	COVER, METER 2 COUVERCLE	1	1	1	1	1	
43	90111-06034	BOLT BOULON	4	4	4	4	4	

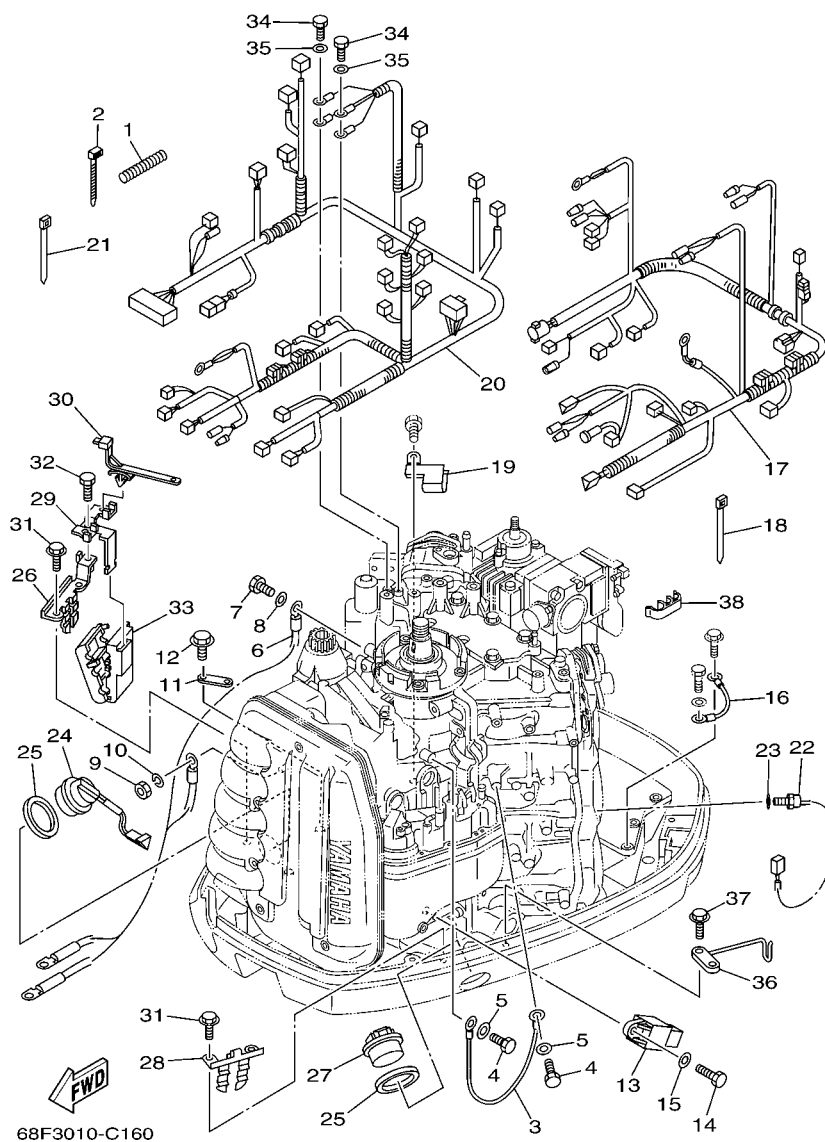


FIG. 17 ELECTRICAL 2

PARTIE ELECTRIQUE 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68H3	68L3	68F3	68K3	68G3	REMARKS REMARQUES
1	90447-07011	HOSE, WITH SPRING DURITE, AVEC RESSORT	1	1	1	1	1	
2	90465-11M10	CLAMP BRIDE	1	1	1	1	1	
3	6H2-81949-11	WIRE, LEAD FIL	1	1	1	1	1	
4	97095-06012	BOLT BOULON	2	2	2	2	2	
5	92995-06600	WASHER RONDELLE	2	2	2	2	2	
6	68F-82105-00	WIRE HARNESS FAISCEAU DE FILS	1	1	1	1	1	
7	97095-08016	BOLT BOULON	1	1	1	1	1	
8	92995-08600	WASHER RONDELLE	1	1	1	1	1	
9	95333-08600	NUT ECROU	1	1	1	1	1	
10	92903-08100	WASHER, SPRING RONDELLE, GROUVER	1	1	1	1	1	
11	6E5-82588-00	PLATE PLAQUE	1	1	1	1	1	
12	95895-06020	BOLT, FLANGE BOULON	1	1	1	1	1	
13	68V-81950-00	RELAY ASSY RELAIS COMPLET	1	1	1	1	1	
14	97095-06016	BOLT BOULON	1	1	1	1	1	
15	92995-06600	WASHER RONDELLE	1	1	1	1	1	
16	6E5-82531-10	WIRE, LEAD FIL	1	1	1	1	1	
17	68F-82590-30	WIRE HARNESS ASSY FAISCEAU DE FILS COMPLET	1	1	1	1	1	
18	90465-11M52	CLAMP BRIDE	1	1	1	1	1	
19	68F-83919-00	CLAMP, HARNESS BRIDE	1	1	1	1	1	
20	68F-8259M-20	WIRE HARNESS ASSY 2 FAISCEAU DE FILS	1	1	1	1	1	
21	90465-11M52	CLAMP BRIDE	1	1	1	1	1	
22	61A-85790-00	THERMOSENSOR ASSY SENSITOMETRE	1	1	1	1	1	
23	92990-10600	WASHER, PLATE RONDELLE, PLATE	1	1	1	1	1	
24	6R3-82563-00	TRIM & TILT SWITCH ASSY INCLINER ET PARER COMMUTATEUR	1	1	1	1	1	
25	6E5-82587-00	GASKET JOINT	2	2	2	2	2	
26	68F-83614-00	BRACKET SUPPORT	1	1	1	1	1	
27	68F-42723-10-8D	COVER, BOTTOM COUVERCLE	1	1	1	1	1	

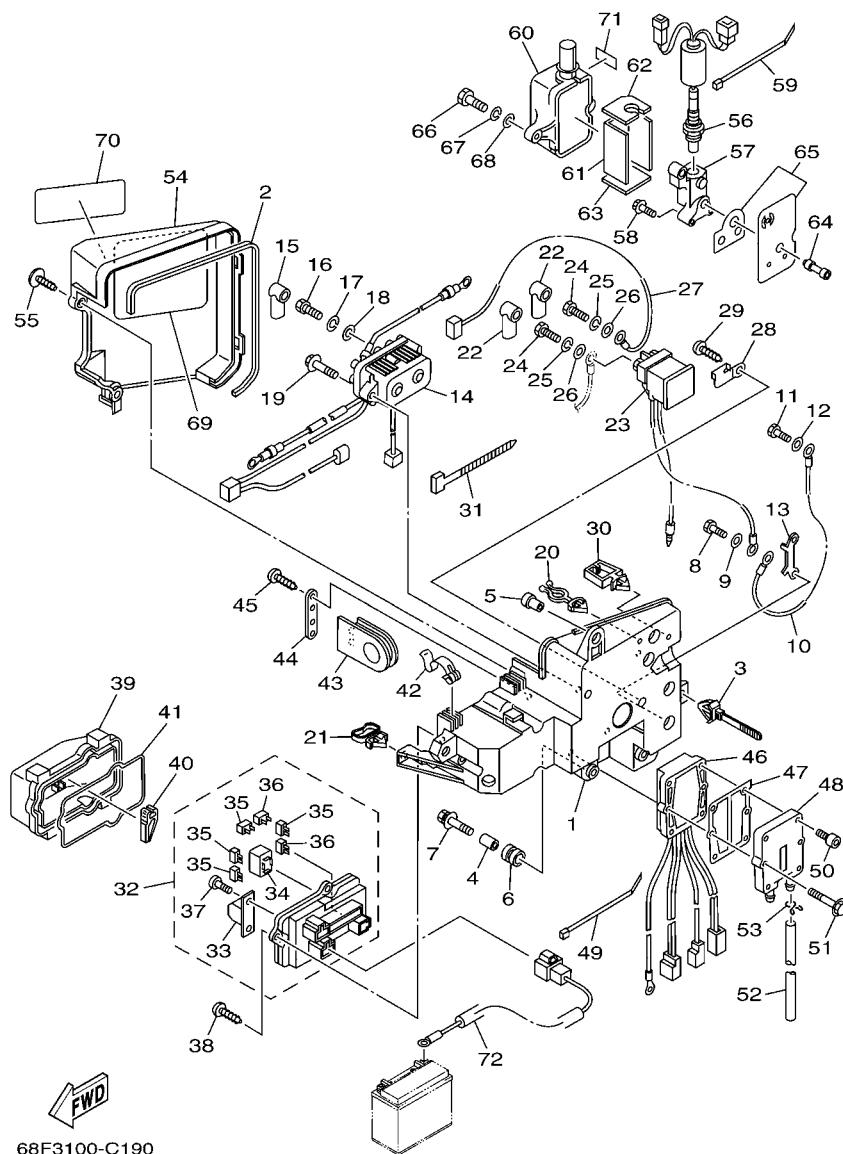


FIG. 18 ELECTRICAL 3

PARTIE ELECTRIQUE 3

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68H3	68L3	68F3	68K3	68G3	REMARKS REMARQUES
1	68F-81948-01	BRACKET JOINT TORIQUE	1	1	1	1	1	
2	68F-82535-00	GROMMET RONDELLE CAOUTCHOUC	1	1	1	1	1	
3	90465-12M56	CLAMP BRIDE	1	1	1	1	1	
4	624-42542-00	PIPE TUYAU	4	4	4	4	4	
5	90387-06M91	COLLAR COLLERETTE	1	1	1	1	1	
6	6A0-82317-00	DAMPER, IGNITION COIL AMORTISSEUR, BOBINE D'ALLUM	5	5	5	5	5	
7	90119-06M65	BOLT, WITH WASHER BOULON, AVEC RONDELLE	5	5	5	5	5	
8	97095-06012	BOLT BOULON	2	2	2	2	2	
9	92995-06600	WASHER RONDELLE	2	2	2	2	2	
10	68F-81949-20	WIRE, LEAD FIL	1	1	1	1	1	
11	97095-06012	BOLT BOULON	1	1	1	1	1	
12	92995-06600	WASHER RONDELLE	1	1	1	1	1	
13	61A-87149-00	CONNECTOR RACCORD	1	1	1	1	1	
14	68F-81950-01	RELAY ASSY RELAIS COMPLET	1	1	1	1	1	
15	682-82119-01	COVER, LEAD WIRE GARNITURE, FIL	1	1	1	1	1	
16	97095-06010	BOLT BOULON	2	2	2	2	2	
17	92995-06100	WASHER, SPRING RONDELLE, GROWER	2	2	2	2	2	
18	92995-06600	WASHER RONDELLE	2	2	2	2	2	
19	90119-06MA4	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2	2	2	2	
20	90464-18M46	CLAMP BRIDE	1	1	1	1	1	
21	90464-23199	CLAMP BRIDE	1	1	1	1	1	
22	682-82119-01	COVER, LEAD WIRE GARNITURE, FIL	2	2	2	2	2	
23	68V-8194A-00	RELAY RELAIS	1	1	1	1	1	
24	97095-06010	BOLT BOULON	2	2	2	2	2	
25	92995-06100	WASHER, SPRING RONDELLE, GROWER	2	2	2	2	2	
26	92995-06600	WASHER RONDELLE	2	2	2	2	2	
27	68F-82117-00	WIRE, LEAD FIL	1	1	1	1	1	

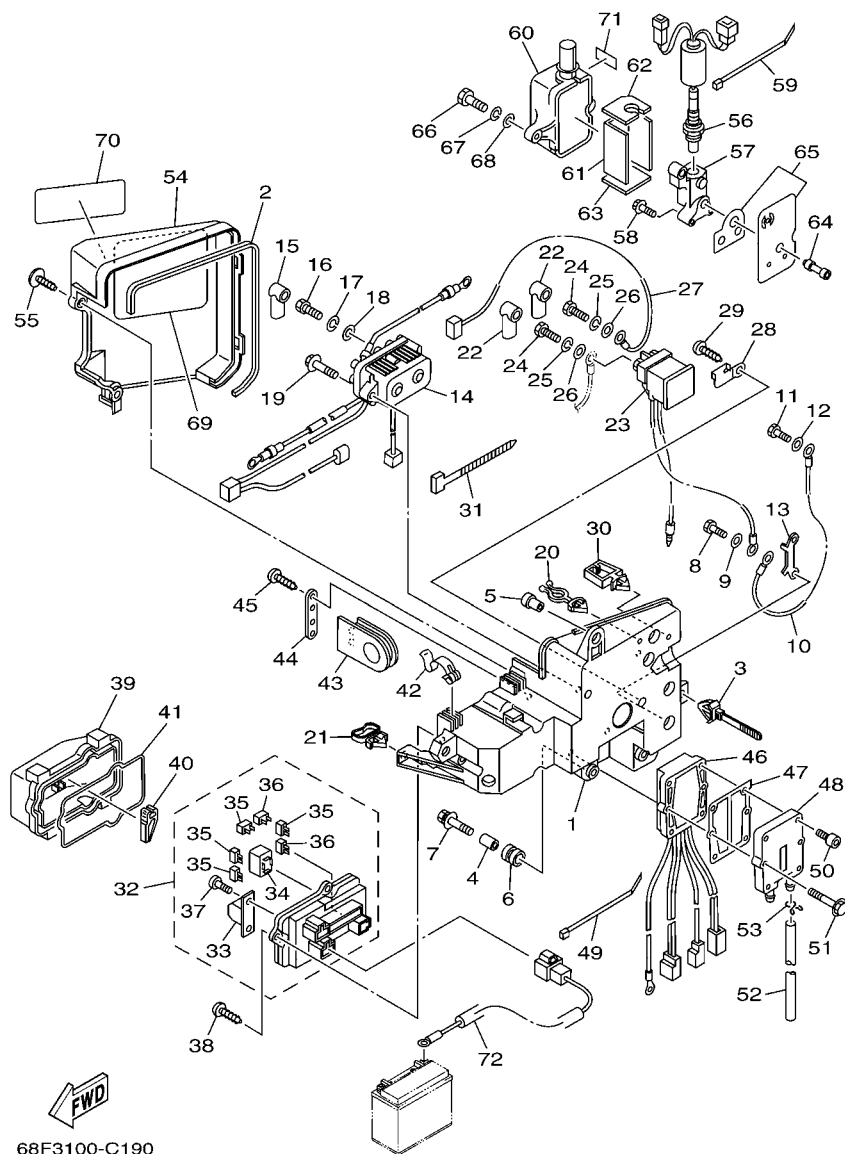


FIG. 18 ELECTRICAL 3

PARTIE ELECTRIQUE 3

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68H3	68L3	68F3	68K3	68G3	REMARKS REMARQUES
28	68V-81953-00	STAY, RELAY SUPPORT, RELAIS	1	1	1	1	1	
29	97780-60620	SCREW, TAPPING VIS, TETE BOMBEE	1	1	1	1	1	
30	90464-05141	CLAMP BRIDE	1	1	1	1	1	
31	90465-11M52	CLAMP BRIDE	1	1	1	1	1	
32	68F-82170-00	FUSE BOX ASSY BOITE A FUSIBLES	1	1	1	1	1	
33	68F-82151-00	.FUSE (80A) .FUSIBLE (80A)	2	2	2	2	2	
34	68F-8195A-00	.RELAY ASSY .RELAIS COMPLET	2	2	2	2	2	
35	67F-82151-00	.FUSE (20A) .FUSIBLE (20A)	4	4	4	4	4	
36	67F-82151-10	.FUSE (30A) .FUSIBLE (30A)	2	2	2	2	2	
37	68F-82846-00	.SCREW, PAN HEAD (M5) .VIS, TETE TRONCONIQUE (M5)	4	4	4	4	4	
38	97780-50620	SCREW, TAPPING VIS, TETE BOMBEE	3	3	3	3	3	
39	68F-85544-00	CASE BOITIER	1	1	1	1	1	
40	67F-2812A-00	PULLER, FUSE TENDEUR, FUSIBLE	1	1	1	1	1	
41	68F-82176-00	DAMPER AMORTISSEUR	1	1	1	1	1	
42	68F-8572S-00	SPRING RESSORT	2	2	2	2	2	
43	68F-81336-00	GROMMET OEILLET CAOUTCHOUC	1	1	1	1	1	
44	68F-81128-00	CLAMP BRIDE	1	1	1	1	1	
45	97780-50616	SCREW, TAPPING VIS, TETE BOMBEE	2	2	2	2	2	
46	68F-81960-01	RECTIFIER & REGULATOR ASSY REDRESSEUR REGULATEUR CPLT	1	1	1	1	1	
47	69J-81975-A0	PLATE, RECTIFIER FITTING PLAQUE, FIXATION DU REDRESSEUR	1	1	1	1	1	
48	69J-81972-01-1S	COVER, RECTIFIER COUVERCLE, REDRESSEUR	1	1	1	1	1	
49	90465-13M18	CLAMP BRIDE	1	1	1	1	1	
50	90110-06M07	BOLT, HEXAGON SOCKET HEAD BOULON, TETE HEXAGONALE CREUSE	4	4	4	4	4	
51	90119-06MA4	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2	2	2	2	
52	90445-09097	HOSE (L250) DURITE (L250)	1	1	1	1	1	
53	90467-08M18	CLIP JONC	1	1	1	1	1	
54	68F-81942-00	COVER COUVERCLE	1	1	1	1	1	

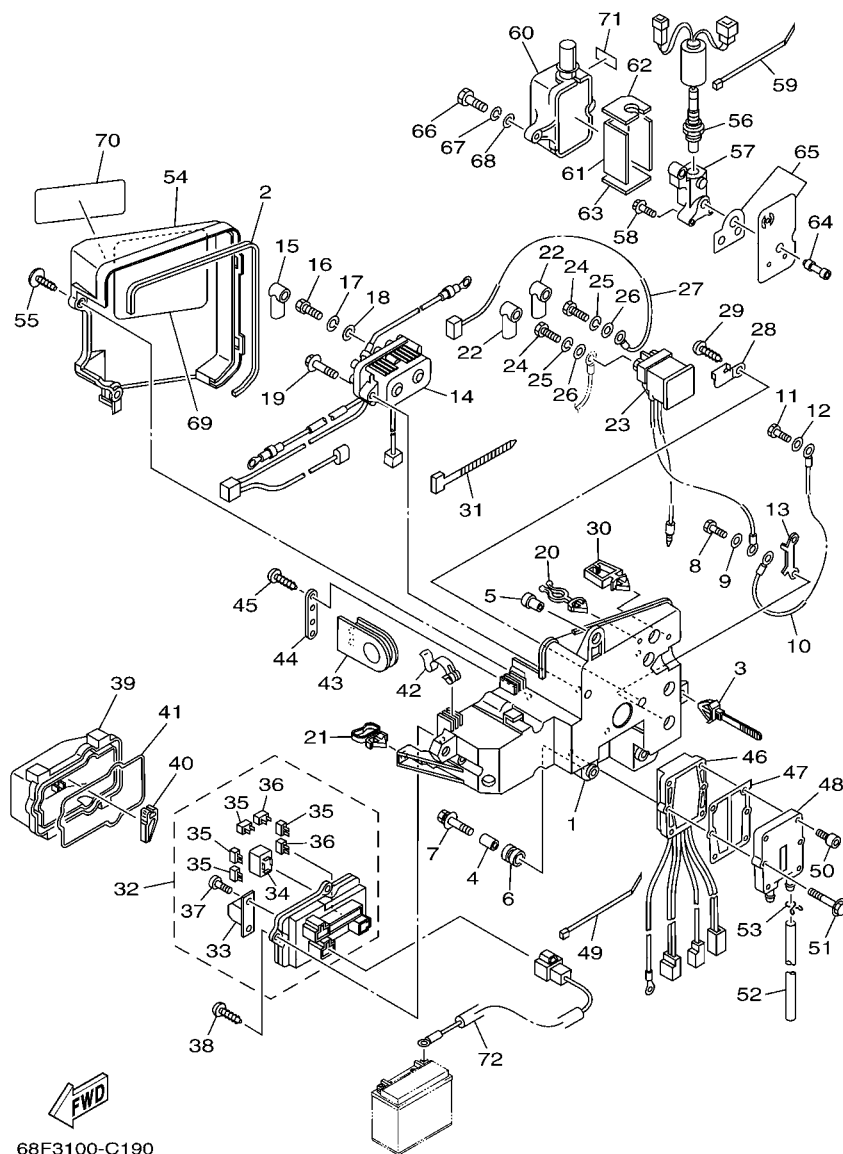


FIG. 18 ELECTRICAL 3

PARTIE ELECTRIQUE 3

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68H3	68L3	68F3	68K3	68G3	REMARKS REMARQUES
55	90169-05M00	SCREW, TRUSS HEAD TAPPING VIS, TETE FRAISEE	2	2	2	2	2	
56	68F-8592A-00	SENSOR SONDE	1	1	1	1	1	
57	65L-11395-00	HOLDER SUPPORT	1	1	1	1	1	
58	90119-06M74	BOLT, WITH WASHER BOULON, AVEC RONDELLE	3	3	3	3	3	
59	90465-13M18	CLAMP BRIDE	1	1	1	1	1	
60	65L-85832-00	CASE, UNDER FOURREAU	1	1	1	1	1	
61	65L-11354-00	GASKET JOINT	1	1	1	1	1	
62	65L-1131N-00	GASKET, HOLDER JOINT, SUPPORT	1	1	1	1	1	
63	65L-11396-00	GASKET, HOLDER JOINT, SUPPORT	1	1	1	1	1	
64	68F-11353-00	JOINT JOINT	1	1	1	1	1	
65	68F-W1135-00	SEAL, CYLINDER JOINT, SPY CYLINDRE	1	1	1	1	1	
66	97095-06030	BOLT BOULON	2	2	2	2	2	
67	92995-06100	WASHER, SPRING RONDELLE, GROWER	2	2	2	2	2	
68	92995-06600	WASHER RONDELLE	2	2	2	2	2	
69	68F-81919-20	GRAPHIC, REGULATOR ADHESIF, REGULATEUR	1	1	1	1	1	
70	68F-81919-00	GRAPHIC, REGULATOR ADHESIF, REGULATEUR	1	1	1	1	1	
71	65L-83625-50	MARK 5 ETIQUETTE 5	1	1	1	1	1	
72	68F-81949-00	WIRE, LEAD (ISOLATOR CABLE) FIL	1	1	1	1	1	AP AP



