



PARTS CATALOGUE

VZ300TRD (6C92)
Z300BETO'05 (6C92)

VZ300TRD/Z300BETO
PARTS CATALOGUE
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FOREWORD

This Parts Catalogue is related to the parts for the model(s) on the cover page. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after the issue of the Parts Catalogue will be announced in the Parts News.
It is advisable that you make the necessary corrections to the Parts Catalogue according to the Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

“UR” Use specified parts number.

“UN” Use as many as needed.

“AP” Alternate Parts

“LM” Locally Made (Parts need to be ordered locally)

“F#” Frame No. (Applicable machine No.)

“O/S” Over Size

3. The number of components for assembly

- Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.
- The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

PART NO.	DESCRIPTION	Q'TY	REMARKS
2F5-83310-60	FRONT FLASHER LIGHT ASSY	2	
115-83311-60	.BULB (6V-18W)	1	

4. Applicable colours of graphics are represented in the “REMARKS” as shown below.

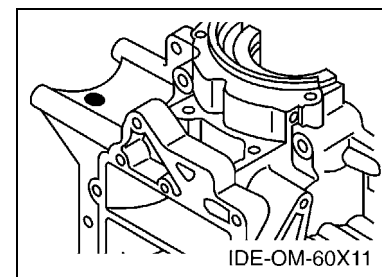
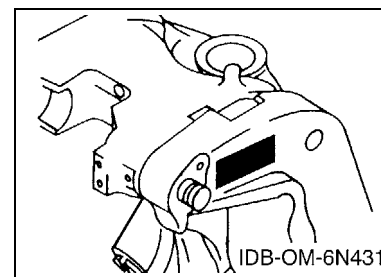
PART NO.	DESCRIPTION	Q'TY	REMARKS
2N4-24110-00-X5	FUEL TANK COMP.	2	MXR
3J1-24240-10	.GRAPHIC, FUEL TANK	1	FOR MXR

5. Note that the illustrations for reference in finding parts numbers are not to be used for assembling. When assembling, please use the applicable service manual.

6. The asterisk (*) before a reference number indicates modified items after the first edition.

7. Applicable Serial No.

Engine Serial No.



8. Applicable Engine Starting Serial No.

Model	Serial No.	Model	Serial No.
VZ300	6C9-1000333	Z300B	6C9-1000333

9. Applicable Colour Code

Abbreviation	Colour Name	Colour Code
SBL	SHINY BLACK	00NA

10. Quantity Column Information

Column No.	Name Of Q'ty Column	Applicable Model
1	USA	USA (VZ300TRD)
2	OCE	OCEANIA (Z300BETO)

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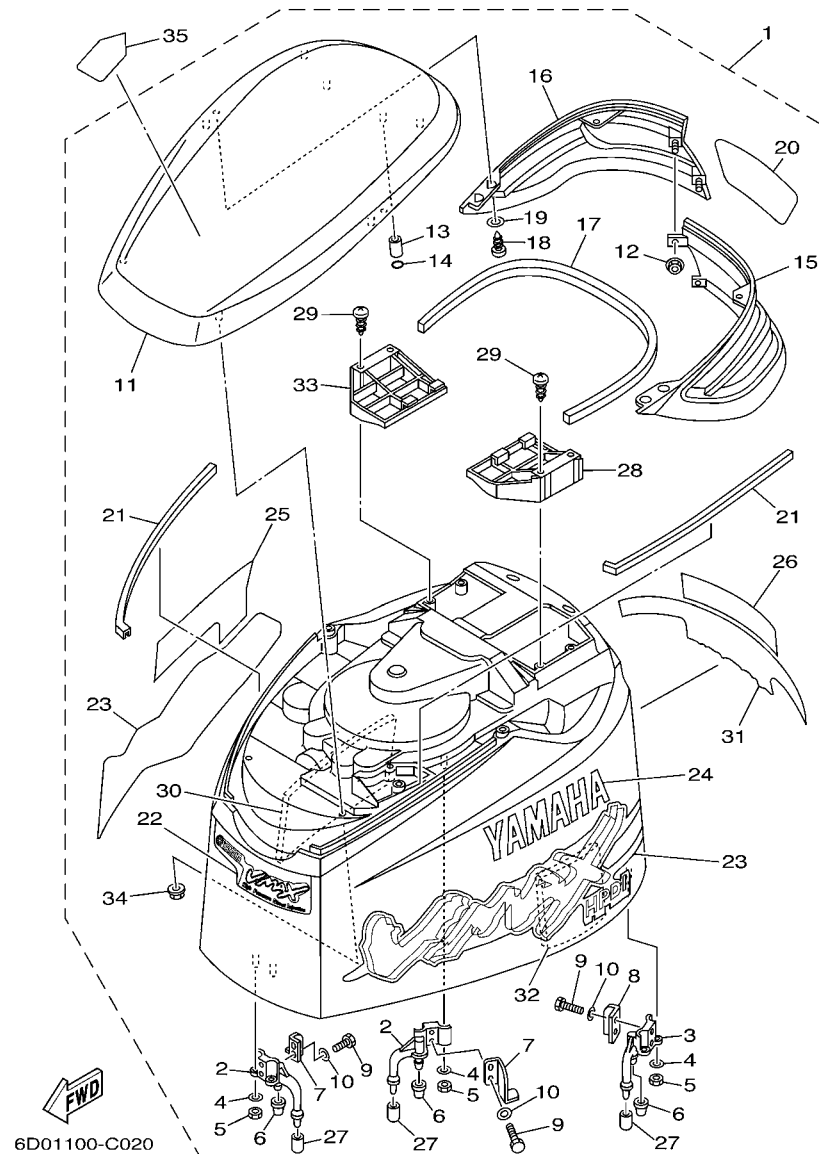


FIG. 1 TOP COWLING

REF. NO.	PART NO.	DESCRIPTION	USA	OCE			REMARKS
1	6C9-42610-00-NA	TOP COWLING ASSY	1	1			VMAX
2	68F-42647-01-94	.HOLDER, CLAMP BAND	2	2			
3	68F-42648-01-94	.HOLDER, CLAMP BAND	1	1			
4	92990-06100	.WASHER, SPRING	6	6			
5	95380-06600	.NUT, HEXAGON	6	6			
6	68F-42663-00	.DAMPER	3	3			
7	60V-42651-01	.HOOK	2	2			
8	60V-42652-00	.HOOK	1	1			
9	97095-06016	.BOLT	6	6			
10	92995-06600	.WASHER	6	6			
11	60X-42613-00-NA	.MOLDING, AIR DUCT	1	1			
12	90179-06M24	.NUT	2	2			
13	90387-06011	.COLLAR	2	2			
14	93210-06270	.O-RING	2	2			
15	60X-42636-00-NA	.LOUVER 2	1	1			
16	60X-42636-10-NA	.LOUVER 2	1	1			
17	60X-42662-00	.DAMPER	1	1			
18	97780-50616	.SCREW, TAPPING	4	4			
19	92990-05200	.WASHER, PLAIN	4	4			
20	6C9-42687-00	.EMBLEM, REAR	1	1			
21	60V-42662-00	.DAMPER	2	2			
22	6C9-42677-00	.GRAPHIC, FRONT	1	1			
23	6C9-W0070-00	.GRAPHIC SET	1	1			
24	6C9-42681-00	.MARK, COWLING	1	1			
25	6C9-42682-00	.MARK, COWLING	1	1			
26	6C9-42678-00	.GRAPHIC, REAR	1	1			
27	67F-13448-00	.CAP	3	3			

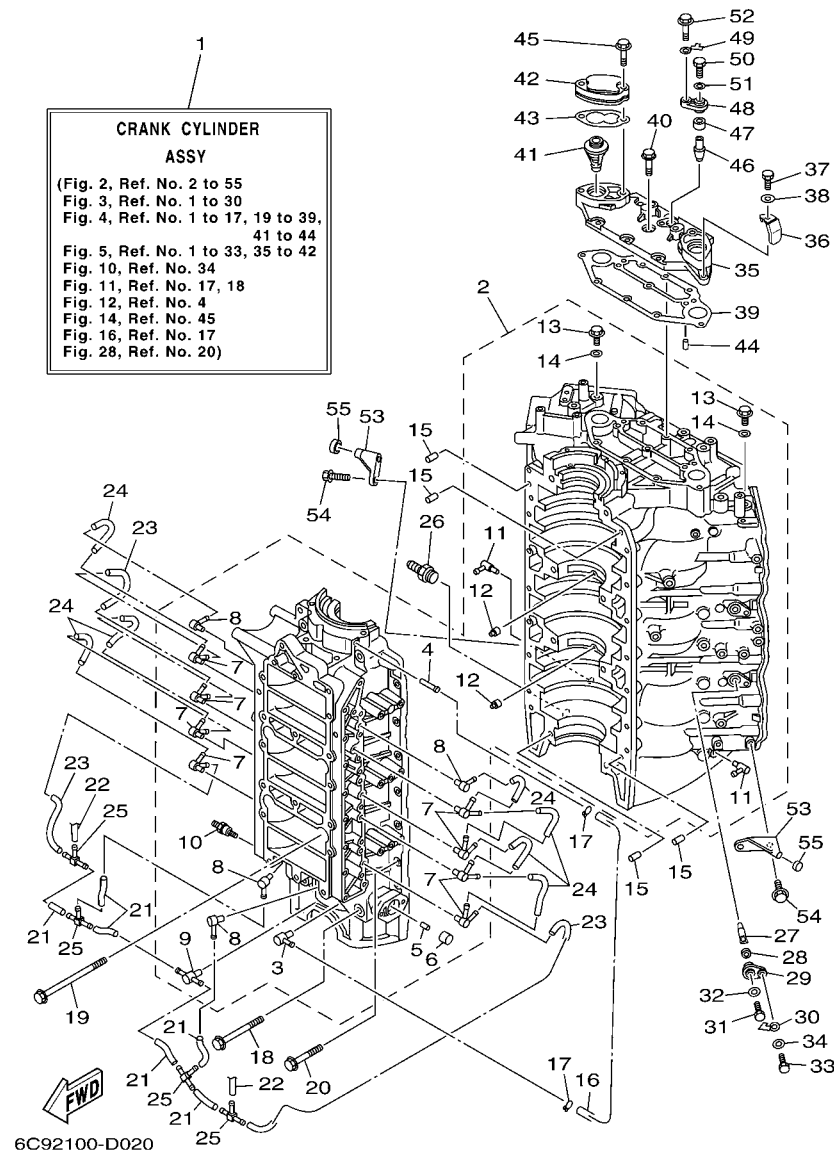


FIG. 2 CYLINDER & CRANKCASE 1

REF. NO.	PART NO.	DESCRIPTION	USA	OCE		REMARKS
1	6C9-W0090-11-1S	CRANK CYLINDER ASSY	1	1		
2	6D0-15100-01-1S	CRANKCASE ASSY	1	1		
3	6E5-11372-01	.NIPPLE, HOSE	1	1		
4	624-14485-00	.PIPE, JOINT	1	1		
5	90384-06M07	.BUSH, BIMETAL FORMED	1	1		
6	90383-16M01	.BUSH, FORMED	1	1		
7	60V-11370-00	.CHECK VALVE ASSY	8	8		
8	650-11370-01	.CHECK VALVE ASSY	4	4		
9	60V-11370-10	.CHECK VALVE ASSY	1	1		
10	90116-08012	.BOLT, STUD	1	1		
11	6D0-11372-00	.NIPPLE, HOSE	2	2		
12	663-11518-01	.LOCK, BEARING	2	2		
13	90340-14M00	.PLUG, STRAIGHT SCREW	2	2		
14	90430-14115	.GASKET	2	2		
15	93608-12063	PIN, DOWEL	4	4		
16	90445-07M10	HOSE (L510)	1	1		
17	90468-07M02	CLIP	2	2		
18	90119-10022	BOLT, WITH WASHER	4	4		
19	90119-10021	BOLT, WITH WASHER	4	4		
20	90119-06089	BOLT, WITH WASHER	14	14		
21	90445-07M03	HOSE (L34)	6	6		
22	90445-07016	HOSE (L60)	2	2		
23	90445-07M29	HOSE (L135)	3	3		
24	90445-07MA6	HOSE (L90)	7	7		
25	6E0-24378-00	PIPE, JOINT 4	4	4		
26	6G5-12581-00	JOINT, HOSE 1	1	1		
27	60V-11325-01	ANODE	3	3		

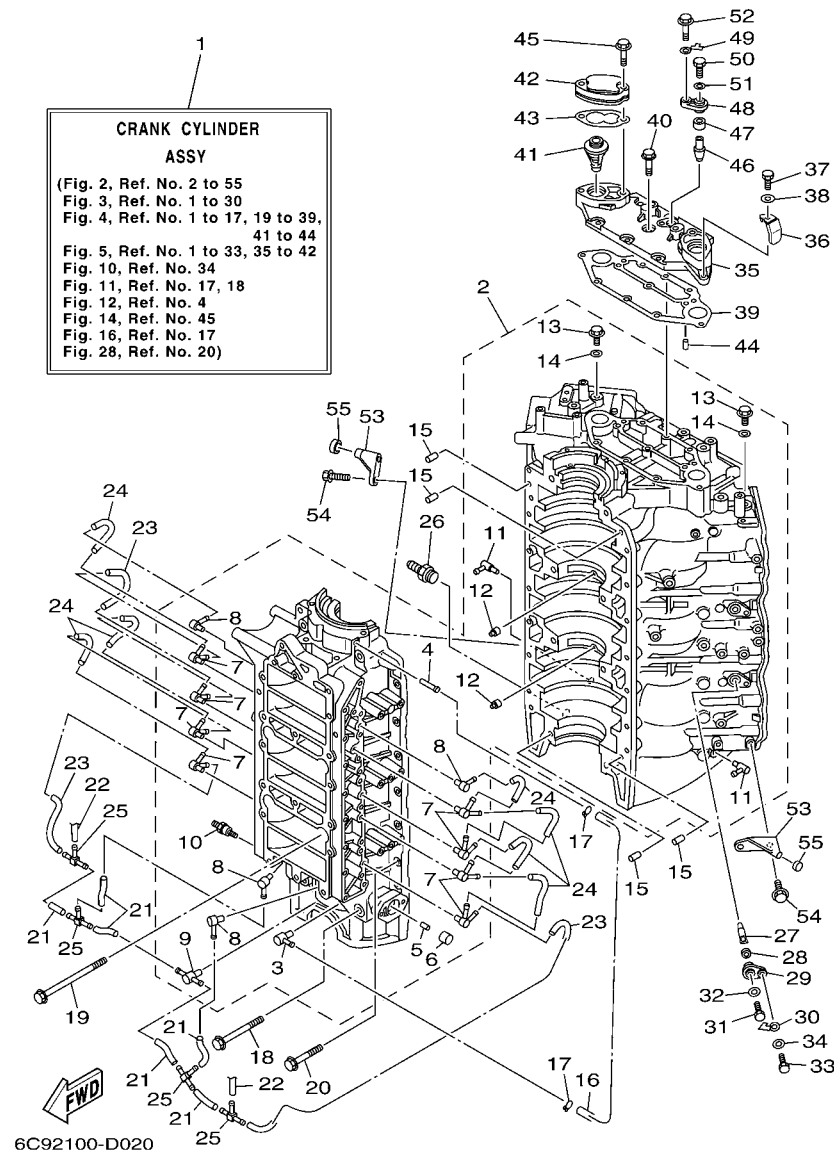


FIG. 2 CYLINDER & CRANKCASE 1

REF. NO.	PART NO.	DESCRIPTION	USA	OC		REMARKS
28	66M-11328-00	GROMMET, ANODE	3	3		
29	66M-11327-00-94	COVER, ANODE	3	3		
30	66M-12535-00	PLATE	3	3		
31	97095-05012	BOLT	3	3		
32	92995-05600	WASHER	3	3		
33	97013-06020	BOLT	3	3		
34	92903-06600	WASHER, PLATE	3	3		
35	60V-11371-00-94	COVER	1	1		
36	60V-24135-00	CLAMP 1	1	1		
37	97013-05012	BOLT	1	1		
38	92903-05600	WASHER, PLATE	1	1		
39	60V-11381-00	GASKET 1	1	1		
40	90119-06MA2	BOLT, WITH WASHER	7	7		
41	60V-12411-00	THERMOSTAT	2	2		
42	60V-12413-00-1S	COVER, THERMOSTAT	2	2		
43	60V-12414-A0	GASKET, COVER	2	2		
44	99480-06012	PIN	2	2		
45	90119-06055	BOLT, WITH WASHER	4	4		
46	66M-11325-00	ANODE	1	1		
47	66M-11328-00	GROMMET, ANODE	1	1		
48	66M-11327-00-94	COVER, ANODE	1	1		
49	66M-12535-00	PLATE	1	1		
50	97095-05012	BOLT	1	1		
51	92995-05600	WASHER	1	1		
52	90119-06MA2	BOLT, WITH WASHER	1	1		
53	6E5-42761-00-1S	STOPPER	2	2		
54	90119-06MA2	BOLT, WITH WASHER	4	4		

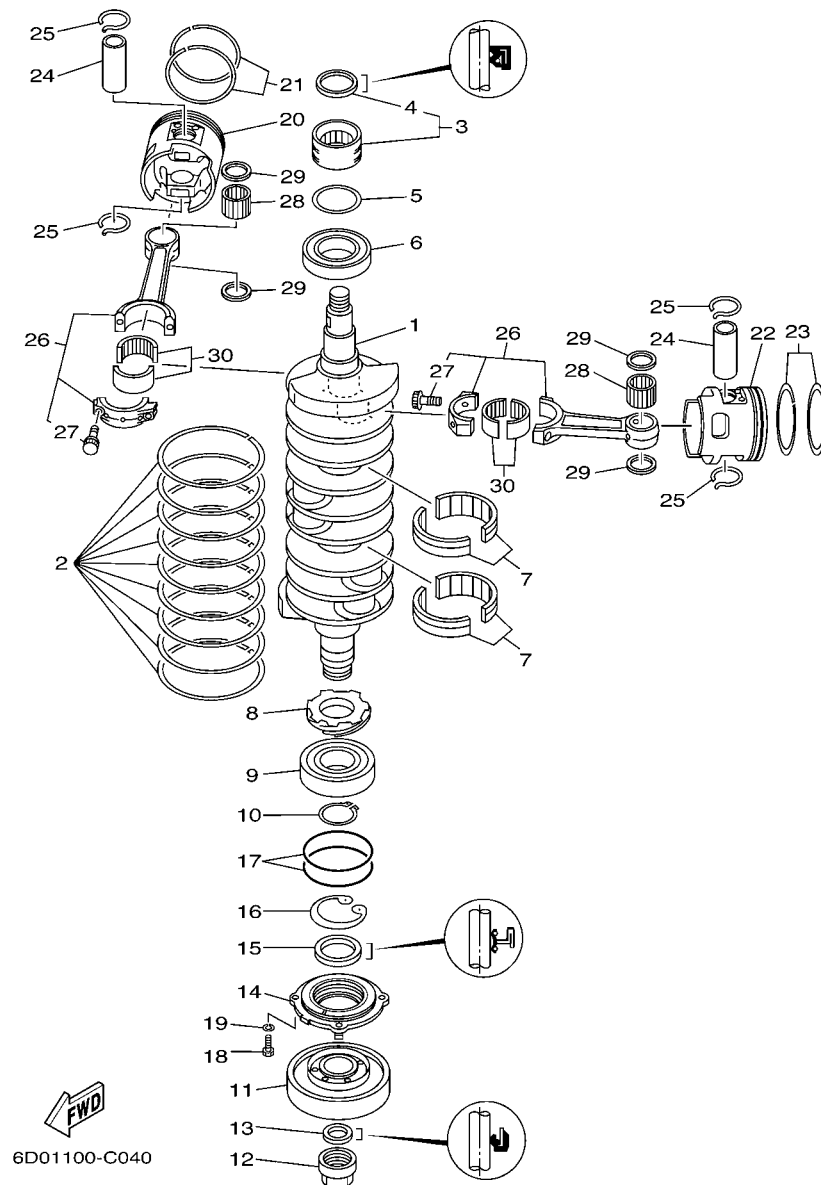


FIG. 3 CRANKSHAFT & PISTON

REF. NO.	PART NO.	DESCRIPTION	USA	OCE			REMARKS
1	6D0-11411-00	CRANKSHAFT	1	1			
2	61A-11447-00	SEAL, CRANK	9	9			
3	93311-940V0	BEARING	1	1			
4	93102-40M38	.OIL SEAL	1	1			
5	60V-11479-00	GASKET	1	1			
6	93306-209U1	BEARING	1	1			
7	93310-959U0	BEARING	2	2			
8	61A-11536-00	GEAR, DRIVE	1	1			
9	93306-308U0	BEARING	1	1			
10	93410-40M03	CIRCLIP	1	1			
11	61A-11586-01	PULLEY, CRANKSHAFT BALANCE	1	1			
12	60V-11555-00	NUT, CRANKSHAFT 1	1	1			
13	93104-22M07	OIL SEAL	1	1			
14	6D0-15359-00-94	HOUSING, OIL SEAL	1	1			
15	93103-40011	OIL SEAL	1	1			
16	93420-61M07	CIRCLIP	1	1			
17	93210-85M32	O-RING	2	2			
18	97095-06020	BOLT	4	4			
19	92995-06100	WASHER, SPRING	4	4			
20	6D0-11631-01-85	PISTON (STD)	3	3			
	6D0-11635-01	PISTON (0.25MM O/S)	3	3			AP
	6D0-11636-01	PISTON (0.50MM O/S)	3	3			AP
21	6D0-11603-00	PISTON RING SET (STD)	3	3			
	6D0-11604-00	PISTON RING SET (0.25MM O/S)	3	3			AP
	6D0-11605-00	PISTON RING SET (0.50MM O/S)	3	3			AP
22	6D0-11642-01-85	PISTON 2 (STD)	3	3			
	6D0-11645-01	PISTON 2 (0.25MM O/S)	3	3			AP

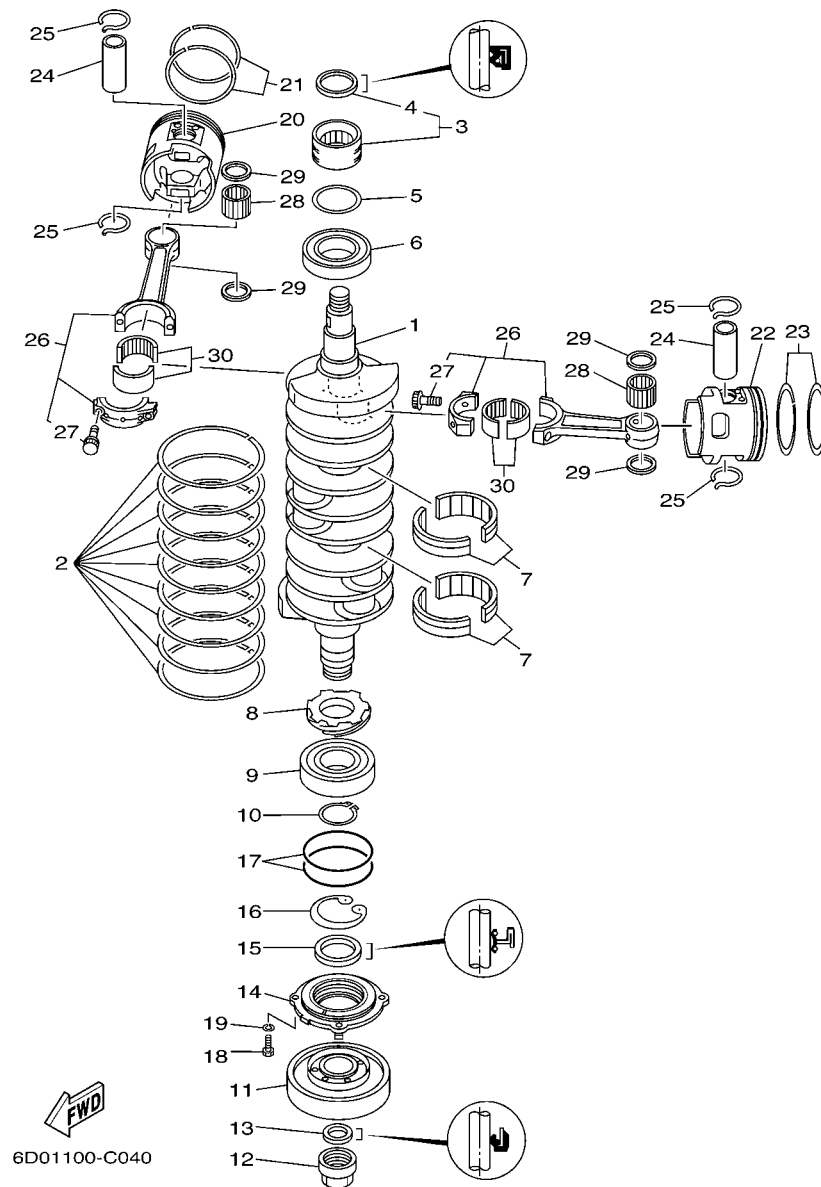


FIG. 3 CRANKSHAFT & PISTON

REF. NO.	PART NO.	DESCRIPTION	USA	OCE		REMARKS
22	6D0-11646-01	PISTON 2 (0.50MM O/S)	3	3		AP
23	6D0-11603-00	PISTON RING SET (STD)	3	3		
	6D0-11604-00	PISTON RING SET (0.25MM O/S)	3	3		AP
	6D0-11605-00	PISTON RING SET (0.50MM O/S)	3	3		AP
24	6D0-11633-00	PIN, PISTON	6	6		
25	60X-11634-00	CLIP, PISTON PIN	12	12		
26	6D0-11650-00	CONNECTING ROD ASSY	6	6		
27	90109-09001	.BOLT	2	2		
28	93310-32657	BEARING	6	6		
29	90201-26M03	WASHER, PLATE	12	12		
30	93310-84106	BEARING	6	6		

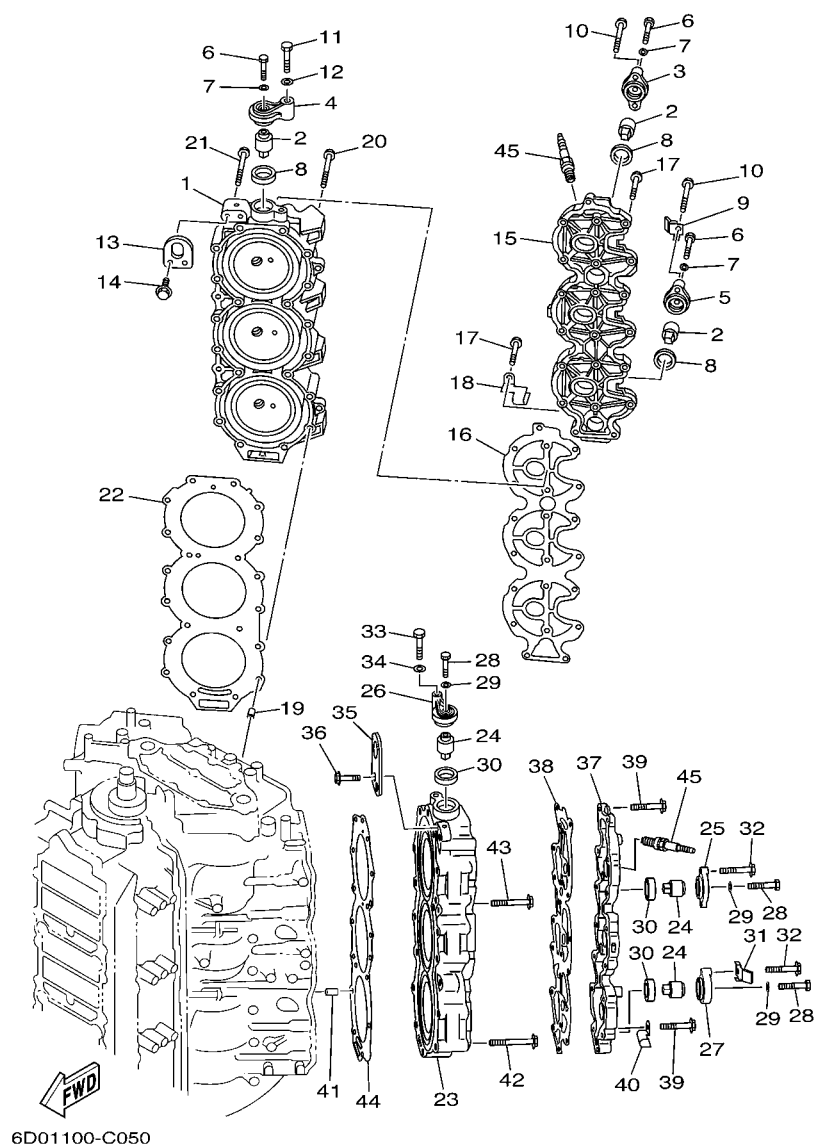


FIG. 4 CYLINDER & CRANKCASE 2

REF. NO.	PART NO.	DESCRIPTION	USA	OCE			REMARKS
1	6D0-11111-00-1S	HEAD, CYLINDER 1	1	1			
2	67F-11325-00	ANODE	3	3			
3	67F-11327-00-94	COVER, ANODE	1	1			
4	69J-11327-00-94	COVER, ANODE	1	1			
5	60V-11327-00-94	COVER, ANODE	1	1			
6	97075-06020	BOLT	3	3			
7	92995-06600	WASHER	3	3			
8	67F-11328-00	GROMMET, ANODE	3	3			
9	60V-12535-00	PLATE	1	1			
10	97575-08550	BOLT, WITH WASHER	3	3			
11	97075-08035	BOLT	1	1			
12	92995-08600	WASHER	1	1			
13	68F-11119-00	HANGER, ENGINE	1	1			
14	90119-06MA2	BOLT, WITH WASHER	2	2			
15	60V-11191-00-1S	COVER, CYLINDER HEAD 1	1	1			
16	60V-11193-00	GASKET, HEAD COVER 1	1	1			
17	90119-06MA4	BOLT, WITH WASHER	18	18			
18	68F-83919-00	CLAMP, HARNESS	1	1			
19	99590-10114	PIN, DOWEL	2	2			
20	90119-08MA5	BOLT, WITH WASHER	18	18			
21	90119-08MA8	BOLT, WITH WASHER	2	2			
22	6D0-11181-00	GASKET, CYLINDER HEAD 1	1	1			
23	6D0-11121-00-1S	HEAD, CYLINDER 2	1	1			
24	67F-11325-00	ANODE	3	3			
25	67F-11327-00-94	COVER, ANODE	1	1			
26	69J-11327-00-94	COVER, ANODE	1	1			
27	60V-11327-00-94	COVER, ANODE	1	1			

