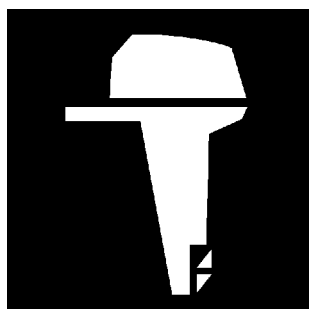




**PARTS
CATALOGUE
CATALOGO
DE REPUESTOS**

Z200NETO '03_(68F2)
LZ200NETO'03_(68G2)

YAMAHA
GENUINE
Parts & Accessories

2B68F-200S1

FOREWORD

This Parts Catalogue is related to the parts for the model(s) in the below frame. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

Z200NETO'03(68F2), LZ200NETO'03(68G2)

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
It is advisable that you make necessary corrections to the Parts Catalogue according to the Yamaha Parts News.

2. Abbreviations

The Following abbreviations are used in this Parts Catalogue.

“UR” Use specified parts number.

“UN” Use as many as needed.

“AP” Alternate Parts

“LM” Local Made
(Parts need to be ordered locally)

“O/S” Over Size

3. Parts, which are to be supplied in an assembly, are listed with a dot(.) in front of the part name as shown below.

EXAMPLE

CARBURETOR ASSY

.JET, PILOT

.NOZZLE, MAIN

4. Number of component for assembly

The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

EXAMPLE

PART NO.	DESCRIPTION	1	2	3	4	5	REMARKS
6E0-85500-70	C.D.I. MAGNETO ASSY	1					
6E0-85550-70	.ROTOR ASSY	1					
6E0-15723-00-94..	PULLY, STARTER	1					

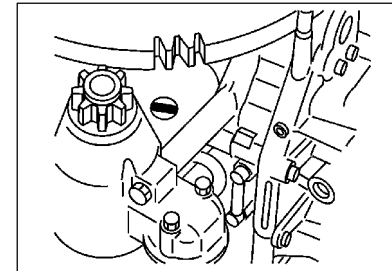
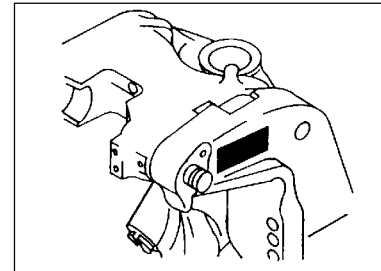
5. Quantity Column Information

NAME for Q'TY COLUMN	APPLICABLE MODEL
68F2	Z200NETO
68G2	LZ200NETO

6. Applicable Starting Serial No. and Color Code

1) Engine Starting Sserial No.

Z200NETO L/X 6G6 : 1000001	LZ200NETO X 6K1 : 1000001
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2) Color Code

Color Code	Color Name	Abbreviation
004D	DARK BLUISH GRAY METALLIC 2	DBNM2

7. Note that the illustrations for reference in finding parts numbers, not to be used for assembling. When assembling, please use the applicable service manual.

8. The asterisk (*) before a reference number indicates modification items after the first edition.

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LOWER CASING. DRIVE 4	D4*
FUEL TANK	D5*
STEERING GUIDE ATTACHMENT 1	D6*
STEERING GUIDE ATTACHMENT 2	D7*
REMOTE CONTROL BOX	E1*
REMOTE CONTROL ASSY 1	E2*
REMOTE CONTROL ASSY 2	E5*
METER	F1*
SWITCH. PANEL 1	F3*
SWITCH. PANEL 2	F4*
REPAIR KIT 1	F5*
REPAIR KIT 2	F6*

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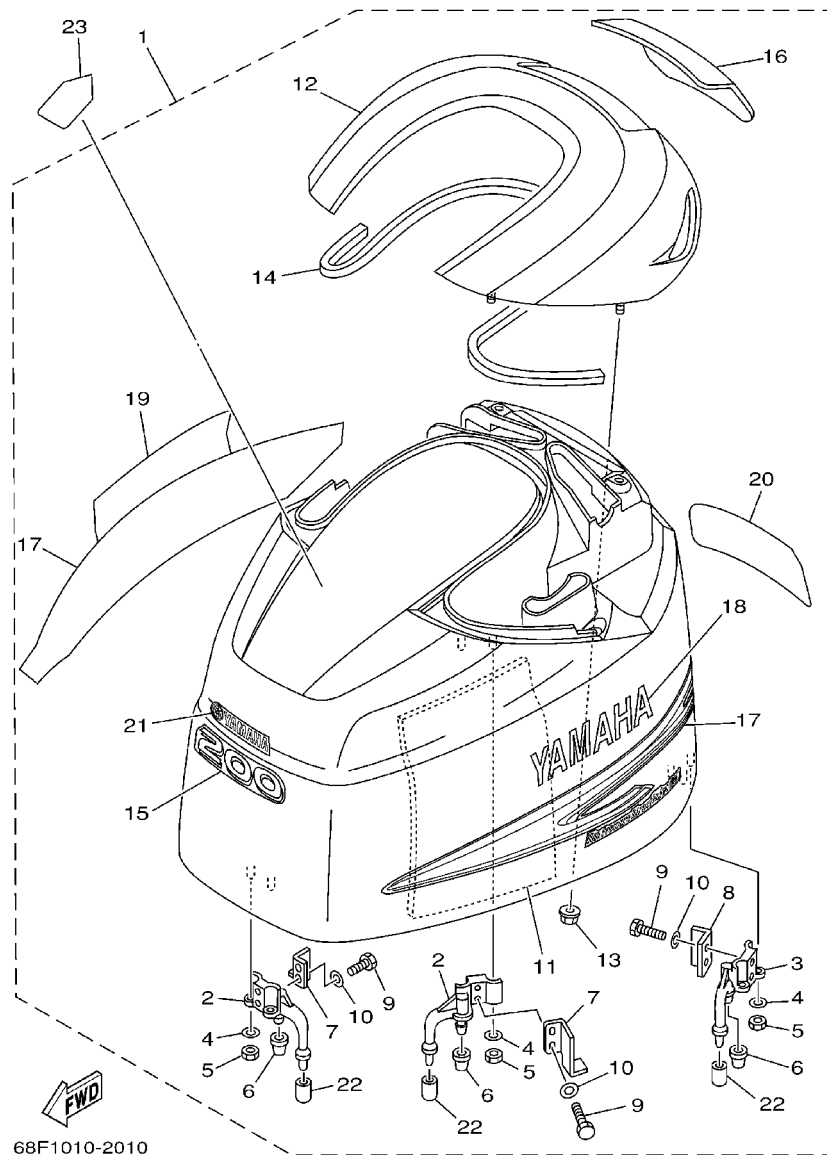
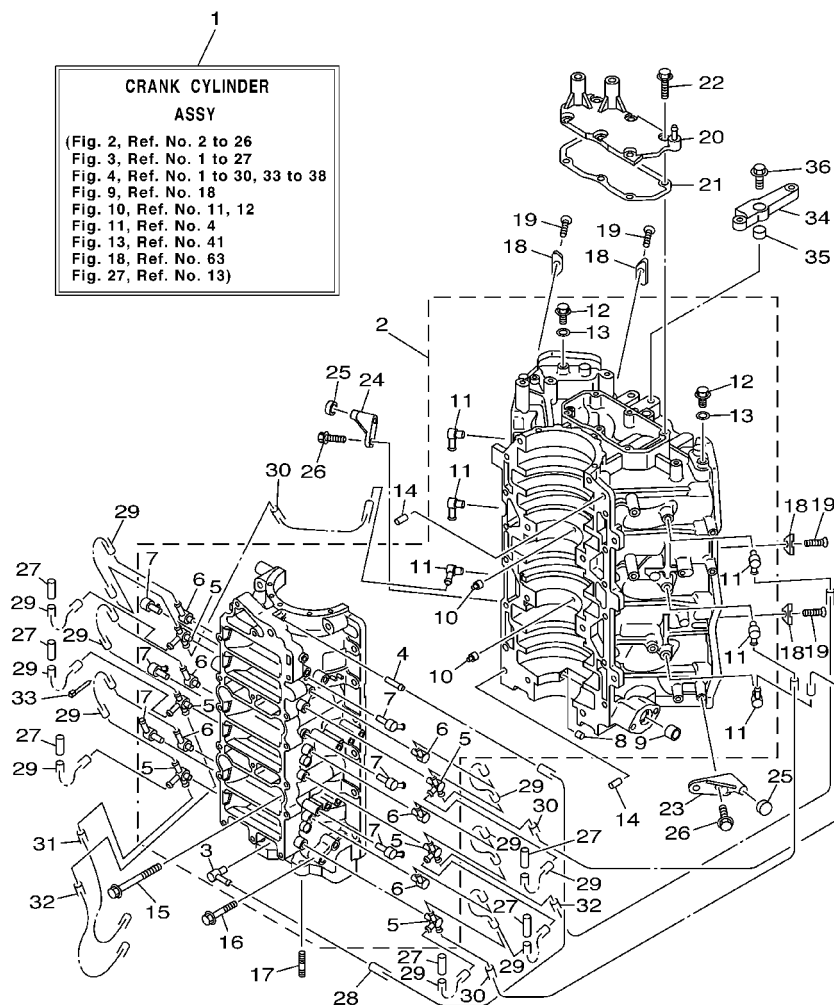


FIG. 1 TOP COWLING

SOPORTE SUPERIOR

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	68F2	68G2			REMARKS OBSERVACION
1	68F-42610-50-4D	TOP COWLING ASSY SOPORTE SUPERIOR COMPL.	1	1			
2	68F-42647-01-94	.HOLDER, CLAMP BAND .MORDAZA DE ABRAZADERA	2	2			
3	68F-42648-01-94	.HOLDER, CLAMP BAND .MORDAZA DE ABRAZADERA	1	1			
4	92990-06100	.WASHER, SPRING .ARANDELA GROWER	6	6			
5	95380-06600	.NUT, HEXAGON .TUERCA	6	6			
6	68F-42663-00	.DAMPER .AMORTIGUADOR 2	3	3			
7	68F-42651-00	.HOOK .GANCHO	2	2			
8	67F-42652-00	.HOOK .GANCHO	1	1			
9	97095-06016	.BOLT .PERNO	6	6			
10	92995-06600	.WASHER .ARANDELA	6	6			
11	68F-42619-00	.DAMPER, FORM .HULE DE FORMA	1	1			
12	68F-42613-00-4D	.MOLDING, AIR DUCT .MOLDURA CONDUCTO AIRE	1	1			
13	90179-06M24	.NUT .TUERCA	6	6			
14	68F-42662-00	.DAMPER .AMORTIGUADOR	1	1			
15	68F-42677-50	.GRAPHIC, FRONT .CALCAMONIA FRONTAL	1	1			
16	68F-42687-10	.EMBLEM, REAR .EMBLEMA TRASERO	1	1			
17	68F-W0070-50	.GRAPHIC SET .JUEGO DE EMBLEMA	1	1			
18	68F-42681-50	.MARK, COWLING .MARCA DE CUBIERTA	1	1			
19	68F-42682-50	.MARK, COWLING .MARCA DE CUBIERTA	1	1			
20	68F-42678-50	.GRAPHIC, REAR .CALCAMONIA TRASERA	1	1			
21	68F-42677-60	.GRAPHIC, FRONT .CALCAMONIA FRONTAL	1	1			
22	67F-13448-00	.CAP .TAPA	3	3			
23	68F-13434-00	LABEL, CAUTION ETIQUETA DE PRECAUCION	1	1			



68F2200-3020

FIG. 2 CYLINDER. CRANKCASE 1 CYLINDRO. CARTER 1

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	68F2	68G2		REMARKS OBSERVACION
1	68F-W0090-12-1S	CRANK CYLINDER ASSY BLOQUE MOTOR COMPLETO	1	1		FOR BRAZIL
	68G-W0090-10-1S	CRANK CYLINDER ASSY BLOQUE MOTOR COMPLETO	1	1		
2	68F-15100-00-1S	CRANKCASE ASSY CARTER COMPLETO	1	1		FOR BRAZIL
	68F-15100-10-1S	CRANKCASE ASSY CARTER COMPLETO	1	1		
3	6E5-11372-01	.NIPPLE, HOSE .NIPLE, DE MANGUERA	1	1		
4	624-14485-00	.PIPE, JOINT .TUBO DE UNION	1	1		
5	68F-11372-01	.NIPPLE, HOSE .NIPLE DE MANGUERA	6	6		
6	650-11370-01	.CHECK VALVE ASSY .VALVULA DE CONTROL COMPL.	6	6		
7	68F-13552-00	.NOZZLE .BOQUILLA	6	6		
8	90384-06M07	.BUSH, BIMETAL FORMED .BUJE BIMETALICO	1	1		
9	90384-14M09	.BUSH, BIMETAL FORMED .BUJE BIMETALICO	1	1		
10	663-11518-01	.LOCK, BEARING .SEGURO BALERO	2	2		
11	646-11370-01	.CHECK VALVE ASSY .VALVULA DE CONTROL COMPL.	6	6		
12	90340-14M00	.PLUG, STRAIGHT SCREW .TORNILLO, DE DRENAJE	2	2		
13	90430-14115	.GASKET .JUNTA	2	2		
14	93608-12063	PIN, DOWEL PASADOR DE CLAVIJA	2	2		
15	90105-10M20	BOLT, FLANGE TORNILLO	8	8		
16	90119-08M94	BOLT, WITH WASHER TORNILLO CON ARANDELA	12	12		
17	90116-08M45	BOLT, STUD ESPARRAGO	2	2		
18	6E5-11325-00	ANODE ANODO	8	8		
19	98780-04015	SCREW, FLAT HEAD TORNILLO CABEZA PLANA	8	8		
20	68F-11371-00-1S	COVER CUBIERTA 1	1	1		
21	68F-11381-00	GASKET 1 EMPAQUE 1	1	1		
22	90119-06MA2	BOLT, WITH WASHER TORNILLO CON ARANDELA	6	6		
23	6E5-42761-00-1S	STOPPER RETEN 1	1	1		
24	6E5-42762-00-1S	STOPPER RETEN 2	1	1		
25	68F-44533-00	DAMPER, UPPER MOUNT RUBBER AMORTIGUADOR SUPERIOR	2	2		

CYLINDRO. CARTER 1

A6



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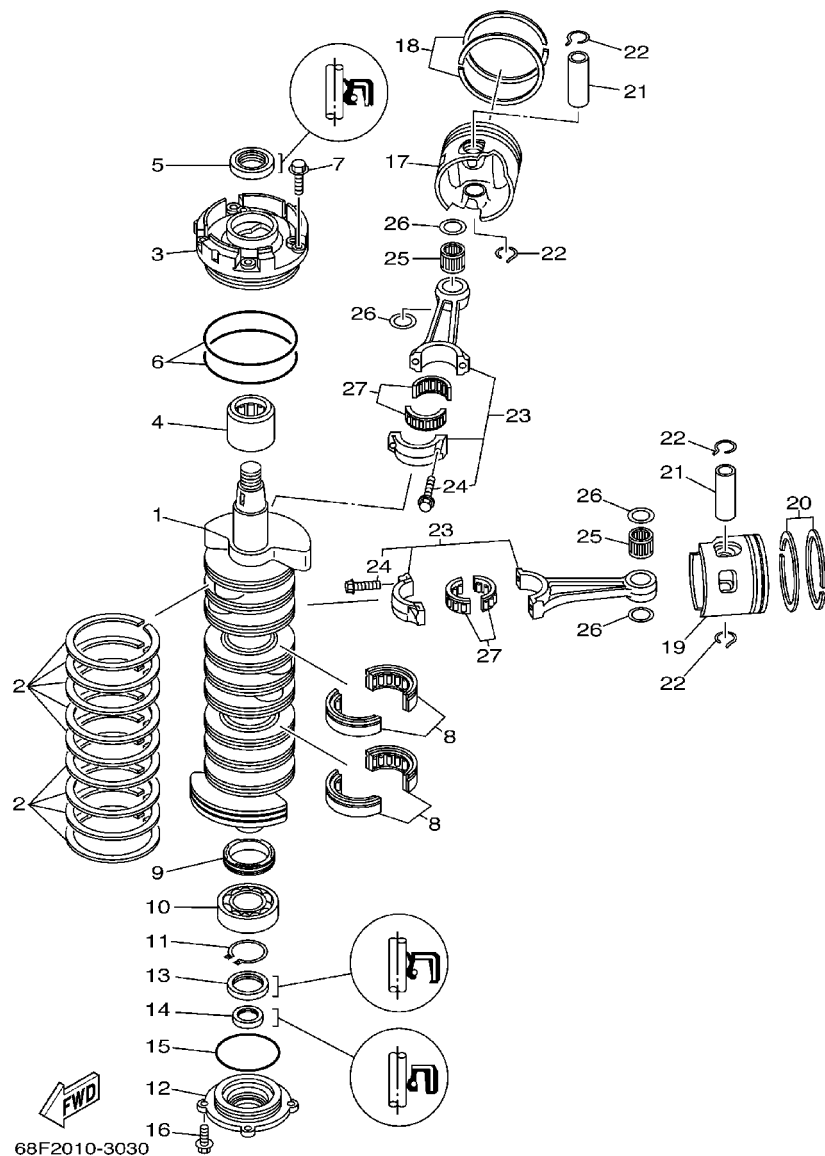


FIG. 3 CRANKSHAFT. PISTON

CIGUENAL. PISTON

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	68F2	68G2			REMARKS OBSERVACION
1	68F-11411-01	CRANKSHAFT CIGUENAL	1	1			
2	6E5-11447-00	SEAL, CRANK SELLO MANIVELA	9	9			
3	68F-15163-00-94	HOUSING, BEARING 1 CAJA DE COJINETE 1	1	1			
4	93311-940U3	BEARING COJINETE DE RODILLOS	1	1			
5	93102-40M14	OIL SEAL RETEN DE ACEITE	1	1			
6	93211-04001	O-RING ANILLO EN O	2	2			
7	90119-06MA3	BOLT, WITH WASHER TORNILLO CON ARANDELA	4	4			
8	93310-954U1	BEARING COJINETE DE RODILLOS	2	2			
9	6R3-11536-00	GEAR, DRIVE ENGRANAJE TRACCION	1	1			
10	93306-208U0	BEARING COJINETE	1	1			
11	93410-40M03	CIRCLIP SEGURO	1	1			
12	6G5-15359-00-94	HOUSING, OIL SEAL CAJA DE SELLO DE ACEITE	1	1			
13	93102-35M61	OIL SEAL RETEN DE ACEITE	1	1			
14	93101-22M15	OIL SEAL RETEN DE ACEITE	1	1			
15	93210-74M35	O-RING JUNTA TORICA	1	1			
16	90119-06MA2	BOLT, WITH WASHER TORNILLO CON ARANDELA	4	4			
17	68F-11631-01-85	PISTON (STD) PISTON (NORMA)	3	3			
	68F-11635-01	PISTON (0.25MM O/S) PISTON (0.25MM O/S)	3	3			AP
	68F-11636-01	PISTON (0.50MM O/S) PISTON (0.50MM O/S)	3	3			AP
18	68F-11603-01	PISTON RING SET (STD) JUEGO DE ANILLOS (NORMA)	3	3			
	68F-11604-01	PISTON RING SET (0.25MM O/S) JUEGO DE ANILLOS (0.25MM O/S)	3	3			AP
	68F-11605-01	PISTON RING SET (0.50MM O/S) JUEGO DE ANILLOS (0.50MM O/S)	3	3			AP
19	68F-11642-01-85	PISTON 2 (STD) PISTON 2 (NORMA)	3	3			
	68F-11645-01	PISTON 2 (0.25MM O/S) PISTON 2 (0.25MM O/S)	3	3			AP
	68F-11646-01	PISTON 2 (0.50MM O/S) PISTON 2 (0.50MM O/S)	3	3			AP
20	68F-11603-01	PISTON RING SET (STD) JUEGO DE ANILLOS (NORMA)	3	3			
	68F-11604-01	PISTON RING SET (0.25MM O/S) JUEGO DE ANILLOS (0.25MM O/S)	3	3			AP

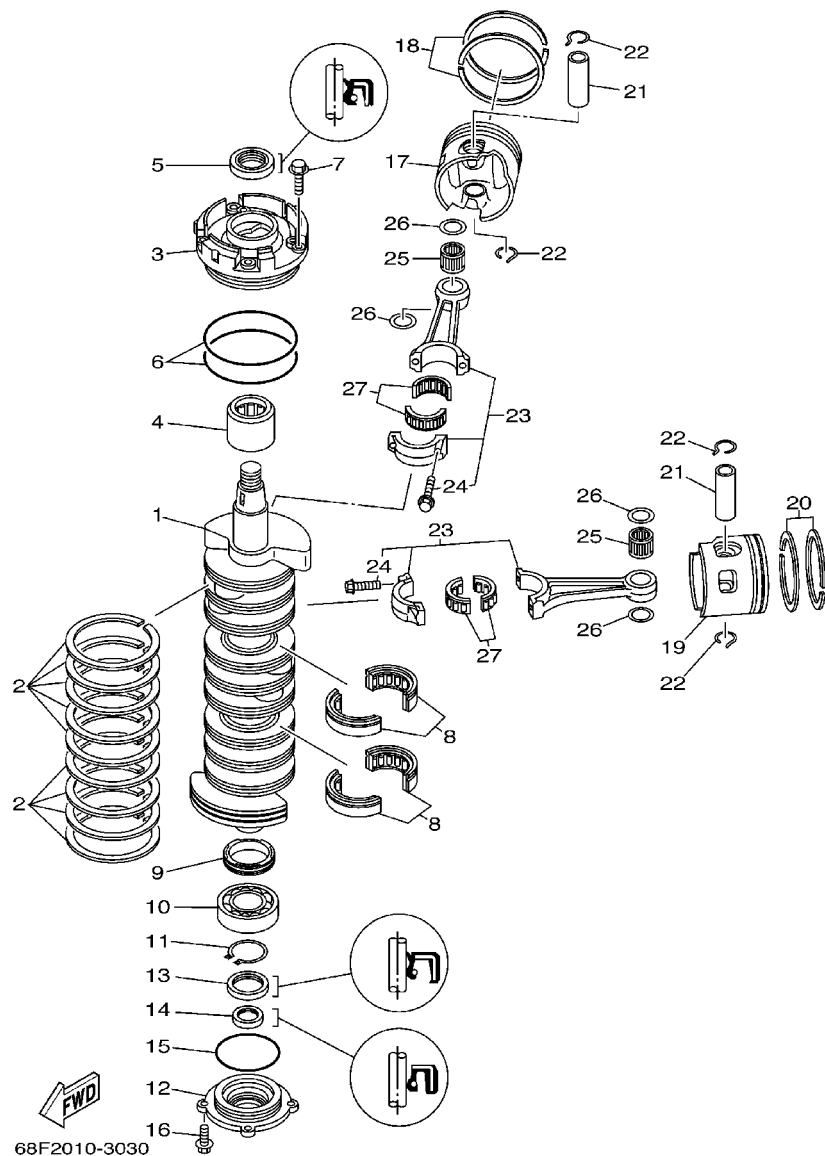


FIG. 3 CRANKSHAFT. PISTON

CIGUENAL. PISTON

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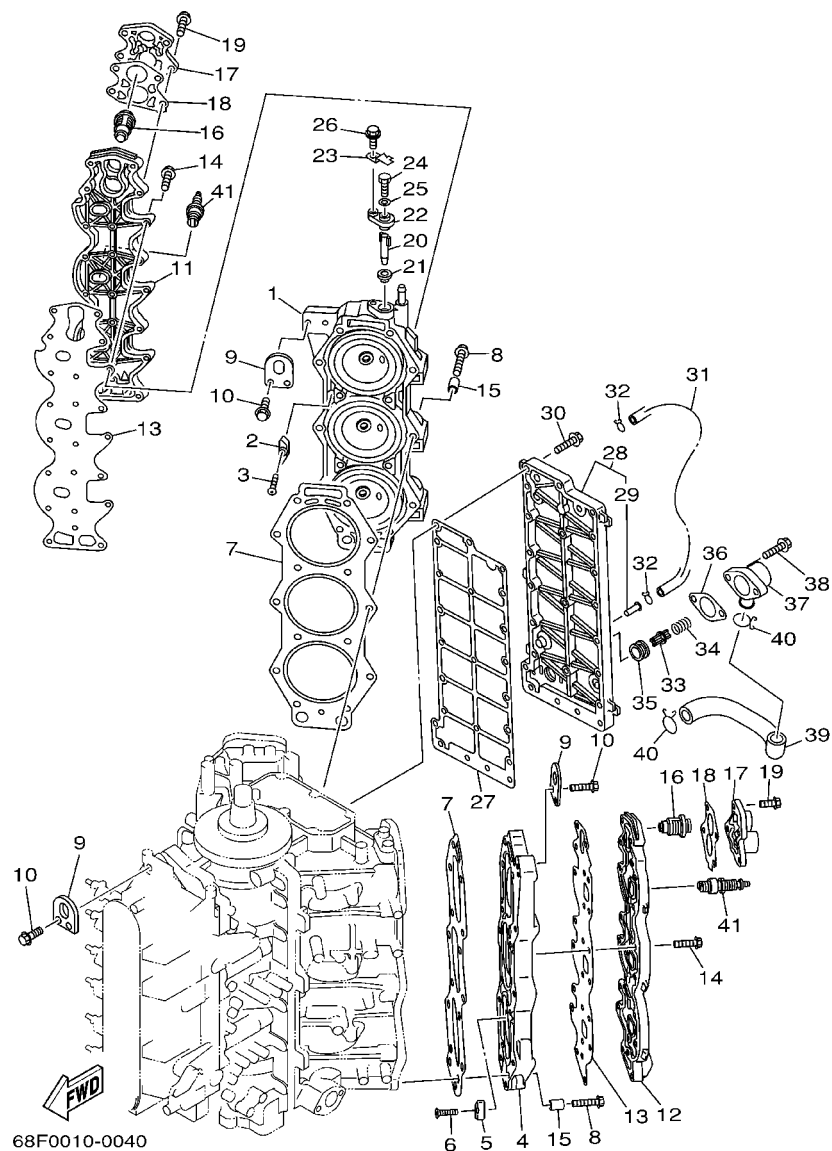


FIG. 4 CYLINDER. CRANKCASE 2 CYLINDRO. CARTER 2

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	68F2	68G2			REMARKS OBSERVACION
1	68F-11111-00-94	HEAD, CYLINDER 1 CULATA CILINDRO 1	1	1			
2	6E5-11325-00	ANODE ANODO	3	3			
3	98780-04015	SCREW, FLAT HEAD TORNILLO CABEZA PLANA	3	3			
4	68F-11121-00-94	HEAD, CYLINDER 2 CULATA CILINDRO 2	1	1			
5	6E5-11325-00	ANODE ANODO	4	4			
6	98780-04015	SCREW, FLAT HEAD TORNILLO CABEZA PLANA	4	4			
7	68F-11181-00	GASKET, CYLINDER HEAD 1 JUNTA, DE CULATA 1	2	2			
8	90119-08MA8	BOLT, WITH WASHER TORNILLO CON ARANDELA	28	28			
9	68F-11119-00	HANGER, ENGINE SOPORTE DEL MOTOR	3	3			
10	90119-06MA2	BOLT, WITH WASHER TORNILLO CON ARANDELA	5	5			
11	68F-11191-00-1S	COVER, CYLINDER HEAD 1 TAPA CULATA DE CILINDRO 1	1	1			
12	68F-11192-00-1S	COVER, CYLINDER HEAD 2 TAPA CULATA DE CILINDRO 2	1	1			
13	68F-11193-01	GASKET, HEAD COVER 1 EMPAQUE	2	2			
14	90119-06MA4	BOLT, WITH WASHER TORNILLO CON ARANDELA	36	36			
15	99590-10114	PIN, DOWEL PASADOR, DE ESPIGA	4	4			
16	6E5-12411-30	THERMOSTAT TERMOSTAT	2	2			
17	688-12413-00-1S	COVER, THERMOSTAT CUBIERTA TERMOSTATO	2	2			
18	688-12414-A1	GASKET, COVER EMPAQUE	2	2			
19	90119-06MA6	BOLT, WITH WASHER TORNILLO CON ARANDELA	8	8			
20	62Y-11325-00	ANODE ANODO	1	1			
21	66M-11328-00	GROMMET, ANODE TAPON	1	1			
22	66M-11327-00-94	COVER, ANODE CUBIERTA	1	1			
23	66M-12535-00	PLATE EMPAQUETADURA	1	1			
24	97095-05012	BOLT PERNO	1	1			
25	92995-05600	WASHER ARANDELA	1	1			
26	90119-06MA2	BOLT, WITH WASHER TORNILLO CON ARANDELA	1	1			
27	68F-41114-00	GASKET, EXHAUST OUTER COVER EMPAQUE	1	1			

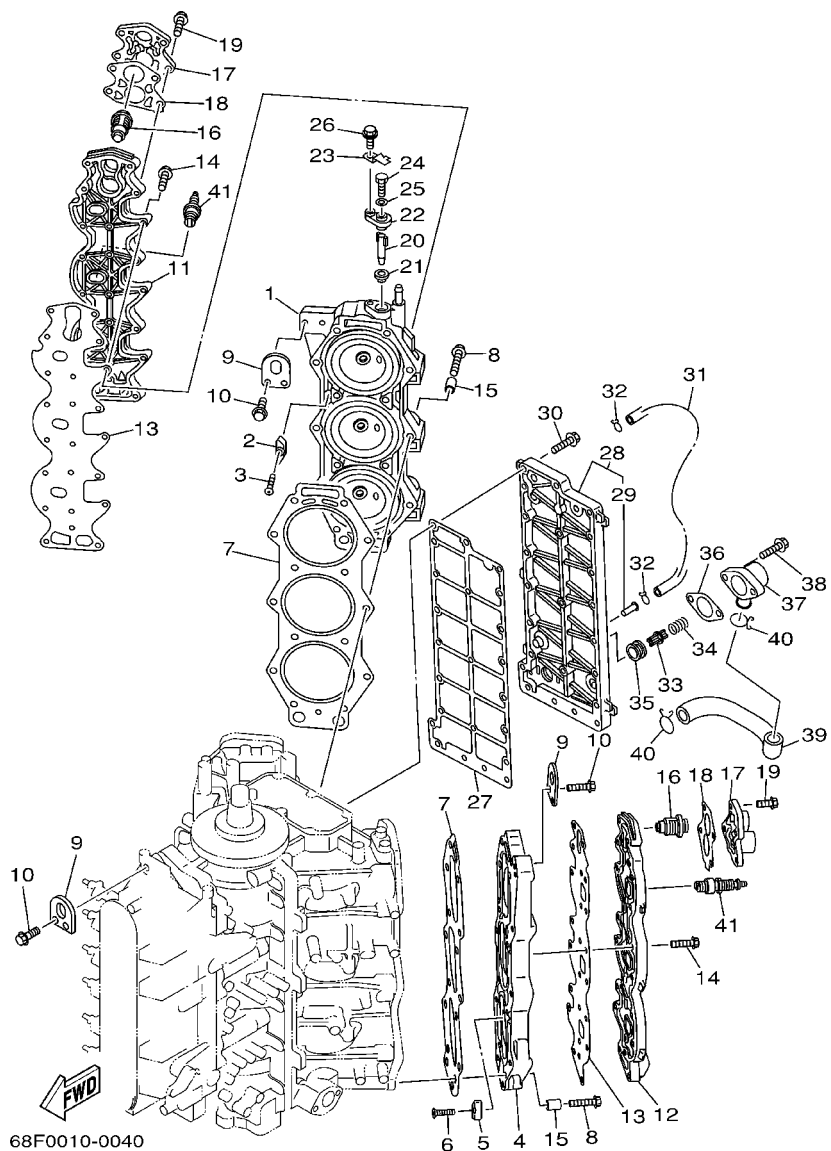
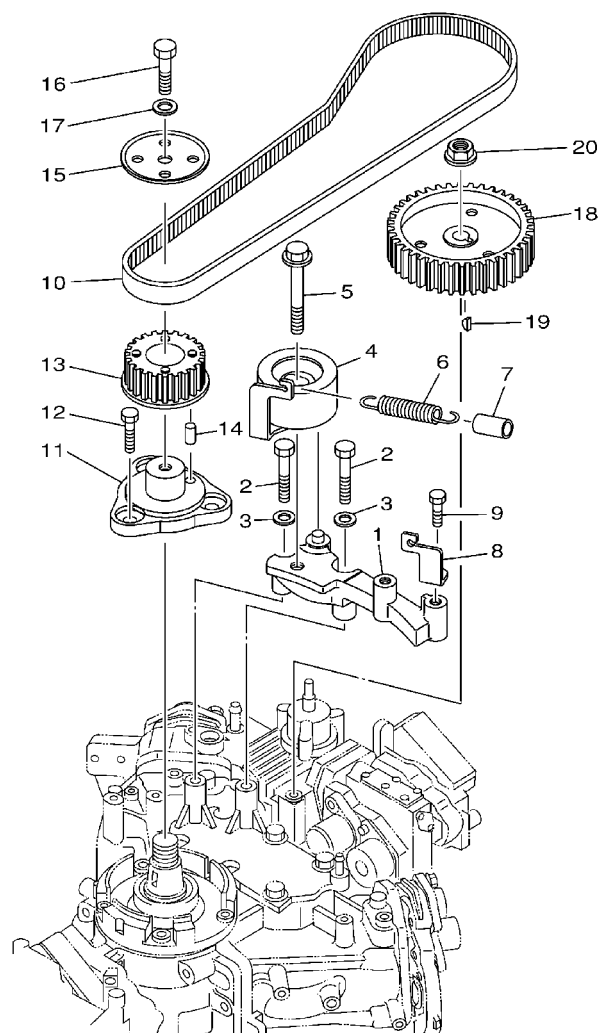


FIG. 4 CYLINDER. CRANKCASE 2 CYLINDRO. CARTER 2

[illegible]



68F0010-0051

FIG. 5 FUEL PUMP DRIVE GEAR

ENGRANAJE DE BOMBA

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	68F2	68G2			REMARKS OBSERVACION
1	68F-11598-00-94	BRACKET, TENSIONER BRAZO DE TENSOR	1	1			
2	97013-08045	BOLT PERNO	2	2			
3	92903-08600	WASHER, PLATE ARANDELA PLANA	2	2			
4	68F-11590-00	TENSIONER ASSY TENSOR COMPLET	1	1			
5	90119-10M72	BOLT, WITH WASHER TORNILLO CON ARANDELA	1	1			
6	90506-16M39	SPRING, TENSION RESORTE DE TENSION	1	1			
7	90445-15M03	HOSE (L23) TUBO (L23)	1	1			
8	68F-11595-00	PLATE, VALVE PLACA DE VALVULA	1	1			
9	97013-08012	BOLT PERNO	1	1			
10	68F-46241-00	V-BELT CORREA	1	1			
11	68F-11579-01-94	COUPLING, FLYWHEEL ACOPAMIENTO DE VALANTE	1	1			
12	97013-08012	BOLT PERNO	3	3			
13	68F-11536-00-94	GEAR, DRIVE ENGRANAJE TRACCION	1	1			
14	93605-10108	PIN, DOWEL PASADOR DE CLAVIJA	1	1			
15	60V-11557-00	WASHER 1 ARANDELA 1	1	1			
16	97095-08025	BOLT PERNO	1	1			
17	92995-08600	WASHER ARANDELA	1	1			
18	68F-11537-00-94	GEAR, DRIVEN ENGRANAJE TRACCION	1	1			
19	90280-03M01	KEY, WOODRUFF CUNA WOODRUFF	1	1			
20	95707-08600	NUT, FLANGE TUERCA DE BRIDA	1	1			

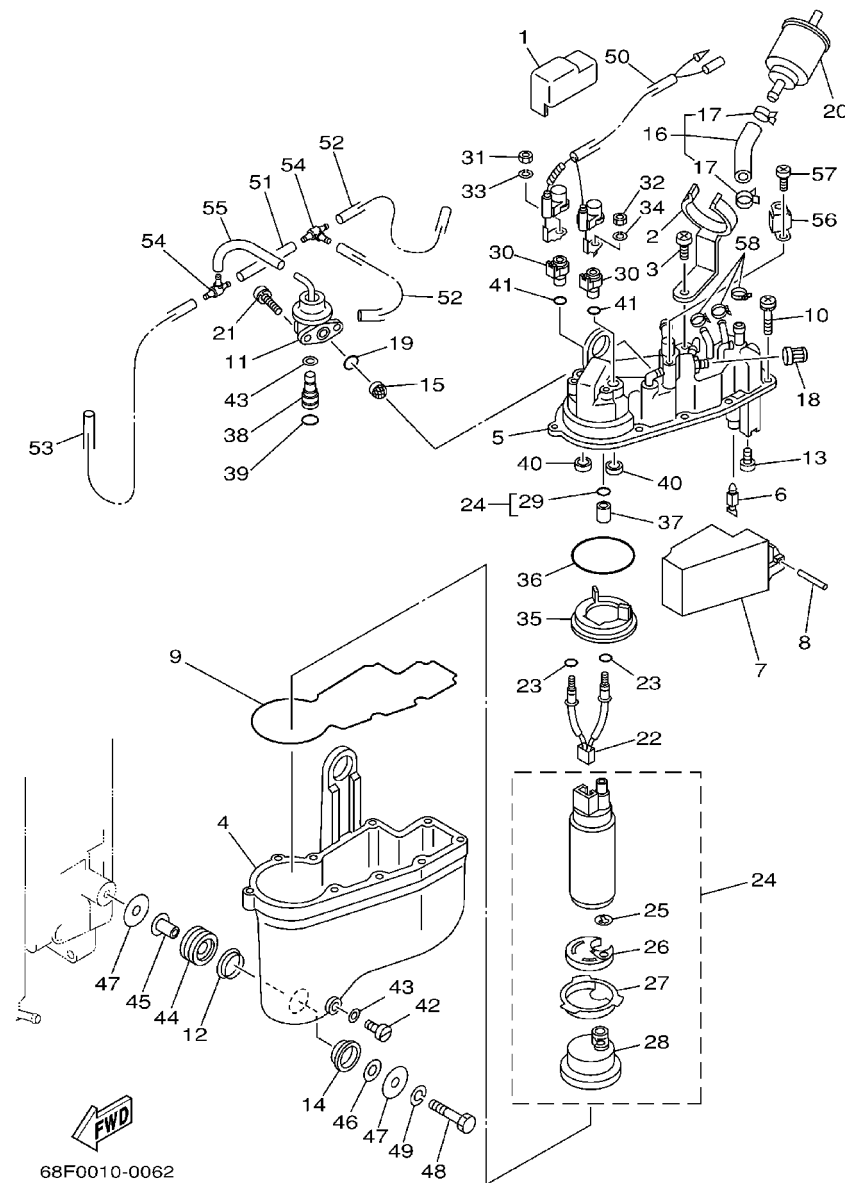


FIG. 6 VAPOR SEPARATOR 1

SEPARADOR DE VAPOR 1

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	68F2	68G2			REMARKS OBSERVACION
1	68F-13784-00	COVER, PUMP CUBIERTA DE BOMBA	1	1			
2	68F-24216-00	STAY SOPORTE	1	1			
3	68F-24473-00	SCREW TORNILLO	1	1			
4	66K-14980-00	BODY, FLOAT CHAMBER CUERPO CAMARA DE BOIA	1	1			
5	68F-14182-01	COVER, FLOAT CHAMBER TAPA DE CAMARA DE BOIA	1	1			
6	65L-14546-00	VALVE, NEEDLE VALVULA DE AGUJA	1	1			
7	66K-14985-00	FLOAT BOIA	1	1			
8	66K-14548-01	PIN, FLOAT ARM PASADOR DE BRAZO DE BOIA	1	1			
9	66K-14984-00	GASKET, FLOAT CHAMBER EMPAQUE CAMARA DE BOIA	1	1			
10	65L-14125-00	SCREW TORNILLO	10	10			
11	68F-13906-00	REGULATOR, PRESSURE REGULADOR	1	1			
12	66K-14239-00	SEAL SELLO	3	3			
13	66K-14325-01	SCREW, PAN HEAD TORNILLO CABEZA REDONDA	2	2			
14	66K-14163-00	SPACER ESPACIADOR	3	3			
15	65L-13905-00	FILTER COMP FILTRO COMPLETO	1	1			
16	68F-13971-00	PIPE, FUEL 1 ANILLO DE ESPACIADOR	1	1			
17	65L-24387-00	.CLIP .MORDAZA	2	2			
18	65L-14966-00	CAP TAPA	1	1			
19	65L-24486-00	O-RING ANILLO O	1	1			
20	68F-24251-00	STRAINER 1 COLADOR 1	1	1			
21	66K-14245-00	SCREW, GUIDE TORNILLO DE GUIA	2	2			
22	68F-82509-01	WIRE, SUB LEAD CABLE SUBCONDUCTOR	1	1			
23	65L-14227-00	O-RING ANILLO O	2	2			
24	68F-13907-01	FUEL PUMP COMP. BOMBA DE COMBUSTIBLE COMPLETA	1	1			
25	65L-14159-00	.CLIP .PRESILLA	1	1			
26	68F-13781-00	.DAMPER, PUMP .AMORTIGUADOR DE BOMBA	1	1			
27	68F-13844-00	.PLATE 2 .PLACA 2	1	1			