PARTIE ELECTRIQUE 4

F1

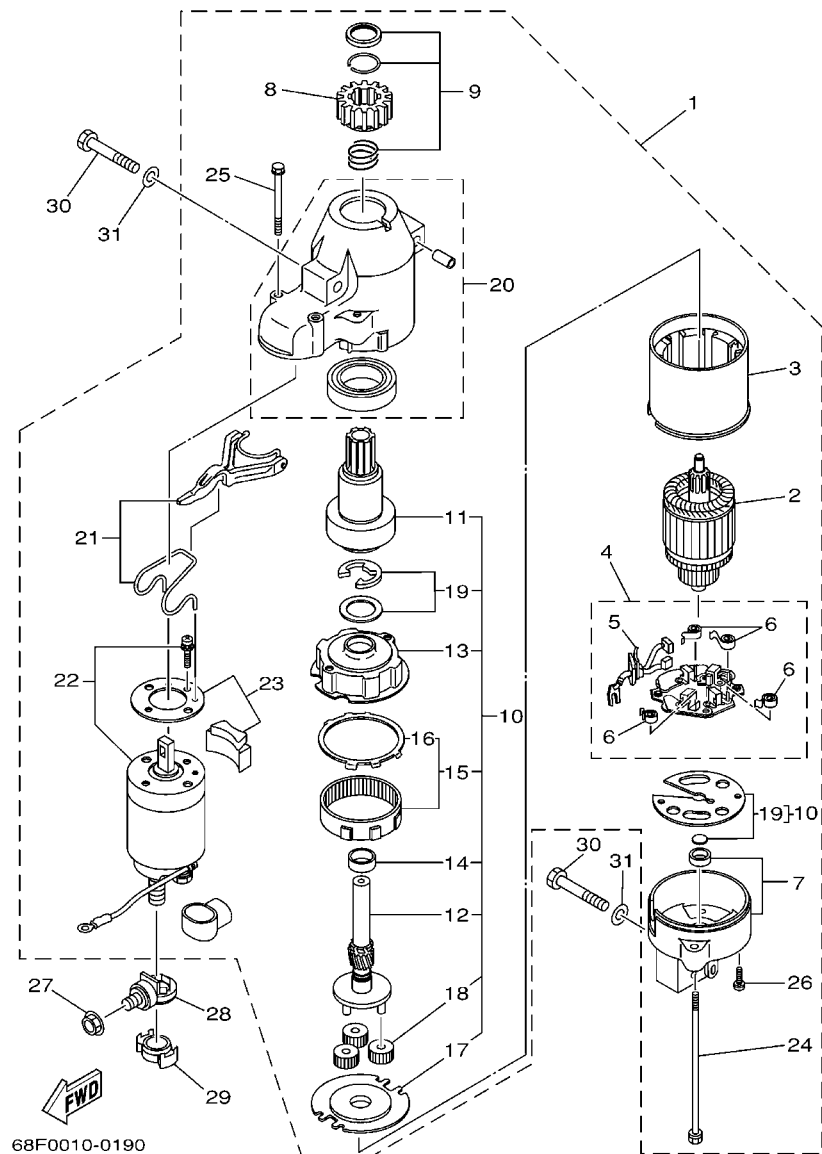


FIG. 20 STARTING MOTOR

DEMARREUR ELECTRIQUE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68H3	68L3	68F3	68K3	68G3	REMARKS REMARQUES
1	68F-81800-01	STARTING MOTOR ASSY DEMARREUR ELECTRIQUE COMPLET	1	1	1	1	1	
2	67F-81850-00	.ARMATURE ASSY .INDUIT	1	1	1	1	1	
3	67F-81810-00	.STATOR ASSY .STATOR COMPLET	1	1	1	1	1	
4	68F-81840-00	.BRUSH HOLDER ASSY .SUPPORT DE CHARBON	1	1	1	1	1	
5	67F-81801-00	.BRUSH SET .CHARBON	1	1	1	1	1	
6	67F-81813-00	.SPRING, BRUSH .RESSORT, DE CHARBON	4	4	4	4	4	
7	68F-81820-00	.REAR BRACKET ASSY .SUPPORT ARRIERE COMPLET	1	1	1	1	1	
8	67F-81808-00	.PINION ASSY .PIGNON	1	1	1	1	1	
9	67F-81857-00	.PINION STOPPER SET .BUTEE PIGNON	1	1	1	1	1	
10	67F-81807-00	.GEAR ASSY, STARTING MOTOR .PIGNON, DEMARREUR ELECTRIQUE	1	1	1	1	1	
11	67F-81832-00	.CLUTCH, OVER RUN .EMBRAYAGE, ROUE LIBRE	1	1	1	1	1	
12	67F-81836-00	.SHAFT, PINION .AXE, PIGNON	1	1	1	1	1	
13	67F-81821-00	.BRACKET, CENTER 1 .SUPPORT, CENTRE 1	1	1	1	1	1	
14	67F-81841-00	.BEARING .ROULEMENT	1	1	1	1	1	
15	67F-81891-00	.GEAR, RING .ROUE DENTEE	1	1	1	1	1	
16	67F-8183R-00	.GASKET .JOINT	1	1	1	1	1	
17	67F-81830-00	.BRACKET, CENTER 2 .SUPPORT, CENTRE 2	1	1	1	1	1	
18	67F-8183T-00	.GEAR, IDLER .PIGNON, INTERMEDIAIRE	3	3	3	3	3	
19	67F-81809-00	.WASHER KIT .JEU DE RONDELLES	1	1	1	1	1	
20	67F-81842-00	.COVER .COUVERCLE	1	1	1	1	1	
21	67F-81839-00	.LEVER ASSY .LEVIER COMPLET	1	1	1	1	1	
22	68F-81941-01	.STARTER RELAY ASSY .LANCEUR RELAIS (ENS.)	1	1	1	1	1	
23	67F-81869-00	.COVER, DUST .COUVERCLE, POUSSIERE	1	1	1	1	1	
24	6K7-81826-10	.BOLT .BOULON	2	2	2	2	2	
25	67F-81828-00	.BOLT 2 .RONDELLE, BUTEE 2	2	2	2	2	2	
26	67F-81846-00	.SCREW .VIS	2	2	2	2	2	
27	90179-08003	NUT ECROU	1	1	1	1	1	

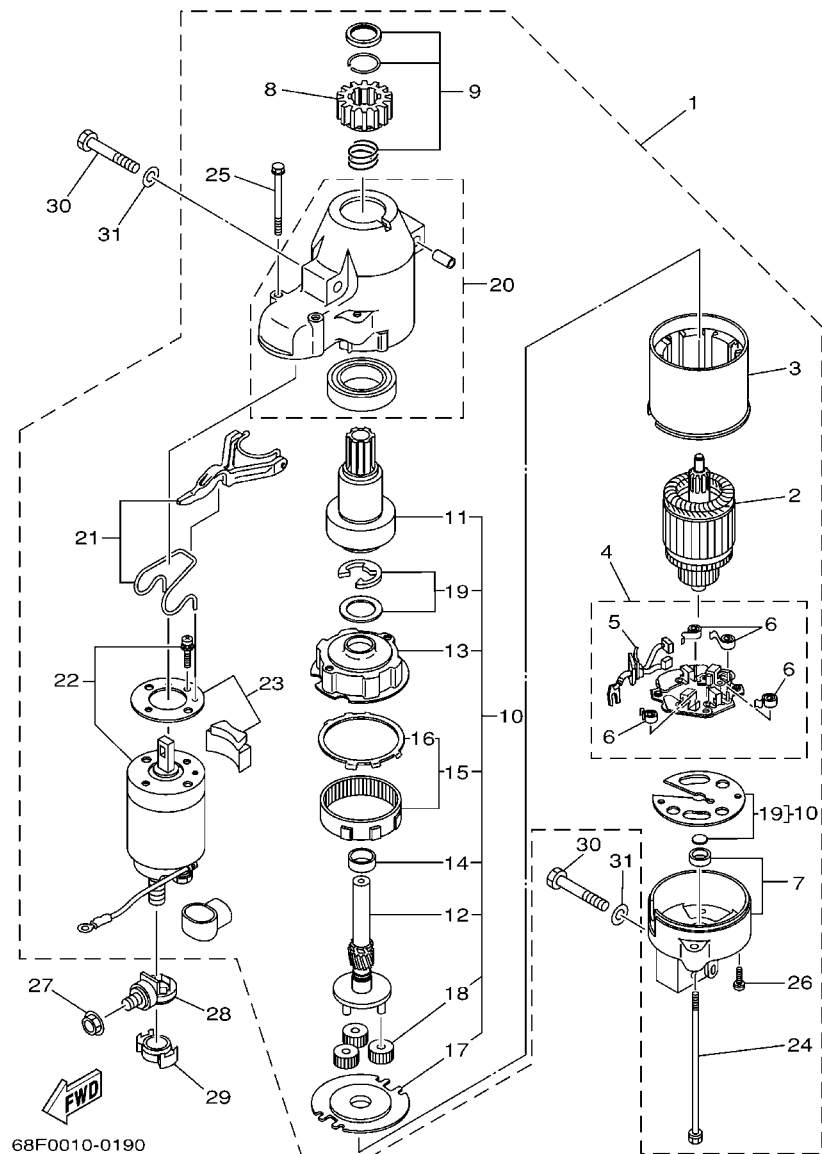


FIG. 20 STARTING MOTOR

DEMARREUR ELECTRIQUE

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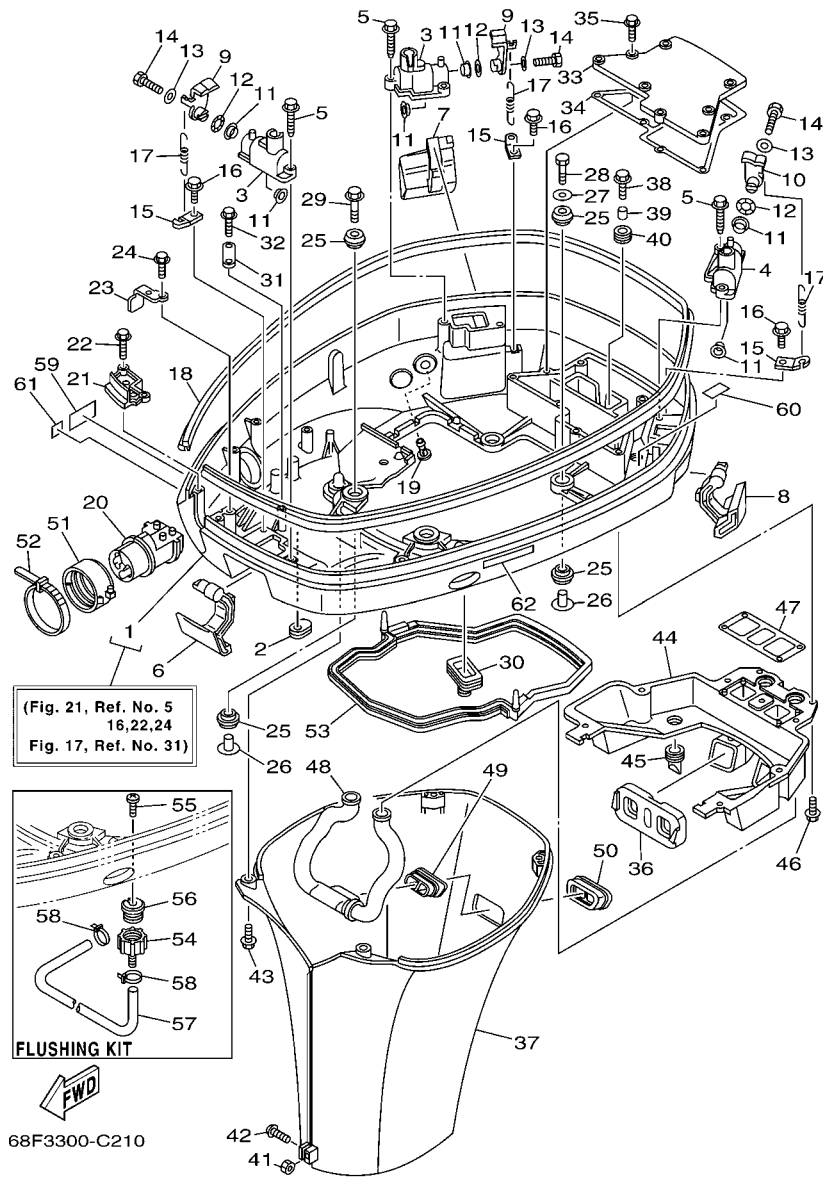


FIG. 21 BOTTOM COWLING

CAPOT INFERIEUR

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68H3	68L3	68F3	68K3	68G3	REMARKS REMARQUES
1	68F-42710-10-8D	BOTTOM COWLING ASSY ENS. EMBASE	1	1	1	1	1	
2	61A-42727-00	GROMMET PASSE-FIL	1	1	1			
	64G-42727-00	GROMMET PASSE-FIL				1	1	
3	68F-42828-00-94	PLATE, CLAMP PLAQUE, PRESSE	2	2	2	2	2	
4	68F-42828-10-94	PLATE, CLAMP PLAQUE, PRESSE	1	1	1	1	1	
5	90109-06M82	BOLT BOULON	6	6	6	6	6	
6	68F-42815-00-8D	LEVER, CLAMP LEVIER, PRESSE	1	1	1	1	1	
7	68F-42816-00-8D	LEVER, CLAMP LEVIER, PRESSE	1	1	1	1	1	
8	68F-42817-00-8D	LEVER, CLAMP LEVIER, PRESSE	1	1	1	1	1	
9	68F-42818-00	LEVER, CLAMP LEVIER, PRESSE	2	2	2	2	2	
10	67F-42818-00	LEVER, CLAMP LEVIER, PRESSE	1	1	1	1	1	
11	90386-15M73	BUSH DOUILLE	6	6	6	6	6	
12	90206-15M18	WASHER, WAVE RONDELLE, ONDULEE	3	3	3	3	3	
13	90201-06068	WASHER, PLATE RONDELLE, PLATE	3	3	3	3	3	
14	97095-06016	BOLT BOULON	3	3	3	3	3	
15	64D-43144-00	HOOK, SPRING CROCHET	3	3	3	3	3	
16	90109-06M80	BOLT BOULON	3	3	3	3	3	
17	90506-16M34	SPRING, TENSION RESSORT, TENSION	3	3	3	3	3	
18	68F-42615-00	SEAL JOINT	1	1	1	1	1	
19	6E5-44391-00	NIPPLE, HOSE RACCORD D'ESSENCE	1	1	1	1	1	
20	68F-42725-01	GROMMET PASSE-FIL	1	1	1	1	1	
21	68F-42738-00-5B	PLATE, FITTING ETRIER	1	1	1	1	1	
22	90109-06M86	BOLT BOULON	2	2	2	2	2	
23	64D-42738-10-5B	PLATE, FITTING ETRIER	1	1	1	1	1	
24	90109-06M80	BOLT BOULON	1	1	1	1	1	
25	90480-22M81	GROMMET PASSE-FIL	8	8	8	8	8	
26	90387-08M37	COLLAR COLLERETTE	4	4	4	4	4	

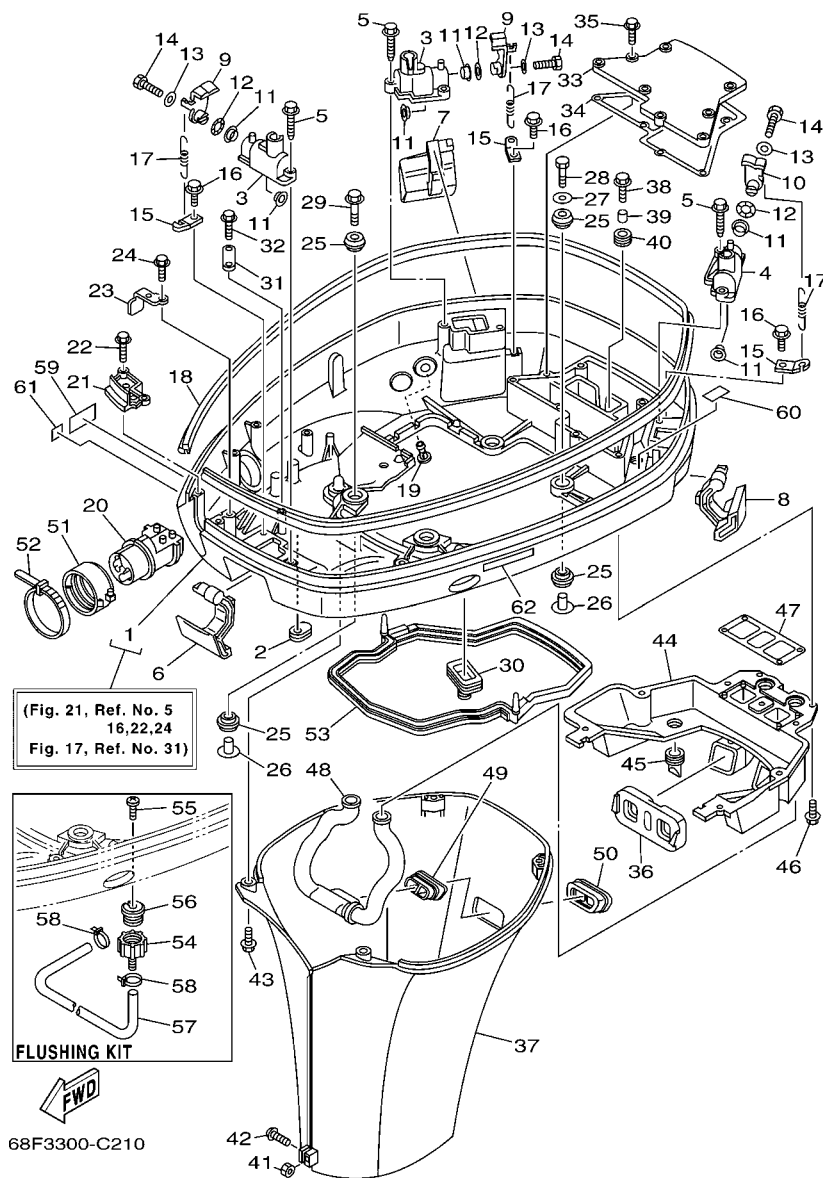


FIG. 21 BOTTOM COWLING

CAPOT INFERIEUR

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68H3	68L3	68F3	68K3	68G3	REMARKS REMARQUES
27	90201-08M54	WASHER, PLATE RONDELLE, PLATE	1	1	1	1	1	
28	97075-08035	BOLT BOULON	1	1	1	1	1	
29	90119-08M22	BOLT, WITH WASHER BOULON, AVEC RONDELLE	3	3	3	3	3	
30	688-42726-10	GROMMET PASSE-FIL	1	1	1	1	1	
31	6E5-82588-00	PLATE PLAQUE	1	1	1	1	1	
32	95895-06020	BOLT, FLANGE BOULON	1	1	1	1	1	
33	68F-42723-00-94	COVER, BOTTOM COUVERCLE	1	1	1	1	1	
34	68F-42721-00	GASKET 1 JOINT 1	1	1	1	1	1	
35	95895-06020	BOLT, FLANGE BOULON	8	8	8	8	8	
36	68F-42769-00	SEAL, RUBBER BOURRELET, CAOUTCHOUC	1	1	1	1	1	
37	68F-42741-00-4D	APRON CAPOT LATERAL	1	1	1	1	1	L
	68F-42741-10-4D	APRON CAPOT LATERAL	1	1	1	1	1	X
38	90119-06077	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2	2	2	2	X
39	90387-06M43	COLLAR COLLERETTE	2	2	2	2	2	
40	90480-13M24	GROMMET PASSE-FIL	2	2	2	2	2	
41	95380-06600	NUT, HEXAGON ECROU	1	1	1	1	1	
42	90159-06M03	SCREW, WITH WASHER VIS, AVEC RONDELLE	1	1	1	1	1	
43	95895-06016	BOLT, FLANGE BOULON	2	2	2	2	2	
44	68F-42771-00	APRON CAPOT LATERAL	1	1	1	1	1	
45	61A-42717-00	RUBBER, SEAL 2 JOINT EN CAOUTCHOUC 2	4	4	4	4	4	
46	95895-06016	BOLT, FLANGE BOULON	9	9	9	9	9	
47	68F-42722-00	GASKET 2 JOINT 2	1	1	1	1	1	
48	68F-12577-00	HOSE 2 TUYAU 2	1	1	1	1	1	L
	68F-12577-10	HOSE 2 TUYAU 2	1	1	1	1	1	L
								X
49	68F-12582-01	JOINT, HOSE 2 RACCORD DE TUYAU 1	1	1	1	1	1	L
	68F-12582-10	JOINT, HOSE 2 RACCORD DE TUYAU 1	1	1	1	1	1	L
								X
50	68F-42718-00	RUBBER, SEAL 3 JOINT	1	1	1	1	1	