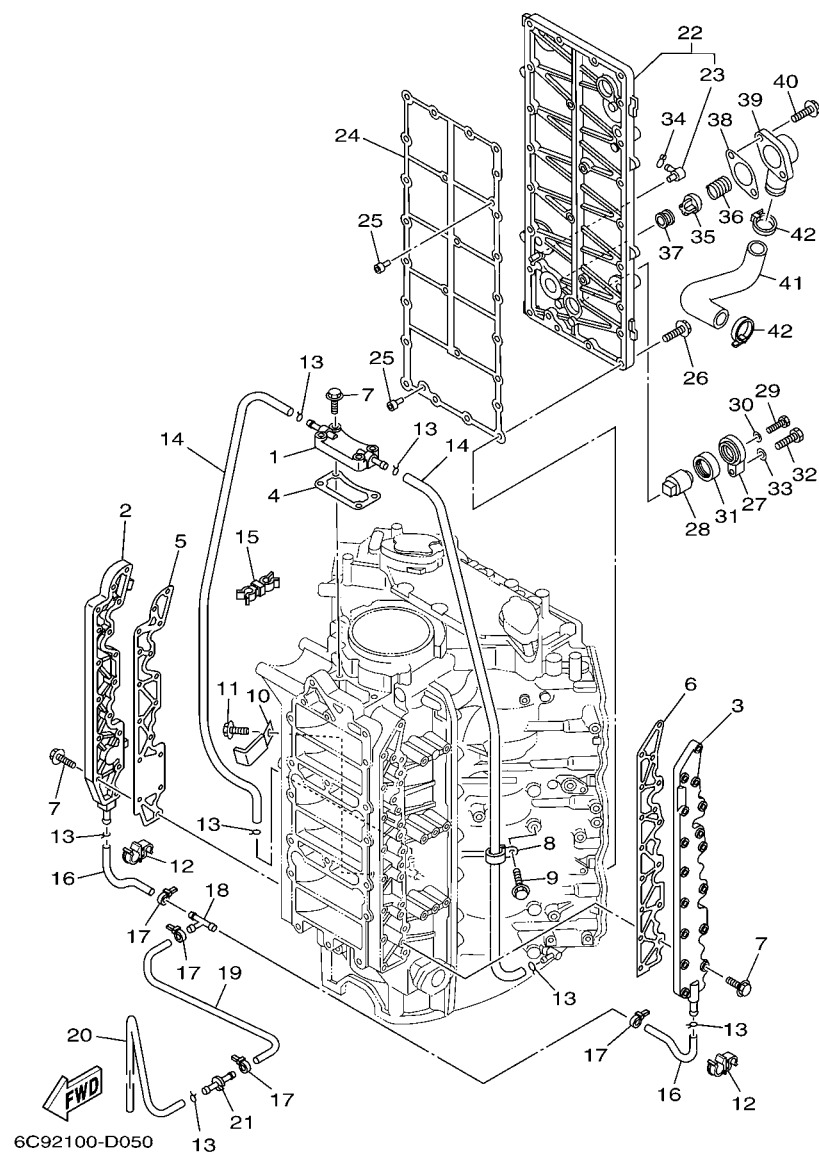


FIG. 5 CYLINDER & CRANKCASE 3

REF. NO.	PART NO.	DESCRIPTION	USA	OCE		REMARKS
1	6D0-15411-00-1S	COVER, CRANKCASE 1	1	1		
2	6D0-15421-00-1S	COVER, CRANKCASE 2	1	1		
3	6D0-15431-00-1S	COVER, CRANKCASE 3	1	1		
4	6D0-15451-00	GASKET, CRANKCASE COVER 1	1	1		
5	6D0-15461-00	GASKET, CRANKCASE COVER 2	1	1		
6	6D0-15462-00	GASKET, CRANKCASE COVER 3	1	1		
7	90119-06MA3	BOLT, WITH WASHER	36	36		
8	90465-06M88	CLAMP	1	1		
9	97595-06510	BOLT, WITH WASHER	1	1		
10	90465-08M23	CLAMP	1	1		
11	97595-06510	BOLT, WITH WASHER	1	1		
12	90464-09018	CLAMP	2	2		
13	90467-08M18	CLIP	7	7		
14	90445-09M30	HOSE (L630)	2	2		
15	90464-07008	CLAMP	1	1		
16	90445-09068	HOSE (L110)	2	2		
17	90465-11M10	CLAMP	4	4		
18	688-24378-00	PIPE, JOINT 4	1	1		
19	90445-09221	HOSE (L205)	1	1		
20	90445-09022	HOSE (L530)	1	1		
21	8H8-24376-00	PIPE, JOINT 1	1	1		
22	60V-41113-00-94	OUTER COVER, EXHAUST	1	1		
23	676-11372-00	NIPPLE, HOSE	1	1		
24	60V-41112-00	GASKET, EXHAUST INNER COVER	1	1		
25	60V-41267-00	BUSHING, JOINT	2	2		
26	90119-06MA3	BOLT, WITH WASHER	25	25		
27	60V-11327-00-94	COVER, ANODE	1	1		

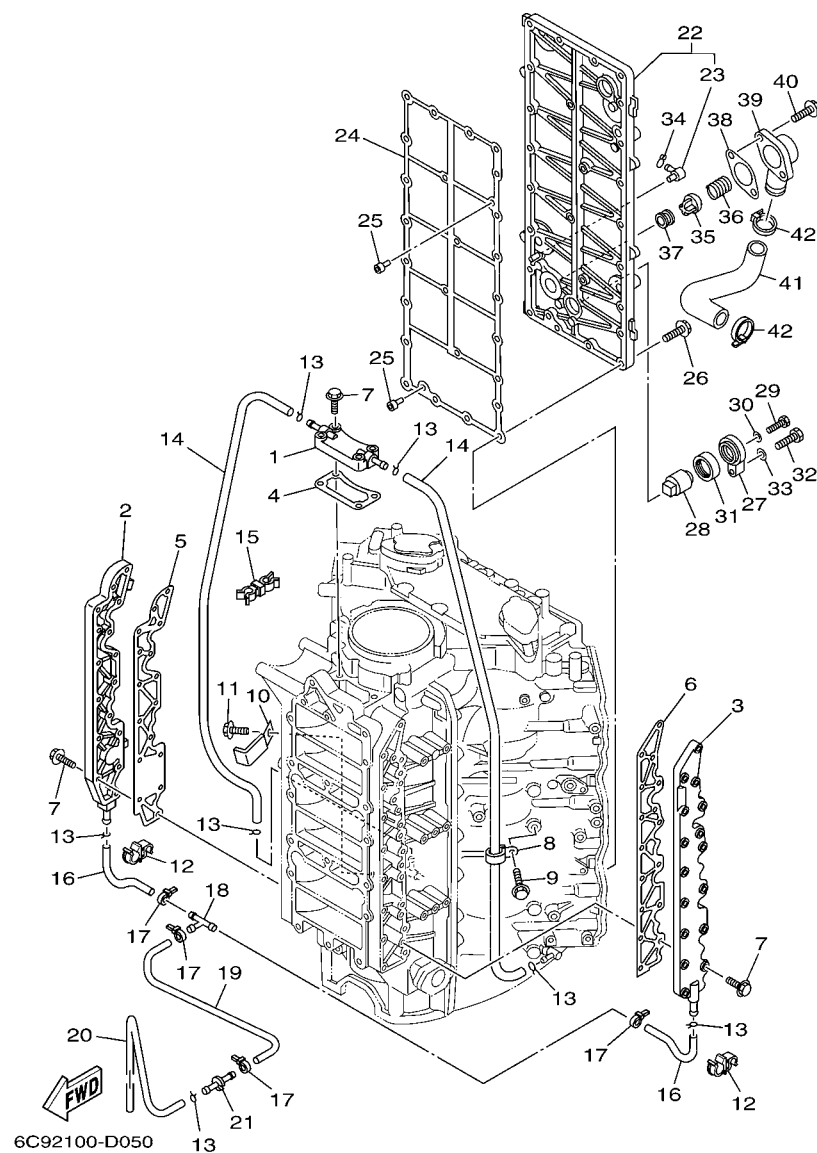
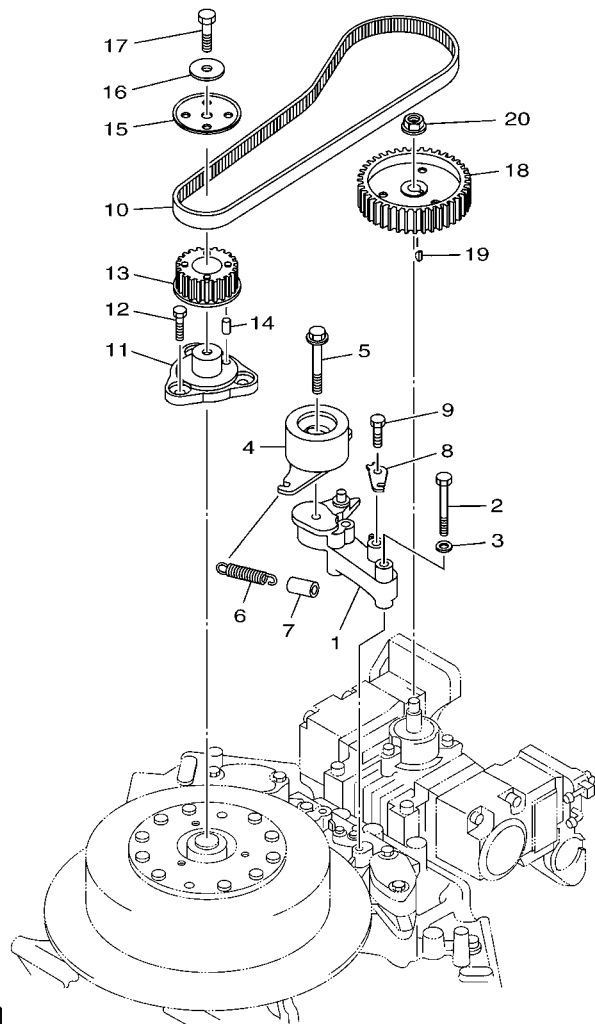


FIG. 5 CYLINDER & CRANKCASE 3

REF. NO.	PART NO.	DESCRIPTION	USA	EPO			REMARKS
28	67F-11325-00	ANODE	1	1			
29	97075-06020	BOLT	1	1			
30	92995-06600	WASHER	1	1			
31	67F-11328-00	GROMMET, ANODE	1	1			
32	97075-08030	BOLT	1	1			
33	92995-08600	WASHER	1	1			
34	90467-08004	CLIP	1	1			
35	60H-12416-00	VALVE, PRESSURE CONTROL	1	1			
36	90501-16M11	SPRING, COMPRESSION	1	1			
37	90480-20M05	GROMMET	1	1			
38	60V-11382-A0	GASKET 2	1	1			
39	6G5-11372-00-1S	COVER, BYPASS 2	1	1			
40	90119-06MA2	BOLT, WITH WASHER	2	2			
41	61A-12576-00	HOSE 1	1	1			
42	90465-13M18	CLAMP	2	2			



60V2100-C060

FIG. 6 FUEL PUMP DRIVE GEAR

REF. NO.	PART NO.	DESCRIPTION	USA	OCE			REMARKS
1	60V-11598-00-94	BRACKET, TENSIONER	1	1			
2	97013-08055	BOLT	2	2			
3	92903-08600	WASHER, PLATE	2	2			
4	60V-11590-00	TENSIONER ASSY	1	1			
5	90119-10M72	BOLT, WITH WASHER	1	1			
6	6D0-12113-00	SPRING, VALVE INNER	1	1			
7	90445-15002	HOSE (L30)	1	1			
8	60V-11595-00	PLATE, VALVE	1	1			
9	97013-08012	BOLT	1	1			
10	60V-46241-00	V-BELT	1	1			
11	68F-11579-01-94	COUPLING, FLYWHEEL	1	1			
12	97013-08012	BOLT	3	3			
13	68F-11536-00-94	GEAR, DRIVE	1	1			
14	93605-10108	PIN, DOWEL	1	1			
15	60V-11557-00	WASHER 1	1	1			
16	90201-08M00	WASHER, PLATE	1	1			
17	97095-08025	BOLT	1	1			
18	68F-11537-00-94	GEAR, DRIVEN	1	1			
19	90280-03M01	KEY, WOODRUFF	1	1			
20	95707-08600	NUT, FLANGE	1	1			

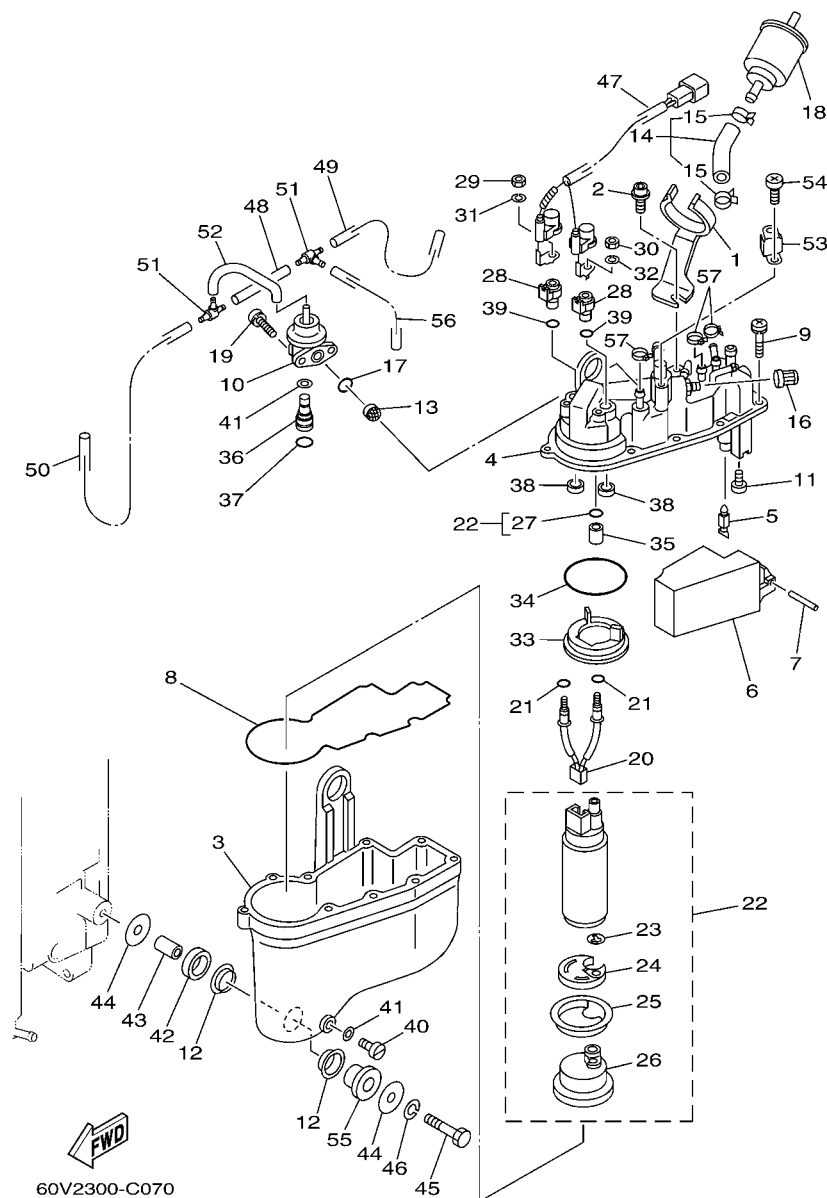


FIG. 7 VAPOR SEPARATOR 1

REF. NO.	PART NO.	DESCRIPTION	USA	OCE		REMARKS
1	60V-24216-00	STAY	1	1		
2	6D0-24473-00	SCREW	1	1		
3	60V-14980-00	BODY, FLOAT CHAMBER	1	1		
4	60V-14182-01	COVER, FLOAT CHAMBER	1	1		
5	65L-14546-00	VALVE, NEEDLE	1	1		
6	66K-14985-00	FLOAT	1	1		
7	66K-14548-01	PIN, FLOAT ARM	1	1		
8	66K-14984-00	GASKET, FLOAT CHAMBER	1	1		
9	65L-14125-00	SCREW	10	10		
10	68F-13906-00	REGULATOR, PRESSURE	1	1		
11	66K-14325-01	SCREW, PAN HEAD	2	2		
12	60V-14163-00	SPACER	6	6		
13	65L-13905-00	FILTER COMP	1	1		
14	68F-13971-00	PIPE, FUEL 1	1	1		
15	65L-24387-00	.CLIP	2	2		
16	65L-14966-00	CAP	1	1		
17	65L-24486-00	O-RING	1	1		
18	60V-24251-00	STRAINER 1	1	1		
19	66K-14245-00	SCREW, GUIDE	2	2		
20	68F-82509-00	WIRE, SUB LEAD	1	1		
21	65L-14227-00	O-RING	2	2		
22	60V-13907-00	FUEL PUMP COMP.	1	1		
23	65L-14159-00	.CLIP	1	1		
24	68F-13781-00	.DAMPER, PUMP	1	1		
25	68F-13844-00	.PLATE 2	1	1		
26	68F-13915-00	.FILTER	1	1		
27	65L-1416A-00	.O-RING	1	1		

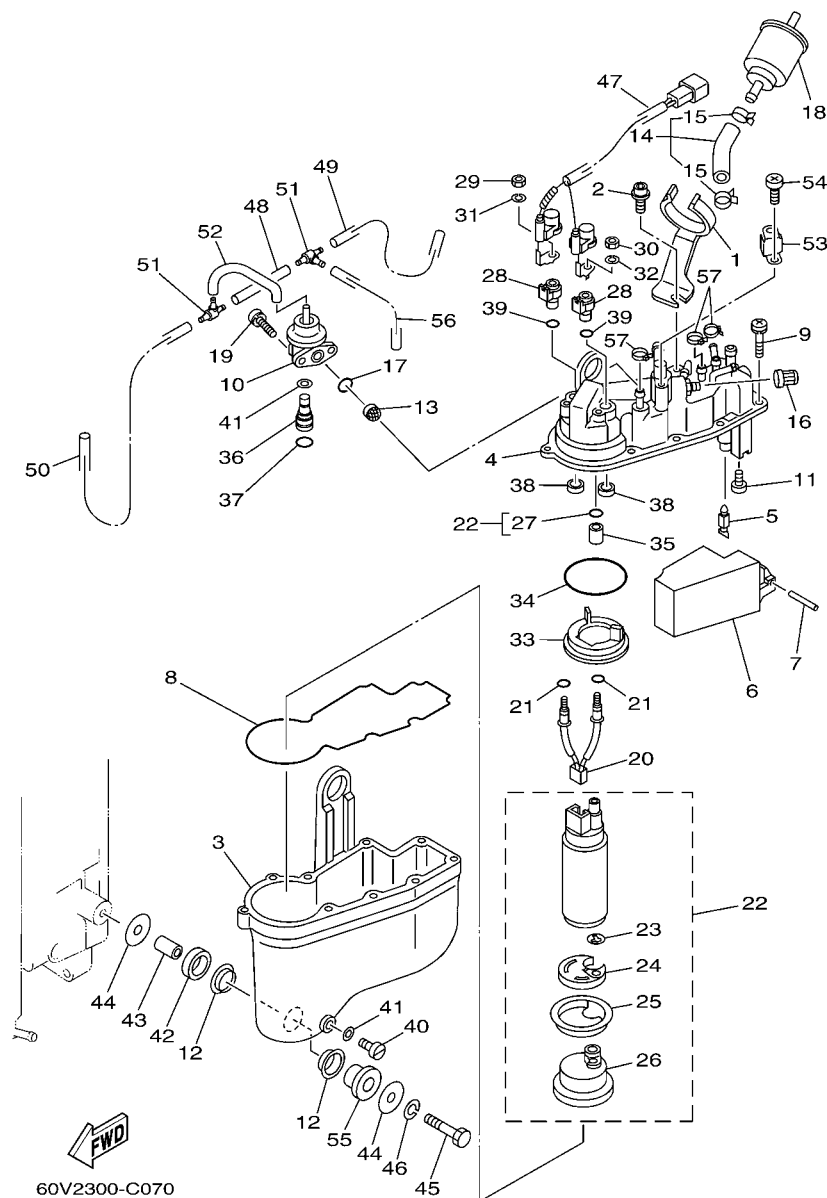


FIG. 7 VAPOR SEPARATOR 1

REF. NO.	PART NO.	DESCRIPTION	USA	OCE		REMARKS
28	66K-14271-00	INSULATOR	2	2		
29	65L-8182A-00	NUT	1	1		
30	65L-8182K-00	NUT	1	1		
31	65L-8182E-00	WASHER	1	1		
32	65L-8182F-00	WASHER	1	1		
33	68F-13843-00	PLATE 1	1	1		
34	65L-14147-00	O-RING	1	1		
35	68F-14274-00	CONNECTOR	1	1		
36	66K-24376-00	PIPE, JOINT 1	1	1		
37	66K-24489-00	O-RING	1	1		
38	68F-14271-00	INSULATOR	2	2		
39	65L-14397-00	O-RING	2	2		
40	65L-14992-00	ROD	1	1		
41	65L-14997-00	SEAL	2	2		
42	60V-24375-01	GROMMET	3	3		
43	60V-24397-01	COLLAR	3	3		
44	66K-24579-00	WASHER 2	6	6		
45	65L-24592-00	BOLT	3	3		
46	65L-24169-00	WASHER, LOCK	3	3		
47	60V-82507-00	WIRE, LEAD	1	1		
48	66K-13542-00	HOSE, VACUUM SENSING 1	1	1		
49	66K-13544-00	HOSE, VACUUM SENSING 2	1	1		
50	66K-13532-00	HOSE, VACUUM SENSING 3	1	1		
51	65L-24461-00	PIPE, JOINT	2	2		
52	66K-13533-00	HOSE, VACUUM SENSING 4	1	1		
53	65L-13898-00	HOLDER	1	1		
54	65L-14565-00	SCREW	1	1		



60V1010-3080

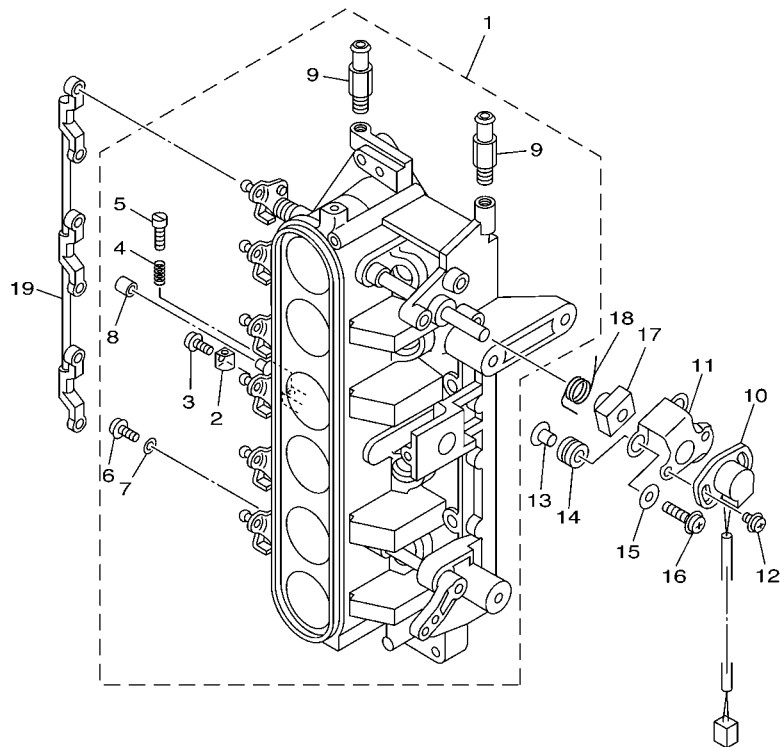


FIG. 8 VAPOR SEPARATOR 2

REF. NO.	PART NO.	DESCRIPTION	USA	OCE			REMARKS
1	6D0-13751-00	BODY, THROTTLE 1	1	1			
2	65L-14527-00	.PLATE	1	1			
3	65L-14565-00	.SCREW	1	1			
4	65L-14334-00	.SPRING, AIR ADJUSTING	1	1			
5	65L-14523-00	.SCREW, STOP	1	1			
6	6K5-14592-00	.SCREW	6	6			
7	90201-05552	.WASHER, PLATE	6	6			
8	65L-14578-00	.COLLAR	1	1			
9	68F-13568-00	.STUD	2	2			
10	61A-85885-00	THROTTLE SENSOR ASSY	1	1			
11	6K7-85886-01	BRACKET	1	1			
12	97985-05212	SCREW, WITH WASHER	2	2			
13	90387-05M00	COLLAR	3	3			
14	60V-85516-00	SPACER	3	3			
15	60V-14596-00	WASHER	3	3			
16	97985-05330	SCREW, WITH WASHER	3	3			
17	65L-14573-00	LEVER	1	1			
18	65L-14579-00	SPRING	1	1			
19	65L-41217-00	ROD, ACCEL. LEVER	1	1			

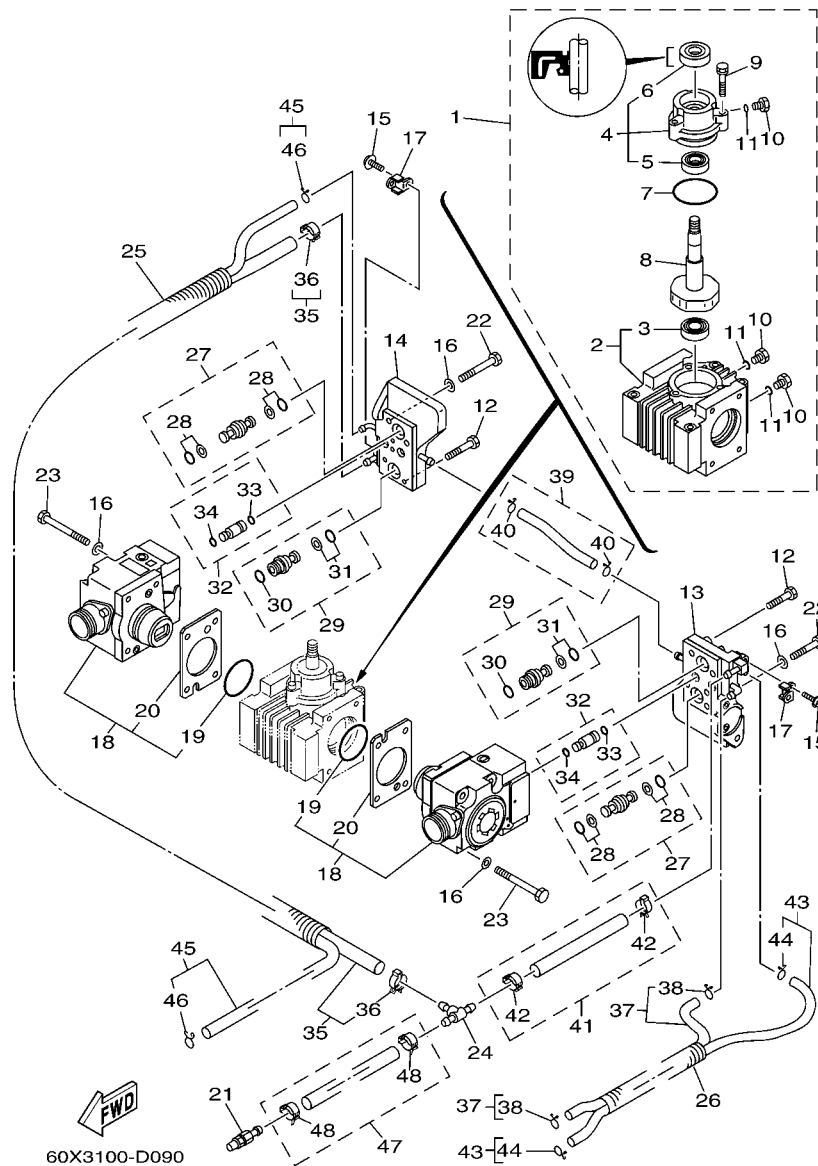


FIG. 9 FUEL INJECTION PUMP

REF. NO.	PART NO.	DESCRIPTION	USA	OCE		REMARKS
1	60V-12170-00	CAMSHAFT ASSY 1	1	1		
2	60V-12424-00	.PLATE, CARTRIDGE INNER	1	1		
3	93306-00001	..BEARING	1	1		
4	68F-12173-00	.CAP, CAMSHAFT 1	1	1		
5	93306-001U0	..BEARING	1	1		
6	68F-12223-00	..SEAL	1	1		
7	68F-12439-00	.O-RING	1	1		
8	60V-12171-00	.CAMSHAFT 1	1	1		
9	68F-12228-00	.BOLT	3	3		
10	68F-13455-00	.PLUG	3	3		
11	68F-13473-00	.O-RING	3	3		
12	68F-12228-00	BOLT	4	4		
13	60V-13993-00	COVER, CONTROL RACK	1	1		
14	60W-13993-00	COVER, CONTROL RACK	1	1		
15	65L-14565-00	SCREW	2	2		
16	68F-24579-00	WASHER 2	12	12		
17	60V-13854-00	PLATE 4	2	2		
18	60V-13910-00	FUEL PUMP ASSY	2	2		
19	60V-14005-00	.RING, SEAL	1	1		
20	60V-14126-00	.GASKET	1	1		
21	68F-24300-00	FUEL PIPE JOINT	1	1		
22	60V-24178-00	BOLT 3	4	4		
23	60V-24176-00	BOLT 1	8	8		
24	60V-24378-00	PIPE, JOINT 4	1	1		
25	60V-24864-00	TUBE	1	1		
26	60V-2510T-00	TUBE	1	1		
27	68F-13815-10	JOINT 1	2	2		