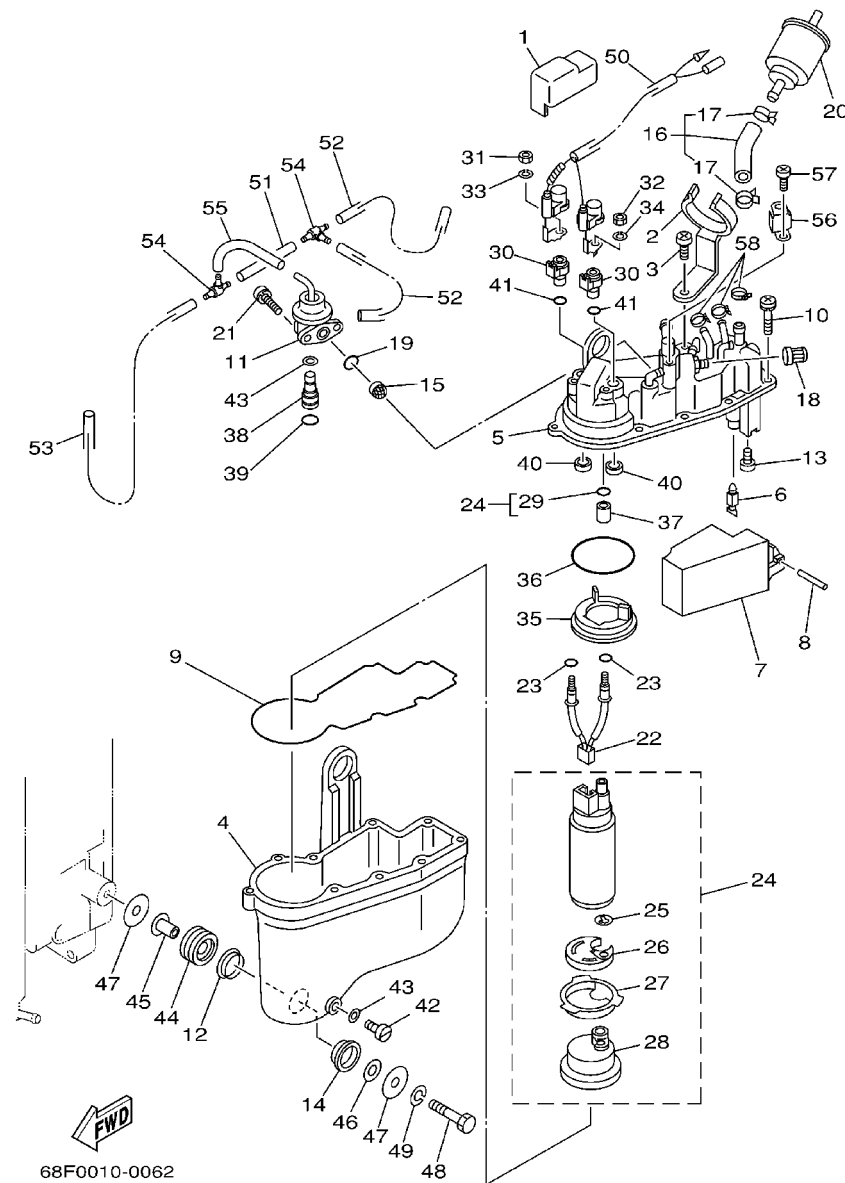


FIG. 6 VAPOR SEPARATOR 1

SEPARADOR DE VAPOR 1

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	68F2	68G2			REMARKS OBSERVACION
28	68F-13915-00	.FILTER .FILTRO	1	1			
29	65L-1416A-00	.O-RING .ANILLO O	1	1			
30	66K-14271-00	INSULATOR AISLANTE	2	2			
31	65L-8182A-00	NUT TUERCA	1	1			
32	65L-8182K-00	NUT TUERCA	1	1			
33	65L-8182E-00	WASHER RONDANA	1	1			
34	65L-8182F-00	WASHER RONDANA	1	1			
35	68F-13843-00	PLATE 1 PLACA 1	1	1			
36	65L-14147-00	O-RING ANILLO O	1	1			
37	68F-14274-00	CONNECTOR CONECTOR	1	1			
38	66K-24376-00	PIPE, JOINT 1 TUBO DE UNION 1	1	1			
39	66K-24489-00	O-RING ANILLO O	1	1			
40	68F-14271-00	INSULATOR AISLANTE	2	2			
41	65L-14397-00	O-RING ANILLO O	2	2			
42	65L-14992-00	ROD VARILLA	1	1			
43	65L-14997-00	SEAL SELLO	2	2			
44	65L-24375-00	GROMMET ARANDELA DE REFUERZO	3	3			
45	65L-24397-00	COLLAR COLLAR	3	3			
46	65L-24576-00	WASHER ARANDELA	3	3			
47	66K-24579-00	WASHER 2 ARANDELA 2	6	6			
48	65L-24592-00	BOLT TORNILLO	3	3			
49	65L-24169-00	WASHER, LOCK ARANDELA DE CIERRE	3	3			
50	68F-82507-00	WIRE, LEAD CABLE CONDUCTOR	1	1			
51	66K-13542-00	HOSE, VACUUM SENSING 1 MANGUERA, DE VACIO 1	1	1			
52	66K-13544-00	HOSE, VACUUM SENSING 2 MANGUERA, DE VACIO 2	2	2			
53	66K-13532-00	HOSE, VACUUM SENSING 3 MANGUERA, DE VACIO 3	1	1			
54	65L-24461-00	PIPE, JOINT TUBO DE UNION	2	2			

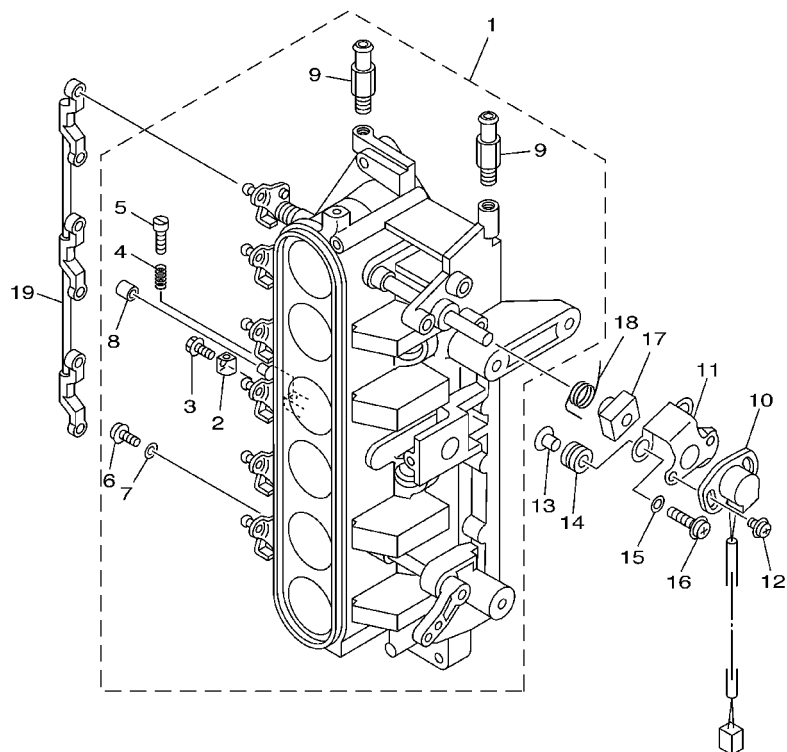


FIG. 7 VAPOR SEPARATOR 2

SEPARADOR DE VAPOR 2

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	68F2	68G2			REMARKS OBSERVACION
1	68F-13751-00	BODY, THROTTLE 1 CAJA 1	1	1			
2	65L-14527-00	.PLATE .PLACA	1	1			
3	65L-14565-00	.SCREW .TORNILLO	1	1			
4	65L-14334-00	.SPRING, AIR ADJUSTING .RESORTE DE AJUSTADOR DE AIRE	1	1			
5	65L-14523-00	.SCREW, STOP .TORNILLO DE TOPE	1	1			
6	6K5-14592-00	.SCREW .TORNILLO	6	6			
7	90201-05552	.WASHER, PLATE .ARANDELA PLANA	6	6			
8	65L-14578-00	.COLLAR .COLLAR	1	1			
9	68F-13568-00	.STUD .PERNO PRISIONERO	2	2			
10	61A-85885-00	THROTTLE SENSOR ASSY TERMICA SENSORIO	1	1			
11	6K7-85886-00	BRACKET SOPORTE	1	1			
12	97985-05212	SCREW, WITH WASHER TORNILLO, CON ARANDELA	2	2			
13	90387-05M00	COLLAR COLLAR	3	3			
14	90480-10M23	GROMMET TAPON	3	3			
15	65L-14596-00	WASHER ARANDELA	5	5			
16	97985-05330	SCREW, WITH WASHER TORNILLO, CON ARANDELA	3	3			
17	65L-14573-00	LEVER PALANCA	1	1			
18	65L-14579-00	SPRING RESORTE	1	1			
19	65L-41217-00	ROD, ACCEL. LEVER VARILLA PALANCA ACELERADOR	1	1			



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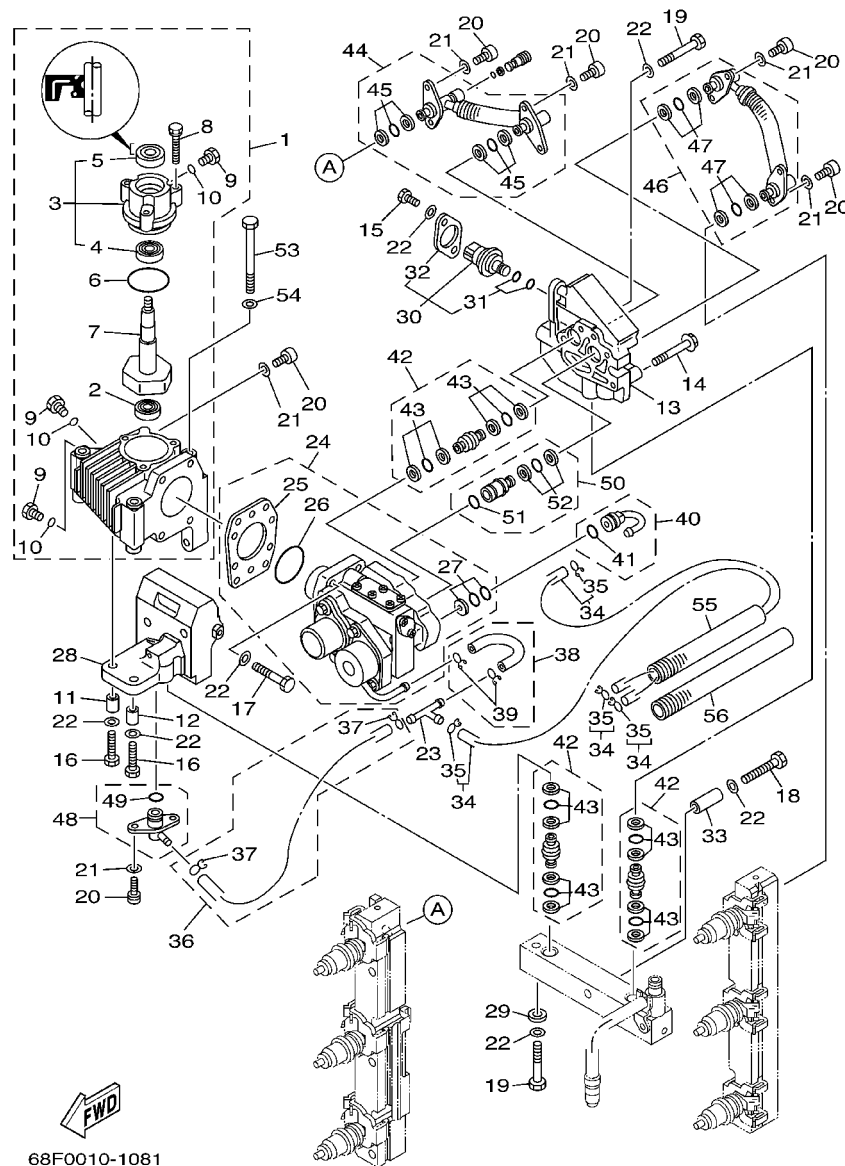


FIG. 8 FUEL INJECTION PUMP

BOMBA DE COMBUSTIBLE

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	68F2	68G2	REMARKS OBSERVACION
1	68F-12170-01	CAMSHAFT ASSY 1 ARBOL DE LEVAS COMPLETO 1	1	1	
2	93306-00001	.BEARING .COJINETE	1	1	
3	68F-12173-00	.CAP, CAMSHAFT 1 .TAPA ARBOL DE LEVAS	1	1	
4	93306-001U0	..BEARING ..COJINETE	1	1	
5	68F-12223-00	..SEAL ..SELLO	1	1	
6	68F-12439-00	.O-RING .ANILLO O	1	1	
7	68F-12171-00	.CAMSHAFT 1 .ARBOL DE LEVAS 1	1	1	
8	68F-12228-00	.BOLT .PERNO	3	3	
9	68F-13455-00	.PLUG .TAPON	3	3	
10	68F-13473-00	.O-RING .ANILLO O	3	3	
11	68F-24372-00	JOINT CONEXION	1	1	
12	68F-24478-00	JOINT CONEXION	1	1	
13	68F-13993-00	COVER CUBIERTA	1	1	
14	68F-24592-00	BOLT TORNILLO	3	3	
15	68F-13573-00	BOLT 1 PERNO 1	2	2	
16	68F-13574-00	BOLT 2 PERNO 2	2	2	
17	68F-24176-00	BOLT 1 PERNO 1	4	4	
18	68F-12157-00	BOLT TORNILLO	1	1	
19	68F-24178-00	BOLT 3 PERNO 3	3	3	
20	68F-24551-00	BOLT, JOINT PERNO DE UNION	11	11	
21	68F-24576-00	WASHER ARANDELA	11	11	
22	68F-24579-00	WASHER 2 ARANDELA 2	12	12	
23	688-24378-00	PIPE, JOINT 4 TUBO DE UNION 4	1	1	
24	68F-13910-00	FUEL PUMP ASSY BOMBA DE COMBUSTIBLE COMPLETA	1	1	
25	68F-14005-00	.RING, SEAL .ANILLO DE SELLO	1	1	
26	68F-14126-00	.GASKET .EMPAQUE	1	1	
27	68F-13942-00	.VALVE, OUTLET .VALVULA DE ESCAPE	1	1	

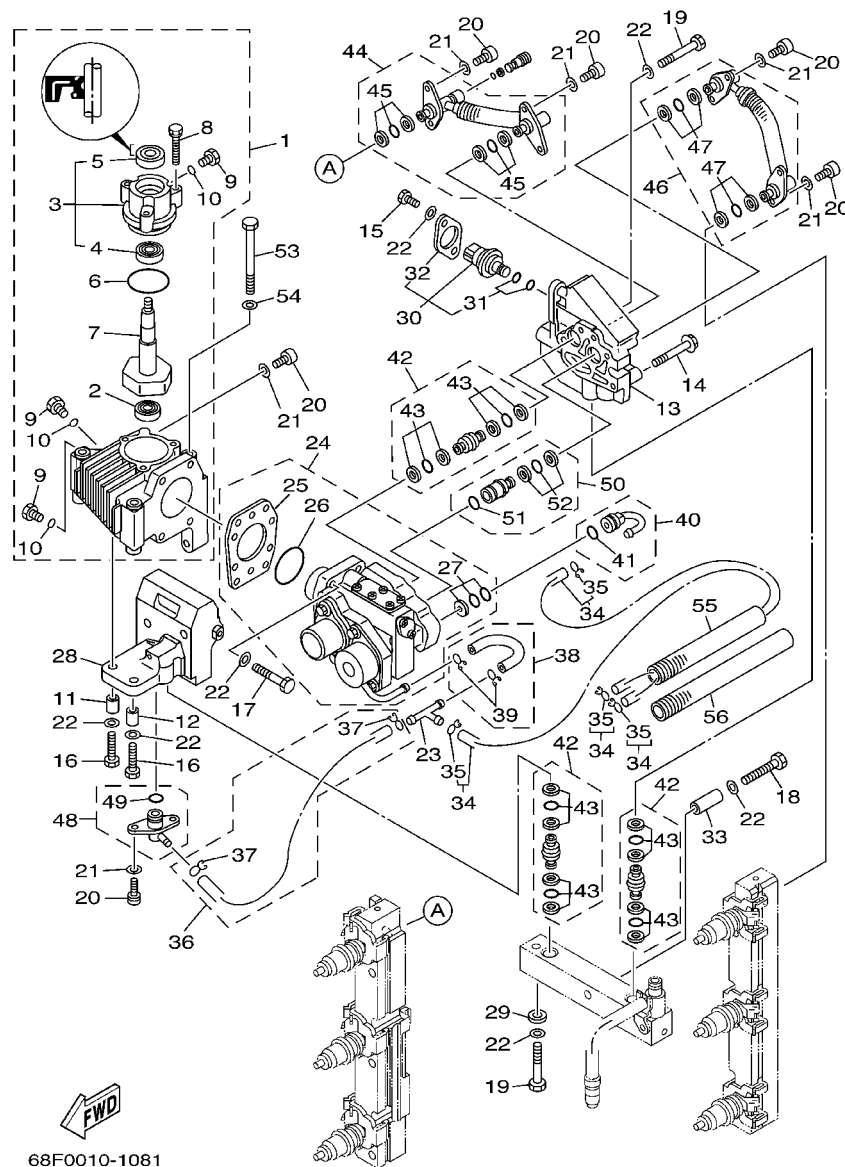


FIG. 8 FUEL INJECTION PUMP

BOMBA DE COMBUSTIBLE

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	68F2	68G2			REMARKS OBSERVACION
28	68F-24470-00	FUEL REGULATOR.ASSY REGULADOR DE COMBUST. COMPL.	1	1			
29	68F-12443-00	STAY APOYO	1	1			
30	68F-82380-01	SENSOR, PRESSURE SENSOR DE PRESION	1	1			
31	68F-82384-00	.PACKING KIT .JUEGO DE EMPAQUE	1	1			
32	68F-82388-00	.PLATE .PLACA	1	1			
33	68F-24638-00	COLLAR COLLAR	1	1			
34	68F-24312-00	PIPE 2 TUBO 2	2	2			
35	68F-24356-00	.CLIP, PIPE 1 .PRESILLA DE TUBO 1	2	2			
36	68F-24313-00	PIPE 3 TUBO 3	1	1			
37	68F-24356-00	.CLIP, PIPE 1 .PRESILLA DE TUBO 1	2	2			
38	68F-24314-00	PIPE 4 TUBO 4	1	1			
39	68F-24356-00	.CLIP, PIPE 1 .PRESILLA DE TUBO 1	2	2			
40	68F-13758-00	PIPE, JOINT TUBO DE JUNTA	1	1			
41	68F-24486-00	.O-RING .ANILLO O	1	1			
42	68F-13815-00	JOINT 1 TOBERA 1	3	3			
43	68F-2466A-00	.PACKING KIT .JUEGO DE EMPAQUE	2	2			
44	68F-13973-00	PIPE, FUEL 3 TUBO, COMBUSTIBLE 3	1	1			
45	68F-2466A-00	.PACKING KIT .JUEGO DE EMPAQUE	2	2			
46	68F-13974-00	PIPE, FUEL 4 TUBO, COMBUSTIBLE 4	1	1			
47	68F-2466A-00	.PACKING KIT .JUEGO DE EMPAQUE	2	2			
48	68F-24474-00	COVER CUBIERTA	1	1			
49	68F-24486-00	.O-RING .ANILLO O	1	1			
50	68F-13816-00	JOINT 2 TOBERA 2	1	1			
51	68F-24486-00	.O-RING .ANILLO O	1	1			
52	68F-2466A-00	.PACKING KIT .JUEGO DE EMPAQUE	1	1			
53	97013-08070	BOLT PERNO	3	3			
54	92903-08600	WASHER, PLATE ARANDELA PLANA	3	3			

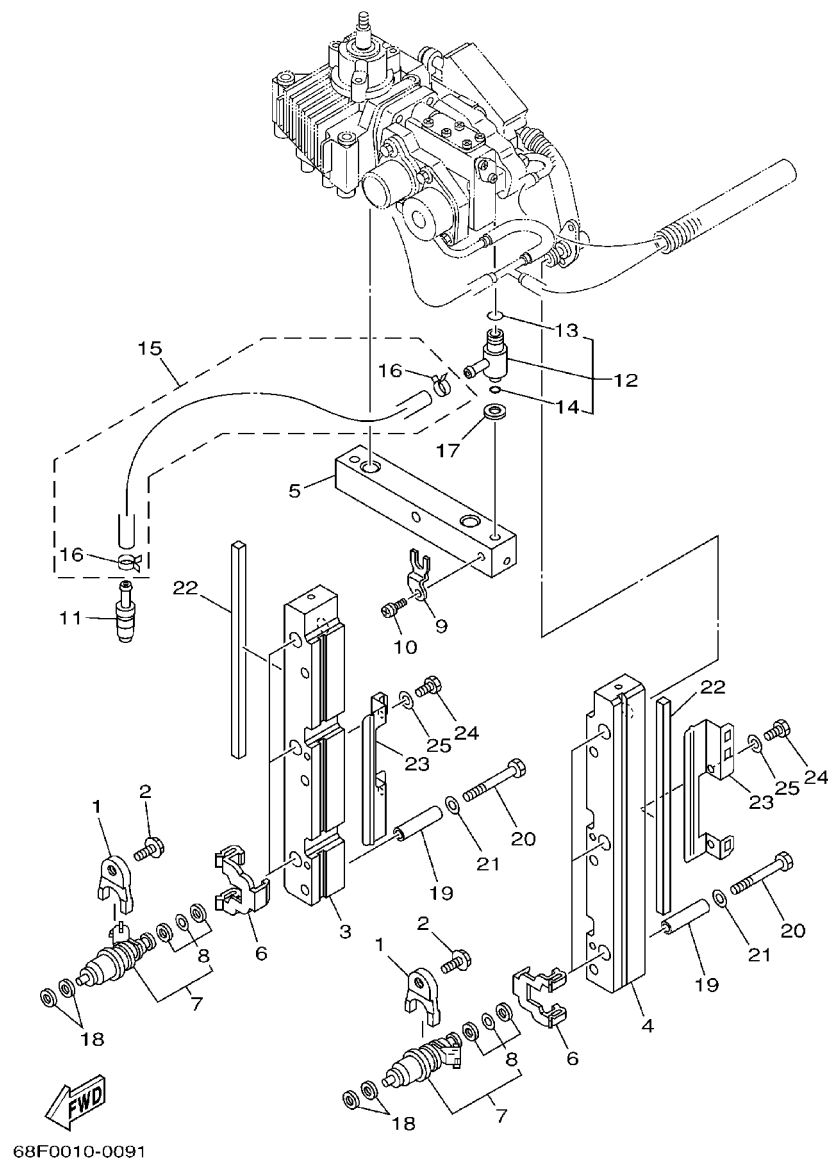


FIG. 9 FUEL INJECTION NOZZLE INJECTOR DE COMBUSTIBLE

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	68F2	68G2			REMARKS OBSERVACION
1	68F-13767-00	CAP, INJECTOR TAPA DE INJECTOR	6	6			
2	90119-08M60	BOLT, WITH WASHER TORNILLO CON ARANDELA	6	6			
3	68F-13161-00	PIPE, DELIVERY 1 TUBO CONDUCTOR 1	1	1			
4	68F-13171-00	PIPE, DELIVERY 2 TUBO CONDUCTOR 2	1	1			
5	68F-13938-00	PIPE TUBO DE ADMISION	1	1			
6	68F-13898-00	HOLDER SOSTEN	6	6			
7	68F-13761-00	INJECTOR ASSY INYECTOR	6	6			
8	68F-1410B-00	.PACKING KIT .JUEGO DE EMPAQUE	1	1			
9	68F-13853-00	PLATE 3 PLACA 3	1	1			
10	68F-24453-00	SCREW TORNILLO	1	1			
11	68F-24300-00	FUEL PIPE JOINT CONECTOR MANGUERA COMBUSTIBLE	1	1			
12	68F-13595-00	JOINT TOBERA	1	1			
13	68F-24479-00	.O-RING .ANILLO O	1	1			
14	68F-24489-00	.O-RING .ANILLO O	1	1			
15	68F-13972-00	PIPE, FUEL 2 TUBO, COMBUSTIBLE 2	1	1			
16	65L-24387-00	.CLIP .MORDAZA	2	2			
17	68F-24174-00	SPACER 1 ESPACIADOR 1	1	1			
18	68F-13764-00	GASKET (T=2.2) EMPAQUE (T=2.2)	12	12			
19	68F-13716-00	COLLAR COLLAR	4	4			
20	97013-08055	BOLT PERNO	6	6			
21	92903-08600	WASHER, PLATE ARANDELA PLANA	6	6			
22	68F-2411J-00	DAMPER, SIDE COVER AMORTIGUADOR, DE CUBIERTA LAT	2	2			
23	68F-82544-00	CLAMP GRAMPA	2	2			
24	97013-06012	BOLT PERNO	2	2			
25	92903-06600	WASHER, PLATE RONDANA SENCILLA	2	2			

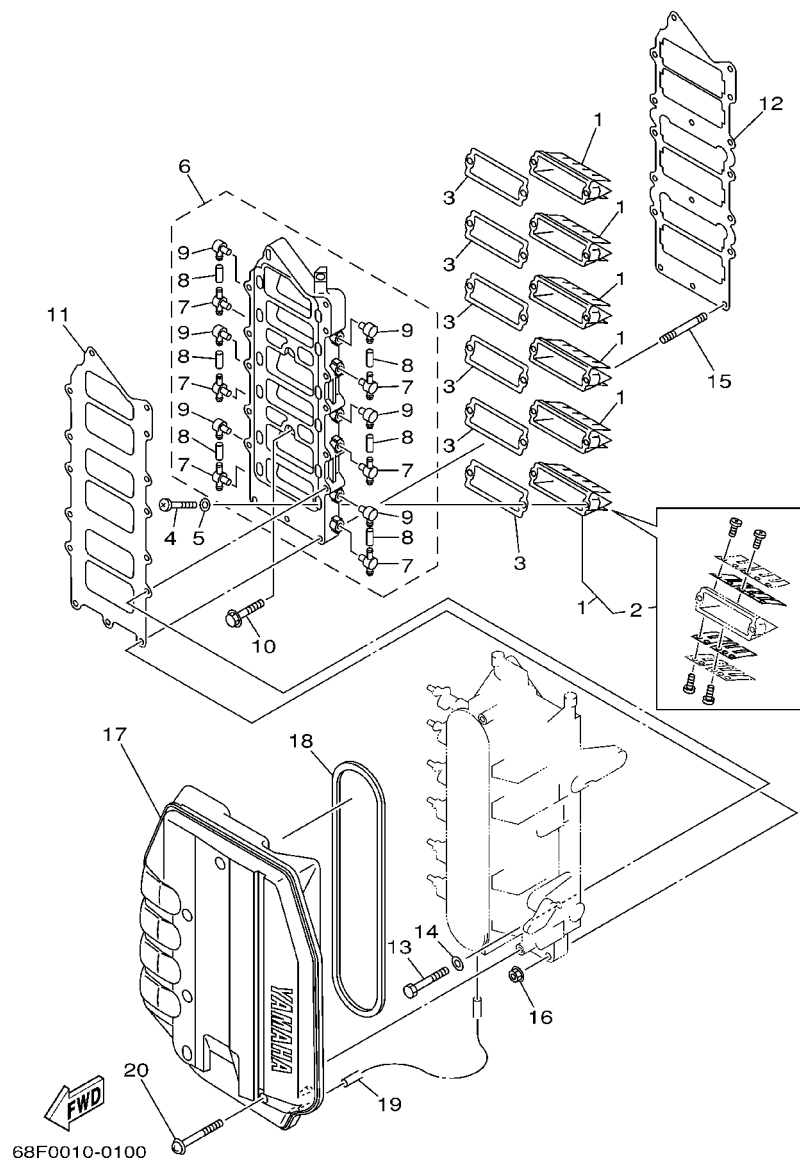
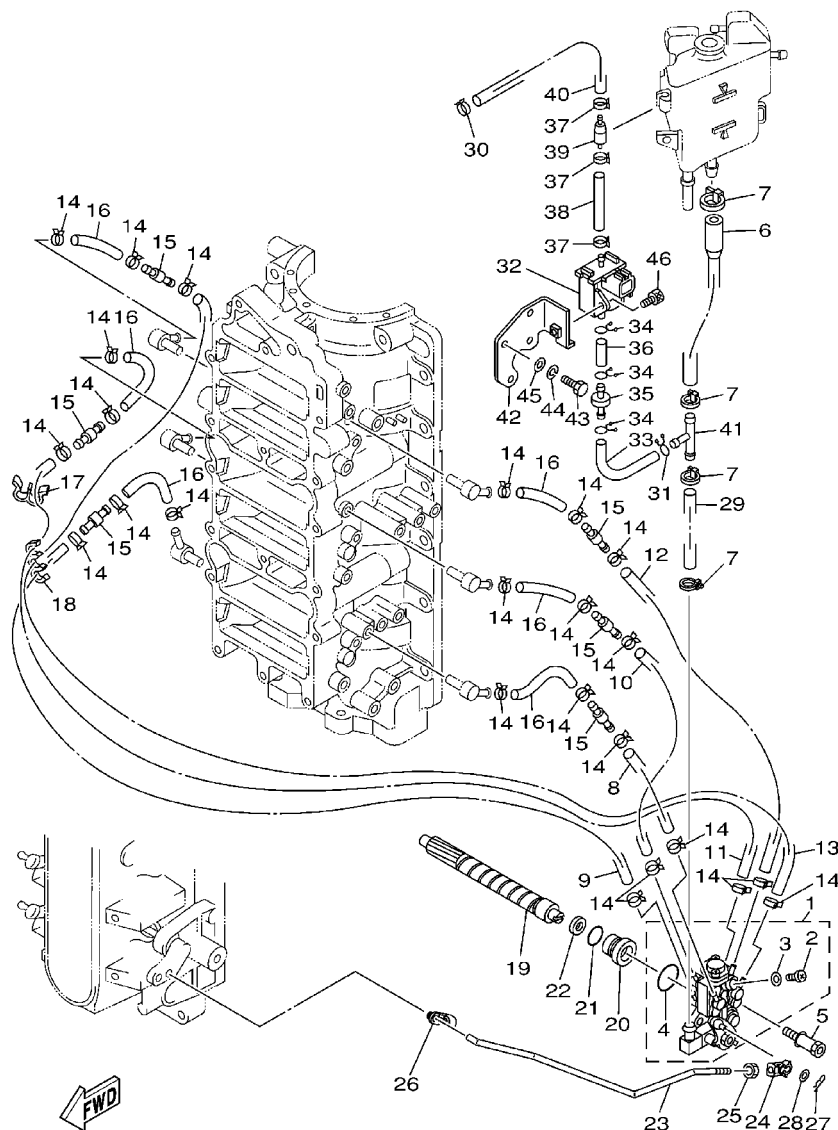


FIG. 10 INTAKE

ADMISION

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	68F2	68G2			REMARKS OBSERVACION
1	65L-13610-01	REED VALVE ASSY VALVULA DE LAMINAS COMPLETA	6	6			
2	65J-W0004-01	.REED SET .JUEGO DE VALVULAS DE LENGUETA	1	1			
3	61A-13621-A0	GASKET, VALVE SEAT JUNTA, DE VALV.DE EMPAQUE	6	6			
4	97880-05016	SCREW, PAN HEAD TORNILLO DE CABEZA CON PLANA	12	12			
5	92990-05600	WASHER, PLATE ARANDELA PLANA	12	12			
6	68F-13624-00-1S	PLATE, REED VALVE PLACA DE VALVULA DE LAMINAS	1	1			
7	6F6-11372-00	.NIPPLE, HOSE .NIPLE DE MANGUERA	6	6			
8	90445-07M03	.HOSE (L34) .TUBO (L34)	6	6			
9	650-11370-01	.CHECK VALVE ASSY .VALVULA DE CONTROL COMPL.	6	6			
10	90105-06028	BOLT, FLANGE TORNILLO	2	2			
11	65L-13646-00	GASKET, MANIFOLD 2 EMPAQ. DE MULTIPLE 2	1	1			
12	65L-13645-00	GASKET, MANIFOLD 1 EMPAQUE	1	1			
13	97013-06060	BOLT PERNO	11	11			
14	92903-06600	WASHER, PLATE RONDANA SENCILLA	11	11			
15	95670-06660	BOLT, STUD TORNILLO PRISIONERO	2	2			
16	90179-06M24	NUT TUERCA	2	2			
17	67H-14440-00	SILENCER ASSY, INTAKE SILENCIADOR COMPL DE ADMISION	1	1			
18	65L-14483-00	GASKET EMPAQUE	1	1			
19	90445-07M44	HOSE (L250) TUBO (L250)	1	1			
20	90159-06M16	SCREW, WITH WASHER TORNILLO CON VALONA	6	6			

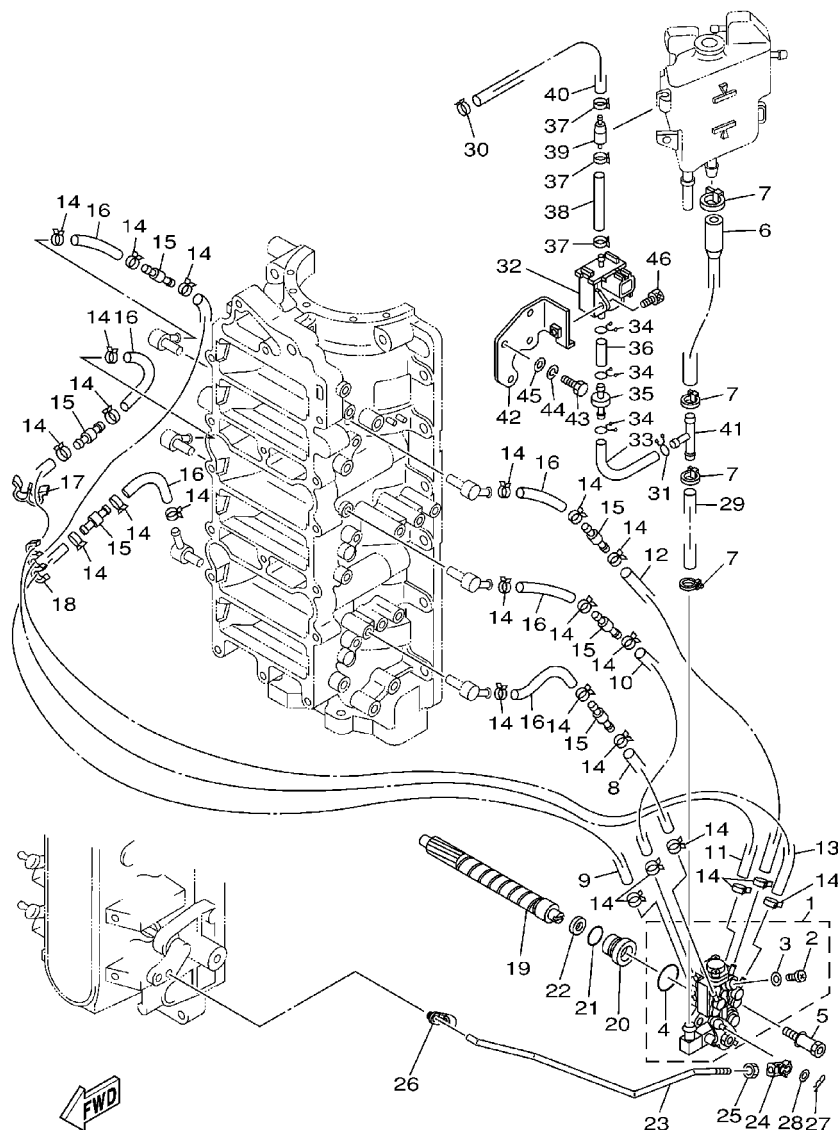


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FIG. 11 OIL PUMP

BOMBA DE ACEITE

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	68F2	68G2			REMARKS OBSERVACION
1	68F-13200-00	OIL INJECTION PUMP ASSY BOMBA DE ACEITE COMPLETA	1	1			
2	6R3-13471-00	.PLUG, DRAIN .TAPON DE LLAVE DE VACIADO	1	1			
3	6L2-13475-00	.GASKET .EMPAQUE	1	1			
4	93210-19M82	.O-RING .JUNTA TORICA	1	1			
5	90109-06M40	BOLT PERNO	2	2			
6	6G5-13416-00	PIPE, OIL 1 TUBO DE ACEITE 1	1	1			
7	90465-11M10	CLAMP BRIDA	4	4			
8	90445-07M00	HOSE (L100) TUBO (L100)	1	1			
9	90445-07M09	HOSE (L380) TUBO (L380)	1	1			
10	90445-07MA5	HOSE (L150) TUBO (L150)	1	1			
11	90445-07M10	HOSE (L510) TUBO (L510)	1	1			
12	90445-07MA4	HOSE (L280) TUBO (L280)	1	1			
13	90445-07M80	HOSE (L660) TUBO (L660)	1	1			
14	90468-07M02	CLIP PRESILLA	24	24			
15	6R3-13183-00	VALVE, CHECK VALVULA DE RETENTION	6	6			
16	90445-07M04	HOSE (L50) TUBO (L50)	6	6			
17	90464-07M20	CLAMP BRIDA	1	1			
18	90464-07M05	CLAMP BRIDA	1	1			
19	6R3-11537-00	GEAR, DRIVEN ENGRANAJE TRACCION	1	1			
20	6R3-13117-00	COLLAR, DISTANCE COLLAR, DISTANCIA	1	1			
21	93210-13M04	O-RING JUNTA TORICA	1	1			
22	90202-08M44	WASHER, PLATE ARANDELA DE PLANA	1	1			
23	67H-41241-00	ROD, LINK VARILLA	1	1			
24	6H1-41237-00	JOINT, LINK CONECTOR	1	1			
25	95380-05600	NUT TUERCA	1	1			
26	6R5-41237-00	JOINT, LINK CONECTOR	1	1			
27	90468-05M03	CLIP PRESILLA	1	1			



68F0010-0111

FIG. 11 OIL PUMP

BOMBA DE ACEITE

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	68F2	68G2			REMARKS OBSERVACION
28	90202-05088	WASHER, PLATE ARANDELA DE PLANA	1	1			
29	90445-12M14	HOSE (L50) TUBO (L50)	1	1			
30	90468-07M02	CLIP PRESILLA	1	1			
31	90467-08M18	CLIP PRESILLA	1	1			
32	68F-13100-00	SOLENOID PUMP ASSY BOMBA DE ACEITE COMPLETA	1	1			
33	68F-13418-00	HOSE 4 TUBO 4	1	1			
34	68F-13184-00	SPRING, OIL PIPE RESORTE DE TUBO DE ACEITE	3	3			
35	68F-13440-00	FILTER ASSY FILTRO COMPLETO	1	1			
36	68F-1316F-00	HOSE 1 TUBO 1	1	1			
37	68F-13133-00	CLIP PRESILLA	3	3			
38	68F-1316G-00	HOSE 2 TUBO 2	1	1			
39	68F-1316A-00	CHECK VALVE ASSY VALVULA DE CONTROL COMPL.	1	1			
40	68F-13416-00	HOSE 3 TUBO 3	1	1			
41	68F-14485-00	PIPE, JOINT TUBO DE UNION	1	1			
42	68F-1319K-00	PLATE PLACA	1	1			
43	97095-06020	BOLT PERNO	2	2			
44	92995-06100	WASHER, SPRING ARANDELA	2	2			
45	92995-06600	WASHER ARANDELA	2	2			
46	90110-06M06	BOLT, HEXAGON SOCKET HEAD TORNILLO ALLEN	1	1			