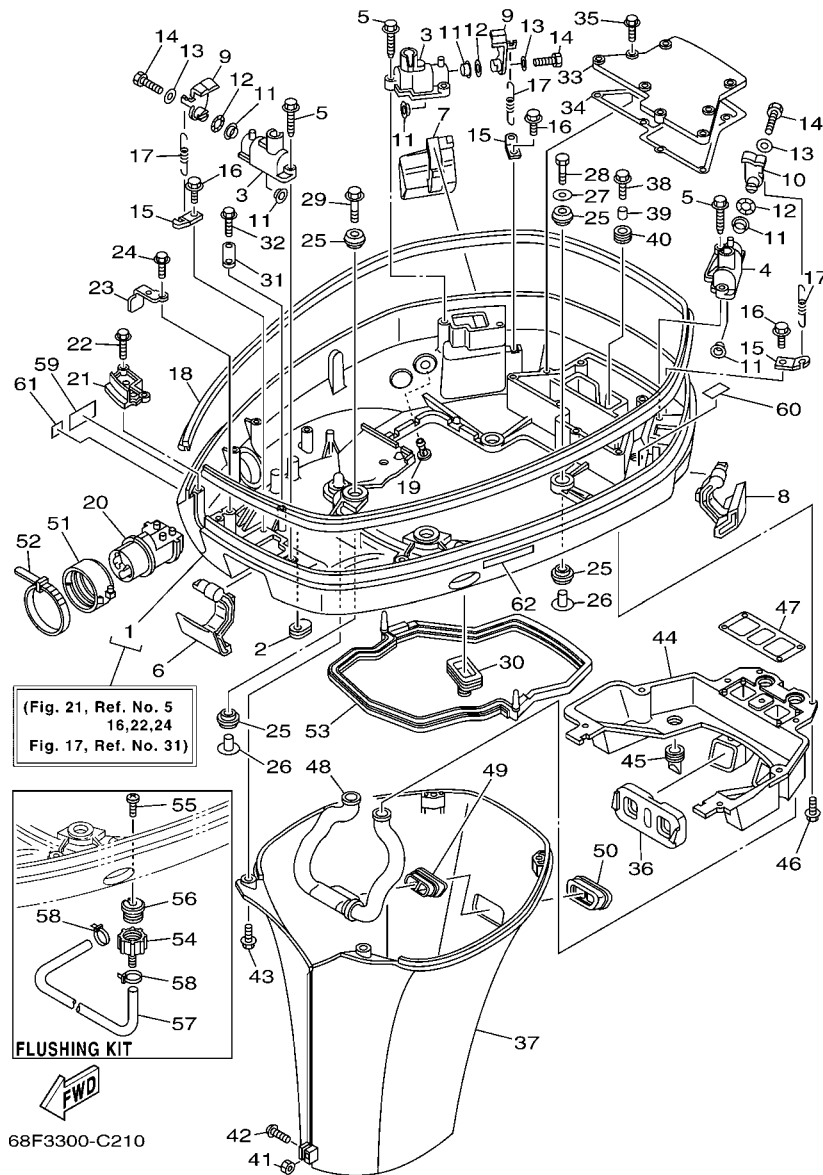
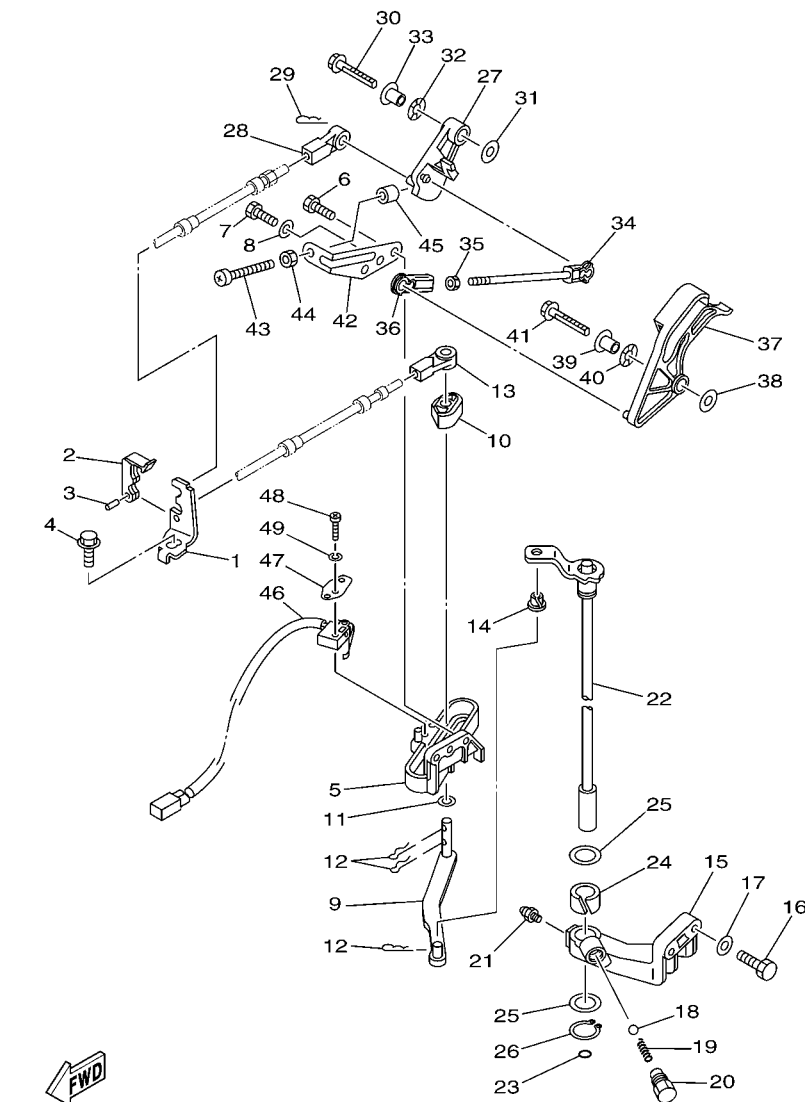


FIG. 21 BOTTOM COWLING

CAPOT INFERIEUR

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68F3100-C230

FIG. 22 CONTROL

COMMANDE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68H3	68L3	68F3	68K3	68G3	REMARKS REMARQUES
1	68F-48531-10	BRACKET, REMOTE CONTROL 1 ETRIER 1, COMMANDE A DISTANCE	1	1	1	1	1	
2	663-48538-00	CLAMP, CABLE 1 COLLIER	1	1	1	1	1	
3	91690-30010	PIN, SPRING AGRAFFE	1	1	1	1	1	
4	90109-06M80	BOLT BOULON	1	1	1	1	1	
5	68F-44117-01-1S	BRACKET SUPPORT	1	1	1	1	1	
6	97095-06020	BOLT BOULON	2	2	2	2	2	
7	97013-06012	BOLT BOULON	1	1	1	1	1	
8	92903-06600	WASHER, PLATE RONDELLE, PLATE	1	1	1	1	1	
9	68F-44121-00	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1	1	1	1	1	
10	68J-44122-01	BUSHING, SHIFT ROD LEVER DOUILLE, LEVIER D'EMBRAYAGE	1	1	1	1	1	
11	90202-08M20	WASHER, PLATE RONDELLE, PLATE	1	1	1	1	1	
12	90468-18008	CLIP JONC	3	3	3	3	3	
13	6E5-48344-00	CABLE END, REMOTE CONTROL CHAPE CABLE	1	1	1	1	1	
14	90386-06M12	BUSH DOUILLE	1	1	1	1	1	
15	6E5-44118-01-1S	BRACKET SUPPORT	1	1	1	1	1	
16	97013-08030	BOLT BOULON	2	2	2	2	2	
17	92903-08600	WASHER, PLATE RONDELLE, PLATE	2	2	2	2	2	
18	93501-04M02	BALL BILLE	1	1	1	1	1	
19	90501-12082	SPRING, COMPRESSION RESSORT, COMPRESSION	1	1	1	1	1	
20	648-42715-00	BUSHING COUSSINET	1	1	1	1	1	
21	93700-06M03	NIPPLE, GREASE PION	1	1	1	1	1	
22	6E5-44120-03	HANDLE GEAR SHIFT ASSY LEVIER D'EMBRAYAGE	1		1			L L
	6E5-44120-23	HANDLE GEAR SHIFT ASSY LEVIER D'EMBRAYAGE	1	1	1	1	1	X X
23	93210-09165	O-RING JOINT TORIQUE	1	1	1	1	1	
24	90386-16M66	BUSH DOUILLE	1	1	1	1	1	
25	90202-16061	WASHER, PLATE RONDELLE, PLATE	2	2	2	2	2	
26	93410-16006	CIRCLIP CLIPS	1	1	1	1	1	

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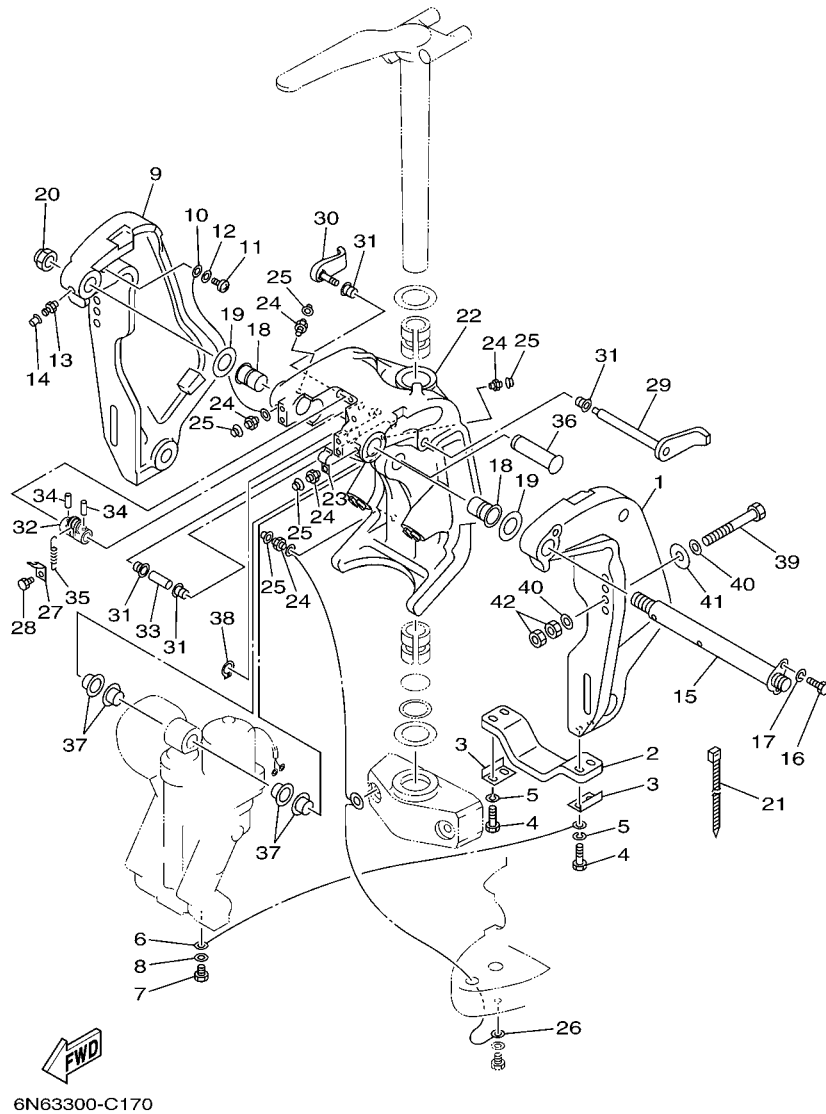
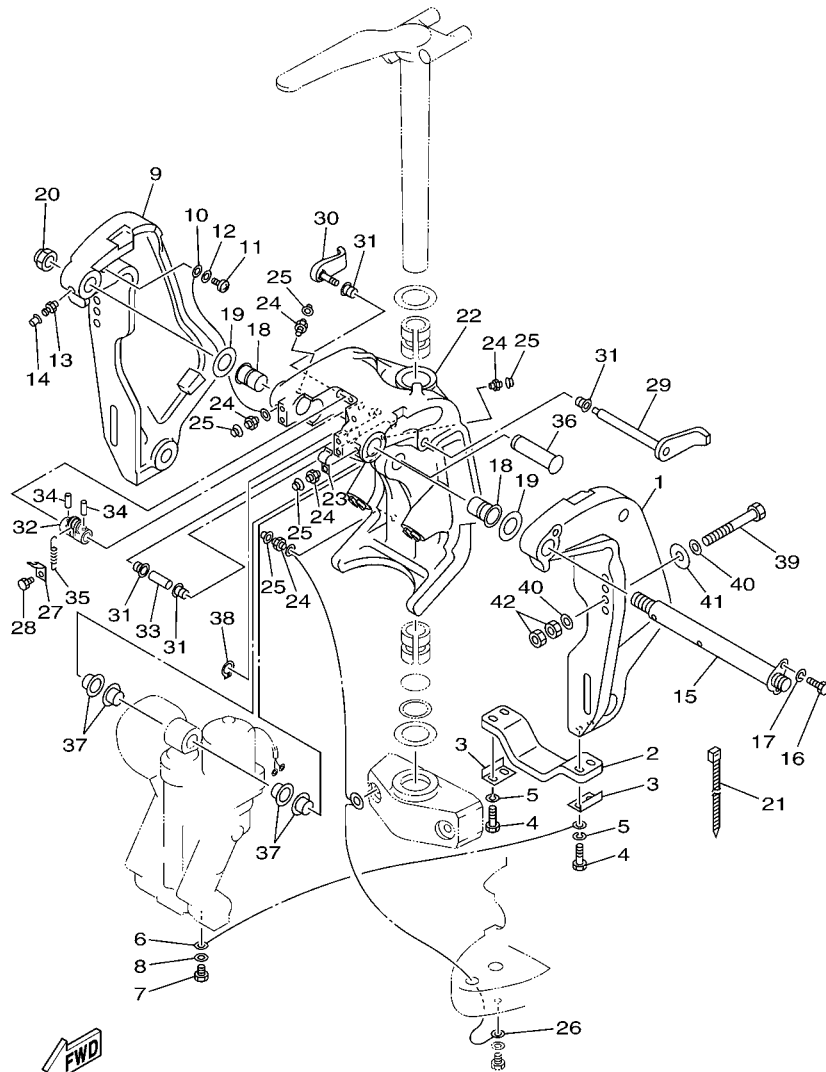


FIG. 23 BRACKET 1

SUPPORT 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68H3	68L3	68F3	68K3	68G3	REMARKS REMARQUES
1	64E-43111-02-8D	BRACKET, CLAMP PRESSE	1	1	1	1	1	
2	6G5-45251-02	ANODE ANODE	1	1	1	1	1	
3	6G5-44526-00	PLATE PLAQUE	2	2	2	2	2	
4	97095-06030	BOLT BOULON	4	4	4	4	4	
5	92995-06100	WASHER, SPRING RONDELLE, GROWER	4	4	4	4	4	
6	6E5-82148-00	WIRE, LEAD 4 FIL 4	1	1	1	1	1	
7	97095-06010	BOLT BOULON	1	1	1	1	1	
8	92995-06600	WASHER RONDELLE	1	1	1	1	1	
9	64E-43112-02-8D	BRACKET, CLAMP PRESSE	1	1	1	1	1	
10	6E5-82148-00	WIRE, LEAD 4 FIL 4	1	1	1	1	1	
11	97880-06012	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1	1	1	1	1	
12	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	1	1	1	1	
13	93700-06M03	NIPPLE, GREASE PION	1	1	1	1	1	
14	663-45119-00	CAP, GREASE NIPPLE CAPUCHON, GRAISSEUR	1	1	1	1	1	AP AP
15	64E-43131-01	BOLT, CLAMP BRACKET BOULON, PRESSE	1	1	1	1	1	
16	97095-08020	BOLT BOULON	1	1	1	1	1	
17	92995-08100	WASHER RONDELLE	1	1	1	1	1	
18	90386-25M31	BUSH DOUILLE	2	2	2	2	2	
19	90201-26M59	WASHER, PLATE RONDELLE, PLATE	2	2	2	2	2	
20	90185-22M11	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	1	1	1	1	1	
21	90465-11M10	CLAMP BRIDE	1	1	1	1	1	
22	64E-43311-10-8D	BRACKET, SWIVEL 1 SUPPORT, PIVOT 1	1		1			L L
	64E-43311-20-8D	BRACKET, SWIVEL 1 SUPPORT, PIVOT 1	1	1	1	1	1	X X
23	90465-08M63	CLAMP BRIDE	1	1	1	1	1	
24	93700-06M03	NIPPLE, GREASE PION	5	5	5	5	5	
25	663-45119-00	CAP, GREASE NIPPLE CAPUCHON, GRAISSEUR	5	5	5	5	5	AP AP
26	6E5-82147-00	WIRE, LEAD 4 FIL 4	1		1			L L



6N63300-C170

FIG. 23 BRACKET 1

SUPPORT 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68H3	68L3	68F3	68K3	68G3	REMARKS REMARQUES
26	6E5-82147-20	WIRE, LEAD 4 FIL 4	1	1	1	1	1	X X
27	6G5-43144-00	HOOK, SPRING CROCHET	1	1	1	1	1	
28	97095-06010	BOLT BOULON	1	1	1	1	1	
29	6G5-43181-02	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	1	1	1	1	1	
30	6G5-43185-02	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	1	1	1	1	1	
31	90386-10M16	BUSH DOUILLE	4	4	4	4	4	
32	6G5-43148-10	COLLAR, DISTANCE ENTRETOISE	1	1	1	1	1	
33	90387-10M05	COLLAR COLLERETTE	1	1	1	1	1	
34	91690-30020	PIN, SPRING AGRAFFE	2	2	2	2	2	
35	90506-20011	SPRING, TENSION RESSORT, TENSION	1	1	1	1	1	
36	64E-43126-00	PIN, UPPER SHOCK MOUNT AXE, SUPERIEUR AMORTISSEUR	1	1	1	1	1	
37	90386-22M98	BUSH DOUILLE	4	4	4	4	4	
38	93410-22M11	CIRCLIP CLIPS	1	1	1	1	1	
39	90101-12M05	BOLT (L:130MM) BOULON (L:130MM)		4	4		4	
	90101-12M03	BOLT (L:115MM) BOULON (L:115MM)	4				4	
40	90201-13M01	WASHER, PLATE RONDELLE, PLATE	8	8	8	8	8	
41	90201-12M05	WASHER, PLATE RONDELLE, PLATE	4	4	4	4	4	
42	95380-12600	NUT ECROU	8	8	8	8	8	