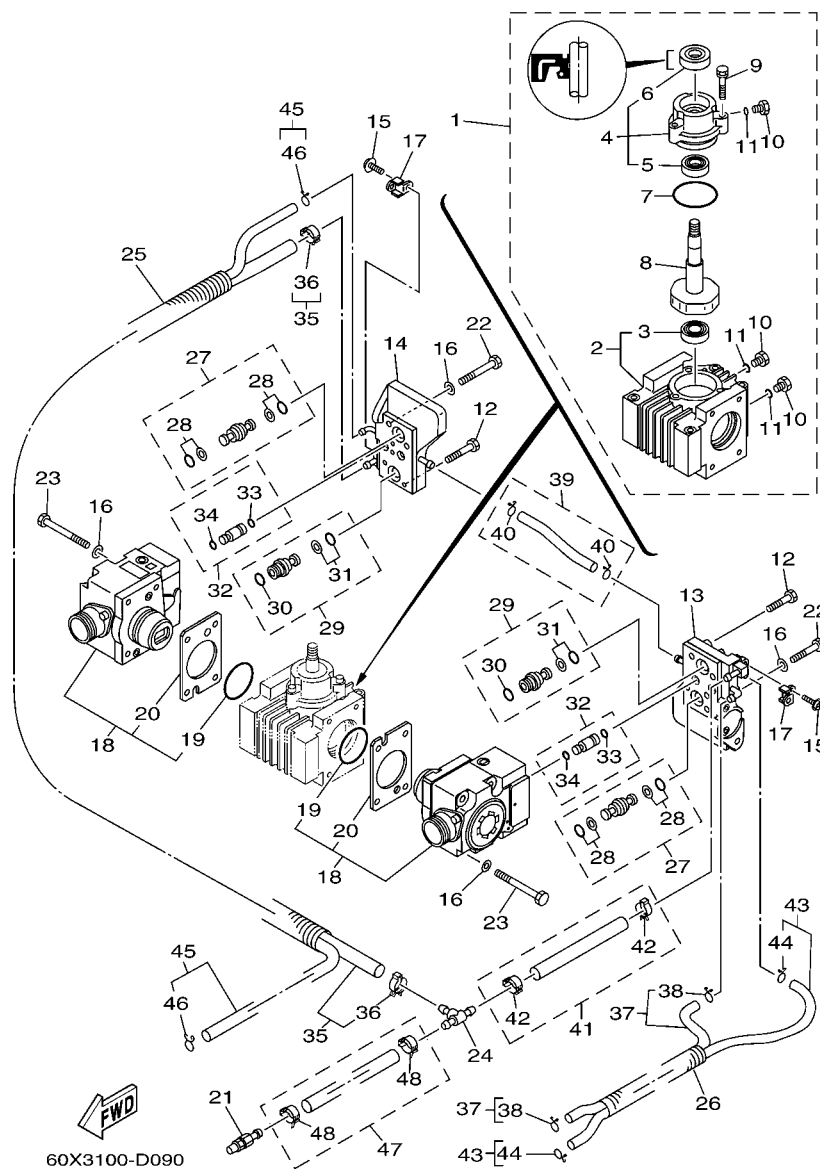


FIG. 9 FUEL INJECTION PUMP

REF. NO.	PART NO.	DESCRIPTION	QTY	UOM			REMARKS
28	68F-2466A-10	.PACKING KIT	2	2			
29	68F-13816-10	JOINT 2	2	2			
30	68F-24486-00	.O-RING	1	1			
31	68F-2466A-10	.PACKING KIT	1	1			
32	60V-13505-00	JOINT COMP.	4	4			
33	68F-13473-00	.O-RING	1	1			
34	60V-13473-00	.O-RING	1	1			
35	60V-14148-00	PIPE	1	1			
36	65L-24387-00	.CLIP	2	2			
37	60V-24312-00	PIPE 2	1	1			
38	68F-24356-00	.CLIP, PIPE 1	2	2			
39	60V-24313-00	PIPE 3	1	1			
40	68F-24356-00	.CLIP, PIPE 1	2	2			
41	60V-14149-00	PIPE	1	1			
42	65L-24387-00	.CLIP	2	2			
43	60V-24314-00	PIPE 4	1	1			
44	68F-24356-00	.CLIP, PIPE 1	2	2			
45	60V-24315-00	PIPE 5	1	1			
46	68F-24356-00	.CLIP, PIPE 1	2	2			
47	60V-13972-00	PIPE, FUEL 2	1	1			
48	65L-24387-00	.CLIP	2	2			

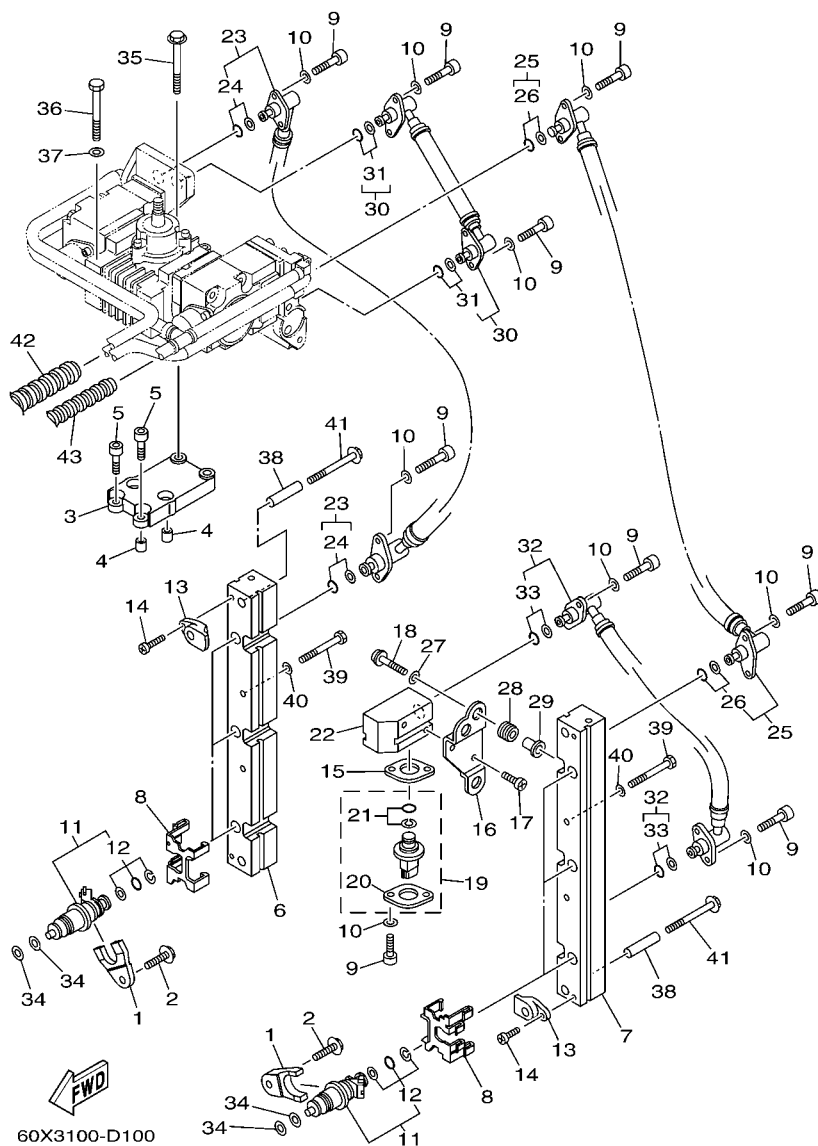


FIG. 10 FUEL INJECTION NOZZLE

REF. NO.	PART NO.	DESCRIPTION	USA	OCE		REMARKS
1	68F-13767-00	CAP, INJECTOR	6	6		
2	90119-08M60	BOLT, WITH WASHER	6	6		
3	60V-13782-00	STAY	1	1		
4	90387-08M31	COLLAR	2	2		
5	90110-08M04	BOLT, HEXAGON SOCKET HEAD	4	4		
6	60V-13161-00	PIPE, DELIVERY 1	1	1		
7	60V-13171-00	PIPE, DELIVERY 2	1	1		
8	60V-13898-00	HOLDER	6	6		
9	68F-24551-00	BOLT, JOINT	18	18		
10	68F-24576-00	WASHER	18	18		
11	60V-13761-00	INJECTOR ASSY	6	6		
12	68F-1410B-00	.PACKING KIT	1	1		
13	60V-14264-00	COLLAR	4	4		
14	65L-14565-00	SCREW	4	4		
15	60V-82389-00	PLATE 2	1	1		
16	60V-82398-00	PLATE 3	1	1		
17	60V-81545-00	SCREW 1	2	2		
18	60V-81546-00	SCREW 2	3	3		
19	60V-82380-00	SENSOR, PRESSURE	1	1		
20	68F-82388-00	.PLATE	1	1		
21	68F-82384-00	.PACKING KIT	1	1		
22	60V-13938-00	PIPE	1	1		
23	60V-13973-10	PIPE, FUEL 3	1	1		
24	68F-2466A-10	.PACKING KIT	2	2		
25	60V-13974-10	PIPE, FUEL 4	1	1		
26	68F-2466A-10	.PACKING KIT	2	2		
27	65L-14596-00	WASHER	3	3		

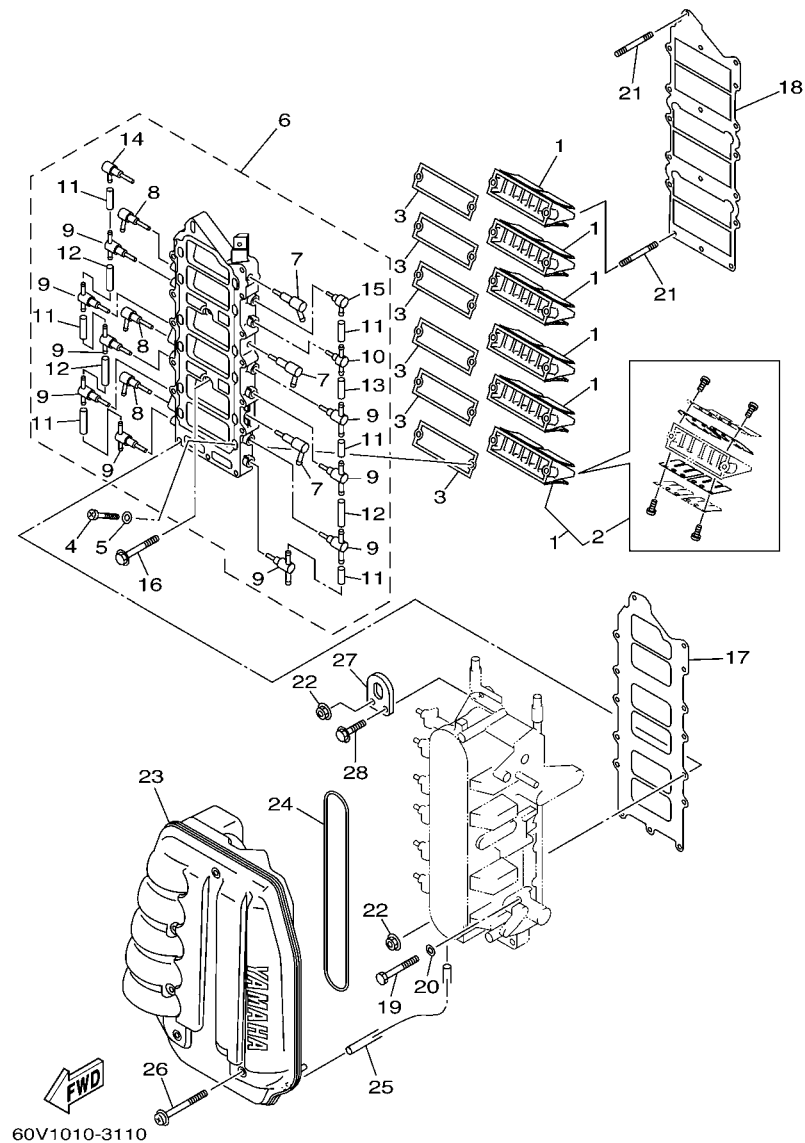


FIG. 11 INTAKE

REF. NO.	PART NO.	DESCRIPTION	USA	OCE		REMARKS
1	6D0-13610-00	REED VALVE ASSY	6	6		
2	60V-W0004-00	.REED SET	1	1		
3	60V-13621-A0	GASKET, VALVE SEAT	6	6		
4	97880-05016	SCREW, PAN HEAD	12	12		
5	92990-05600	WASHER, PLATE	12	12		
6	60V-13624-00-1S	PLATE, REED VALVE	1	1		
7	60V-13552-00	.NOZZLE	3	3		
8	60V-13572-00	.NOZZLE	3	3		
9	60V-11379-00	.VALVE, CHECK	9	9		
10	6F6-11370-01	.CHECK VALVE ASSY	1	1		
11	90445-07M03	.HOSE (L34)	6	6		
12	90445-07016	.HOSE (L60)	3	3		
13	90445-07015	.HOSE (L65)	1	1		
14	60V-11369-00	.VALVE, CHECK	1	1		
15	650-11370-01	.CHECK VALVE ASSY	1	1		
16	90105-06028	BOLT, FLANGE	2	2		
17	60V-13646-00	GASKET, MANIFOLD 2	1	1		
18	60V-13645-00	GASKET, MANIFOLD 1	1	1		
19	97013-06060	BOLT	12	12		
20	92903-06600	WASHER, PLATE	12	12		
21	95670-06660	BOLT, STUD	2	2		
22	90179-06M24	NUT	2	2		
23	60V-14440-00	SILENCER ASSY, INTAKE	1	1		
24	60V-14476-00	SEAL	1	1		
25	90445-07M44	HOSE (L250)	1	1		
26	90159-06M16	SCREW, WITH WASHER	6	6		
27	68F-11119-00	HANGER, ENGINE	1	1		

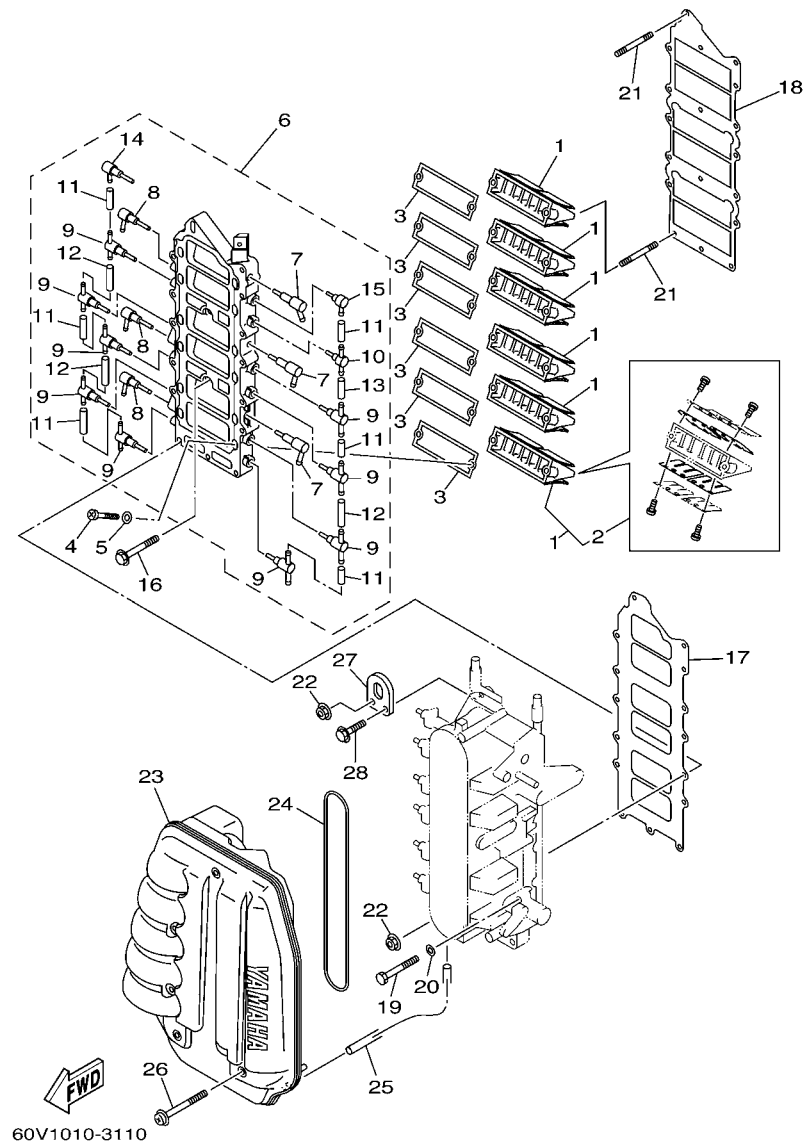


FIG. 11 INTAKE

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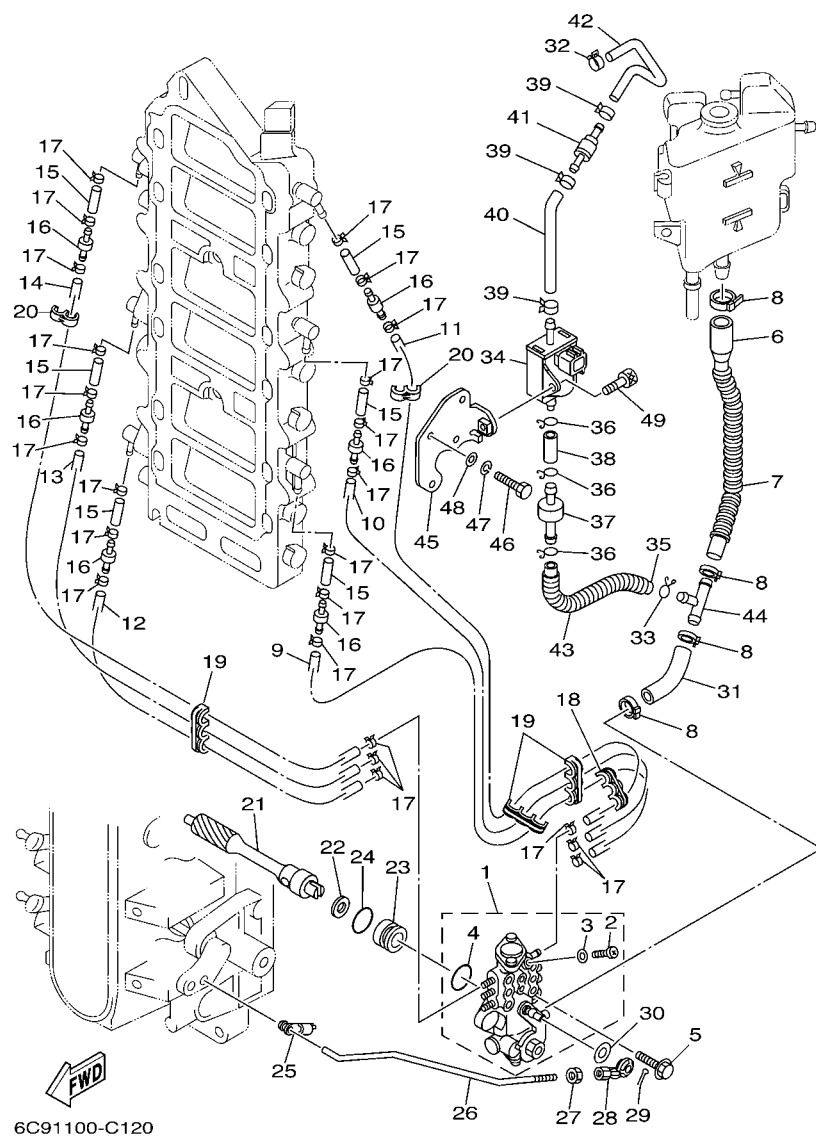


FIG. 12 OIL PUMP

REF. NO.	PART NO.	DESCRIPTION	USA	OCE			REMARKS
1	6D0-13200-02	OIL INJECTION PUMP ASSY	1	1			
2	6R3-13471-00	.PLUG, DRAIN	1	1			
3	6L2-13475-00	.GASKET	1	1			
4	93210-19M82	.O-RING	1	1			
5	90109-06M40	BOLT	2	2			
6	6G5-13416-00	PIPE, OIL 1	1	1			
7	90446-17MA8	HOSE (L200)	1	1			
8	90465-11M10	CLAMP	4	4			
9	90446-07M35	HOSE (L260)	1	1			
10	90445-07M96	HOSE (L310)	1	1			
11	90446-07M48	HOSE (L450)	1	1			
12	90445-07M44	HOSE (L250)	1	1			
13	90445-07M46	HOSE (L360)	1	1			
14	90445-07M10	HOSE (L510)	1	1			
15	90445-07M04	HOSE (L50)	6	6			
16	6R3-13183-10	VALVE, CHECK	6	6			
17	90468-07M02	CLIP	24	24			
18	90464-07M05	CLAMP	1	1			
19	90464-07M05	CLAMP	3	3			
20	90464-07M20	CLAMP	2	2			
21	61A-11537-00	GEAR, DRIVEN	1	1			
22	90201-09M01	WASHER, PLATE	1	1			
23	61A-13117-00	COLLAR, DISTANCE	1	1			
24	93210-18MA9	O-RING	1	1			
25	6R5-41237-00	JOINT, LINK	1	1			
26	65L-41241-10	ROD, LINK	1	1			
27	95380-05600	NUT	1	1			

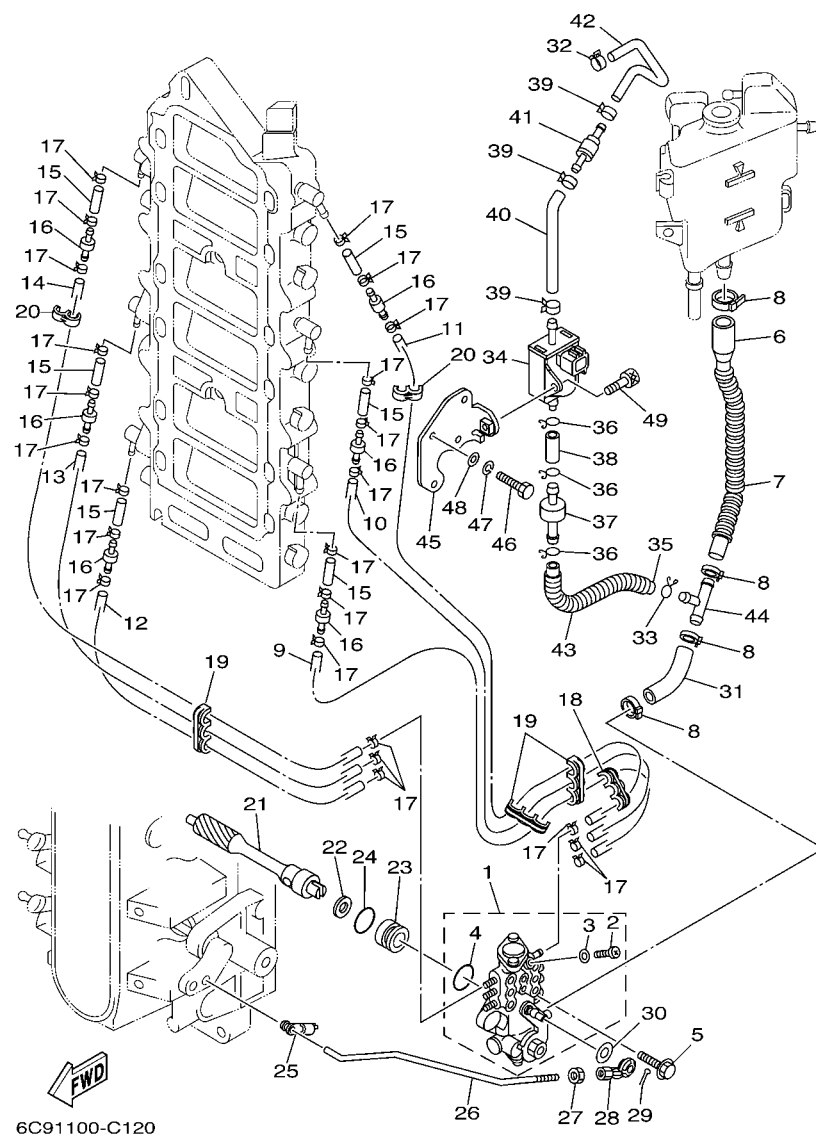


FIG. 12 OIL PUMP

REF. NO.	PART NO.	DESCRIPTION	USA	OE			REMARKS
28	6H1-41237-00	JOINT, LINK	1	1			
29	91490-12012	PIN, COTTER	1	1			
30	90202-05088	WASHER, PLATE	1	1			
31	60V-24319-00	PIPE, OIL	1	1			
32	90468-07M02	CLIP	1	1			
33	90467-08M18	CLIP	1	1			
34	68F-13100-00	SOLENOID PUMP ASSY	1	1			
35	68F-13418-00	HOSE 4	1	1			
36	68F-13184-00	SPRING, OIL PIPE	3	3			
37	68F-13440-00	FILTER ASSY	1	1			
38	68F-1316F-00	HOSE 1	1	1			
39	68F-13133-00	CLIP	3	3			
40	68F-1316G-00	HOSE 2	1	1			
41	68F-1316A-00	CHECK VALVE ASSY	1	1			
42	68F-13416-00	HOSE 3	1	1			
43	90448-08001	HOSE, WITH UNION	1	1			
44	68F-14485-00	PIPE, JOINT	1	1			
45	60V-1319K-00	PLATE	1	1			
46	97095-06020	BOLT	2	2			
47	92995-06100	WASHER, SPRING	2	2			
48	92995-06600	WASHER	2	2			
49	90110-06M06	BOLT, HEXAGON SOCKET HEAD	1	1			

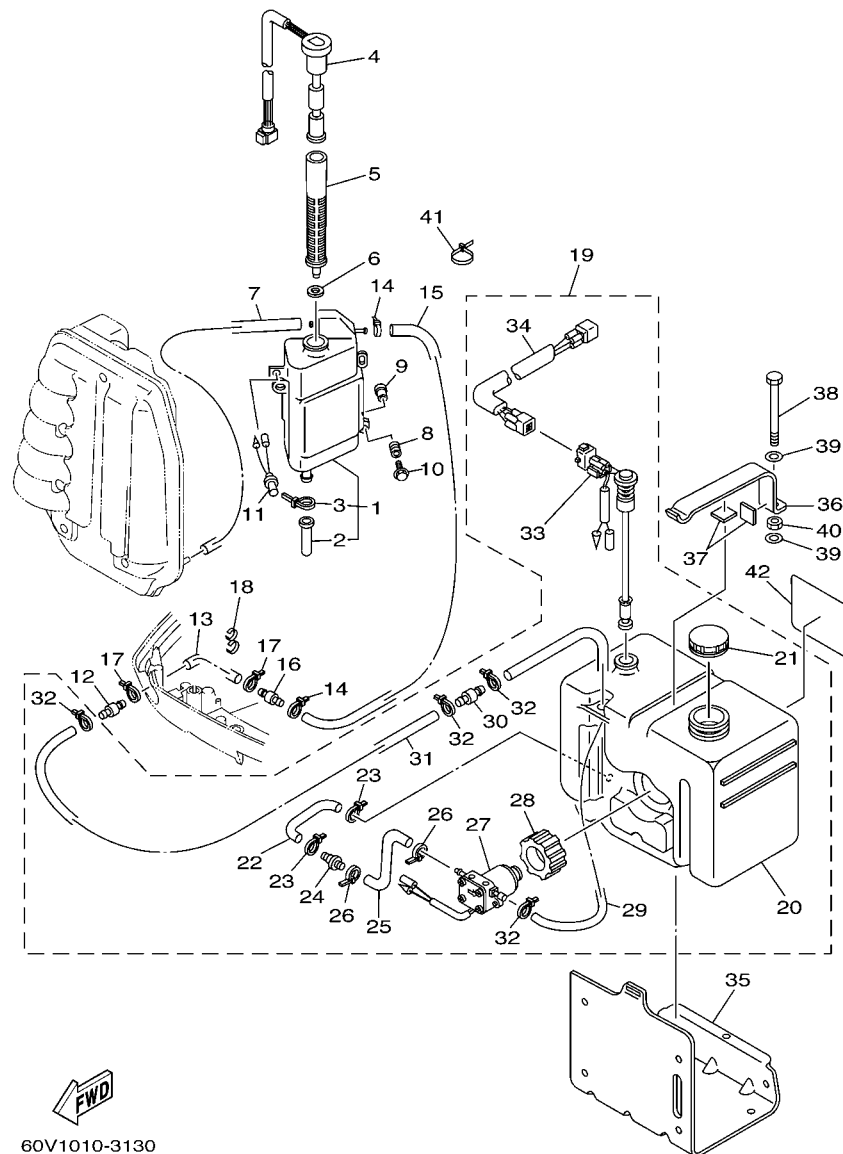


FIG. 13 OIL TANK

REF. NO.	PART NO.	DESCRIPTION	USA	OCE			REMARKS
1	61A-21750-00	OIL TANK ASSY	1	1			
2	6E5-13448-00	.CAP	1	1			
3	90465-13M11	.CLAMP	1	1			
4	61A-85730-01	OIL LEVEL GAUGE ASSY	1	1			
5	61A-13411-00	STRAINER, OIL	1	1			
6	6E5-13414-00	GASKET, STRAINER COVER	1	1			
7	90445-05M07	HOSE (L700)	1	1			
8	6A0-82317-00	DAMPER, IGNITION COIL	3	3			
9	624-42542-00	PIPE	3	3			
10	90119-06M65	BOLT, WITH WASHER	3	3			
11	6R3-8259E-00	SWITCH ASSY	1	1			
12	6E5-24379-00	PIPE, JOINT 4	1	1			
13	90445-12M04	HOSE (L1900)	1	1			
14	90465-11M10	CLAMP	2	2			
15	6E5-24323-00	PIPE 12	1	1			
16	6E5-24379-00	PIPE, JOINT 4	1	1			
17	90465-11M10	CLAMP	2	2			
18	90464-13M34	CLAMP	1	1			
19	61A-21708-20	SUB OIL TANK ASSY		1			
20	6E5-21733-20	.SUB TANK, OIL (10.5L)		1			
21	6E5-21770-03	.OIL TANK CAP ASSY		1			
22	6E5-24322-00	.PIPE 11		1			
23	90465-11M10	.CLAMP		2			
24	646-24251-02	.STRAINER 1		1			
25	6E5-24319-01	.PIPE, OIL		1			
26	90465-11M10	.CLAMP		2			
27	6E5-81900-01	.OIL FEED PUMP ASSY		1			