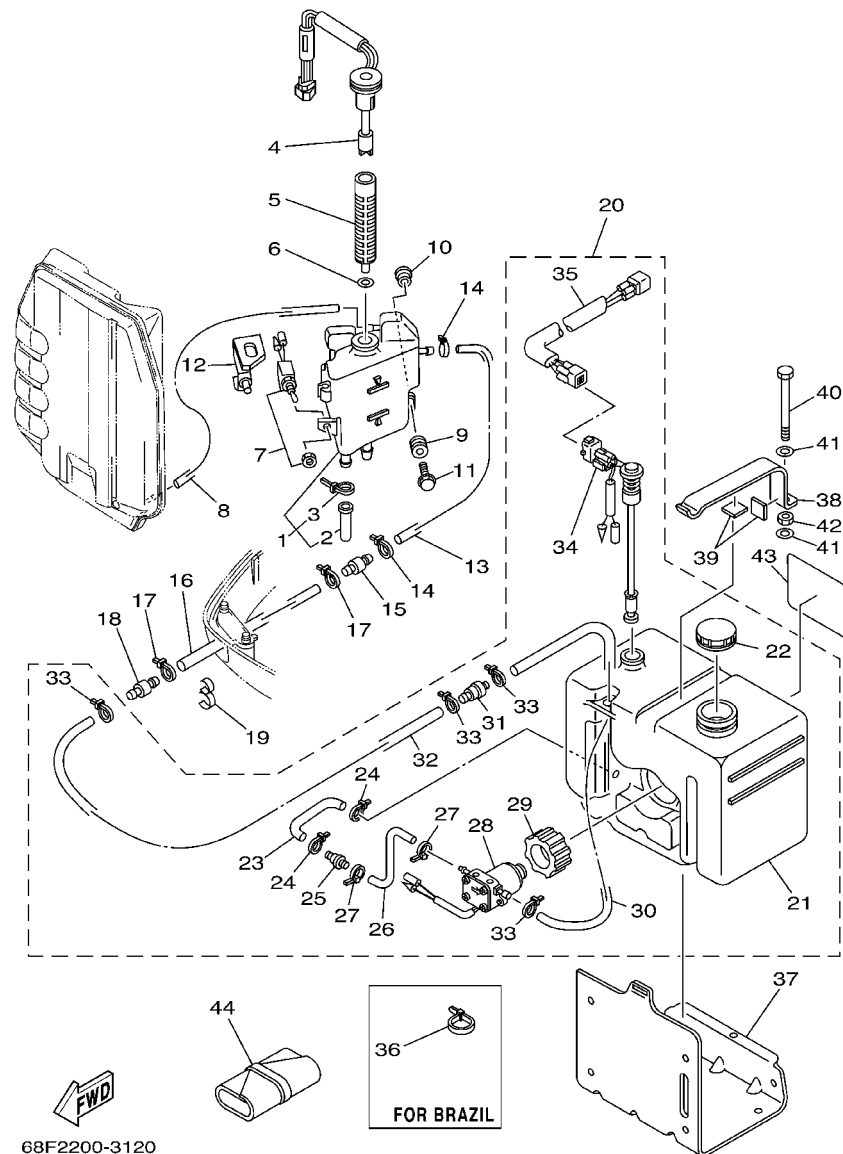
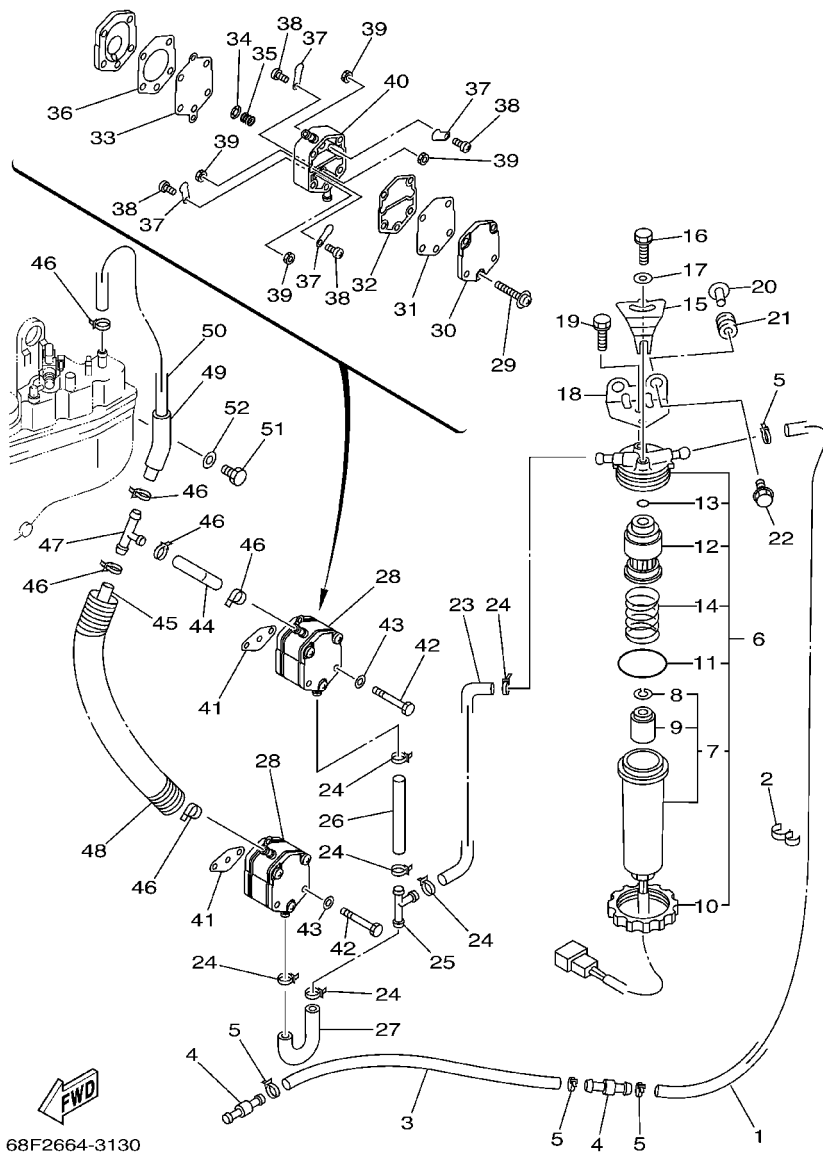


FIG. 12 OIL TANK

COMPONER Y PODER VARILLA

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	68F2	68G2			REMARKS OBSERVACION
1	68F-21750-00	OIL TANK ASSY DEPOSITO DE ACEITE COMPLETO	1	1			
2	6E5-13448-00	.CAP .TAPA	1	1			
3	90465-13M11	.CLAMP .BRIDA	1	1			
4	67H-85730-01	OIL LEVEL GAUGE ASSY ACEITE	1	1			
5	6E5-13411-00	STRAINER, OIL FILTRO DE ACEITE	1	1			
6	6E5-13414-00	GASKET, STRAINER COVER EMPAQUE DE TAPA FILTRO	1	1			
7	6R3-8259E-00	SWITCH ASSY INTERRUPTOR	1	1			
8	90445-07M43	HOSE (L600) TUBO (L600)	1	1			
9	6A0-82317-00	DAMPER, IGNITION COIL AMORTIGUADOR BOBINA ENCENDIDO	3	3			
10	624-42542-00	PIPE TUBO	2	2			
11	90119-06M65	BOLT, WITH WASHER TORNILLO CON ARANDELA	3	3			
12	90465-12M92	CLAMP BRIDA	1	1			
13	6E5-24323-00	PIPE 12 TUBO 12	1	1			
14	90465-11M10	CLAMP BRIDA	2	2			
15	6E5-24379-00	PIPE, JOINT 4 TUBO DE UNION 4	1	1			
16	90445-12207	HOSE (L2400) MANGUERA (L2400)	1	1			FOR BRAZIL
	90445-12M13	HOSE (L880) TUBO (L880)	1	1			EXCEPT BRAZIL
17	90465-11M10	CLAMP BRIDA	2	2			
18	6E5-24379-00	PIPE, JOINT 4 TUBO DE UNION 4	1	1			
19	90464-13M34	CLAMP BRIDA	1	1			
20	61A-21708-20	SUB OIL TANK ASSY DEPOSITO DE ACEITE COMPLETO	1	1			FOR BRAZIL
	6E5-21708-10	SUB OIL TANK ASSY DEPOSITO DE ACEITE COMPLETO	1	1			EXCEPT BRAZIL
21	6E5-21733-20	.SUB TANK, OIL (10.5L) .SUB DEPOSITO DE ACEITE (10.5L)	1	1			
22	6E5-21770-03	.OIL TANK CAP ASSY .TAPA DE DEPOSITO DE ACEITE	1	1			
23	6E5-24322-00	.PIPE 11 .TUBO 11	1	1			
24	90465-11M10	.CLAMP .BRIDA	2	2			
25	646-24251-02	.STRAINER 1 .COLADOR 1	1	1			



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FIG. 13 FUEL 1

COMBUSTIBLE 1

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	68F2	68G2	REMARKS OBSERVACION
1	61A-24313-00	PIPE 3 TUBO 3	1	1	FOR BRAZIL EXCEPT BRAZIL
2	90464-13M34	CLAMP BRIDA	1	1	
3	90445-13M17	HOSE (L2700) MANGUERA (L2700)	1	1	
	6N7-24313-00	PIPE 3 TUBO 3	1	1	
4	6R3-24377-00	PIPE, JOINT 3 TUBO DE UNION 3	2	2	
5	90465-11M10	CLAMP BRIDA	4	4	
6	68F-24560-00	FILTER ASSY FILTRO COMPLETO	1	1	
7	68F-24562-00	.CUP, FILTER .COPA DE FILTRO	1	1	
8	68F-24519-00	..CLIP ..PRESILLA	1	1	
9	68F-24469-00	..FLOAT, WATER LEVEL ..BOIA	1	1	
10	65L-24531-01	.NUT .TUERCA	1	1	
11	61A-24564-00	.O-RING .ANILLO O	1	1	
12	68F-24563-00	.ELEMENT, FILTER .ELEMENTO DEL FILTRO	1	1	
13	65L-24564-00	.O-RING .ANILLO O	1	1	
14	68F-24567-00	.SPRING .RESORTE	1	1	
15	65L-24558-00	HOLDER, FILTER SOPORTE DE FILTRO	1	1	
16	97595-06416	BOLT, WITH WASHER PERNO CON ARANDELA RONDELLE	1	1	
17	90201-06068	WASHER, PLATE ARANDELA PLANA	1	1	
18	68F-24566-00	BRACKET, FILTER SOPORTE DEL FILTRO	1	1	
19	97595-06514	BOLT, WITH WASHER PERNO CON ARANDELA RONDELLE	1	1	
20	90387-06M60	COLLAR COLLAR	2	2	
21	90480-10M23	GROMMET TAPON	2	2	
22	90119-06M88	BOLT, WITH WASHER TORNILLO CON ARANDELA	2	2	
23	68F-24311-00	PIPE, FUEL 1 TUBO DE COMBUSTIBLE 1	1	1	
24	90465-11M10	CLAMP BRIDA	6	6	
25	6E5-24378-00	PIPE, JOINT 3 TUBO DE UNION 3	1	1	
26	90445-13M31	HOSE (L85) TUBO (L85)	1	1	

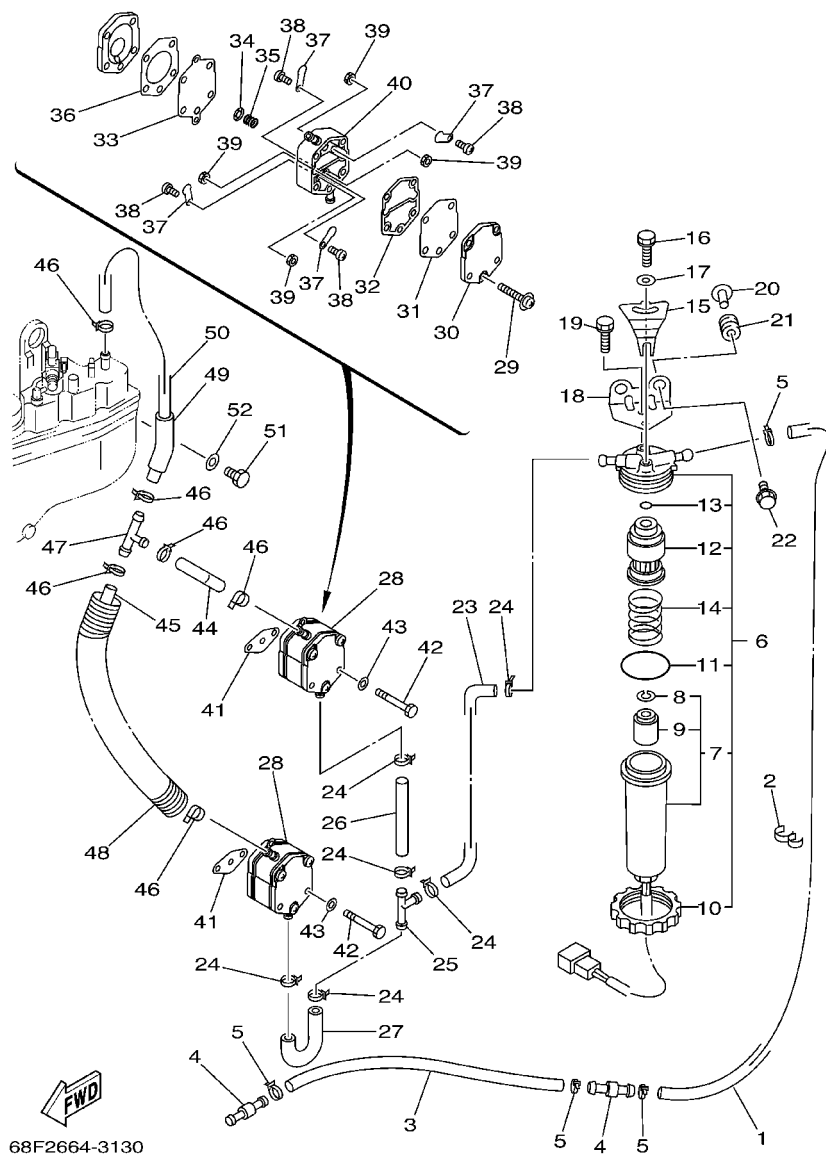
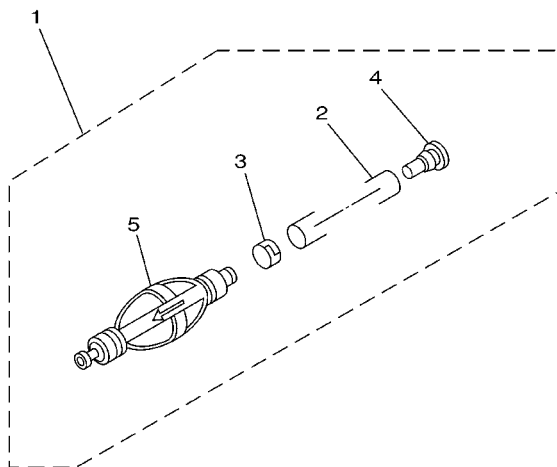


FIG. 13 FUEL 1

COMBUSTIBLE 1

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	68F2	68G2			REMARKS OBSERVACION
27	67H-24311-00	PIPE, FUEL 1 TUBO DE COMBUSTIBLE 1	1	1			
28	6E5-24410-03	FUEL PUMP ASSY BOMBA DE COMBUSTIBLE COMPLETA	2	2			
29	6E5-24444-00	.SCREW .TORNILLO	3	3			
30	6E5-24413-00	.BODY 2 .CUERPO 2	1	1			
31	6E5-24471-00	.DIAPHRAGM .DIAFRAGMA	1	1			
32	6E5-24435-00	.GASKET, BODY 2 .EMPAQUE	1	1			
33	6E5-24411-00	.DIAPHRAGM .DIAFRAGMA	1	1			
34	648-24424-00	.SEAT, SPRING .PLACA DE RESORTE	1	1			
35	6E5-24423-00	.SPRING, DIAPHRAGM .RESORTE DE DIAFRAGMA	1	1			
36	6E5-24434-02	.GASKET, BODY .EMPAQUE	1	1			
37	6A0-24421-01	.VALVE, CHECK .VALVULA DE RETENCION	4	4			
38	6A0-14325-00	.SCREW, PAN HEAD .TORNILLO CABEZA REDONDA	4	4			
39	95380-03600	.NUT .TUERCA	4	4			
40	6E5-24412-10	.BODY 1 .CUERPO 1	1	1			
41	650-24431-A0	GASKET, FUEL PUMP 1 EMPAQUE BOMBA COMBUST 1	2	2			
42	97095-06050	BOLT PERNO	4	4			
43	92995-06600	WASHER ARANDELA	4	4			
44	61U-24316-00	PIPE 6 TUBO 6	1	1			
45	6E5-24313-00	PIPE 3 TUBO 3	1	1			
46	90465-11M10	CLAMP BRIDA	6	6			
47	6E5-24378-00	PIPE, JOINT 3 TUBO DE UNION 3	1	1			
48	6H1-83557-00	TUBE ENCHUFE DE ACEITE	1	1			
49	90446-15M07	HOSE TUBO RESEIRADERO	1	1			
50	90445-13M12	HOSE (L235) TUBO (L235)	1	1			
51	97095-06012	BOLT PERNO	1	1			
52	92995-06600	WASHER ARANDELA	1	1			



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FIG. 14 FUEL 2

COMBUSTIBLE 2

[illegible]

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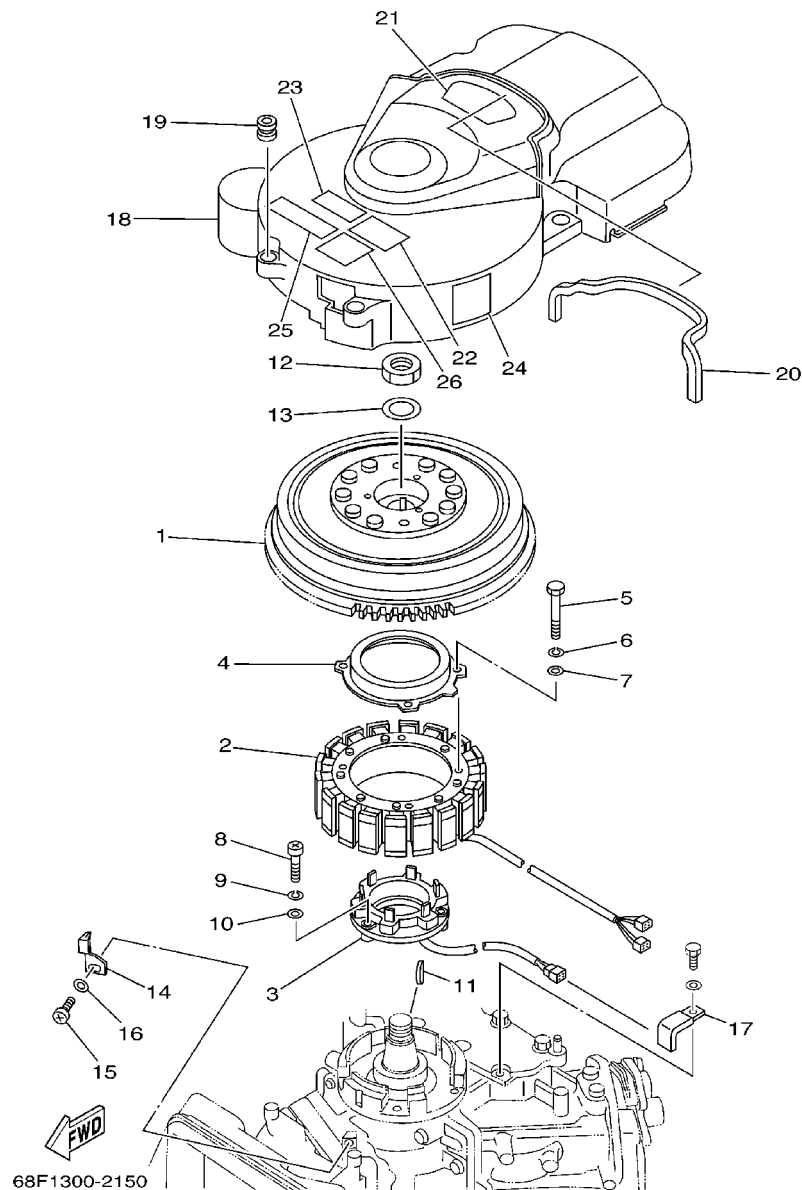


FIG. 15 GENERATOR

GENERADOR

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	68F2	68G2			REMARKS OBSERVACION
1	68F-81450-00	ROTOR ASSY ROTOR COMPLETO	1	1			
2	68F-81410-00	STATOR ASSY ESTATOR COMPLETO	1	1			
3	68F-85580-00	COIL, PULSER BOBINA DE PULSACION	1	1			
4	61A-83721-00	COVER CUBIERTA	1	1			
5	97013-06035	BOLT PERNO	4	4			
6	92903-06100	WASHER, SPRING RONDANA SENCILLA	4	4			
7	92903-06600	WASHER, PLATE RONDANA SENCILLA	4	4			
8	97885-05030	SCREW, PAN HEAD TORNILLO A MUESCA	3	3			
9	92995-05100	WASHER ARANDELA	3	3			
10	92995-05600	WASHER ARANDELA	3	3			
11	90280-05015	KEY, WOODRUFF CUNA WOODRUFF	1	1			
12	90170-24M22	NUT TUERCA	1	1			
13	90201-25M02	WASHER, PLATE ARANDELA PLANA	1	1			
14	6E5-81332-00	PLATE, TIMING PLACA REGULADOR DE TIEMPO	1	1			
15	97885-06010	SCREW, PAN HEAD TORNILLO A MUESCA	1	1			
16	92995-06600	WASHER ARANDELA	1	1			
17	90465-08M23	CLAMP BRIDA	2	2			
18	68F-81337-00	COVER, FLYWHEEL CUBIERTA DE VOLANTE	1	1			
19	663-82317-01	DAMPER, IGNITION COIL AMORTIGUADOR BOBINA ENCENDIDO	4	4			
20	68F-85547-01	DAMPER AMORTIGUADOR	1	1			
21	68F-14488-00	LABEL, CAUTION ETIQUETA PRECAUCION	1	1			
22	6A1-83625-51	MARK 5 MARCA 5	1	1			
23	6A1-83625-41	MARK 5 MARCA 5	1	1			
24	6E5-85711-60	MARK, CAUTION MARKER	1	1			
25	6K1-83623-41	MARK 3 MARCA 3		1			
26	6K1-83623-50	MARK 3 MARCA 3		1			

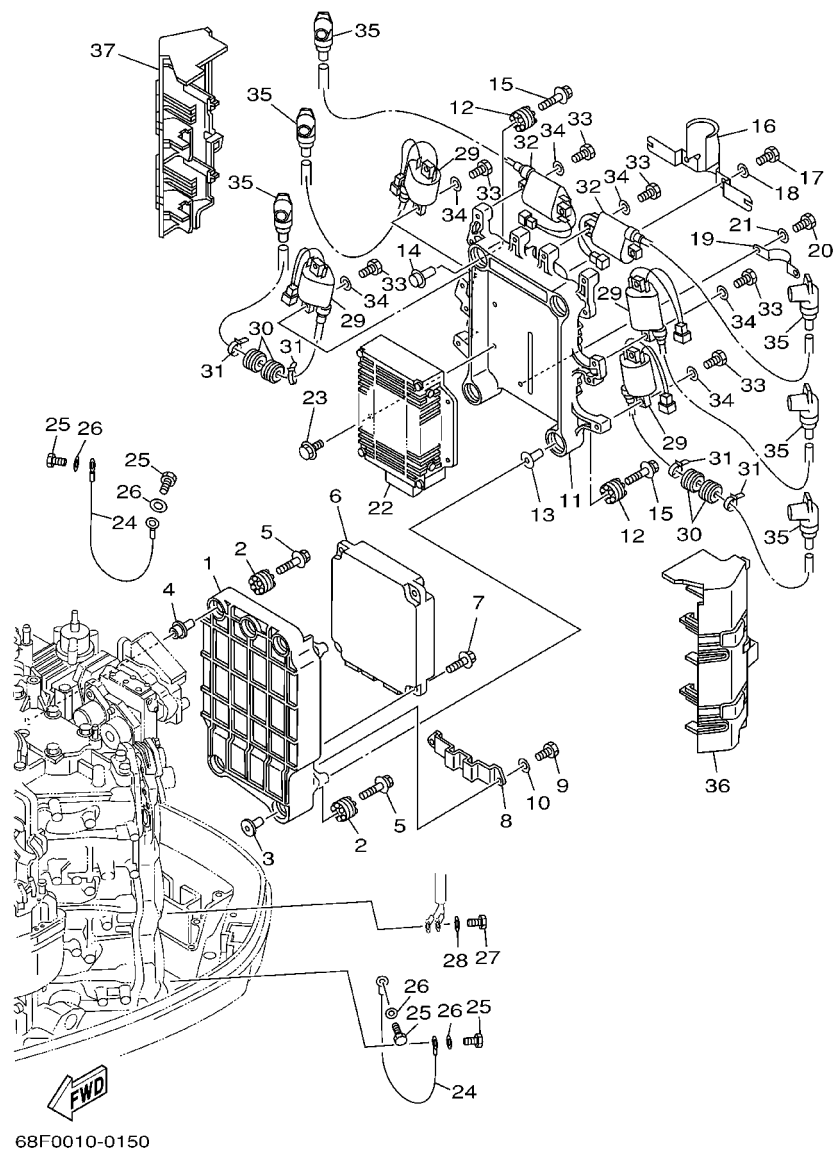


FIG. 16 ELECTRICAL 1

EQUIPO ELECTRICO 1

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	68F2	68G2	REMARKS OBSERVACION
1	68F-85542-00-94	BRACKET SOPORTE	1	1	
2	68F-85516-01	SPACER ESPACIADOR	5	5	
3	68F-86129-00	COLLAR COLLAR	3	3	
4	68F-86129-10	COLLAR COLLAR	2	2	
5	68F-85119-00	BOLT PERNO	5	5	
6	68F-8591A-50	ENGINE CONTROL UNIT ASSY UNIDAD CONTROL	1		L-FOR BRAZIL
	68F-8591A-40	ENGINE CONTROL UNIT ASSY UNIDAD CONTROL	1	1	X-FOR BRAZIL
	68F-8591A-70	ENGINE CONTROL UNIT ASSY UNIDAD CONTROL	1		L-EXCEPT BRAZIL
	68F-8591A-60	ENGINE CONTROL UNIT ASSY UNIDAD CONTROL	1	1	X-EXCEPT BRAZIL
7	90119-06MA3	BOLT, WITH WASHER TORNILLO CON ARANDELA	4	4	
8	68F-85548-01	HOLDER SOSTEN	1	1	
9	97013-06014	BOLT PERNO	2	2	
10	92903-06600	WASHER, PLATE RONDANA SENCILLA	2	2	
11	68F-85142-00-94	BRACKET, REFLECTOR 2 SOPORTE DE REFLECTOR 2	1	1	
12	68F-85516-01	SPACER ESPACIADOR	4	4	
13	68F-86129-00	COLLAR COLLAR	2	2	
14	68F-86129-10	COLLAR COLLAR	2	2	
15	68F-85119-00	BOLT PERNO	4	4	
16	68F-85599-00	COVER CUBIERTA	1	1	
17	97013-06012	BOLT PERNO	2	2	
18	92903-06600	WASHER, PLATE RONDANA SENCILLA	2	2	
19	68F-85644-00	PLATE PLACA	1	1	
20	97013-06012	BOLT PERNO	2	2	
21	92903-06600	WASHER, PLATE RONDANA SENCILLA	2	2	
22	68F-8591B-00	DRIVER, INJECTOR ASSY CONDUCTOR, INYECTOR	1	1	
23	90119-06MA2	BOLT, WITH WASHER TORNILLO CON ARANDELA	4	4	
24	6G0-82519-00	WIRE, EARTH LEAD CABLE CONDUCTOR A TIERRA	2	2	

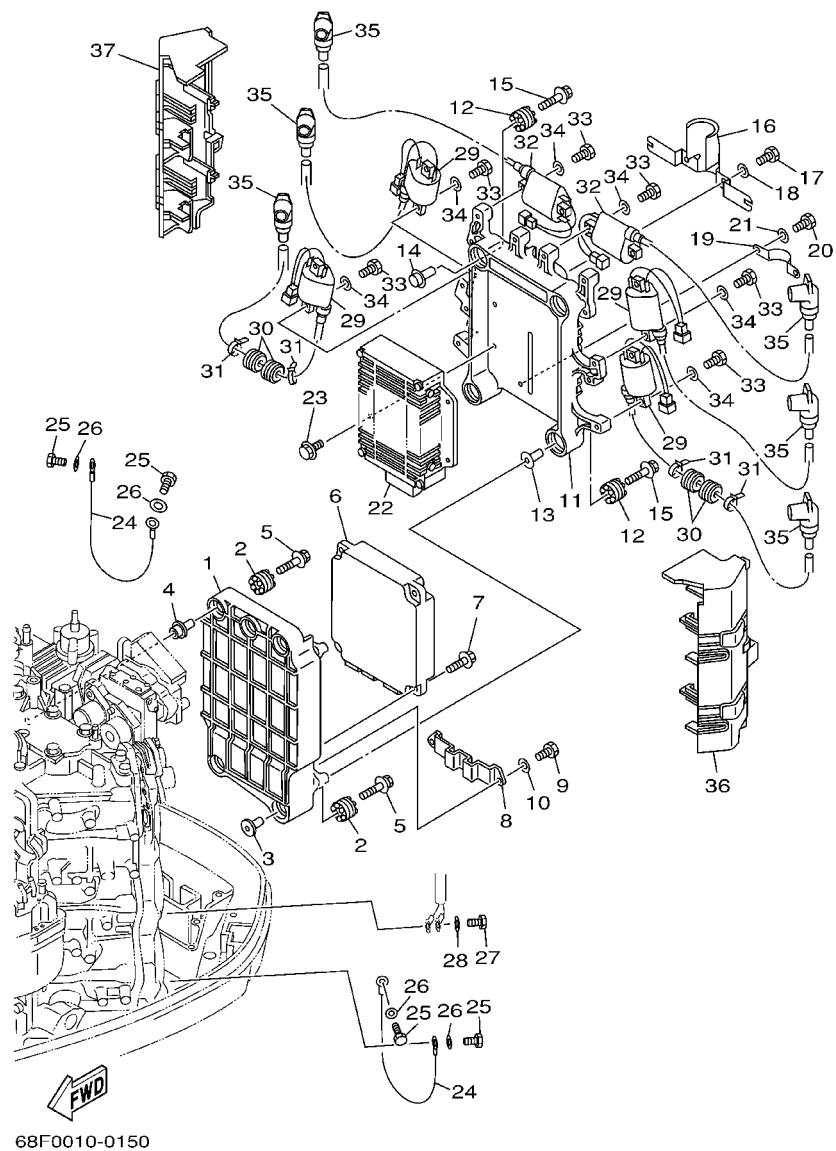


FIG. 16 ELECTRICAL 1

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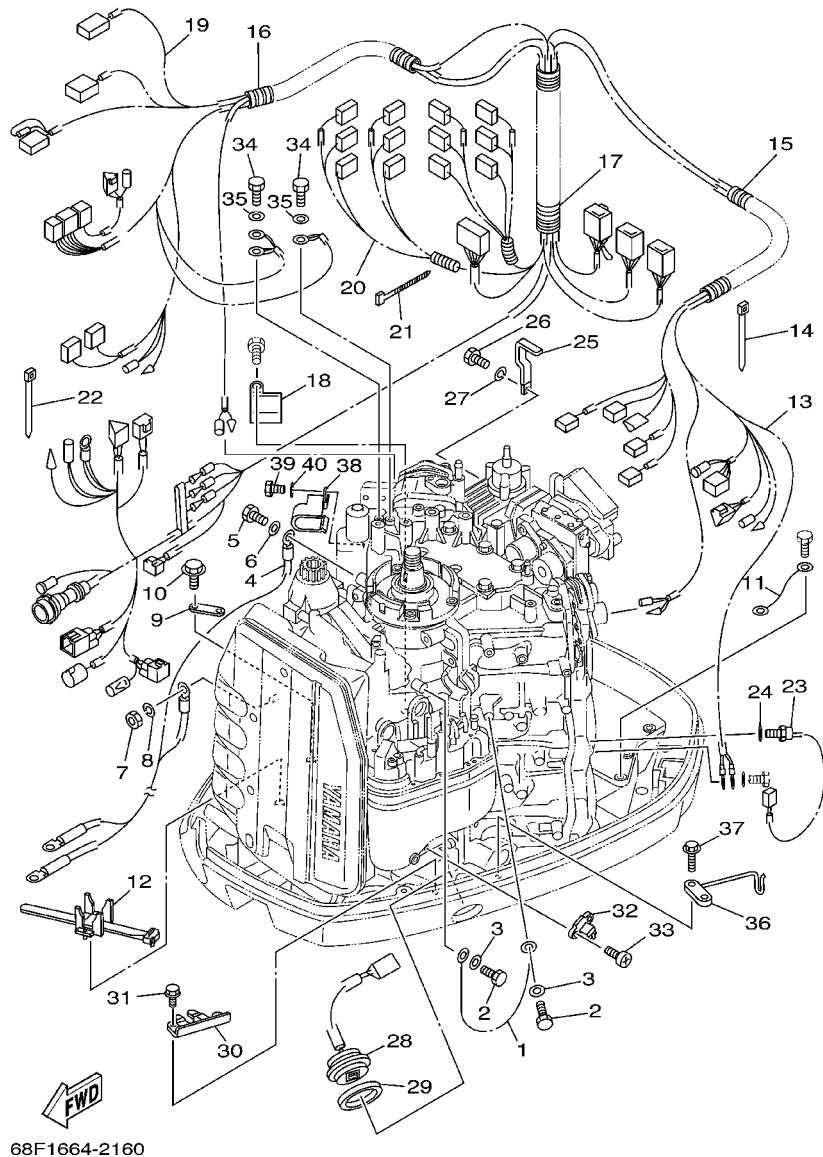
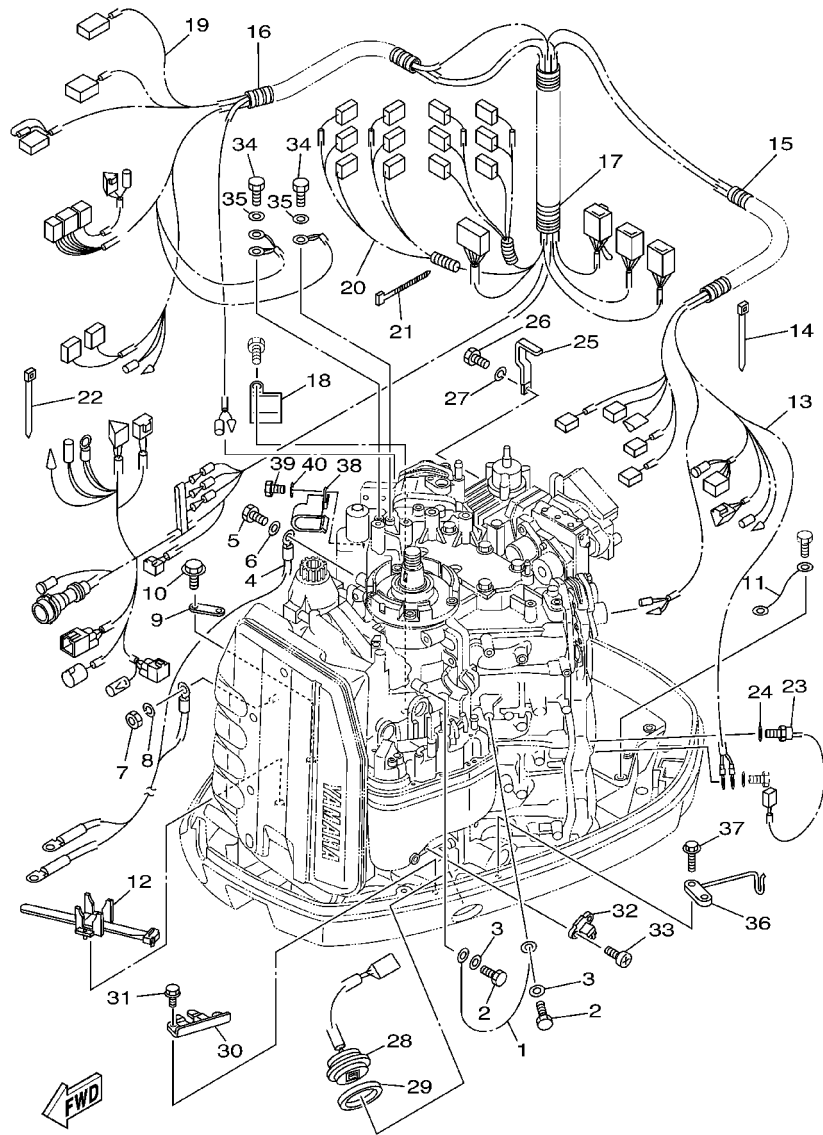


FIG. 17 ELECTRICAL 2

EQUIPO ELECTRICO 2

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	68F2	68G2			REMARKS OBSERVACION
1	6H2-81949-11	WIRE, LEAD CABLE CONDUCTOR	1	1			
2	97095-06012	BOLT PERNO	2	2			
3	92995-06600	WASHER ARANDELA	2	2			
4	68F-82105-00	WIRE HARNESS ARNES DE CABLES	1	1			
5	97095-08016	BOLT PERNO	1	1			
6	92995-08600	WASHER ARANDELA	1	1			
7	95333-08600	NUT TUERCA	1	1			
8	92903-08100	WASHER, SPRING RONDANA SENCILLA	1	1			
9	6E5-82588-00	PLATE PLACA	1	1			
10	95895-06020	BOLT, FLANGE TORNILLO DE REBORDE	1	1			
11	6E5-82531-10	WIRE, LEAD CABLE CONDUCTOR	1	1			
12	688-82594-00	CLAMP GRAMPA	1	1			
13	68F-82590-10	WIRE HARNESS ASSY CONJUNTO DE CABLES	1	1			
14	90465-11M52	CLAMP BRIDA	1	1			
15	90446-24MF6	HOSE TUBO RESEIRADERO	1	1			
16	90446-24MF7	HOSE TUBO RESEIRADERO	1	1			
17	90446-34MF8	HOSE TUBO RESEIRADERO	1	1			
18	90465-08M89	CLAMP BRIDA	1	1			
19	68F-8259M-00	WIRE HARNESS ASSY 2 ARNES DE CABLES	1	1			FOR BRAZIL
	68F-8259M-10	WIRE HARNESS ASSY 2 ARNES DE CABLES	1	1			EXCEPT BRAZIL
20	68F-8259N-00	WIRE HARNESS ASSY 3 ARNES DE CABLES	1	1			FOR BRAZIL
	68F-8259N-10	WIRE HARNESS ASSY 3 ARNES DE CABLES	1	1			EXCEPT BRAZIL
21	90465-11M10	CLAMP BRIDA	1	1			
22	90465-11M52	CLAMP BRIDA	1	1			
23	61A-85790-00	THERMOSENSOR ASSY TERMICA SENSORIO	1	1			
24	92990-10600	WASHER, PLATE ARANDELA PLANA	1	1			
25	90465-12M93	CLAMP BRIDA	1	1			



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FIG. 17 ELECTRICAL 2

EQUIPO ELECTRICO 2

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	68F2	68G2				REMARKS OBSERVACION
26	97095-06012	BOLT PERNO	1	1				
27	92995-06100	WASHER, SPRING ARANDELA	1	1				
28	6R3-82563-00	TRIM & TILT SWITCH ASSY INTERRUPTOR DE INCLINACION	1	1				
29	6E5-82587-00	GASKET EMPAQUETADURA	1	1				
30	6R3-83614-00	BRACKET SOPORTE	1	1				
31	90109-06M80	BOLT PERNO	2	2				
32	67H-82380-00	SENSOR, PRESSURE SENSOR DE PRESION	1	1				
33	98580-06520	SCREW, PAN HEAD TORNILLO DE CABEZA CRUZADA	2	2				
34	97095-06014	BOLT PERNO	2	2				
35	92995-06600	WASHER ARANDELA	2	2				
36	6K7-82588-00	PLATE PLACA	1	1				
37	95895-06020	BOLT, FLANGE TORNILLO DE REBORDE	1	1				
38	68F-83919-00	CLAMP, HARNESS BRIDA	1	1				
39	97095-06012	BOLT PERNO	1	1				
40	92995-06600	WASHER ARANDELA	1	1				

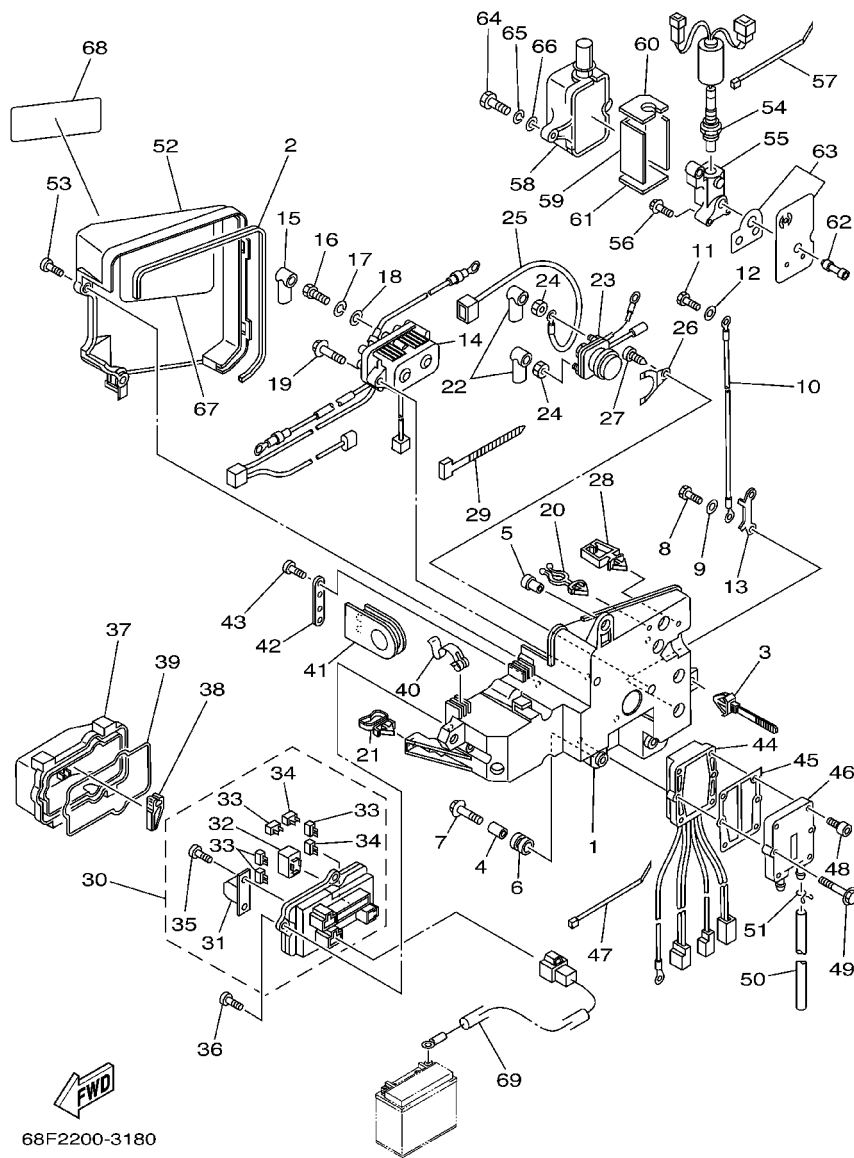


FIG. 18 ELECTRICAL 3

EQUIPO ELECTRICO 3

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	68F2	68G2			REMARKS OBSERVACION
1	68F-81948-00	BRACKET SOPORTE	1	1			
2	68F-82535-00	GROMMET ARANDELA DE REFUERZO	1	1			
3	90465-12M56	CLAMP BRIDA	1	1			
4	624-42542-00	PIPE TUBO	4	4			
5	90387-06M91	COLLAR COLLAR	1	1			
6	6A0-82317-00	DAMPER, IGNITION COIL AMORTIGUADOR BOBINA ENCENDIDO	5	5			
7	90119-06M65	BOLT, WITH WASHER TORNILLO CON ARANDELA	5	5			
8	97095-06012	BOLT PERNO	2	2			
9	92995-06600	WASHER ARANDELA	2	2			
10	68F-81949-20	WIRE, LEAD CABLE CONDUCTOR	1	1			
11	97095-06012	BOLT PERNO	1	1			
12	92995-06600	WASHER ARANDELA	1	1			
13	61A-87149-00	CONNECTOR CONECTOR	1	1			
14	68F-81950-01	RELAY ASSY RELE COMPLETO	1	1			
15	682-82119-01	COVER, LEAD WIRE CUBIERTA DE CABLE CONDUCTOR	1	1			
16	97095-06010	BOLT PERNO	2	2			
17	92995-06100	WASHER, SPRING ARANDELA	2	2			
18	92995-06600	WASHER ARANDELA	2	2			
19	90119-06MA4	BOLT, WITH WASHER TORNILLO CON ARANDELA	2	2			
20	90464-18M46	CLAMP BRIDA	1	1			
21	90464-23199	CLAMP BRIDA	1	1			
22	682-82119-01	COVER, LEAD WIRE CUBIERTA DE CABLE CONDUCTOR	2	2			
23	61A-8194A-00	RELAY RELE	1	1			
24	95780-06300	NUT, FLANGE TUERCA	2	2			
25	68F-82117-00	WIRE, LEAD CABLE CONDUCTOR	1	1			
26	61A-81952-00	HOLDER, RELAY SOSTEN DE RELE	1	1			
27	97780-50612	SCREW, TAPPING TORNILLO DE CABEZA DE CONO ACH	1	1			