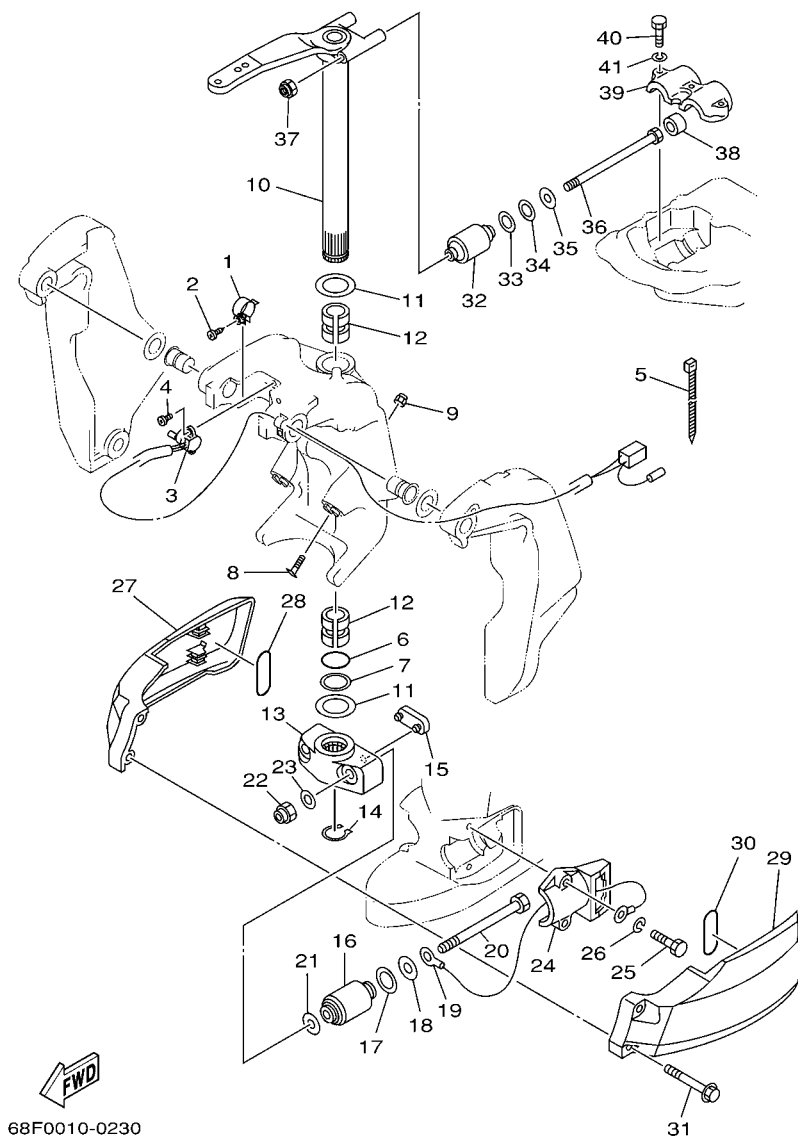


FIG. 24 BRACKET 2

SUPPORT 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68H3	68L3	68F3	68K3	68G3	REMARKS REMARQUES
1	64E-43139-02	CAM, TRIM SENDER VILEBREQUIN TRUM	1	1	1	1	1	
2	97780-60525	SCREW, TAPPING VIS, TETE BOMBEE	1	1	1	1	1	
3	64E-83672-02	TRIM SENDER INCLINER RACCORD	1	1	1	1	1	
4	97885-06016	SCREW, PAN HEAD VIS, A ENCOCHE	2	2	2	2	2	
5	90465-11M10	CLAMP BRIDE	3	3	3	3	3	
6	93210-37MH7	O-RING JOINT TORIQUE	1	1	1	1	1	
7	90202-40M47	WASHER, PLATE RONDELLE, PLATE	1	1	1	1	1	
8	61A-43376-00	BOLT, THRUST RECEIVER BOULON	2	2	2	2	2	
9	95780-10300	NUT, FLANGE ECROU	2	2	2	2	2	
10	68F-42510-A0-8D	STEERING BRACKET ASSY DIRECTION SUPPORT (ENS.)	1		1			L
	68F-42510-B0-8D	STEERING BRACKET ASSY DIRECTION SUPPORT (ENS.)	1	1	1	1	1	L X X
11	90201-38M60	WASHER, PLATE RONDELLE, PLATE	2	2	2	2	2	
12	90386-38M32	BUSH DOUILLE	2	2	2	2	2	
13	68F-44551-00-8D	HOUSING, LOWER MOUNT RUBBER BOITIER, SILENT-BLOC INFERIEUR	1	1	1	1	1	
14	93410-37M04	CIRCLIP CLIPS	1	1	1	1	1	
15	6E5-44575-00	DAMPER, LOWER MOUNT RUBBER SILENT-BLOC, INFERIEUR	1	1	1	1	1	
16	6G5-44555-00-94	MOUNT DAMPER, LOWER SIDE SILENT-BLOC, INFERIEUR LATERAL	2	2	2	2	2	
17	90202-32M19	WASHER, PLATE RONDELLE, PLATE	2	2	2	2	2	
18	90201-16M55	WASHER, PLATE RONDELLE, PLATE	2	2	2	2	2	
19	6E5-82149-00	WIRE, LEAD 3 FIL 3	1	1	1	1	1	
20	90109-14MA5	BOLT BOULON	2	2	2	2	2	
21	90201-15M58	WASHER, PLATE RONDELLE, PLATE	2	2	2	2	2	
22	90185-14M00	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	2	2	2	2	2	
23	92995-14600	WASHER RONDELLE	2	2	2	2	2	
24	68F-44552-00-8D	HOUSING, LOWER MOUNT RUBBER BOITIER, SILENT-BLOC INFERIEUR	2	2	2	2	2	
25	97095-10045	BOLT BOULON	4	4	4	4	4	
26	92995-10100	WASHER RONDELLE	4	4	4	4	4	

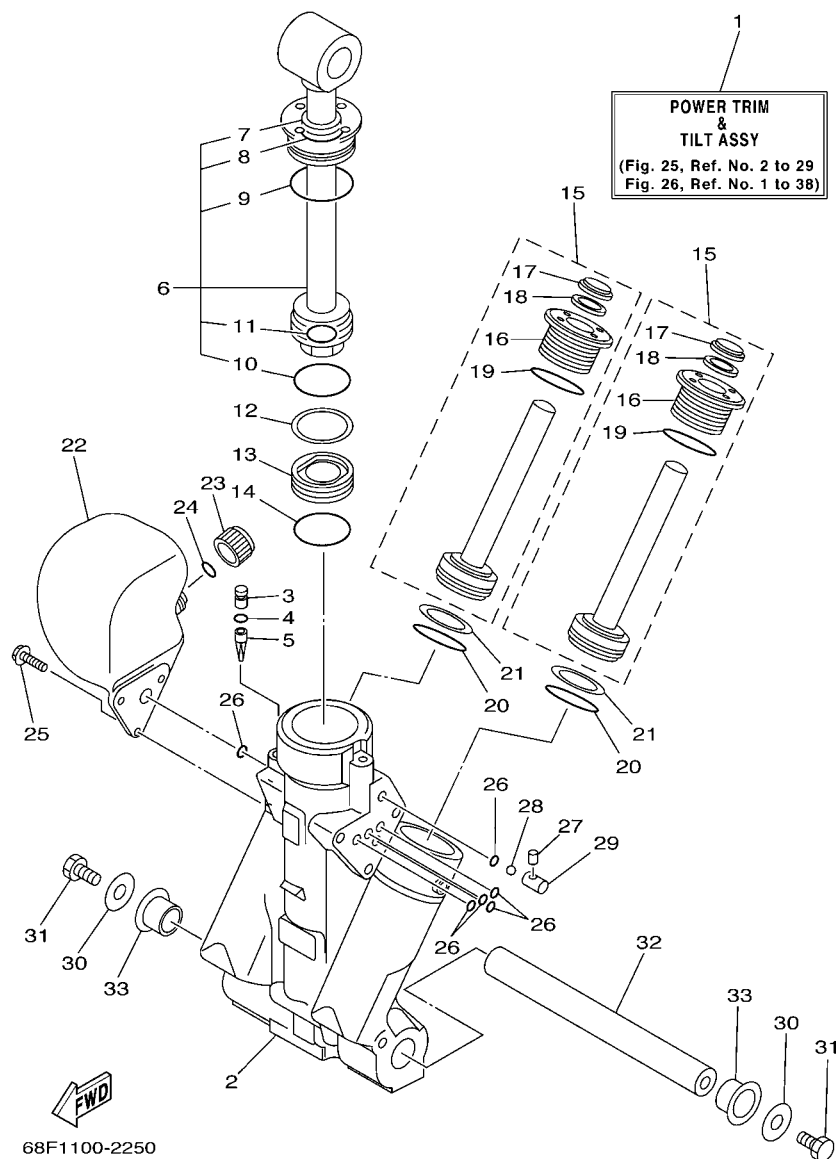


FIG. 25 POWER TRIM & TILT ASSY 1 **PUISSANCE PARER ET INCLINER 1**

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68H3	68L3	68F3	68K3	68G3	REMARKS REMARQUES
1	68F-43800-01-4D	POWER TRIM & TILT ASSY PUISSANCE PARER ET INCLINER (ENS.)	1	1	1	1	1	
2	64E-43825-01	HOUSING, TRIM & TILT CARTER	1	1	1	1	1	
3	64E-4388J-00	PLUG 2 BOUCHON 2	1	1	1	1	1	
4	93210-10M74	O-RING JOINT TORIQUE	1	1	1	1	1	
5	64E-43817-00	FILTER 2 FILTRE 2	1	1	1	1	1	
6	64E-43810-00	TILT PISTON SUB ASSY INCLINER PISTON AUXILIAIRE (ENS.)	1	1	1	1	1	
7	64E-43898-00	.SEAL ,DUST 2 .JOINT ANTI-PUSSIÈRE	1	1	1	1	1	
8	64E-43867-00	.O-RING .JOINT TORIQUE	1	1	1	1	1	
9	64E-43866-00	.O-RING .JOINT TORIQUE	1	1	1	1	1	
10	6E5-43862-00	.O-RING .JOINT TORIQUE	1	1	1	1	1	
11	64E-43883-00	.O-RING .JOINT TORIQUE	1	1	1	1	1	
12	6E5-43872-00	RING, BACK UP RESSORT	1	1	1	1	1	
13	6E5-43814-02	PISTON, FREE PISTON	1	1	1	1	1	
14	6E5-43862-00	O-RING JOINT TORIQUE	1	1	1	1	1	
15	64E-43820-00	TRIM PISTON SUB ASSY PARER PISTON AUXILIAIRE (ENS.)	2	2	2	2	2	
16	64E-43821-00	.SCREW, TRIM CYLINDER END .VIS	1	1	1	1	1	
17	64E-43822-00	.SEAL, TRIM DUST JOINT	1	1	1	1	1	
18	64E-4384J-00	.SEAL, TRIM DOWN JOINT	1	1	1	1	1	
19	6G5-43864-00	.O-RING JOINT TORIQUE	1	1	1	1	1	
20	6E5-43864-00	O-RING JOINT TORIQUE	2	2	2	2	2	
21	6E5-43874-01	RING, BACK UP RESSORT	2	2	2	2	2	
22	64E-43828-00	BODY, RESERVOIR CORPS	1	1	1	1	1	
23	64E-43829-00	PLUG, RESERVOIR BOUCHON	1	1	1	1	1	
24	64E-43897-00	O-RING JOINT TORIQUE	1	1	1	1	1	
25	64E-4388E-00	BOLT ,SCREW (L:14MM) VIS (L:14MM)	3	3	3	3	3	
26	64E-43869-00	O-RING JOINT TORIQUE	6	6	6	6	6	
27	64E-4381G-00	PIN COUPILL	1	1	1	1	1	

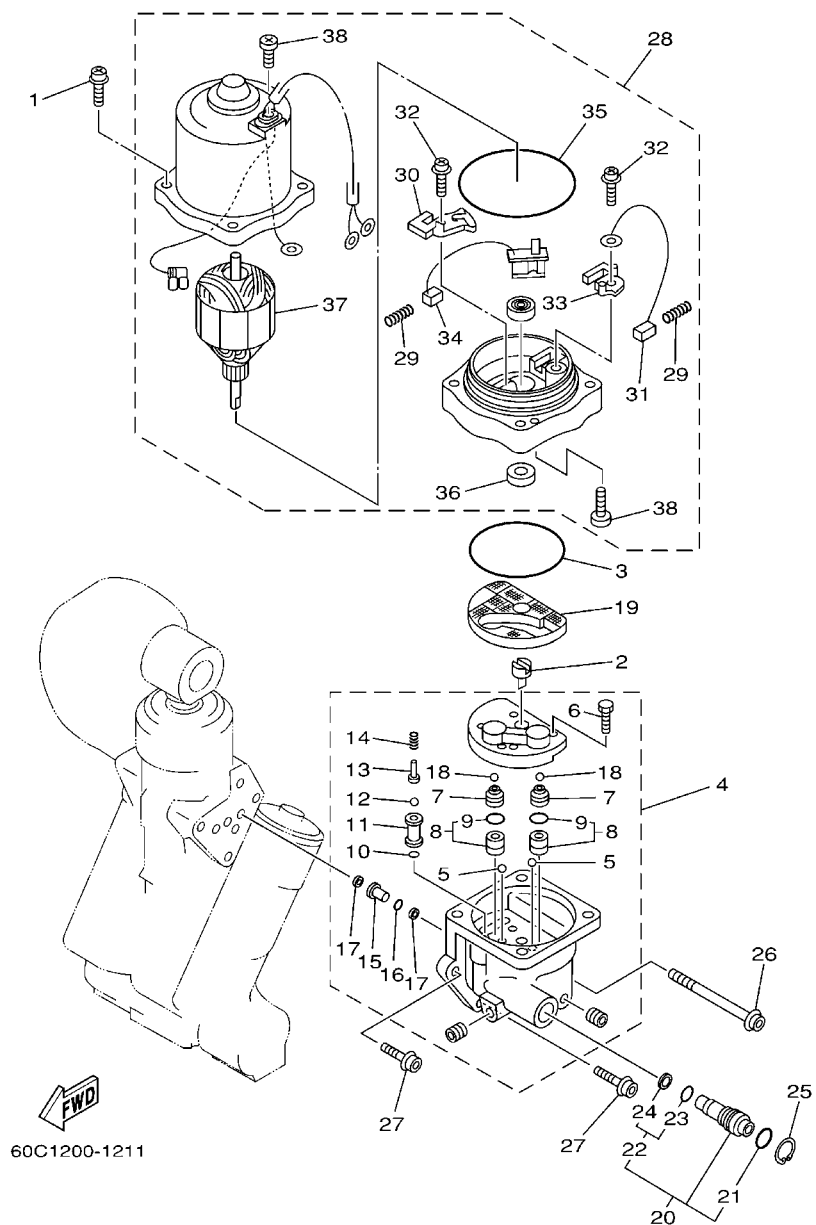


FIG. 26 POWER TRIM & TILT ASSY 2 PUISSANCE PARER ET INCLINER 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68H3	68L3	68F3	68K3	68G3	REMARKS REMARQUES
1	64E-4388E-10	BOLT ,SCREW (L:34.7MM) VIS (L:34.7MM)	4	4	4	4	4	
2	64E-43831-00	CONNECTOR, SHAFT RACCORD	1	1	1	1	1	
3	64E-43868-00	O-RING JOINT TORIQUE	1	1	1	1	1	
4	64E-43830-00	GEAR PUMP ASSY POMPE A PIGNON (ENS.)	1	1	1	1	1	
5	72X-43858-00	.BALL .BILLE	2	2	2	2	2	
6	64E-43843-00	.SCREW, VALVE LOCK .VIS	4	4	4	4	4	
7	64E-43841-00	.PISTON, SHUTTLE .PISTON	2	2	2	2	2	
8	64E-43802-00	.VALVE SUB ASSY .CLAPET AUXILIAIRE (ENS.)	2	2	2	2	2	
9	6E5-43896-00	..O-RING ..JOINT TORIQUE	1	1	1	1	1	
10	6G5-43863-00	.O-RING ..JOINT TORIQUE	1	1	1	1	1	
11	64E-43851-00	.SEAT, RELIEF VALVE .SIEGE	1	1	1	1	1	
12	64E-43858-00	.BALL .BILLE	1	1	1	1	1	
13	64E-43859-00	.PIN, VALVE SUPPORT .GOUPILLE	1	1	1	1	1	
14	64E-43855-00	.SPRING, UP RELIEF .RESSORT	1	1	1	1	1	
15	64E-43850-00	.VALVE SUB ASSY ..CLAPET AUXILIAIRE (ENS.)	1	1	1	1	1	
16	64E-43865-00	.O-RING ..JOINT TORIQUE	1	1	1	1	1	
17	64E-43816-00	.FILTER 1 .FILTRE 1	2	2	2	2	2	
18	64E-43858-00	.BALL .BILLE	2	2	2	2	2	
19	64E-43817-10	FILTER 2 FILTRE 2	1	1	1	1	1	
20	64E-43860-00	MANUAL VALVE SUB-ASSY SOUPAPE, MANUEL (ENS.)	1	1	1	1	1	
21	72X-85075-L0	.O-RING ..JOINT TORIQUE	1	1	1	1	1	
22	64E-43827-00	.RING SET .BILLE	1	1	1	1	1	
23	64E-4387A-00	..O-RING ..JOINT TORIQUE	1	1	1	1	1	
24	64E-43873-00	..RING, BACK UP ..RESSORT	1	1	1	1	1	
25	64E-43875-00	RING, SNAP RESSORT	1	1	1	1	1	
26	64E-43879-10	SCREW, WITH WASHER VIS, AVEC RONDELLE	1	1	1	1	1	
27	64E-43879-00	SCREW, WITH WASHER VIS, AVEC RONDELLE	2	2	2	2	2	

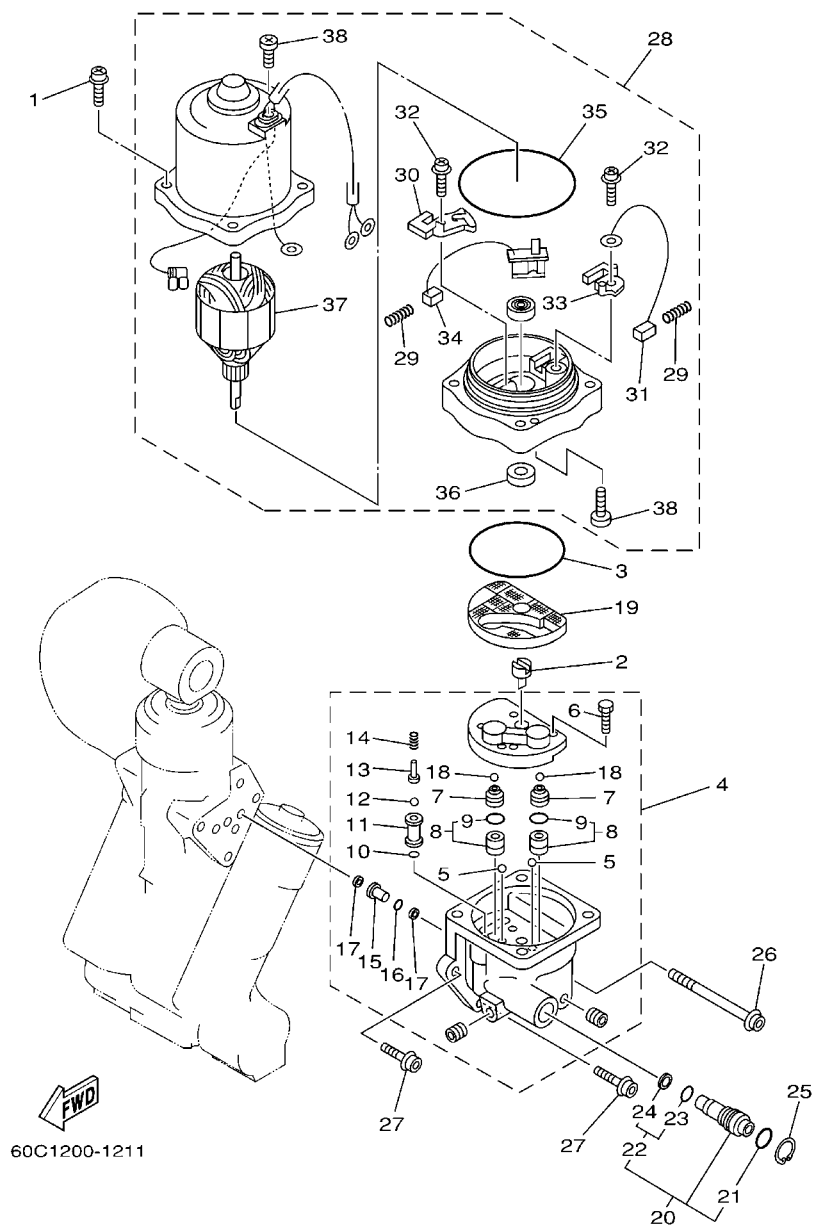
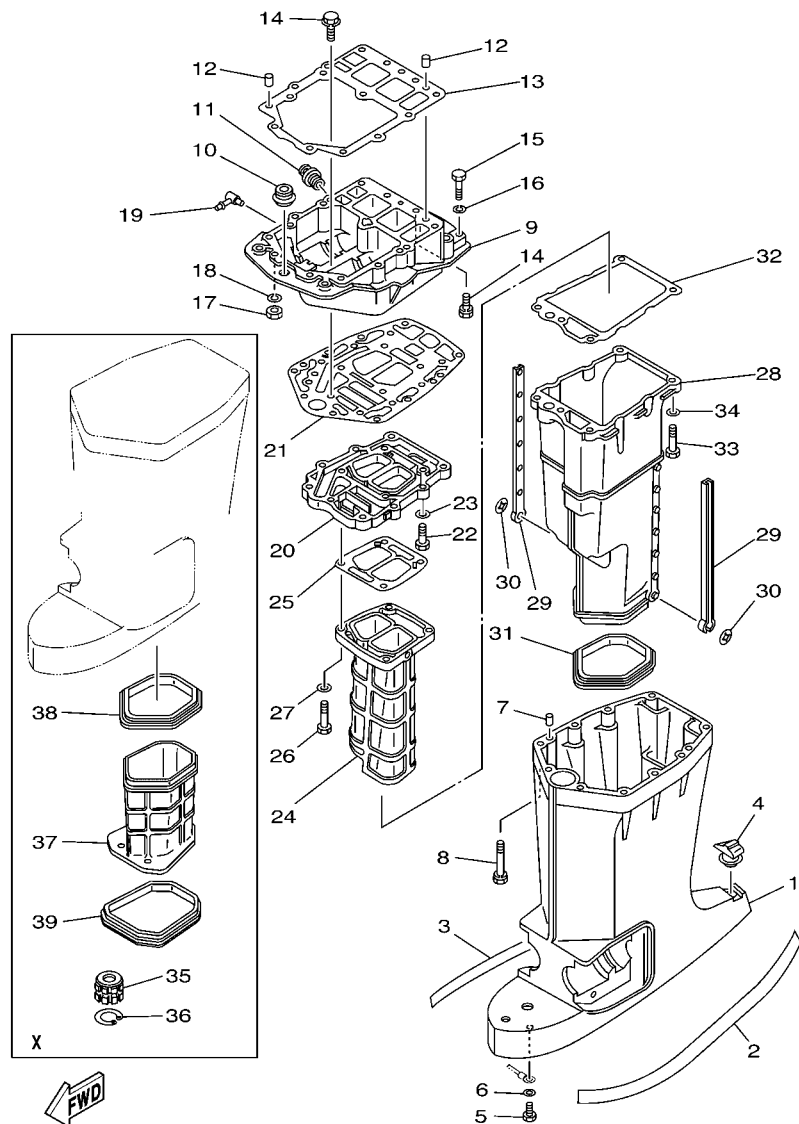