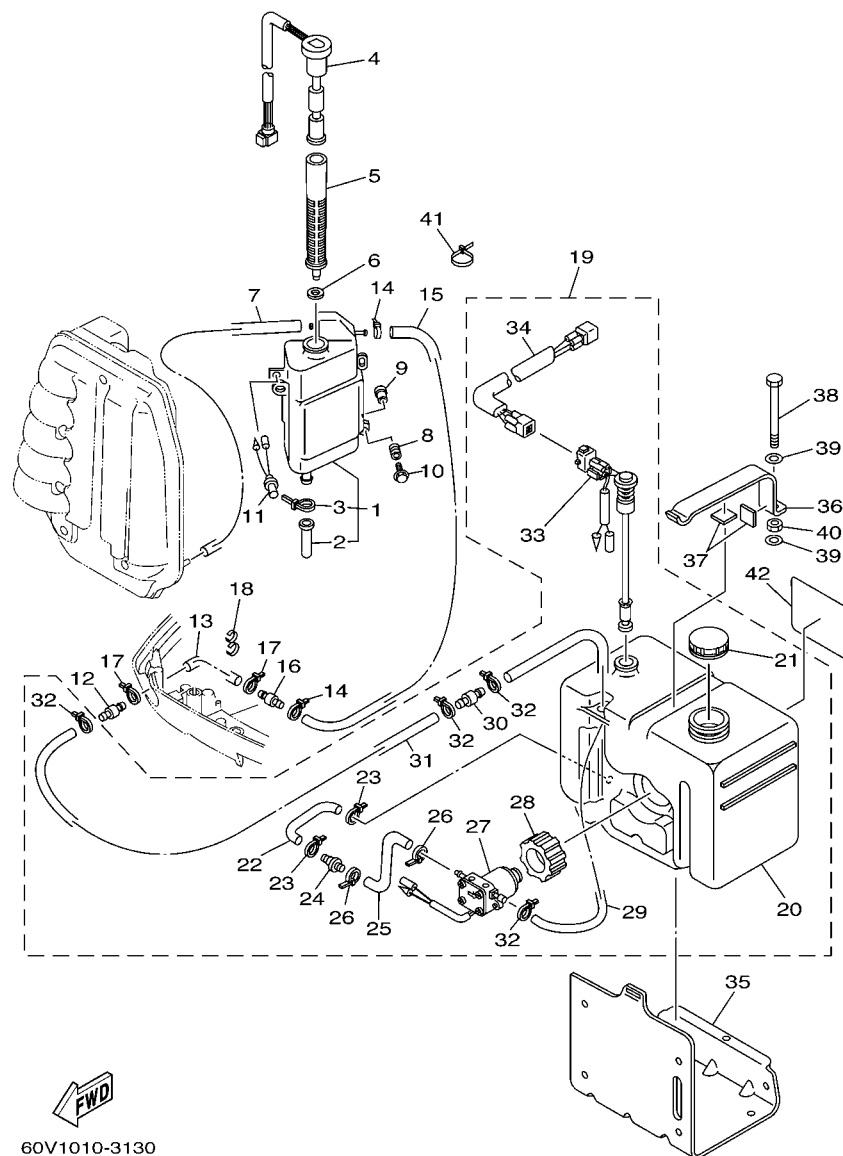


FIG. 13 OIL TANK

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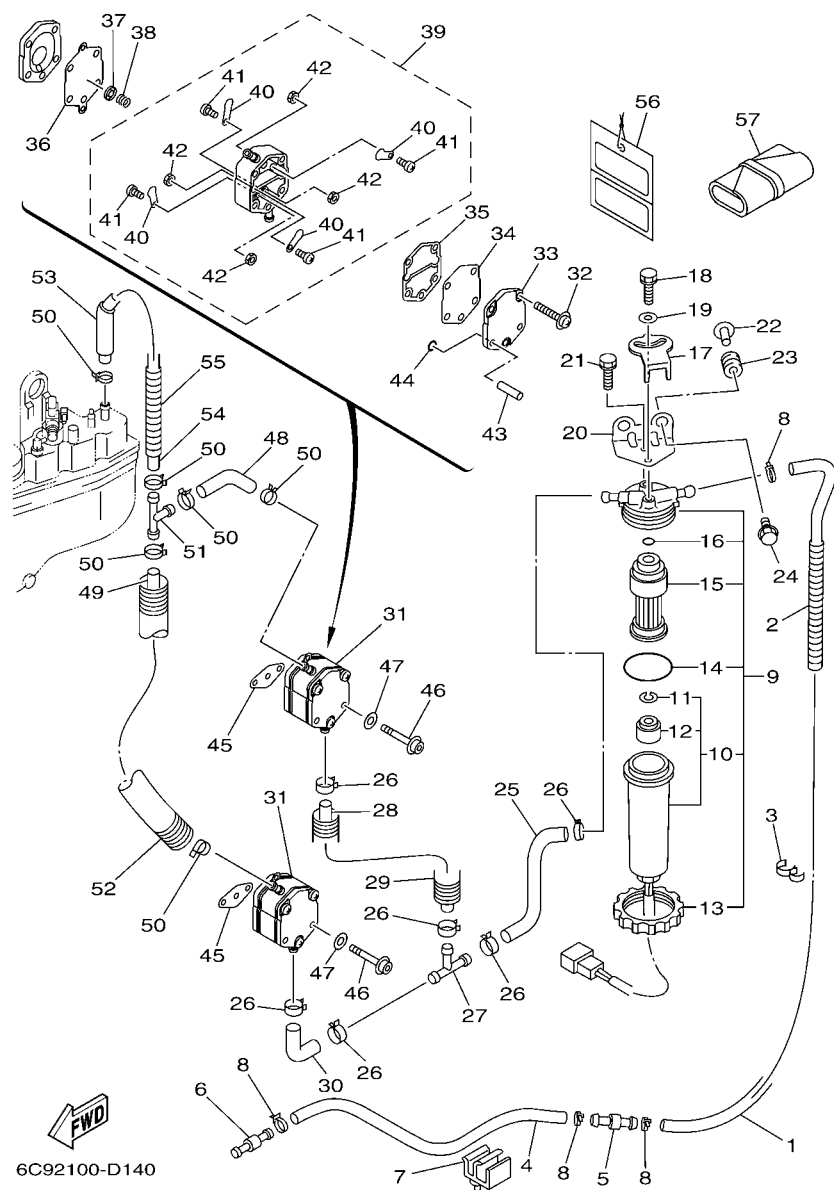


FIG. 14 FUEL 1

REF. NO.	PART NO.	DESCRIPTION	USA	OCE		REMARKS
1	61A-24313-00	PIPE 3	1	1		
2	90447-13008	HOSE, WITH SPRING	1	1		
3	90464-13M34	CLAMP	1	1		
4	90445-13M17	HOSE (L2700)	1	1		
5	6R3-24377-00	PIPE, JOINT 3	1	1		
6	6R3-24377-10	PIPE, JOINT 3	1	1		
7	6E5-82594-00	CLAMP	1	1		
8	90465-11M10	CLAMP	4	4		
9	68F-24560-10	FILTER ASSY	1	1		
10	68F-24562-10	.CUP, FILTER	1	1		
11	68F-24519-10	..CLIP	1	1		
12	68F-24469-10	..FLOAT, WATER LEVEL	1	1		
13	65L-24531-01	.NUT	1	1		
14	61A-24564-00	.O-RING	1	1		
15	68F-24563-10	.ELEMENT, FILTER	1	1		
16	65L-24564-00	.O-RING	1	1		
17	60H-24558-00	HOLDER, FILTER	1	1		
18	97595-06416	BOLT, WITH WASHER	1	1		
19	90201-06068	WASHER, PLATE	1	1		
20	68F-24566-00	BRACKET, FILTER	1	1		
21	97595-06514	BOLT, WITH WASHER	1	1		
22	90387-06M60	COLLAR	2	2		
23	90480-10M23	GROMMET	2	2		
24	90119-06M88	BOLT, WITH WASHER	2	2		
25	68F-24311-00	PIPE, FUEL 1	1	1		
26	90465-11M10	CLAMP	6	6		
27	6E5-24378-00	PIPE, JOINT 3	1	1		

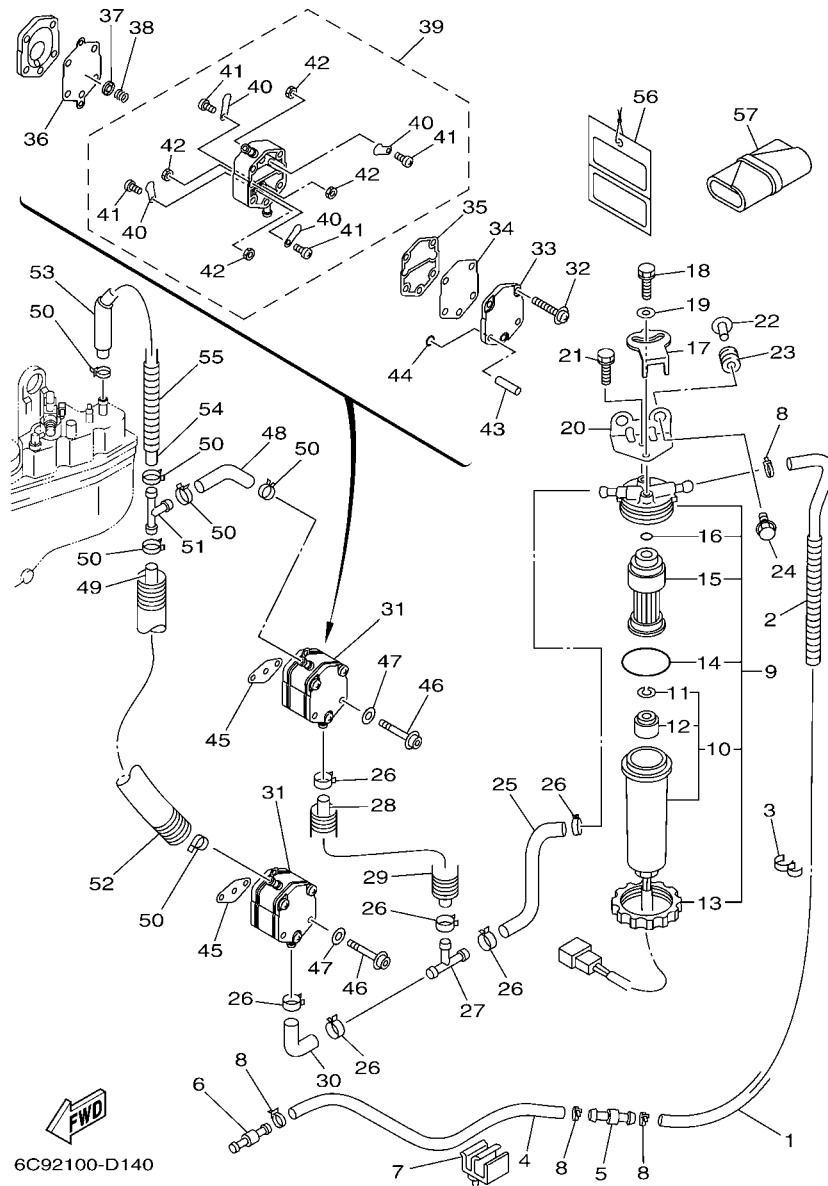


FIG. 14 FUEL 1

REF. NO.	PART NO.	DESCRIPTION	USA	OCE		REMARKS
28	6G5-24315-00	PIPE 5	1	1		
29	90447-19004	HOSE, WITH SPRING (L=130)	1	1		
30	6E5-24315-00	PIPE 5	1	1		
31	6E5-24410-04	FUEL PUMP ASSY	2	2		
32	6E5-24444-01	.SCREW	3	3		
33	6E5-24413-01	.BODY 2	1	1		
34	6E5-24471-01	.DIAPHRAGM	1	1		
35	6E5-24435-01	.GASKET, BODY 2	1	1		
36	6E5-24411-01	.DIAPHRAGM	1	1		
37	648-24424-00	.SEAT, SPRING	1	1		
38	6E5-24423-00	.SPRING, DIAPHRAGM	1	1		
39	6E5-24412-11	.BODY 1	1	1		
40	6A0-24421-01	..VALVE, CHECK	4	4		
41	6A0-14325-00	..SCREW, PAN HEAD	4	4		
42	95380-03600	..NUT	4	4		
43	6E5-24492-00	.BUSH, FUEL PUMP	2	2		
44	6E5-24486-00	.O-RING	2	2		
45	650-24431-A0	GASKET, FUEL PUMP 1	2	2		
46	90110-06126	BOLT, HEXAGON SOCKET HEAD	4	4		
47	92995-06600	WASHER	4	4		
48	6G5-24316-10	PIPE 6	1	1		
49	6E5-24313-00	PIPE 3	1	1		
50	90465-11M10	CLAMP	6	6		
51	6E5-24378-00	PIPE, JOINT 3	1	1		
52	90447-15002	HOSE, WITH SPRING	1	1		
53	90446-15M07	HOSE (L60)	1	1		
54	90445-13M12	HOSE (L235)	1	1		

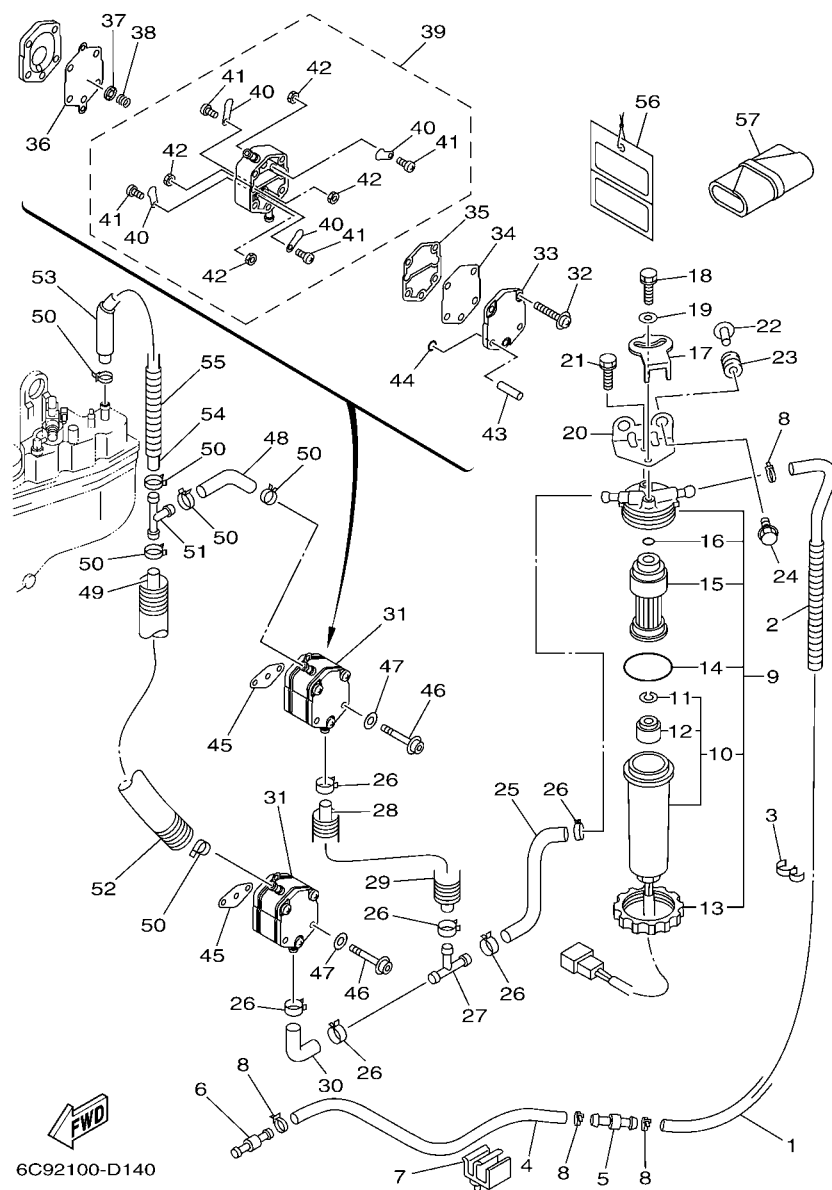


FIG. 14 FUEL 1

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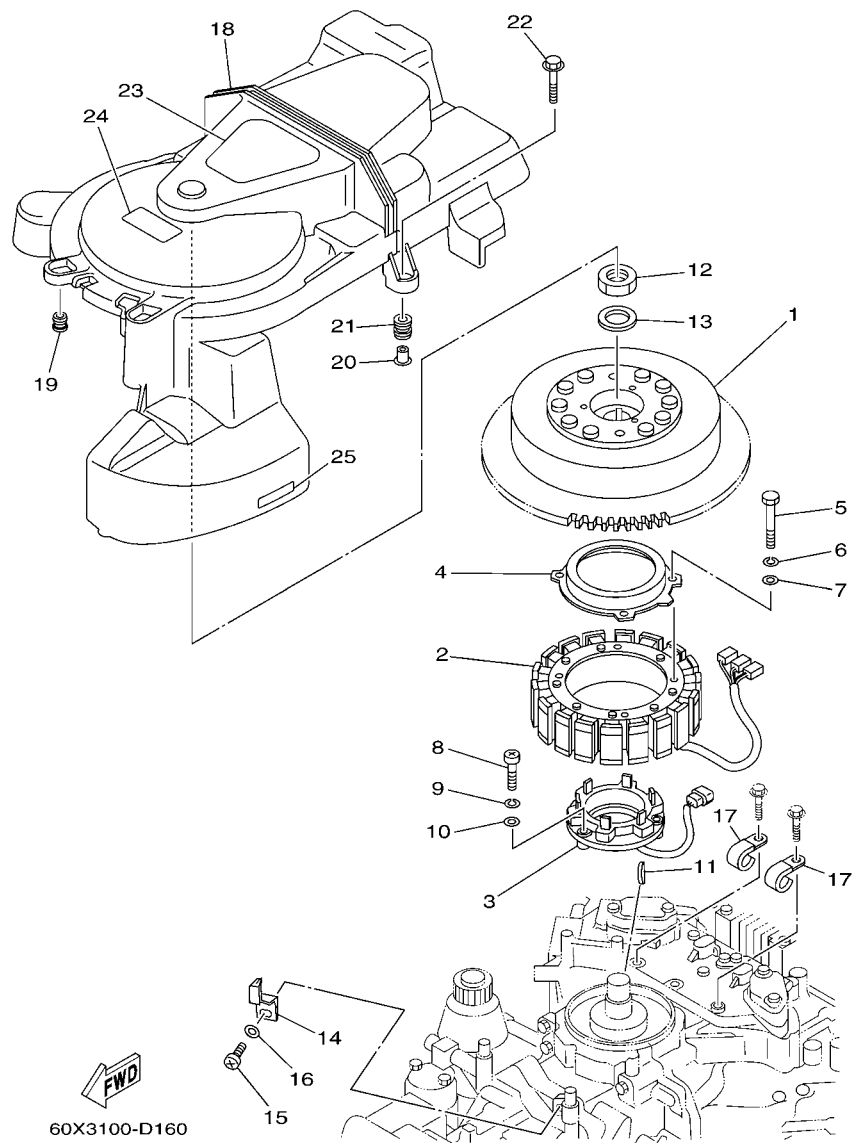


FIG. 16 GENERATOR

REF. NO.	PART NO.	DESCRIPTION	USA	OCE			REMARKS
1	60V-81450-00	ROTOR ASSY	1	1			
2	60V-81410-02	STATOR ASSY	1	1			
3	60V-85580-00	COIL, PULSER	1	1			
4	61A-83721-00	COVER	1	1			
5	97013-06035	BOLT	4	4			
6	92903-06100	WASHER, SPRING	4	4			
7	92903-06600	WASHER, PLATE	4	4			
8	97885-05030	SCREW, PAN HEAD	3	3			
9	92995-05100	WASHER	3	3			
10	92995-05600	WASHER	3	3			
11	90280-05015	KEY, WOODRUFF	1	1			
12	90170-24M22	NUT	1	1			
13	90201-25M02	WASHER, PLATE	1	1			
14	60V-81332-00	PLATE, TIMING	1	1			
15	97885-06010	SCREW, PAN HEAD	1	1			
16	92995-06600	WASHER	1	1			
17	90465-06M86	CLAMP	2	2			
18	60V-81337-00	COVER, FLYWHEEL	1	1			
19	663-82317-01	DAMPER, IGNITION COIL	2	2			
20	624-42542-00	PIPE	2	2			
21	6A0-82317-00	DAMPER, IGNITION COIL	2	2			
22	95895-06030	BOLT, FLANGE	2	2			
23	60V-14488-00	LABEL, CAUTION	1	1			
24	6A1-83625-41	MARK 5	1	1			
25	6E5-85711-40	MARK, CAUTION	1	1			

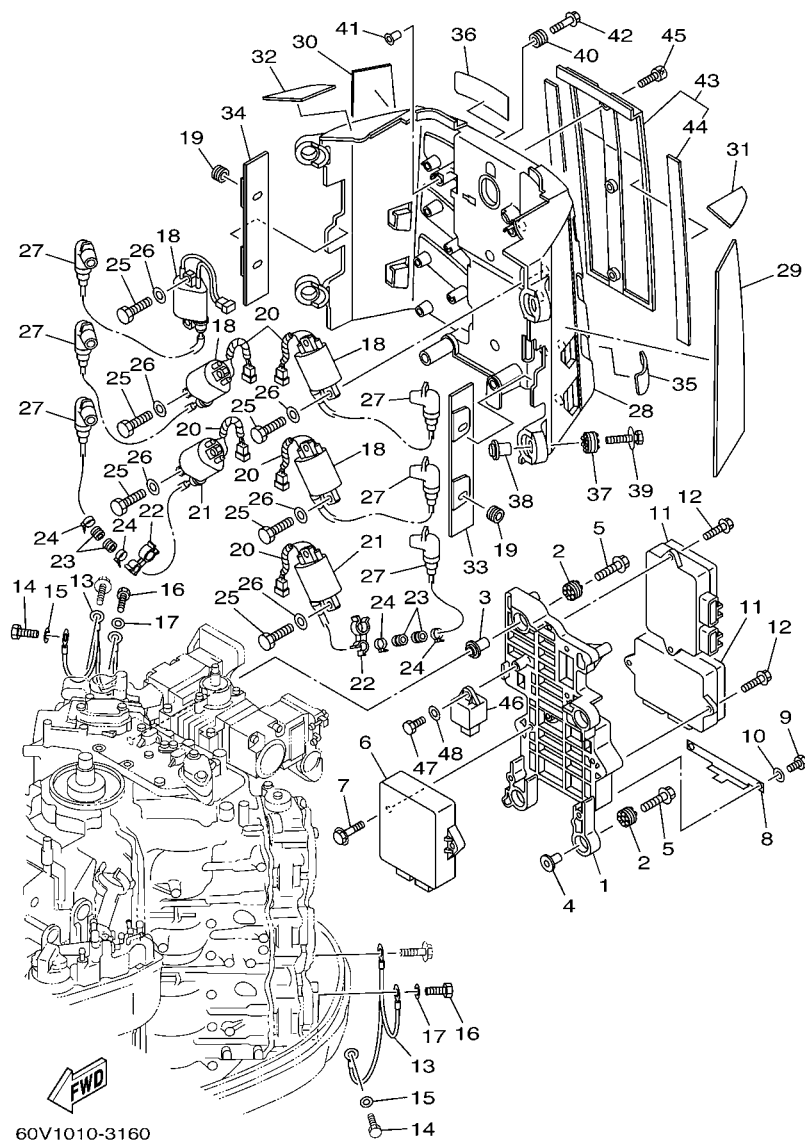


FIG. 17 ELECTRICAL 1

REF. NO.	PART NO.	DESCRIPTION	USA	OCE			REMARKS
1	60V-85542-01-94	BRACKET	1	1			
2	60V-85564-00	GROMMET	4	4			
3	68F-86129-00	COLLAR	2	2			
4	68F-86129-10	COLLAR	2	2			
5	68F-85119-00	BOLT	4	4			
6	6C9-8591A-10	ENGINE CONTROL UNIT ASSY	1	1			
7	90119-06MA3	BOLT, WITH WASHER	2	2			
8	60V-85548-00	HOLDER	1	1			
9	97013-06014	BOLT	2	2			
10	92903-06600	WASHER, PLATE	2	2			
11	60V-8591B-00	DRIVER, INJECTOR ASSY	2	2			
12	90119-06MA2	BOLT, WITH WASHER	4	4			
13	6E5-82519-00	WIRE, EARTH LEAD	2	2			
14	97095-06012	BOLT	2	2			
15	92995-06600	WASHER	2	2			
16	97095-06012	BOLT	2	2			
17	92995-06600	WASHER	2	2			
18	60V-82310-00	IGNITION COIL ASSY	4	4			
19	90480-25161	GROMMET	4	4			
20	90446-10M01	HOSE (L60)	5	5			
21	60V-82310-10	IGNITION COIL ASSY	2	2			
22	90464-18003	CLAMP	2	2			
23	90480-22M15	GROMMET	4	4			
24	90465-11M10	CLAMP	4	4			
25	97013-05020	BOLT	12	12			
26	92903-05600	WASHER, PLATE	12	12			
27	68F-82370-01	PLUG CAP ASSY	6	6			

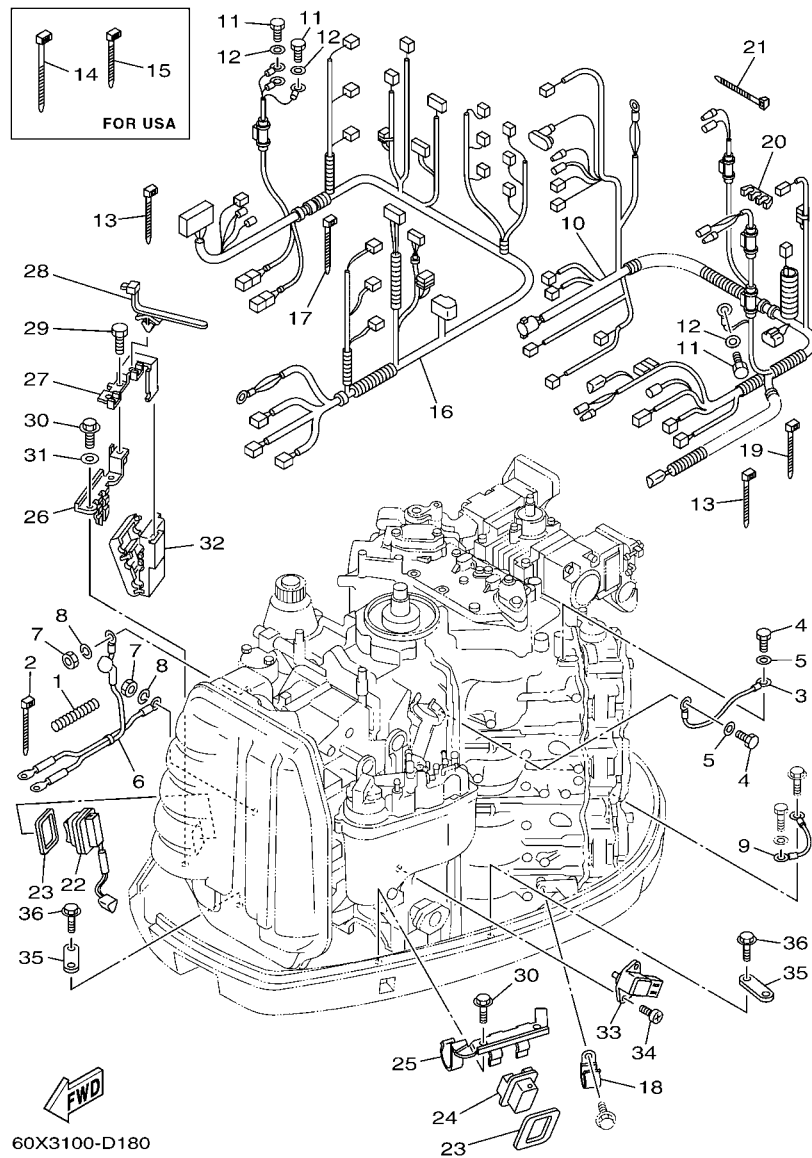


FIG. 18 ELECTRICAL 2

REF. NO.	PART NO.	DESCRIPTION	USA	OCE			REMARKS
1	90447-07011	HOSE, WITH SPRING	1	1			
2	90465-11M10	CLAMP	1	1			
3	61A-81949-00	WIRE, LEAD	1	1			
4	97095-06012	BOLT	2	2			
5	92995-06600	WASHER	2	2			
6	60X-82105-00	WIRE HARNESS	1	1			
7	95333-08600	NUT	2	2			
8	92903-08100	WASHER, SPRING	2	2			
9	6D0-82531-00	WIRE, LEAD	1	1			
10	60V-82590-51	WIRE HARNESS ASSY	1				
	60V-82590-41	WIRE HARNESS ASSY		1			
11	97095-06012	BOLT	4	4			
12	92995-06600	WASHER	4	4			
13	90465-11M52	CLAMP	2	2			
14	90465-13M18	CLAMP	1				
15	90465-11M10	CLAMP	2				
16	60V-8259M-20	WIRE HARNESS ASSY 2	1				
	60V-8259M-10	WIRE HARNESS ASSY 2		1			
17	90465-11M52	CLAMP	2	2			
18	90465-05M87	CLAMP	1	1			
19	90465-11M10	CLAMP	1	1			
20	90464-11008	CLAMP	1	1			
21	90465-11M10	CLAMP	1	1			
22	69J-82563-00	TRIM & TILT SWITCH ASSY	1	1			
23	69J-82587-00	GASKET	2	2			
24	69J-42723-00	COVER, BOTTOM	1	1			
25	60V-83614-20	BRACKET	1	1			