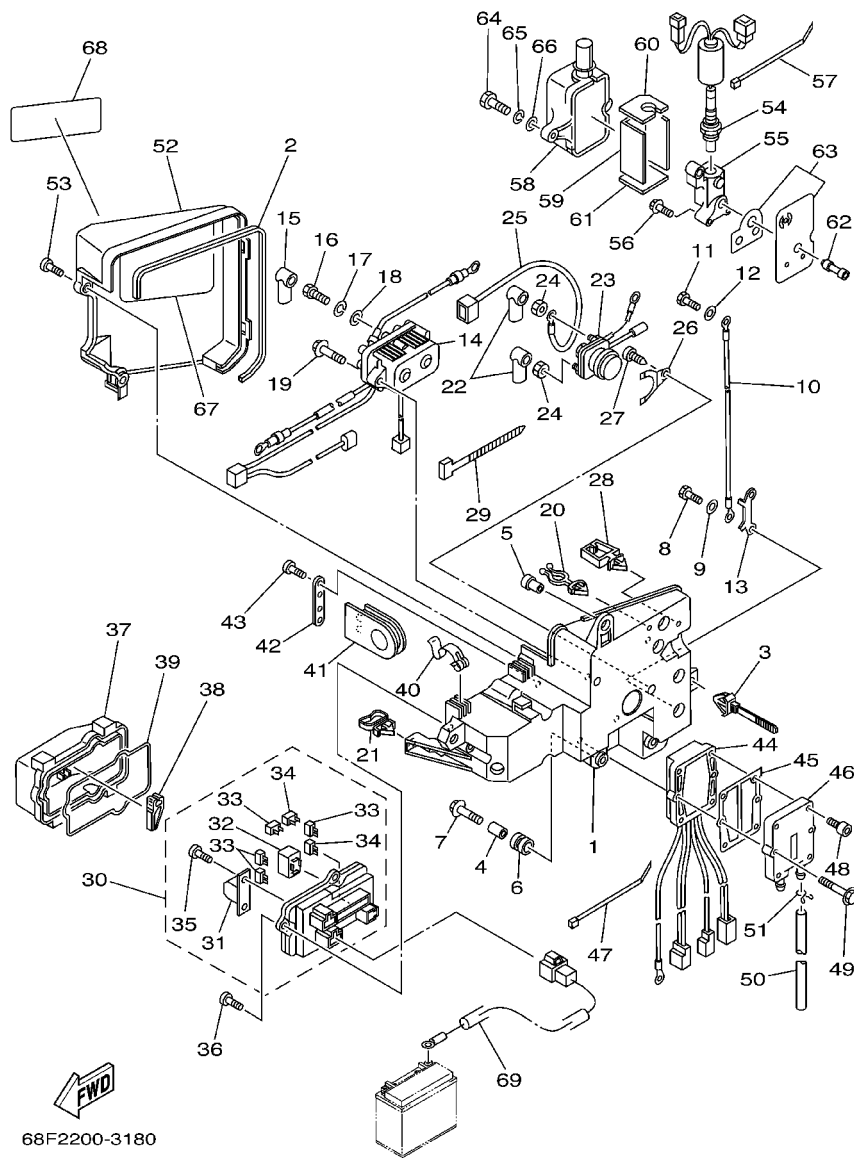


FIG. 18 ELECTRICAL 3

EQUIPO ELECTRICO 3

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	68F2	68G2			REMARKS OBSERVACION
28	90464-05141	CLAMP BRIDA	1	1			
29	90465-11M52	CLAMP BRIDA	1	1			
30	68F-82170-00	FUSE BOX ASSY CAJA DE FUSIBLES COMPL.	1	1			
31	68F-82151-00	.FUSE (80A) .FUSIBLE (80A)	2	2			
32	68F-8195A-00	.RELAY ASSY .RELE COMPLETO	2	2			
33	67F-82151-00	.FUSE (20A) .FUSIBLE (20A)	4	4			
34	67F-82151-10	.FUSE (30A) .FUSIBLE (30A)	2	2			
35	68F-82846-00	.SCREW, PAN HEAD (M5) .TORNILLO (M5)	4	4			
36	97780-50620	SCREW, TAPPING TORNILLO DE CABEZA DE CONO ACH	3	3			
37	68F-85544-00	CASE CAJA	1	1			
38	67F-2812A-00	PULLER, FUSE TIRADOR DE FUSIBLE	1	1			
39	68F-82176-00	DAMPER AMORTIGUADOR	1	1			
40	68F-8572S-00	SPRING RESORTE	2	2			
41	68F-81336-00	GROMMET TAPON PROTECTOR	1	1			
42	68F-81128-00	CLAMP GRAMPA	1	1			
43	97780-50616	SCREW, TAPPING TORNILLO DE CABEZA DE CONO ACH	2	2			
44	68F-81960-01	RECTIFIER & REGULATOR ASSY RECTIFICADOR Y REGULADOR	1	1			
45	69J-81975-A0	PLATE, RECTIFIER FITTING PLACA ACCESORIA RECTIF.	1	1			
46	69J-81972-01-1S	COVER, RECTIFIER CUBIERTA DE RECTIFICADOR	1	1			
47	90465-13M18	CLAMP BRIDA	1	1			
48	90110-06M07	BOLT, HEXAGON SOCKET HEAD TORNILLO ALLEN	4	4			
49	90119-06MA4	BOLT, WITH WASHER TORNILLO CON ARANDELA	2	2			
50	90445-09097	HOSE TUBO	1	1			
51	90467-08M18	CLIP PRESILLA	1	1			
52	68F-81942-00	COVER CUBIERTA	1	1			
53	90169-05M00	SCREW, TRUSS HEAD TAPPING TORNILLO	2	2			
54	68F-8592A-00	SENSOR SENSOR	1	1			FOR BRAZIL

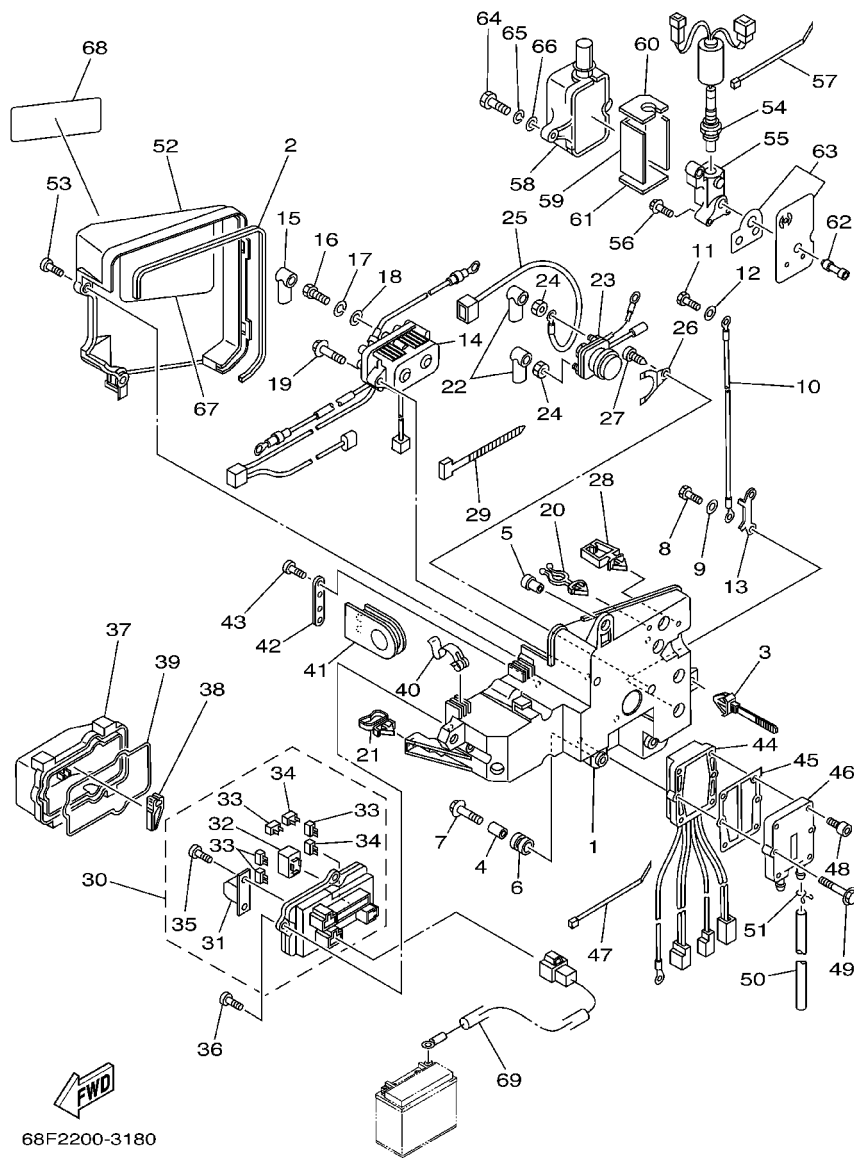


FIG. 18 ELECTRICAL 3

EQUIPO ELECTRICO 3

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	68F2	68G2		REMARKS OBSERVACION
55	65L-11395-00	HOLDER RETEN	1	1		FOR BRAZIL
56	90119-06M74	BOLT, WITH WASHER TORNILLO CON ARANDELA	3	3		FOR BRAZIL
57	90465-13M18	CLAMP BRIDA	1	1		FOR BRAZIL
58	65L-85832-00	CASE, UNDER CAJA SUPERIOR	1	1		FOR BRAZIL
59	65L-11354-00	GASKET EMPAQUE	1	1		FOR BRAZIL
60	65L-1131N-00	GASKET, HOLDER SOPORTE DE EMPAQUE	1	1		FOR BRAZIL
61	65L-11396-00	GASKET, HOLDER EMPAQUE DE RETENEDOR	1	1		FOR BRAZIL
62	68F-11353-00	JOINT TOBERA UNION	1	1		FOR BRAZIL
63	68F-W1135-00	SEAL, CYLINDER RETEN ACEITE CILINDRO	1	1		FOR BRAZIL
64	97095-06030	BOLT PERNO	2	2		FOR BRAZIL
65	92995-06100	WASHER, SPRING ARANDELA	2	2		FOR BRAZIL
66	92995-06600	WASHER ARANDELA	2	2		FOR BRAZIL
67	68F-81919-10	GRAPHIC, REGULATOR CALCAMONIA DE REGULADOR	1	1		
68	68F-81919-00	GRAPHIC, REGULATOR CALCAMONIA DE REGULADOR	1	1		
69	68F-81949-00	WIRE, LEAD (ISOLATOR CABLE) CABLE CONDUCTOR	1	1		AP

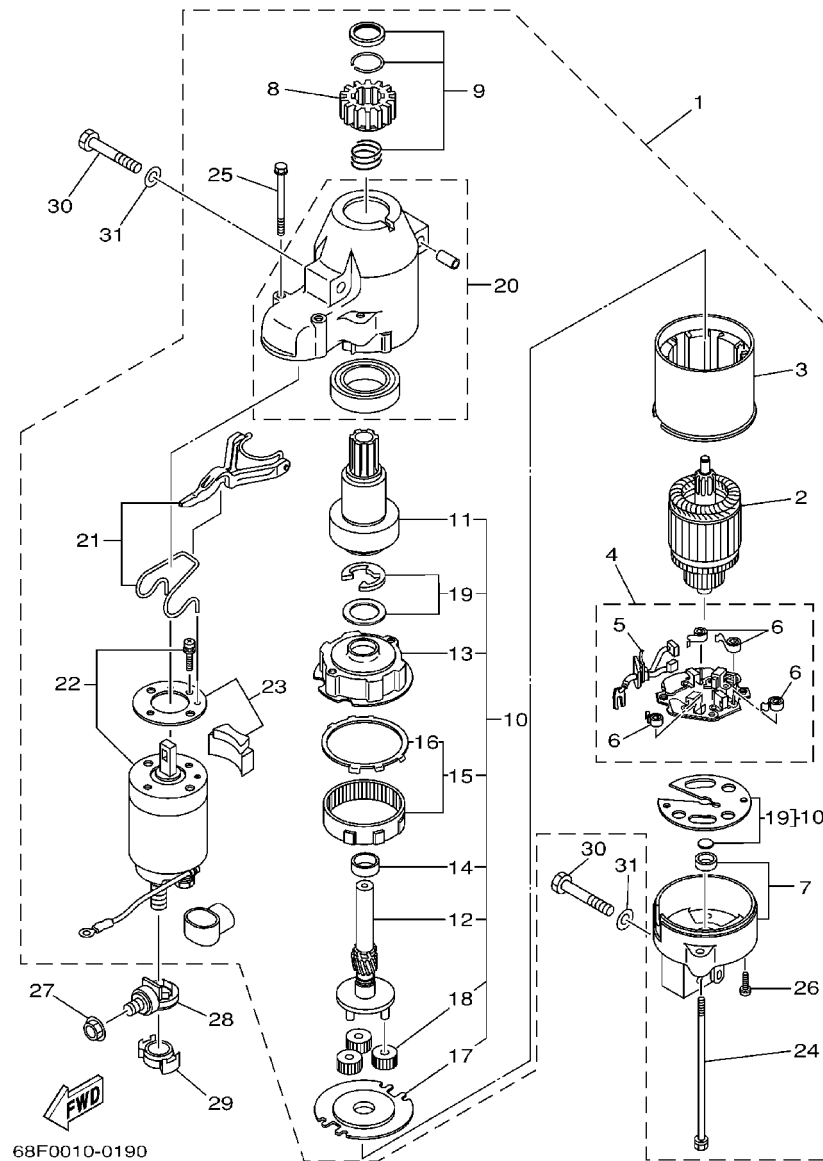


FIG. 20 STARTING MOTOR

MOTOR DE ARRANQUE

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	68F2	68G2			REMARKS OBSERVACION
1	68F-81800-01	STARTING MOTOR ASSY MOTOR DE ARRANQUE COMPLETO	1	1			
2	67F-81850-00	.ARMATURE ASSY .INDUCIDO COMPLETO	1	1			
3	67F-81810-00	.STATOR ASSY .ESTATOR COMPLETO	1	1			
4	68F-81840-00	.BRUSH HOLDER ASSY .SOSTEN DE ESCOBILLA COMPLETO	1	1			
5	67F-81801-00	..BRUSH SET ..JUEGO DE ESCOBILLA	1	1			
6	67F-81813-00	..SPRING, BRUSH ..RESORTE DE ESCOBILLA	4	4			
7	68F-81820-00	.REAR BRACKET ASSY .CUBIERTA TRASERA COMPL	1	1			
8	67F-81808-00	.PINION ASSY .PINON	1	1			
9	67F-81857-00	.PINION STOPPER SET .JUEGO TAPON PINON	1	1			
10	67F-81807-00	.GEAR ASSY, STARTING MOTOR .PINON CONJUNTO	1	1			
11	67F-81832-00	..CLUTCH, OVER RUN ..PINON COMPL	1	1			
12	67F-81836-00	..SHAFT, PINION ..ARBOL, PINON	1	1			
13	67F-81821-00	..BRACKET, CENTER 1 ..SOPORTE, CENTRO 1	1	1			
14	67F-81841-00	..BEARING ..PORTADOR	1	1			
15	67F-81891-00	..GEAR, RING ..ENGRANAJE ANILLO	1	1			
16	67F-8183R-00	...GASKET ...EMPAQUETADURA	1	1			
17	67F-81830-00	..BRACKET, CENTER 2 ..SOPORTE, CENTRO 2	1	1			
18	67F-8183T-00	..GEAR, IDLER ..ENGRENAGE NEUTRO	3	3			
19	67F-81809-00	..WASHER KIT ..JUEGO DE ARANDELA	1	1			
20	67F-81842-00	.COVER .TAPA	1	1			
21	67F-81839-00	.LEVER ASSY .PALANCA COMPL.	1	1			
22	68F-81941-01	.STARTER RELAY ASSY .RELE DE ARRANQUE	1	1			
23	67F-81869-00	.COVER, DUST .CUBIERTA PARA POLVO	1	1			
24	6K7-81826-10	.BOLT .PERNO	2	2			
25	67F-81828-00	.BOLT 2 .ARANDELA DE EMPUJE 2	2	2			
26	67F-81846-00	.SCREW .TORNILLO	2	2			
27	90179-08003	NUT TUERCA	1	1			

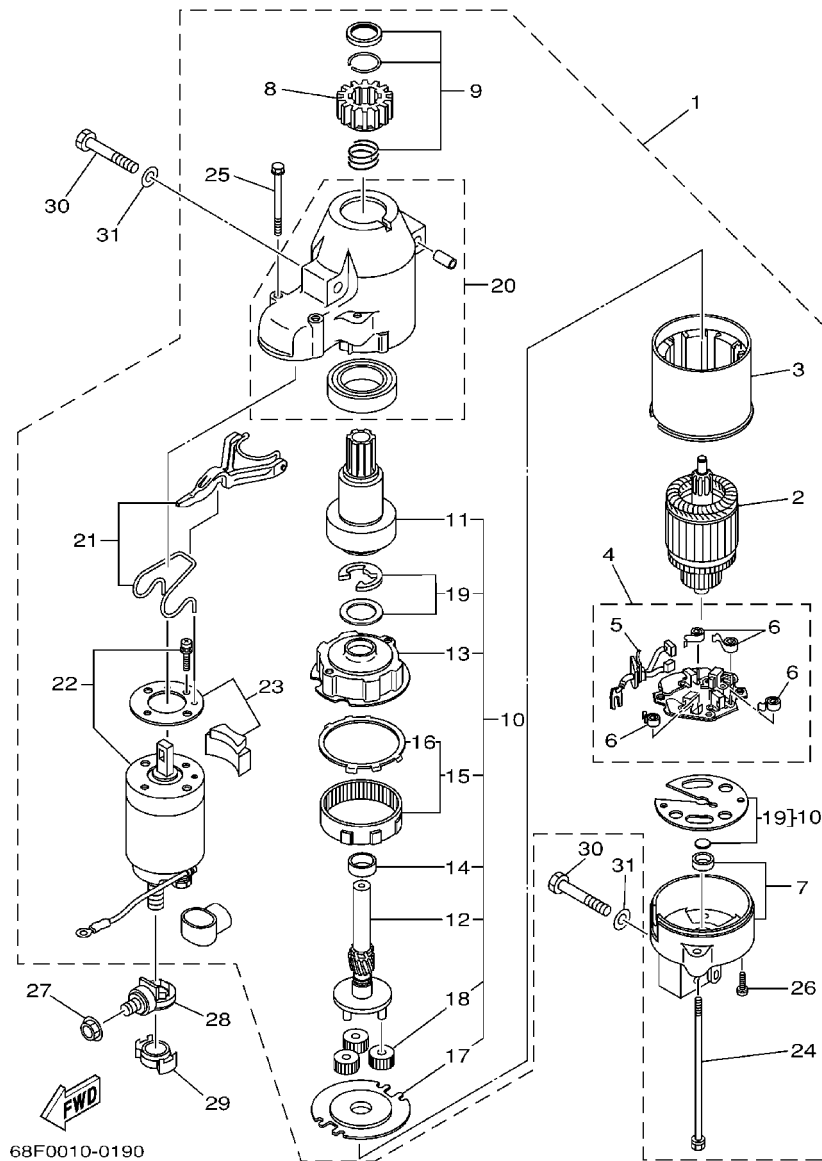


FIG. 20 STARTING MOTOR

MOTOR DE ARRANQUE

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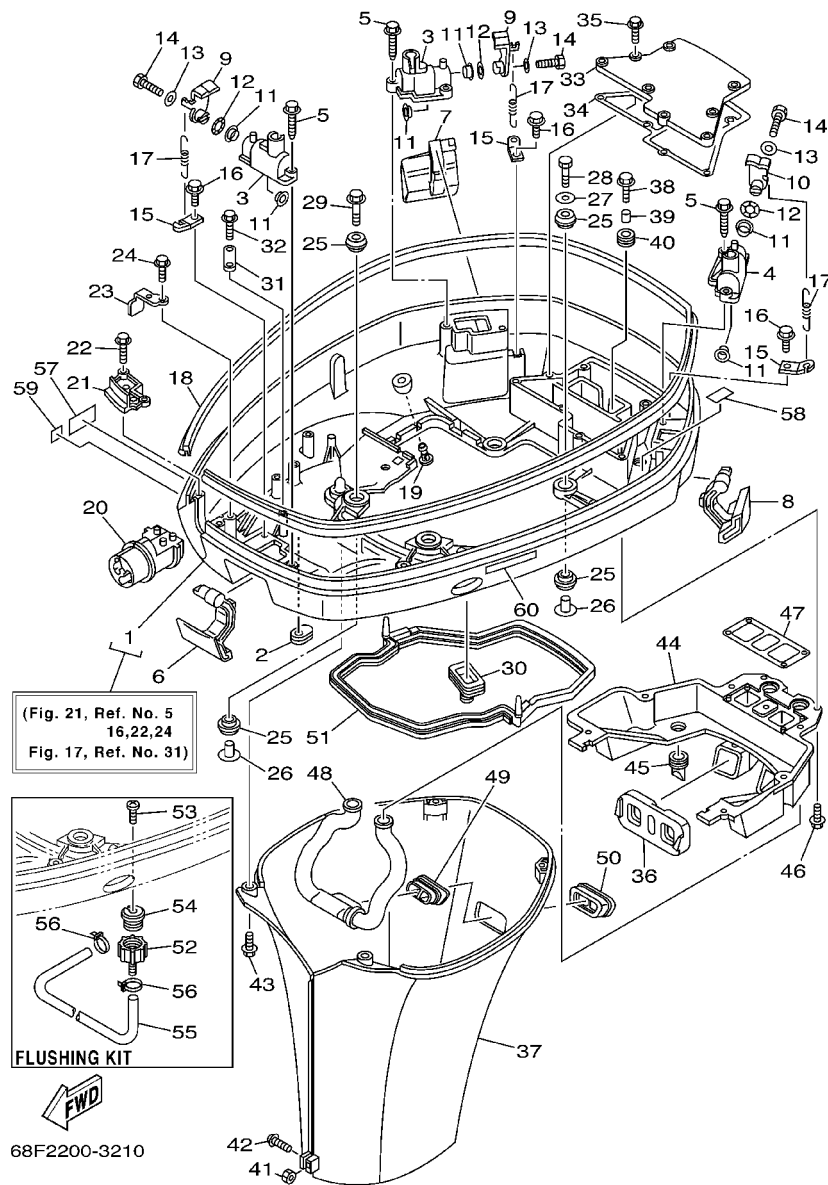


FIG. 21 BOTTOM COWLING

CUBIERTA INFERIOR

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	68F2	68G2			REMARKS OBSERVACION
1	68F-42710-00-8D	BOTTOM COWLING ASSY CUBIERTA INFERIOR COMPL.	1	1			
2	61A-42727-00	GROMMET TAPON	1	1			
3	68F-42828-00-94	PLATE, CLAMP PLACA, GRAMPA	2	2			
4	68F-42828-10-94	PLATE, CLAMP PLACA, GRAMPA	1	1			
5	90109-06M82	BOLT PERNO	6	6			
6	68F-42815-00-8D	LEVER, CLAMP PALANCA ABRAZADERA	1	1			
7	68F-42816-00-8D	LEVER, CLAMP PALANCA ABRAZADERA	1	1			
8	68F-42817-00-8D	LEVER, CLAMP PALANCA ABRAZADERA	1	1			
9	68F-42818-00	LEVER, CLAMP PALANCA, ABRAZADERA	2	2			
10	67F-42818-00	LEVER, CLAMP PALANCA, ABRAZADERA	1	1			
11	90386-15M73	BUSH BUJE	6	6			
12	90206-15M18	WASHER, WAVE ARANDELA ONDULADA	3	3			
13	90201-06068	WASHER, PLATE ARANDELA PLANA	3	3			
14	97095-06016	BOLT PERNO	3	3			
15	64D-43144-00	HOOK, SPRING GANCHO	3	3			
16	90109-06M80	BOLT PERNO	3	3			
17	90506-16M34	SPRING, TENSION RESORTE DE TENSION	3	3			
18	68F-42615-00	SEAL SELLO	1	1			
19	6E5-44391-00	NIPPLE, HOSE NIPLE MANGUERA	1	1			
20	68F-42725-01	GROMMET TAPON	1	1			
21	68F-42738-00-5B	PLATE, FITTING PLACA DE AJUSTE	1	1			
22	90109-06M86	BOLT PERNO	2	2			
23	64D-42738-10-5B	PLATE, FITTING PLACA DE AJUSTE	1	1			
24	90109-06M80	BOLT PERNO	1	1			
25	90480-22M81	GROMMET TAPON	8	8			
26	90387-08M37	COLLAR COLLAR	4	4			
27	90201-08M54	WASHER, PLATE ARANDELA PLANA	1	1			

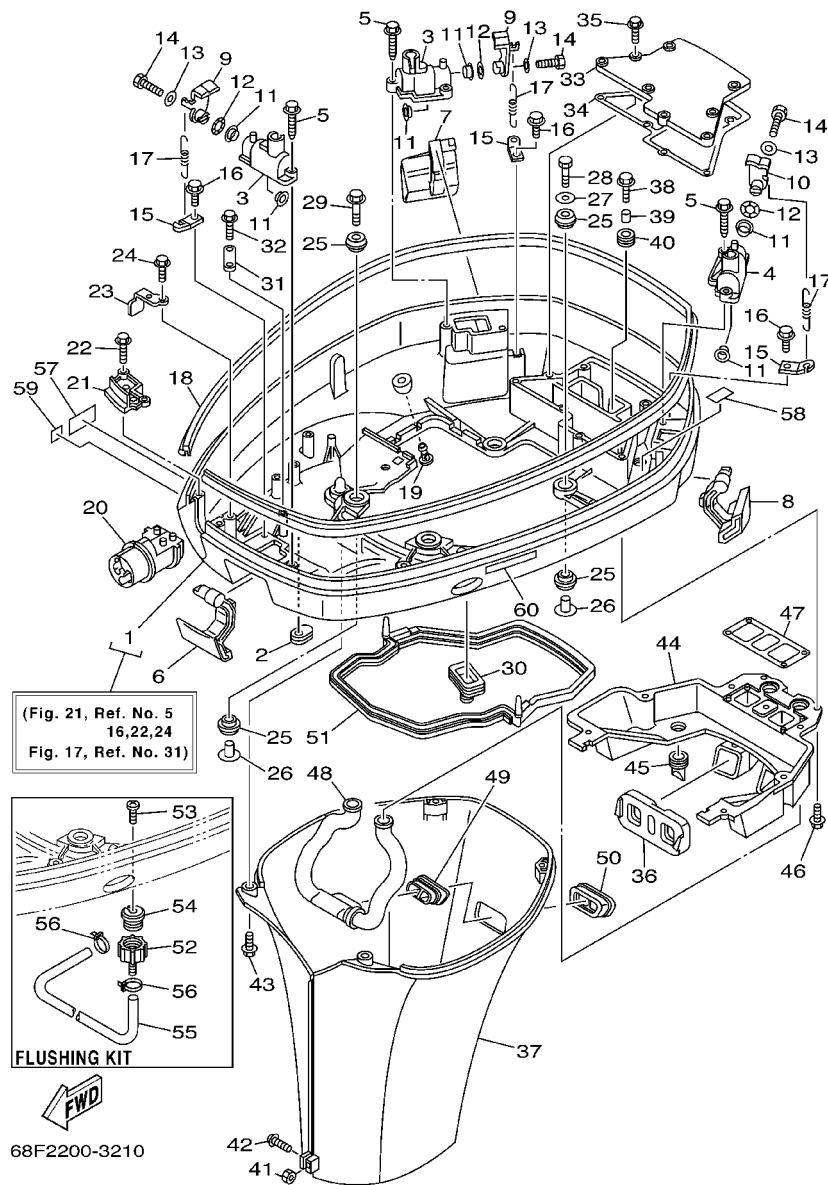


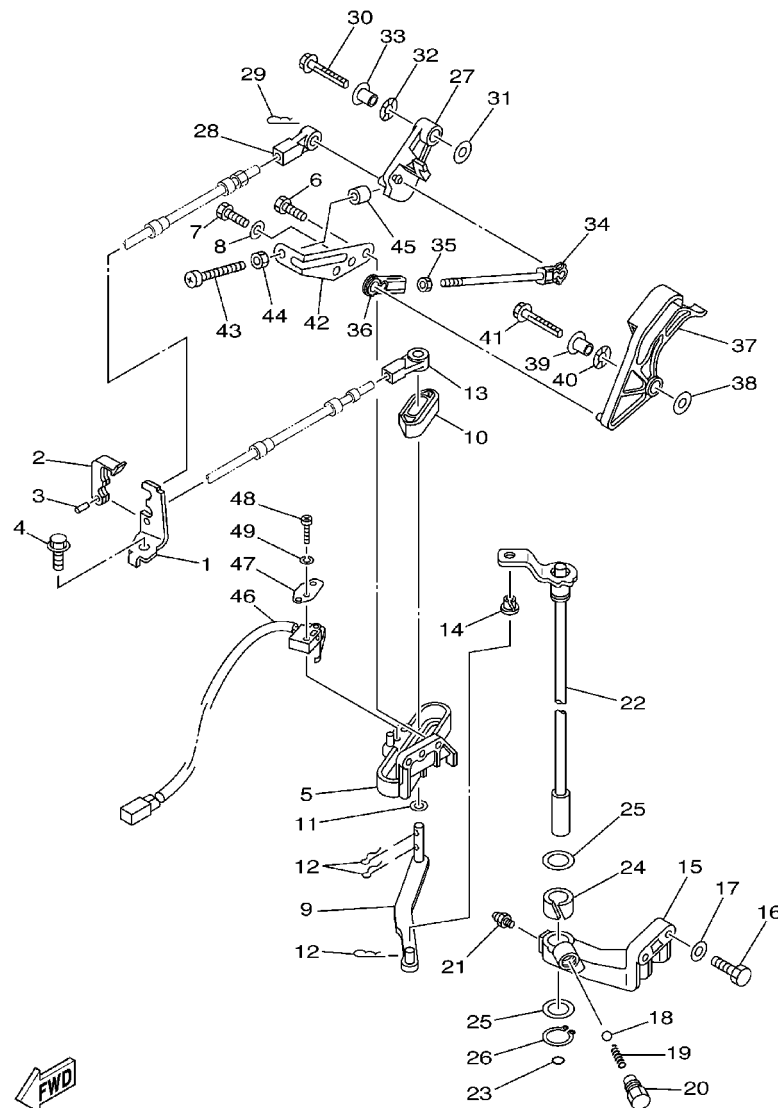
FIG. 21 BOTTOM COWLING

CUBIERTA INFERIOR

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	68F2	68G2			REMARKS OBSERVACION
28	97075-08035	BOLT PERNO	1	1			
29	90119-08M22	BOLT, WITH WASHER TORNILLO CON ARANDELA	3	3			
30	688-42726-10	GROMMET TAPON	1	1			
31	6E5-82588-00	PLATE PLACA	1	1			
32	95895-06020	BOLT, FLANGE TORNILLO DE REBORDE	1	1			
33	68F-42723-00-94	COVER, BOTTOM CUBIERTA INFERIOR	1	1			
34	68F-42721-00	GASKET 1 JUNTA 1	1	1			
35	95895-06020	BOLT, FLANGE TORNILLO DE REBORDE	8	8			
36	68F-42769-00	SEAL, RUBBER SELLO DE GOMA	1	1			
37	68F-42741-00-4D	APRON MANDIL	1				L
	68F-42741-10-4D	APRON MANDIL	1	1			X
38	90109-06M80	BOLT PERNO	2	2			
39	90387-06M43	COLLAR COLLAR	2	2			
40	90480-13M24	GROMMET TAPON	2	2			
41	95380-06600	NUT, HEXAGON TUERCA	1	1			
42	90159-06M03	SCREW, WITH WASHER TORNILLO CON VALONA	1	1			
43	95895-06016	BOLT, FLANGE TORNILLO DE REBORDE	2	2			
44	68F-42771-00	APRON MANDIL	1	1			
45	61A-42717-00	RUBBER, SEAL 2 GOMA	4	4			
46	95895-06016	BOLT, FLANGE TORNILLO DE REBORDE	9	9			
47	68F-42722-00	GASKET 2 JUNTA 2	1	1			
48	68F-12577-00	HOSE 2 MANGUERA 2	1				L
	68F-12577-10	HOSE 2 MANGUERA 2	1	1			X
49	68F-12582-01	JOINT, HOSE 2 CONEXION	1				L
	68F-12582-10	JOINT, HOSE 2 CONEXION	1	1			X
50	68F-42718-00	RUBBER, SEAL 3 GOMA	1	1			
51	6E5-42716-10	RUBBER, SEAL 1 SELLO DE GOMA 1	1	1			

FIG. 22 CONTROL

CONTROL

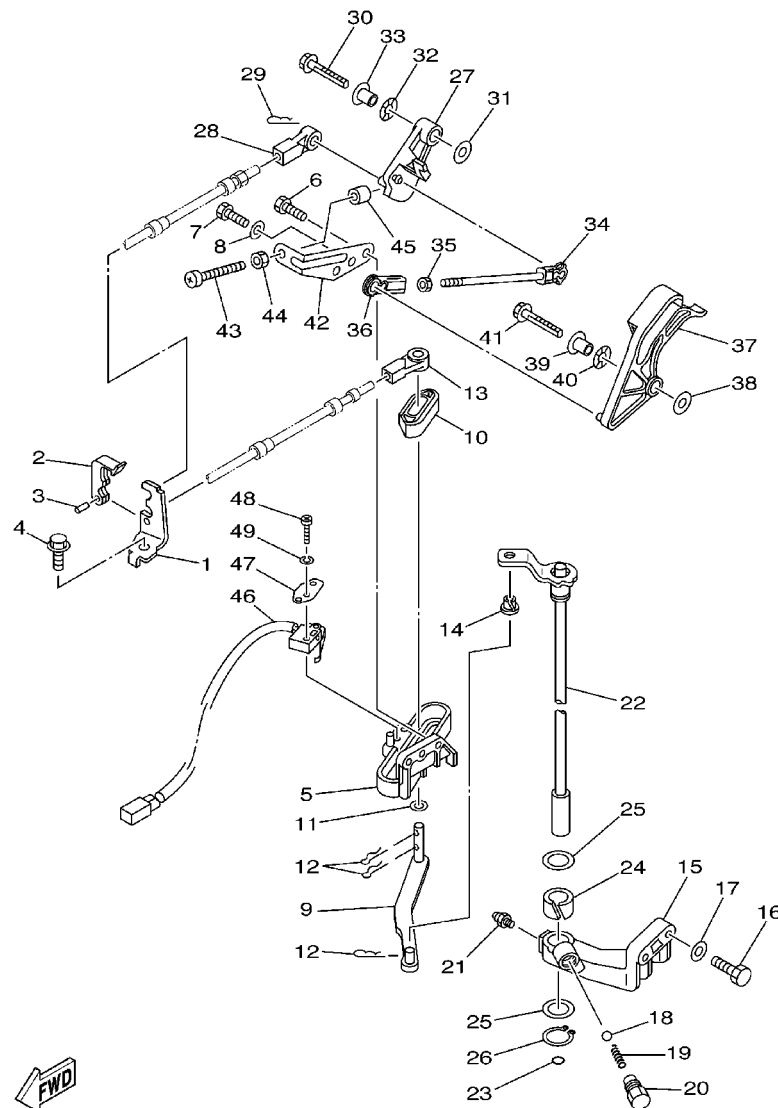


68F2100-3220

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	68F2	68G2			REMARKS OBSERVACION
1	68F-48531-00	BRACKET, REMOTE CONTROL 1 SOPORTE DE CONTROL REMOTO	1	1			
2	663-48538-00	CLAMP, CABLE 1 GRAMPA DE CABLE	1	1			
3	91690-30010	PIN, SPRING PASADOR DE RESORTE	1	1			
4	90109-06M80	BOLT PERNO	1	1			
5	68F-44117-01-1S	BRACKET SOPORTE	1	1			
6	97095-06020	BOLT PERNO	2	2			
7	97013-06012	BOLT PERNO	1	1			
8	92903-06600	WASHER, PLATE RONDANA SENCILLA	1	1			
9	68F-44121-00	LEVER, SHIFT ROD PALANCA VARILLA CAMBIOS	1	1			
10	68F-44122-01	BUSHING, SHIFT ROD LEVER BUJE PALANCA VARILLA DE CAMBIO	1	1			
11	90202-08M20	WASHER, PLATE ARANDELA DE PLANA	1	1			
12	90468-18008	CLIP PRESILLA	3	3			
13	6E5-48344-00	CABLE END, REMOTE CONTROL BASE CONTROL	1	1			
14	90386-06M12	BUSH BUJE	1	1			
15	6E5-44118-01-1S	BRACKET SOPORTE	1	1			
16	97013-08030	BOLT PERNO	2	2			
17	92903-08600	WASHER, PLATE ARANDELA PLANA	2	2			
18	93501-04M02	BALL ESFERA	1	1			
19	90501-12082	SPRING, COMPRESSION RESORTE DE COMPRESION	1	1			
20	648-42715-00	BUSHING BUJE	1	1			
21	93700-06M03	NIPPLE, GREASE BOQUILLA DE ENGRASAR	1	1			
22	6E5-44120-03	HANDLE GEAR SHIFT ASSY MANIJA DE CAMBIO COMPL	1				L
	6E5-44120-23	HANDLE GEAR SHIFT ASSY MANIJA DE CAMBIO COMPL	1	1			X
23	93210-09165	O-RING JUNTA TORICA	1	1			
24	90386-16M66	BUSH BUJE	1	1			
25	90202-16061	WASHER, PLATE ARANDELA DE PLANA	2	2			
26	93410-16006	CIRCLIP SEGURO	1	1			

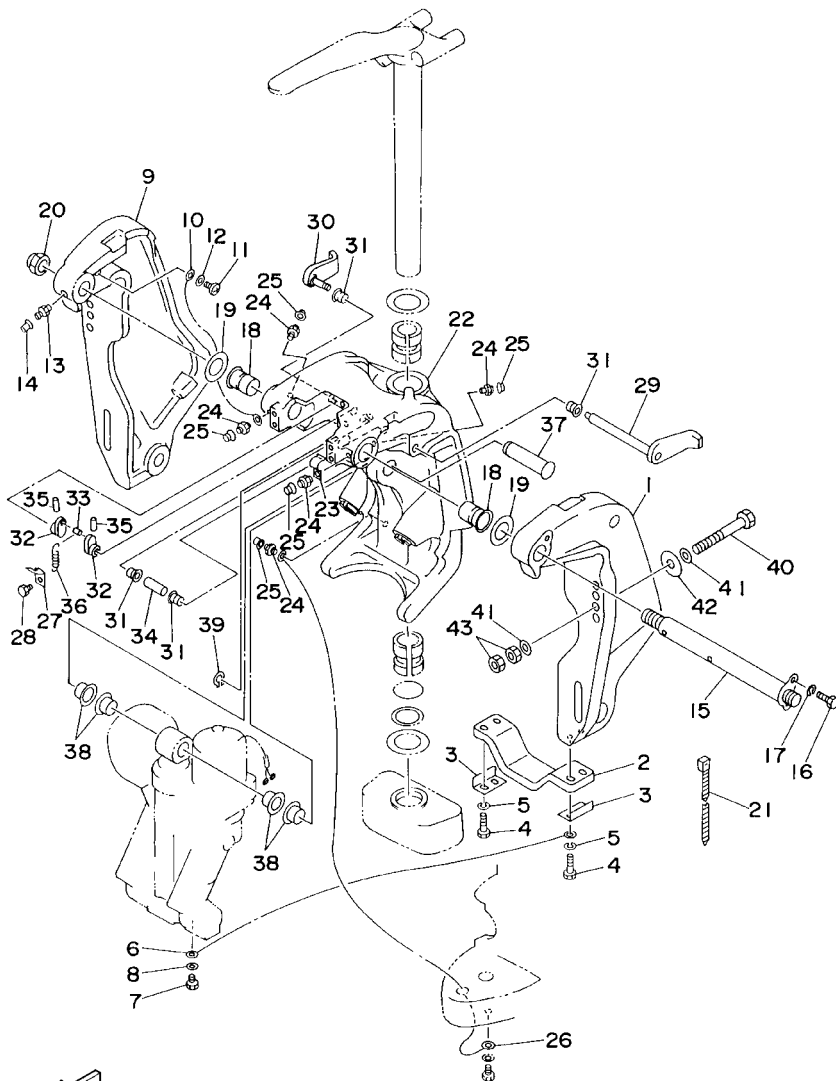
FIG. 22 CONTROL

CONTROL



68F2100-3220

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	68F2	68G2				REMARKS OBSERVACION
27	67H-41632-00	LEVER, MAGNETO CONTROL PALANCA DE CONTROL DE MAGNETO	1	1				
28	6E5-48344-00	CABLE END, REMOTE CONTROL BASE CONTROL	1	1				
29	90468-18008	CLIP PRESILLA	1	1				
30	90119-06MA4	BOLT, WITH WASHER TORNILLO CON ARANDELA	1	1				
31	90201-06M31	WASHER, PLATE ARANDELA PLANA	1	1				
32	90206-10M04	WASHER, WAVE ARANDELA ONDULADA	1	1				
33	90387-06M29	COLLAR COLLAR	1	1				
34	61A-41237-00	JOINT, LINK CONECTOR	1	1				
35	95380-05600	NUT TUERCA	1	1				
36	682-41237-00	JOINT, LINK CONECTOR	1	1				
37	68F-41213-00	CAM, ACCEL. LEVA ACELERADOR	1	1				
38	90201-06M31	WASHER, PLATE ARANDELA PLANA	1	1				
39	90387-06M29	COLLAR COLLAR	1	1				
40	90206-10M04	WASHER, WAVE ARANDELA ONDULADA	1	1				
41	90119-06MA4	BOLT, WITH WASHER TORNILLO CON ARANDELA	1	1				
42	68F-42744-00	STAY SOPORTE	1	1				
43	90157-06M11	SCREW, PAN HEAD TORNILLO CABEZA CONICA PLANA	1	1				
44	95380-06600	NUT, HEXAGON TUERCA	1	1				
45	688-44194-00	CAP TAPA	1	1				
46	68F-8259F-00	SWITCH ASSY INTERRUPTOR	1	1				
47	61A-82588-01	PLATE PLACA	1	1				
48	97885-04016	SCREW, PAN HEAD TORNILLO A MUESCA	2	2				
49	92995-04100	WASHER ARANDELA	2	2				