FIG. 26 POWER TRIM & TILT ASSY 2

PUISSANCE PARER ET INCLINER 2

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FIG. 27 UPPER CASING

FOURREAU

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68H3	68L3	68F3	68K3	68G3	REMARKS REMARQUES
1	6E5-45111-02-8D	CASING, UPPER FOURREAU	1		1			L
	6E5-45111-23-8D	CASING, UPPER FOURREAU	1	1	1	1	1	X
2	6R3-42791-41	MARK 1 ETIQUETTE 1	1	1	1	1	1	X
3	6R3-42792-41	MARK ETIQUETTE	1	1	1	1	1	
4	6E5-45155-00	CAP CAPUCHON	1	1	1	1	1	
5	97095-06010	BOLT BOULON	1	1	1	1	1	
6	92995-06600	WASHER RONDELLE	1	1	1	1	1	
7	93608-12M05	PIN, DOWEL AXE	2	2	2	2	2	
8	90119-08027	BOLT, WITH WASHER BOULON, AVEC RONDELLE	6	6	6	6	6	
9	6G5-41137-11-94	GUIDE, EXHAUST COLLECTEUR D'ECHAPPEMENT	1	1	1	1	1	FLUSHING KIT
10	6E5-42724-00	GROMMET PASSE-FIL	1	1	1	1	1	FLUSHING KIT
11	6G5-12581-00	JOINT, HOSE 1 JOINT DE TUYAU	1	1	1	1	1	
12	93608-12M05	PIN, DOWEL AXE	2	2	2	2	2	
13	68F-45113-00	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	1	1	1	1	1	
14	90119-08M79	BOLT, WITH WASHER BOULON, AVEC RONDELLE	6	6	6	6	6	
15	97095-08045	BOLT BOULON	2	2	2	2	2	
16	92995-08100	WASHER RONDELLE	2	2	2	2	2	
17	95380-08700	NUT ECROU	2	2	2	2	2	
18	92995-08100	WASHER RONDELLE	2	2	2	2	2	
19	6H1-11372-00	NIPPLE, HOSE RACCORD, TUYAU	1	1	1	1	1	FLUSHING KIT
20	6G5-41131-01-5B	MANIFOLD, EXT. 1 PIPE D'ECHAPPEMENT	1	1	1	1	1	FLUSHING KIT
21	6G5-45114-A1	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	1	1	1	1	1	
22	97095-08030	BOLT BOULON	4	4	4	4	4	
23	92995-08600	WASHER RONDELLE	4	4	4	4	4	
24	64D-41132-00-5B	MANIFOLD, EXHAUST PIPE D'ECHAPPEMENT	1	1	1	1	1	
25	6G5-41134-A1	GASKET, EXHAUST MANIFOLD JOINT, PIPE D'ECHAPPEMENT	1	1	1	1	1	
26	97095-08045	BOLT BOULON	4	4	4	4	4	

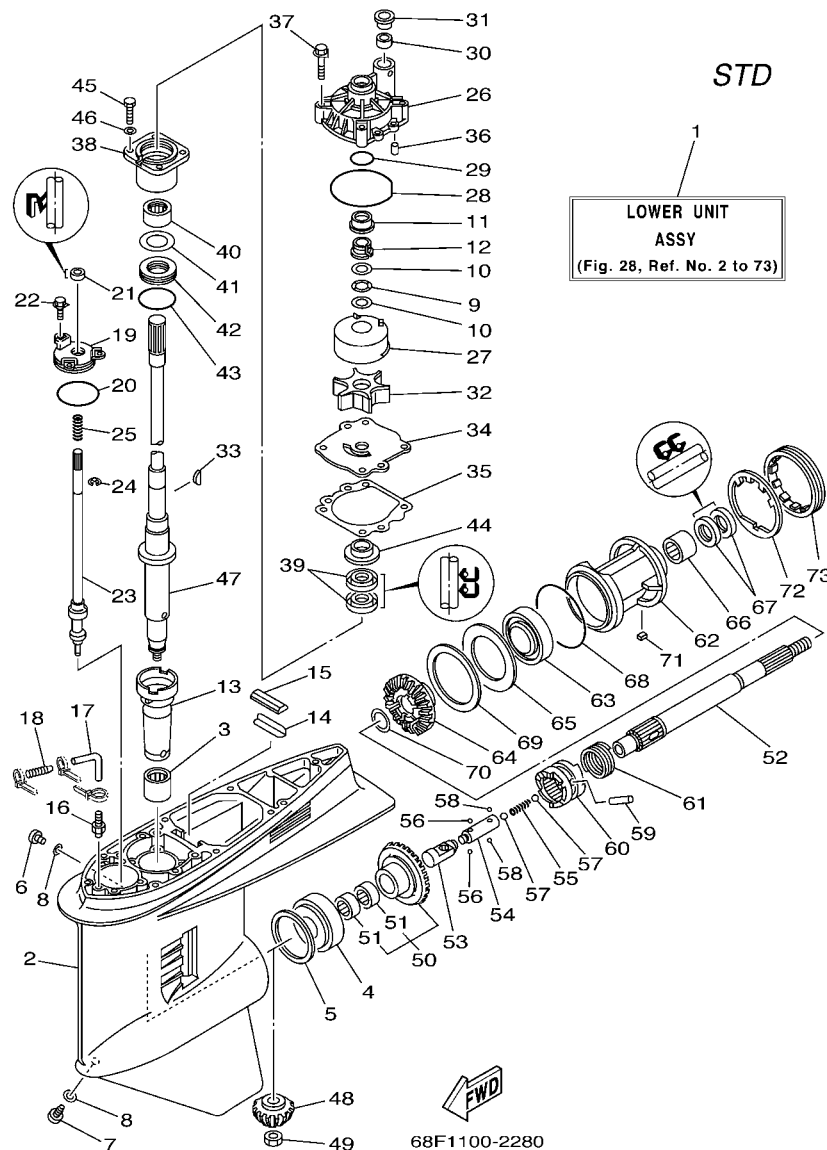


FIG. 28 LOWER CASING & DRIVE 1

BOITIER D'HELICE TRANSMISSION 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68H3	68L3	68F3	68K3	68G3	REMARKS REMARQUES
1	64E-45300-02-8D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.)	1		1			L L X X
	64E-45300-22-8D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.)	1	1	1			
2	6J9-45301-05-8D	CASING, LOWER BEQUILLE	1	1	1			
3	93311-928U5	BEARING ROULEMENT	1	1	1			
4	93332-000V3	BEARING ROULEMENT	1	1	1			
5	6G5-45567-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1	1	1			UR UR
	6G5-45567-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1	1	1			UR UR
	6G5-45567-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1	1	1			UR UR
	6G5-45567-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1	1	1			UR UR
	6G5-45567-01-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1	1	1			UR UR
	6G5-45567-01-40	SHIM (T:0.40MM) CALE (T:0.40MM)	1	1	1			UR UR
	6G5-45567-01-50	SHIM (T:0.50MM) CALE (T:0.50MM)	1	1	1			UR UR
6	90340-08002	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	1	1	1			
7	688-45341-10	PLUG, DRAIN BOUCHON DE VIDANGE	1	1	1			
8	90430-08020	GASKET JOINT	2	2	2			
9	90206-22M19	WASHER, WAVE RONDELLE, ONDULEE	1	1	1			
10	90201-22M01	WASHER, PLATE RONDELLE, PLATE	2	2	2			
11	61A-45527-00	COLLAR, DRIVE SHAFT ENTRETOISE	1	1	1			
12	61A-45538-00	SPACER 1 ENTRETOISE	1	1	1			
13	6G5-45536-01	SLEEVE, DRIVE SHAFT MANCHON, ARBRE MOTEUR	1	1	1			
14	663-45376-00-94	GUIDE, SEAL DAMPER BUTEE, JOINT CAOUTCHOUC	1		1			L L X X
	64D-45376-00-94	GUIDE, SEAL DAMPER BUTEE, JOINT CAOUTCHOUC	1	1	1			
15	688-45375-00	DAMPER, SEAL BOURRELET, CAOUTCHOUC	1	1	1			
16	6E5-45378-00	NIPPLE, HOSE RACCORD, TUYAU	1	1	1			
17	90445-07ME8	HOSE (L80) DURITE (L80)	1		1			L L
	90445-07ME9	HOSE (L120) DURITE (L120)	1	1	1			X X
18	6E5-83558-10	END, NIPPLE RACCORD DE NIPPLE	1	1	1			

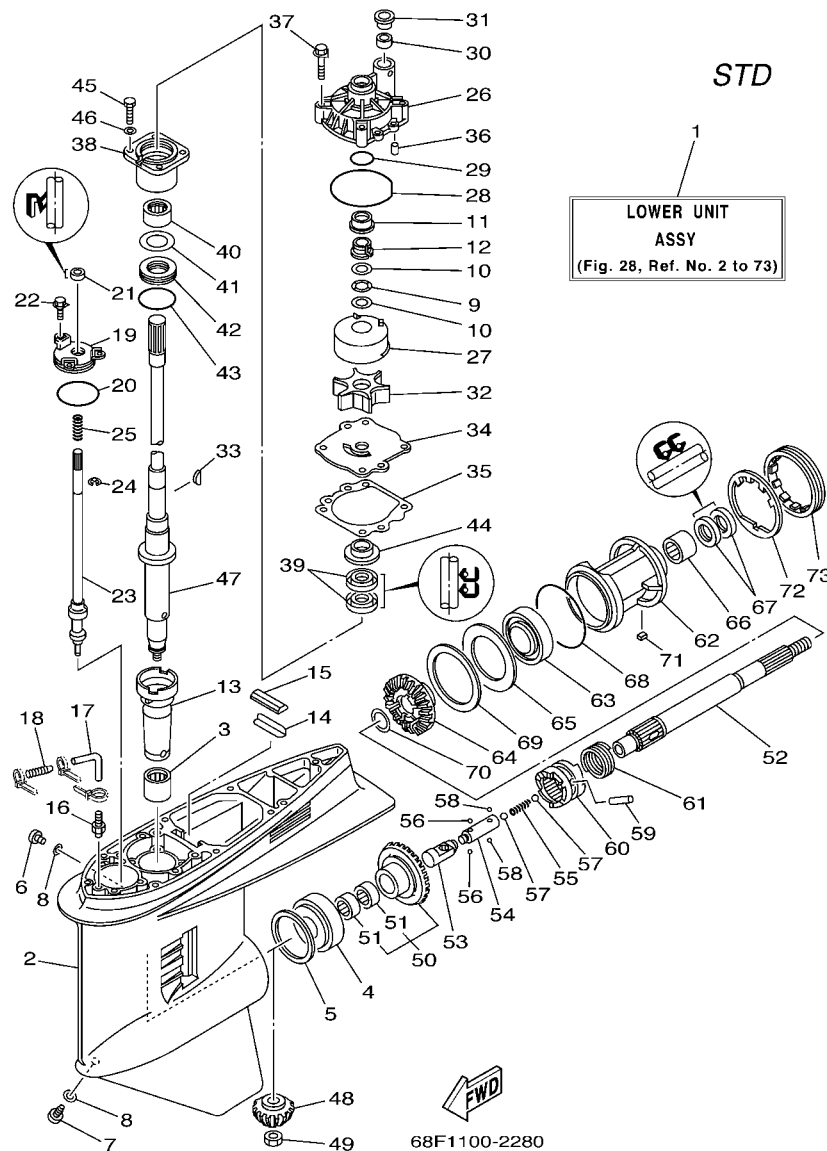


FIG. 28 LOWER CASING & DRIVE 1

BOITIER D'HELICE TRANSMISSION 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68H3	68L3	68F3	68K3	68G3	REMARKS REMARQUES
19	6E5-45321-00	PLATE PLAQUETTE	1	1	1			
20	93210-58144	O-RING JOINT TORIQUE	1	1	1			
21	93106-09014	OIL SEAL JOINT SPY	1	1	1			
22	90119-06M10	BOLT, WITH WASHER BOULON, AVEC RONDELLE	3	3	3			
23	6G5-44150-02	SHIFT CAM ASSY CAME D'INVERSION	1	1	1			
24	99001-08600	CIRCLIP CIRCLIP	1	1	1			
25	90501-11M10	SPRING, COMPRESSION RESSORT, COMPRESSION	1	1	1			
26	61A-44311-01	HOUSING, WATER PUMP CORPS, POMPE A EAU	1	1	1			
27	61A-44322-02	INSERT, CARTRIDGE CUVETTE	1	1	1			
28	93210-86M38	O-RING JOINT TORIQUE	1	1	1			
29	93210-37160	O-RING JOINT TORIQUE	1	1	1			
30	6E5-44365-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	1	1			
31	6E5-44312-00	COVER, WATER PUMP HOUSING COUVERCLE	1	1	1			
32	6E5-44352-01	IMPELLER TURBINE	1	1	1			
33	90280-04M05	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1	1	1			
34	6G5-44323-00	OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE	1	1	1			
35	6E5-44315-A0	GASKET, WATER PUMP JOINT, POMPE A EAU	1	1	1			
36	93606-12019	PIN, DOWEL GOUPILLE	2	2	2			
37	90119-08M14	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4	4	4			
38	6E5-45331-00-94	HOUSING, BEARING FLASQUE, ROULEMENT	1	1	1			
39	93101-28M16	OIL SEAL JOINT SPY	2	2	2			
40	93317-330U2	BEARING ROULEMENT	1	1	1			
41	6E5-45587-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1	1	1			UR
	6E5-45587-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1	1	1			UR
	6E5-45587-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1	1	1			UR
	6E5-45587-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1	1	1			UR
	6E5-45587-01-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1	1	1			UR

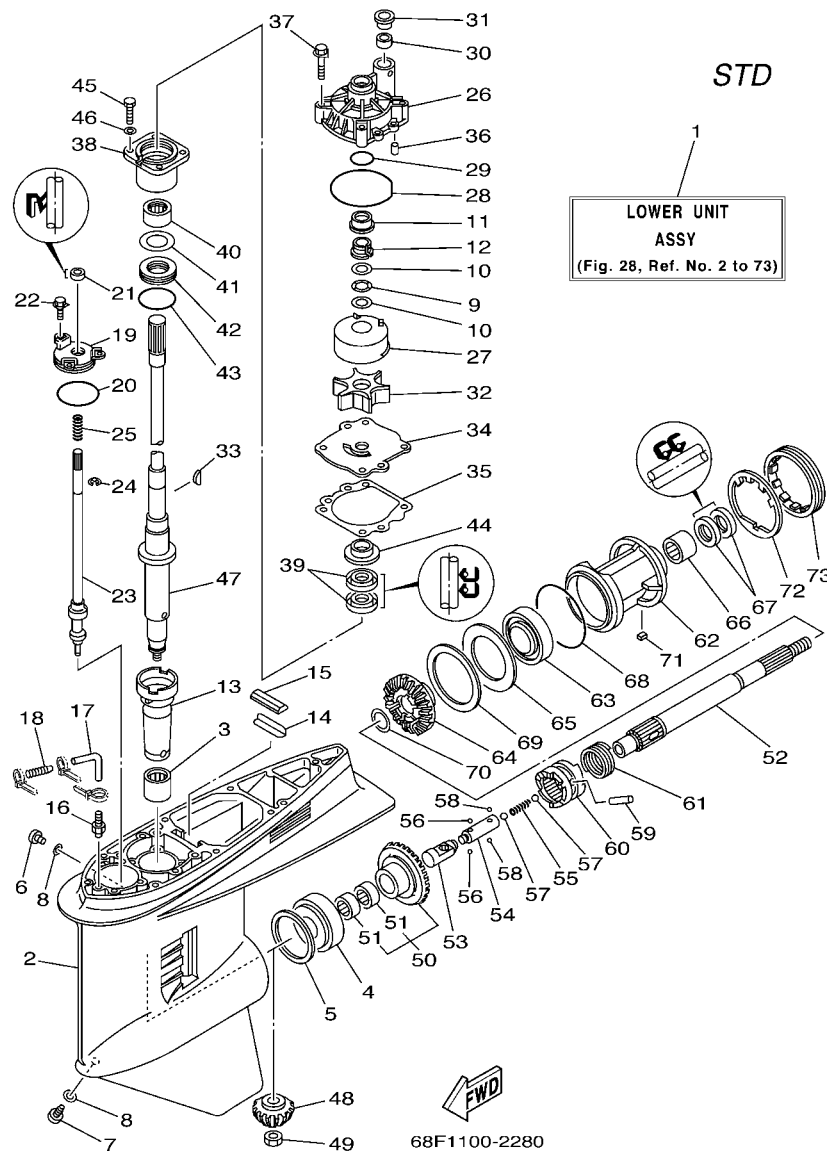
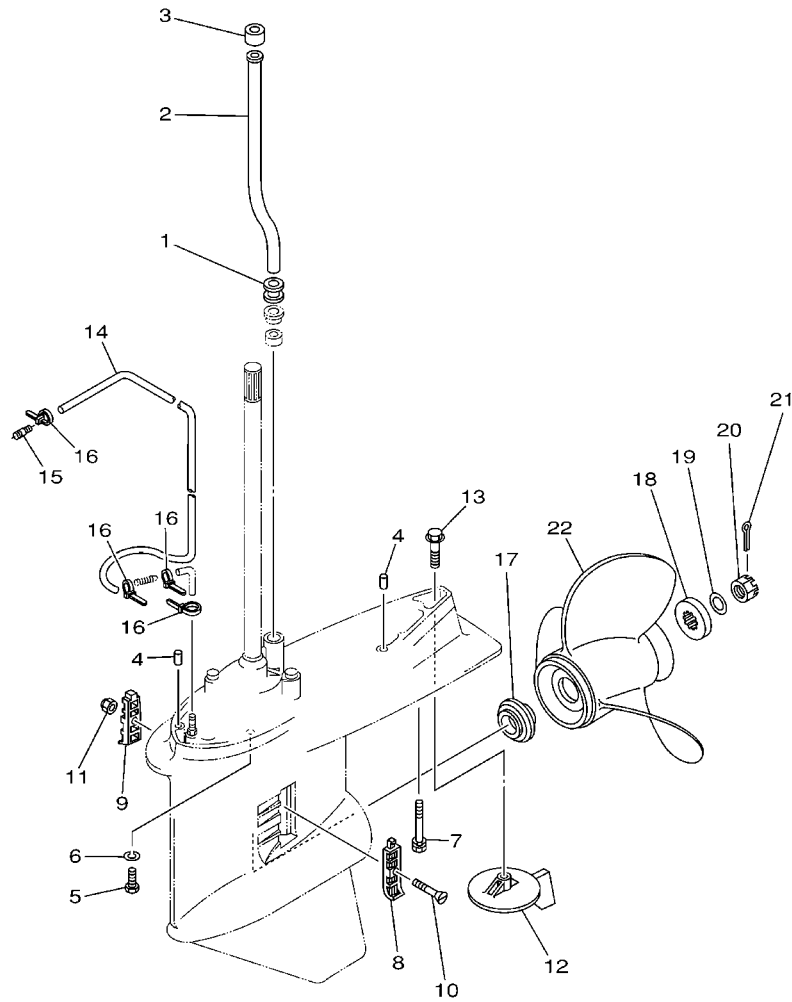


FIG. 28 LOWER CASING & DRIVE 1

BOITIER D'HELICE TRANSMISSION 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68H3	68L3	68F3	68K3	68G3	REMARKS REMARQUES
41	6E5-45587-01-40	SHIM (T:0.40MM) CALE (T:0.40MM)	1	1	1			UR UR
	6E5-45587-01-50	SHIM (T:0.50MM) CALE (T:0.50MM)	1	1	1			UR UR
42	93341-930V2	BEARING CEREAUX DE DIRECTION	1	1	1			
43	93210-55M14	O-RING JOINT TORIQUE	1	1	1			
44	6E5-45344-00	COVER, OIL SEAL FLASQUE, JOINT D'HUILE	1	1	1			
45	97095-08025	BOLT BOULON	4	4	4			
46	92995-08600	WASHER RONDELLE	4	4	4			
47	6G5-45501-01	DRIVE SHAFT COMP. ARBRE MOTEUR COMP.	1		1			L L
	6G5-45501-21	DRIVE SHAFT COMP. ARBRE MOTEUR COMP.	1	1	1			X X
48	6G5-45551-10	PINION PIGNON D'ATTAQUE	1	1	1			
49	90170-16M01	NUT ECROU	1	1	1			
50	6G5-45560-10	GEAR PIGNON	1	1	1			
51	93315-425V3	.BEARING .ROULEMENT	2	2	2			
52	6J9-45611-01	SHAFT, PROPELLER ARBRE, HELICE	1	1	1			
53	6E5-45641-03	SHIFTER EMBRAYAGE	1	1	1			
54	6E5-45634-01	SLIDE, SHIFT CONTRE-POUSOIR	1	1	1			
55	90501-16M37	SPRING, COMPRESSION RESSORT, COMPRESSION	1	1	1			
56	93507-32009	BALL BILLE	2	2	2			
57	93511-32017	BALL BILLES	2	2	2			
58	93503-16003	BALL BILLES	2	2	2			
59	90250-08M07	PIN, STRAIGHT GOUPILLE, DROITE	1	1	1			
60	6G5-45631-10	CLUTCH, DOG CRABOT	1	1	1			
61	6E5-45633-01	RING, CROSS PIN JONC, GOUPILLE CRABOT	1	1	1			
62	6J9-45332-00-94	HOUSING, BEARING FLASQUE, ROULEMENT	1	1	1			
63	93306-209U0	BEARING ROULEMENT	1	1	1			
64	6G5-45571-02	GEAR PIGNON	1	1	1			
65	6G5-45576-10	WASHER, THRUST RONDELLE DE CALAGE	1	1	1			