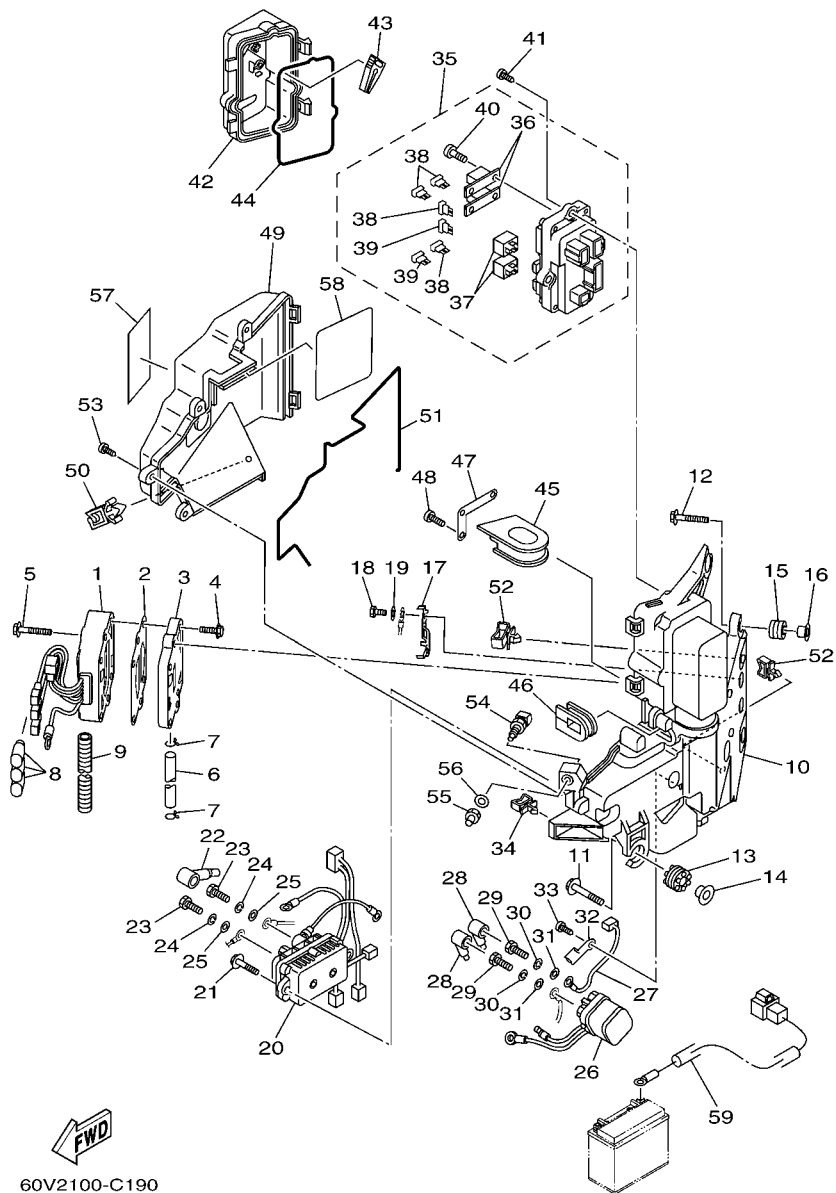


FIG. 19 ELECTRICAL 3

REF. NO.	PART NO.	DESCRIPTION	USA	OCE		REMARKS
1	60V-81960-01	RECTIFIER & REGULATOR ASSY	1	1		
2	60V-81975-A0	PLATE, RECTIFIER FITTING	1	1		
3	60V-81972-00-1S	COVER, RECTIFIER	1	1		
4	90119-06MA3	BOLT, WITH WASHER	4	4		
5	90119-06MA4	BOLT, WITH WASHER	2	2		
6	90445-09M25	HOSE (L600)	2	2		
7	90467-08M18	CLIP	2	2		
8	6L2-82599-01	COVER, CONNECTER	3	3		
9	90447-10004	HOSE, WITH SPRING	1	1		
10	60V-81948-00	BRACKET	1	1		
11	68F-85119-00	BOLT	3	3		
12	90119-06M65	BOLT, WITH WASHER	1	1		
13	68F-85516-01	SPACER	3	3		
14	68F-86129-00	COLLAR	3	3		
15	6A0-82317-00	DAMPER, IGNITION COIL	1	1		
16	624-42542-00	PIPE	1	1		
17	60V-87149-00	CONNECTOR	1	1		
18	97095-06012	BOLT	2	2		
19	92995-06600	WASHER	2	2		
20	60V-81950-00	RELAY ASSY	1	1		
21	90119-06MA4	BOLT, WITH WASHER	2	2		
22	682-82119-01	COVER, LEAD WIRE	1	1		
23	97095-06010	BOLT	2	2		
24	92995-06100	WASHER, SPRING	2	2		
25	92995-06600	WASHER	2	2		
26	68V-8194A-00	RELAY	1	1		
27	68F-82117-00	WIRE, LEAD	1	1		

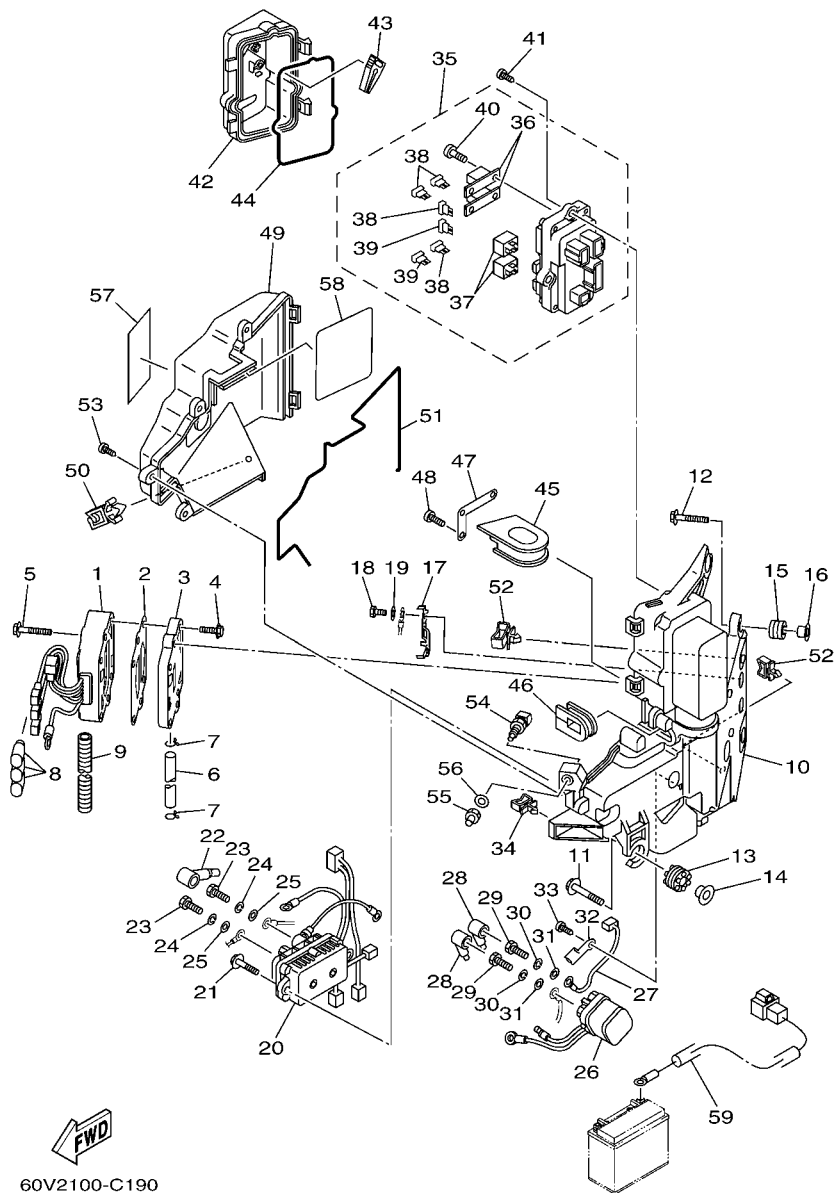


FIG. 19 ELECTRICAL 3

REF. NO.	PART NO.	DESCRIPTION	USA	OCE			REMARKS
28	682-82119-01	COVER, LEAD WIRE	2	2			
29	97095-06010	BOLT	2	2			
30	92995-06100	WASHER, SPRING	2	2			
31	92995-06600	WASHER	2	2			
32	68V-81953-00	STAY, RELAY	1	1			
33	97780-60620	SCREW, TAPPING	1	1			
34	90464-23199	CLAMP	2	2			
35	60V-82170-00	FUSE BOX ASSY	1	1			
36	60V-82151-00	.FUSE (100A)	2	2			
37	68F-8195A-00	.RELAY ASSY	2	2			
38	67F-82151-00	.FUSE (20A)	4	4			
39	67F-82151-10	.FUSE (30A)	2	2			
40	68F-82846-00	.SCREW, PAN HEAD (M5)	4	4			
41	97780-50620	SCREW, TAPPING	3	3			
42	60V-85544-00	CASE	1	1			
43	67F-2812A-00	PULLER, FUSE	1	1			
44	60V-82157-00	DAMPER	1	1			
45	60V-81336-00	GROMMET	1	1			
46	60V-81336-10	GROMMET	1	1			
47	60V-81128-00	CLAMP	1	1			
48	97780-50620	SCREW, TAPPING	3	3			
49	60V-81942-10	COVER	1	1			
50	90464-08004	CLAMP	1	1			
51	60V-82176-00	DAMPER	1	1			
52	90464-23199	CLAMP	2	2			
53	90169-05M00	SCREW, TRUSS HEAD TAPPING	4	4			
54	65L-85886-00	THERMOSENSOR	1	1			

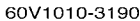


FIG. 20 ELECTRICAL 4

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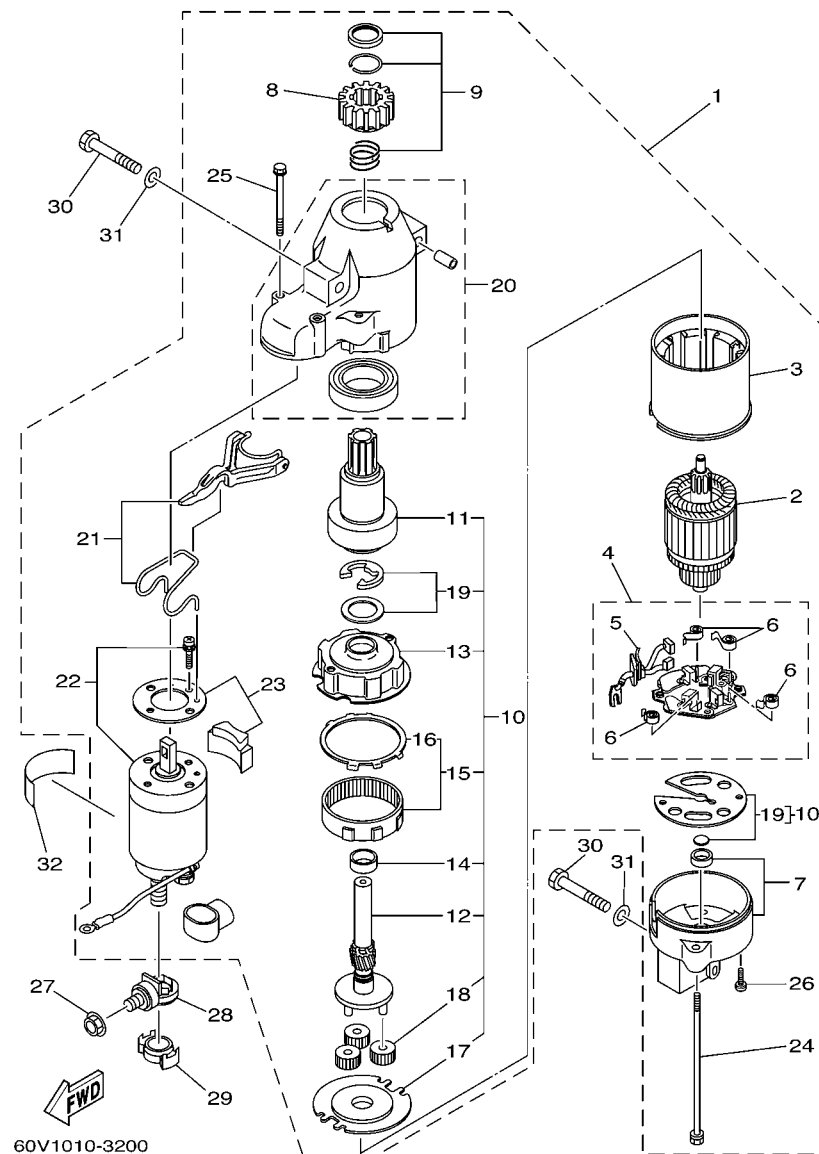


FIG. 21 STARTING MOTOR

REF. NO.	PART NO.	DESCRIPTION	USA	OCE		REMARKS
1	6C9-81800-00	STARTING MOTOR ASSY	1	1		
2	67F-81850-00	.ARMATURE ASSY	1	1		
3	67F-81810-00	.STATOR ASSY	1	1		
4	69J-81840-00	.BRUSH HOLDER ASSY	1	1		
5	69J-81801-00	..BRUSH SET	1	1		
6	67F-81813-00	..SPRING, BRUSH	4	4		
7	68F-81820-00	.REAR BRACKET ASSY	1	1		
8	67F-81808-00	.PINION ASSY	1	1		
9	67F-81857-00	.PINION STOPPER SET	1	1		
10	67F-81807-00	.GEAR ASSY, STARTING MOTOR	1	1		
11	67F-81832-00	..CLUTCH, OVER RUN	1	1		
12	67F-81836-00	..SHAFT, PINION	1	1		
13	67F-81821-00	..BRACKET, CENTER 1	1	1		
14	67F-81841-00	..BEARING	1	1		
15	67F-81891-00	..GEAR, RING	1	1		
16	67F-8183R-00	...GASKET	1	1		
17	67F-81830-00	..BRACKET, CENTER 2	1	1		
18	60V-8183T-00	..GEAR, IDLER	3	3		
19	67F-81809-00	..WASHER KIT	1	1		
20	60X-81842-00	.COVER	1	1		
21	69J-81839-00	.LEVER ASSY	1	1		
22	6C9-81941-00	.STARTER RELAY ASSY	1	1		
23	69J-81869-00	.COVER, DUST	1	1		
24	6K7-81826-10	.BOLT	2	2		
25	69J-81828-00	.BOLT 2	2	2		
26	67F-81846-00	.SCREW	2	2		
27	90179-08003	NUT	1	1		

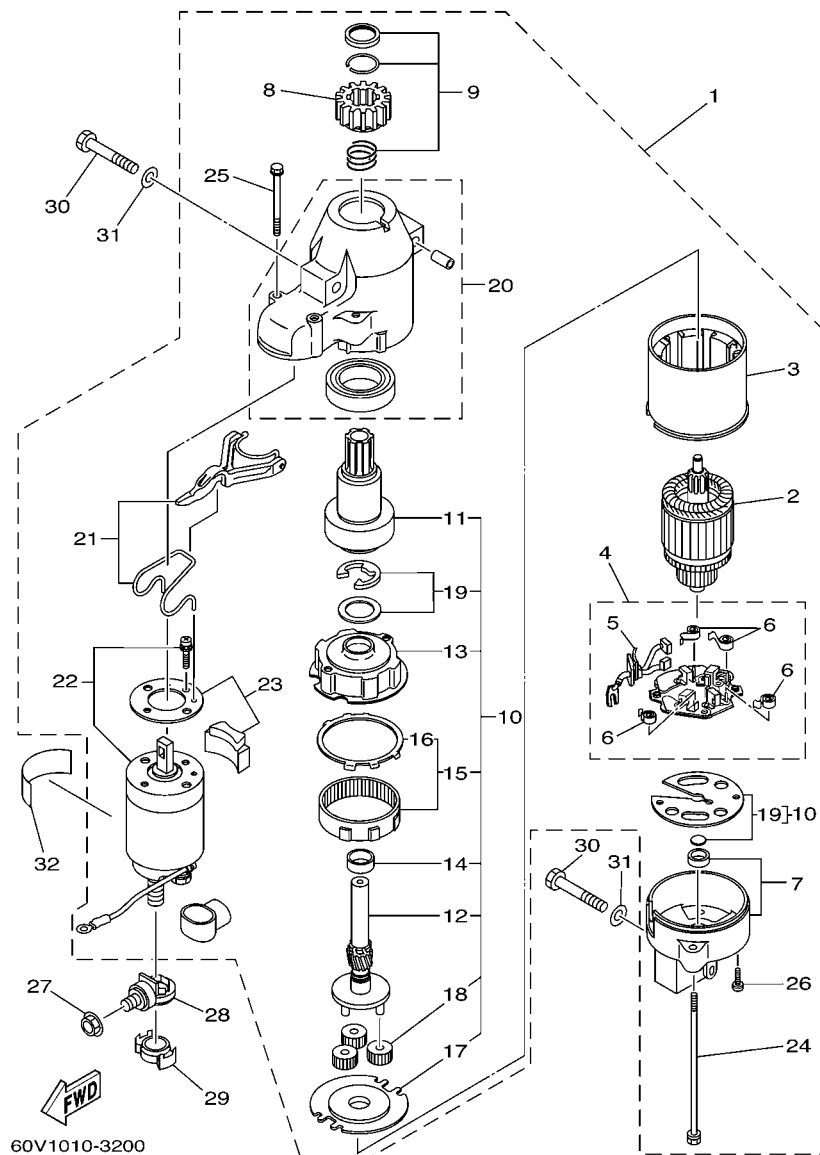


FIG. 21 STARTING MOTOR

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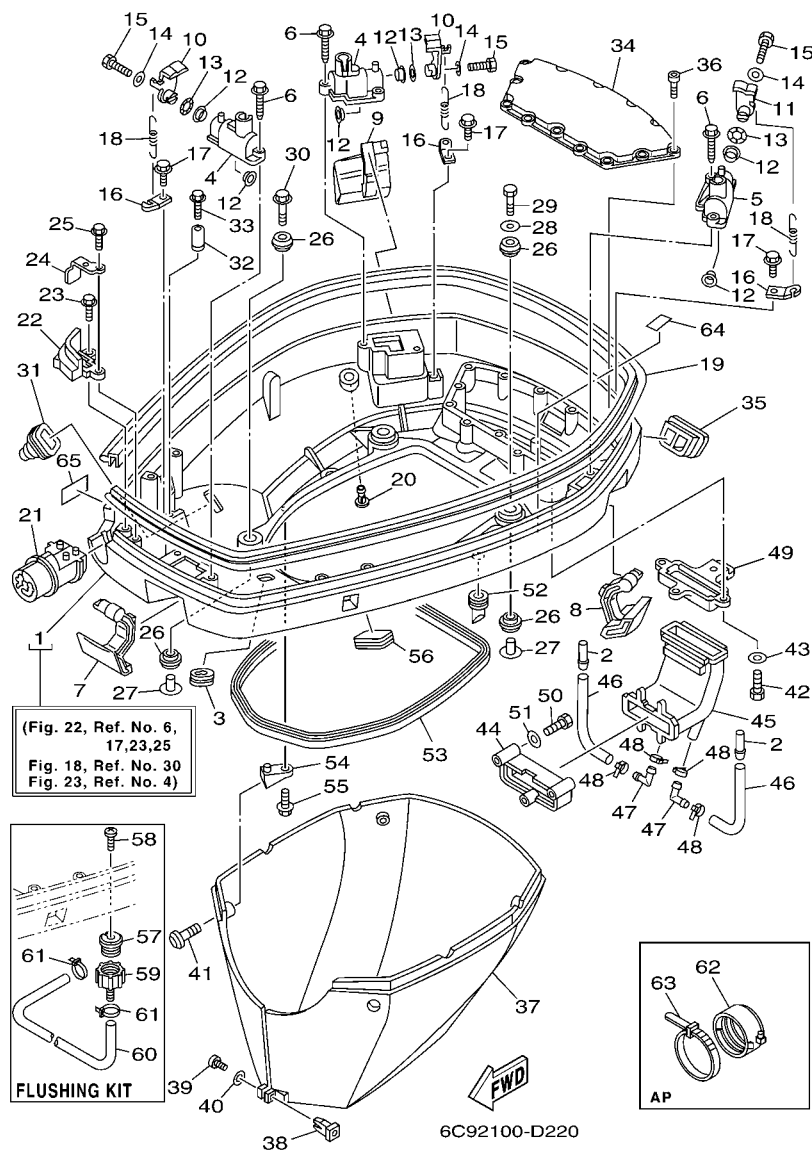


FIG. 22 BOTTOM COWLING

REF. NO.	PART NO.	DESCRIPTION	USA	OCE			REMARKS
1	60V-42710-00-8D	BOTTOM COWLING ASSY	1	1			
2	6E5-24377-00	PIPE, JOINT 3	2	2			
3	6D0-42727-00	GROMMET	1	1			
4	68F-42828-00-94	PLATE, CLAMP	2	2			
5	68F-42828-10-94	PLATE, CLAMP	1	1			
6	90109-06M82	BOLT	6	6			
7	60V-42815-00-8D	LEVER, CLAMP	1	1			
8	60V-42816-00-8D	LEVER, CLAMP	1	1			
9	60V-42817-00-8D	LEVER, CLAMP	1	1			
10	68F-42818-01	LEVER, CLAMP	2	2			
11	6D8-42818-00	LEVER, CLAMP	1	1			
12	90386-15M73	BUSH	6	6			
13	90206-15M18	WASHER, WAVE	3	3			
14	90201-06068	WASHER, PLATE	3	3			
15	97095-06016	BOLT	3	3			
16	64D-43144-00	HOOK, SPRING	3	3			
17	90109-06M80	BOLT	3	3			
18	90506-16M34	SPRING, TENSION	3	3			
19	60V-42615-00	SEAL	1	1			
20	6E5-44391-00	NIPPLE, HOSE	1	1			
21	60V-42725-00	GROMMET	1	1			
22	60V-42738-00-8D	PLATE, FITTING	1	1			
23	90109-06M81	BOLT	2	2			
24	64D-42738-10-5B	PLATE, FITTING	1	1			
25	90109-06M81	BOLT	1	1			
26	90480-22M81	GROMMET	8	8			
27	90387-08M37	COLLAR	4	4			

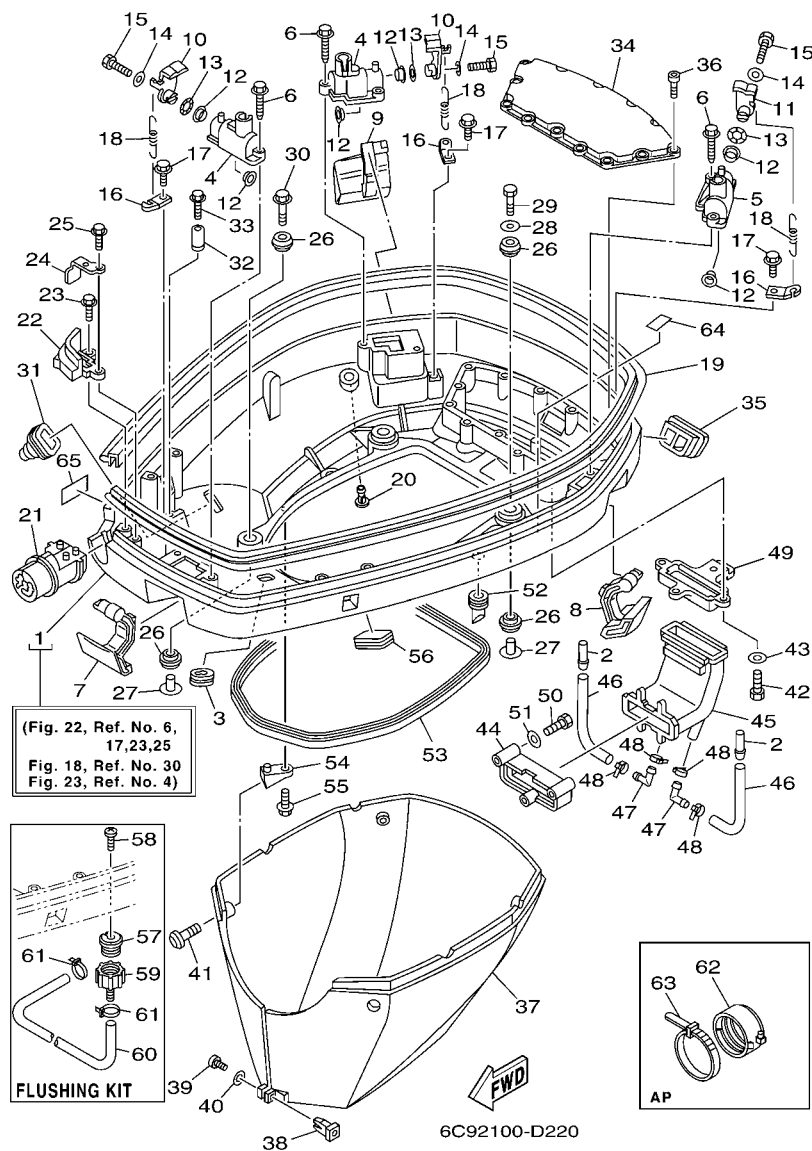


FIG. 22 BOTTOM COWLING

REF. NO.	PART NO.	DESCRIPTION	USA	OCE		REMARKS
28	90201-08M54	WASHER, PLATE	1	1		
29	97075-08035	BOLT	1	1		
30	90119-08M22	BOLT, WITH WASHER	3	3		
31	688-42726-10	GROMMET	1	1		
32	6E5-82588-00	PLATE	1	1		
33	95895-06020	BOLT, FLANGE	1	1		
34	6D0-42723-00-5B	COVER, BOTTOM	1	1		
35	60V-42718-00	RUBBER, SEAL 3	1	1		
36	90110-06038	BOLT, HEXAGON SOCKET HEAD	13	13		
37	60V-42741-00-8D	APRON	1	1		
38	60V-42756-00	STAY, CLAMP	1	1		
39	97880-04016	SCREW, PAN HEAD	1	1		
40	92990-04600	WASHER, PLATE	1	1		
41	90111-06034	BOLT	4	4		
42	97095-06020	BOLT	4	4		
43	92995-06600	WASHER	4	4		
44	60V-12581-00	JOINT, HOSE 1	1	1		
45	60V-12576-00	HOSE 1	1	1		
46	60V-12588-00	HOSE 5	2	2		
47	60X-24376-00	PIPE, JOINT 1	2	2		
48	90465-11M10	CLAMP	4	4		
49	60V-42771-00	APRON	1	1		
50	97075-08055	BOLT	3	3		
51	92995-08600	WASHER	3	3		
52	61A-42717-00	RUBBER, SEAL 2	4	4		
53	61A-42716-00	RUBBER, SEAL 1	1	1		
54	60V-42774-00	STAY, APRON 1	4	4		

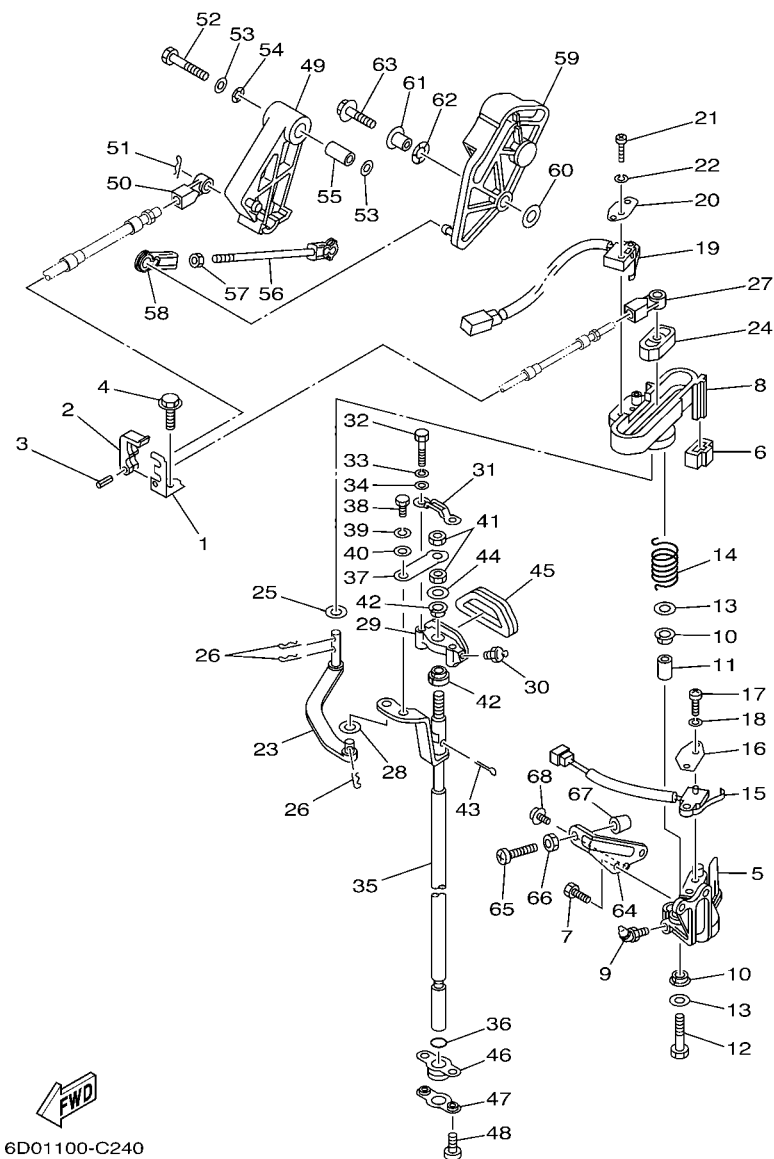


FIG. 23 CONTROL

REF. NO.	PART NO.	DESCRIPTION	USA	OCE			REMARKS
1	60V-48531-10	BRACKET, REMOTE CONTROL 1	1	1			
2	663-48538-00	CLAMP, CABLE 1	1	1			
3	91690-30010	PIN, SPRING	1	1			
4	90109-06M80	BOLT	1	1			
5	60V-44117-00-1S	BRACKET	1	1			
6	60V-44194-00	CAP	1	1			
7	97095-06020	BOLT	2	2			
8	60V-44176-00-1S	BRACKET	1	1			
9	93700-06M01	NIPPLE, GREASE	1	1			
10	90386-12069	BUSH	2	2			
11	90387-08M09	COLLAR	1	1			
12	97095-08035	BOLT	1	1			
13	92995-08200	WASHER	2	2			
14	90508-20M31	SPRING, TORSION	1	1			
15	61A-8259F-00	SWITCH ASSY	1	1			
16	61A-82588-01	PLATE	1	1			
17	97885-04016	SCREW, PAN HEAD	2	2			
18	92995-04100	WASHER	2	2			
19	60V-8259F-00	SWITCH ASSY	1	1			
20	61A-82588-01	PLATE	1	1			
21	97885-04016	SCREW, PAN HEAD	2	2			
22	92995-04100	WASHER	2	2			
23	61A-44121-00	LEVER, SHIFT ROD	1	1			
24	68J-44122-01	BUSHING, SHIFT ROD LEVER	1	1			
25	90202-08M20	WASHER, PLATE	1	1			
26	90468-18008	CLIP	3	3			
27	6E5-48344-00	CABLE END, REMOTE CONTROL	1	1			