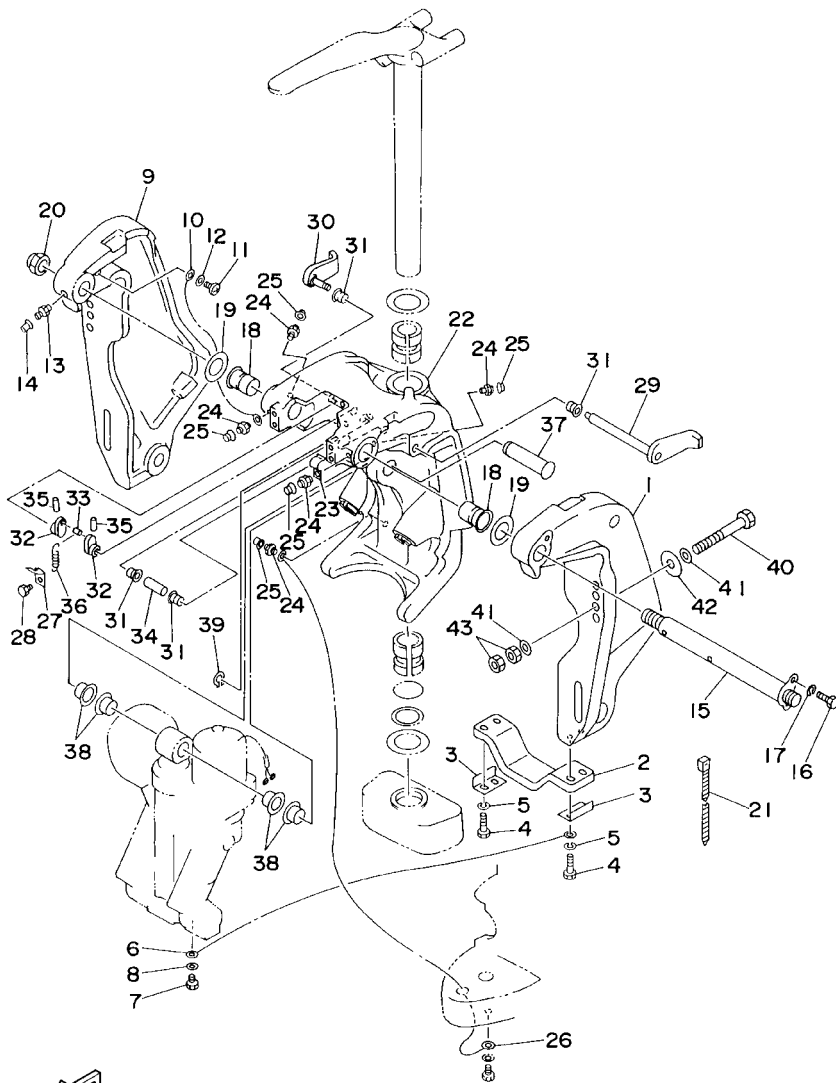


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FIG. 23 BRACKET 1

SOPORTE 1

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	68F2	68G2			REMARKS OBSERVACION
1	64E-43111-02-8D	BRACKET, CLAMP SOPORTE DE LA ABRAZADERA	1	1			
2	6G5-45251-02	ANODE CATODE	1	1			
3	6G5-44526-00	PLATE PLACA 1	2	2			
4	97095-06030	BOLT PERNO	4	4			
5	92995-06100	WASHER, SPRING ARANDELA	4	4			
6	6E5-82148-00	WIRE, LEAD 4 CABLE CONDUCTOR 4	1	1			
7	97095-06010	BOLT PERNO	1	1			
8	92995-06600	WASHER ARANDELA	1	1			
9	64E-43112-02-8D	BRACKET, CLAMP SOPORTE DE LA ABRAZADERA	1	1			
10	6E5-82148-00	WIRE, LEAD 4 CABLE CONDUCTOR 4	1	1			
11	97880-06012	SCREW, PAN HEAD TORNILLO DE CABEZA CON PLANA	1	1			
12	92990-06600	WASHER, PLATE ARANDELA PLANA	1	1			
13	93700-06M03	NIPPLE, GREASE BOQUILLA DE ENGRASAR	1	1			
14	663-45119-00	CAP, GREASE NIPPLE TAPA DE GRASERA	1	1			AP
15	64E-43131-01	BOLT, CLAMP BRACKET TORNILLO DE ABRAZADERA DEL SOP	1	1			
16	97095-08020	BOLT PERNO	1	1			
17	92995-08100	WASHER ARANDELA	1	1			
18	90386-25M31	BUSH BUJE	2	2			
19	90201-26M59	WASHER, PLATE ARANDELA PLANA	2	2			
20	90185-22M11	NUT, SELF-LOCKING TUERCA AUTOBLOCANTE	1	1			
21	90465-11M10	CLAMP BRIDA	1	1			
22	64E-43311-10-8D	BRACKET, SWIVEL 1 SOPORTE GIRATORIO 1	1				L
	64E-43311-20-8D	BRACKET, SWIVEL 1 SOPORTE GIRATORIO 1	1	1			X
23	90465-08M63	CLAMP BRIDA	1	1			
24	93700-06M03	NIPPLE, GREASE BOQUILLA DE ENGRASAR	5	5			
25	663-45119-00	CAP, GREASE NIPPLE TAPA DE GRASERA	5	5			AP
26	6E5-82147-00	WIRE, LEAD 4 CABLE CONDUCTOR 4	1				L



6N60010-7160

FIG. 23 BRACKET 1

SOPORTE 1

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	68F2	68G2				REMARKS OBSERVACION
26	6E5-82147-20	WIRE, LEAD 4 CABLE CONDUCTOR 4	1	1				X
27	6G5-43144-00	HOOK, SPRING GANCHO	1	1				
28	97095-06010	BOLT PERNO	1	1				
29	6G5-43181-02	LEVER, TILT STOP PALANCA TOPE INCLINACION	1	1				
30	6G5-43185-02	LEVER, TILT STOP PALANCA TOPE INCLINACION	1	1				
31	90386-10M16	BUSH BUJE	4	4				
32	6G5-43148-00	COLLAR, DISTANCE COLLAR	2	2				
33	90249-06M19	PIN PASADOR	1	1				
34	90387-10M05	COLLAR COLLAR	1	1				
35	91690-30020	PIN, SPRING PASADOR DE RESORTE	2	2				
36	90506-14M24	SPRING, TENSION RESORTE DE TENSION	1	1				
37	64E-43126-00	PIN, UPPER SHOCK MOUNT PASADOR DE AMORTIGUADOR SUPERIOR	1	1				
38	90386-22M98	BUSH BUJE	4	4				
39	93410-22M11	CIRCLIP SEGURO	1	1				
40	90101-12M03	BOLT (L:115MM) TORNILLO (L:115MM)	4	4				
41	90201-13M01	WASHER, PLATE ARANDELA PLANA	8	8				
42	90201-12M05	WASHER, PLATE ARANDELA PLANA	4	4				
43	95380-12600	NUT TUERCA	8	8				

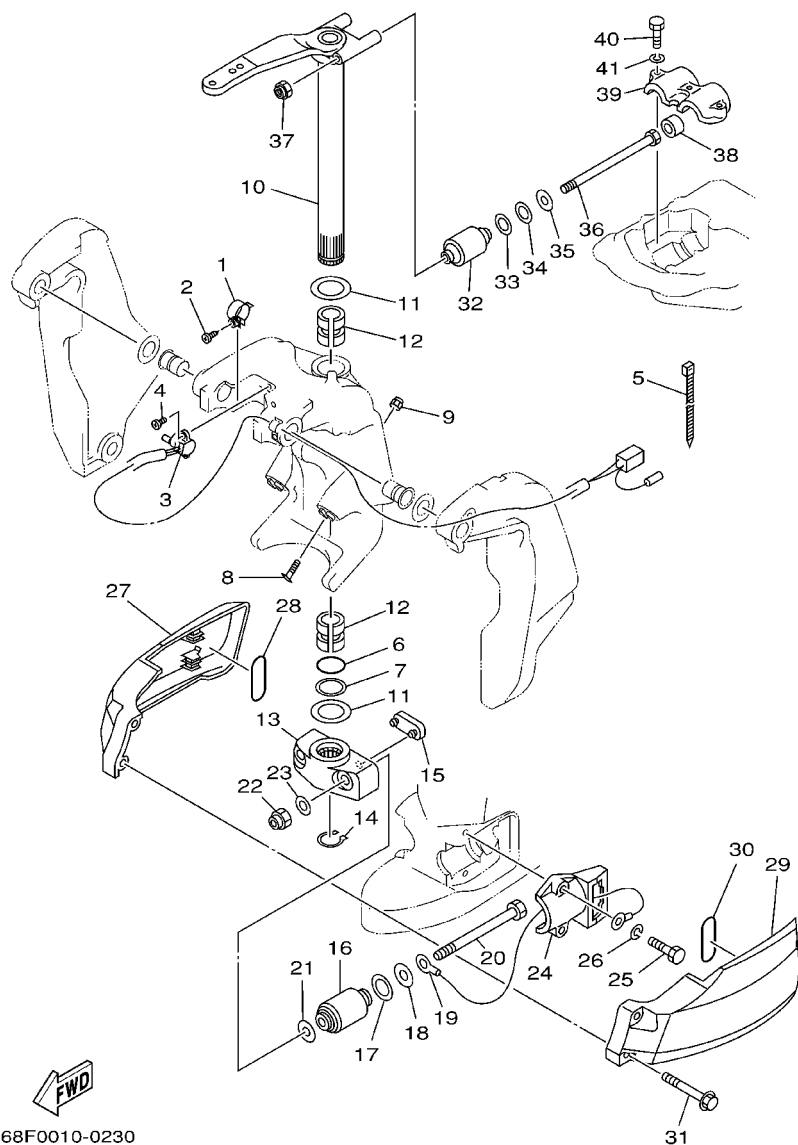


FIG. 24 BRACKET 2

SOPORTE 2

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	68F2	68G2				REMARKS OBSERVACION
1	64E-43139-02	CAM, TRIM SENDER LEVA TRANSMISOR DE INCLINDOR	1	1				
2	97780-60525	SCREW, TAPPING TORNILLO DE CABEZA DE CONO ACH	1	1				
3	64E-83672-02	TRIM SENDER TRANSMISOR DE INCLINADOR	1	1				
4	97885-06016	SCREW, PAN HEAD TORNILLO A MUESCA	2	2				
5	90465-11M10	CLAMP BRIDA	3	3				
6	93210-37MH7	O-RING JUNTA TORICA	1	1				
7	90202-40M47	WASHER, PLATE ARANDELA DE PLANA	1	1				
8	61A-43376-00	BOLT, THRUST RECEIVER TORNILLO RECEPTOR	2	2				
9	95780-10300	NUT, FLANGE TUERCA	2	2				
10	68F-42510-A0-8D	STEERING BRACKET ASSY SOPORTE DIRECCION COMPL.	1					L
	68F-42510-B0-8D	STEERING BRACKET ASSY SOPORTE DIRECCION COMPL.	1	1				X
11	90201-38M60	WASHER, PLATE ARANDELA PLANA	2	2				
12	90386-38M32	BUSH BUJE	2	2				
13	68F-44551-00-8D	HOUSING, LOWER MOUNT RUBBER CAJA AMORTIGUADOR INFERIOR HU	1	1				
14	93410-37M04	CIRCLIP SEGURO	1	1				
15	6E5-44575-00	DAMPER, LOWER MOUNT RUBBER AMORTIGUADOR INFERIOR	1	1				
16	6G5-44555-00-94	MOUNT DAMPER, LOWER SIDE AMORTIGUADOR DE HULE LADO INFE	2	2				
17	90202-32M19	WASHER, PLATE ARANDELA DE PLANA	2	2				
18	90201-16M55	WASHER, PLATE ARANDELA PLANA	2	2				
19	6E5-82149-00	WIRE, LEAD 3 CABLE CONDUCTOR 3	1	1				
20	90109-14MA5	BOLT PERNO	2	2				
21	90201-15M58	WASHER, PLATE ARANDELA PLANA	2	2				
22	90185-14M00	NUT, SELF-LOCKING TUERCA AUTOBLOCANTE	2	2				
23	92995-14600	WASHER ARANDELA	2	2				
24	68F-44552-00-8D	HOUSING, LOWER MOUNT RUBBER CAJA AMORTIGUADOR INFERIOR HU	2	2				
25	97095-10045	BOLT PERNO	4	4				
26	92995-10100	WASHER ARANDELA	4	4				

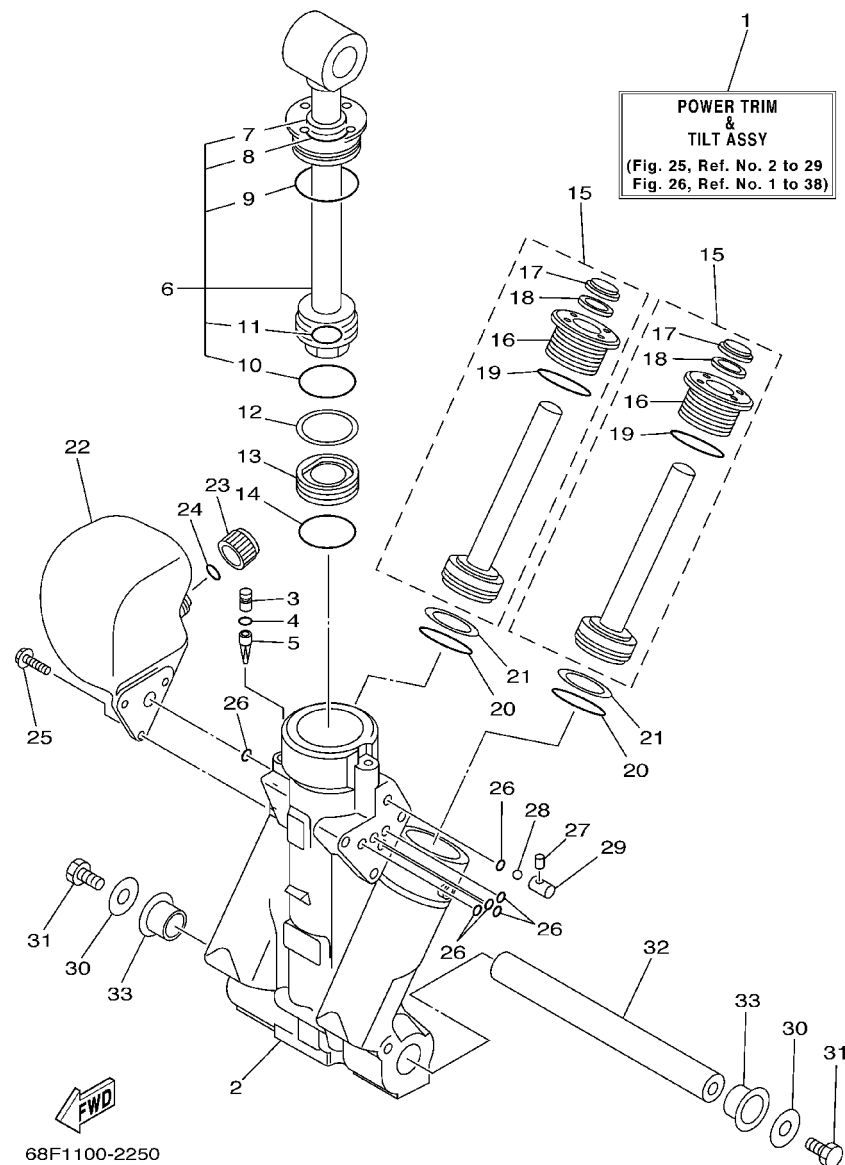


FIG. 25 POWER TRIM & TILT ASSY 1 COMPONER Y PODER VARILLA 1

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	68F2	68G2	REMARKS OBSERVACION
1	68F-43800-01-4D	POWER TRIM & TILT ASSY ELEVADOR HIDRAULICO COMPL	1	1	
2	64E-43825-01	HOUSING, TRIM & TILT CAJA INCLINACION Y ADRNO	1	1	
3	64E-4388J-00	PLUG 2 TAPON 2	1	1	
4	93210-10M74	O-RING JUNTA TORICA	1	1	
5	64E-43817-00	FILTER 2 FILTRO 2	1	1	
6	64E-43810-00	TILT PISTON SUB ASSY ELEVADOR SUB-PISTON COMPL	1	1	
7	64E-43898-00	SEAL, DUST 2 SELLO ANTIPOLVO	1	1	
8	64E-43867-00	O-RING ANILLO EN O 7	1	1	
9	64E-43866-00	O-RING ANILLO EN O 6	1	1	
10	6E5-43862-00	O-RING ANILLO EN O 2	1	1	
11	64E-43883-00	O-RING ANILLO EN O 10	1	1	
12	6E5-43872-00	RING, BACK UP ANILLO	1	1	
13	6E5-43814-02	PISTON, FREE PISTON LIBRE	1	1	
14	6E5-43862-00	O-RING ANILLO EN O 2	1	1	
15	64E-43820-00	TRIM PISTON SUB ASSY ELEVADOR PISTON COMPL	2	2	
16	64E-43821-00	SCREW, TRIM CYLINDER END TORNILLO CILINDURO EXTREMO	1	1	
17	64E-43822-00	SEAL, TRIM DUST SELLO DE POLVO	1	1	
18	64E-4384J-00	SEAL, TRIM DOWN SELLO	1	1	
19	6G5-43864-00	O-RING ANILLO EN O 4	1	1	
20	6E5-43864-00	O-RING ANILLO EN O 4	2	2	
21	6E5-43874-01	RING, BACK UP ANILLO	2	2	
22	64E-43828-00	BODY, RESERVOIR CUERPO DEPOSITO	1	1	
23	64E-43829-00	PLUG, RESERVOIR TAPON DEPOSITO	1	1	
24	64E-43897-00	O-RING ANILLO EN O	1	1	
25	64E-4388E-00	BOLT, SCREW (L:14MM) PERNO (L:14MM)	3	3	
26	64E-43869-00	O-RING ANILLO EN O 9	6	6	
27	64E-4381G-00	PIN PASADOR 1	1	1	

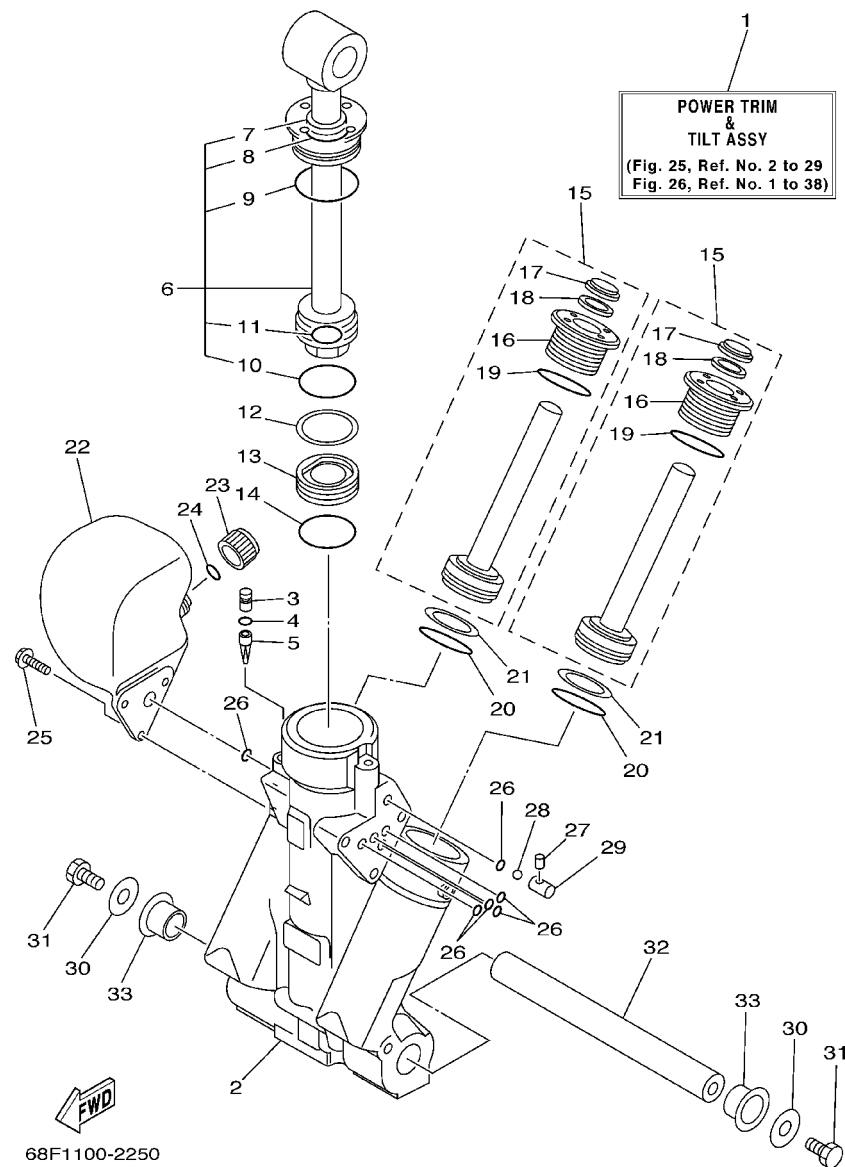


FIG. 25 POWER TRIM & TILT ASSY 1 COMPONENT Y PODER VARILLA 1

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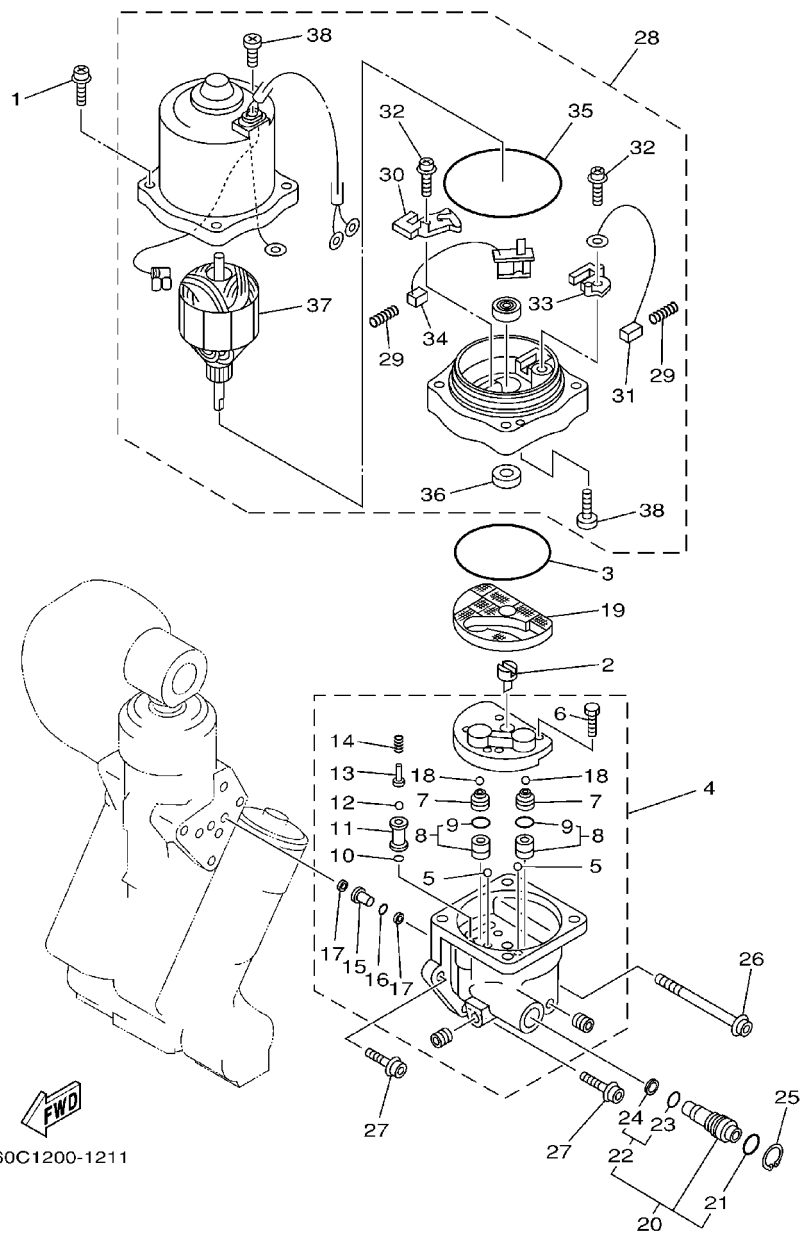
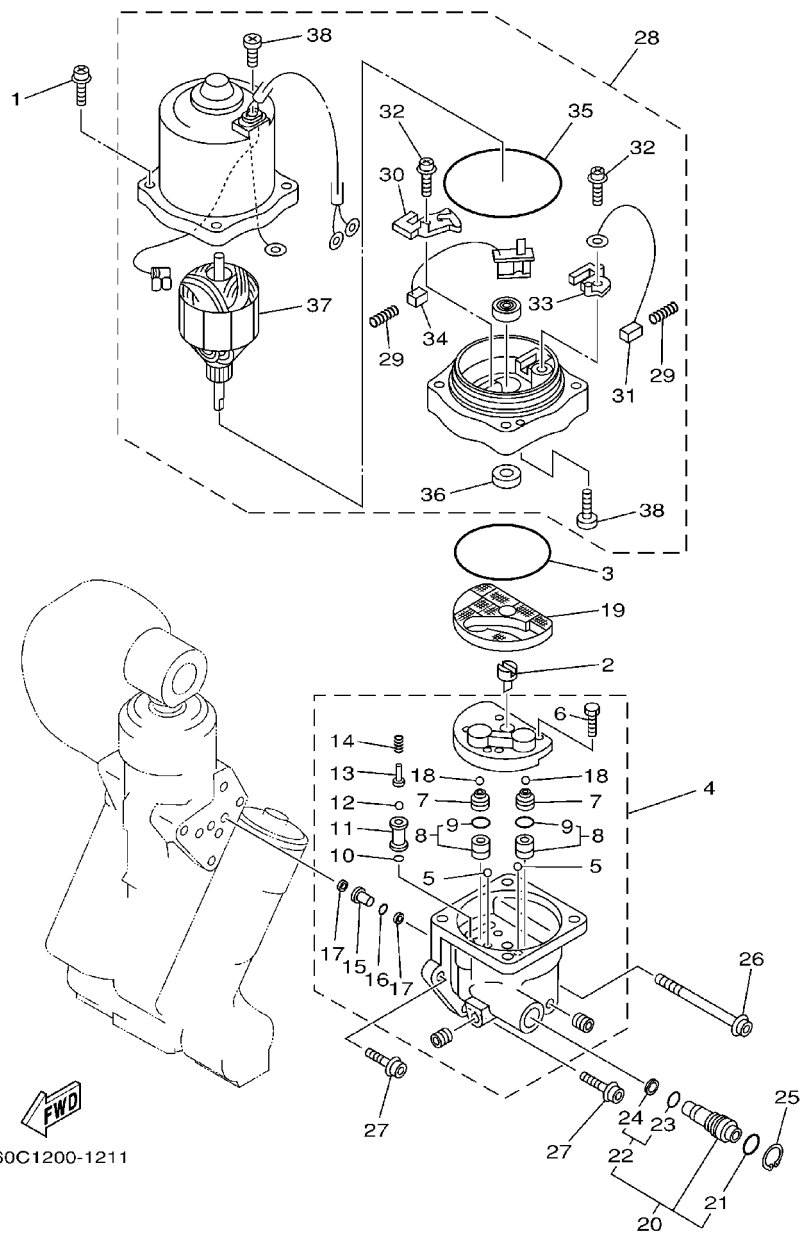


FIG. 26 POWER TRIM & TILT ASSY 2 COMPONER Y PODER VARILLA 2

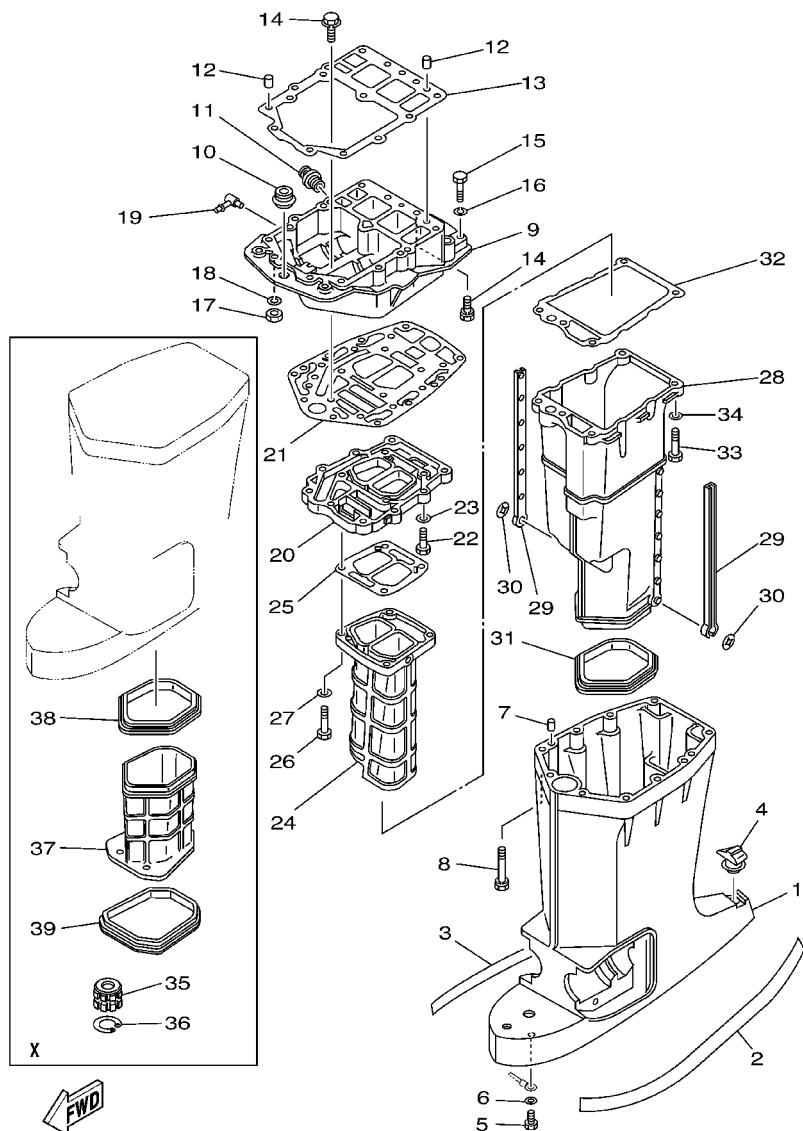
REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	68F2	68G2			REMARKS OBSERVACION
1	64E-4388E-10	BOLT ,SCREW (L:34.7MM) PERNO (L:34.7MM)	4	4			
2	64E-43831-00	CONNECTOR, SHAFT CONEXION EJE	1	1			
3	64E-43868-00	O-RING ANILLO EN O 8	1	1			
4	64E-43830-00	GEAR PUMP ASSY ENGRANAJE BOMBA COMPL.	1	1			
5	72X-43858-00	.BALL .ESFERA	2	2			
6	64E-43843-00	.SCREW, VALVE LOCK .TORNILLO	4	4			
7	64E-43841-00	.PISTON, SHUTTLE .PISTON	2	2			
8	64E-43802-00	.VALVE SUB ASSY .VALVULA PRINCIPAL COMPL.	2	2			
9	6E5-43896-00	..O-RING ..ANILLO EN O	1	1			
10	6G5-43863-00	.O-RING ANILLO EN O 3	1	1			
11	64E-43851-00	.SEAT, RELIEF VALVE .ASIENTO VALVULA DE DESCARGA	1	1			
12	64E-43858-00	.BALL .ESFERA	1	1			
13	64E-43859-00	.PIN, VALVE SUPPORT .PASADOR VALVULA SOPORTE	1	1			
14	64E-43855-00	.SPRING, UP RELIEF .RESORTE SEGURIDAD SUPERIOR	1	1			
15	64E-43850-00	.VALVE SUB ASSY VALVULA COMPL	1	1			
16	64E-43865-00	.O-RING ANILLO EN O 5	1	1			
17	64E-43816-00	.FILTER 1 .FIELTRO 1	2	2			
18	64E-43858-00	.BALL .ESFERA	2	2			
19	64E-43817-10	FILTER 2 FIELTRO 2	1	1			
20	64E-43860-00	MANUAL VALVE SUB-ASSY VALVULA SUB-COMPL.	1	1			
21	72X-85075-L0	.O-RING ANILLO EN O 5	1	1			
22	64E-43827-00	.RING SET .ESFERA	1	1			
23	64E-4387A-00	..O-RING ..ANILLO O	1	1			
24	64E-43873-00	..RING, BACK UP ..ANILLO	1	1			
25	64E-43875-00	RING, SNAP ANILLO	1	1			
26	64E-43879-10	SCREW, WITH WASHER TORNILLO CON RONDANA	1	1			
27	64E-43879-00	SCREW, WITH WASHER TORNILLO CON RONDANA	2	2			



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FIG. 26 POWER TRIM & TILT ASSY 2 COMPONER Y PODER VARILLA 2

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	68F2	68G2			REMARKS OBSERVACION
28	67H-43880-01	MOTOR ASSY MOTOR COMPL.	1	1			
29	6H1-4386K-10	.SPRING, BRUSH .RESORTE, ESCOBILLA	2	2			
30	64E-4380J-00	.HOLDER, BRUSH .PORTAESCOBILLA	1	1			
31	64E-43891-00	.BRUSH 1 .ESCOBILLA 1	1	1			
32	97607-04310	.SCREW, WITH WASHER .TORNILLO CAB CON PLANA C/ARAN	2	2			
33	64E-4380F-00	.HOLDER, BRUSH 2 .PORTAESCOBILLA 2	1	1			
34	64E-43892-00	.BRUSH 2 .ESCOBILLA 2	1	1			
35	6G5-43865-00	.O-RING .ANILLO EN O 5	1	1			
36	93102-08M43	.OIL SEAL .RETEN DE ACEITE	1	1			
37	64E-43805-00	.ARMATURE ASSY .INDUCIDO COMPL.	1	1			
38	64E-43843-10	.SCREW, VALVE LOCK .TORNILLO	3	3			



68F2010-3260

FIG. 27 UPPER CASING

FUNDA SUPERIOR

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	68F2	68G2			REMARKS OBSERVACION
1	6E5-45111-02-8D	CASING, UPPER CAJA SUPERIOR	1				L
	6E5-45111-23-8D	CASING, UPPER CAJA SUPERIOR	1	1			X
2	6R3-42791-41	MARK 1 MARCA 1	1	1			
3	6R3-42792-41	MARK MARCA	1	1			
4	6E5-45155-00	CAP TAPA	1	1			
5	97095-06010	BOLT PERNO	1	1			
6	92995-06600	WASHER ARANDELA	1	1			
7	93608-12M05	PIN, DOWEL PASADOR DE CLAVIJA	2	2			
8	90119-08027	BOLT, WITH WASHER TORNILLO CON ARANDELA	6	6			
9	6G5-41137-11-94	GUIDE, EXHAUST GUIA DE ESCAPE	1	1			FLUSHING KIT
10	6E5-42724-00	GROMMET TAPON	1	1			
11	6G5-12581-00	JOINT, HOSE 1 CONEXION	1	1			
12	93608-12M05	PIN, DOWEL PASADOR DE CLAVIJA	2	2			
13	68F-45113-00	GASKET, UPPER CASING EMPAQUE	1	1			
14	90119-08M79	BOLT, WITH WASHER TORNILLO CON ARANDELA	6	6			
15	97095-08045	BOLT PERNO	2	2			
16	92995-08100	WASHER ARANDELA	2	2			
17	95380-08700	NUT TUERCA	2	2			
18	92995-08100	WASHER ARANDELA	2	2			
19	6H1-11372-00	NIPPLE, HOSE NIPLE DE MANGUERA	1	1			FLUSHING KIT
20	6G5-41131-01-5B	MANIFOLD, EXT. 1 TUBO MULTIPLE DE ESCAPE	1	1			FOR BRAZIL
	6G5-41131-10-5B	MANIFOLD, EXT. 1 TUBO MULTIPLE DE ESCAPE	1	1			EXCEPT BRAZIL
21	6G5-45114-A1	GASKET, UPPER CASING EMPAQUE	1	1			
22	97095-08030	BOLT PERNO	4	4			
23	92995-08600	WASHER ARANDELA	4	4			
24	64D-41132-00-5B	MANIFOLD, EXHAUST TUBO MULTIPLE DE ESCAPE	1	1			FOR BRAZIL
	64D-41132-10-5B	MANIFOLD, EXHAUST TUBO MULTIPLE DE ESCAPE	1	1			EXCEPT BRAZIL

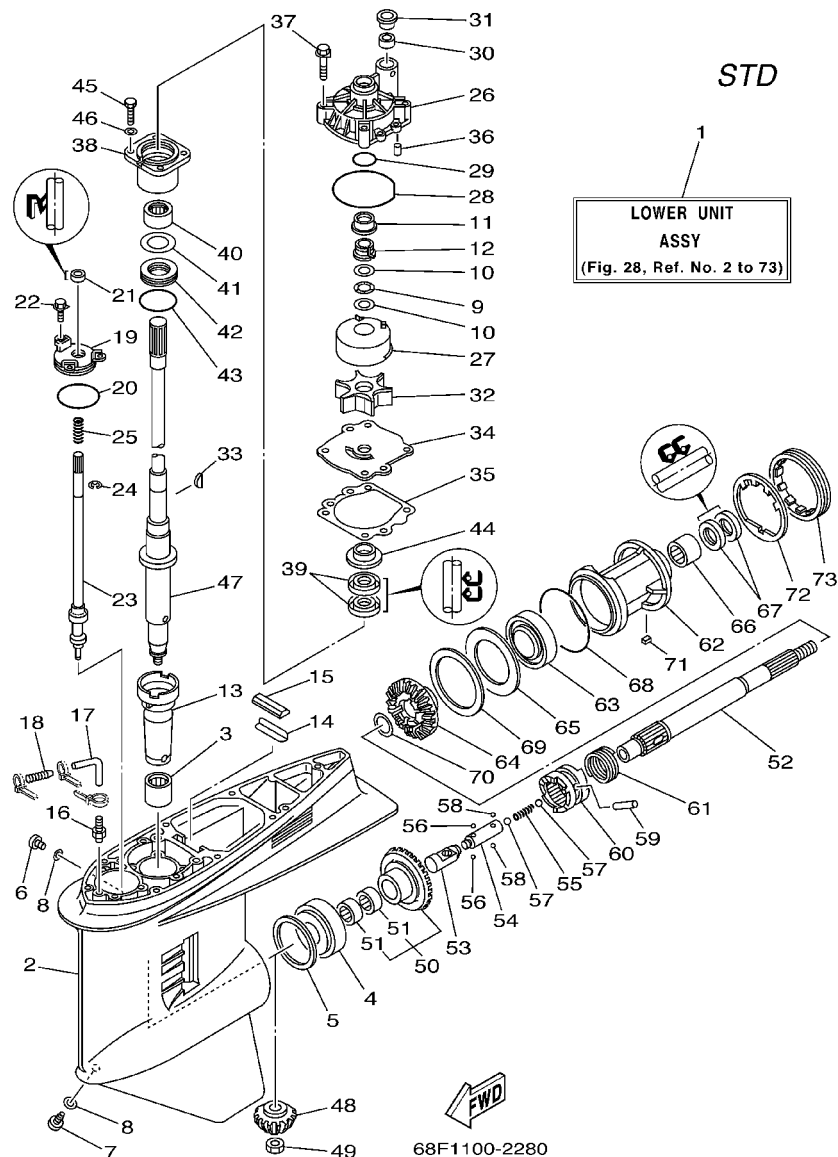


FIG. 28 LOWER CASING. DRIVE 1

IMPULSOR E INFERIOR 1

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	68F2	68G2		REMARKS OBSERVACION
1	64E-45300-02-8D	LOWER UNIT ASSY CONJUNTO UNIDAD INFERIOR	1			L
	64E-45300-22-8D	LOWER UNIT ASSY CONJUNTO UNIDAD INFERIOR	1			X
2	6J9-45301-05-8D	CASING, LOWER FUNDA INFERIOR COMPLETA	1			
3	93311-928U5	BEARING COJINETE DE RODILLOS	1			
4	93332-000V3	BEARING COJINETE DE RODILLOS AHUSADO	1			
5	6G5-45567-01-10	SHIM (T:0.10MM) LAINA (T:0.10MM)	1			UR
	6G5-45567-01-12	SHIM (T:0.12MM) LAINA (T:0.12MM)	1			UR
	6G5-45567-01-15	SHIM (T:0.15MM) LAINA (T:0.15MM)	1			UR
	6G5-45567-01-18	SHIM (T:0.18MM) LAINA (T:0.18MM)	1			UR
	6G5-45567-01-30	SHIM (T:0.30MM) LAINA (T:0.30MM)	1			UR
	6G5-45567-01-40	SHIM (T:0.40MM) LAINA (T:0.40MM)	1			UR
	6G5-45567-01-50	SHIM (T:0.50MM) LAINA (T:0.50MM)	1			UR
6	90340-08002	PLUG, STRAIGHT SCREW TORNILLO, DE DRENAJE	1			
7	688-45341-10	PLUG, DRAIN TAPON, DREN	1			
8	90430-08020	GASKET JUNTA	2			
9	90206-22M19	WASHER, WAVE ARANDELA ONDULADA	1			
10	90201-22M01	WASHER, PLATE ARANDELA PLANA	2			
11	61A-45527-00	COLLAR, DRIVE SHAFT COLLAR EJE FLECHA DE PROPULSION	1			
12	61A-45538-00	SPACER 1 ESPACIADOR 1	1			
13	6G5-45536-01	SLEEVE, DRIVE SHAFT CAMISA EJE DE MANDO	1			
14	663-45376-00-94	GUIDE, SEAL DAMPER GUIA DE SELLO GOMA	1			L
	64D-45376-00-94	GUIDE, SEAL DAMPER GUIA DE SELLO GOMA	1			X
15	688-45375-00	DAMPER, SEAL GOMA DE SELLO	1			
16	6E5-45378-00	NIPPLE, HOSE NIPLE MANGUERA	1			
17	90445-07ME8	HOSE (L80) TUBO (L80)	1			L
	90445-07ME9	HOSE (L120) TUBO (L120)	1			X
18	6E5-83558-10	END, NIPPLE EXTREMO DE NIPLE	1			