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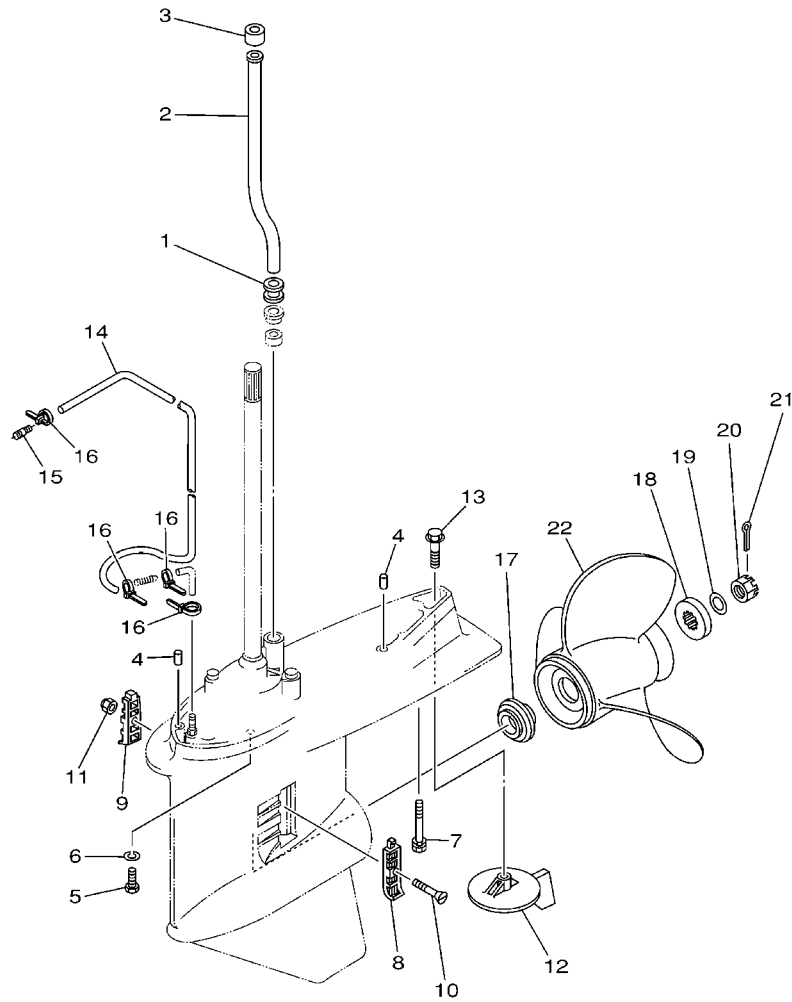
FIG. 29 LOWER CASING & DRIVE 2

BOITIER D'HELICE TRANSMISSION 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68H3	68L3	68F3	68K3	68G3	REMARKS REMARQUES
1	6E5-44366-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	1	1			
2	6E5-44361-00	TUBE, WATER TUBE D'EAU	1		1			L
	6E5-44361-20	TUBE, WATER TUBE D'EAU	1	1	1			L
								X
								X
3	6E5-44365-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	1	1			
4	93608-12M05	PIN, DOWEL AXE	2	2	2			
5	97075-10045	BOLT BOULON	6	6	6			
6	92995-10100	WASHER RONDELLE	6	6	6			
7	90119-10M89	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	1	1			
8	6J9-45214-00	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	1	1			
9	6J9-45215-00	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	1	1			
10	90152-05M08	SCREW, COUNTERSUNK VIS, TETE NOYEE	1	1	1			
11	90185-05002	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	1	1	1			
12	6J9-45371-01	TAB-TRIM ANODE DERIVE	1	1	1			
13	90105-10M00	BOLT, FLANGE BOULON	1	1	1			
14	90445-07M33	HOSE (L1080) DURITE (L1080)	1	1	1			
15	6E5-83558-00	END, NIPPLE RACCORD DE NIPPLE	1	1	1			
16	90465-11M10	CLAMP BRIDE	4	4	4			
17	6E5-45987-01	SPACER ENTRETOISE	1	1	1			
18	688-45997-01	SPACER ENTRETOISE	1	1	1			
19	92990-18200	WASHER RONDELLE, PLATE	1	1	1			
20	90171-18M04	NUT, CASTLE ECROU, CRENELE	1	1	1			
21	91490-40030	PIN, COTTER GOUPILLE	1	1	1			
22	6G5-45941-00-98	PROPELLER (3X15-1/4"X15"-M) HELICE (3X15-1/4"X15"-M)	1	1	1			UR
	6G5-45943-01-98	PROPELLER (3X13-3/4"X21"-M) HELICE (3X13-3/4"X21"-M)	1	1	1			UR
	6G5-45945-01-98	PROPELLER (3X14"X19"-M) HELICE (3X14"X19"-M)	1	1	1			UR
	6G5-45947-01-98	PROPELLER (3X14-1/2"X17"-M) HELICE (3X14-1/2"X17"-M)	1	1	1			UR
	6G5-45949-00-98	PROPELLER (3X13-1/2"X23"-M) HELICE (3X13-1/2"X23"-M)	1	1	1			UR

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FIG. 29 LOWER CASING & DRIVE 2

BOITIER D'HELICE TRANSMISSION 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68H3	68L3	68F3	68K3	68G3	REMARKS REMARQUES
22	6G5-45952-00-98	PROPELLER (3X14-5/8"X16"-M) HELICE (3X14-5/8"X16"-M)	1	1	1			UR UR
	6G5-45930-00-98	PROPELLER (3X13-3/8"X25"-M) HELICE (3X13-3/8"X25"-M)	1	1	1			UR UR
	6G5-45932-00-98	PROPELLER (3X15-3/4"X13"-M) HELICE (3X15-3/4"X13"-M)	1	1	1			UR UR
	6G5-45970-02-98	PROPELLER (3X15-1/4"X15"-M) HELICE (3X15-1/4"X15"-M)	1	1	1			UR UR
	6G5-45972-02-98	PROPELLER (3X13-3/4"X21"-M) HELICE (3X13-3/4"X21"-M)	1	1	1			UR UR
- -	6G5-45974-03-98	PROPELLER (3X13-3/4"X19"-M2) HELICE (3X13-3/4"X19"-M2)	1	1	1			UR UR
	6G5-45976-01-98	PROPELLER (3X13-3/8"X23"-M) HELICE (3X13-3/8"X23"-M)	1	1	1			UR UR
	6G5-45978-03-98	PROPELLER (3X13-3/4"X17"-M2) HELICE (3X13-3/4"X17"-M2)	1	1	1			UR UR
	6R4-45970-A0	PROPELLER (3X15-1/4"X19"-M) HELICE (3X15-1/4"X19"-M)	1	1	1			UR UR
	6R4-45972-A0	PROPELLER (3X14-7/8"X21"-M) HELICE (3X14-7/8"X21"-M)	1	1	1			UR UR
- -	6R4-45974-A0	PROPELLER (3X14-1/2"X23"-M) HELICE (3X14-1/2"X23"-M)	1	1	1			UR UR
	6R4-45976-A0	PROPELLER (3X14-1/2"X15"-M) HELICE (3X14-1/2"X15"-M)	1	1	1			UR UR
	6R4-45978-A0	PROPELLER (3X15-1/4"X17"-M) HELICE (3X15-1/4"X17"-M)	1	1	1			UR UR
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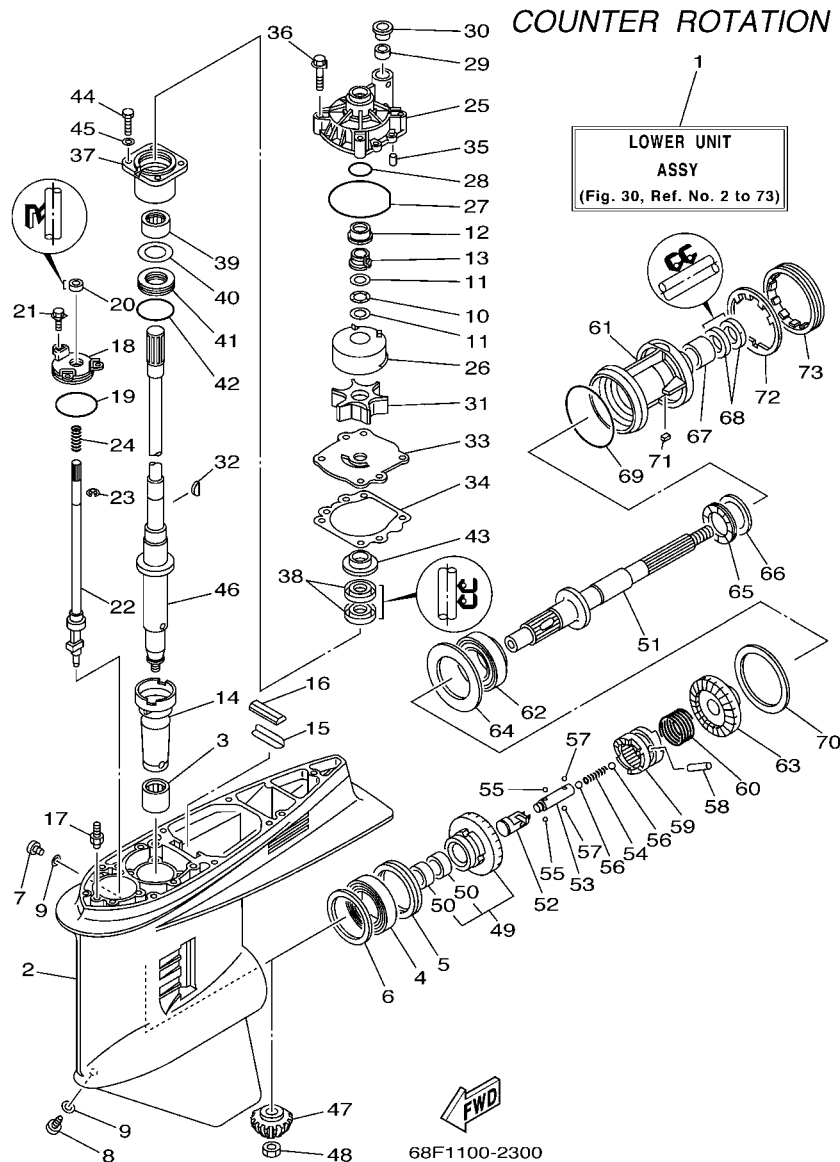


FIG. 30 LOWER CASING & DRIVE 3

BOITIER D'HELICE TRANSMISSION 3

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68H3	68L3	68F3	68K3	68G3	REMARKS REMARQUES
1	64H-45300-22-8D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.)				1	1	X X
2	6J9-45301-05-8D	CASING, LOWER BEQUILLE				1	1	
3	93311-928U5	BEARING ROULEMENT				1	1	
4	93390-000U2	BEARING ROULEMENT				1	1	
5	93341-465U4	BEARING CERVEAUX DE DIRECTION				1	1	
6	6G5-45567-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)				1	1	UR UR
	6G5-45567-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)				1	1	UR UR
	6G5-45567-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)				1	1	UR UR
	6G5-45567-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)				1	1	UR UR
	6G5-45567-01-30	SHIM (T:0.30MM) CALE (T:0.30MM)				1	1	UR UR
	6G5-45567-01-40	SHIM (T:0.40MM) CALE (T:0.40MM)				1	1	UR UR
	6G5-45567-01-50	SHIM (T:0.50MM) CALE (T:0.50MM)				1	1	UR UR
7	90340-08002	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT				1	1	
8	688-45341-10	PLUG, DRAIN BOUCHON DE VIDANGE				1	1	
9	90430-08020	GASKET JOINT				2	2	
10	90206-22M19	WASHER, WAVE RONDELLE, ONDULEE				1	1	
11	90201-22M01	WASHER, PLATE RONDELLE, PLATE				2	2	
12	61A-45527-00	COLLAR, DRIVE SHAFT ENTRETOISE				1	1	
13	61A-45538-00	SPACER 1 ENTRETOISE				1	1	
14	6G5-45536-01	SLEEVE, DRIVE SHAFT MANCHON, ARBRE MOTEUR				1	1	
15	64D-45376-00-94	GUIDE, SEAL DAMPER BUTEE, JOINT CAOUTCHOUC				1	1	X X
16	688-45375-00	DAMPER, SEAL BOURRELET, CAOUTCHOUC				1	1	
17	6J8-45378-00	NIPPLE, HOSE RACCORD, TUYAU				1	1	
18	6E5-45321-00	PLATE PLAQUETTE				1	1	
19	93210-58144	O-RING JOINT TORIQUE				1	1	
20	93106-09014	OIL SEAL JOINT SPY				1	1	
21	90119-06M10	BOLT, WITH WASHER BOULON, AVEC RONDELLE				3	3	

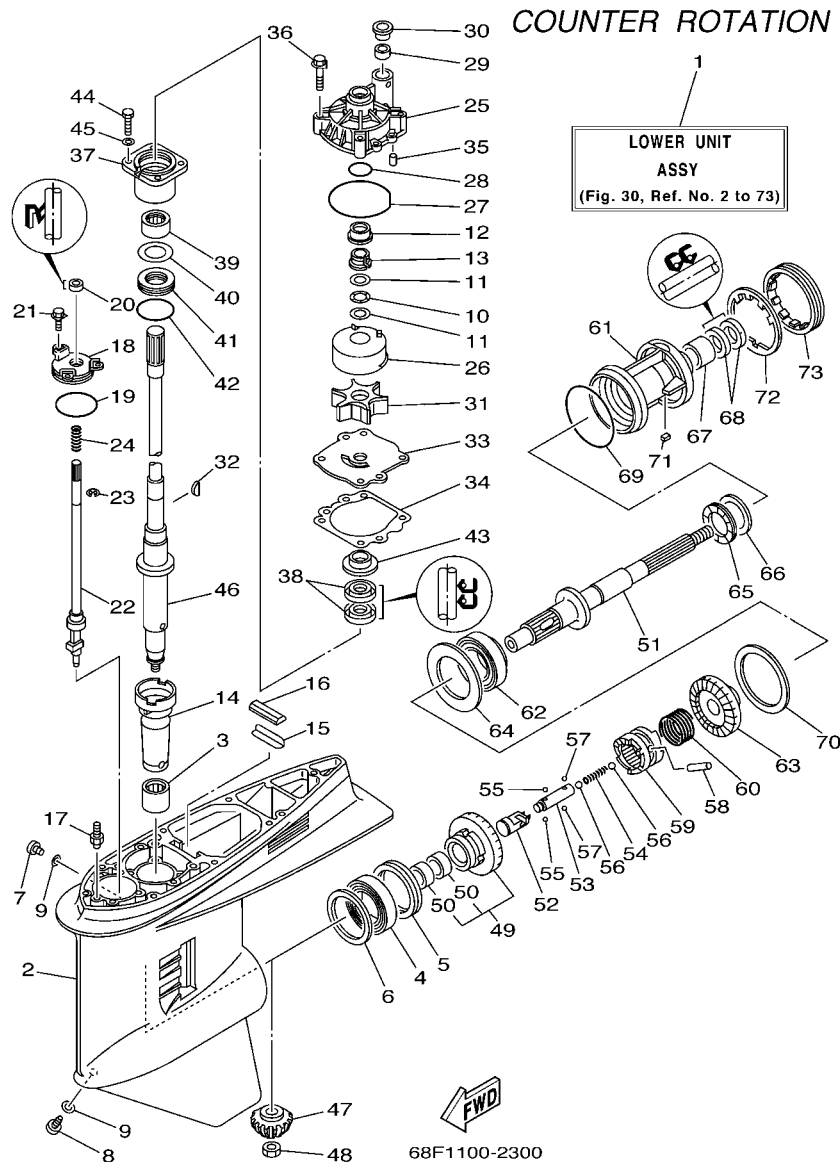


FIG. 30 LOWER CASING & DRIVE 3

BOITIER D'HELICE TRANSMISSION 3

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68H3	68L3	68F3	68K3	68G3	REMARKS REMARQUES
22	6K1-44150-01	SHIFT CAM ASSY CAME D'INVERSION				1	1	
23	99001-08600	CIRCLIP CIRCLIP				1	1	
24	90501-11M10	SPRING, COMPRESSION RESSORT, COMPRESSION				1	1	
25	61A-44311-01	HOUSING, WATER PUMP CORPS, POMPE A EAU				1	1	
26	61A-44322-02	INSERT, CARTRIDGE CUVETTE				1	1	
27	93210-86M38	O-RING JOINT TORIQUE				1	1	
28	93210-37160	O-RING JOINT TORIQUE				1	1	
29	6E5-44365-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU				1	1	
30	6E5-44312-00	COVER, WATER PUMP HOUSING COUVERCLE				1	1	
31	6E5-44352-01	IMPELLER TURBINE				1	1	
32	90280-04M05	KEY, WOODRUFF CLAVETTE, DEMI-LUNE				1	1	
33	6G5-44323-00	OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE				1	1	
34	6E5-44315-A0	GASKET, WATER PUMP JOINT, POMPE A EAU				1	1	
35	93606-12019	PIN, DOWEL GOUPILLE				2	2	
36	90119-08M14	BOLT, WITH WASHER BOULON, AVEC RONDELLE				4	4	
37	6E5-45331-00-94	HOUSING, BEARING FLASQUE, ROULEMENT				1	1	
38	93101-28M16	OIL SEAL JOINT SPY				2	2	
39	93317-330U2	BEARING ROULEMENT				1	1	
40	6E5-45587-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)				1	1	UR UR
	6E5-45587-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)				1	1	UR UR
	6E5-45587-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)				1	1	UR UR
	6E5-45587-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)				1	1	UR UR
	6E5-45587-01-30	SHIM (T:0.30MM) CALE (T:0.30MM)				1	1	UR UR
	6E5-45587-01-40	SHIM (T:0.40MM) CALE (T:0.40MM)				1	1	UR UR
	6E5-45587-01-50	SHIM (T:0.50MM) CALE (T:0.50MM)				1	1	UR UR
41	93341-930V2	BEARING CERVEAUX DE DIRECTION				1	1	
42	93210-55M14	O-RING JOINT TORIQUE				1	1	

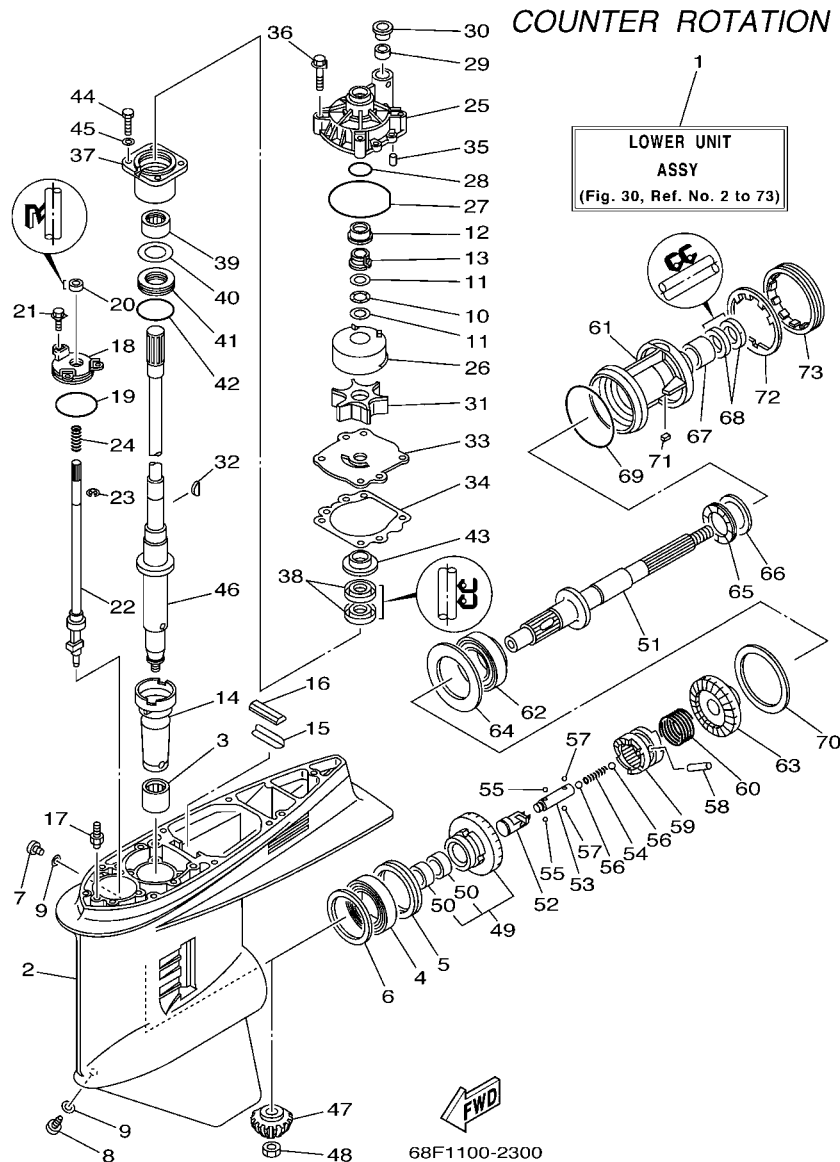
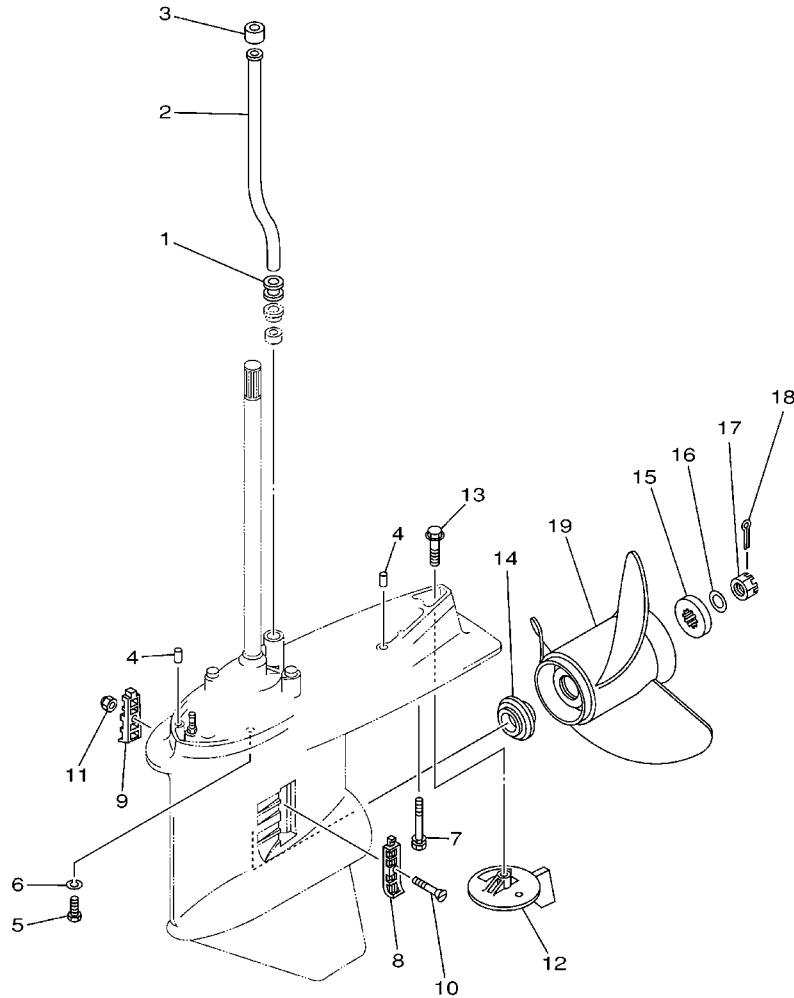