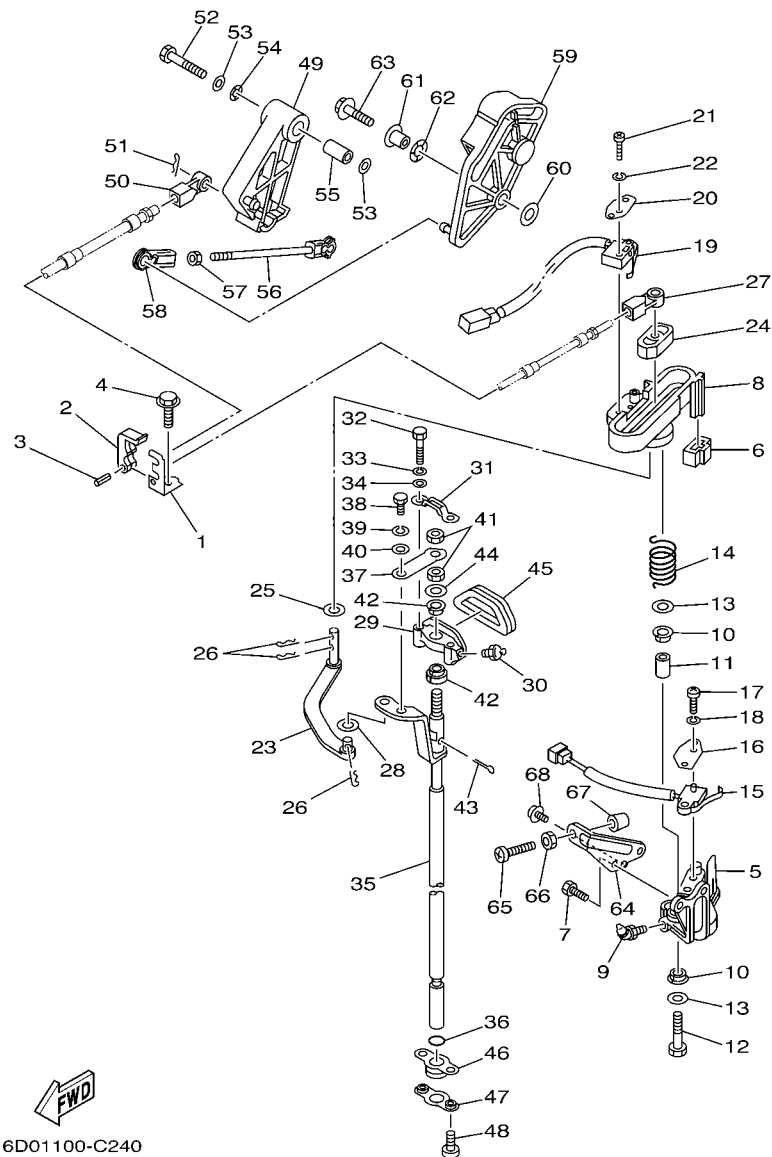
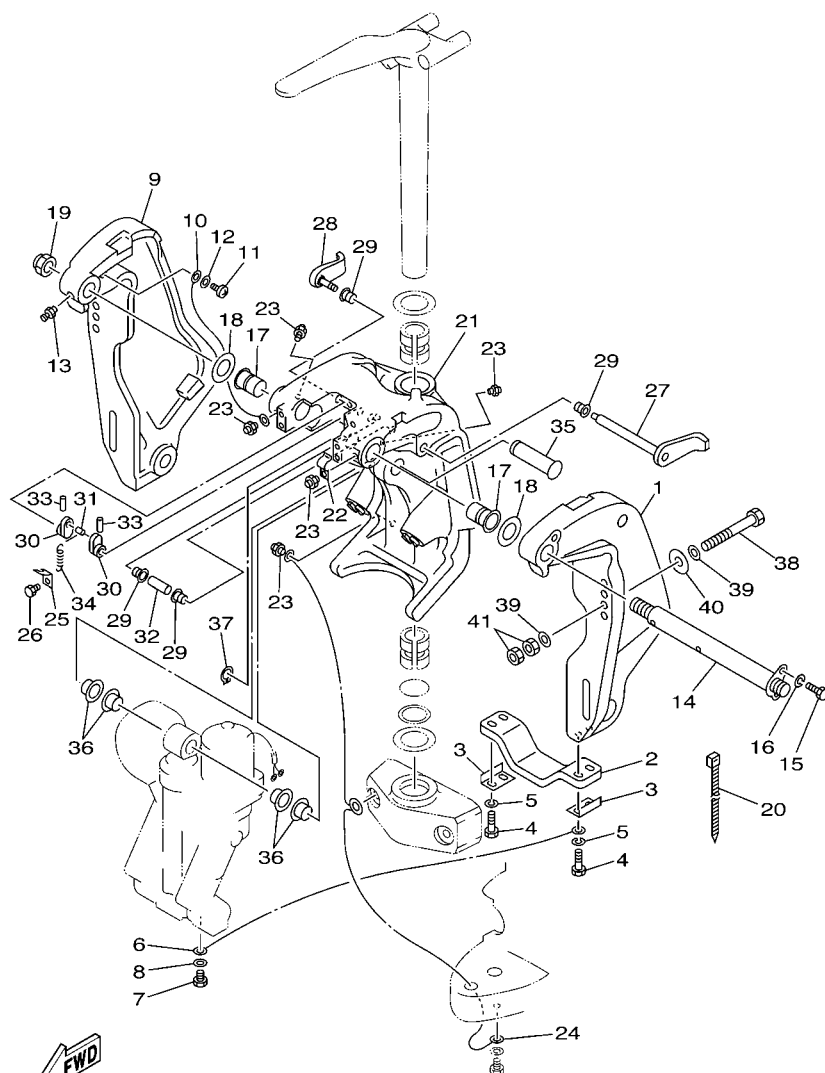


FIG. 23 CONTROL

REF. NO.	PART NO.	DESCRIPTION	USA	OCE		REMARKS
28	90202-06007	WASHER, PLATE	1	1		
29	61A-44118-00-8D	BRACKET	1	1		
30	93700-06M03	NIPPLE, GREASE	1	1		
31	61A-44116-00	SPRING	1	1		
32	97095-06030	BOLT	2	2		
33	92995-06100	WASHER, SPRING	2	2		
34	92995-06600	WASHER	2	2		
35	66K-44120-00	HANDLE GEAR SHIFT ASSY	1	1		
36	93210-09165	O-RING	1	1		
37	61A-44112-00	STAY, HANDLE GEAR SHIFT	1	1		
38	97013-06012	BOLT	1	1		
39	92903-06100	WASHER, SPRING	1	1		
40	92903-06600	WASHER, PLATE	1	1		
41	95313-08600	NUT	2	2		
42	90386-90M90	BUSH	2	2		
43	91490-20012	PIN, COTTER	1	1		
44	90201-09M02	WASHER, PLATE	1	1		
45	61A-15315-00	SEAL, CRANKCASE	1	1		
46	61A-42724-00	GROMMET	1	1		
47	61A-44138-00	WASHER	1	1		
48	97885-06008	SCREW, PAN HEAD	2	2		
49	65L-41632-01	LEVER, MAGNETO CONTROL	1	1		
50	6E5-48344-00	CABLE END, REMOTE CONTROL	1	1		
51	90468-18008	CLIP	1	1		
52	97013-08045	BOLT	1	1		
53	92990-08200	WASHER, PLAIN	2	2		
54	90206-12M00	WASHER, WAVE	1	1		



60X1100-3230

FIG. 24 BRACKET 1

REF. NO.	PART NO.	DESCRIPTION	USA	OCE			REMARKS
1	64E-43111-02-8D	BRACKET, CLAMP	1	1			
2	6G5-45251-02	ANODE	1	1			
3	6G5-44526-00	PLATE	2	2			
4	97095-06030	BOLT	4	4			
5	92995-06100	WASHER, SPRING	4	4			
6	6E5-82148-00	WIRE, LEAD 4	1	1			
7	97095-06010	BOLT	1	1			
8	92995-06600	WASHER	1	1			
9	64E-43112-02-8D	BRACKET, CLAMP	1	1			
10	6E5-82148-00	WIRE, LEAD 4	1	1			
11	97880-06012	SCREW, PAN HEAD	1	1			
12	92990-06600	WASHER, PLATE	1	1			
13	93700-06M03	NIPPLE, GREASE	1	1			
14	64E-43131-01	BOLT, CLAMP BRACKET	1	1			
15	97095-08020	BOLT	1	1			
16	92995-08100	WASHER	1	1			
17	90386-25M31	BUSH	2	2			
18	90201-26M59	WASHER, PLATE	2	2			
19	90185-22M11	NUT, SELF-LOCKING	1	1			
20	90465-11M10	CLAMP	1	1			
21	64E-43311-10-8D	BRACKET, SWIVEL 1	1	1			
22	90465-08M63	CLAMP	1	1			
23	93700-06M03	NIPPLE, GREASE	5	5			
24	66K-82149-00	WIRE, LEAD 3	1	1			
25	6G5-43144-00	HOOK, SPRING	1	1			
26	97095-06010	BOLT	1	1			
27	6G5-43181-02	LEVER, TILT STOP	1	1			

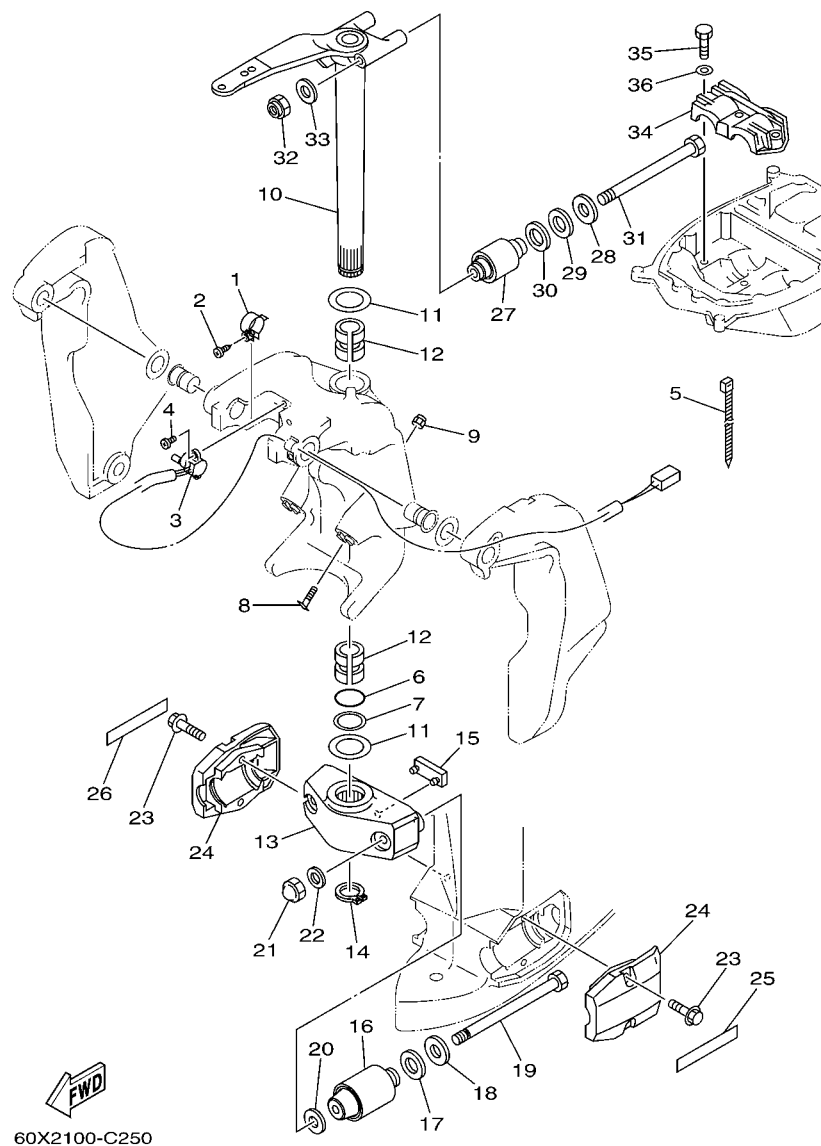


FIG. 25 BRACKET 2

REF. NO.	PART NO.	DESCRIPTION	USA	OCE			REMARKS
1	64E-43139-02	CAM, TRIM SENDER	1	1			
2	97780-60525	SCREW, TAPPING	1	1			
3	67H-83672-00	TRIM SENDER	1				
	64E-83672-02	TRIM SENDER		1			
4	97885-06016	SCREW, PAN HEAD	2	2			
5	90465-11M10	CLAMP	3	3			
6	93210-37MH7	O-RING	1	1			
7	90202-40M47	WASHER, PLATE	1	1			
8	64E-43376-00	BOLT, THRUST RECEIVER	2	2			
9	95780-10300	NUT, FLANGE	2	2			
10	66K-42510-01-8D	STEERING BRACKET ASSY	1	1			
11	90201-38M60	WASHER, PLATE	2	2			
12	90386-38M32	BUSH	2	2			
13	60X-44551-00-8D	HOUSING, LOWER MOUNT RUBBER	1	1			
14	93410-37M04	CIRCLIP	1	1			
15	6E5-44575-00	DAMPER, LOWER MOUNT RUBBER	1	1			
16	60X-44555-00-94	MOUNT DAMPER, LOWER SIDE	2	2			
17	90202-32M19	WASHER, PLATE	2	2			
18	90201-16M55	WASHER, PLATE	2	2			
19	90109-14M80	BOLT	2	2			
20	90201-15M58	WASHER, PLATE	2	2			
21	95380-14800	NUT	2	2			
22	92995-14600	WASHER	2	2			
23	90101-10M70	BOLT	4	4			
24	60X-44553-00-NA	COVER, LOWER MOUNT	2	2			
25	65N-43155-N0	MARK 1	1	1			
26	65N-43156-N0	MARK 2	1	1			

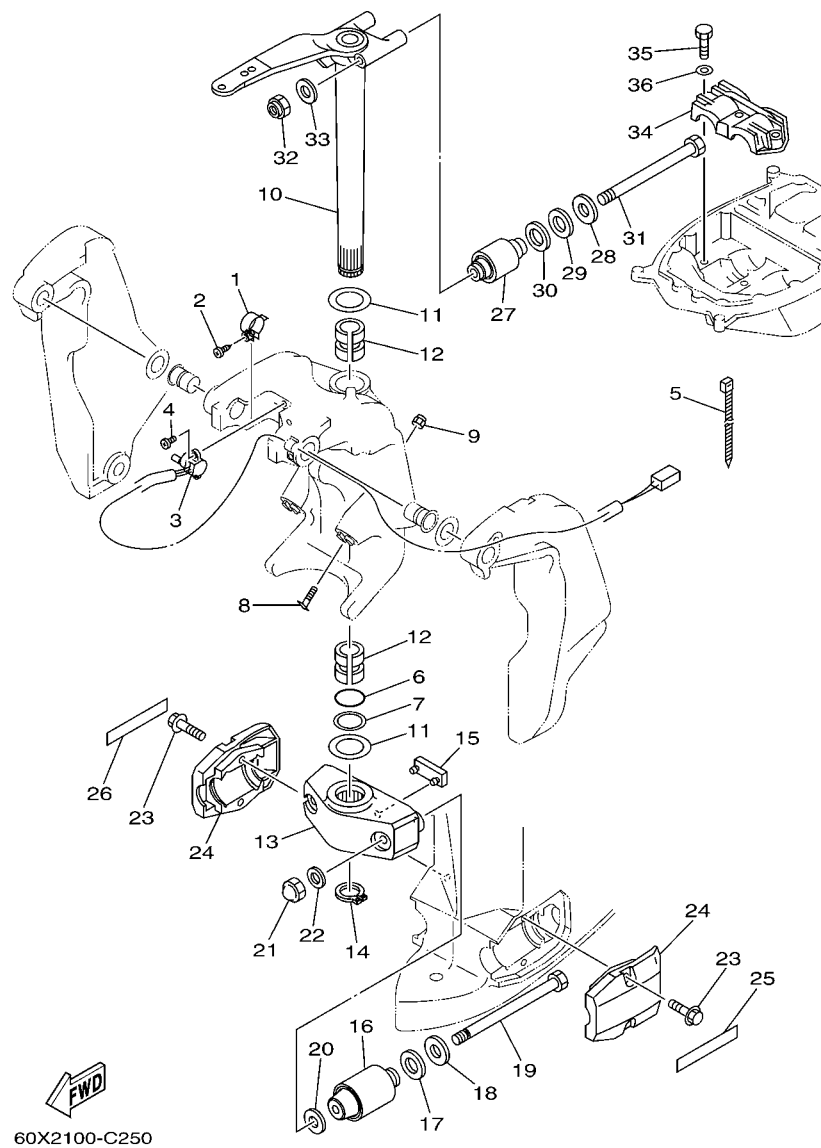


FIG. 25 BRACKET 2

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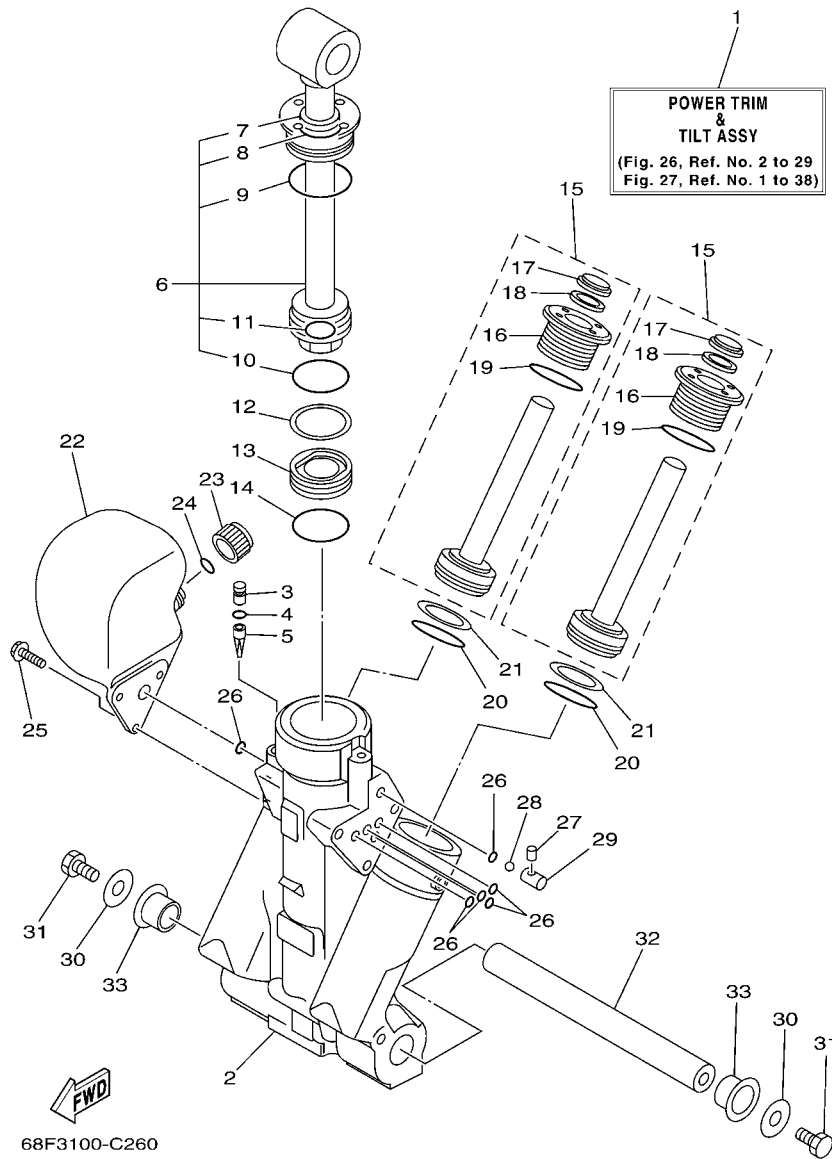


FIG. 26 POWER TRIM & TILT ASSY 1

REF. NO.	PART NO.	DESCRIPTION	USA	OCE		REMARKS
1	63P-43800-00-4D	POWER TRIM & TILT ASSY	1	1		
2	64E-43825-01	HOUSING, TRIM & TILT	1	1		
3	64E-4388J-00	PLUG 2	1	1		
4	93210-10M74	O-RING	1	1		
5	64E-43817-00	FILTER 2	1	1		
6	63P-43810-00	TILT PISTON SUB ASSY	1	1		
7	64E-43898-00	.SEAL ,DUST 2	1	1		
8	64E-43867-00	.O-RING	1	1		
9	64E-43866-00	.O-RING	1	1		
10	6E5-43862-00	.O-RING	1	1		
11	64E-43883-00	.O-RING	1	1		
12	6E5-43872-00	RING, BACK UP	1	1		
13	6E5-43814-02	PISTON, FREE	1	1		
14	6E5-43862-00	O-RING	1	1		
15	64E-43820-00	TRIM PISTON SUB ASSY	2	2		
16	64E-43821-00	.SCREW, TRIM CYLINDER END	1	1		
17	64E-43822-00	.SEAL, TRIM DUST	1	1		
18	64E-4384J-00	.SEAL, TRIM DOWN	1	1		
19	6G5-43864-00	.O-RING	1	1		
20	6E5-43864-00	O-RING	2	2		
21	6E5-43874-01	RING, BACK UP	2	2		
22	64E-43828-00	BODY, RESERVOIR	1	1		
23	64E-43829-00	PLUG, RESERVOIR	1	1		
24	64E-43897-00	O-RING	1	1		
25	64E-4388E-00	BOLT ,SCREW (L:14MM)	3	3		
26	64E-43869-00	O-RING	6	6		
27	64E-4381G-00	PIN	1	1		

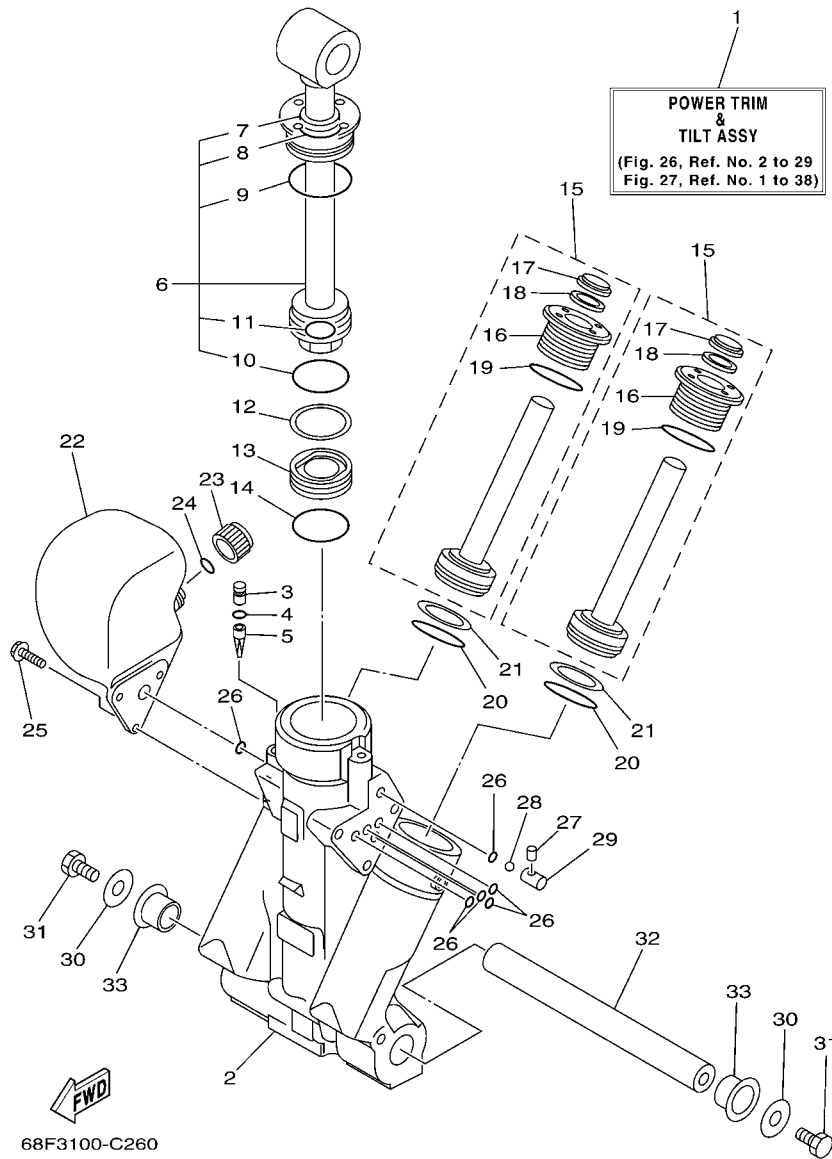


FIG. 26 POWER TRIM & TILT ASSY 1

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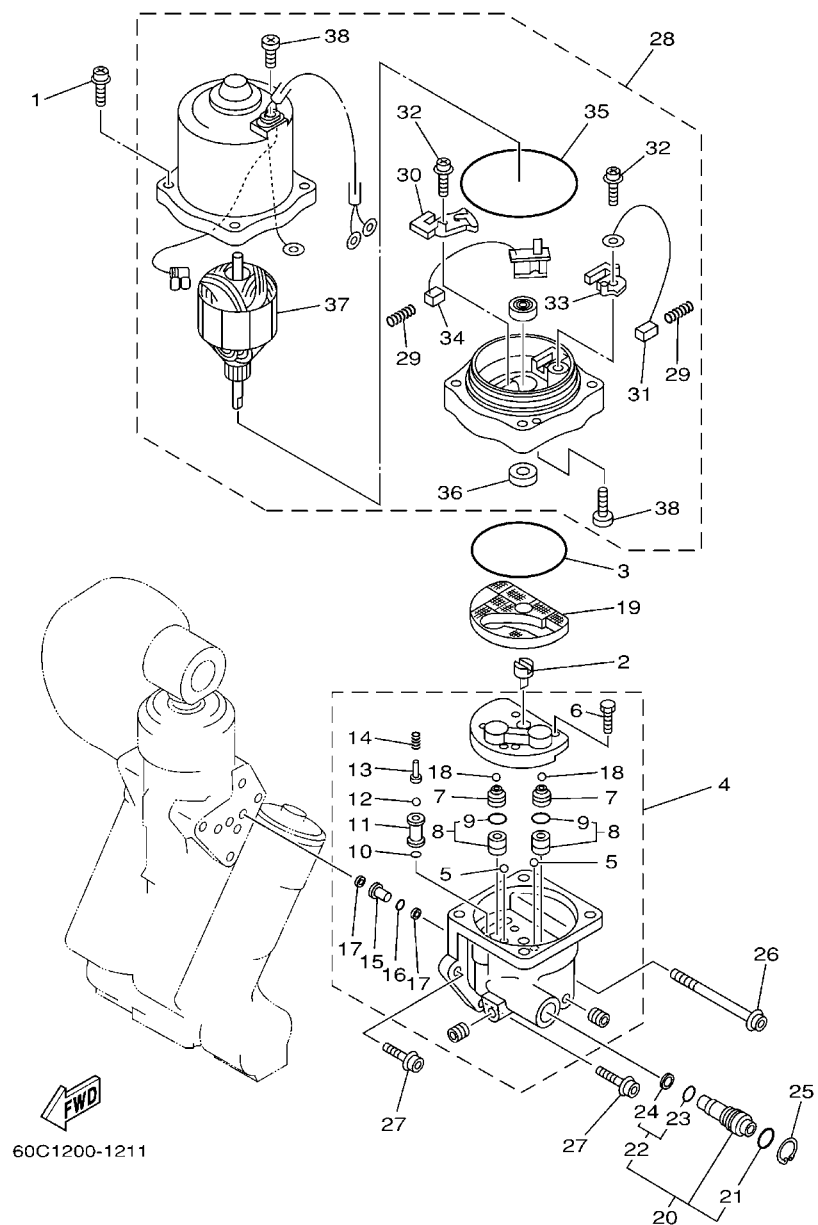


FIG. 27 POWER TRIM & TILT ASSY 2

REF. NO.	PART NO.	DESCRIPTION	USA	OCE		REMARKS
1	64E-4388E-10	BOLT ,SCREW (L:34.7MM)	4	4		
2	64E-43831-00	CONNECTOR, SHAFT	1	1		
3	64E-43868-00	O-RING	1	1		
4	64E-43830-00	GEAR PUMP ASSY	1	1		
5	72X-43858-00	.BALL	2	2		
6	64E-43843-00	.SCREW, VALVE LOCK	4	4		
7	64E-43841-00	.PISTON, SHUTTLE	2	2		
8	64E-43802-00	.VALVE SUB ASSY	2	2		
9	6E5-43896-00	..O-RING	1	1		
10	6G5-43863-00	.O-RING	1	1		
11	64E-43851-00	.SEAT, RELIEF VALVE	1	1		
12	64E-43858-00	.BALL	1	1		
13	64E-43859-00	.PIN, VALVE SUPPORT	1	1		
14	64E-43855-00	.SPRING, UP RELIEF	1	1		
15	64E-43850-00	.VALVE SUB ASSY	1	1		
16	64E-43865-00	.O-RING	1	1		
17	64E-43816-00	.FILTER 1	2	2		
18	64E-43858-00	.BALL	2	2		
19	64E-43817-10	FILTER 2	1	1		
20	64E-43860-00	MANUAL VALVE SUB-ASSY	1	1		
21	72X-85075-L0	.O-RING	1	1		
22	64E-43827-00	.RING SET	1	1		
23	64E-4387A-00	..O-RING	1	1		
24	64E-43873-00	..RING, BACK UP	1	1		
25	64E-43875-00	RING, SNAP	1	1		
26	64E-43879-10	SCREW, WITH WASHER	1	1		
27	64E-43879-00	SCREW, WITH WASHER	2	2		