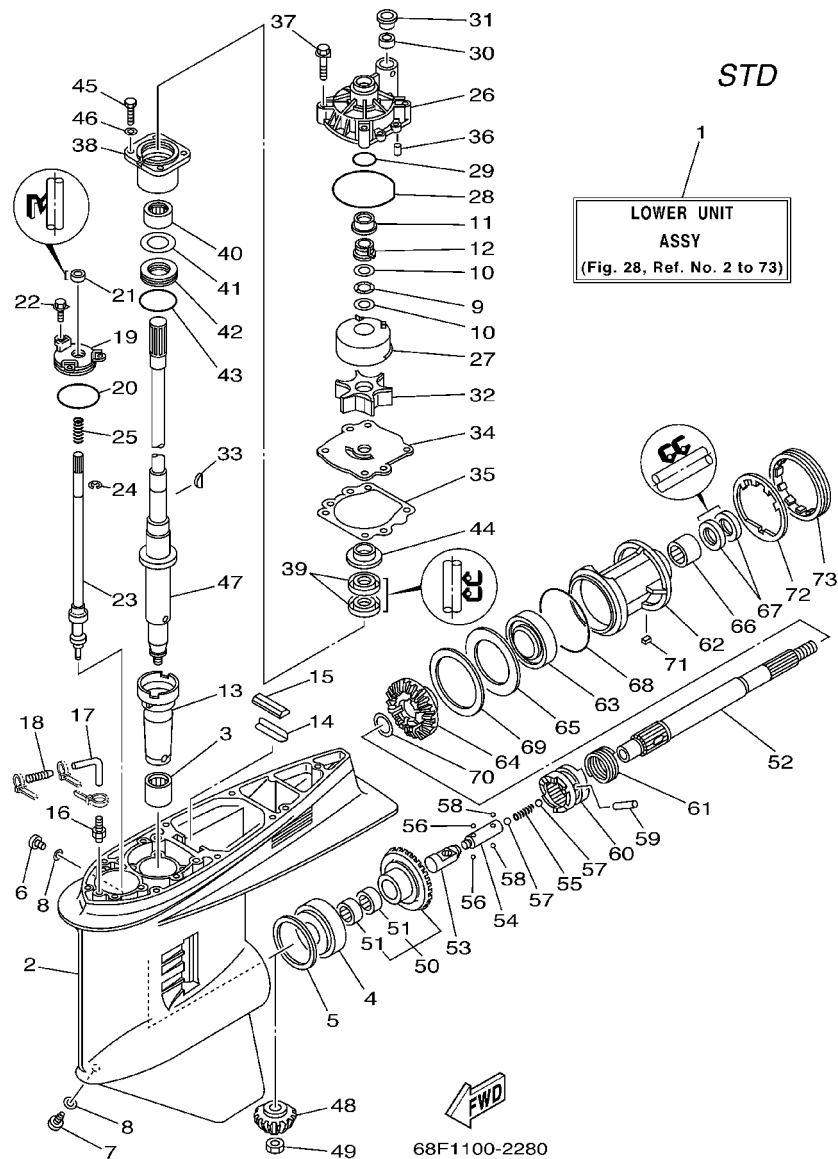


FIG. 28 LOWER CASING. DRIVE 1

IMPULSOR E INFERIOR 1

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	68F2	68G2		REMARKS OBSERVACION
19	6E5-45321-00	PLATE PLACA	1			
20	93210-58144	O-RING JUNTA TORICA	1			
21	93106-09014	OIL SEAL RETEN DE ACEITE	1			
22	90119-06M10	BOLT, WITH WASHER TORNILLO CON ARANDELA	3			
23	6G5-44150-02	SHIFT CAM ASSY CONJUNTO EJE LEVA COMPL.	1			
24	99001-08600	CIRCLIP PRESILLA REDONDA	1			
25	90501-11M10	SPRING, COMPRESSION RESORTE DE COMPRESION	1			
26	61A-44311-01	HOUSING, WATER PUMP CAJA BOMBA DE AGUA	1			
27	61A-44322-02	INSERT, CARTRIDGE CARTUCHO	1			
28	93210-86M38	O-RING JUNTA TORICA	1			
29	93210-37160	O-RING JUNTA TORICA	1			
30	6E5-44365-00	DAMPER, WATER SEAL HULE DE SELLO DE AGUA	1			
31	6E5-44312-00	COVER, WATER PUMP HOUSING CUBIERTA CAJA BOMBA DE AGUA	1			
32	6E5-44352-01	IMPELLER IMPULSOR	1			
33	90280-04M05	KEY, WOODRUFF CUNA WOODRUFF	1			
34	6G5-44323-00	OUTER PLATE, CARTRIDGE PLACA EXTERIOR DEL CARTUCHO	1			
35	6E5-44315-A0	GASKET, WATER PUMP EMPAQUE	1			
36	93606-12019	PIN, DOWEL PASADOR DE CLAVIJA	2			
37	90119-08M14	BOLT, WITH WASHER TORNILLO CON ARANDELA	4			
38	6E5-45331-00-94	HOUSING, BEARING CAJA DE COJINETE	1			
39	93101-28M16	OIL SEAL RETEN DE ACEITE	2			
40	93317-330U2	BEARING COJINETE DE RODILLOS	1			
41	6E5-45587-01-10	SHIM (T:0.10MM) LAINA (T:0.10MM)	1			UR
	6E5-45587-01-12	SHIM (T:0.12MM) LAINA (T:0.12MM)	1			UR
	6E5-45587-01-15	SHIM (T:0.15MM) LAINA (T:0.15MM)	1			UR
	6E5-45587-01-18	SHIM (T:0.18MM) LAINA (T:0.18MM)	1			UR
	6E5-45587-01-30	SHIM (T:0.30MM) LAINA (T:0.30MM)	1			UR

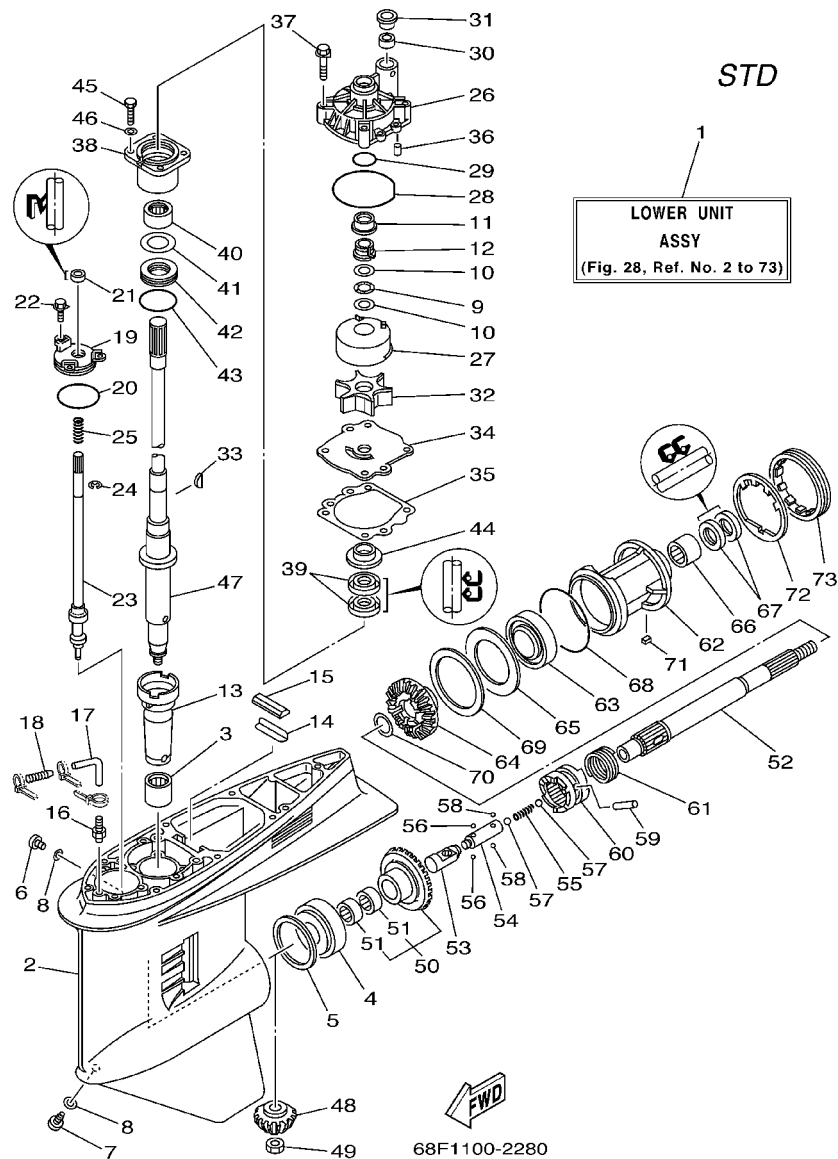


FIG. 28 LOWER CASING. DRIVE 1 IMPULSOR E INFERIOR 1

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	68F2	68G2		REMARKS OBSERVACION
41	6E5-45587-01-40	SHIM (T:0.40MM) LAINA (T:0.40MM)	1			UR
	6E5-45587-01-50	SHIM (T:0.50MM) LAINA (T:0.50MM)	1			UR
42	93341-930V2	BEARING COJINETES CON RODAMIENTOS	1			
43	93210-55M14	O-RING JUNTA TORICA	1			
44	6E5-45344-00	COVER, OIL SEAL CUBIERTA SELLO ACEITE	1			
45	97095-08025	BOLT PERNO	4			
46	92995-08600	WASHER ARANDELA	4			
47	6G5-45501-01	DRIVE SHAFT COMP. EJE DE MANDO COMPL.	1			L
	6G5-45501-21	DRIVE SHAFT COMP. EJE DE MANDO COMPL.	1			X
48	6G5-45551-10	PINION PINON	1			
49	90170-16M01	NUT TUERCA	1			
50	6G5-45560-10	GEAR ENGRANE COMPLE 1	1			
51	93315-425V3	BEARING COJINETE DE RODILLOS	2			
52	6J9-45611-01	SHAFT, PROPELLER EJE PROPUSOR	1			
53	6E5-45641-02	SHIFTER CAMBIO	1			
54	6E5-45634-01	SLIDE, SHIFT DESILIZADOR, CAMBIO	1			
55	90501-16M37	SPRING, COMPRESSION RESORTE DE COMPRESION	1			
56	93507-32009	BALL ESFERA	2			
57	93511-32017	BALL ESFERA	2			
58	93503-16003	BALL ESFERA	2			
59	90250-08M07	PIN, STRAIGHT PASADOR CILINDRICO	1			
60	6G5-45631-10	CLUTCH, DOG EMBRAGUE DE GARRA	1			
61	6E5-45633-01	RING, CROSS PIN ANILLO DE PASADOR	1			
62	6J9-45332-00-94	HOUSING, BEARING CAJA BALERO 2	1			
63	93306-209U0	BEARING COJINETE	1			
64	6G5-45571-02	GEAR ENGRANAJE	1			
65	6G5-45576-10	WASHER, THRUST ARANDELA DE EMPUJE AXIAL	1			

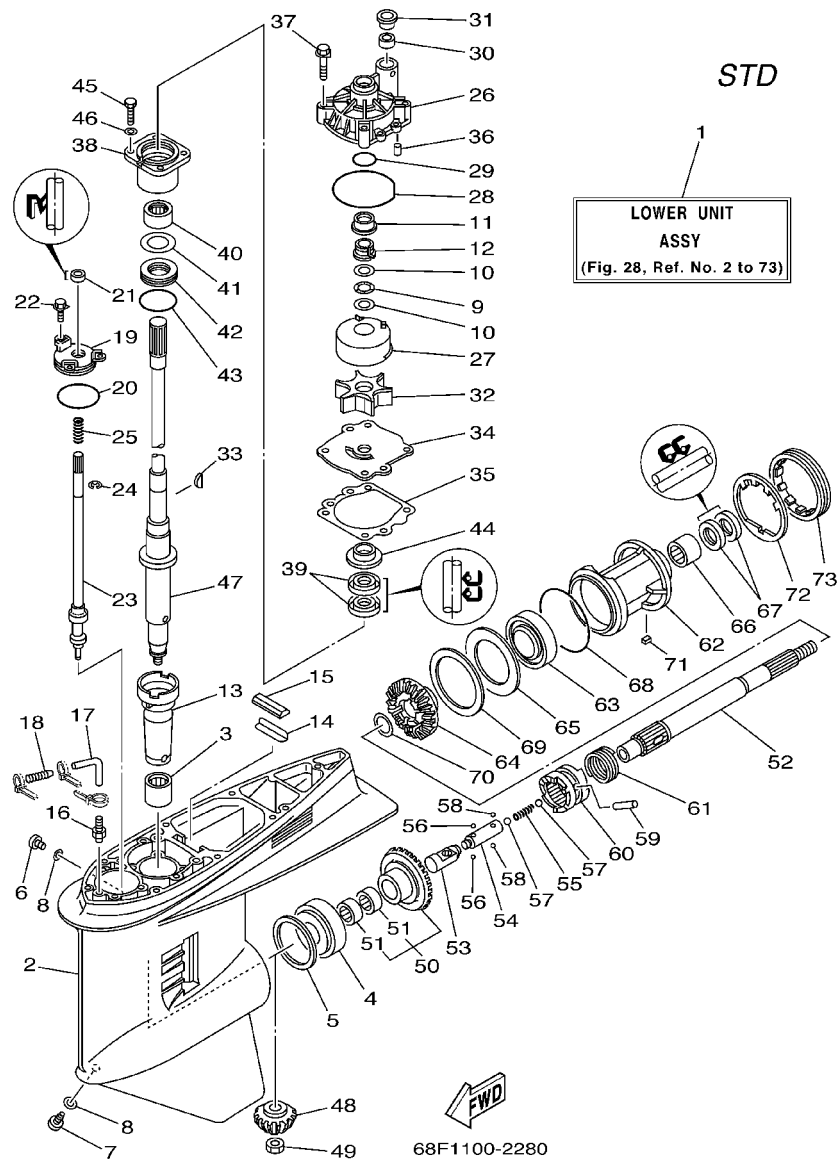
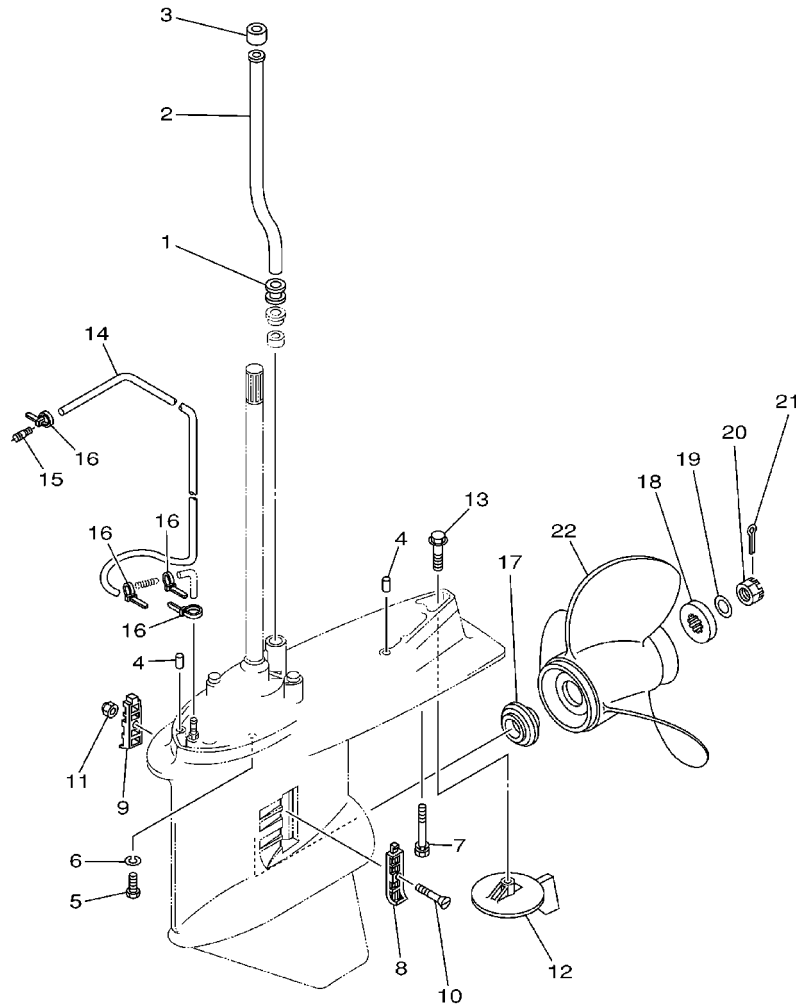


FIG. 28 LOWER CASING. DRIVE 1

IMPULSOR E INFERIOR 1

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	68F2	68G2			REMARKS OBSERVACION
66	93315-430U8	BEARING COJINETE DE RODILLOS	1				
67	93101-30M17	OIL SEAL RETEN DE ACEITE	2				
68	93210-97M55	O-RING JUNTA TORICA	1				
69	6G5-45577-02-10	SHIM (T:0.10MM) LAINA (T:0.10MM)	1				UR
	6G5-45577-02-12	SHIM (T:0.12MM) LAINA (T:0.12MM)	1				UR
	6G5-45577-02-15	SHIM (T:0.15MM) LAINA (T:0.15MM)	1				UR
	6G5-45577-02-18	SHIM (T:0.18MM) LAINA (T:0.18MM)	1				UR
	6G5-45577-02-30	SHIM (T:0.30MM) LAINA (T:0.30MM)	1				UR
	6G5-45577-02-40	SHIM (T:0.40MM) LAINA (T:0.40MM)	1				UR
	6G5-45577-02-50	SHIM (T:0.50MM) LAINA (T:0.50MM)	1				UR
70	90201-30M92	WASHER, PLATE ARANDELA PLANA	1				
71	90282-04M00	KEY, STRAIGHT CHAVETA, RECTA	1				
72	6G5-45383-01	WASHER, CLAW ARANDELA DE UNA	1				
73	6G5-45384-00	NUT TUERCA	1				

STD



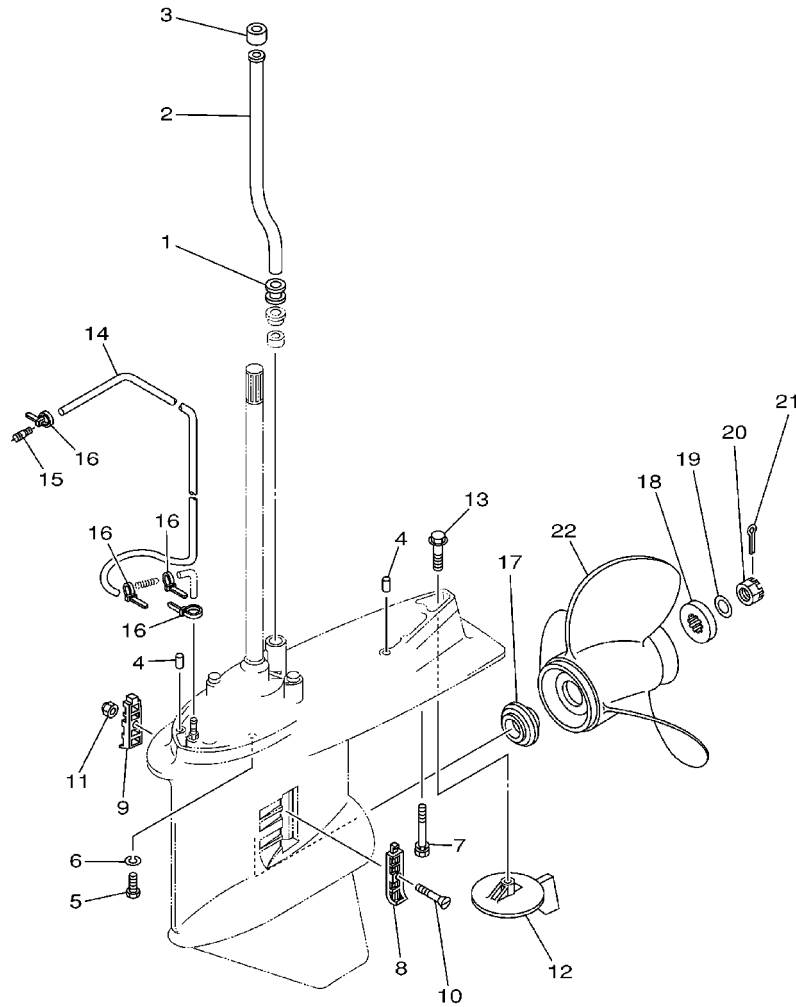
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FIG. 29 LOWER CASING. DRIVE 2 IMPULSOR E INFERIOR 2

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	68F2	68G2		REMARKS OBSERVACION
1	6E5-44366-00	DAMPER, WATER SEAL GOMA DEL SELLO DE AGUA	1			
2	6E5-44361-00	TUBE, WATER TUBO DE AGUA	1			L
	6E5-44361-20	TUBE, WATER TUBO DE AGUA	1			X
3	6E5-44365-00	DAMPER, WATER SEAL HULE DE SELLO DE AGUA	1			
4	93608-12M05	PIN, DOWEL PASADOR DE CLAVIJA	2			
5	97075-10045	BOLT PERNO	6			
6	92995-10100	WASHER ARANDELA	6			
7	90119-10M89	BOLT, WITH WASHER TORNILLO CON ARANDELA	1			
8	6J9-45214-00	COVER, WATER INLET CUBIERTA ENTRADA AGUA	1			
9	6J9-45215-00	COVER, WATER INLET CUBIERTA ENTRADA AGUA	1			
10	90152-05M08	SCREW, COUNTERSUNK TORNILLO EMBUTIDO	1			
11	90185-05002	NUT, SELF-LOCKING TUERCA AUTOBLOCANTE	1			
12	6J9-45371-01	TAB-TRIM QUILLA ESTABILIZADOR	1			
13	90105-10M00	BOLT, FLANGE TORNILLO	1			
14	90445-07M33	HOSE (L1080) TUBO (L1080)	1			
15	6E5-83558-00	END, NIPPLE EXTREMO DE NIPLE	1			
16	90465-11M10	CLAMP BRIDA	4			
17	6E5-45987-01	SPACER ESPACIADOR	1			
18	688-45997-01	SPACER ESPACIADOR	1			
19	92990-18200	WASHER ARANDELA PLANA	1			
20	90171-18M04	NUT, CASTLE TUERCA ENTALLADA	1			
21	91490-40030	PIN, COTTER CHAVETA	1			
22	6G5-45941-00-98	PROPELLER (3X15-1/4"X15"-M) PROPELA (3X15-1/4"X15"-M)	1			UR
	6G5-45943-01-98	PROPELLER (3X13-3/4"X21"-M) PROPELA (3X13-3/4"X21"-M)	1			UR
	6G5-45945-01-98	PROPELLER (3X14"X19"-M) PROPELA (3X14"X19"-M)	1			UR
	6G5-45947-01-98	PROPELLER (3X14-1/2"X17"-M) PROPELA (3X14-1/2"X17"-M)	1			UR
	6G5-45949-00-98	PROPELLER (3X13-1/2"X23"-M) PROPELA (3X13-1/2"X23"-M)	1			UR

C5

STD



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FIG. 29 LOWER CASING. DRIVE 2 IMPULSOR E INFERIOR 2

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	68F2	68G2		REMARKS OBSERVACION
22	6G5-45952-00-98	PROPELLER (3X14-5/8"X16"-M) PROPELA (3X14-5/8"X16"-M) STAINLESS STEEL PROPELLER LIMPIO-ACERO DEL PROPELA	1			UR
	6G5-45930-00-98	PROPELLER (3X13-3/8"X25"-M) PROPELA (3X13-3/8"X25"-M)	1			UR
	6G5-45932-00-98	PROPELLER (3X15-3/4"X13"-M) PROPELA (3X15-3/4"X13"-M)	1			UR
	6G5-45970-02-98	PROPELLER (3X15-1/4"X15"-M) PROPELA (3X15-1/4"X15"-M)	1			UR
	6G5-45972-02-98	PROPELLER (3X13-3/4"X21"-M) PROPELA (3X13-3/4"X21"-M)	1			UR
	6G5-45974-03-98	PROPELLER (3X13-3/4"X19"-M2) PROPELA (3X13-3/4"X19"-M2)	1			UR
	6G5-45976-01-98	PROPELLER (3X13-3/8"X23"-M) PROPELA (3X13-3/8"X23"-M)	1			UR
	6G5-45978-03-98	PROPELLER (3X13-3/4"X17"-M2) PROPELA (3X13-3/4"X17"-M2)	1			UR
	6R4-45970-A0	PROPELLER (3X15-1/4"X19"-M) PROPELA (3X15-1/4"X19"-M)	1			UR
	6R4-45972-A0	PROPELLER (3X14-7/8"X21"-M) PROPELA (3X14-7/8"X21"-M)	1			UR
	6R4-45974-A0	PROPELLER (3X14-1/2"X23"-M) PROPELA (3X14-1/2"X23"-M)	1			UR
	6R4-45976-A0	PROPELLER (3X14-1/2"X15"-M) PROPELA (3X14-1/2"X15"-M)	1			UR
	6R4-45978-A0	PROPELLER (3X15-1/4"X17"-M) PROPELA (3X15-1/4"X17"-M)	1			UR

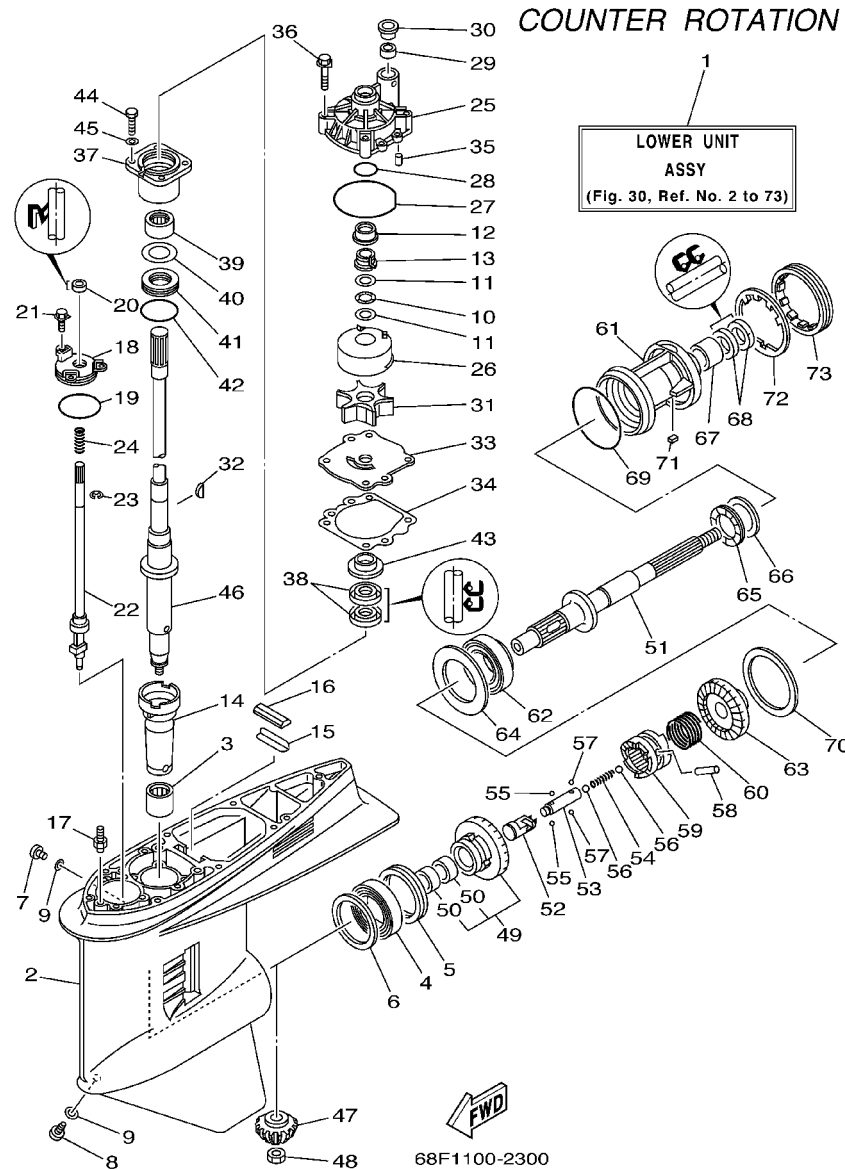


FIG. 30 LOWER CASING. DRIVE 3

IMPULSOR E INFERIOR 3

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	68F2	68G2	REMARKS OBSERVACION
1	64H-45300-22-8D	LOWER UNIT ASSY CONJUNTO UNIDAD INFERIOR		1	X
2	6J9-45301-05-8D	CASING, LOWER FUNDA INFERIOR COMPLETA		1	
3	93311-928U5	BEARING COJINETE DE RODILLOS		1	
4	93390-000U2	BEARING COJINETE DE RODILLOS		1	
5	93341-465U4	BEARING COJINETES CON RODAMIENTOS		1	
6	6G5-45567-01-10	SHIM (T:0.10MM) LAINA (T:0.10MM)		1	UR
	6G5-45567-01-12	SHIM (T:0.12MM) LAINA (T:0.12MM)		1	UR
	6G5-45567-01-15	SHIM (T:0.15MM) LAINA (T:0.15MM)		1	UR
	6G5-45567-01-18	SHIM (T:0.18MM) LAINA (T:0.18MM)		1	UR
	6G5-45567-01-30	SHIM (T:0.30MM) LAINA (T:0.30MM)		1	UR
	6G5-45567-01-40	SHIM (T:0.40MM) LAINA (T:0.40MM)		1	UR
	6G5-45567-01-50	SHIM (T:0.50MM) LAINA (T:0.50MM)		1	UR
7	90340-08002	PLUG, STRAIGHT SCREW TORNILLO, DE DRENAJE		1	
8	688-45341-10	PLUG, DRAIN TAPON, DREN		1	
9	90430-08020	GASKET JUNTA		2	
10	90206-22M19	WASHER, WAVE ARANDELA ONDULADA		1	
11	90201-22M01	WASHER, PLATE ARANDELA PLANA		2	
12	61A-45527-00	COLLAR, DRIVE SHAFT COLLAR EJE FLECHA DE PROPULSION		1	
13	61A-45538-00	SPACER 1 ESPACIADOR 1		1	
14	6G5-45536-01	SLEEVE, DRIVE SHAFT CAMISA EJE DE MANDO		1	
15	64D-45376-00-94	GUIDE, SEAL DAMPER GUIA DE SELLO GOMA		1	X
16	688-45375-00	DAMPER, SEAL GOMA DE SELLO		1	
17	6J8-45378-00	NIPPLE, HOSE NIPLE MANGUERA		1	
18	6E5-45321-00	PLATE PLACA		1	
19	93210-58144	O-RING JUNTA TORICA		1	
20	93106-09014	OIL SEAL RETEN DE ACEITE		1	
21	90119-06M10	BOLT, WITH WASHER TORNILLO CON ARANDELA		3	

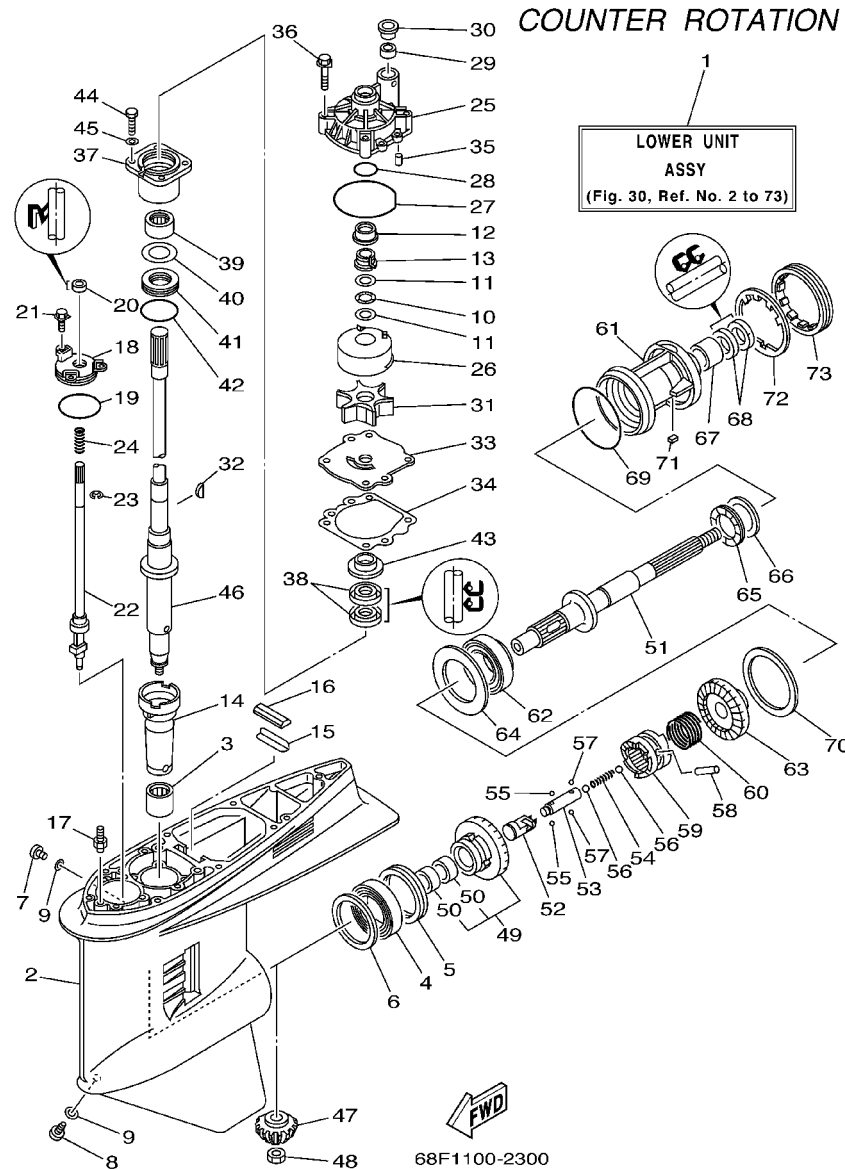


FIG. 30 LOWER CASING. DRIVE 3

IMPULSOR E INFERIOR 3

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	68F2	68G2	REMARKS OBSERVACION
22	6K1-44150-01	SHIFT CAM ASSY CONJUNTO EJE LEVA COMPL.		1	
23	99001-08600	CIRCLIP PRESILLA REDONDA		1	
24	90501-11M10	SPRING, COMPRESSION RESORTE DE COMPRESION		1	
25	61A-44311-01	HOUSING, WATER PUMP CAJA BOMBA DE AGUA		1	
26	61A-44322-02	INSERT, CARTRIDGE CARTUCHO		1	
27	93210-86M38	O-RING JUNTA TORICA		1	
28	93210-37160	O-RING JUNTA TORICA		1	
29	6E5-44365-00	DAMPER, WATER SEAL HULE DE SELLO DE AGUA		1	
30	6E5-44312-00	COVER, WATER PUMP HOUSING CUBIERTA CAJA BOMBA DE AGUA		1	
31	6E5-44352-01	IMPELLER IMPULSOR		1	
32	90280-04M05	KEY, WOODRUFF CUNA WOODRUFF		1	
33	6G5-44323-00	OUTER PLATE, CARTRIDGE PLACA EXTERIOR DEL CARTUCHO		1	
34	6E5-44315-A0	GASKET, WATER PUMP EMPAQUE		1	
35	93606-12019	PIN, DOWEL PASADOR DE CLAVIJA		2	
36	90119-08M14	BOLT, WITH WASHER TORNILLO CON ARANDELA		4	
37	6E5-45331-00-94	HOUSING, BEARING CAJA DE COJINETE		1	
38	93101-28M16	OIL SEAL RETEN DE ACEITE		2	
39	93317-330U2	BEARING COJINETE DE RODILLOS		1	
40	6E5-45587-01-10	SHIM (T:0.10MM) LAINA (T:0.10MM)		1	UR
	6E5-45587-01-12	SHIM (T:0.12MM) LAINA (T:0.12MM)		1	UR
	6E5-45587-01-15	SHIM (T:0.15MM) LAINA (T:0.15MM)		1	UR
	6E5-45587-01-18	SHIM (T:0.18MM) LAINA (T:0.18MM)		1	UR
	6E5-45587-01-30	SHIM (T:0.30MM) LAINA (T:0.30MM)		1	UR
	6E5-45587-01-40	SHIM (T:0.40MM) LAINA (T:0.40MM)		1	UR
	6E5-45587-01-50	SHIM (T:0.50MM) LAINA (T:0.50MM)		1	UR
41	93341-930V2	BEARING COJINETES CON RODAMIENTOS		1	
42	93210-55M14	O-RING JUNTA TORICA		1	

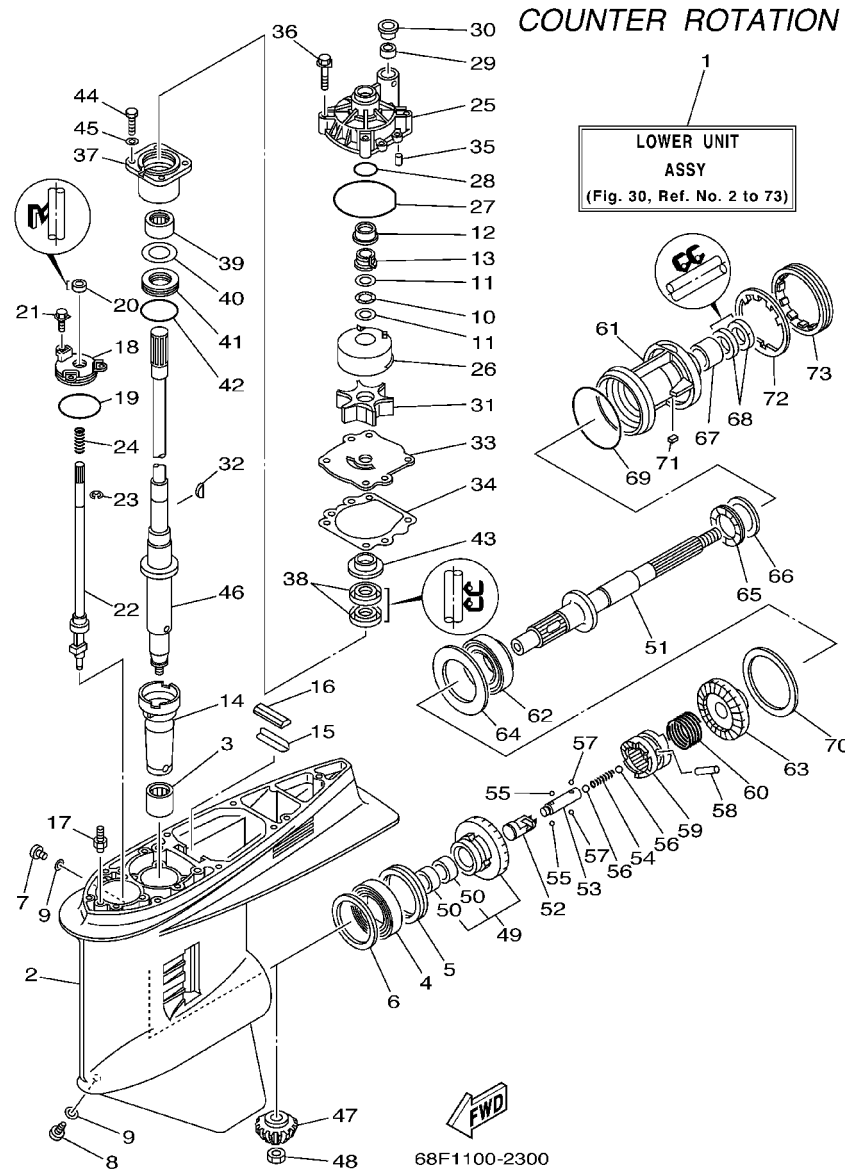


FIG. 30 LOWER CASING. DRIVE 3

IMPULSOR E INFERIOR 3

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	68F2	68G2		REMARKS OBSERVACION
43	6E5-45344-00	COVER, OIL SEAL CUBIERTA SELLO ACEITE		1		
44	97095-08025	BOLT PERNO		4		
45	92995-08600	WASHER ARANDELA		4		
46	6G5-45501-21	DRIVE SHAFT COMP. EJE DE MANDO COMPL.		1		X
47	6G5-45551-10	PINION PINON		1		
48	90170-16M01	NUT TUERCA		1		
49	6K1-45560-01	GEAR ENGRANE COMPLE 1		1		
50	93315-425V3	.BEARING .COJINETE DE RODILLOS		2		
51	6K1-45611-10	SHAFT, PROPELLER EJE PROPUSOR		1		
52	6K1-45641-01	SHIFTER CAMBIO		1		
53	6E5-45634-01	SLIDE, SHIFT DESLIZADOR, CAMBIO		1		
54	90501-16M37	SPRING, COMPRESSION RESORTE DE COMPRESION		1		
55	93507-32009	BALL ESFERA		2		
56	93511-32017	BALL ESFERA		2		
57	93503-16003	BALL ESFERA		2		
58	90250-08M07	PIN, STRAIGHT PASADOR CILINDRICO		1		
59	6G5-45631-10	CLUTCH, DOG EMBRAGUE DE GARRA		1		
60	6E5-45633-01	RING, CROSS PIN ANILLO DE PASADOR		1		
61	6K1-45332-01-94	HOUSING, BEARING CAJA BALERO 2		1		
62	93332-00048	BEARING COJINETE DE RODILLOS AHUSADO		1		
63	6K1-45570-20	GEAR ENGRANE COMPLE 2		1		
64	6K1-45576-00	WASHER, THRUST ARANDELA DE EMPUJE AXIAL		1		
65	93341-440U5	BEARING COJINETES CON RODAMIENTOS		1		
66	6K1-45578-01-10	SHIM (T:0.10MM) LAINA (T:0.10MM)		1		UR
	6K1-45578-01-12	SHIM (T:0.12MM) LAINA (:0.12MM)		1		UR
	6K1-45578-01-15	SHIM (T:0.15MM) LAINA (T:0.15MM)		1		UR
	6K1-45578-01-18	SHIM (T:0.18MM) LAINA (T:0.18MM)		1		UR