FIG. 30 LOWER CASING & DRIVE 3

BOITIER D'HELICE TRANSMISSION 3

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68H3	68L3	68F3	68K3	68G3	REMARKS REMARQUES
43	6E5-45344-00	COVER, OIL SEAL FLASQUE, JOINT D'HUILE				1	1	
44	97095-08025	BOLT BOULON				4	4	
45	92995-08600	WASHER RONDELLE				4	4	
46	6G5-45501-21	DRIVE SHAFT COMP. ARBRE MOTEUR COMP.				1	1	X X
47	6G5-45551-10	PINION PIGNON D'ATTAQUE				1	1	
48	90170-16M01	NUT ECROU				1	1	
49	6K1-45560-01	GEAR PIGNON				1	1	
50	93315-425V3	.BEARING .ROULEMENT				2	2	
51	6K1-45611-10	SHAFT, PROPELLER ARBRE, HELICE				1	1	
52	6K1-45641-01	SHIFTER EMBRAYAGE				1	1	
53	6E5-45634-01	SLIDE, SHIFT CONTRE-POUSOIR				1	1	
54	90501-16M37	SPRING, COMPRESSION RESSORT, COMPRESSION				1	1	
55	93507-32009	BALL BILLE				2	2	
56	93511-32017	BALL BILLES				2	2	
57	93503-16003	BALL BILLES				2	2	
58	90250-08M07	PIN, STRAIGHT GOUPILLE, DROITE				1	1	
59	6G5-45631-10	CLUTCH, DOG CRABOT				1	1	
60	6E5-45633-01	RING, CROSS PIN JONC, GOUPILLE CRABOT				1	1	
61	6K1-45332-01-94	HOUSING, BEARING FLASQUE, ROULEMENT				1	1	
62	93332-00048	BEARING ROULEMENT				1	1	
63	6K1-45570-20	GEAR PIGNON				1	1	
64	6K1-45576-00	WASHER, THRUST RONDELLE DE CALAGE				1	1	
65	93341-440U5	BEARING CERVEAUX DE DIRECTION				1	1	
66	6K1-45578-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)				1	1	UR UR
	6K1-45578-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)				1	1	UR UR
	6K1-45578-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)				1	1	UR UR
	6K1-45578-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)				1	1	UR UR

COUNTER ROTATION



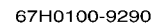
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FIG. 31 LOWER CASING & DRIVE 4

BOITIER D'HELICE TRANSMISSION 4

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68H3	68L3	68F3	68K3	68G3	REMARKS REMARQUES
1	6E5-44366-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU				1	1	
2	6E5-44361-20	TUBE, WATER TUBE D'EAU				1	1	X
3	6E5-44365-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU				1	1	X
4	93608-12M05	PIN, DOWEL AXE				2	2	
5	97075-10045	BOLT BOULON				6	6	
6	92995-10100	WASHER RONDELLE				6	6	
7	90119-10M89	BOLT, WITH WASHER BOULON, AVEC RONDELLE				1	1	
8	6J9-45214-00	COVER, WATER INLET GRILLE, ENTREE D'EAU				1	1	
9	6J9-45215-00	COVER, WATER INLET GRILLE, ENTREE D'EAU				1	1	
10	90152-05M08	SCREW, COUNTERSUNK VIS, TETE NOYEE				1	1	
11	90185-05002	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT				1	1	
12	6K1-45371-02	TAB-TRIM ANODE DERIVE				1	1	
13	90105-10M00	BOLT, FLANGE BOULON				1	1	
14	6E5-45987-01	SPACER ENTRETOISE				1	1	
15	688-45997-01	SPACER ENTRETOISE				1	1	
16	92990-18200	WASHER RONDELLE, PLATE				1	1	
17	90171-18M04	NUT, CASTLE ECROU, CRENELE				1	1	
18	91490-40030	PIN, COTTER GOUPILLE				1	1	
19	6K1-45970-01-98	PROPELLER (3X15-1/4"X15"-ML) HELICE (3X15-1/4"X15"-ML)				1	1	UR
	6K1-45972-01-98	PROPELLER (3X13-3/4"X21"-ML) HELICE (3X13-3/4"X21"-ML)				1	1	UR
	6K1-45974-02-98	PROPELLER (3X13-3/4"X19"-ML1) HELICE (3X13-3/4"X19"-ML1)				1	1	UR
	6K1-45978-02-98	PROPELLER (3X13-3/4"X17"-ML1) HELICE (3X13-3/4"X17"-ML1)				1	1	UR
	6R1-45970-A0	PROPELLER (3X15-1/4"X19"-ML) HELICE (3X15-1/4"X19"-ML)				1	1	UR
	6R1-45972-A0	PROPELLER (3X14-7/8"X21"-ML) HELICE (3X14-7/8"X21"-ML)				1	1	UR
	6R1-45974-A0	PROPELLER (3X14-1/2"X23"-ML) HELICE (3X14-1/2"X23"-ML)				1	1	UR
	6R1-45976-A0	PROPELLER (3X15-1/4"X15"-ML) HELICE (3X15-1/4"X15"-ML)				1	1	UR
	6R1-45978-A0	PROPELLER (3X15-1/4"X17"-ML) HELICE (3X15-1/4"X17"-ML)				1	1	UR

D4

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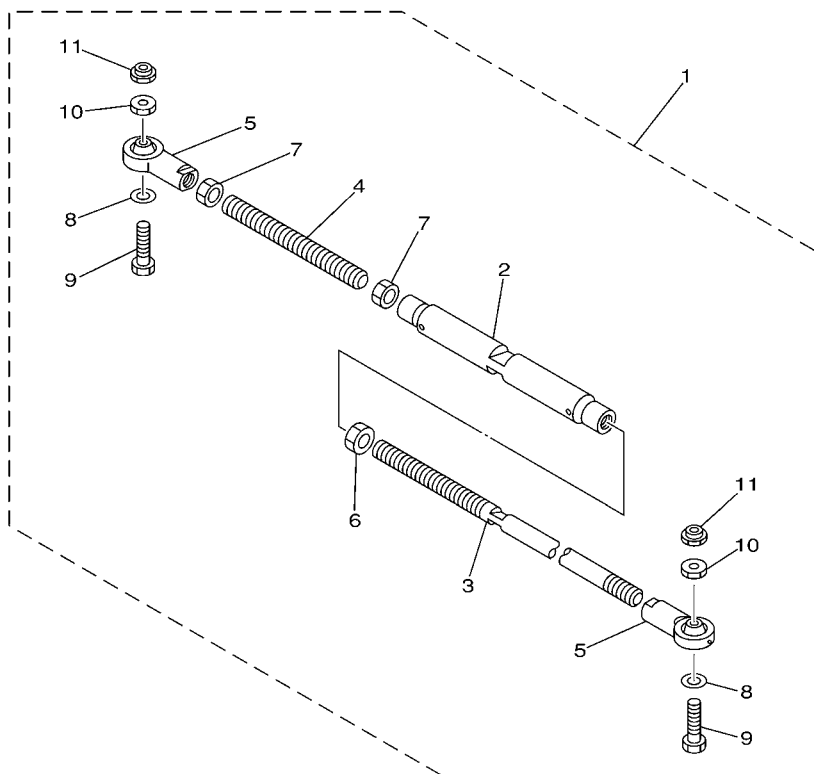
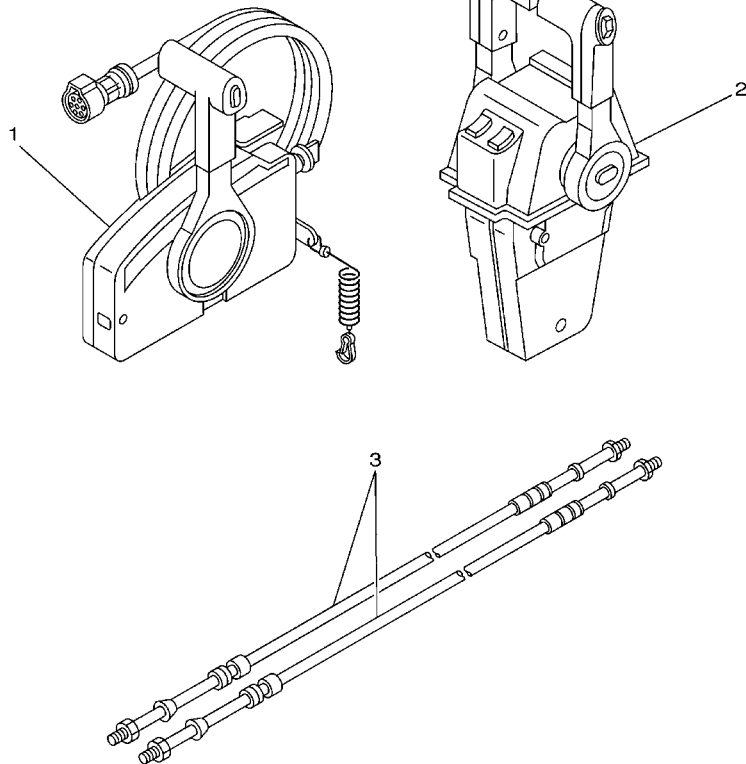


FIG. 33 STEERING GUIDE ATTACHMENT 2 DIRECTION GUIDE ACCESSOIRE 2

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FIG. 34 REMOTE CONTROL BOX

BOITIER DE COMMANDE A DISTANCE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68H3	68L3	68F3	68K3	68G3	REMARKS REMARQUES
1	703-48205-17	REMOTE CONTROL ASSY BOITIER DE COMMANDE A DISTANCE	1	1	1			AP WITH PT/T SW. AP WITH PT/T SW.
2	704-48207-23	REMOTE CONTROL ASSY BOITIER DE COMMANDE A DISTANCE				1	1	AP WITH PT/T SW. AP WITH PT/T SW.
3	701-48320-50	CABLE, REMOTE CONTROL L=15F CABLE, COMMANDE A DISTANCE:15F	2	2	2	2	2	UR UR
	701-48320-60	CABLE, REMOTE CONTROL L=16F CABLE, COMMANDE A DISTANCE:16F	2	2	2	2	2	UR UR
	701-48320-80	CABLE, REMOTE CONTROL L=17F CABLE, COMMANDE A DISTANCE:17F	2	2	2	2	2	UR UR
- - -	701-48350-00	CABLE, REMOTE CONTROL L=21F CABLE, COMMANDE A DISTANCE:21F	2	2	2	2	2	UR UR
	701-48350-20	CABLE, REMOTE CONTROL L=23F CABLE, COMMANDE A DISTANCE:23F	2	2	2	2	2	UR UR
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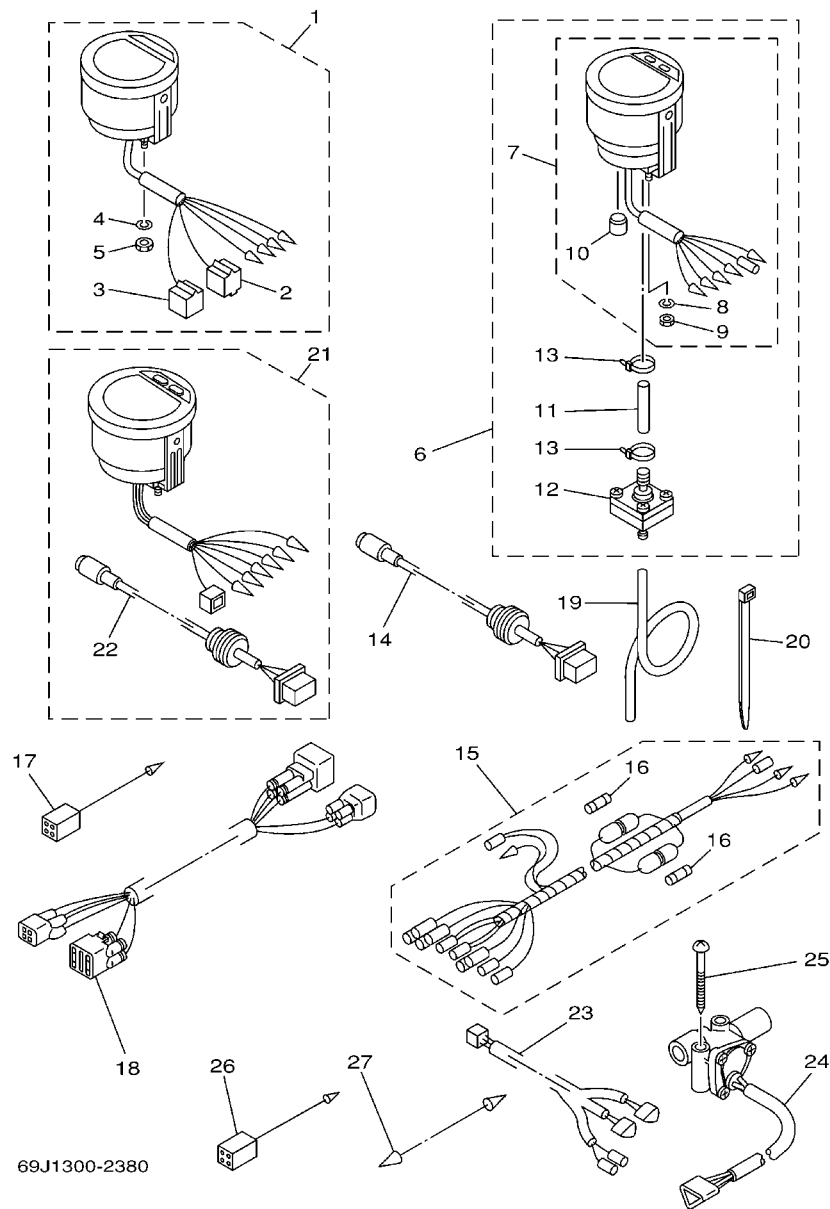


FIG. 35 METER

COMPTEUR

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68H3	68L3	68F3	68K3	68G3	REMARKS REMARQUES
1	6Y5-8350T-03	TACHOMETER ASSY COMPTE-TOURS CPLT	1	1	1	1	1	AP AP
2	9E450-04433	.CONNECTOR .CONNECTEUR	1	1	1	1	1	M-4-W M-4-W
3	9E450-04533	.CONNECTOR .CONNECTEUR	1	1	1	1	1	F-4-W F-4-W
4	92990-04100	.WASHER, SPRING .RONDELLE, GROWER	2	2	2	2	2	
5	95380-04600	.NUT .ECROU	2	2	2	2	2	
6	6Y5-83500-S5	DIGITAL SPEEDOMETER ASSY TACHYMETRE NUMERIQUE CPLT.	1	1	1			AP AP
7	6Y5-83570-S5	.SPEEDOMETER ASSY .COMPTEUR DE VITESSE CPLT	1	1	1			
8	92990-04100	..WASHER, SPRING ..RONDELLE, GROWER	2	2	2			
9	95380-04600	..NUT ..ECROU	2	2	2			
10	6Y5-83533-T2	..GROMMET ..RONDELLE CAOUTCHOUC	1	1	1			
11	6Y5-83557-31	.TUBE .TUBE	1	1	1			
12	6Y5-83728-00	.CONNECTOR ASSY .CONNEXION COMPLET	1	1	1			
13	90465-11M10	.CLAMP .BRIDE	2	2	2			
14	6Y5-87122-S0	CORD ASSY 1 COPDON COMPLET	1	1	1			AP AP
15	6Y5-83553-M0	WIRE, LEAD FIL	1	1	1			AP AP
	6Y5-83553-00	WIRE, LEAD FIL				1	1	AP AP
16	1E6-82151-00	.FUSE (10A) .FUSIBLE (10A)	2	2	2			FOR 6Y5-83553-M0 FOR 6Y5-83553-M0
	1E6-82151-00	.FUSE (10A) .FUSIBLE (10A)				1	1	FOR 6Y5-83553-00 FOR 6Y5-83553-00
17	6Y5-82117-00	WIRE, LEAD (BLACK) FIL (NOIR)	1	1	1			AP AP
18	68F-82553-80	EXTENSION, WIRE LEAD EXTENSION, FAISCEAU	1	1	1			AP AP
	68F-82553-90	EXTENSION, WIRE LEAD EXTENSION, FAISCEAU				1	1	AP AP
19	6Y5-83557-10	TUBE (8M) TUBE (8M)	1	1	1			AP AP
20	90465-11M10	CLAMP BRIDE	2	2	2			AP AP
21	6Y5-8350F-00	FUEL MANAGEMENT METER COMPT. DE GESTION DU CARBURANT				1	1	AP AP
22	6Y5-87122-S0	.CORD ASSY 1 .COPDON COMPLET				1	1	
23	6Y5-83553-F1	WIRE, LEAD FIL				1	1	AP AP
24	6Y5-85752-01	SENDER UNIT ASSY, FUEL METER PERCEPTION DE JAUGE A ESSENCE				2	2	AP AP