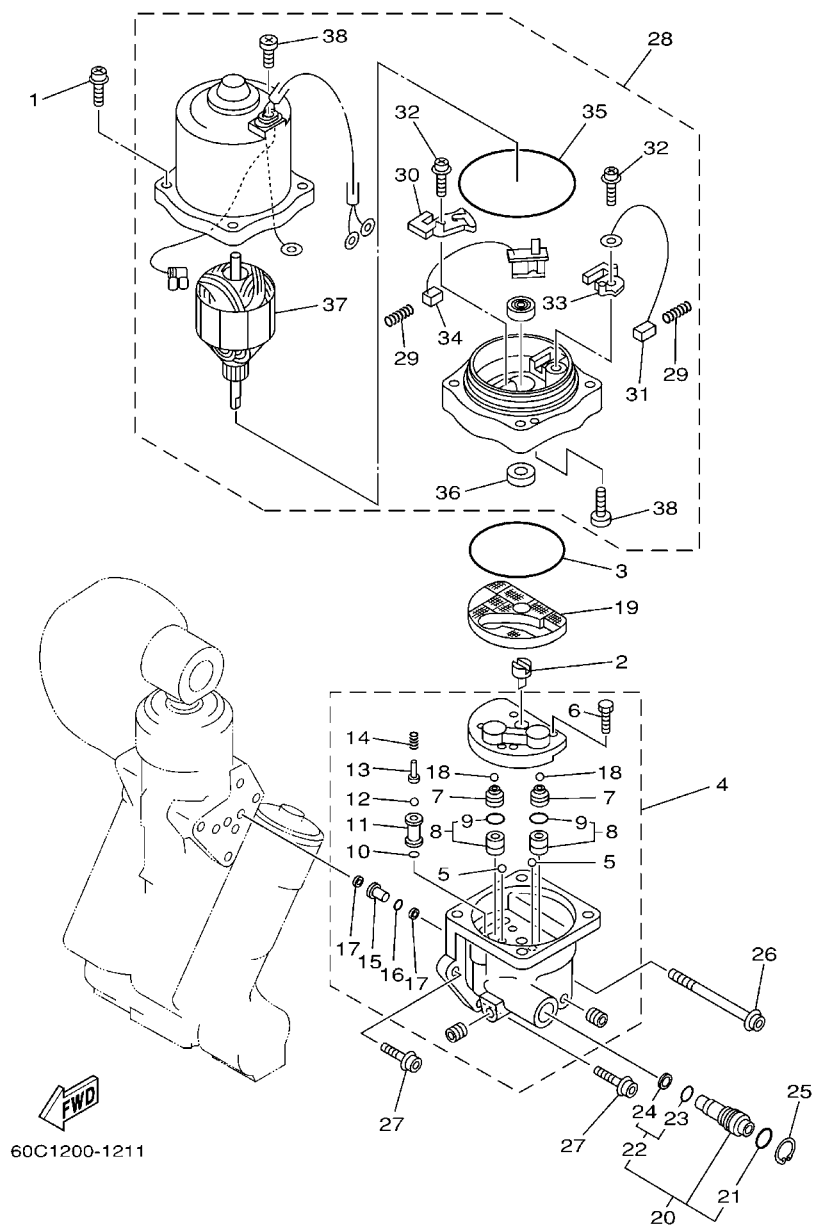


FIG. 27 POWER TRIM & TILT ASSY 2

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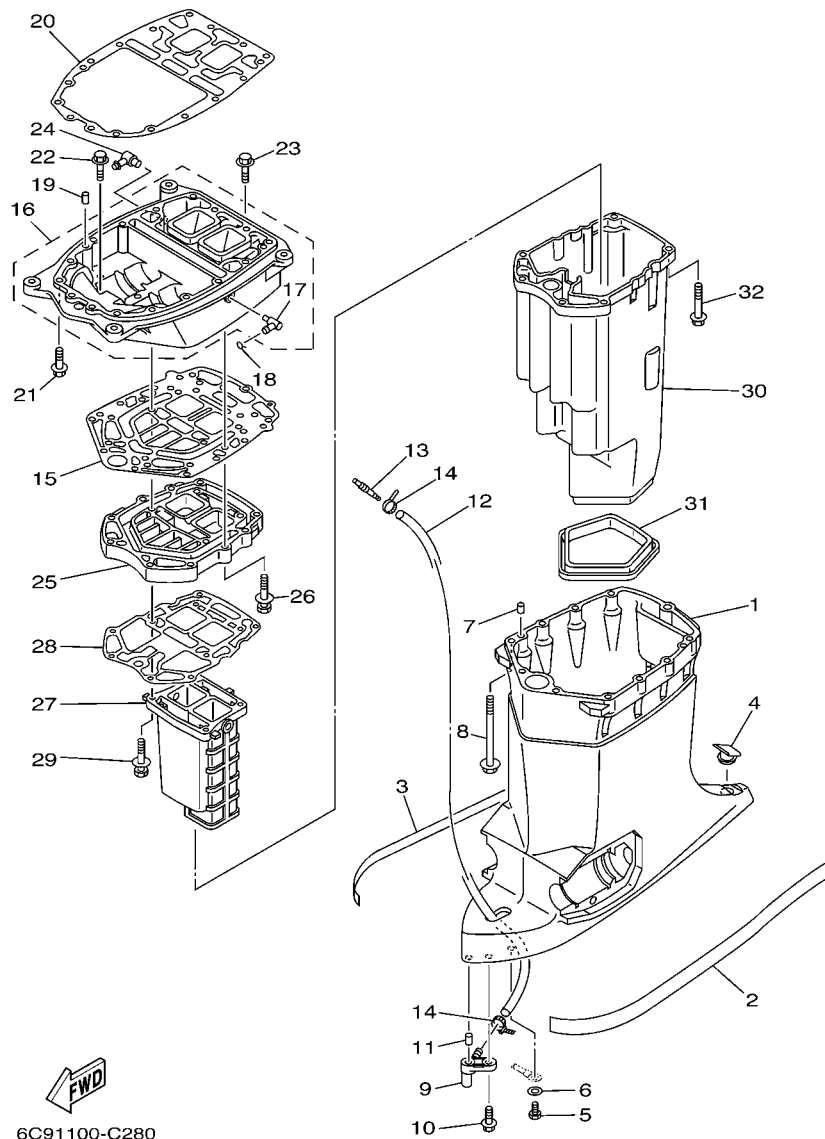


FIG. 28 UPPER CASING

REF. NO.	PART NO.	DESCRIPTION	USA	OCE		REMARKS
1	60X-45111-01-8D	CASING, UPPER	1	1		
2	6N9-42791-40	MARK 1	1	1		
3	6N9-42792-40	MARK	1	1		
4	61A-45155-00	CAP	1	1		
5	97095-06010	BOLT	1	1		
6	92995-06600	WASHER	1	1		
7	93608-12M05	PIN, DOWEL	2	2		
8	90119-08052	BOLT, WITH WASHER	8	8		
9	66K-45378-00	NIPPLE, HOSE	1	1		
10	90119-06M17	BOLT, WITH WASHER	1	1		
11	93606-12019	PIN, DOWEL	1	1		
12	90445-07MF0	HOSE (L1030)	1	1		
13	6E5-83558-00	END, NIPPLE	1	1		
14	90465-11M10	CLAMP	2	2		
15	60V-45114-00	GASKET, UPPER CASING	1	1		
16	6D0-41137-01-94	GUIDE, EXHAUST	1	1		
17	676-11372-00	NIPPLE, HOSE	1	1		
18	90467-08M18	CLIP	1	1		
19	93608-12M05	PIN, DOWEL	2	2		
20	60V-45113-01	GASKET, UPPER CASING	1	1		
21	90119-08079	BOLT, WITH WASHER	4	4		
22	90119-08072	BOLT, WITH WASHER	4	4		
23	90119-08060	BOLT, WITH WASHER	1	1		
24	6H1-11372-00	NIPPLE, HOSE	1	1		
25	60V-41131-02-5B	MANIFOLD, EXT. 1	1	1		
26	90119-08056	BOLT, WITH WASHER	4	4		
27	6D0-41132-00-5B	MANIFOLD, EXHAUST	1	1		

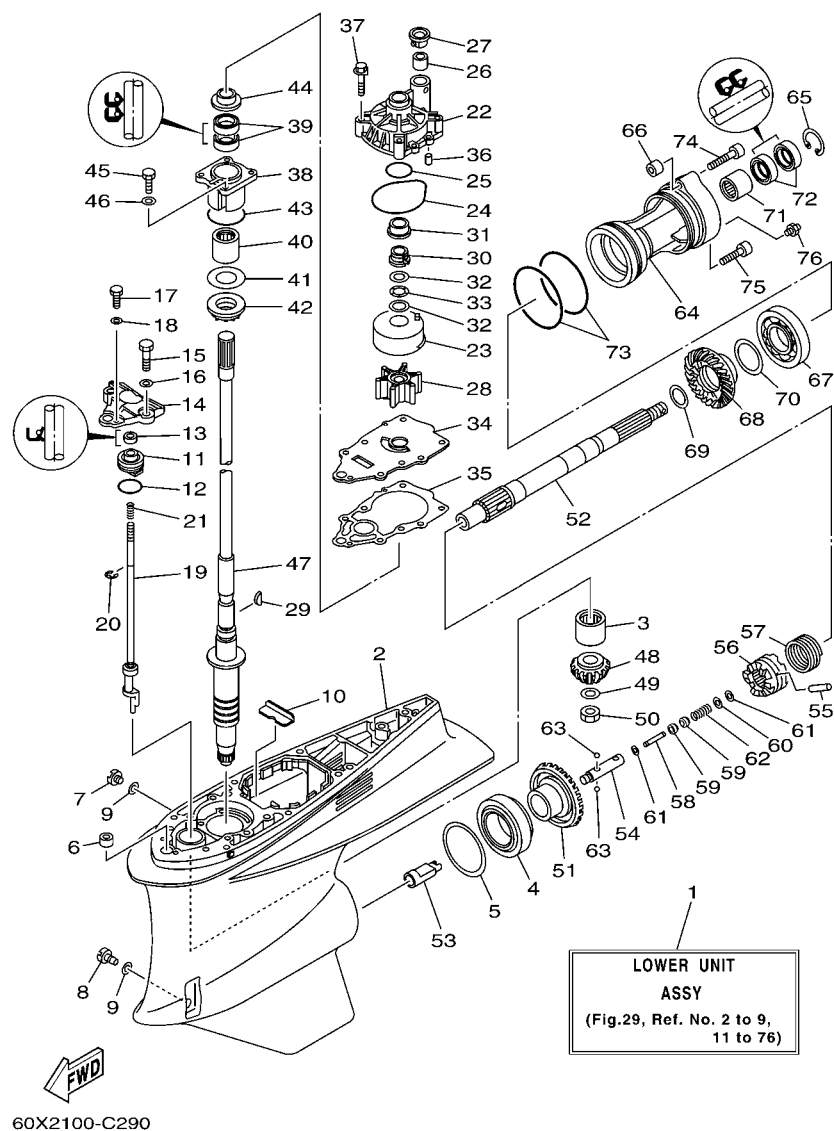


FIG. 29 LOWER CASING & DRIVE 1

REF. NO.	PART NO.	DESCRIPTION	USA	OCE		REMARKS
1	60X-45300-10-NA	LOWER UNIT ASSY	1	1		
2	60X-45311-00-NA	CASING, LOWER	1	1		
3	93311-83280	BEARING	1	1		
4	93332-000W1	BEARING	1	1		
5	61A-45567-00	SHIM (T:0.10MM)	1	1		UR
6	61A-45567-10	SHIM (T:0.12MM)	1	1		UR
7	61A-45567-20	SHIM (T:0.15MM)	1	1		UR
8	61A-45567-30	SHIM (T:0.18MM)	1	1		UR
9	61A-45567-40	SHIM (T:0.30MM)	1	1		UR
10	61A-45567-50	SHIM (T:0.40MM)	1	1		UR
11	61A-45567-60	SHIM (T:0.50MM)	1	1		UR
12	663-44366-00	DAMPER, WATER SEAL	1	1		
13	90340-08002	PLUG, STRAIGHT SCREW	1	1		
14	688-45341-10	PLUG, DRAIN	1	1		
15	90430-08020	GASKET	2	2		
16	61A-45376-00-94	GUIDE, SEAL DAMPER	1	1		
17	65N-45321-00	PLATE	1	1		
18	93210-33M49	O-RING	1	1		
19	93106-09014	OIL SEAL	1	1		
20	60X-44312-00	COVER, WATER PUMP HOUSING	1	1		
21	97095-08030	BOLT	2	2		
22	92995-08600	WASHER	2	2		
23	97095-06016	BOLT	1	1		
24	92995-06600	WASHER	1	1		
25	60X-44150-00	SHIFT CAM ASSY	1	1		
26	99001-08600	CIRCLIP	1	1		
27	90501-11M10	SPRING, COMPRESSION	1	1		

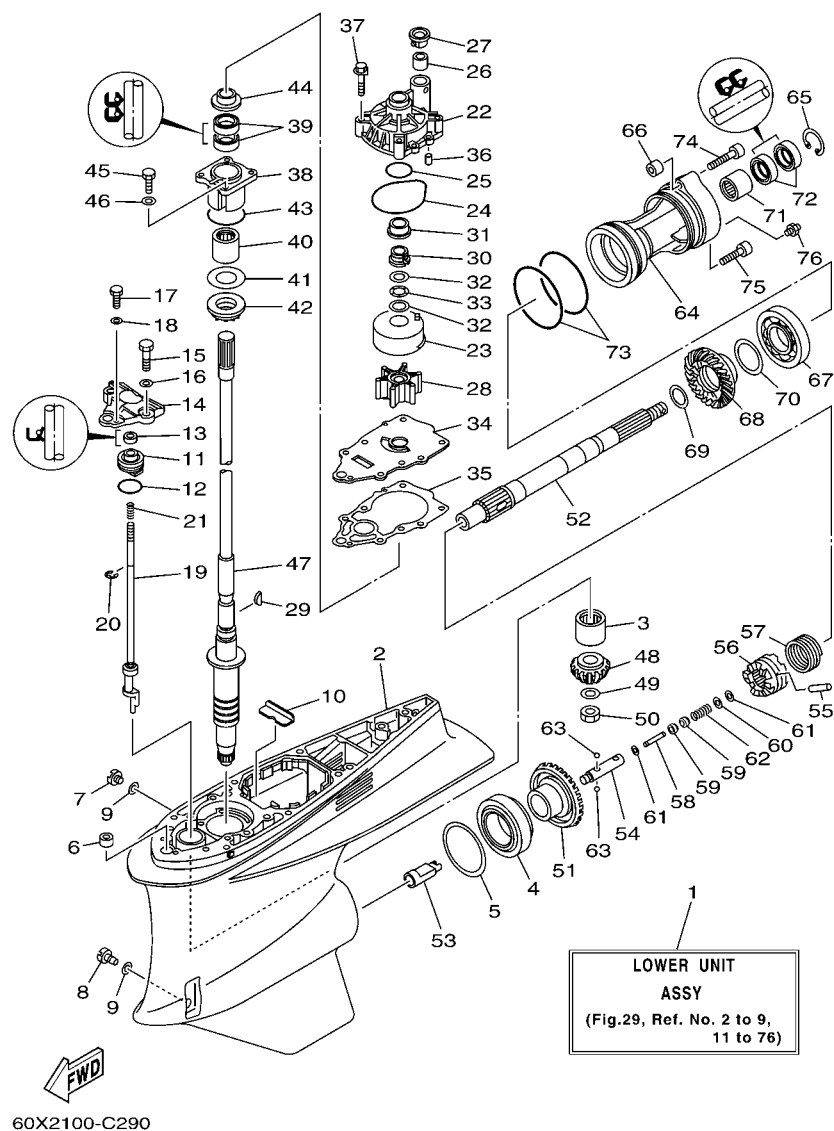


FIG. 29 LOWER CASING & DRIVE 1

REF. NO.	PART NO.	DESCRIPTION	USA	OCE		REMARKS
22	61A-44311-01	HOUSING, WATER PUMP	1	1		
23	61A-44322-02	INSERT, CARTRIDGE	1	1		
24	93210-86M38	O-RING	1	1		
25	93210-37160	O-RING	1	1		
26	6E5-44365-00	DAMPER, WATER SEAL	1	1		
27	6E5-44312-00	COVER, WATER PUMP HOUSING	1	1		
28	6E5-44352-01	IMPELLER	1	1		
29	90280-04M05	KEY, WOODRUFF	1	1		
30	61A-45538-00	SPACER 1	1	1		
31	61A-45527-00	COLLAR, DRIVE SHAFT	1	1		
32	90201-22M01	WASHER, PLATE	2	2		
33	90206-22M19	WASHER, WAVE	1	1		
34	60X-44323-00	OUTER PLATE, CARTRIDGE	1	1		
35	60X-44315-A0	GASKET, WATER PUMP	1	1		
36	93606-12019	PIN, DOWEL	2	2		
37	90119-08M14	BOLT, WITH WASHER	4	4		
38	61A-45331-00-94	HOUSING, BEARING	1	1		
39	93101-28M16	OIL SEAL	2	2		
40	93317-330U2	BEARING	1	1		
41	61A-45587-00	SHIM (T:0.10MM)	1	1		UR
	61A-45587-10	SHIM (T:0.12MM)	1	1		UR
	61A-45587-20	SHIM (T:0.15MM)	1	1		UR
	61A-45587-30	SHIM (T:0.18MM)	1	1		UR
	61A-45587-40	SHIM (T:0.30MM)	1	1		UR
	61A-45587-50	SHIM (T:0.40MM)	1	1		UR
	61A-45587-60	SHIM (T:0.50MM)	1	1		UR
42	93341-930U9	BEARING	1	1		

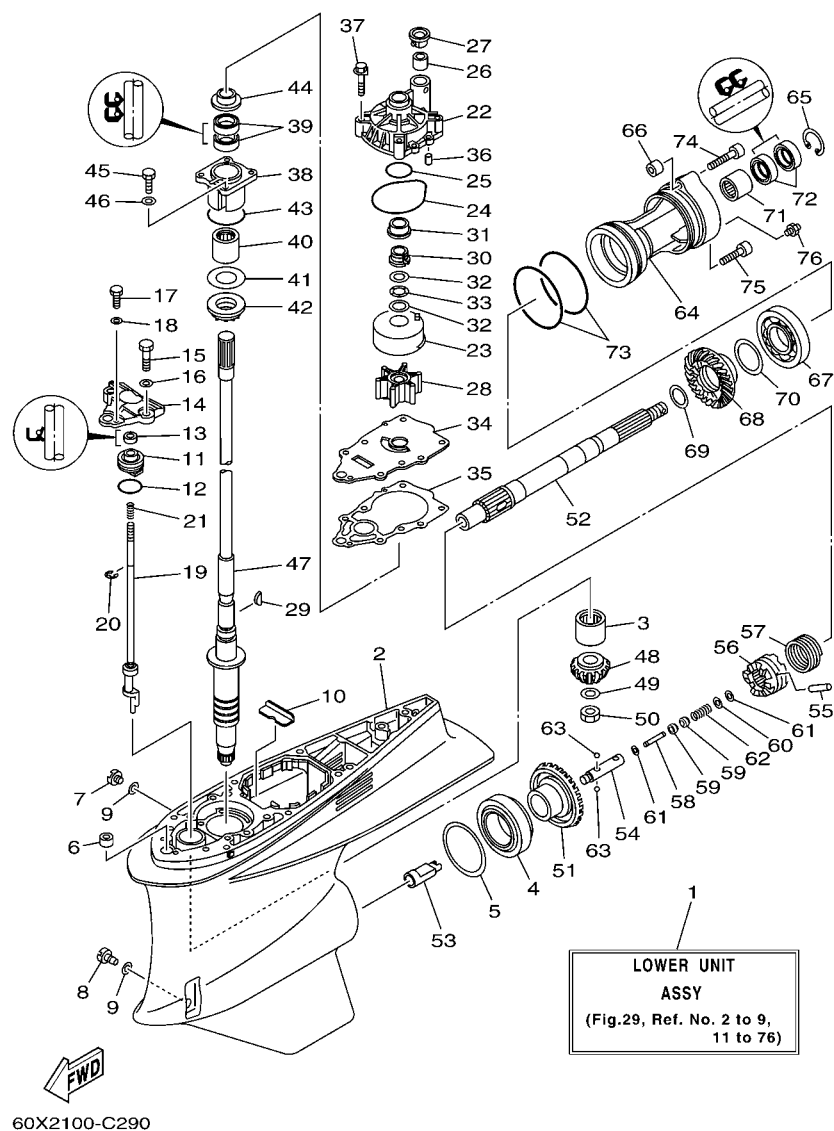


FIG. 29 LOWER CASING & DRIVE 1

REF. NO.	PART NO.	DESCRIPTION	USA	OCE			REMARKS
43	93210-55M14	O-RING	1	1			
44	6E5-45344-00	COVER, OIL SEAL	1	1			
45	97095-08025	BOLT	4	4			
46	92995-08600	WASHER	4	4			
47	60X-45501-10	DRIVE SHAFT COMP.	1	1			
48	60X-45551-00	PINION (16T)	1	1			
49	90201-16M00	WASHER, PLATE	1	1			
50	90170-16M19	NUT	1	1			
51	60X-45560-00	GEAR 1 (28T)	1	1			
52	60V-45611-00	SHAFT, PROPELLER	1	1			
53	61A-45641-02	SHIFTER	1	1			
54	61A-45634-01	SLIDE, SHIFT	1	1			
55	61A-45632-00	PIN, CROSS	1	1			
56	60V-45631-00	CLUTCH, DOG	1	1			
57	61A-45633-00	RING, CROSS PIN	1	1			
58	6H1-45668-00	SHAFT, FREE	1	1			
59	61A-45635-00	PLUNGER, SHIFT	2	2			
60	90201-02M00	WASHER, PLATE	1	1			
61	90183-02M03	NUT, SPRING	2	2			
62	90501-10M77	SPRING, COMPRESSION	1	1			
63	93501-04011	BALL	2	2			
64	60X-45332-00-94	HOUSING, BEARING	1	1			
65	93450-45M02	CIRCLIP	1	1			
66	99590-14016	PIN, DOWEL	1	1			
67	93306-210U0	BEARING	1	1			
68	69L-45571-00	GEAR 2 (28T)	1	1			
69	90201-31M00	WASHER, PLATE	1	1			

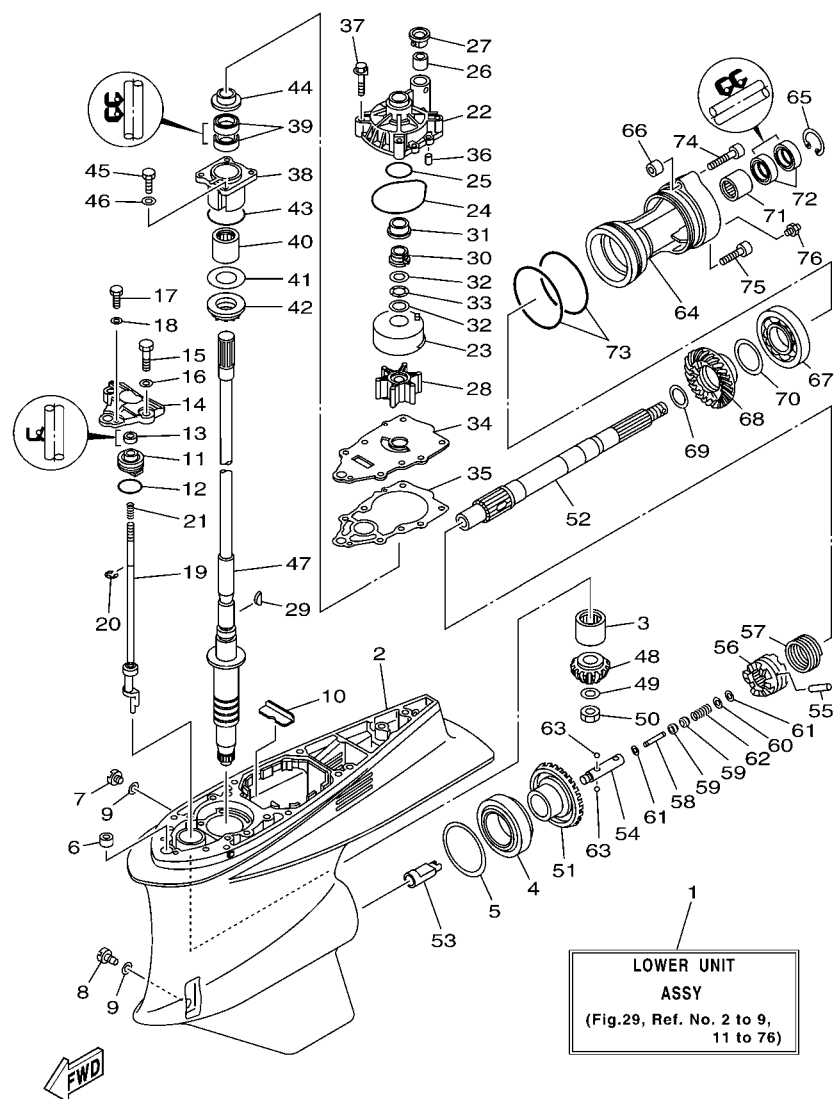
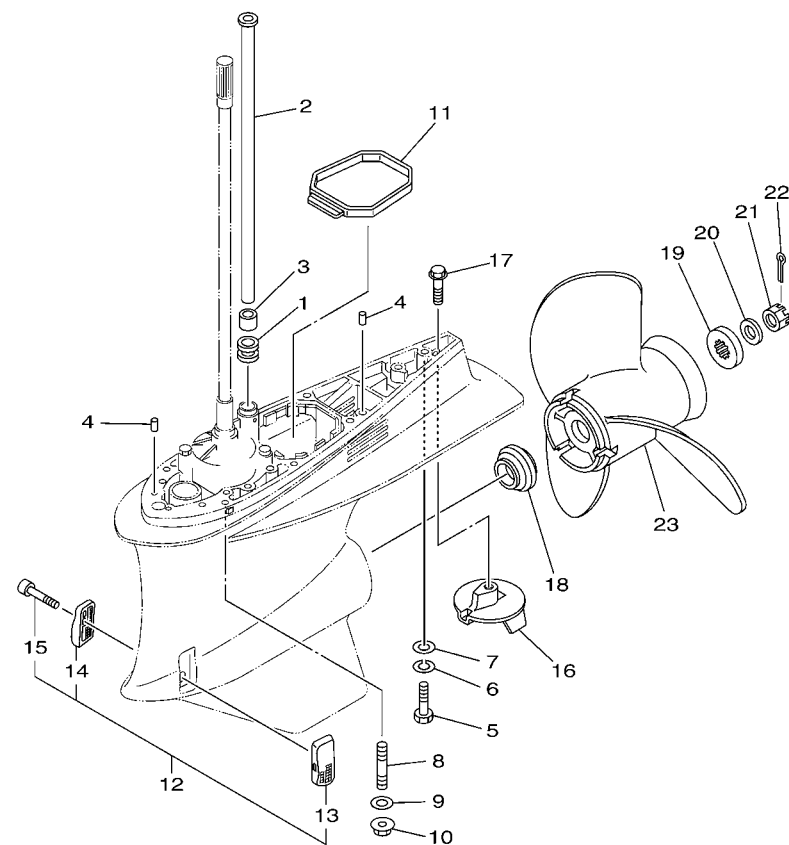


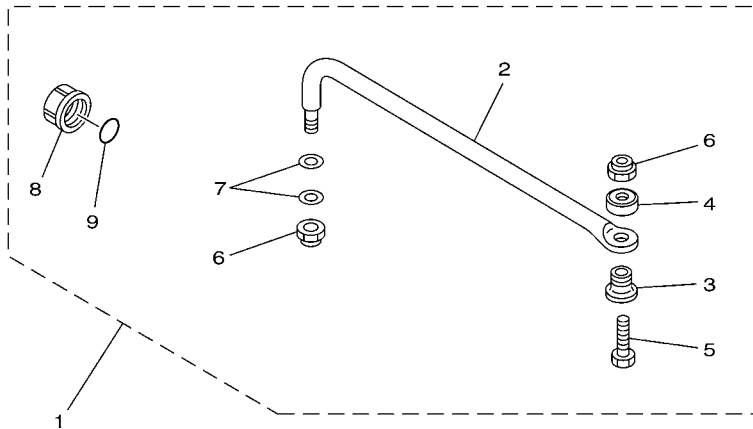
FIG. 29 LOWER CASING & DRIVE 1



FWD
60X3100-D300

FIG. 30 LOWER CASING & DRIVE 2

REF. NO.	PART NO.	DESCRIPTION	USA	OCE		REMARKS
1	6E5-44366-00	DAMPER, WATER SEAL	1	1		
2	66K-44361-00	TUBE, WATER	1	1		
3	6E5-44365-00	DAMPER, WATER SEAL	1	1		
4	93608-12M05	PIN, DOWEL	2	2		
5	97095-10045	BOLT	4	4		
6	92995-10100	WASHER	4	4		
7	92995-10600	WASHER	4	4		
8	90116-10021	BOLT, STUD	4	4		
9	92995-10600	WASHER	4	4		
10	95780-10300	NUT, FLANGE	4	4		
11	60X-45375-00	DAMPER, SEAL	1	1		
12	60X-W4521-02	COVER SET, WATER INLET	1	1		
13	60X-45214-02	.COVER, WATER INLET	1	1		
14	60X-45215-02	.COVER, WATER INLET	1	1		
15	90110-05025	.BOLT, HEXAGON SOCKET HEAD	1	1		
16	69L-45371-00	TAB-TRIM	1	1		
17	90105-10M00	BOLT, FLANGE	1	1		
18	69J-45987-00	SPACER	1	1		
19	688-45997-01	SPACER	1	1		
20	92990-18200	WASHER	1	1		
21	90171-18M04	NUT, CASTLE	1	1		
22	91490-40030	PIN, COTTER	1	1		
23	69L-45970-20	PROPELLER (3X15-1/8"X27"-T1)	1	1		UR
	69L-45972-20	PROPELLER (3X15-1/8"X25"-T1)	1	1		UR
	69L-45974-20	PROPELLER (3X14-1/2"X23"-T1)	1	1		UR
	69L-45976-20	PROPELLER (3X14-3/4"X29"-T1)	1	1		UR



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FIG. 31 STEERING GUIDE

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FIG. 32 REMOTE CONTROL BOX

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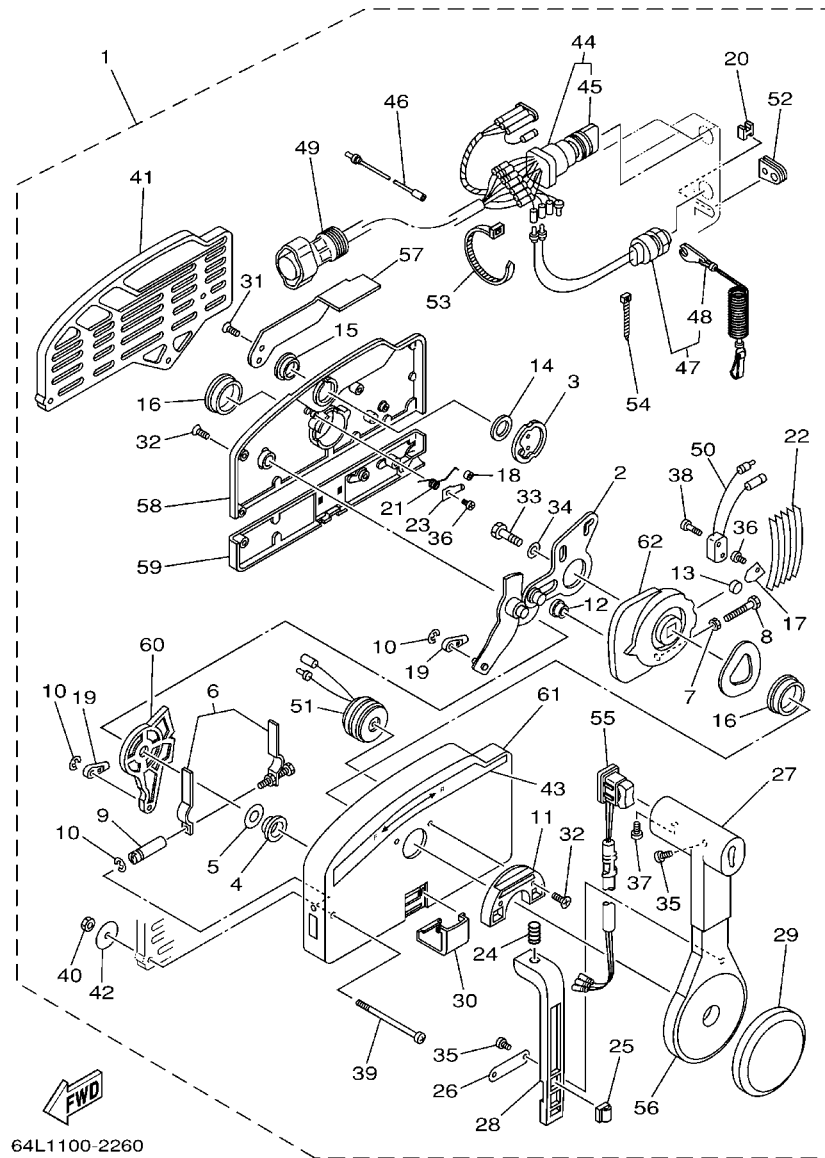