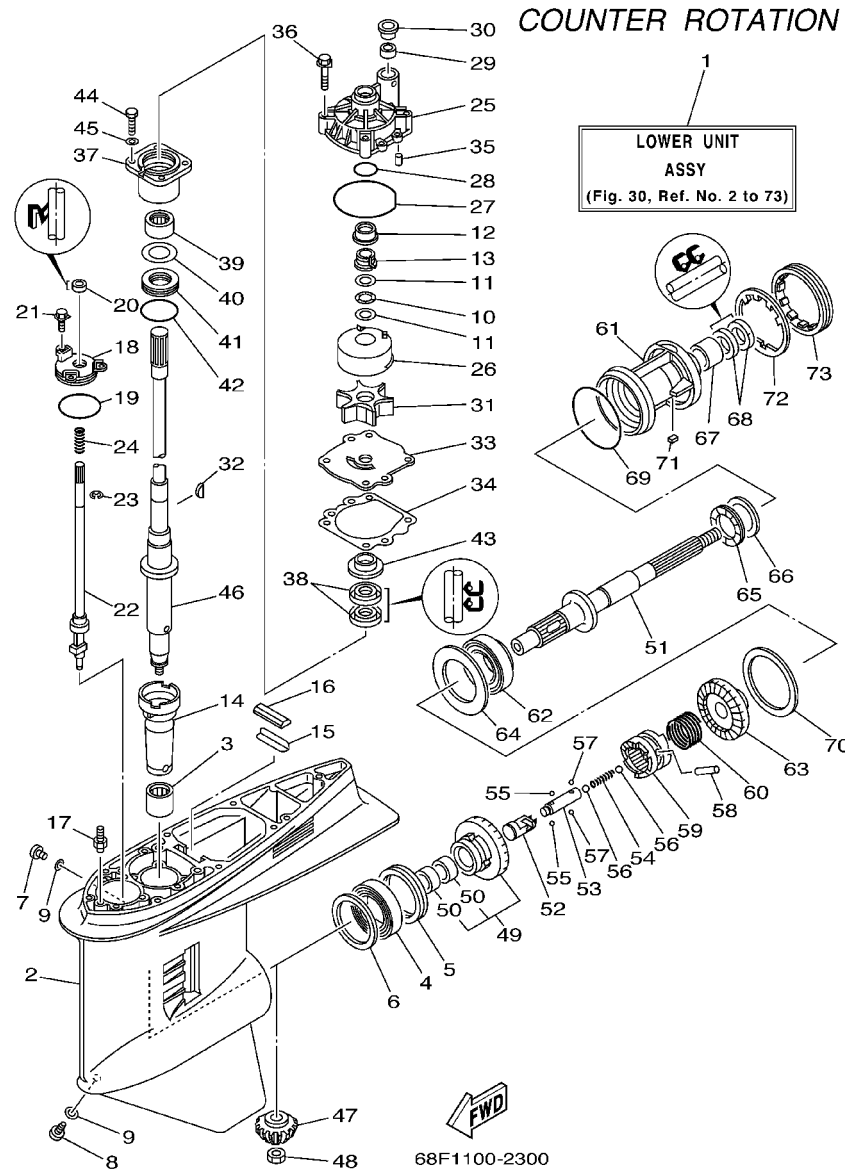
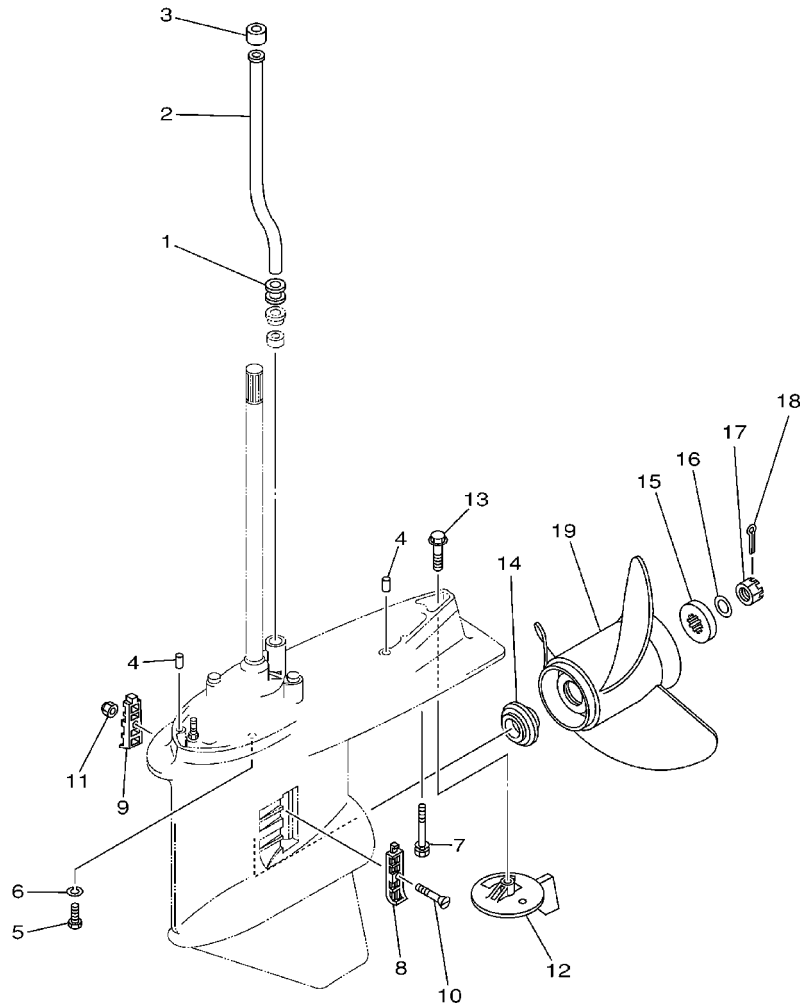


FIG. 30 LOWER CASING. DRIVE 3

IMPULSOR E INFERIOR 3

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	68F2	68G2		REMARKS OBSERVACION
66	6K1-45578-01-30	SHIM (T:0.30MM) LAINA (T:0.30MM)		1		UR
	6K1-45578-01-40	SHIM (T:0.40MM) LAINA (T:0.40MM)		1		UR
	6K1-45578-01-50	SHIM (T:0.50MM) LAINA (T:0.50MM)		1		UR
67	93315-430U8	BEARING COJINETE DE RODILLOS		1		
68	93101-30M17	OIL SEAL RETEN DE ACEITE		2		
69	93210-97M55	O-RING JUNTA TORICA		1		
70	6G5-45577-02-10	SHIM (T:0.10MM) LAINA (T:0.10MM)		1		UR
	6G5-45577-02-12	SHIM (T:0.12MM) LAINA (T:0.12MM)		1		UR
	6G5-45577-02-15	SHIM (T:0.15MM) LAINA (T:0.15MM)		1		UR
	6G5-45577-02-18	SHIM (T:0.18MM) LAINA (T:0.18MM)		1		UR
	6G5-45577-02-30	SHIM (T:0.30MM) LAINA (T:0.30MM)		1		UR
	6G5-45577-02-40	SHIM (T:0.40MM) LAINA (T:0.40MM)		1		UR
	6G5-45577-02-50	SHIM (T:0.50MM) LAINA (T:0.50MM)		1		UR
71	90282-04M00	KEY, STRAIGHT CHAVETA, RECTA		1		
72	6G5-45383-01	WASHER, CLAW ARANDELA DE UNA		1		
73	6G5-45384-00	NUT TUERCA		1		

COUNTER ROTATION



64G0100-1250

FIG. 31 LOWER CASING. DRIVE 4 IMPULSOR E INFERIOR 4

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	68F2	68G2			REMARKS OBSERVACION
1	6E5-44366-00	DAMPER, WATER SEAL GOMA DEL SELLO DE AGUA		1			
2	6E5-44361-20	TUBE, WATER TUBO DE AGUA		1			X
3	6E5-44365-00	DAMPER, WATER SEAL HULE DE SELLO DE AGUA		1			
4	93608-12M05	PIN, DOWEL PASADOR DE CLAVIJA		2			
5	97075-10045	BOLT PERNO		6			
6	92995-10100	WASHER ARANDELA		6			
7	90119-10M89	BOLT, WITH WASHER TORNILLO CON ARANDELA		1			
8	6J9-45214-00	COVER, WATER INLET CUBIERTA ENTRADA AGUA		1			
9	6J9-45215-00	COVER, WATER INLET CUBIERTA ENTRADA AGUA		1			
10	90152-05M08	SCREW, COUNTERSUNK TORNILLO EMBUTIDO		1			
11	90185-05002	NUT, SELF-LOCKING TUERCA AUTOBLOCANTE		1			
12	6K1-45371-02	TAB-TRIM QUILLA ESTABILIZADOR		1			
13	90105-10M00	BOLT, FLANGE TORNILLO		1			
14	6E5-45987-01	SPACER ESPACIADOR		1			
15	688-45997-01	SPACER ESPACIADOR		1			
16	92990-18200	WASHER ARANDELA PLANA		1			
17	90171-18M04	NUT, CASTLE TUERCA ENTALLADA		1			
18	91490-40030	PIN, COTTER CHAVETA		1			
19	6K1-45970-01-98	PROPELLER (3X15-1/4"X15"-ML) PROPELA (3X15-1/4"X15"-ML)		1			UR
	6K1-45972-01-98	PROPELLER (3X13-3/4"X21"-ML) PROPELA (3X13-3/4"X21"-ML)		1			UR
	6K1-45974-02-98	PROPELLER (3X13-3/4"X19"-ML1) PROPELA (3X13-3/4"X19"-ML1)		1			UR
	6K1-45978-02-98	PROPELLER (3X13-3/4"X17"-ML1) PROPELA (3X13-3/4"X17"-ML1)		1			UR
	6R1-45970-A0	PROPELLER (3X15-1/4"X19"-ML) PROPELA (3X15-1/4"X19"-ML)		1			UR
	6R1-45972-A0	PROPELLER (3X14-7/8"X21"-ML) PROPELA (3X14-7/8"X21"-ML)		1			UR
	6R1-45974-A0	PROPELLER (3X14-1/2"X23"-ML) PROPELA (3X14-1/2"X23"-ML)		1			UR
	6R1-45976-A0	PROPELLER (3X15-1/4"X15"-ML) PROPELA (3X15-1/4"X15"-ML)		1			UR
	6R1-45978-A0	PROPELLER (3X15-1/4"X17"-ML) PROPELA (3X15-1/4"X17"-ML)		1			UR

D4

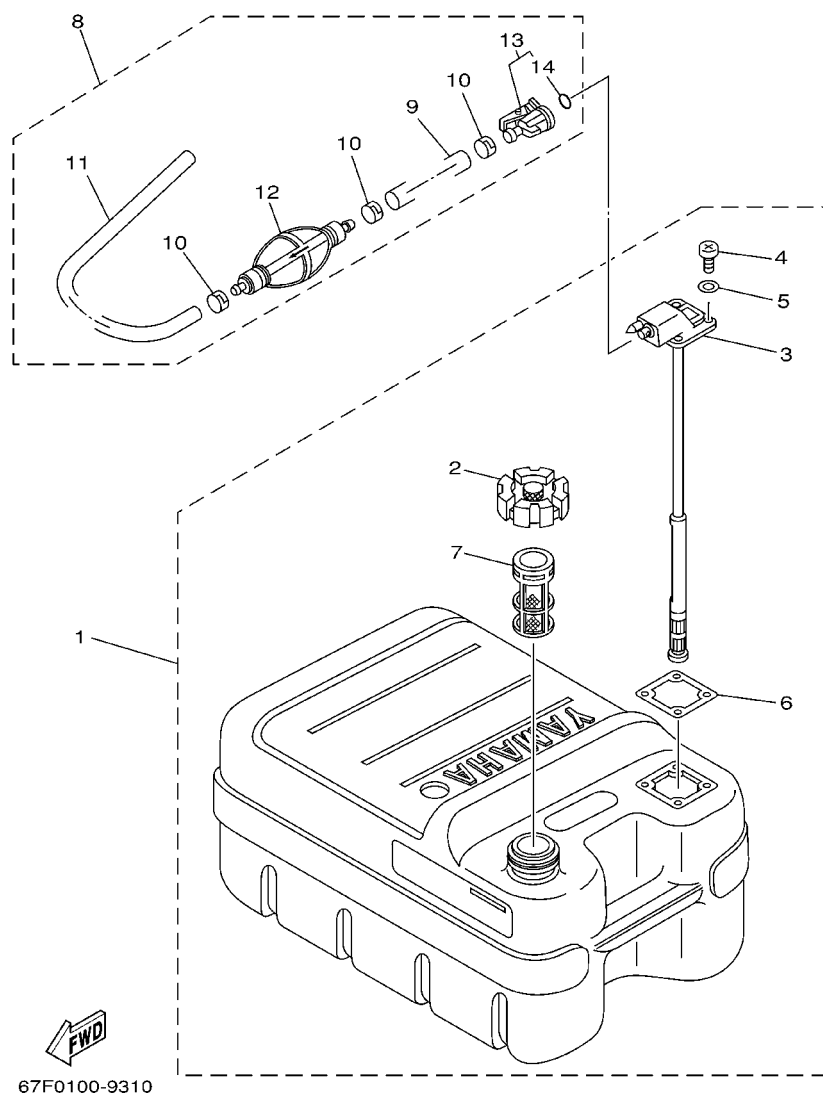


FIG. 32 FUEL TANK

DEPOSITO DE COMBUSTIBLE

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	68F2	68G2			REMARKS OBSERVACION
1	6YJ-24201-10	FUEL TANK ASSY (24L) TANQUE DEL COMBUSTIBLE (24L)	1	1			AP EXCEPT BRAZIL
2	6YJ-24610-01	.CAP ASSY .TAPA COMPLETA	1	1			
3	6Y1-24260-12	.FUEL METER ASSY .MEDIDOR DE COMBUSTIBLE COMPL.	1	1			WITH INDICATOR
4	98586-05016	.SCREW, PAN HEAD .TORNILLO DE CABEZA CON PLANA	4	4			
5	6Y1-24329-00	.SEAL .SELLO	4	4			
6	6Y1-24268-00	.GASKET, FUEL METER .EMPAQ MEDIDOR DE COMBUSTIBLE	1	1			
7	6YJ-24167-00	.STRAINER .COLADOR	1	1			
8	6Y2-24306-42	FUEL PIPE COMP. 1 TUBO COMBUST. COMPL 1	1	1			AP EXCEPT BRAZIL
9	90445-13M01	.HOSE (L2050) .MANGUERA (L2050)	1	1			
10	6E5-24351-51	.BAND 1 .ABRAZADERA 1	3	3			
11	90445-13M35	.HOSE (L250) .MANGUERA (L250)	1	1			
12	6Y2-24360-52	.PRIMER PUMP ASSY .SOPORTE BOMBA	1	1			
13	6Y2-24305-04	.FUEL PIPE JOINT COMP. 2 .CONECTOR MANGUERA COMBUST. 2	1	1			
14	93210-08287	.O-RING .JUNTA TORICA	1	1			

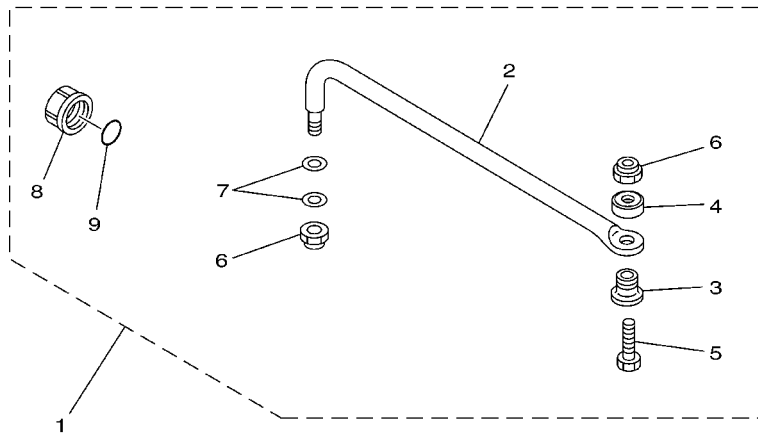


FIG. 33 STEERING GUIDE ATTACHMENT 1 ADITAMENTO GUIA DE GOBIERNO 1

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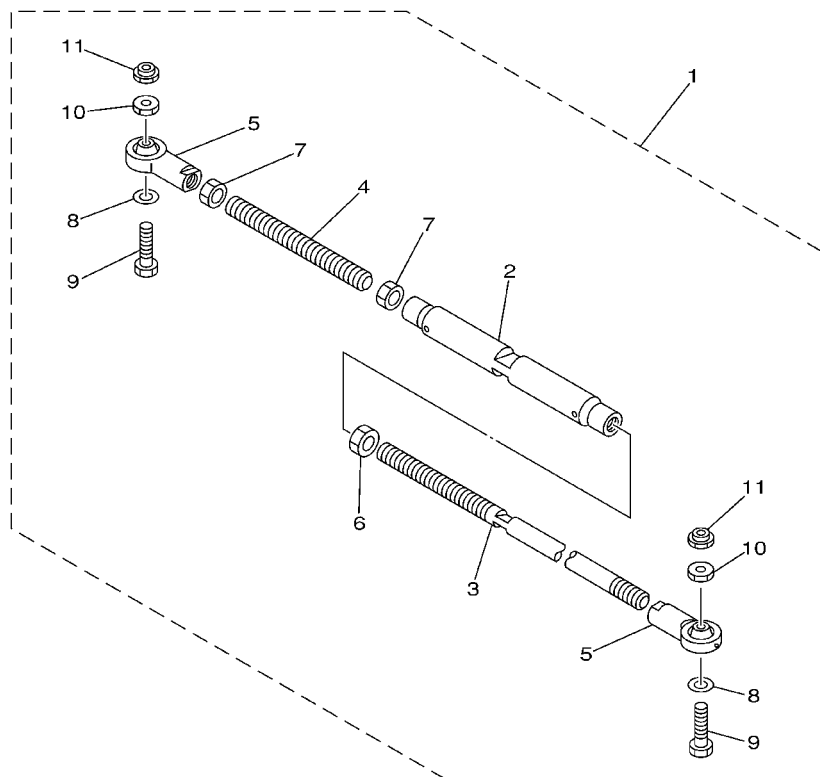
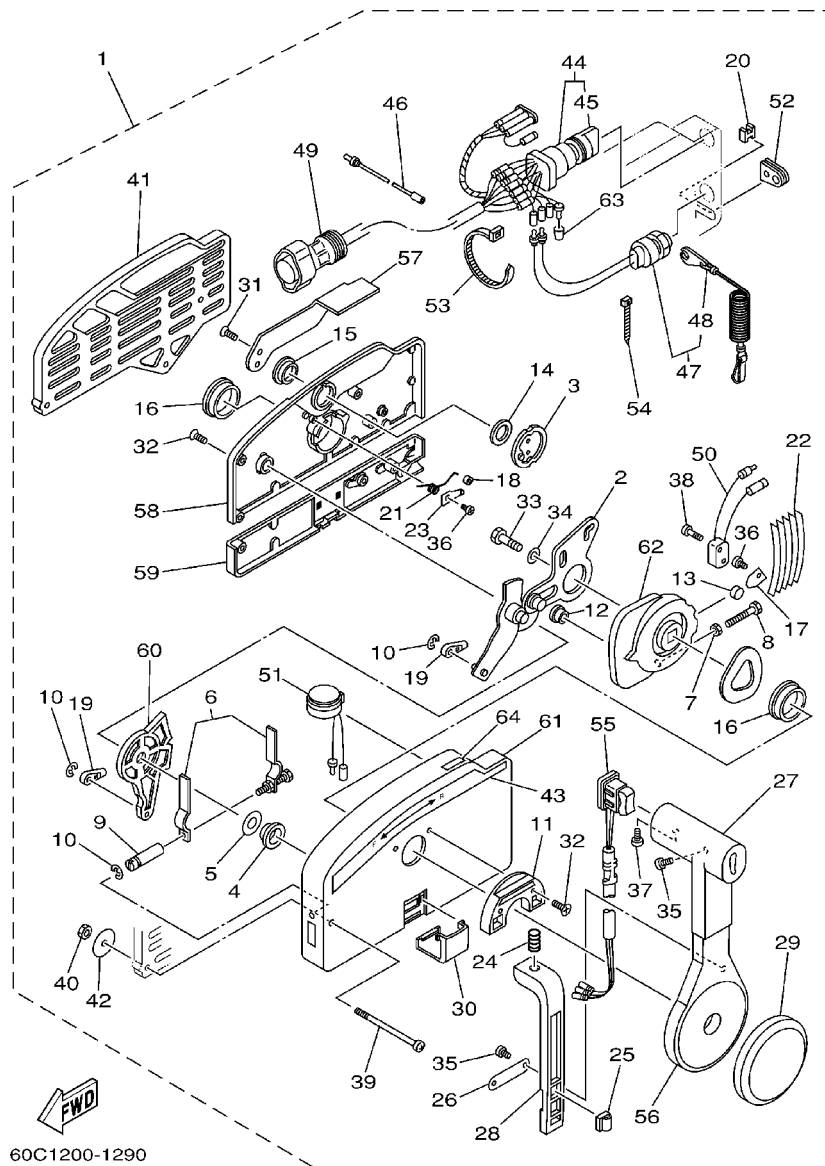


FIG. 34 STEERING GUIDE ATTACHMENT 2 ADITAMENTO GUIA DE GOBIERNO 2

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION	68F2	68G2			REMARKS OBSERVACION
1	6E5-61301-01	TWIN KIT (L:600-800MM)		1			AP
2	6E5-61313-00	KIT ADITAMENTO (L:600-800MM) .ADJUSTER		1			
3	6E5-61311-11	.AJUSTADOR		1			
4	6E5-61315-00	.TIE BAR		1			
5	6E5-61303-00	.BARRA SEPARADORA		1			
6	90170-14M06	.TIE BAR .ROTOR DE BOMBA AGUA		2			
7	95380-14700	.STEERING EYE COMP.		1			
8	90201-10M76	.OJO-DIRECCION COMPLETA		2			
9	90101-09M70	.NUT		2			
10	90170-09M05	.TUERCA		2			
11	90185-09M01	.WASHER, PLATE .ARANDELA PLANA		2			
		.BOLT		2			
		.TORNILLO		2			
		.NUT		2			
		.TUERCA		2			
		.NUT, SELF-LOCKING		2			
		.TUERCA AUTOBLOCANTE					



60C1200-1290

FIG. 36 REMOTE CONTROL ASSY 1 CONTROL REMOTO COMPL. 1

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	68F2	68G2		REMARKS OBSERVACION
1	703-48205-A4	REMOTE CONTROL ASSY REMOTO CONTROL COMPL.	1			AP EXCEPT BRAZIL
	703-48207-17	REMOTE CONTROL ASSY REMOTO CONTROL COMPL.	1			AP FOR BRAZIL
2	703-48261-01	.ARM, THROTTLE .BRAZO ACELERADOR	1			
3	703-48153-00	.SHAFT, FREE ACCEL. EJE	1			
4	703-48235-00	.BUSHING .BUJE	1			
5	703-48268-00	.SPACER .ESPACIADOR 3	1			
6	703-48264-00	.THROTTLE, FRICTION .FRICCION ACELERADOR	1			
7	95380-05600	.NUT .TUERCA	1			
8	97380-05025	.BOLT .TORNILLO HEXAGONAL	1			
9	703-48265-00	.SHAFT, FRICTION EJE FRICCION	1			
10	93430-06024	.CIRCLIP .SEGURO	3			
11	703-48245-00	.PLATE, LOCK .PLACA CERRADURA	1			
12	703-48252-00	.ROLLER, CAM .RODILLO LEVA	1			
13	701-48248-00	.ROLLER, FREE ACCEL. .RODILLO ACELERADOR LIBRE	1			
14	703-48198-00	.WASHER, WAVE .RONDANA ONDULADA 3	1			
15	703-48243-00	.BUSHING .BUJE 3	1			
16	703-48236-00	.BUSHING 1 .BUJE	2			
17	703-48189-00	.RETAINER .RETENEDOR	1			
18	703-48234-00	.ROLLER, DETENT .RODILLO	1			
19	703-48345-01	.CABLE END, REMOTE CONTROL 2 .TERMINAL CABLE DE CONTROL REM	2			
20	703-48358-00	.ANCHOR, CABLE .ABRAZADERA CABLE	1			
21	703-48244-00	.SPRING, FREE ACCEL. .RESORTE ACELERADOR LIBRE	1			
22	703-48238-00	.SPRING, DETENT .RESORTE	5			
23	703-48246-00	.SPACER .ESPACIADOR	1			
24	703-48227-00	.SPRING, NEUTRAL LOCK .RESORTE DE SEGURO	1			
25	703-82594-00	.CLAMP .GRAMPA	1			WITH PT/T SW.
26	703-48226-00	.PLATE, STOPPER .PLACA RETEN	1			

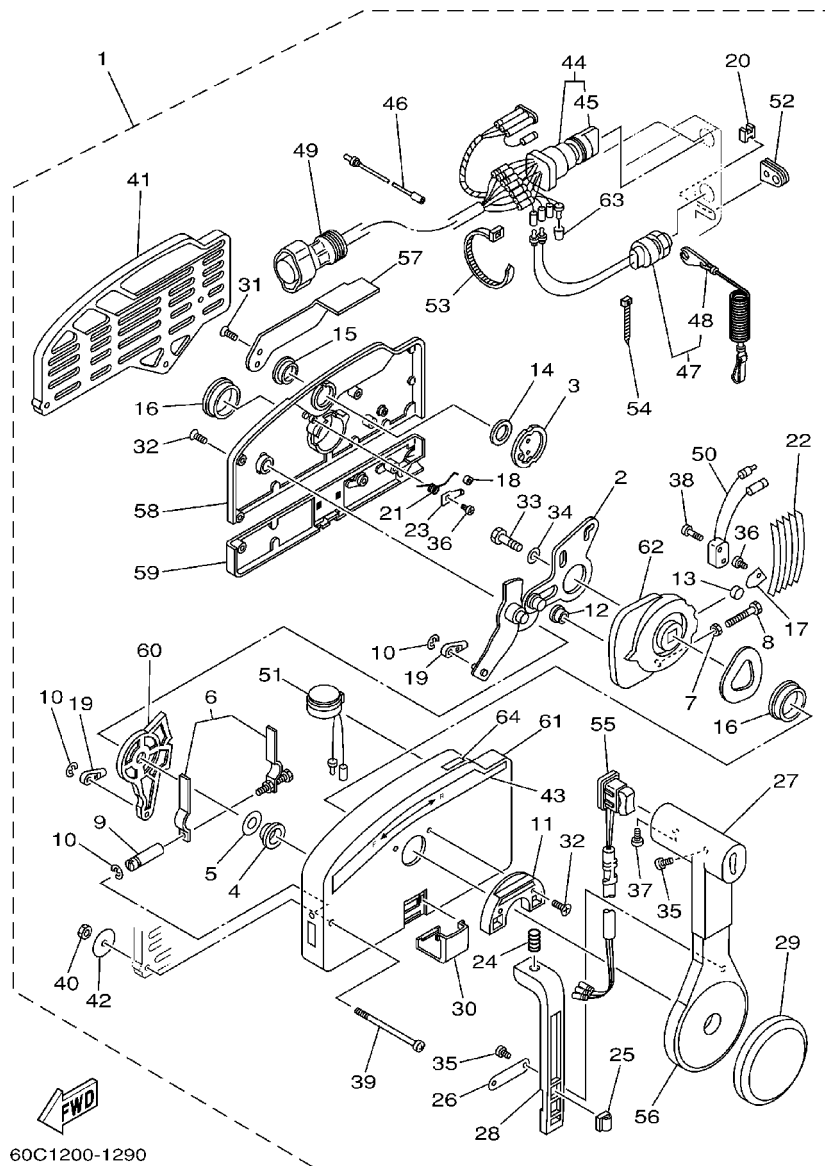


FIG. 36 REMOTE CONTROL ASSY 1 CONTROL REMOTO COMPL. 1

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	68F2	68G2		REMARKS OBSERVACION
27	703-48222-00	.GRIP, CONTROL LEVER .MANGO DE PALANCA CONTROL	1			SINGLE
28	703-48223-00	.LOCK, NEUTRAL .CERRADURA NEUTRO	1			
29	703-48225-00	.COVER .CUBIERTA	1			
30	703-48219-00	.COVER, LEAD .CUBIERTA	1			
31	703-48281-00	.SCREW .TORNILLO 1	2			
32	703-48282-00	.SCREW .TORNILLO 2	7			
33	97380-08030	.BOLT .TORNILLO HEXAGONAL	1			
34	92990-08600	.WASHER, PLATE .ARANDELA PLANA	1			
35	98580-04010	.SCREW, PAN HEAD .TORNILLO DE CABEZA CRUZADA	3			
36	98580-04006	.SCREW, PAN HEAD .TORNILLO DE CABEZA CRUZADA	2			
37	98580-05010	.SCREW, PAN HEAD .TORNILLO DE CABEZA CRUZADA	1			
38	98580-03015	.SCREW, PAN HEAD .TORNILLO DE CABEZA CRUZADA	2			
39	703-48291-10	.SCREW (M6) .TORNILLO (M6)	3			
40	95380-06600	.NUT, HEXAGON .TUERCA	3			
41	703-48293-10	.SPACER, REMOTE CONTROL .ESPACIADOR	1			SINGLE
42	701-48287-00	.WASHER .ARANDELA	3			
43	703-48215-00	.GRAPHIC .CALCOMANIA 1	1			
44	703-82510-12	.MAIN SWITCH ASSY .CONJUNTO DE LLAVE IGNICION	1			FOR 703-48205-A4
	703-82510-43	.MAIN SWITCH ASSY .CONJUNTO DE LLAVE IGNICION	1			FOR 703-48207-17
45	676-82577-00	.CAP, KEY .TAPA	1			FOR 703-82510-12
	703-82577-00	.CAP, KEY .TAPA	1			FOR 703-82510-43
46	703-82531-00	.WIRE, LEAD .CABLE CONDUCTOR	1			
47	688-82575-01	.ENGINE STOP SWITCH ASSY .INTERRUPTOR DE PARADA COMPL	1			
48	682-82556-00	.STOPPER .RETENER	1			
49	688-8258A-20	.EXTENSION, WIRE HARNESS .EXTENSION, ARNES DE CABLES	1			L:5M (10P)
50	703-82540-00	.NEUTRAL SWITCH ASSY .INTERRUPTOR NEUTRAL COMPL	1			
51	703-83383-A0	.BUZZER .ZUMBADOR	1			

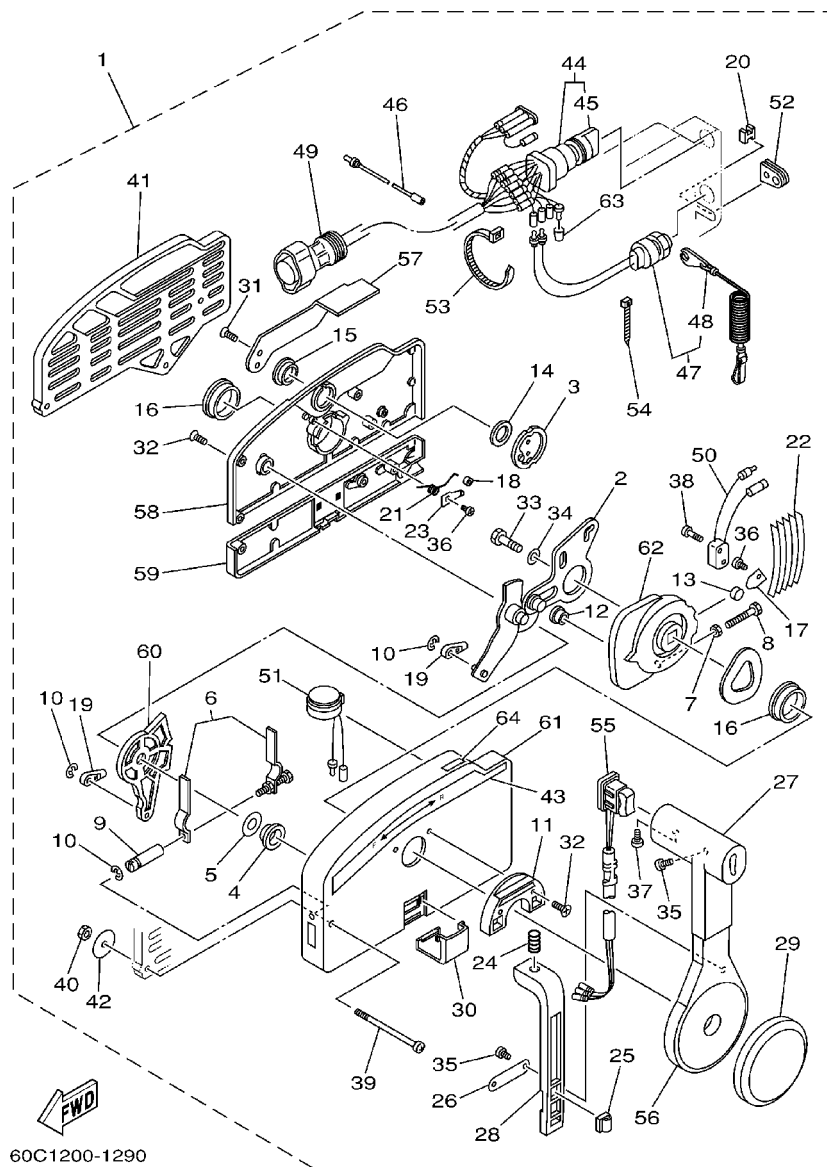


FIG. 36 REMOTE CONTROL ASSY 1 CONTROL REMOTO COMPL. 1

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	68F2	68G2			REMARKS OBSERVACION
52	703-48284-00	.GROMMET .TAPON 1	1				FOR 703-48205-A4
	703-48284-10	.GROMMET .TAPON 1	1				FOR 703-48207-17
53	703-82591-00	.BAND .BANDA	1				FOR 703-48205-A4
	703-82591-00	.BAND .BANDA	3				FOR 703-48207-17
54	703-82592-00	.BAND .BANDA	1				
55	703-82563-02	.TRIM & TILT SWITCH ASSY .INTERRUPTOR DE INCLINACION	1				FOR 703-48205-A4
	703-82563-12	.TRIM & TILT SWITCH ASSY .INTERRUPTOR DE INCLINACION	1				FOR 703-48207-17
56	703-48221-00	.LEVER, CONTROL .PALANCA CONTROL	1				
57	703-48152-00	.KNOB, FREE ACCEL. .PERILLA	1				
58	703-48212-00	.BACK PLATE 1 .PLACA TRASERA 1	1				
59	703-48213-00	.BACK PLATE 2 .PLACA TRASERA 2	1				
60	703-48271-00	.ARM, SHIFT .BRAZO CAMBIADOR	1				
61	703-48211-01	.HOUSING,1 .CAJA	1				
62	703-48232-00	.GEAR .ENGRANAJE 1	1				
63	703-82542-00	.CAP .TAPA	1				FOR 703-48205-A4
64	703-48218-00	.GRAPHIC .CALCAMONIA	1				FOR 703-48205-A4

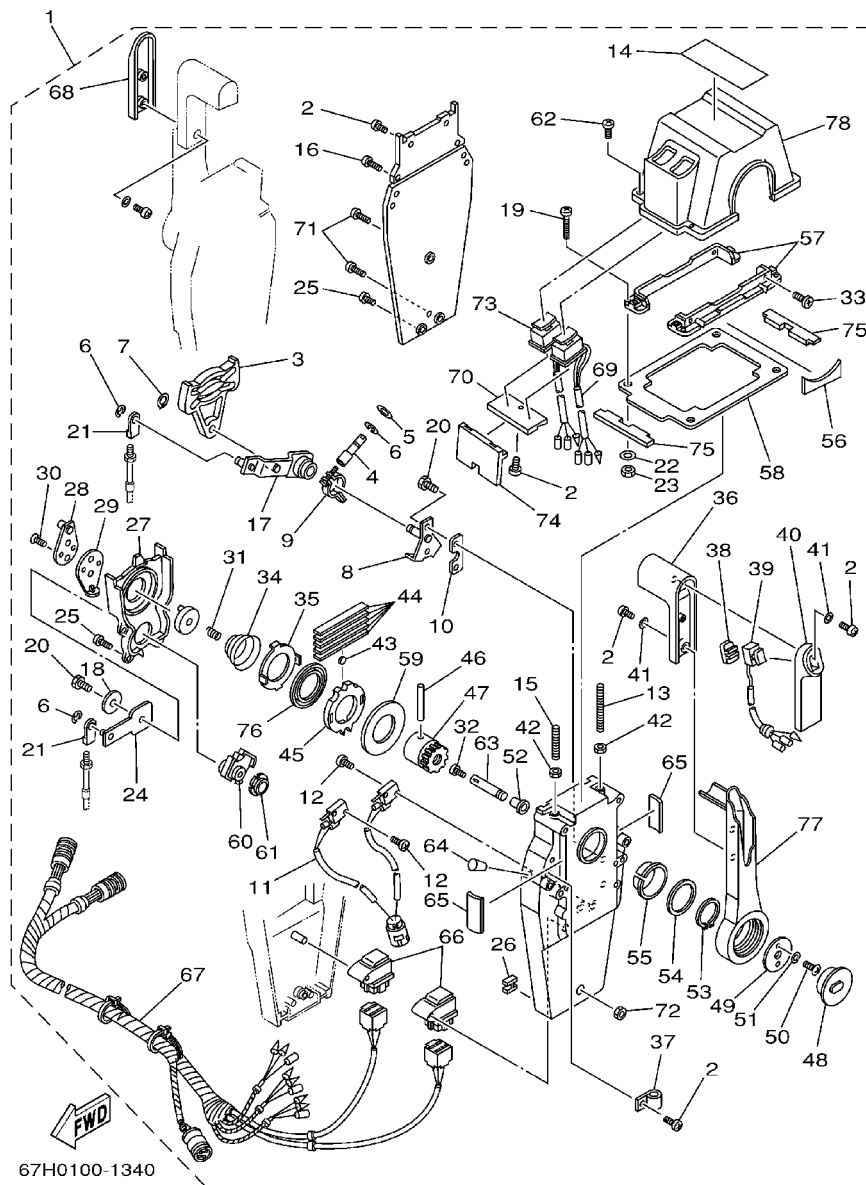


FIG. 37 REMOTE CONTROL ASSY 2 CONTROL REMOTO COMPL. 2

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	68F2	68G2	REMARKS OBSERVACION
1	704-48207-23	REMOTE CONTROL ASSY COMANDO REMOTO		1	AP WITH PT/T SW.
2	97890-05016	.SCREW, PAN HEAD .TORNILLO		12	
3	EL8-48251-00	.PLATE, CAM .PLACA, LEVA		2	
4	704-48265-00	.SHAFT, FRICTION .EJE FRICCION		2	
5	701-48246-00	.SPACER .ESPACIADOR		2	
6	93430-06024	.CIRCLIP .SEGURO		8	
7	EL8-48259-00	.CIRCLIP 1 .SEGURO		2	
8	704-48262-00	.SHAFT, THROTTLE .EJE DE ACELERADOR		2	
9	704-48264-00	.THROTTLE, FRICTION .FRICCION ACELERADOR		2	
10	704-48266-00	.SPACER .ESPACIADOR 2		2	
11	704-82540-10	.NEUTRAL SWITCH ASSY .INTERRUPTOR NEUTRAL COMPL		1	
12	6A5-48129-10	.SCREW 3 .TORNILLO 3		4	
13	EL8-48281-00	.SCREW .TORNILLO 1		2	
14	704-48215-10	.GRAPHIC .CALCOMANIA 1		1	
15	704-48281-00	.SCREW .TORNILLO 1		2	
16	97890-05025	.SCREW, PAN HEAD .TORNILLO		4	
17	704-48261-00	.ARM, THROTTLE .BRAZO ACELERADOR		2	
18	EL8-48191-00	.WASHER 1 .ARANDELA		2	
19	704-48283-00	.SCREW .TORNILLO 3		4	
20	97380-06018	.BOLT .TORNILLO HEXAGONAL		6	
21	703-48345-01	.CABLE END, REMOTE CONTROL 2 .TERMINAL CABLE DE CONTROL REM		4	
22	704-48287-00	.WASHER .ARANDELA		4	
23	95380-05600	.NUT .TUERCA		4	
24	EL8-48271-00	.ARM, SHIFT .BRAZO CAMBIADOR		2	
25	EL8-48127-00	.SCREW 1 .TORNILLO 1		16	
26	703-48358-00	.ANCHOR, CABLE .ABRAZADERA CABLE		2	
27	EL8-48231-00	.HOUSING, GEAR .CAJA, ENGRANAJE		2	