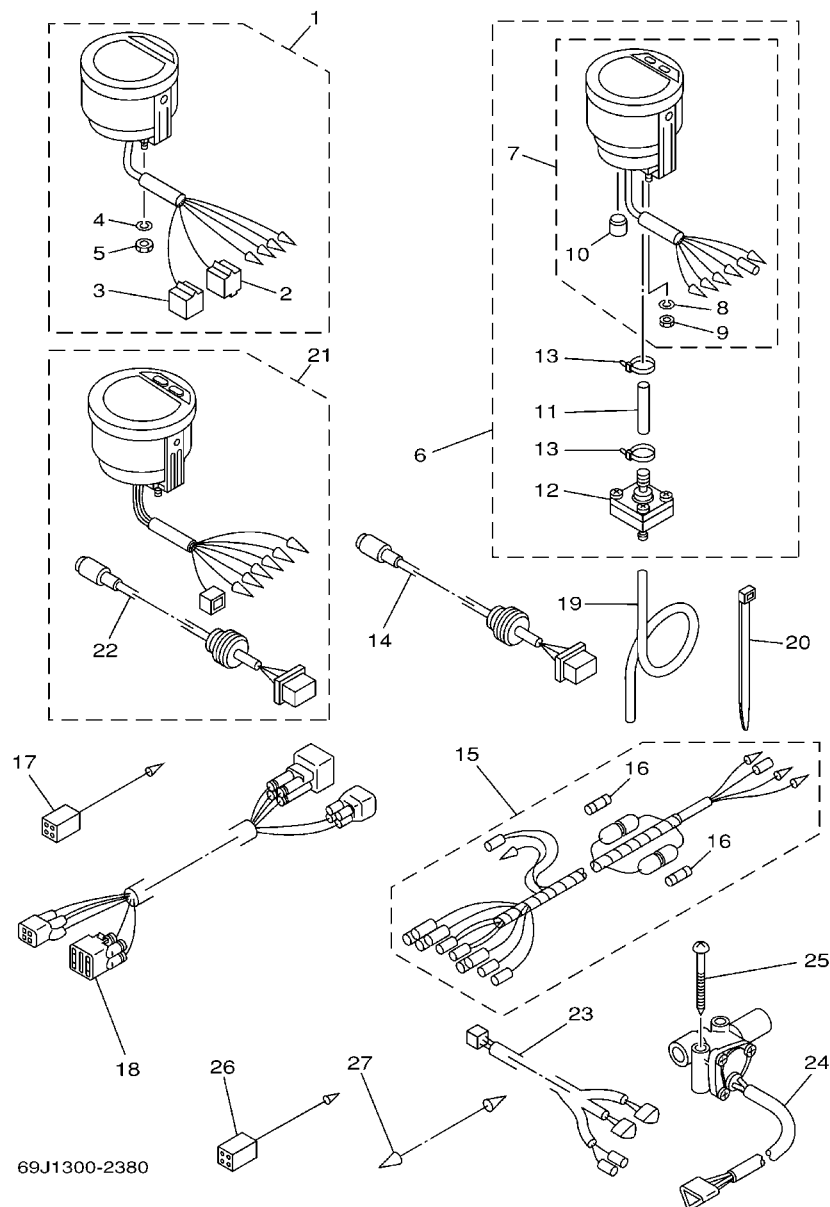


FIG. 35 METER

COMPTEUR

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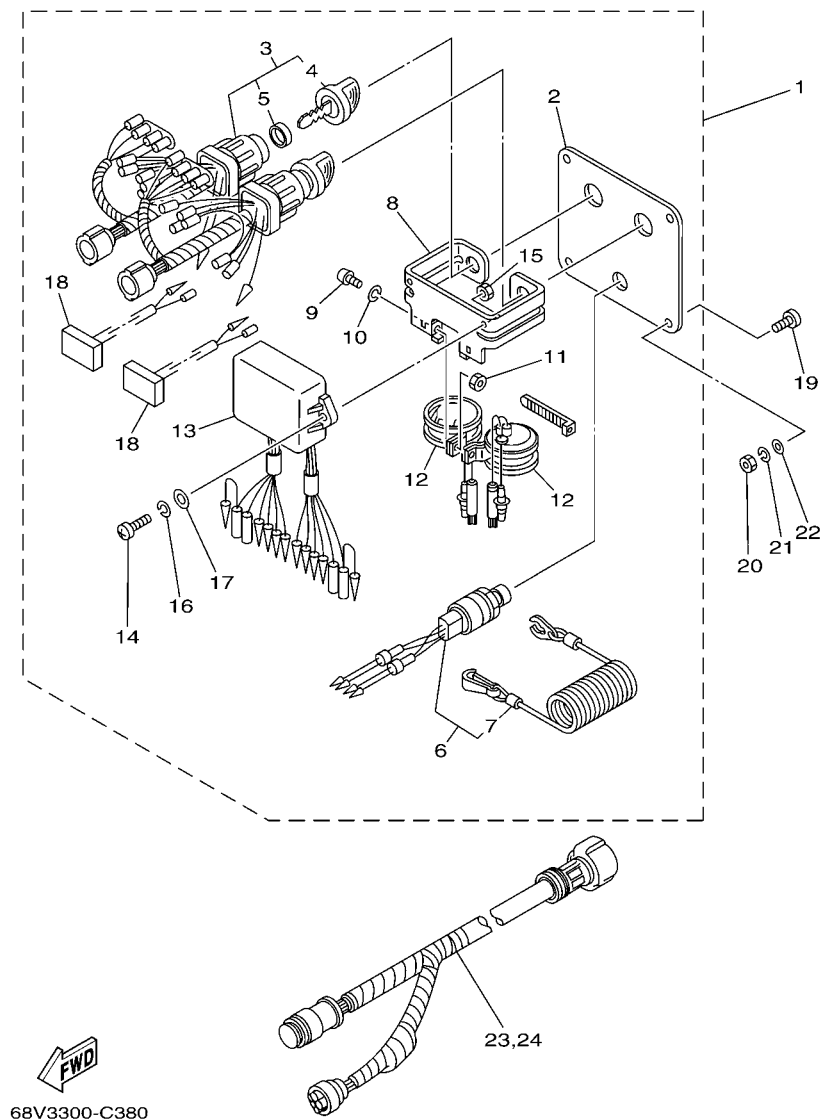


FIG. 36 SWITCH & PANEL

TABLEAU DE CONTACTEUR

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68H3	68L3	68F3	68K3	68G3	REMARKS REMARQUES
1	6K1-82570-07	PANEL SWITCH ASSY PLATINE D'INTERRUPEUR CPLT				1	1	AP AP
2	6K1-82571-01	.PANEL, SWITCH .TABLEAU, CONTACTEUR				1	1	
3	6K1-82510-06	.MAIN SWITCH ASSY .CONTACTEUR A CLEF COMPLET				2	2	
4	703-82577-00	..CAP, KEY ..CABOCHON				1	1	
5	6K1-82532-00	..CAP ..COUVERCLE				1	1	
6	6K1-82575-00	.ENGINE STOP SWITCH ASSY .COUPE CIRCUIT CPLT				1	1	
7	682-82556-00	..STOPPER ..PLAQUETTE				1	1	
8	6K1-83614-01	.BRACKET .SUPPORT				1	1	
9	98980-05010	.SCREW, BIND .VIS, DE PRESSION				2	2	
10	92990-05100	.WASHER, SPRING .RONDELLE, GROWER				2	2	
11	95380-05600	.NUT .ECROU				2	2	
12	688-83383-11	.BUZZER .RONFLEUR				2	2	
13	6K1-85830-01	.CONTROL UNIT ASSY .BLOC DE CONTROLE				1	1	
14	98980-06020	.SCREW, BIND .VIS, DE PRESSION				2	2	
15	95380-06600	.NUT, HEXAGON .ECROU				2	2	
16	92990-06100	.WASHER, SPRING .RONDELLE, GROWER				2	2	
17	92990-06600	.WASHER, PLATE .RONDELLE, PLATE				2	2	
18	6K1-81980-00	.DIODE ASSY .REDRESSEUR 2				2	2	
19	90149-05M05	SCREW VIS				4	4	AP AP
20	95380-05600	NUT ECROU				4	4	AP AP
21	92990-05100	WASHER, SPRING RONDELLE, GROWER				4	4	AP AP
22	92990-05600	WASHER, PLATE RONDELLE, PLATE				4	4	AP AP
23	6K1-8258A-40	EXTENSION, WIRE HARNESS EXTENSION, FAISCEAU DE FILS				1	1	AP AP
24	61B-8258A-01	EXTENSION, WIRE HARNESS EXTENSION, FAISCEAU DE FILS				1	1	AP AP

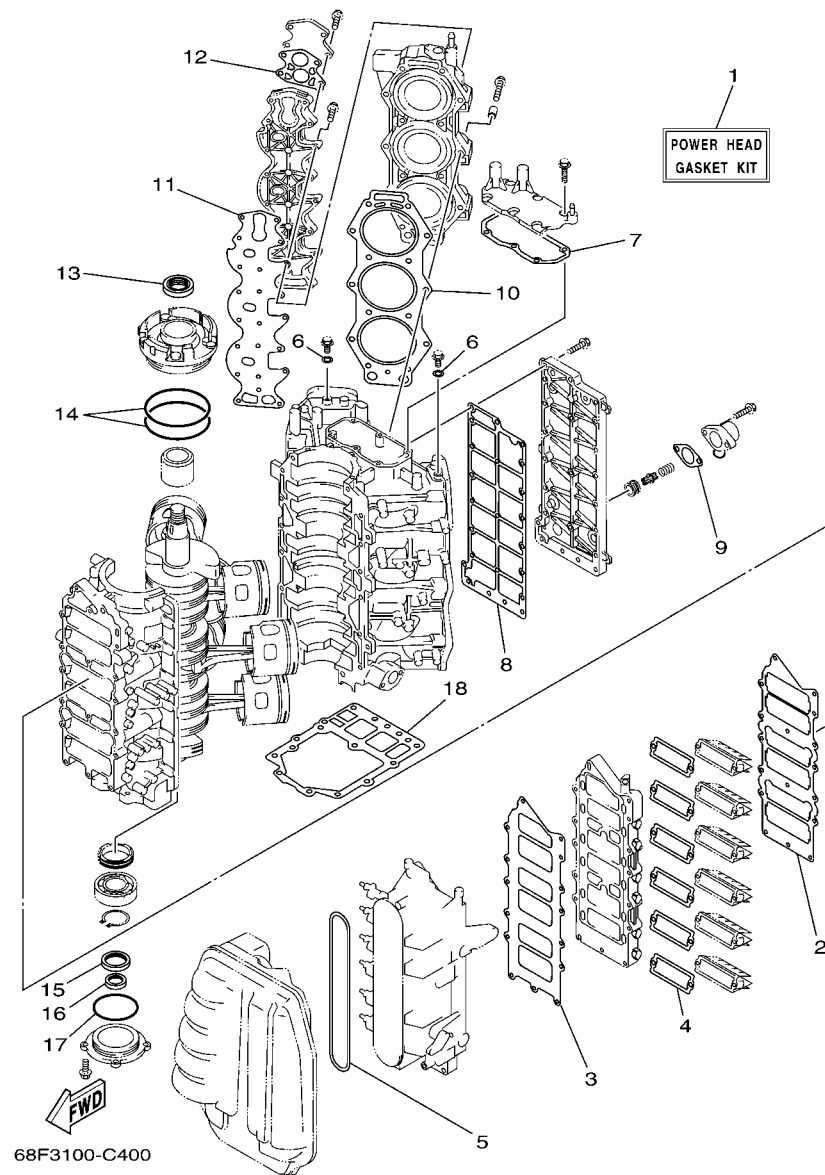


FIG. 37 REPAIR KIT 1

KITS DE REPARATION 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68H3	68L3	68F3	68K3	68G3	REMARKS REMARQUES
1	68F-W0001-01	POWER HEAD GASKET KIT POCHETTE DE JINTS TETE MOTRICE	1	1	1	1	1	
2	65L-13645-00	.GASKET, MANIFOLD 1 .JOINT, TUBULURE 1	1	1	1	1	1	
3	65L-13646-00	.GASKET, MANIFOLD 2 .JOINT, TUBULURE 2	1	1	1	1	1	
4	61A-13621-A0	.GASKET, VALVE SEAT .JOINT, SIEGE DE CLAPET	6	6	6	6	6	
5	60V-14476-00	.SEAL .JOINT SPY	1	1	1	1	1	
6	90430-14115	.GASKET .JOINT	2	2	2	2	2	
7	68F-11381-00	.GASKET 1 .JOINT 1	1	1	1	1	1	
8	68F-41114-00	.GASKET, EXHAUST OUTER COVER .JOINT, COUVERCLE D'ECHAPPEMEN	1	1	1	1	1	
9	6G5-11382-A1	.GASKET 2 .JOINT 2	1	1	1	1	1	
10	68F-11181-00	.GASKET, CYLINDER HEAD 1 .JOINT, DE CULASSE 1	2	2	2	2	2	
11	68F-11193-01	.GASKET, HEAD COVER 1 .JOINT, COUVERCLE DE CULASSE 1	2	2	2	2	2	
12	688-12414-A1	.GASKET, COVER .JOINT, COUVERCLE	2	2	2	2	2	
13	93102-40M14	.OIL SEAL .JOINT SPY	1	1	1	1	1	
14	93211-04001	.O-RING .JOINT TORIQUE	2	2	2	2	2	
15	93102-35M61	.OIL SEAL .JOINT SPY	1	1	1	1	1	
16	93101-22M15	.OIL SEAL .JOINT SPY	1	1	1	1	1	
17	93210-74M35	.O-RING .JOINT TORIQUE	1	1	1	1	1	
18	68F-45113-00	.GASKET, UPPER CASING .JOINT, TUBE D'ARBRE	1	1	1	1	1	

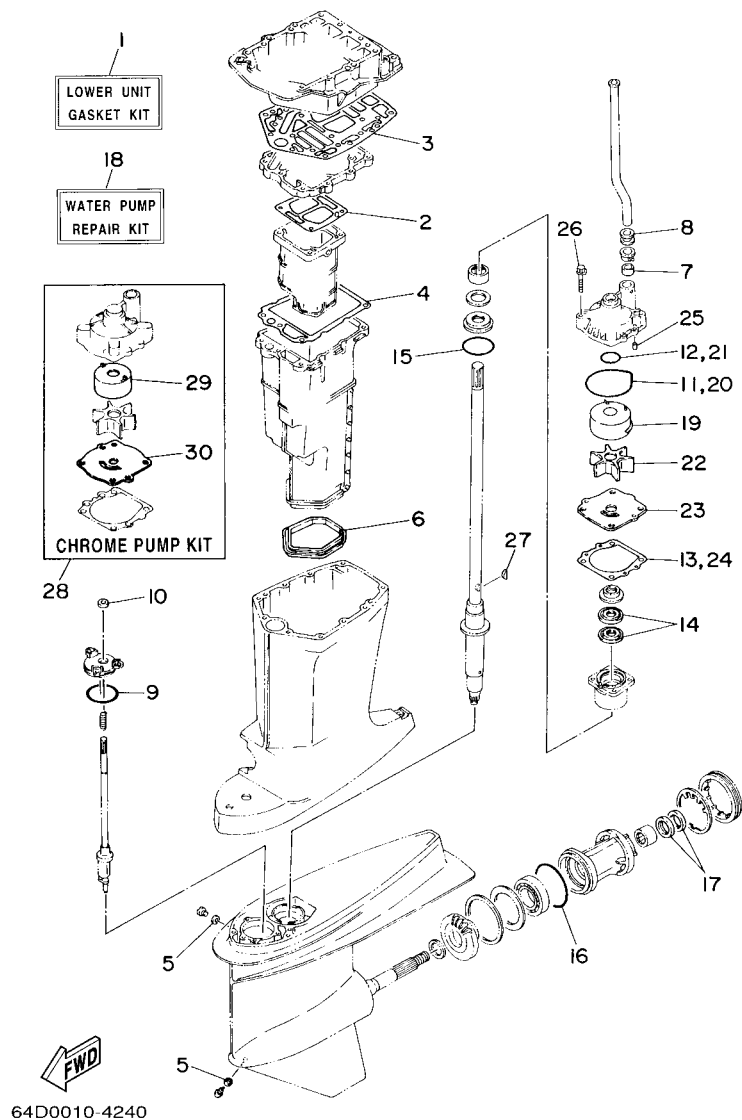


FIG. 38 REPAIR KIT 2

KITS DE REPARATION 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68H3	68L3	68F3	68K3	68G3	REMARKS REMARQUES
1	6G5-W0001-C1	LOWER UNIT GASKET KIT POCHETTE DE JOINTS EMBASE	1	1	1	1	1	
2	6G5-41134-A1	.GASKET, EXHAUST MANIFOLD .JOINT, PIPE D'ECHAPPEMENT	1	1	1	1	1	
3	6G5-45114-A1	.GASKET, UPPER CASING .JOINT, TUBE D'ARBRE	1	1	1	1	1	
4	6E5-41135-A0	.GASKET, EXHAUST MANIFOLD .JOINT, PIPE D'ECHAPPEMENT	1	1	1	1	1	
5	90430-08020	.GASKET .JOINT	2	2	2	2	2	
6	6E5-45123-00	.GASKET, MUFFLER .JOINT, POT DE DETENTE	1	1	1	1	1	
7	6E5-44365-00	.DAMPER, WATER SEAL .JOINT, TUBE D'EAU	1	1	1	1	1	
8	6E5-44366-00	.DAMPER, WATER SEAL .JOINT, TUBE D'EAU	1	1	1	1	1	
9	93210-58144	.O-RING .JOINT TORIQUE	1	1	1	1	1	
10	93106-09014	.OIL SEAL .JOINT SPY	1	1	1	1	1	
11	93210-86M38	.O-RING .JOINT TORIQUE	1	1	1	1	1	
12	93210-37160	.O-RING .JOINT TORIQUE	1	1	1	1	1	
13	6E5-44315-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	1	1	1	1	
14	93101-28M16	.OIL SEAL .JOINT SPY	2	2	2	2	2	
15	93210-55M14	.O-RING .JOINT TORIQUE	1	1	1	1	1	
16	93210-97M55	.O-RING .JOINT TORIQUE	1	1	1	1	1	
17	93101-30M17	.OIL SEAL .JOINT SPY	2	2	2	2	2	
18	61A-W0078-A3	WATER PUMP REPAIR KIT KIT DE REPARATION DE LA POMPE	1	1	1	1	1	
19	61A-44322-02	.INSERT, CARTRIDGE .CUVETTE	1	1	1	1	1	
20	93210-86M38	.O-RING .JOINT TORIQUE	1	1	1	1	1	
21	93210-37160	.O-RING .JOINT TORIQUE	1	1	1	1	1	
22	6E5-44352-01	.IMPELLER .TURBINE	1	1	1	1	1	
23	6G5-44323-00	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	1	1	1	1	
24	6E5-44315-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	1	1	1	1	
25	93606-12019	.PIN, DOWEL .GOUPILLE	2	2	2	2	2	
26	90119-08M14	.BOLT, WITH WASHER .BOULON, AVEC RONDELLE	4	4	4	4	4	
27	90280-04M05	.KEY, WOODRUFF .CLAVETTE, DEMI-LUNE	1	1	1	1	1	

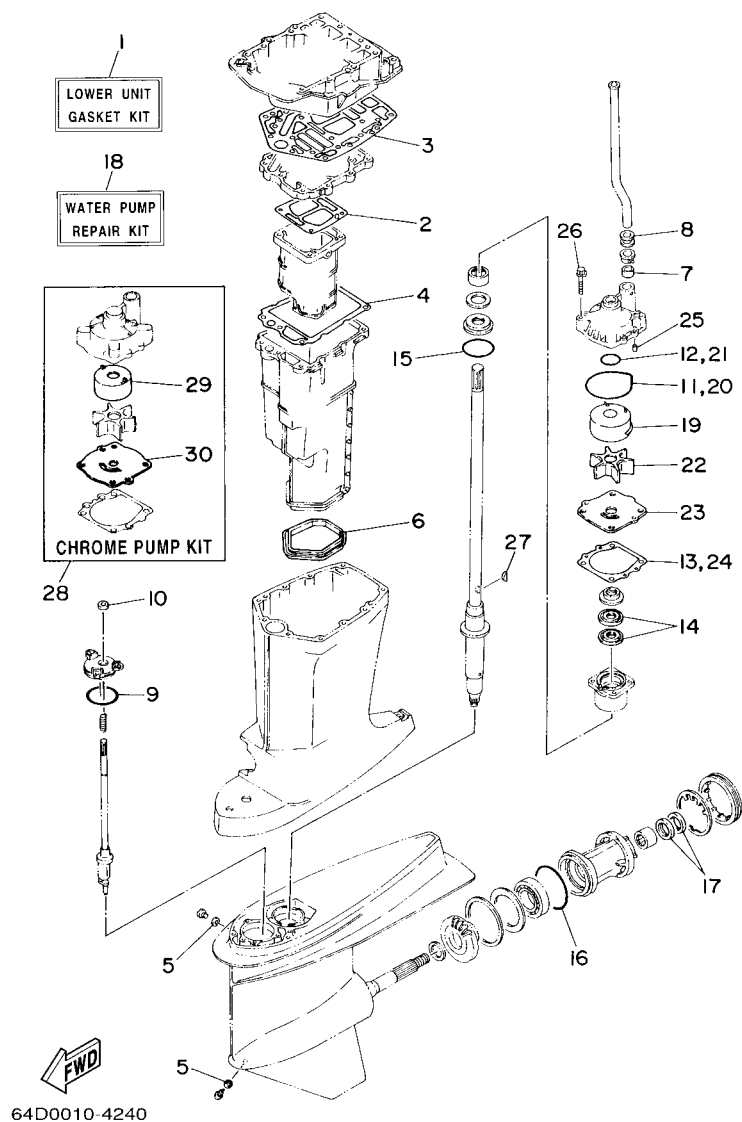


FIG. 38 REPAIR KIT 2

[illegible]

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68F-11111-00-94	4 - 1	6R5-11633-10	3 - 21	68F-13418-00	11 - 33	68F-13972-10	8 - 38	65L-14997-00	6 - 42	6E5-24412-10	13 - 40		
68F-11119-00	4 - 9	6R5-11634-10	3 - 22	68F-13434-00	1 - 23	68F-13973-10	9 - 13	68F-15100-00-1S	2 - 2	6E5-24413-00	13 - 30		
68F-11121-00-94	4 - 4	68F-11635-01	3 - 17	6E5-13437-62	12 - 43	68F-13974-10	9 - 15	68H-15100-00-1S	2 - 2	6A0-24421-01	13 - 37		
68F-11181-00	4 - 7	68F-11636-01	3 - 17	68F-13440-00	11 - 35	68F-13993-10	8 - 13	68L-15100-00-1S	2 - 2	6E5-24423-00	13 - 35		
	37 - 10	68F-11642-01-85	3 - 19	67F-13448-00	1 - 22	60V-14005-00	8 - 18	68F-15163-00-94	3 - 3	648-24424-00	13 - 34		
68F-11191-00-1S	4 - 11	68F-11645-01	3 - 19	6E5-13448-00	12 - 2	68F-1410B-00	9 - 12	6G5-15359-00-94	3 - 12	650-24431-A0	13 - 41		
68F-11192-00-1S	4 - 12	68F-11646-01	3 - 19	68F-13455-00	8 - 10	65L-14125-00	6 - 10	61A-21708-20	12 - 20	6E5-24434-02	13 - 36		
68F-11193-01	4 - 13	68L-11650-00	3 - 23	6R3-13471-00	11 - 2	60V-14126-00	8 - 19	6E5-21733-20	12 - 21	6E5-24435-00	13 - 32		
	37 - 11	6R5-11650-10	3 - 23	60V-13473-00	8 - 33	65L-14147-00	6 - 35	6E5-21734-01-33	12 - 37	6E5-24444-00	13 - 29		
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62Y-11325-00	4 - 20	68F-12171-00	8 - 8	6L2-13475-00	11 - 3	60V-14163-00	6 - 13	68F-2174E-00	12 - 12	68F-24469-00	13 - 9		
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