FIG. 33 REMOTE CONTROL ASSY

REF. NO.	PART NO.	DESCRIPTION	USA	OCE		REMARKS
1	703-48205-17	REMOTE CONTROL ASSY (10P)	1	1		AP WITH PT/T SW.
2	703-48261-01	.ARM, THROTTLE	1	1		
3	703-48153-00	.SHAFT, FREE ACCEL.	1	1		
4	703-48235-00	.BUSHING	1	1		
5	703-48268-00	.SPACER	1	1		
6	703-48264-00	.FRICTION, THROTTLE	1	1		
7	95380-05600	.NUT	1	1		
8	97380-05025	.BOLT	1	1		
9	703-48265-00	.SHAFT, FRICTION	1	1		
10	93430-06024	.CIRCLIP	3	3		
11	703-48245-00	.PLATE, LOCK	1	1		
12	703-48252-00	.ROLLER, CAM	1	1		
13	701-48248-00	.ROLLER, FREE ACCEL.	1	1		
14	703-48198-00	.WASHER, WAVE	1	1		
15	703-48243-00	.BUSHING	1	1		
16	703-48236-00	.BUSHING 1	2	2		
17	703-48189-00	.RETAINER	1	1		
18	703-48234-00	.ROLLER, DETENT	1	1		
19	703-48345-01	.CABLE END, REMOTE CONTROL 2	2	2		
20	703-48358-00	.ANCHOR, CABLE	1	1		
21	703-48244-00	.SPRING, FREE ACCEL.	1	1		
22	703-48238-00	.SPRING, DETENT	5	5		
23	703-48246-00	.SPACER	1	1		
24	703-48227-00	.SPRING, NEUTRAL LOCK	1	1		
25	703-82594-00	.CLAMP	1	1		WITH PT/T SW.
26	703-48226-00	.PLATE, STOPPER	1	1		
27	703-48222-00	.GRIP, CONTROL LEVER	1	1		SINGLE

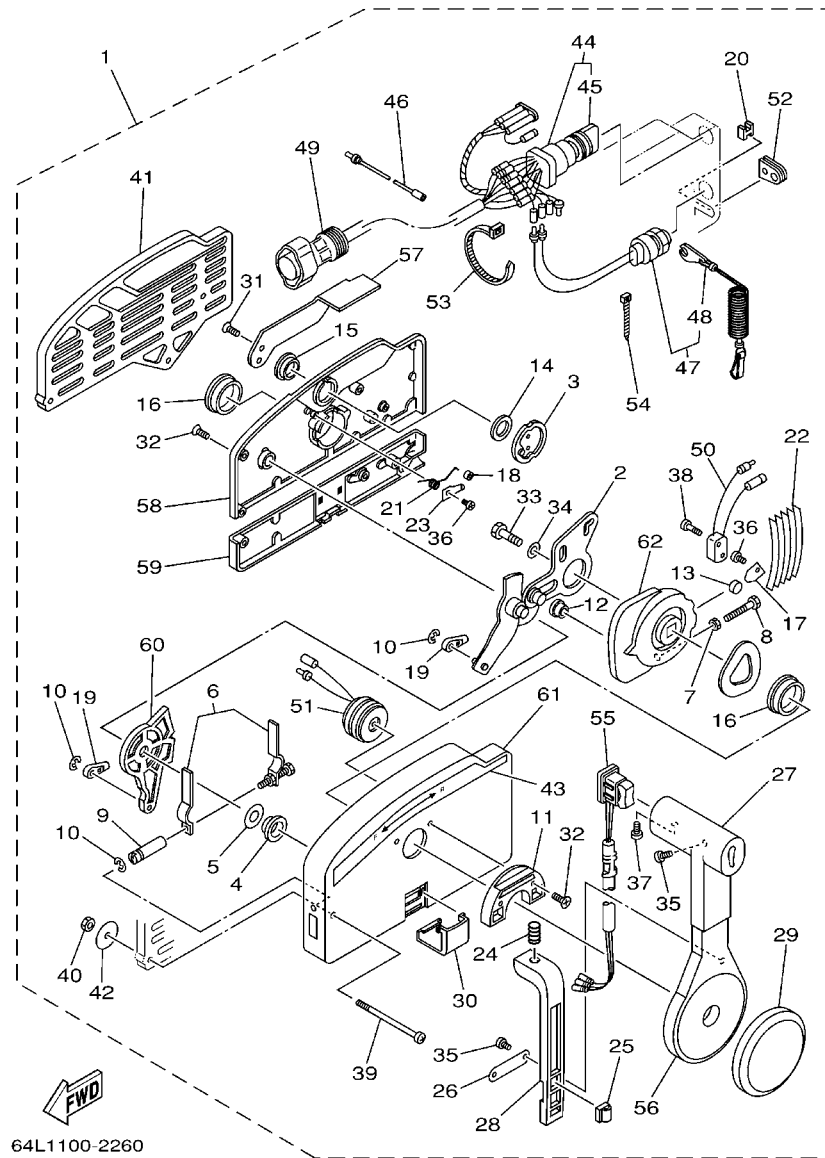


FIG. 33 REMOTE CONTROL ASSY

REF. NO.	PART NO.	DESCRIPTION	USA	OCE		REMARKS
28	703-48223-00	.LOCK, NEUTRAL	1	1		
29	703-48225-00	.COVER	1	1		
30	703-48219-00	.COVER, LEAD	1	1		
31	703-48281-00	.SCREW	2	2		
32	703-48282-00	.SCREW	7	7		
33	97380-08030	.BOLT	1	1		
34	92990-08600	.WASHER, PLATE	1	1		
35	98580-04010	.SCREW, PAN HEAD	3	3		
36	98580-04006	.SCREW, PAN HEAD	2	2		
37	98580-05010	.SCREW, PAN HEAD	1	1		
38	98580-03015	.SCREW, PAN HEAD	2	2		
39	703-48291-10	.SCREW (M6)	3	3		
40	95380-06600	.NUT, HEXAGON	3	3		
41	703-48293-10	.SPACER, REMOTE CONTROL	1	1		SINGLE
42	701-48287-00	.WASHER	3	3		
43	703-48215-00	.GRAPHIC	1	1		
44	703-82510-43	.MAIN SWITCH ASSY	1	1		
45	703-82577-00	..CAP, KEY	1	1		
46	703-82531-00	.WIRE, LEAD	1	1		
47	688-82575-01	.ENGINE STOP SWITCH ASSY	1	1		
48	682-82556-00	..STOPPER	1	1		
49	688-8258A-20	.EXTENSION, WIRE HARNESS	1	1		L:5M (10P)
50	703-82540-00	.NEUTRAL SWITCH ASSY	1	1		
51	703-83383-02	.BUZZER	1	1		
52	703-48284-00	.GROMMET	1	1		
53	703-82591-00	.BAND	1	1		
54	703-82592-00	.BAND	1	1		

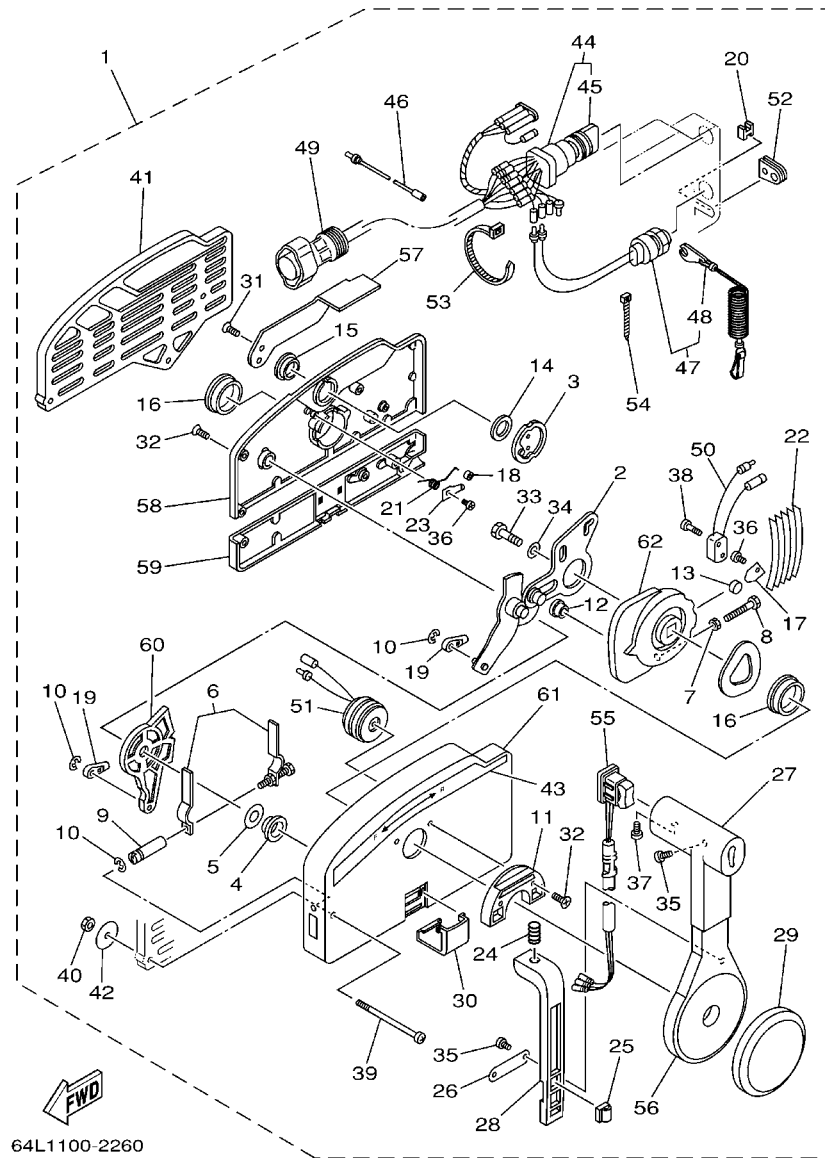


FIG. 33 REMOTE CONTROL ASSY

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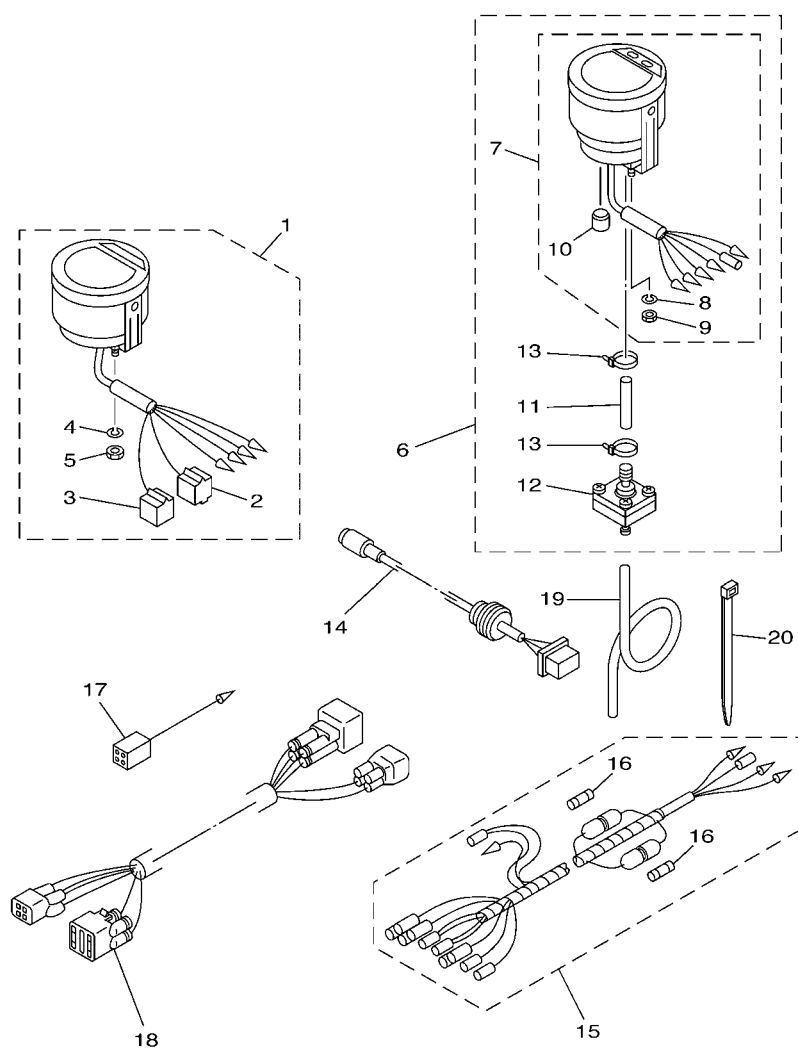


FIG. 34 METER

REF. NO.	PART NO.	DESCRIPTION	USA	PO			REMARKS
1	6Y5-8350T-03	TACHOMETER ASSY		1			AP
2	9E450-04433	.CONNECTOR		1			M-4-W
3	9E450-04533	.CONNECTOR		1			F-4-W
4	92990-04100	.WASHER, SPRING		2			
5	95380-04600	.NUT		2			
6	6Y5-83500-S5	DIGITAL SPEEDOMETER ASSY		1			AP
7	6Y5-83570-S5	.SPEEDOMETER ASSY		1			
8	92990-04100	..WASHER, SPRING		2			
9	95380-04600	..NUT		2			
10	6Y5-83533-T2	..GROMMET		1			
11	6Y5-83557-31	.TUBE		1			
12	6Y5-83728-00	.CONNECTOR ASSY		1			
13	90465-11M10	.CLAMP		2			
14	6Y5-87122-S0	CORD ASSY 1		1			AP
15	6Y5-83553-M0	WIRE, LEAD		1			AP
16	1E6-82151-00	.FUSE (10A)		2			
17	6Y5-82117-00	WIRE, LEAD (BLACK)		1			AP
18	68F-82553-80	EXTENSION, WIRE LEAD		1			AP
19	6Y5-83557-10	TUBE (8M)		1			AP
20	90465-11M10	CLAMP		2			AP

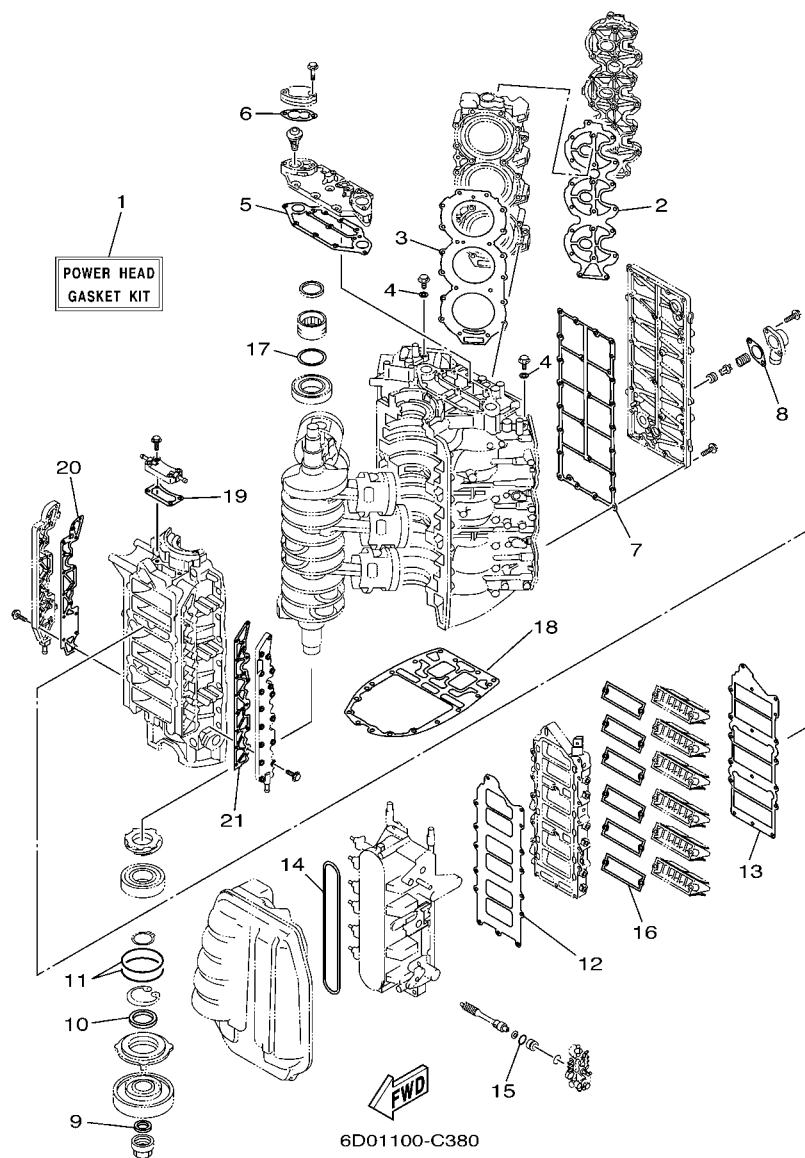


FIG. 35 REPAIR KIT 1

REF. NO.	PART NO.	DESCRIPTION	USA	OCE			REMARKS
1	6D0-W0001-00	POWER HEAD GASKET KIT	1	1			
2	60V-11193-00	.GASKET, HEAD COVER 1	2	2			
3	6D0-11181-00	.GASKET, CYLINDER HEAD 1	2	2			
4	90430-14115	.GASKET	2	2			
5	60V-11381-00	.GASKET 1	1	1			
6	60V-12414-A0	.GASKET, COVER	2	2			
7	60V-41112-00	.GASKET, EXHAUST INNER COVER	1	1			
8	60V-11382-A0	.GASKET 2	1	1			
9	93104-22M07	.OIL SEAL	1	1			
10	93103-40011	.OIL SEAL	1	1			
11	93210-85M32	.O-RING	2	2			
12	60V-13646-00	.GASKET, MANIFOLD 2	1	1			
13	60V-13645-00	.GASKET, MANIFOLD 1	1	1			
14	60V-14476-00	.SEAL	1	1			
15	93210-18MA9	.O-RING	1	1			
16	60V-13621-A0	.GASKET, VALVE SEAT	6	6			
17	60V-11479-00	.GASKET	1	1			
18	60V-45113-01	.GASKET, UPPER CASING	1	1			
19	6D0-15451-00	.GASKET, CRANKCASE COVER 1	1	1			
20	6D0-15461-00	.GASKET, CRANKCASE COVER 2	1	1			
21	6D0-15462-00	.GASKET, CRANKCASE COVER 3	1	1			

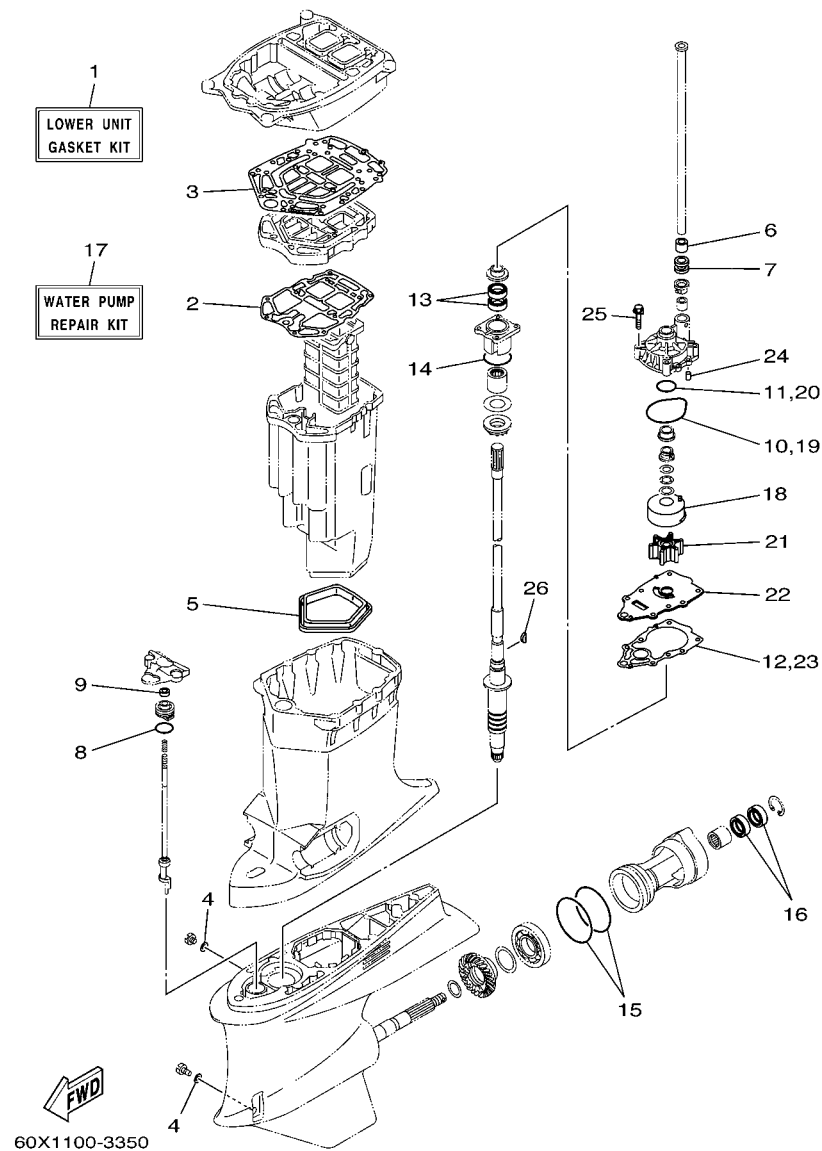


FIG. 36 REPAIR KIT 2

REF. NO.	PART NO.	DESCRIPTION	USA	OCE		REMARKS
1	60X-W0001-20	LOWER UNIT GASKET KIT	1	1		
2	61A-41134-A0	.GASKET, EXHAUST MANIFOLD	1	1		
3	60V-45114-00	.GASKET, UPPER CASING	1	1		
4	90430-08020	.GASKET	2	2		
5	60X-45123-00	.GASKET, MUFFLER	1	1		
6	6E5-44365-00	.DAMPER, WATER SEAL	1	1		
7	6E5-44366-00	.DAMPER, WATER SEAL	1	1		
8	93210-33M49	.O-RING	1	1		
9	93106-09014	.OIL SEAL	1	1		
10	93210-86M38	.O-RING	1	1		
11	93210-37160	.O-RING	1	1		
12	60X-44315-A0	.GASKET, WATER PUMP	1	1		
13	93101-28M16	.OIL SEAL	2	2		
14	93210-55M14	.O-RING	1	1		
15	93211-04384	.O-RING	2	2		
16	93101-30002	.OIL SEAL	2	2		
17	60X-W0078-00	WATER PUMP REPAIR KIT	1	1		
18	61A-44322-02	.INSERT, CARTRIDGE	1	1		
19	93210-86M38	.O-RING	1	1		
20	93210-37160	.O-RING	1	1		
21	6E5-44352-01	.IMPELLER	1	1		
22	60X-44323-00	.OUTER PLATE, CARTRIDGE	1	1		
23	60X-44315-A0	.GASKET, WATER PUMP	1	1		
24	93606-12019	.PIN, DOWEL	2	2		
25	90119-08M14	.BOLT, WITH WASHER	4	4		
26	90280-04M05	.KEY, WOODRUFF	1	1		

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PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.
6D0-11111-00-1S	4 - 1	60V-11382-A0	5 - 38	60V-12535-00	4 - 31	60V-13621-A0	11 - 3	60V-14264-00	10 - 13	6E5-21733-20	13 - 20
68F-11119-00	4 - 13		35 - 8	66M-12535-00	2 - 30		35 - 16	66K-14271-00	7 - 28	6E5-21734-01-33	13 - 35
	11 - 27	6D0-11411-00	3 - 1		2 - 49	60V-13624-00-1S	11 - 6	68F-14271-00	7 - 38	6E5-21746-00	13 - 37
69J-1111E-00	4 - 35	61A-11447-00	3 - 2	6R3-12572-00	22 - 57	60V-13645-00	11 - 18	68F-14274-00	7 - 35	61A-21750-00	13 - 1
6D0-11121-00-1S	4 - 23	60V-11479-00	3 - 5	60V-12576-00	22 - 45		35 - 13	6A0-14325-00	14 - 41	6E5-21770-03	13 - 21
6D0-11181-00	4 - 22		35 - 17	61A-12576-00	5 - 41	60V-13646-00	11 - 17	66K-14325-01	7 - 11	6E5-21798-01-33	13 - 36
	4 - 44	663-11518-01	2 - 12	6R3-12580-00	22 - 59		35 - 12	65L-14334-00	8 - 4	60V-23115-00	17 - 44
	35 - 3	61A-11536-00	3 - 8	60V-12581-00	22 - 44	60V-13716-00	10 - 38	65L-14397-00	7 - 39	60V-23116-00	17 - 33
60V-11191-00-1S	4 - 15	68F-11536-00-94	6 - 13	6G5-12581-00	2 - 26	6D0-13751-00	8 - 1	60V-14440-00	11 - 23	60V-23116-10	17 - 34
60V-11192-00-1S	4 - 37	61A-11537-00	12 - 21	60V-12588-00	22 - 46	60V-13761-00	10 - 11	60V-14476-00	11 - 24	60V-2318U-00	17 - 35
60V-11193-00	4 - 16	68F-11537-00-94	6 - 18	68F-13100-00	12 - 34	68F-13764-00	10 - 34		35 - 14	60V-2318U-10	17 - 36
	4 - 38	60V-11555-00	3 - 12	61A-13117-00	12 - 23	68F-13767-00	10 - 1	624-14485-00	2 - 4	60V-24135-00	2 - 36
	35 - 2	60V-11557-00	6 - 15	68F-13133-00	12 - 39	68F-13781-00	7 - 24	68F-14485-00	12 - 44	60V-2415E-40	22 - 65
66M-11325-00	2 - 46	68F-11579-01-94	6 - 11	60V-13161-00	10 - 6	60V-13782-00	10 - 3	60V-14488-00	16 - 23	65L-24169-00	7 - 46
67F-11325-00	4 - 2	61A-11586-01	3 - 11	68F-1316A-00	12 - 41	68F-13815-10	9 - 27	65L-14523-00	8 - 5	60V-24176-00	9 - 23
	4 - 24	60V-11590-00	6 - 4	68F-1316F-00	12 - 38	68F-13816-10	9 - 29	65L-14527-00	8 - 2	60V-24178-00	9 - 22
	5 - 28	60V-11595-00	6 - 8	68F-13843-00	12 - 40	68F-13843-00	7 - 33	60V-14546-00	7 - 5	60V-24198-00	17 - 29
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69J-11327-00-94	4 - 4	6D0-11633-00	3 - 24	6G5-13416-00	12 - 6	68F-13915-00	7 - 26	6K5-14592-00	8 - 6	60V-24313-00	9 - 39
	4 - 26	60X-11634-00	3 - 25	68K-13418-00	12 - 35	60V-13938-00	10 - 22	60V-14596-00	8 - 15	61A-24313-00	14 - 1
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	35 - 5	60V-12535-00	4 - 9	6D0-13610-00	11 - 1	66K-14245-00	7 - 19	61A-21708-20	13 - 19	66K-24376-00	7 - 36

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65L-24387-00	7 - 15	61H-2819R-31	14 - 56	60V-42718-00	22 - 35	6E5-43814-02	26 - 13	67H-43880-01	27 - 28	60X-44555-00-94	25 - 16
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	9 - 48	60V-41113-00-94	5 - 22	61A-42724-00	23 - 46	64E-43817-10	27 - 19	64E-4388E-10	27 - 1	60V-45113-01	28 - 20
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6E5-24413-01	14 - 33	6D0-41137-01-94	28 - 16	60V-42738-00-8D	22 - 22	64E-43822-00	26 - 17	64E-43897-00	26 - 24		36 - 5
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6E5-24471-01	14 - 34	65L-41632-01	23 - 49	68H-42791-01	22 - 64	64E-43843-00	27 - 6	61A-44138-00	23 - 47	60X-45332-00-94	29 - 64
6D0-24473-00	7 - 2	66K-42510-01-8D	25 - 10	6N9-42791-40	28 - 2	64E-43843-10	27 - 38	60X-44150-00	29 - 19	688-45341-10	29 - 8
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66K-24489-00	7 - 37		19 - 16	60V-42817-00-8D	22 - 9	64E-43855-00	27 - 14	61A-44311-01	29 - 22	61A-45376-00-94	29 - 10
6E5-24492-00	14 - 43	6C9-42610-00-NA	1 - 1	6D8-42818-00	22 - 11	64E-43858-00	27 - 12	60X-44312-00	29 - 14	66K-45378-00	28 - 9
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68F-24563-10	14 - 15	60V-42637-00	1 - 30	64E-43131-01	24 - 14		26 - 14	60X-44323-00	29 - 34	61A-45567-10	29 - 5
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65L-24564-00	14 - 16	68F-42647-01-94	1 - 2	64D-43144-00	22 - 16	6G5-43863-00	26 - 20	6E5-44352-01	29 - 28	61A-45567-30	29 - 5
68F-24566-00	14 - 20	68F-42648-01-94	1 - 3	6G5-43144-00	24 - 25	6G5-43864-00	26 - 19		36 - 21	61A-45567-40	29 - 5
68F-24576-00	10 - 10	60V-42651-01	1 - 7	6E5-43145-01	31 - 8	64E-43865-00	27 - 16	66K-44361-00	30 - 2	61A-45567-50	29 - 5
66K-24579-00	7 - 44	60V-42652-00	1 - 8	6G5-43148-00	24 - 30	6G5-43865-00	27 - 35	6E5-44365-00	29 - 26	61A-45567-60	29 - 5

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