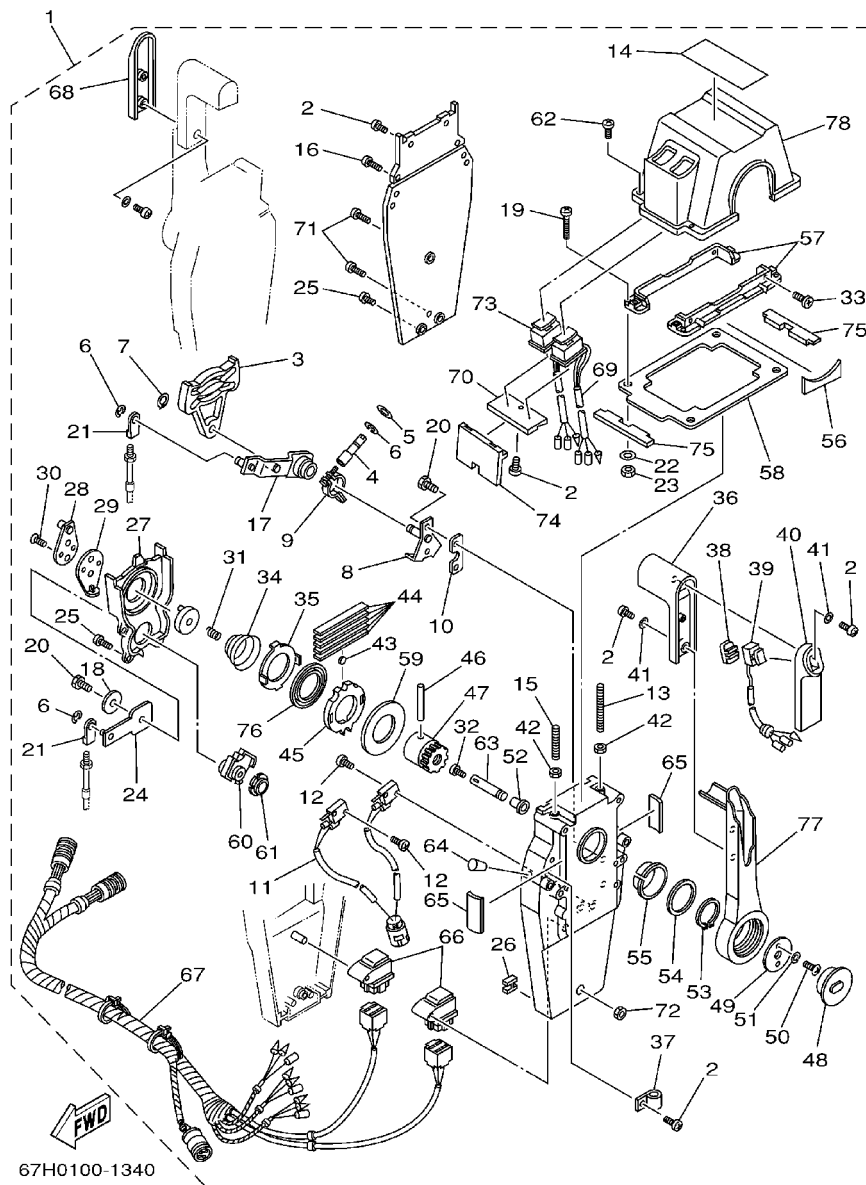


FIG. 37 REMOTE CONTROL ASSY 2 CONTROL REMOTO COMPL. 2

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	68F2	68G2		REMARKS OBSERVACION
28	EL8-48241-00	.ARM, DRIVE .BRAZO,MANDO		2		
29	EL8-48254-00	.STOPPER, THROTTLE ADJUSTING .TAPON		2		
30	92780-06020	.SCREW, FLAT HEAD .TORNILLO CABEZA PLANA		4		
31	EL8-48158-00	.SPRING 1 .RESORTE 1		2		
32	98580-04006	.SCREW, PAN HEAD .TORNILLO DE CABEZA CRUZADA		2		
33	98780-05018	.SCREW, FLAT HEAD .TORNILLO CABEZA PLANA		4		
34	EL8-48244-00	.SPRING, FREE ACCEL. .RESORTE ACELERADOR LIBRE		2		
35	EL8-48245-00	.PLATE, LOCK .PLACA CERRADURA		2		
36	704-48222-00	.GRIP, CONTROL LEVER .MANGO DE PALANCA CONTROL		2		
37	704-82594-00	.CLAMP .GRAMPA		1		
38	704-48228-00	.HOLDER, SWITCH .MORDAZA		1		
39	704-82563-31	.TRIM & TILT SWITCH ASSY .INTERRUPTOR DE INCLINACION		1		
40	704-48229-00	.GRIP, CONTROL LEVER .MANGO DE PALANCA CONTROL 2		1		
41	92990-05300	.WASHER, INTERNAL TOOTH .ARANDELA PLANA		6		
42	95380-06600	.NUT, HEXAGON .TUERCA		4		
43	701-48248-00	.ROLLER, FREE ACCEL. .RODILLO ACELERADOR LIBRE		2		
44	703-48238-00	.SPRING, DETENT .RESORTE		10		
45	EL8-48232-00	.GEAR 1 .ENGRANAJE 1		2		
46	EL8-48164-00	.PIN 2 .PASADOR 2		2		
47	704-48242-00	.SHAFT, DRIVE .EJE, PROPULSION		2		
48	704-48225-00	.COVER .CUBIERTA		2		
49	704-48192-00	.WASHER 2 .RONDANA 2		2		
50	97890-06018	.SCREW, PAN HEAD .TORNILLO		4		
51	92990-06300	.WASHER, INTERNAL TOOTH .ARANDELA PLANA		4		
52	702-48263-00	.BUSHING .BUJE 4		2		
53	EL8-48279-00	.CIRCLIP 2 .SEGURO2		2		
54	704-48193-00	.WASHER 3 .RONDANA 3		2		

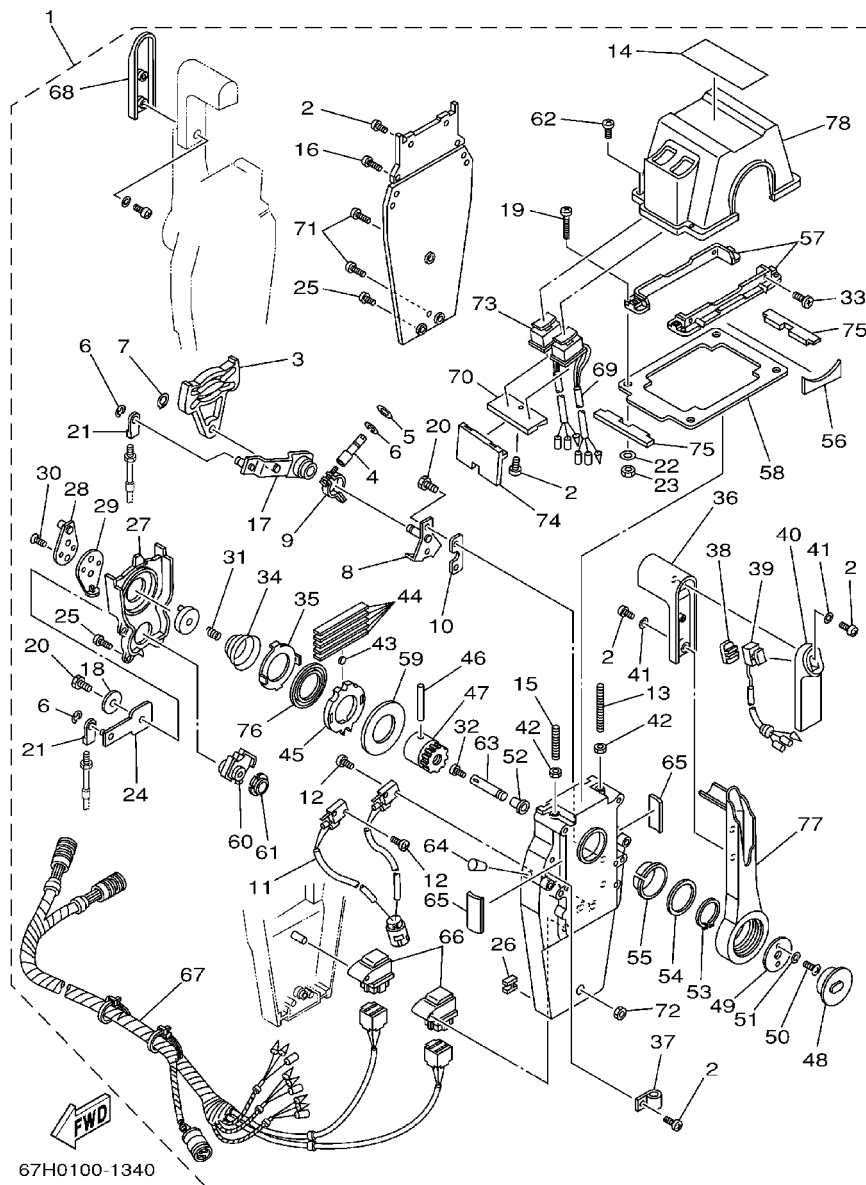


FIG. 37 REMOTE CONTROL ASSY 2 CONTROL REMOTO COMPL. 2

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	68F2	68G2		REMARKS OBSERVACION
55	EL8-48234-00	.BUSHING 1 .BUJE		2		
56	704-48219-00	.COVER, LEAD .CUBIERTA		2		
57	704-48144-00	.PLATE, STOPPER 2 .PLACA, RETEN 2		2		
58	704-48176-10	.GROMMET .TOPON		1		
59	703-48192-00	.WASHER 2 .RONDANA 2		2		
60	EL8-48233-00	.GEAR 2 .ENGRANAJE 2		2		
61	703-48235-00	.BUSHING .BUJE		2		
62	704-48282-00	.SCREW .TORNILLO 2		4		
63	EL8-48153-10	.SHAFT, FREE ACCEL. .EJE		2		
64	704-48166-00	.PLUG .TAPON		2		
65	704-48284-00	.GROMMET .TAPON 1		4		
66	704-81950-00	.RELAY ASSY .RELE COMPLETO		2		
67	704-82590-10	.WIRE HARNESS ASSY .CONJUNTO DE CABLES		1		
68	704-48229-10	.GRIP, CONTROL LEVER .MANGO DE PALANCA CONTROL 2		1		
69	704-82563-E0	.TRIM & TILT SWITCH ASSY .INTERRUPTOR DE INCLINACION		1		
70	704-48228-10	.HOLDER, SWITCH .MORDAZA		1		
71	704-48128-00	.SCREW 2 .TORNILLO 2		3		
72	704-48156-00	.NUT 1 .TUERCA 1		1		
73	704-82563-F0	.TRIM & TILT SWITCH ASSY .INTERRUPTOR DE INCLINACION		1		
74	704-48285-00	.GROMMET 2 .TAPON 2		1		
75	704-48286-00	.GROMMET 3 .TAPON 3		2		
76	704-48178-00	.PLATE, SHIFT .PLACA		2		
77	704-48221-00	.LEVER, CONTROL .PALANCA CONTROL		2		
78	704-48119-20	.COVER .CUBIERTA		1		

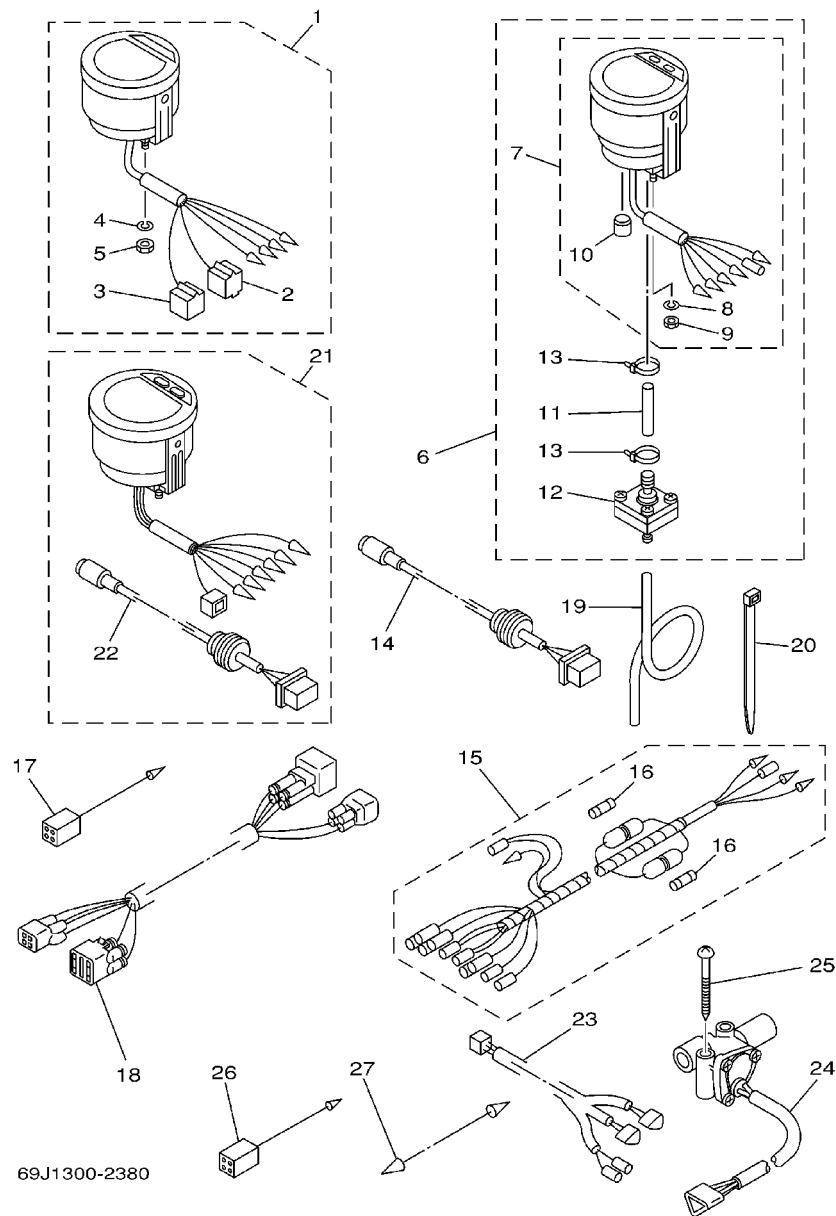


FIG. 38 METER

MEDIDOR

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	68F2	68G2		REMARKS OBSERVACION
1	6Y5-8350T-02	TACHOMETER ASSY TACOMETRO COMPLETO	1	1		AP
2	9E450-04433	.CONNECTOR .CONECTOR	1	1		M-4-W
3	9E450-04533	.CONNECTOR .CONECTOR	1	1		F-4-W
4	92990-04100	.WASHER, SPRING .ARANDELA, GROWER	2	2		
5	95380-04600	.NUT .TUERCA	2	2		
6	6Y5-83500-S5	DIGITAL SPEEDOMETER ASSY VELOCIMETRO DIGITAL COMPLETO	1			AP
7	6Y5-83570-S5	.SPEEDOMETER ASSY .VELOCIMETRO COMPLETO	1			
8	92990-04100	..WASHER, SPRING ..ARANDELA, GROWER	2			
9	95380-04600	..NUT ..TUERCA	2			
10	6Y5-83533-T2	..GROMMET ..ANILLO PROTECTOR	1			
11	6Y5-83557-31	.TUBE .ENCHUFE DE ACEITE	1			
12	6Y5-83728-00	.CONNECTOR ASSY .CONEXION COMPLET	1			
13	90465-11M10	.CLAMP .BRIDA	2			
14	6Y5-87122-S0	CORD ASSY 1 CORDON COMPLETO	1			AP
15	6Y5-83553-M0	WIRE, LEAD CABLE CONDUCTOR	1			AP
	6Y5-83553-00	WIRE, LEAD CABLE CONDUCTOR		1		AP
16	1E6-82151-00	.FUSE (10A) .FUSIBLE (10A)	2			FOR 6Y5-83553-M0
	1E6-82151-00	.FUSE (10A) .FUSIBLE (10A)		1		FOR 6Y5-83553-00
17	6Y5-82117-00	WIRE, LEAD (BLACK) CABLE, CONDUCTOR (NEGRO)	1			AP
18	68F-82553-80	EXTENSION, WIRE LEAD CABLE	1			AP
	68F-82553-90	EXTENSION, WIRE LEAD CABLE		1		AP
19	6Y5-83557-10	TUBE (8M) TUBO (8M)	1			AP FOR BRAZIL
	6Y5-83557-00	TUBE (6M) TUBO (6M)		1		AP EXCEPT BRAZIL
20	90465-11M10	CLAMP BRIDA	2			AP
21	6Y5-8350F-00	FUEL MANAGEMENT METER MEDIDOR DE GESTION COMBUSTIBLE	1			AP FOR BRAZIL
22	6Y5-87122-S0	.CORD ASSY 1 .CORDON COMPLETO		1		
23	6Y5-83553-F1	WIRE, LEAD CABLE CONDUCTOR		1		AP FOR BRAZIL

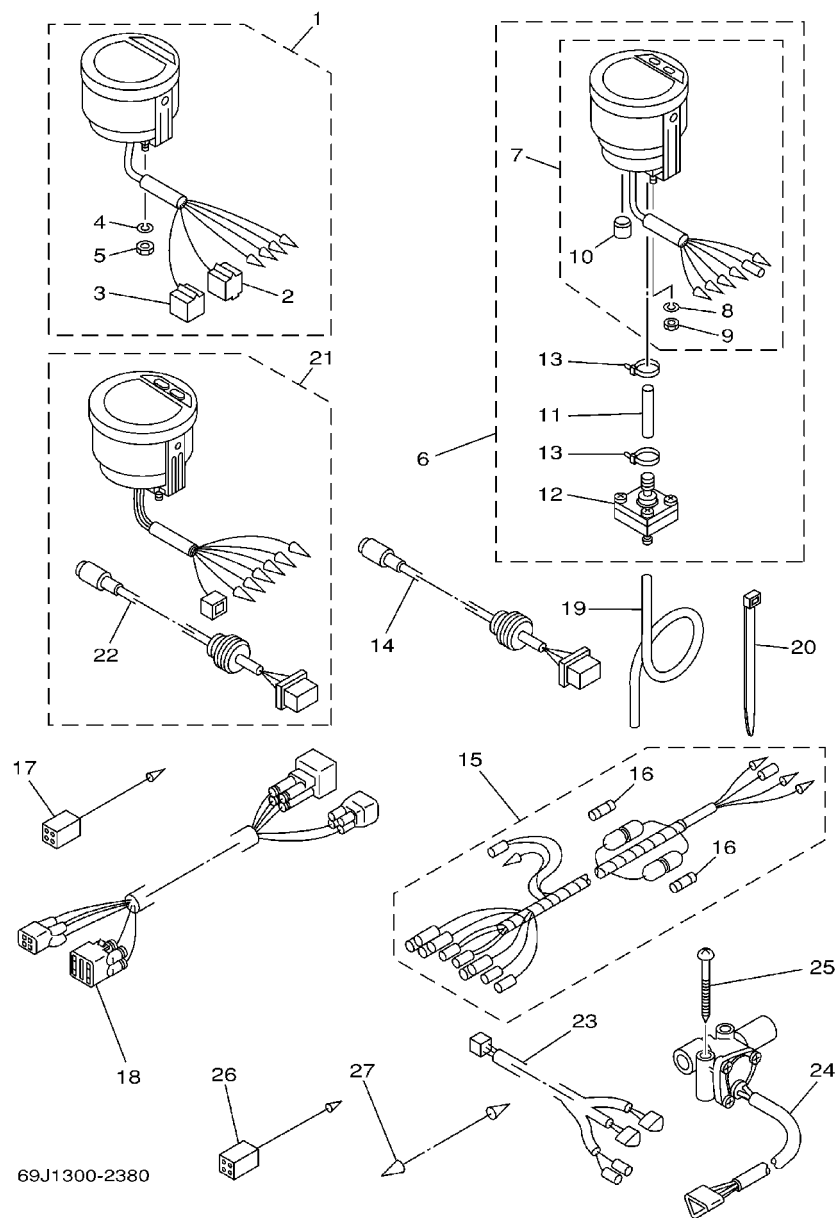


FIG. 38 METER

MEDIDOR

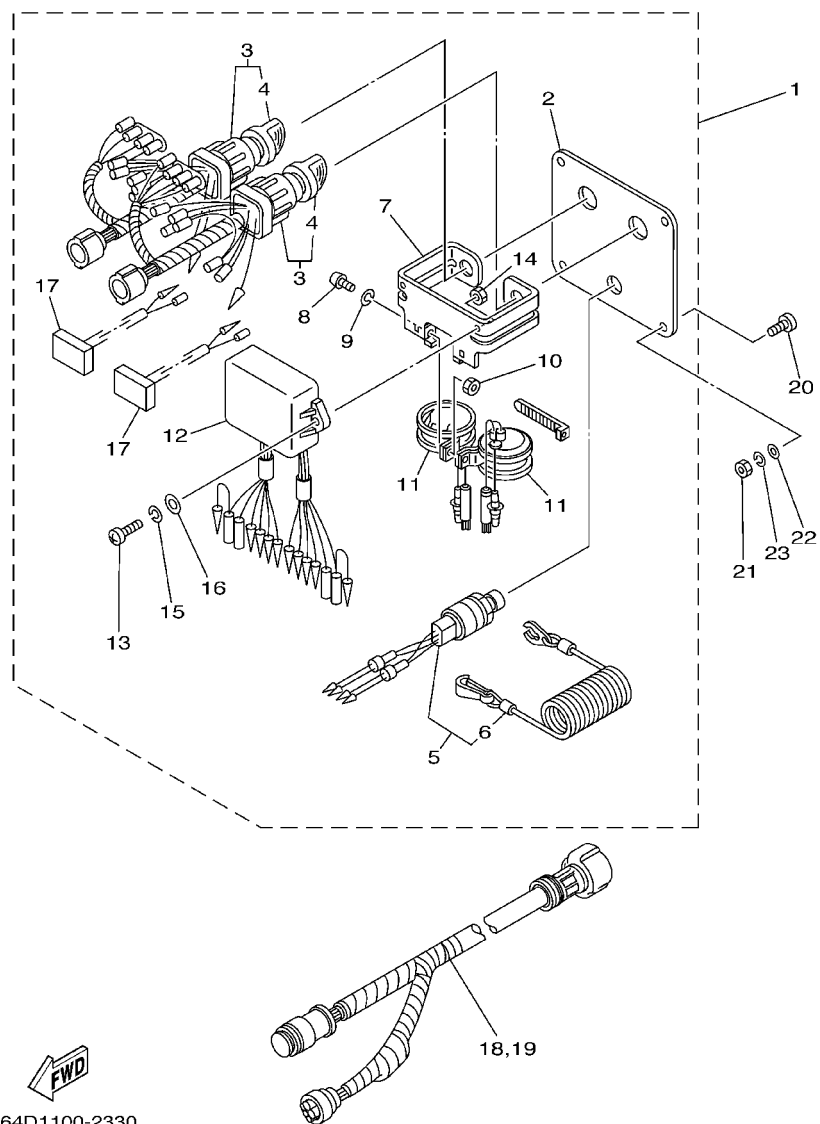
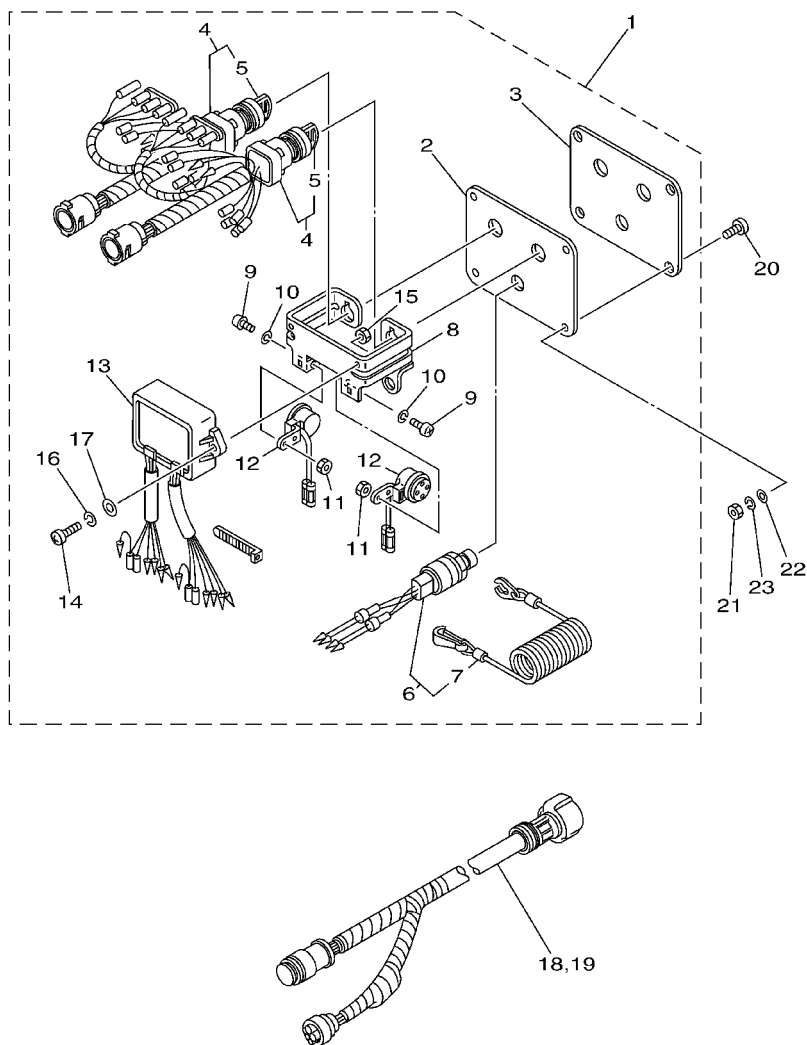


FIG. 39 SWITCH. PANEL 1

PANEL DE INTERRUPTOR 1

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	68F2	68G2			REMARKS OBSERVACION
1	6K1-82570-07	PANEL SWITCH ASSY INTERRUPTOR DE PANEL COMPL.		1			AP FOR BRAZIL
2	6K1-82571-01	.PANEL, SWITCH .PANEL DE INTERRUPTOR		1			
3	6K1-82510-06	.MAIN SWITCH ASSY .CONJUNTO DE LLAVE IGNICION		2			
4	703-82577-00	..CAP, KEY ..TAPA		1			
5	6K1-82575-00	.ENGINE STOP SWITCH ASSY .INTERRUPTOR DE PARADA COMPL.		1			
6	682-82556-00	..STOPPER ..RETENER		1			
7	6K1-83614-01	.BRACKET .SOPORTE		1			
8	98980-05010	.SCREW, BIND .TORNILLO DE AJUSTE		2			
9	92990-05100	.WASHER, SPRING .ARANDELA GROWER		2			
10	95380-05600	.NUT .TUERCA		2			
11	688-83383-11	.BUZZER .ZUMBADOR		2			
12	6K1-85830-01	.CONTROL UNIT ASSY .UNIDAD CONTROL		1			
13	98980-06020	.SCREW, BIND .TORNILLO DE AJUSTE		2			
14	95380-06600	.NUT, HEXAGON .TUERCA		2			
15	92990-06100	.WASHER, SPRING .ARANDELA GROWER		2			
16	92990-06600	.WASHER, PLATE .ARANDELA PLANA		2			
17	6K1-81980-00	.DIODE ASSY .RECTIFICADOR 2		2			
18	6K1-8258A-40	EXTENSION, WIRE HARNESS EXTENSION, ARNES DE CABLES		1			AP FOR BRAZIL
19	61B-8258A-01	EXTENSION, WIRE HARNESS EXTENSION, ARNES DE CABLES		1			AP FOR BRAZIL
20	90149-05M05	SCREW TORNILLO DE REGLAJE		4			AP FOR BRAZIL
21	95380-05600	NUT TUERCA		4			AP FOR BRAZIL
22	92990-05600	WASHER, PLATE ARANDELA PLANA		4			AP FOR BRAZIL
23	92990-05100	WASHER, SPRING ARANDELA GROWER		4			AP FOR BRAZIL



67H1100-2360

FIG. 40 SWITCH. PANEL 2

PANEL DE INTERRUPTOR 2

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	68F2	68G2			REMARKS OBSERVACION
1	61B-82570-02	PANEL SWITCH ASSY INTERRUPTOR DE PANEL COMPL.		1			AP EXCEPT BRAZIL
2	61B-82588-01	.PLATE .PLACA		1			
3	61B-82551-01	.STOP SWITCH ASSY .INTERRUP. DE PARADA COMPLTTO		1			
4	61B-82510-01	.MAIN SWITCH ASSY .CONJUNTO DE LLAVE IGNICION		2			
5	676-82577-00	..CAP, KEY ..TAPA		1			
6	6K1-82575-00	.ENGINE STOP SWITCH ASSY .INTERRUPTOR DE PARADA COMPL		1			
7	682-82556-00	..STOPPER ..RETENER		1			
8	6K1-83614-01	.BRACKET .SOPORTE		1			
9	98980-05010	.SCREW, BIND .TORNILLO DE AJUSTE		2			
10	92990-05100	.WASHER, SPRING .ARANDELA GROWER		2			
11	95380-05600	.NUT .TUERCA		2			
12	6R5-83383-00	.BUZZER .ZUMBADOR		2			
13	61B-85830-00	.CONTROL UNIT ASSY .UNIDAD CONTROL		1			
14	98980-06020	.SCREW, BIND .TORNILLO DE AJUSTE		2			
15	95380-06600	.NUT, HEXAGON .TUERCA		2			
16	92990-06100	.WASHER, SPRING .ARANDELA GROWER		2			
17	92990-06600	.WASHER, PLATE .ARANDELA PLANA		2			
18	6K1-8258A-40	EXTENSION, WIRE HARNESS EXTENSION, ARNES DE CABLES		1			AP EXCEPT BRAZIL
19	61B-8258A-01	EXTENSION, WIRE HARNESS EXTENSION, ARNES DE CABLES		1			AP EXCEPT BRAZIL
20	90149-05M05	SCREW TORNILLO DE REGLAJE		4			AP EXCEPT BRAZIL
21	95380-05600	NUT TUERCA		4			AP EXCEPT BRAZIL
22	92990-05600	WASHER, PLATE ARANDELA PLANA		4			AP EXCEPT BRAZIL
23	92990-05100	WASHER, SPRING ARANDELA GROWER		4			AP EXCEPT BRAZIL

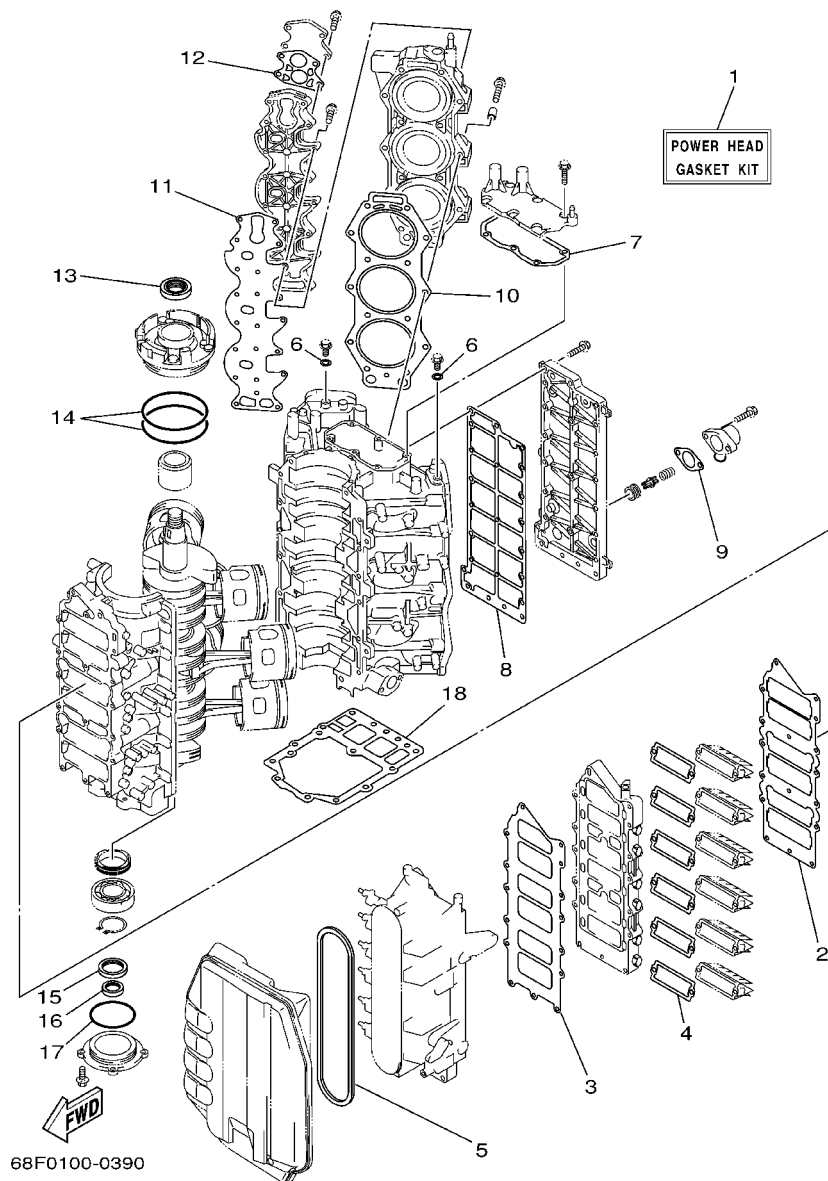


FIG. 41 REPAIR KIT 1

ESTUCHE REPARATION 1

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	68F2	68G2			REMARKS OBSERVACION
1	68F-W0001-00	POWER HEAD GASKET KIT JUEGO DE EMPAQUE DE MOTOR	1	1			
2	65L-13645-00	.GASKET, MANIFOLD 1 .EMPAQUE	1	1			
3	65L-13646-00	.GASKET, MANIFOLD 2 .EMPAQ. DE MULTIPLE 2	1	1			
4	61A-13621-A0	.GASKET, VALVE SEAT .JUNTA, DE VALV.DE EMPAQUE	6	6			
5	65L-14483-00	.GASKET .EMPAQUE	1	1			
6	90430-14115	.GASKET .JUNTA	2	2			
7	68F-11381-00	.GASKET 1 .EMPAQUE 1	1	1			
8	68F-41114-00	.GASKET, EXHAUST OUTER COVER .EMPAQUE	1	1			
9	6G5-11382-A1	.GASKET 2 .EMPAQUE 2	1	1			
10	68F-11181-00	.GASKET, CYLINDER HEAD 1 .JUNTA, DE CULATA 1	2	2			
11	68F-11193-01	.GASKET, HEAD COVER 1 .EMPAQUE	2	2			
12	688-12414-A1	.GASKET, COVER .EMPAQUE	2	2			
13	93102-40M14	.OIL SEAL .RETEN DE ACEITE	1	1			
14	93211-04001	.O-RING .ANILLO EN O	2	2			
15	93102-35M61	.OIL SEAL .RETEN DE ACEITE	1	1			
16	93101-22M15	.OIL SEAL .RETEN DE ACEITE	1	1			
17	93210-74M35	.O-RING .JUNTA TORICA	1	1			
18	68F-45113-00	.GASKET, UPPER CASING .EMPAQUE	1	1			

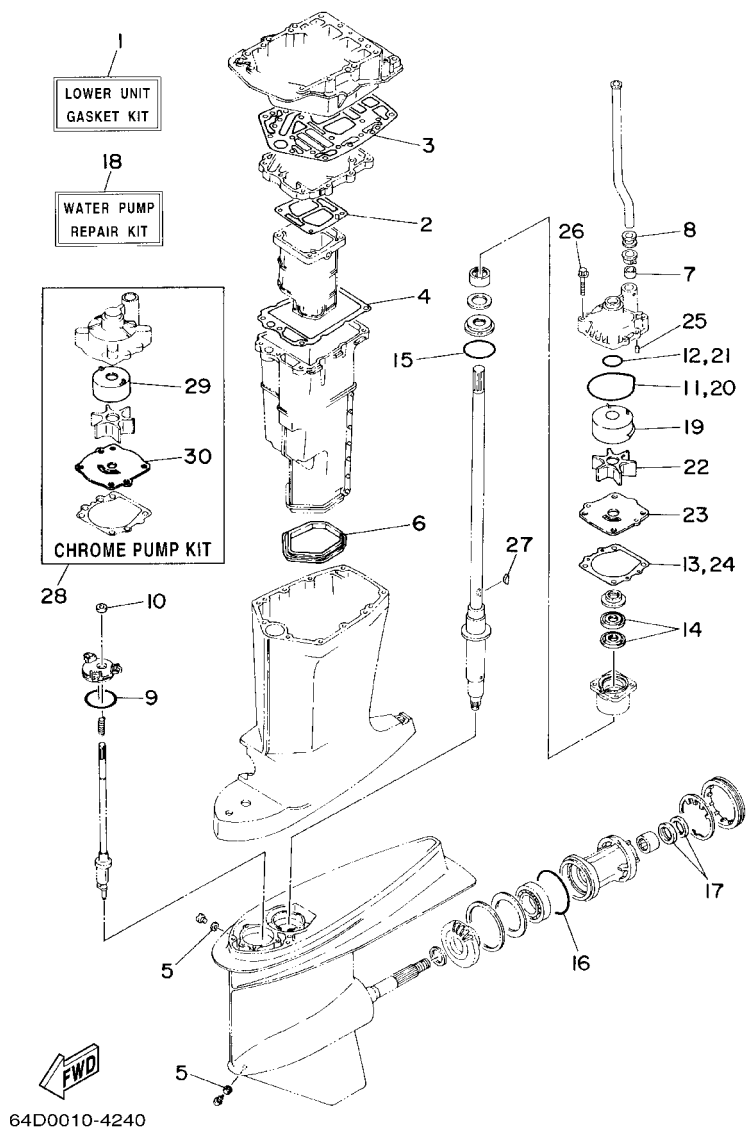


FIG. 42 REPAIR KIT 2

ESTUCHE REPARATION 2

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	68F2	68G2			REMARKS OBSERVACION
1	6G5-W0001-C1	LOWER UNIT GASKET KIT JUEGO DE EMPAQUE UNIDAD INFER	1	1			
2	6G5-41134-A1	.GASKET, EXHAUST MANIFOLD .EMPAQUE	1	1			
3	6G5-45114-A1	.GASKET, UPPER CASING .EMPAQUE	1	1			
4	6E5-41135-A0	.GASKET, EXHAUST MANIFOLD .EMPAQUE	1	1			
5	90430-08020	.GASKET .JUNTA	2	2			
6	6E5-45123-00	.GASKET, MUFFLER .EMPAQUE SILENCIADOR	1	1			
7	6E5-44365-00	.DAMPER, WATER SEAL .HULE DE SELLO DE AGUA	1	1			
8	6E5-44366-00	.DAMPER, WATER SEAL .GOMA DEL SELLO DE AGUA	1	1			
9	93210-58144	.O-RING .JUNTA TORICA	1	1			
10	93106-09014	.OIL SEAL .RETEN DE ACEITE	1	1			
11	93210-86M38	.O-RING .JUNTA TORICA	1	1			
12	93210-37160	.O-RING .JUNTA TORICA	1	1			
13	6E5-44315-A0	.GASKET, WATER PUMP .EMPAQUE	1	1			
14	93101-28M16	.OIL SEAL .RETEN DE ACEITE	2	2			
15	93210-55M14	.O-RING .JUNTA TORICA	1	1			
16	93210-97M55	.O-RING .JUNTA TORICA	1	1			
17	93101-30M17	.OIL SEAL .RETEN DE ACEITE	2	2			
18	61A-W0078-A3	WATER PUMP REPAIR KIT ESTUCHE REPARACION BOMBA AGUA	1	1			
19	61A-44322-02	.INSERT, CARTRIDGE .CARTUCHO	1	1			
20	93210-86M38	.O-RING .JUNTA TORICA	1	1			
21	93210-37160	.O-RING .JUNTA TORICA	1	1			
22	6E5-44352-01	.IMPELLER .IMPULSOR	1	1			
23	6G5-44323-00	.OUTER PLATE, CARTRIDGE .PLACA EXTERIOR DEL CARTUCHO	1	1			
24	6E5-44315-A0	.GASKET, WATER PUMP .EMPAQUE	1	1			
25	93606-12019	.PIN, DOWEL .PASADOR DE CLAVIJA	2	2			
26	90119-08M14	.BOLT, WITH WASHER .TORNILLO CON ARANDELA	4	4			
27	90280-04M05	.KEY, WOODRUFF .CUNA WOODRUFF	1	1			

NUMERICAL INDEX
INDICE NUMERICO

PART NO. CODIGO NO.	REF. NO.	PART NO. CODIGO NO.	REF. NO.	PART NO. CODIGO NO.	REF. NO.	PART NO. CODIGO NO.	REF. NO.	PART NO. CODIGO NO.	REF. NO.	PART NO. CODIGO NO.	REF. NO.
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